

PUBLIC AUCTION

ON THE PREMISES OF
451 COMMERCIAL WAY, LA HABRA, CALIFORNIA 90631

PREVIEW: Morning of Sale
from 9:00 A.M. to 11:00 A.M.



TUESDAY, FEBRUARY 21 AT 11:00 A.M.



5-AXIS CNC MACHINE SHOP

CNC Lathes,
Vertical Machining
Center, Gap Bed Engine
Lathe, Milling Machine,
Grinding, Support &
Inspection Equipment,
CMM, Perishable
Tooling & More!

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In Conjunction With:



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CNC TURNING LATHES

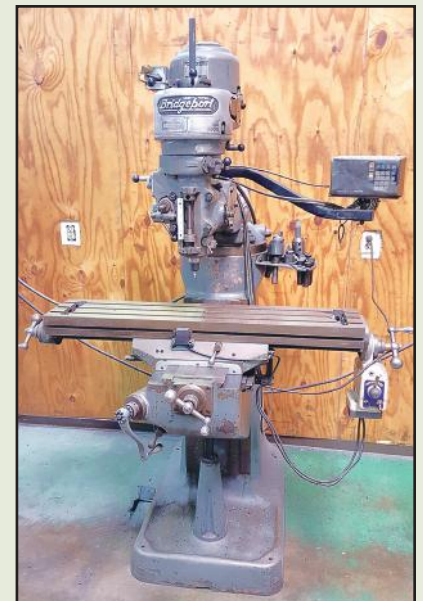
1997 DAEWOO CNC Lathe, Mdl. Puma 12L-C, s/n PL-12 1168, Fanuc Series 18-T CNC control, 12-station tool turret, programmable tailstock, 15" 3-jaw chuck, 30 HP machine, 20–2,000 variable speed spindle, 40.2" max. turning length, 19" max. turning diameter, machine travels: X-10.2", Z-41.3", 10" turbo chip conveyor, foot control, tool presetter.

1998 HWACHEON CNC Lathe, Mdl. HI-ECO-35, s/n MO63346J7W-A, Fanuc Series 18-T CNC control, 10-station tool turret, programmable tailstock, 12" 3-jaw chuck, 30 HP machine, 20–2,500 variable speed spindle, 30" max. turning length, 16.6" max. turning diameter, 3.5" bar capacity, tool presetter, 10" turbo chip conveyor, foot control.

2005 HWACHEON CNC Lathe, Mdl. Hi-Tech 200 CI, s/n MO17353DIFN, Fanuc Series Oi-TB CNC control, 10-station tool turret, tailstock, 10" 3-jaw chuck, 20 HP machine, 30–5,000 variable speed spindle, 13.8" max. turning diameter, 15.7" max. turning length, 2" bar capacity, machine travels: X-7.7", Z-16.9", 10" turbo chip conveyor, foot control.

2005 HWACHEON CNC Lathe, Mdl. Hi-Tech 200 AI, s/n MO13353CIFE, Fanuc Series Oi-TB CNC control, 10-station tool turret, tailstock, 8" 3-jaw chuck, 20 HP machine, 30–5,000 variable speed spindle, 13.8" max. turning diameter, 15.7 max. turning length, 2" bar capacity, machine travels: X-7.7", Z-16.9".

MORI SEIKI CNC Lathe, Mdl. SL-25 B5, s/n 493, Fanuc 10T CNC control, 10-station tool turret, tool presetter, 20.86" max. turning length, 10.7" max. diameter, 35–3,500 variable speed spindle, machine travels: X-160mm, Z-590mm, 10" 3-jaw chuck, foot control.



GRINDING

CINCINNATI Hydraulic OD Grinder, Mdl. 10/24, s/n 402B5B-61, live/dead spindle, tail center, auto. feed head, 24" distance between centers.

CINCINNATI Tool Cutter Grinder, Mdl. 5TX, s/n 2825465, 1 HP, 5" x 24" clamping table.

VERTICAL CNC MACHINING CENTERS

2007 HAAS CNC Machining Center, Mdl. VF-5B-40 XT, s/n 1055464, 32-bit Haas CNC control, 30 HP spindle, 10,000 RPM spindle, thru spindle coolant, Cat 40 taper spindle, 24-station ATC, machine travels: X-60", Y-26", Z-25", 23" x 62" T-slot table, high/low speed gear box, Haas 5-axis Mdl. TR-210 Trunnion indexer.

1994 FADAL CNC Machining Center, Mdl. 4020, Fadal multi-processor CNC control, 15 HP spindle, 10,000 RPM spindle, 21-station ATC, Cat 40 taper spindle, machine travels: X-22", Y-16", Z-18", 16" x 39" T-slot table, (2) Fadal 4th axis indexers.



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MANUAL MACHINERY

BRIDGEPORT Manual Mill, s/n 66,994, 1 HP spindle 55–4,200 variable speed RPM, auto. feed table, 9" x 42" T-slot travel, Sony 2-axis DRO, draw bar.

2006 KENT Gap Bed Engine Lathe, Mdl. LA-30120, s/n LA-61002, 13–1,200 variable speed spindle, 15" 3-jaw chuck, 14" swing, 120" distance between centers, standard/metric thread, auto. feed carriage, low/high speed gear box, foot control, coolant.

WARNER SWASEY Lathe, Mdl. 3, 10 HP spindle, 10" 3-jaw chuck.



2006



INSPECTION EQUIPMENT

MITUTOYO Bright Apex CMM, Mdl. BRTA504, s/n 1177808, Reinshaw Mdl. PH-9 touch probe, 34" x 28" granite surface plate.

ROCKWELL Hardness Tester, Mdl. 4JR, s/n 1642, w/counter balance.

STANDRIDGE 36" x 72" Granite Surface Plate, w/stand.

Asst. Height Gauges,
Vernier Calipers,
Indicator Stands,
Blocks, Pins/Plug
Gauges, Micrometers.



AIR COMPRESSOR

1994 PALATEK Rotary Screw Air Compressor, 175 PSI, 50 HP, 3,490 RPM, 21,773 metered hours.

TOOLING

CAT 40 Taper
Tool Holders,
6" KURT Angle
Lock Vises,
Burnishing
Tools,
Grinding
Fixtures,
Tool Holders,
Cutters.





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PUBLIC AUCTION

ON THE PREMISES OF

5-AXIS CNC MACHINE SHOP

**TUESDAY, FEBRUARY 21
AT 11:00 A.M.**

CNC Lathes, Vertical Machining Center, Gap Bed Engine
Lathe, Milling Machine, Grinding, Support & Inspection
Equipment, CMM, Perishable Tooling & More!

UPCOMING AUCTIONS

Fabrication Facility

Wednesday, February 22 • McClellan, California

HAAS CNC Machine Shop

TBD • Mountain View, California

FIRST CLASS MAIL

QS-0036060

TERMS

Payment: Cash, cashier's check, wire transfer or business check accompanied by a bank letter. FULL SETTLEMENT TO BE MADE DAY OF SALE. All sales are final and are payable at the conclusion of the sale. A buyer's premium and sales tax will be charged on all purchases.

Buyer's Premium: A 15% buyer's premium will apply to all onsite purchases. A 18% buyer's premium will apply to all online purchases.

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Vehicles: Ashman Company is not responsible for any penalties on past-due registrations or smog compliance certificates. It is the bidder's sole responsibility to check all vehicles for plates/tags, smog devices, and/or any defects.

Auctioneer's Note: The auctioneer reserves the right to withdraw from the sale any of the items, to sell items not listed, to group or subdivide one or more lots, or to sell all the items listed in bulk. Items are generally sold to the highest bidder but some may be subject to the seller's right of confirmation. The Auctioneer has the right to reject any nominal or fractional bid which he believes may negatively affect the sale. Ashman Company may amend, change, modify, discontinue or suspend any aspect of the auction sale without notice and without liability to prospective bidders. Additional terms and conditions of sale may be added and will be announced and/or posted on the premises prior to the auction.

**TUESDAY
FEBRUARY 21
AT 11:00 A.M.**

PREVIEW: Morning of Sale
from 8:00 A.M. to 11:00 A.M.

DIRECTIONS

FROM ORANGE COUNTY AIRPORT: Take State Rt. 55 N, then take I-5 N toward Santa Ana. Take CA-57 N, Exit Lambert Road. Turn left onto E. Lambert Road. Turn right onto S. Cypress Street. Turn right onto Commercial Way, then look for "Auction Today" signs.

**A 15% BUYER'S PREMIUM WILL APPLY
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