

Order-disorder transition in $\text{Cu}_2\text{ZnSnS}_4$ solar cells from Monte Carlo simulations

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Kesterite-structured $\text{Cu}_2\text{ZnSnS}_4$ (CZTS) is an earth-abundant and non-toxic semiconductor that is being studied for use as the absorber layer in thin-film solar cells. Currently, the power-conversion efficiencies of this technology fall short of the requirements for commercialisation. Disorder in the Cu-Zn sub-lattice has been observed and is proposed as one explanation for the shortcomings of CZTS solar cells. Cation site disorder averaged over a macroscopic sample does not provide insights into the microscopic cation distribution that will interact with photogenerated electrons and holes. To provide atomistic insight into Cu-Zn disorder, we have developed a Monte Carlo (MC) model based on pairwise electrostatic interactions. Substitutional disorder amongst Cu and Zn ions in Cu-Zn (001) planes on the 2*c* and 2*d* Wyckoff sites – 2D disorder – has been proposed as the dominant form of Cu/Zn disorder in near-stoichiometric crystals. We use our model to study the Cu/Zn order-disorder transition in 2D but also allow Zn to substitute onto the Cu 2*a* site – 3D disorder – including Cu-Sn (001) planes. We find that defects are less concentrated in Cu-Sn (001) planes but that Zn ions readily substitute onto the Cu 2*a* site and that the critical temperature is lowered for 3D disorder.

1 Introduction

Amongst the semiconductors being developed for applications in thin-film photovoltaic (PV) devices, kesterite-structured $\text{Cu}_2\text{ZnSnS}_4$ (CZTS) stands out as being composed of low-cost, earth-abundant and non-toxic elements. While the material has many of the bulk properties required to be a high-efficiency photovoltaic absorber, such as a high absorption coefficient of 10^4cm^{-1} and a direct band gap of 1.5 eV¹, the power-conversion efficiencies (PCEs) of solar cells are considerably less than the theoretical maximum of 28% as predicted by the Shockley-Queisser limit² based on its sunlight-matched optical band gap. The current confirmed record PCE for the kesterite-based alloy $\text{Cu}_2\text{ZnSn}(\text{S}_x\text{Se}_{1-x})_4$ (CZTSSe) is at 12.6%³, while that of the pure sulfide material still lags behind at 11%⁴, both of which are far below that of the similar PV technology $\text{Cu}(\text{In}_{1-y}\text{Ga}_y)\text{Se}_2$ (CIGSe) with a record PCE of 22.6%⁵.

The low open-circuit voltage (compared to the optical band gap) limits achieved device efficiencies^{6,7}. This is referred to as the V_{OC} deficit. It is possible that the efficiency of devices fabricated with absorber layers produced from different synthesis procedures may be limited by different factors, making it a difficult task to pinpoint a universal origin of the

V_{OC} deficit in CZTS solar cells. Defects and bulk disorder in CZTS is one explanation for the V_{OC} deficit^{8–12}. For record-efficiency devices, produced by the hydrazine-based solution method pioneered at the IBM T. J. Watson Research Center^{3,13}, this has been attributed to fluctuations in electrostatic potential due to Cu-Zn disorder, and associated band tailing¹⁴. The origin of the V_{OC} deficit is still an on-going debate⁶.

Inhomogeneity within the cation sublattice of tetrahedrally bonded multinary semiconductors is a particularly likely form of disorder¹⁵. This can decisively alter the electronic properties of a material¹⁶. The Cu-Zn-Sn cation sublattice of $\text{Cu}_2\text{ZnSnS}_4$ is analogous to a metallic alloy. According to the works by Williams and Bragg^{17–19}, an alloy is a system in dynamic equilibrium where atomic species are interchanged between different sites due to thermal agitation, but without destroying the crystalline structure of the phase. In CZTS, substitutional disorder between Cu^+ and Zn^{2+} ions has a low enthalpic cost due to the similar ionic radii and chemical character of the two species. Density functional theory (DFT) predicts a low formation energy for the $[\text{Cu}_{\text{Zn}}^- + \text{Zn}_{\text{Cu}}^+]$ antisite defect pair²⁰ and there is a large body of evidence for the presence of disorder amongst Cu^+ and Zn^{2+} ions in CZTS^{21–26}. Furthermore, Ref. 24–27 indicate a distinct order-

disorder transition (ODT) attributed to Cu-Zn substitutional disorder.

During the high-temperature synthesis of CZTS disorder can be ‘frozen in’ to the material as it cools to room temperature. Studies have been conducted to determine if low temperature post-deposition annealing could improve device performance and some improvements were observed from such treatments^{28,29}. However, in the latter study the authors postulate that a high level of order amongst the Cu⁺ and Zn²⁺ ions would require years of this treatment²⁹. It is unclear if the disorder is due to slow kinetics, which could be improved through optimising the processing conditions, or if the disorder is due to fundamental thermodynamic limitations for the material at room temperature³⁰. In our study, we model only thermodynamic equilibrium disorder as a function of temperature. Therefore, our model could be used to isolate disorder due to equilibrium thermodynamics from kinetic limitations in experiments. Our model can be used to quantify the absolute limit on order in Cu₂ZnSnS₄ at experimentally relevant temperatures and to generate atomic configurations arising from the disorder process.

Devices made from CZTSSe make the highest performing devices^{3,13}. In this study we focus on the pure sulfide. The V_{OC} deficit is worse in CZTS devices⁶ and so potentially studying causes of the problem in this particular system could be more informative. Although ultimately the aim for this technology is to make thin-film devices from CZTS, in which the material is likely to be polycrystalline with grain boundaries, we focus on the bulk material. We are doing this for two reasons. Firstly, to improve the understanding of the fundamental material properties before attempting to understand a more complex system. Secondly, it has been proposed that the V_{OC} deficit in CZTSSe devices could be associated with properties of the bulk crystal³¹. It is believed that the most recent high-performance devices are not limited by interface recombination^{32,33}. Furthermore, devices fabricated from single crystals have demonstrated a V_{OC} deficit of 530 mV, which equals that of the record thin-film devices, indicating that the deficit could largely be due to bulk disorder³⁴.

Studies on various multinary semiconductors have indicated that it is not sufficient to consider only point defects to understand the defect physics of this type of compound due to the likely presence of structural disorder and extended antisite defects^{15,35}. System sizes that avoid artificial periodic disorder and associated finite-size effects would be beyond computationally feasible limits for density functional theory (DFT) or other first-principles calculations. However, a number of studies have investigated substitutional disorder by utilising Metropolis Monte Carlo (MC) simulations. One study used DFT to calculate the energy of local structural motifs centred on the S-ions in CZTS (i.e. out to nearest-neighbour interactions) and then performed MC simulations for the re-

distribution of the motifs for systems of up to 1,200 atoms³⁶. This work indicated clear cation clustering in CZTS with increased temperature. However, the model did not account for any long-ranged interactions which may be important in systems with extended defect structures. Other MC studies have made use of cluster expansion models. In Ref. 30 DFT calculations of clusters of interacting dimers and trimers were used to perform MC simulations of up to 512 atoms. This work also investigated the possibility of voltage loss from Cu/Zn disorder by performing DFT calculations to obtain the electronic band gap for selected disordered atomic configurations from their MC simulations. Ref. 37 used a cluster expansion model with clusters out to second-nearest neighbour cations and performed MC simulations for up to 64,000 atoms. Prior to the studies outlined above, there has been little work modelling disordered phases in CZTS, apart from one study where the choice of the disordered phase was arbitrary³⁸ and another investigating the configurational entropy of independent microstates in small systems of up to 64 atoms³⁹.

In this study, we simulate substitutional disorder between Cu⁺ and Zn²⁺ ions for system sizes of over 50,000 atoms and allow for Coulomb interactions between all pairs of ions in the system. We use on-lattice Metropolis MC simulation with an interaction model that has been parameterised with the dielectric constant of CZTS determined from first-principles⁴⁰ to calculate the changes in lattice energies when performing Cu/Zn substitutions. Our model allows us to freeze certain species in the system, we are therefore able to study separately thermodynamic disorder in 2D where substitutions are only in-plane between Cu and Zn ions on *2c* and *2d* sites and in 3D where Zn may also substitute on the Cu *2a* sites. Cu/Zn disorder in 2D is believed to be the most prevalent type of substitutional disorder for near stoichiometric samples and that substitutions onto the Cu *2a* sites occur only after the Cu/Zn ODT has occurred^{21,24,41}. However, other studies have suggested that disorder on the *2a* site plays an important role^{37,42}. We therefore perform simulations to study the ODT for both cases. Simulations are performed in parallel over different temperatures using GNU parallel⁴³, and the associated simulation codes have been made openly available.

2 Computational Methodology

2.1 Lattice model of Cu₂ZnSnS₄

The crystal structure of Cu₂ZnSnS₄ can be described by two inter-penetrating face-centred cubic (FCC) lattices: one of metal cations and one of sulfur anions. This is shown in Fig. 1a, where green planes are a guide to the eye to distinguish the anion sub-lattice. The sulfur sub-lattice is implicit during the MC simulations but incorporated later in calculations of lattice electrostatics. The cation lattice can be described by al-

ternating layers of Cu-Sn and Cu-Zn in (001) planes, as shown in Fig. 1b. Cu/Zn disorder in only the Cu-Zn (001) planes is referred to as ‘2D disorder’ in this study, while full Cu/Zn disorder is referred to as ‘3D disorder’. In the case of the latter, Zn ions are able to substitute onto Cu $2a$ sites in the Cu-Sn (001) planes. For computational convenience, we map this FCC lattice onto a simple cubic (SC) lattice by introducing empty lattice sites.

The separation between lattice sites in our model is re-scaled using DFT (PBEsol functional) optimised lattice parameters of $a = b = 5.44 \text{ \AA}$ ⁴⁵. Kesterite has a tetragonal lattice with a $\frac{c}{2a}$ ratio close to 1 (0.998 from DFT/PBEsol-optimisation). We use a value of 1 in the MC simulations, which has a minor effect on the lattice energy as confirmed from explicit calculations using the General Utility Lattice Program (GULP)⁴⁶. Lattice energies of an ordered 64 atom supercell with the exact DFT/PBEsol-optimised lattice parameters and an equivalent supercell with the approximated lattice parameters differed by less than 2%.

In our model we fix the position of Sn ions. To simulate only nearest-neighbour Cu-Zn disorder within the Cu-Zn layers, we use a cut-off radius of 2 lattice units (to account for the empty sites between each cation, shown in Fig. 4). The cut-off radius in the c -direction is only 1 lattice unit so that substitutions may only occur with the plane above or below. The model does not account for strain effects during Cu-Zn substitutions as it is fixed on-lattice. It has been reported that there is a small change in the c lattice parameter with increased disorder⁴⁷; however, due to the similar ionic radii of Cu and Zn we neglect this effect, but it could be incorporated into future

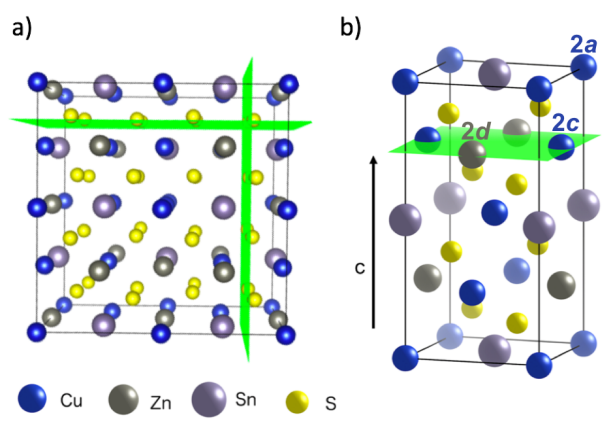


Fig. 1 Representations of the crystal structure of kesterite-structured $\text{Cu}_2\text{ZnSnS}_4$ where green planes are used as guides to the eye: a) supercell indicating the two inter-penetrating anion and cation sub-lattices, b) the conventional unit cell highlighting a Cu-Zn layer in the (001) planes along the c -axis. Visuals were produced using VESTA⁴⁴.

models. Sn ions have the largest formal charge in the lattice and are fixed during the simulations.

2.2 Pair interaction model and Metropolis Monte Carlo simulation of cation disorder

The MC method can be used to calculate thermodynamic information about a system of interacting ions, which we represent on a 3D lattice as described above. We assume that the potential field of an ion is spherically symmetric and consider two-body forces acting between all pairs of ions in this system. If we know the positions of the N interacting ions on the lattice then the potential energy of the system can be calculated using Eq. 1, where d_{ij} is the minimum distance between ions i and j with charge q_i and q_j ⁴⁸.

$$U = \frac{1}{2} \sum_{i=1}^N q_i \sum_{j=1, j \neq i}^N \frac{1}{4\pi\epsilon_0} \frac{q_j}{d_{ij}} \quad (1)$$

To calculate the properties of the system, the canonical (NVT) ensemble is used where the number of ions, volume and temperature are all constant. The trial MC moves are swaps between nearest-neighbour Cu and Zn ions.

Using a standard MC method for our system would involve placing each of the N ions at random positions in the lattice to define a random point in the $3N$ -dimensional configuration space. However, most configurations are improbable so performing this calculation for every possible configuration would be inefficient and unnecessary to sufficiently evaluate the ensemble. The custom MC code in this study makes use of the Metropolis modified MC scheme⁴⁸. In this implementation of the MC method, instead of choosing configurations randomly and then weighting them, the Metropolis algorithm considers the relative probability of a system being in a new configuration, β , to that of being in the current configuration, α . This is shown in Eq. 2, where E_α is the energy of state α , E_β is the energy of state β , and Z is the partition function. For most systems, calculating the value of the partition function requires the summation over a large number of states. However, in the expression for the probability of the trial within the Metropolis scheme, Z cancels out.

$$\frac{p_\beta}{p_\alpha} = \frac{e^{-\frac{E_\beta}{k_B T}}}{e^{-\frac{E_\alpha}{k_B T}}} \frac{Z}{Z} = e^{-\frac{E_\beta - E_\alpha}{k_B T}} \quad (2)$$

The relative probabilities of the two states are completely determined by the energy difference, such that if:

$$\Delta E = E_\beta - E_\alpha \leq 0, \text{ then } \frac{p_\beta}{p_\alpha} \geq 1 \quad (3)$$

and if

$$\Delta E = E_\beta - E_\alpha > 0, \text{ then } \frac{p_\beta}{p_\alpha} < 1 \quad (4)$$

It is then decided if this new configuration should be added to the trajectory of the system (towards the minimum energy configuration), or not, based on the probability of the new configuration relative to the current configuration. If the relative probability is ≥ 1 , as shown in Eq. 3, then the move is accepted and added to the trajectory. However, if the relative probability is < 1 then the move will only be accepted if $e^{-\frac{\Delta E}{k_B T}} \geq$ a random number generated between 0 and 1.

Lattice energy summations of the system were performed before and after a proposed Cu-Zn substitution out to a finite radius to obtain ΔE . Within periodic boundary conditions, the upper limit for the cut off radius is half the minimum dimension of the system. Details of the convergence in ΔE with respect to the cut off radius used in the lattice summations are given in the SI. Eq. 5 is used to calculate the electrostatic interaction between pairs of ions in the system, where q_1 and q_2 are the bare formal charges, r is the separation of the point charges, ϵ_r is the effective dielectric constant of the crystal and ϵ_0 is the permittivity of free space.

$$E_{\text{electrostatic}} = \frac{q_1 q_2}{4\pi\epsilon_0\epsilon_r} e^2 \frac{1}{r} = q_1 q_2 I_{\text{electrostatic}} \quad (5)$$

To define $I_{\text{electrostatic}}$, we use the separation of nearest-neighbour Cu-Zn ions for r (3.8 Å) and the calculated value for the static dielectric constant of 9.9⁴⁰. This results in $I_{\text{electrostatic}} = -0.378$ eV.

3 Results and discussion

3.1 Equilibration

Due to the stochastic nature of the trajectory from an initial configuration in the MC method, we cannot draw any conclusions about the thermodynamic properties of that system at the given simulation temperature until equilibrium has been reached. The number of simulation steps required to reach this point is the ‘equilibration time’. Equilibration is often considered as the point at which the value of a quantity of interest, which initially changes by a large amount, eventually converges to fluctuating about a steady average value. This is dependent upon the principle that a system in equilibrium spends the majority of time in a small subset of states in which the properties take a narrow range of values⁴⁹.

Our MC model for Cu-Zn disorder is analogous to the Ising model of a ferromagnet and we describe the rationale for our equilibration procedure by referring to this common example. In the case of an Ising model, the trial moves in the Metropolis algorithm are spin flips, whereas in our model the trial moves are swaps between Cu and Zn ions. For the Ising model, one MC step corresponds to attempting a trial spin-flip at all sites in the system once. Similarly, for our model one MC step corresponds to sweeping across the entire lattice and attempting

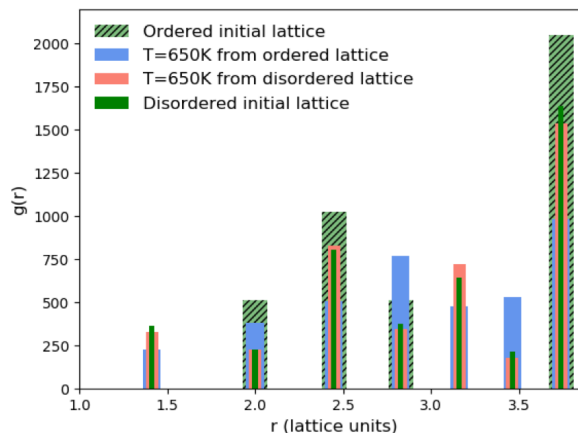


Fig. 2 Pair correlation function (PCF) between pairs of Zn ions in $\text{Cu}_2\text{ZnSnS}_4$. PCFs of an initial ordered lattice are plotted with that of a disordered initial lattice as reference points as well as systems that have been evolved from both of these initial configurations at $T = 650$ K. Widths of the bars plotted are arbitrarily chosen to ensure all data is visible.

a near-neighbour Cu-Zn swap at each Cu and Zn site. In the case of the Ising model it is usually the average magnetisation of the system, or internal energy, as a function of temperature that are the quantities of interest. For our system, we are interested in the configuration of the ions (and extent of thermodynamic disorder) and the corresponding distribution of the electrostatic potential across the system, as this can be related to the observed band tailing. We now explore two methods to gauge when the system has reached the equilibrium disordered configuration at each simulation temperature: the pair correlation function (PCF) for information on the structural disorder and also the variance of the distribution of on-site electrostatic potentials of species in the system.

3.1.1 Pair correlation functions from ordered and disordered initial lattices. We first attempted two simulations for each temperature, one starting from an initial ordered lattice and one from an initial disordered lattice (produced by randomly ‘shuffling’ Cu and Zn ions in the ordered lattice), until both simulations converged to the same equilibrium configuration. To gauge the point at which this had been reached, we compare the pair correlation functions (PCFs) for each configuration, an example of this analysis is given in Fig. 2.

We found that systems initialised from a disordered lattice required a substantially larger number of MC steps to evolve away from the initial configuration. This can be seen in Fig. 2 from the Zn-Zn PCFs. The most noticeable feature when comparing the PCF for an ordered initial lattice to that of a disordered lattice is the emergence of a new nearest-neighbour Zn-Zn peak at $\sqrt{2}$ lattice units due to the clustering of Zn ions

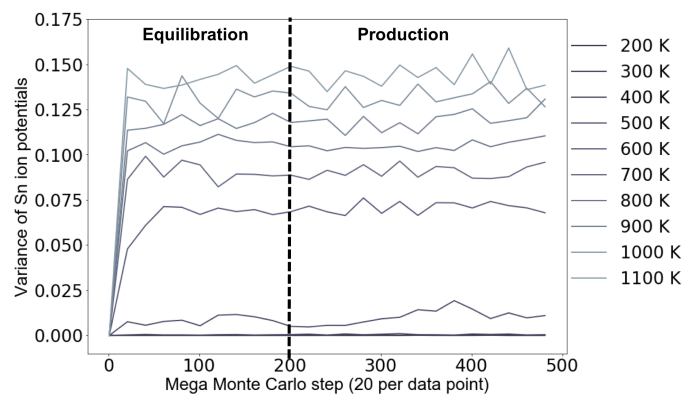


Fig. 3 Variance in the distribution of the on-site electrostatic potential of Sn ions in a 13,824 atom $\text{Cu}_2\text{ZnSnS}_4$ system across a range of simulation temperatures with 3D Cu/Zn disorder. Equivalent for 2D disorder can be found in the SI. Each mega Monte Carlo step corresponds to sweeping across the lattice and attempting 100 trial moves per lattice site.

once Cu and Zn ions have been allowed to substitute. This point is discussed further in section 3.2 as an order parameter, but for now we just remark that the peak is largest for the disordered initial lattice and decreases for the system evolved from this initial configuration at moderate simulation temperatures. After a large number of MC steps the peak for the two systems evolved from the ordered and disordered initial lattices were not of the same height. This observation may be explained by the entropic penalty in going from a disordered to a more ordered system, suggesting that this method may not be computationally efficient. We therefore adopted an alternative approach to check for equilibration, as outlined below.

3.1.2 Variance in the distribution of on-site electrostatic potentials. Our second method is analogous to using the point at which the average magnetisation fluctuates about a steady value in the Ising model, as discussed earlier. We check the number of MC steps required for the variance of the distribution of on-site electrostatic potentials of all Sn ions in the lattice to fluctuate about a steady value. We use Sn ions because we have fixed the locations of Sn ions in our simulations, making them stationary reference points. There is one crystallographically distinct Sn lattice site in $\text{Cu}_2\text{ZnSnS}_4$. We start from an ordered lattice and as all ions are on their correct lattice sites, there is only one unique chemical environment for Sn and the variance in electrostatic potential is zero. As the system evolves, and Cu and Zn ions are substituted, unique chemical environments emerge for the Sn ions in the system.

An example of a test to determine a suitable number of MC steps for equilibration (i.e. steps to run before collecting data on the system) is shown in Fig. 3 for 3D Cu/Zn disorder. The equivalent for 2D disorder is given in the SI. We per-

form this check for the largest system size in our study and the whole simulation temperature range we study. A larger system may require a considerably larger number of MC steps to equilibrate and we perform the check for each temperature because if there is a phase transition (as suggested in several works^{24–27}), there could be ‘critical slowing down’ close to the transition temperature.

From Fig. 3, we take 200 mega MC steps as a suitable number of equilibration steps to ensure all simulation temperatures have reached their equilibrium configuration before we start collecting data. One mega MC step consists of attempting on average 100 trial Cu-Zn substitutions per site, i.e. 100 sweeps of the lattice per mega MC step. The absence of variance in Fig. 3 at low simulation temperatures is because the system remains ordered.

3.2 Order parameters

To quantify the extent of substitutional Cu-Zn disorder in our system, we consider two order parameters to enable us to investigate long- and short-ranged order.

3.2.1 Pair correlation functions. Pair correlation functions (PCFs) show the number of pairs of particular species with particular separations within the system. We generate reference PCFs of ordered and disordered systems (using equilibrated configurations at low and high temperatures, respectively) of the same size. The most noticeable feature in the PCFs of the system was the emergence of a new nearest-neighbour peak in the Zn-Zn PCF at $\sqrt{2}$. This can be explained using Fig. 4. In the ordered lattice the shortest Zn-Zn spacing is 2 lattice units. Once Cu and Zn begin to substitute a new shortest Zn-Zn spacing of $\sqrt{2}$ lattice units becomes possible. An increase in the intensity of this $\sqrt{2}$ peak indicates more clustering of Zn ions and so provides insights into the extent of short-ranged disorder in the system. The same analysis is not possible using the Cu-Cu PCF because a $\sqrt{2}$ Cu-Cu separation is present between the (001) planes in the ordered lattice.

3.2.2 Cation site occupancy. An order parameter used in experimental literature to quantify Cu-Zn disorder in kesterites is based on cation site occupancies^{24,25}. In ordered CZTS, Cu ions occupy 2c sites in the Cu-Zn layers indicated in Fig. 1b and 2a sites in the Cu-Sn layers. Sn ions occupy the 2b sites and Zn ions occupy the 2d sites²⁷. In completely disordered CZTS Cu and Zn are found evenly distributed over 2c and 2d sites, indicating disorder in the Cu-Zn layers. A measure of increasing order is when Cu shows a preference to occupy 2c sites and Zn to occupy 2d sites. For ordered CZTS, the parameter $S = 1$, corresponding to all Zn ions on 2d sites and all Cu ions on 2c sites. For fully disordered CZTS $S = 0$, corresponding to no preference for Cu or Zn to occupy their

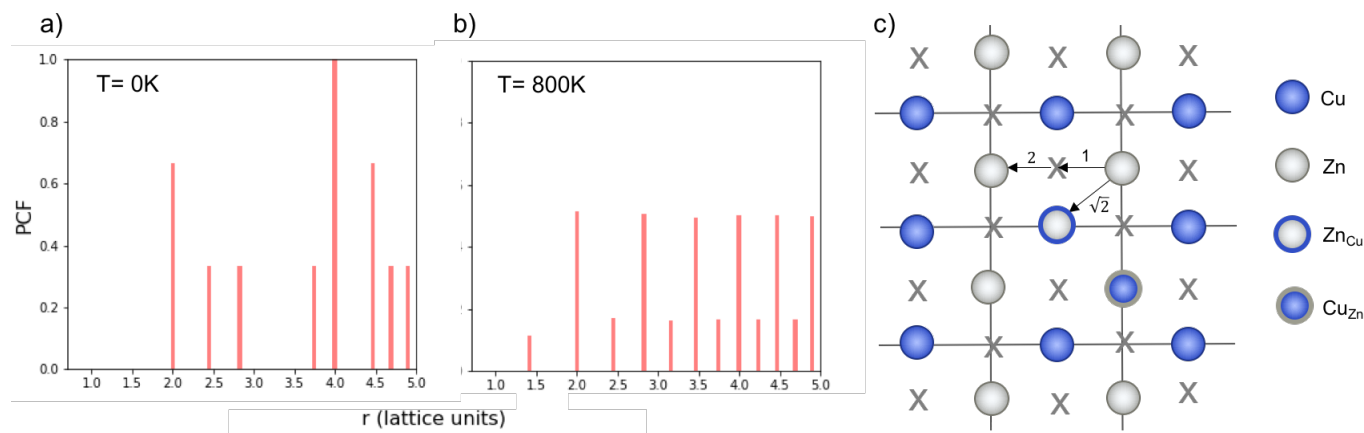


Fig. 4 Normalised Zn-Zn pair correlation functions (PCFs) at 0K (a) and 800K (b) for an (001) Cu-Zn plane in the cation sub-lattice of $\text{Cu}_2\text{ZnSnS}_4$ with structure shown in (c). Crosses denote the gap sites used in our lattice model to map an fcc lattice onto a sc lattice. Before a Cu-Zn swap, the nearest-neighbour Zn-Zn pair is 2 lattice units apart. After a Cu-Zn swap there is a Zn-Zn pair separated by $r=\sqrt{2}$. The 0K PCF is for the ordered lattice before any Cu-Zn substitutions have occurred and shows a Zn-Zn PCF peak intensity of zero at $r=\sqrt{2}$. The 800K PCF shows an increase in the peak intensity at $r=\sqrt{2}$, once Cu and Zn ions begin to substitute.

ideal crystallographic site.

$$S = \frac{[\text{Cu}_{2c} + \text{Zn}_{2d}] - [\text{Zn}_{2c} + \text{Cu}_{2d}]}{[\text{Cu}_{2c} + \text{Zn}_{2d}] + [\text{Zn}_{2c} + \text{Cu}_{2d}]} \quad (6)$$

However, it is possible that this metric may overestimate the extent of disorder in a system as locally ordered domains, displaced relative to the configuration of the initial lattice, would be considered as disordered. We therefore compare the extent of order at each simulation temperature inferred from our PCF analysis to that suggested by the S parameter as we increase the system size to check for the formation of locally ordered domains. A decrease in S and an increase in Zn-Zn PCF $\sqrt{2}$ peak intensity correspond to a reduction in order in the system. For the case of locally ordered domains, a low S (suggesting large extents of Cu-Zn disorder) could coincide with a relatively small $\sqrt{2}$ Zn-Zn PCF peak, suggesting long-range disorder, but short range order within the Cu-Zn planes. It is also worth noting that the S order parameter only considers disorder on the $2c$ and $2d$ sites and hence neglects disorder on the Cu $2a$ site when 3D Cu/Zn disorder is present. However, the use of the first Zn-Zn PCF peak as an order parameter is still relevant when considering 3D disorder as substitutions of Zn onto the $2a$ can result in Zn ions being separated by $\sqrt{2}$ lattice units.

3.3 Finite size effects

To investigate finite size effects, we perform simulations for system sizes ranging from $12 \times 12 \times 12$ (= 1,728 ions) to $32 \times 32 \times 32$ (= 32,768 ions). We investigate the disorder behaviour of the systems as a function of temperature using the

two order parameters in Fig. 5. Fig. 5a shows the increase in the intensity of the Zn-Zn PCF at $r = \sqrt{2}$ with temperature (explained schematically in Fig. 4). Fig. 5b shows the decrease in S from 1 to 0 with increased simulation temperature. Both order parameters show approximately the same temperature-dependence for the disorder process. Our model shows clear signs of finite size effects for the smallest system (1,728 ions), in the regime used in some previous studies. We consider a $24 \times 24 \times 24$ size system (= 13,824 ions) to give a converged disorder process with respect to system size and use this system size for all subsequent simulations.

3.4 Cu/Zn order-disorder transitions

In this section we use the order parameters introduced in section 3.2 to characterise the Cu/Zn order-disorder transitions (ODTs) for 2D Cu/Zn disorder (when the only mechanism is substitutions between Cu and Zn ions on $2c$ and $2d$ sites) and for 3D Cu/Zn disorder (when Zn may also substitute onto the Cu $2a$ sites). To improve our statistics, we performed 11 independent Monte Carlo simulations, each using different random number seeds and perform simulations across smaller temperature increments at temperatures close to the ODT critical temperatures, T_C . Due to the possibility of critical slowing down when using temperature increments closer to T_C , we repeat equilibration checks to ensure data is still for equilibrated configurations.

Fig. 6 compares the S order parameter based on the cation occupancy of $2c$ and $2d$ sites obtained for simulations of both 2D and 3D Cu/Zn disorder to anomalous X-ray powder diffraction data for $\text{Cu}_2\text{ZnSnSe}_4$ from Ref. 24. In the plot,

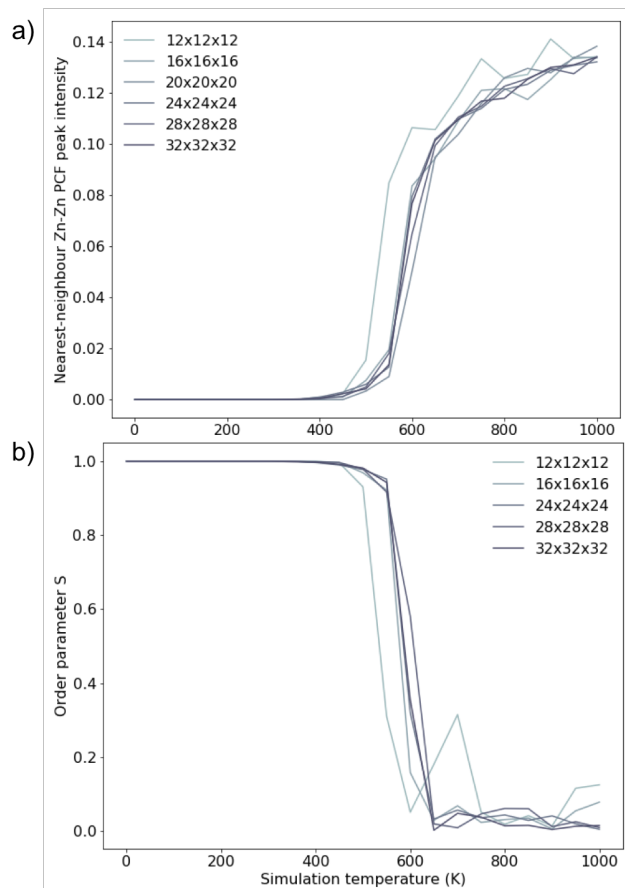


Fig. 5 Two order parameters to assess finite-size effects for 3D Cu/Zn disorder. Equivalent for 2D disorder can be found in the SI. (a) The nearest-neighbour ($r = \sqrt{2}$) Zn-Zn pair correlation function peak intensity for systems of various sizes at thermodynamic equilibrium across simulation temperatures ranging from 0 to 1000 K, indicating clustering of Zn ions and deviation from the perfectly ordered lattice with a $r = \sqrt{2}$ peak intensity greater than zero. (b) The S order parameter based on Cu and Zn site occupancies in $\text{Cu}_2\text{ZnSnS}_4$ as a function of simulation temperature. $S = 1$ corresponds to a fully ordered lattice and $S = 0$ corresponds to complete Cu-Zn disorder within the (001) plane (b).

experimental data has been shifted by 70K to account for the difference in the order-disorder transition temperature for the pure sulfide and pure selenide reported in Ref. 50. As our model considers only thermodynamic disorder, the difference in the value of the S order parameter at comparable temperatures between our model and experiment, and the diverging gradients of the curves at lower temperatures, could be attributed to kinetic limitations on the ordering processes that will be present in the real system but not in our model.

Taking T_C to be the temperature at which $S = 0.5$ gives a T_C of 706K and 598K for 2D and 3D Cu/Zn disorder, respec-

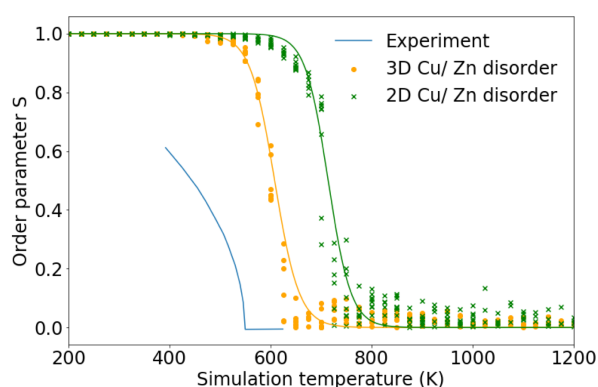


Fig. 6 The S order parameter based on Cu and Zn site occupancies in $\text{Cu}_2\text{ZnSnS}_4$ for $24 \times 24 \times 24$ ($= 13,824$ ions) from 11 independent Monte Carlo simulations for 2D Cu/Zn disorder and 3D Cu/Zn disorder plotted against anomalous X-ray powder diffraction data for $\text{Cu}_2\text{ZnSnSe}_4$ from Ref. 24. Experimental data has been shifted by 70K to account for the difference in the order-disorder transition temperature for the pure sulfide and pure selenide reported in Ref. 50.

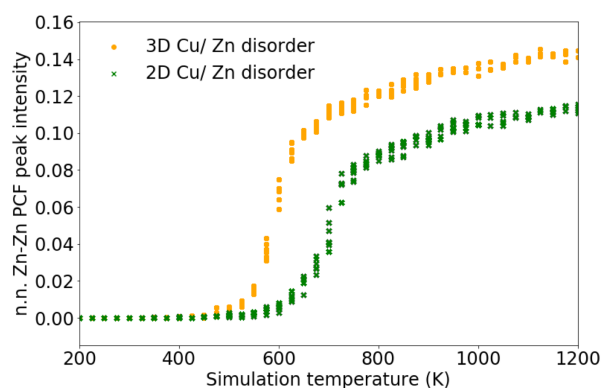


Fig. 7 Nearest-neighbour Zn-Zn pair correlation function peak intensity, which emerges due to the substitution of Zn ions onto nearest-neighbour Cu sites in $\text{Cu}_2\text{ZnSnS}_4$ as shown in Fig. 4. 11 independent Monte Carlo simulations are performed for 2D Cu/Zn disorder and 3D Cu/Zn disorder.

tively, from Fig. 6. T_C predicted from our 3D model using S is closer to the observed value of approximately 550K. The overestimate in T_C could be due to the bulk (macroscopic) dielectric constant used in the interaction energy. In a polycrystalline films, there may be additional contributions to dielectric polarisation from the presence of internal interfaces and inhomogeneity in the mechanical and electrical properties⁵¹.

As discussed in section 3.2, S only accounts for Cu/Zn disorder on the $2c$ and $2d$ sites and therefore may not fully describe the 3D case. For this reason, the nearest Zn-Zn PCF peak order parameter is also used to compare the ODT for

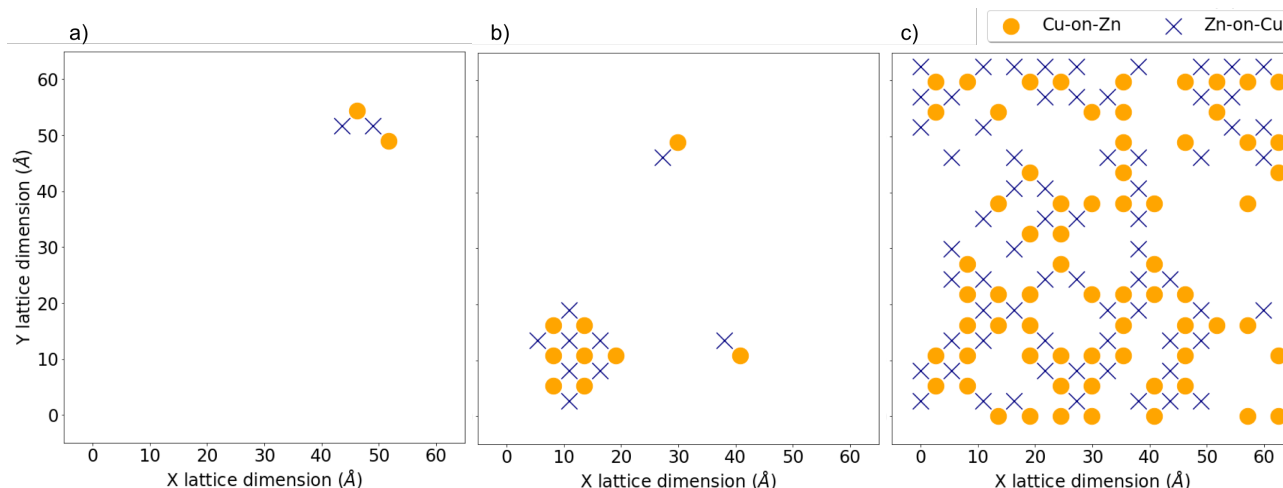


Fig. 8 2D Cu/Zn disorder in a 13,824 atom system. Critical temperature, T_C , for the order-disorder transition is approximately 706K for this system. (a) shows antisite locations at $T=550\text{K}$ in a Cu-Zn plane, (b) shows the same plane at $T=650\text{K}$ with the formation of a distinct disordered region and c) shows the same plane above T_C at $T=900\text{K}$.

2D and 3D Cu/Zn disorder. The S order parameter can be considered as a measure of the loss of order in the system, allowing for the sudden drop in the parameter with increasing temperature. The PCF peak order parameter on the other hand, can be considered as an increase in disorder in the system which gradually increases towards complete disorder at the infinite temperature limit. The high-temperature Zn-Zn nearest-neighbour PCF peaks shown in Fig. 7 can be understood as the Cu-Zn sub-lattice beginning to melt. Within the cation sub-lattice, there are 12 nearest neighbours. In the $S = 0$ disorder regime, Cu shows no preference to occupy the $2c$ sites and Zn to occupy the $2d$ sites, we can therefore expect the density of Zn-Zn nearest neighbours to converge towards $2/12$ (approximately 0.167). However, we cannot expect the PCF peak at high-temperatures to reach a complete plateau at high-temperatures as is seen for the S order parameter due to the lower stoichiometric ratio of Zn relative to Cu in $\text{Cu}_2\text{ZnSnS}_4$. The larger PCF peak intensity for 3D Cu/Zn disorder than for 2D Cu/Zn disorder can be understood by the larger number of possible options for Zn to substitute onto nearest-neighbour Cu sites in the 3D case.

Fig. 8 and 9 show locations of Cu-on-Zn and Zn-on-Cu antisites in Cu-Zn and Cu-Sn (001) planes of the lattice model at various simulation temperatures for 2D and 3D Cu/Zn disorder respectively. In each case, the choice of planes used for the visualisation was chosen based on ones that showed the presence of disorder in the low-disorder temperature regime when disorder was not present in all layers of the lattice. Fig. 8a and b show two configurations of a Cu-Zn (001) plane at temperatures below T_C for the 2D Cu/Zn ODT with Fig. 8b showing the nucleation of a distinct disordered region in the

lower left corner of the plane. Fig. 8c shows a configuration above T_C with a large extent of Cu/Zn disorder.

Fig. 9a and b show the location of a small number of Cu-on-Zn and Zn-on-Cu antisites in the Cu-Zn and Cu-Sn (001) planes respectively at a simulation temperature below T_C for the 3D Cu/Zn ODT. It can be seen here that Zn readily substitutes onto the Cu $2a$ sites even in this low-disorder temperature regime. This is in agreement with results from cluster expansion MC simulations performed in Ref. 30 where the temperature for the onset of Cu-Sn plane disorder was the same as that for Cu-Zn planes. This is also in agreement with cluster expansion MC simulations performed in Ref. 37 which indicated that there is no intermediate ‘partially disordered’ phase where there is only disorder in the Cu-Zn planes. Fig. 9c and d show the antisite locations in the same planes at a simulation temperature above T_C for the 3D Cu/Zn ODT, which shows a similar spatial distribution of antisites in the Cu-Zn plane to that observed for 2D Cu/Zn disorder above T_C in Fig. 8c. We also note that in the high-temperature disorder regime the disorder is more dilute in the Cu-Sn planes, with Fig. 9d showing less than half the antisite concentrations of Fig. 9c. This is also in agreement with Ref. 30, where the order parameter for the simulated Cu-Sn plane disorder reduced to a lesser extent with increasing temperature than that of the Cu-Zn planes. This observation may also explain why $2a$ site disorder is not always observed to be as prevalent as $2c$ and $2d$ site disorder experimentally. Fig. 10 shows antisite locations in a Cu-Zn plane that is twice as large as those in Fig. 8 and 9. Fig. 10a shows a plane in the low-disorder regime just before the ODT and Fig. 10b shows the same plane just above the ODT. The defect structures such as those shown in Fig. 10a indicate

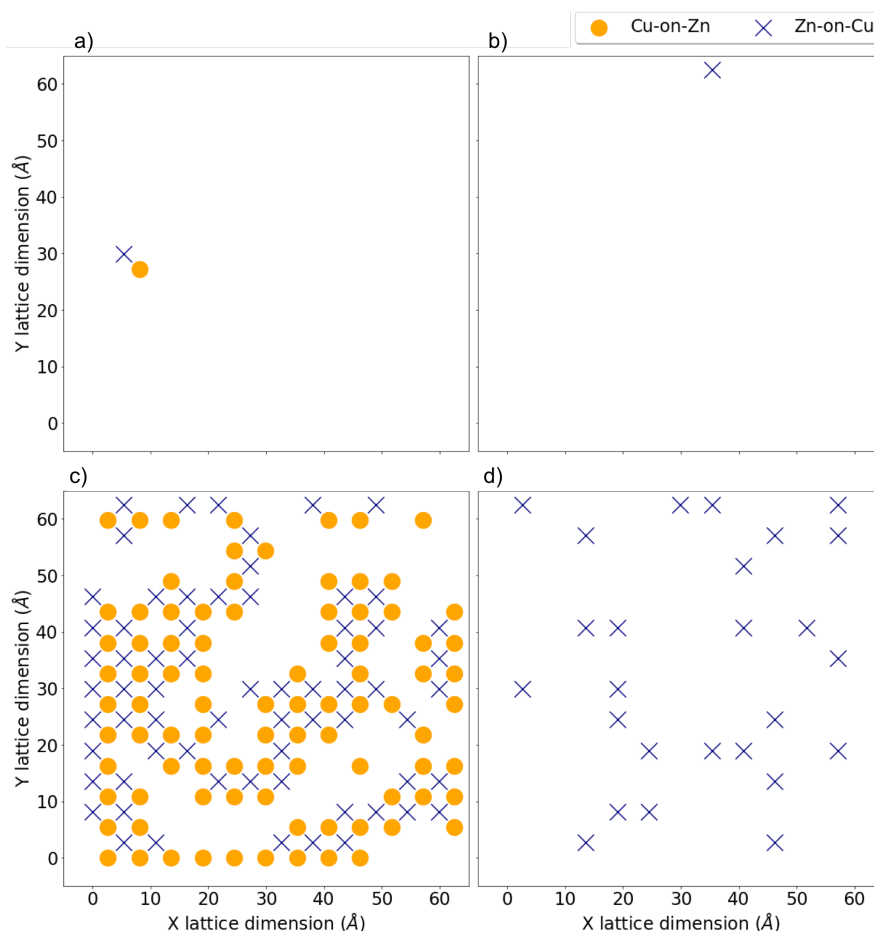


Fig. 9 3D Cu/Zn disorder in a 13,824 atom system. Critical temperature, T_C , for the order-disorder transition is approximately 598K for this system. (a) and (b) show antisite locations at $T=400\text{K}$ in a Cu-Zn and Cu-Sn plane respectively. (c) and (d) show the same for $T=750\text{K}$, i.e. above and below T_C respectively.

the presence of extended defect structures in $\text{Cu}_2\text{ZnSnS}_4$. The distribution of antisites above T_C for the larger system in Fig. 10b is similar to that in the system half the size in Fig. 9c.

4 Summary and further work

In summary, we have developed a Monte Carlo (MC) model to simulate Cu/Zn disorder in kesterite-structured $\text{Cu}_2\text{ZnSnS}_4$ (CZTS) based on electrostatic pairwise interactions. We simulate separately the cases of 2D and 3D Cu/Zn disorder. We find that the critical temperature for disordering is lowered when swaps between adjacent (001) planes are allowed. In line with recent work^{37,42}, our model suggests that it is important to also consider Cu/Zn disorder on the Cu $2a$ sites; however, the concentration of defects in Cu-Zn planes is higher, which may explain why this is often thought to be the dominant in the order-disorder transition.

Extending the MC procedure to treat off-stoichiometric kesterites, as are often found to produce the highest-performing devices, could provide insights into the origin of the performance improvement. It has been observed that the critical temperature is not altered through tuning of the stoichiometry, but it has been suggested that stoichiometry influences the kinetics of cation ordering⁵². As our model considers only thermodynamic cation ordering, it could be used to isolate kinetic limitations for different stoichiometric CZTS compounds. Incorporating the effects of Cu/Zn disorder from our model on electron transport and recombination in kesterite solar cells will also be a valuable line for future research.

5 Data access statement

The Monte Carlo model is implemented in the code ERIS, which is available from

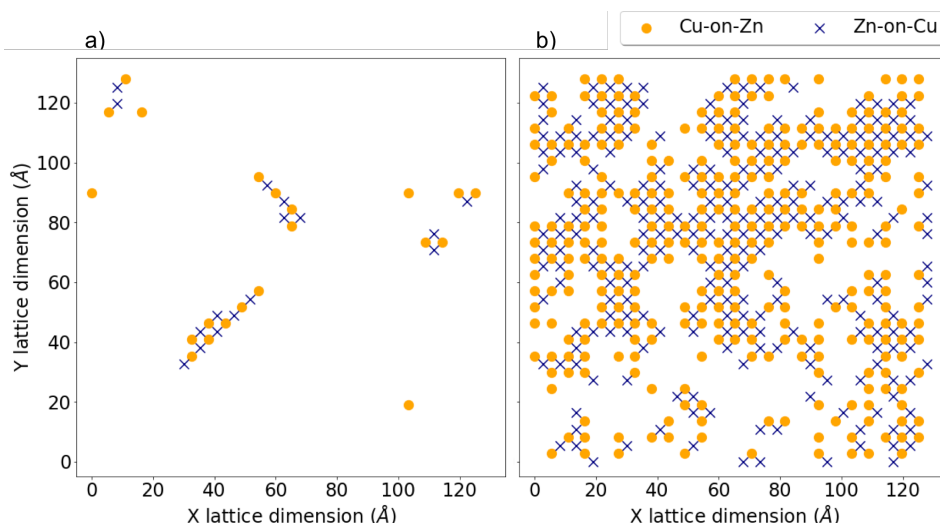


Fig. 10 3D Cu/Zn disorder in a 55,296 atom system. Critical temperature, T_C , for the order-disorder transition (ODT) is approximately 650K for this system. (a) Antisite locations at in a Cu-Zn plane $T=550\text{K}$ and b) at $T=650\text{K}$, corresponding to low-disorder before the ODT and high-disorder after the ODT, respectively.

[HTTPS://DOI.ORG/10.5281/ZENODO.1471439](https://doi.org/10.5281/ZENODO.1471439) under an MIT open-source license. Data from our Monte Carlo simulations is available from the online repository ZENODO at [HTTPS://DOI.ORG/10.5281/ZENODO.1481749](https://doi.org/10.5281/ZENODO.1481749).

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