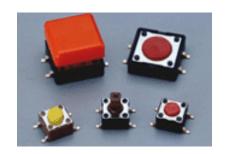
ADTS6, ADTSM & AKTSC6 SERIES (SQUARE STEM WITH CAP OPTIONS) **MECHANICAL CONTACT STYLE**





FEATURES

Positive tactile feedback.

Ultraminiature structure suitable for high density mounting. Economic but high reliability.

Insert molded terminals prevent flux build-up during soldering.

MATERIALS

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

COVER: Stainless steel.

UL94V-0 Nylon Thermoplastic. BASE:

Color: Bláck

STEM:

UL94V-0 Nylon Thermoplastic. Color: Black(100gf), Brown(160gf), Red(260gf), Salmon(320gf), Yellow(520gf)

Silicone rubber Color: Red(300gf) Phosphor bronze with silver cladding.

CONTACT DISC: **TERMINAL:** Brass with silver plating. Termoplastic ABS. CAP:

GENERAL SPECIFICATIONS

ELECTRICALS

Electrical life: 100,000 cycles for 320gf, 520gf.

100,000 cycles for 260gf.

200,000 cycles for 100gf, 160gf.

Rating: 50 mA,12 VDC.

Contact resistance: 100 milliohms max.

Insulation resistance: 100 megohms min. 500 VDC.

Dielectric Strength: 250 VAC /1 minute. Contact Arrangement: 1 pole 1 throw.

MECHANICALS

520 ± 130gf Brown Operational Force:

320 ± 80gf Brown (S) 260 + 50gf Red 160 + 50gf Brown 100 ± 50gf Black (K)

Max 3kgf vertical static load continuously for 15 seconds. Stop Strength:

 $(12x12) 0.35 \pm 0.1$ mm Stoke: (6x6) 0.25 + 0.2 mm

- 0.1 mm

Operating Temperature Range: -25°C to + 70°C

-30°C to +80°C

Storage Temperature Range:

MIL-STD-202FMETHOD 201A.

Vibration resistance:

Frequency: 10-55-10Hz/1minute.

Directions: X,Y,Z, three mutually perpendicular directions.

Time: 2 hours each direction.

High reliability.

Shock resistance: MIL-STD-202FMETHOD 213B.

Frequency: 10-55-10Hz/1minute.

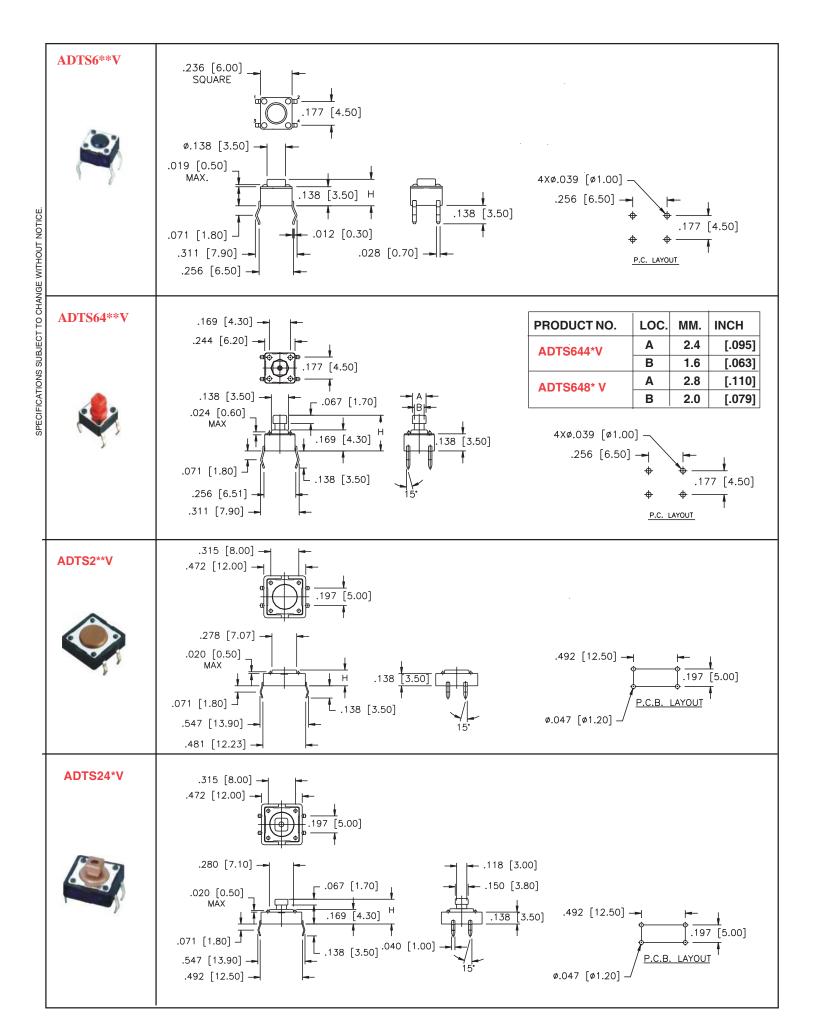
Directions: X,Y,Z, three mutually perpendicular directions.

Time: 2 hours each direction.

High reliability.

APEM, 63 NECK ROAD, HAVERHILL, MA USA 01835-0788 TOLL FREE: (877) 246-7890 FAX: (978) 372-3534 E-mail: info@apem.com

SOLDERING PROCESSES WAVE SOLDERING: Recommended solder temperature at 500°F (260°C) max. 5 seconds subject to PCB 1.6mm thickness. (For through hole type) HAND SOLDERING: Use a soldering iron of 30 watts, controlled at 350°C approximately 5 seconds while applying solder. **CIRCUIT HOW TO ORDER ADTS** Package Style: = Bulk Pack *B = Tube* Except ADTS-63, 644, 648, 65, 66 Soldering: V = Lead Free Color Of Stem For Operating Force: K= Black, 100gf N = Brown, 160gfR = Red, 260gfS = Salmon, 320gf Y = Yellow, 520gf N/K = Black, 160gf < 12 x 12, K, Y Unavailable> Dimension H: 6 x 6mm: 12 x 12mm: 1 = 4.3mm 1 = 4.3mm 2 = 5.0mm 4 = 7.3mm (SQ.) x 3.8mm 3 = 7.0mm 5 = 8.5 mm44= 7.3mm (SQ.) x 2.4mm 48= 7.3mm (SQ.) x 2.8mm 5 = 9.5 mm6 = 13 mmProd. Size 6 = 6.6 mm $2 = 12 \times 12 \text{mm}$ = None Post M = Surface Mount



AKTSC CAPS SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE. CAP PART NO. **AKTSC** Cap Color: Y=Yellow Cap Type: B = Blue1 = Square R = Red2 = RoundI = IvoryK = Black Prod. Size: (Tactile Switch) G = Green $6 = 6 \times 6 \text{mm}$ S = Salmon $2 = 12 \times 12 \text{mm}$ **AKTSC61 AKTSC62** .169 [4.30] .169 [4.30] R.012 [R0.30] .217 [5.50] .071 [1.80] .217 [5.50] .067 .067 1.70 .043 [1.10] - .096 [2.45] .098 [2.50] .098 [2.50] .096 [2.45] .157 [4.00] ø.177 [ø4.50] .122 [3.10] .122 [3.10] **AKTSC22 AKTSC21** .157 [4.00] R.039 [R1.00] .453 [11.50] R.039 [R1.00] .059 [1.50] .224 [5.70] .059 [1.50] .394 [10.00] -R.020 [R0.50] .472 [12.00] .079 [2.00] ø.394 [ø10.00] ø.512 [ø13.00] .150 [3.80] .028 [0.70] .150 [3.80] .028 [0.70] .150 [3.80] .150 [3.80] R.039 [R1.00] .126 [3.20] .126 [3.20] - .079 [2.00] - .079 [2.00] **PACKAGING** ADTS-6 Series: 1000 pcs/bag ADTS(P)-2 series: 500 pcs/bag or 40pcs/tube