PUBLIC AUCTION

ON THE PREMISES OF

DYNATEC MANUFACTURING, INC. 3851-H CHARTER PARK DRIVE, SAN JOSE, CALIFORNIA 95136

THURSDAY, MARCH 16 AT 11:00 A.M.



PREVIEW:

Morning of Sale from 8:00 A.M. to 11:00 A.M.

CNC MACHINE SHOP

(2) MATSUURA CNC Vertical Machining Centers, ENSHU CNC Horizontal Machining Center, (5) ENSHU CNC Vertical Machining Centers, (3) KIA CNC Lathes, HARDINGE CNC Vertical Machining Center, Support Equipment, Perishable Tooling, & Inspection





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ASHMAN COMPANY AUCTIONEERS & APPRAISERS INC.

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HORIZONTAL CNC MACHINING CENTER

ENSHU 4-Axis Horizontal CNC Machining Center, Mdl. JE-60, s/n 208, Yasnac CNC control, 100–12,000 variable speed spindle RPM, BT-40 taper spindle, 60-station ATC, machine travels X, Y, Z, 599mm x 599mm x 599mm, w/full B-axis contouring, dual 400mm x 400mm pallets, through spindle coolant, Ridgid tapping, 4,000 RPM max.

VERTICAL CNC MACHINING CENTERS

(4) ENSHU 3-Axis Vertical CNC Machining Centers, Mdl. S-400, s/n's 550, 464, Yasnac CNC control, 10 HP spindle, 13,000 RPM machine, BT-40 taper spindle, 20-station 17" x 35" T-slot table, machine travels X, Y, Z, 25" x 17" x 18", 2-pallet machine.

ENSHU 3-Axis Vertical CNC Machining Center, Mdl. S-400, s/n's 236, 209, 368, Yasnac CNC control, 7.5 HP spindle, 8,000 RPM machine, BT-40 taper spindle, 20-station ATC, 17" x 35" T-slot clamping table, machine travels X, Y, Z, 25" x 17" x 18", 2-pallet machine.





2000 HARDINGE 3-Axis Vertical CNC Machining Center, Mdl. VMC-1000 II, s/n NUCADE0057, Fanuc Series O-MD CNC control, 22 HP spindle, 8,000 RPM machine, Cat-40 taper spindle, 24-station ATC, 20" x 44" T-slot table, machine travels X, Y, Z, 40" x 20" x 20", through spindle coolant, Ridgid tapping.

1996 MATSUURA 3-Axis Vertical CNC Machining Center, Mdl. RA-4F, s/n 960512118, Yasnac I-80 CNC control, 15 HP spindle, 8,000 RPM machine, Cat-40 taper spindle, 30-station ATC, 39" x 19" 2-pallet T-slot tables, machine travels X, Y, Z, 40" x 20" x 20".

1996 MATSUURA 3-Axis Vertical CNC Machining Center, Mdl. RA-3F, s/n 960612002, Yasnac I-80 CNC control, 25 HP spindle, 15,000 RPM machine, Cat-40 taper spindle, 40-station ATC, 39" x 19" 2-pallet T-slot tables, machine travels X, Y, Z, 31" x 17" x 19".

CNC LATHES

1997 KIA CNC Lathe, Mdl. KT-21, s/n 536, Yasnac CNC control, 7.5 HP spindle, 4,000 RPM machine, 16C speed chuck, 10-station tool turret, 2-axis machine travels X, Z, 250mm x 390mm, programmable tail stock, tool pre-setter, parts catcher, 10" turbo chip conveyor, foot control.















1994 KIA CNC Lathe, Mdl. KT-21, s/n KT21043, Yasnac CNC control, 10 HP spindle, 4,000 RPM machine, 8" 3-jaw chuck, 10-station tool turret, programmable tail stock, 2-axis machine 250mm x 390mm, tool pre-setter, 10" turbo chip conveyor, foot control.

1995 KIA CNC Lathe, Mdl. KT-15, s/n 15429, Yasnac CNC control 10 HP spindle, 5,000 RPM machine, 5–6 speed chuck, 12-station tool turret, programmable tail stock, tool pre-setter 2- axis machine 157mm x 375mm 10" turbo conveyor, foot control.

MANUAL MACHINERY

1997 CHEVALIER Mill, 3 HP spindle, 60–4,500 variable speed RPM, 9" x 48" T-slot table, Sony DRO, way oiler, power draw bar, auto-feed table.

1994 CHEVALIER Mill, 3 HP spindle, 60–4,500 variable speed RPM, 10" x 50" T-slot table, Accu-rite DRO, way oiler, power draw bar, auto-feed table.

LAGUN Mill, 3 HP spindle, 60–3,300 variable speed RPM, 10" x 50" T-slot table, Accu-rite DRO, way oiler, power draw bar, auto-feed table.

(2) ENCO Milling And Drilling Machines, Mdl. 105-1120, s/n 534, 175.

HARDINGE Chucker Lathe, Mdl. HCT-CF, 1 HP spindle, 8-station tool turret, 5-C collet closer, variable speed auto-feed carriage.

VICTOR Engine Lathe, Mdl. 1610, high/low gear box, 120–1,200 variable speed spindle, metric/ standard thread, 5-C collet closer, auto-feed carriage.

TSUGAMI Chucker Lathe, 5-C collet closer, 8-station tool turret, auto-feed carriage.

SUPPORT EQUIPMENT

2006 KAESER Rotary Screw Air Compressor, Mdl. ASD-25, s/n 1183, 125 PSI @ 115 CFM, 25 HP. 2.320 hours.

2000 KAESER Rotary Screw Air Compressor, Mdl. SK-19, s/n 1175, 110 PSI @ 68 CFM, 15 HP.

(2) KAESER Compressed Air Dryers.

PMC Vertical Bandsaw, 18" throat capacity, 18" x 29" material table, 75–500 variable speed blade.

CRAFTSMAN Floor-Model Drill Press, 15" material table, 1 hp spindle, variable speed.



INSPECTION

MOJAVE 30" x 48" Granite Surface Plate.

MICRO FLAT 18" x 24" Granite Surface Plate.

MITUTOYO 18" Dial Height Gauge.

12" Dial Height Gauge.

MITUTOYO 12" Dial Vanier Caliper.

STARRETT 12" Vanier Caliper.

MITUTOYO 8" Dial Vanier Caliper.

FOWLER 0-1"/1-2" Digital Calipers.

(2) MITUTOYO 0-1"/1-2" Digital Micrometers.

MITUTOYO/BROWN & SHARP Depth Gauges.

MEYER Pin/Plug Gauge Sets. Indical Bore/Groove Gauge.

(2) Flash Magnifiers.

(2) SPI Chamfer Gauges.

(5) Granite Indicator Stands, w/dials.

Asst. Parallels, Precision Blocks. HDT Gauge Blocks.



TOOLING

(10) KURT 4" Angle Lock Vises.

(43) KURT 6" Angle Lock Vises.

(5) KURT 6" Double-Angle Lock Vises.

(20) CHICK 6" Double-Angle Lock Vises.

(28) CHICK 4" Double-Angle Lock Vises.

ENCO 8" 3-Jaw Right-Angle Chuck.

ENCO 12" Rotary Table. YUASA 8" Rotary Table.

16" 4-Jaw Chuck.

12" 4-Jaw Chuck.

10" 3-Jaw Chuck.

20"/10"/16"/15" Face Plates.

Right Angle Quill Head 5-C Collet Closer.

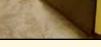
15" x 10" Universal T-Slot Clamping Tale.

Corner Rounders, Carbide Inserts, Taps/Drills, Flex Collets, Large/Small.

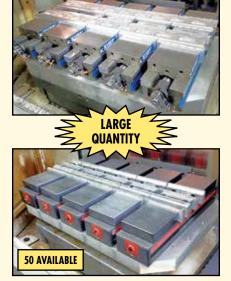
(2) 8" Angle Plates.

(2) 6" Angle Plates.

Large Lot BT-40/Cat-40
Taper Tooling.



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THURSDAY, MARCH 16 AT 11:00 A.M.

CNC MACHINE SHOP

UPCOMING AUCTIONS

CNC Machine Shop

March 9 • San Jose, California

HAAS CNC Machine Shop

TBD • Mountain View, California

Late-Model Mori Seiki & Okuma CNC Machine Shop

TBD . Sunnyvale, California

QS-0036428

TFRMS

Payment: Cash, cashier's check, wire transfer or business check accompanied by a bank letter. FULL SETTLEMENT TO BE MADE DAY OF SALE. All sales are final and are payable at the conclusion of the sale. A buyer's premium and sales tax will be charged on all purchases.

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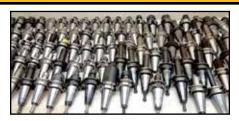
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