摘錄自JIS使用方法系列製圖手冊(精密度篇)

摘録自JIS B 0401(1998)

		Н	6 H	7	Н8	Н9	適 用 部 分	機能上的	分 類	適 用 例				
		爱合				с9	容許過大間隙或需要間隙的可動部分。 容許過大間隙以利安裝的部分。 於高溫時需要適當間隙的部分。	機能上而言,需要大的 「會膨脹,位置誤差 接合之長度較長。	値大。	活塞環及活塞環槽緊固銷的接合				
零生	東	-			d9	d9	容許大間隙或需要間隙的部分。	想降低成本時。 {製作成本 {安全成本		曲柄散熱片及插銷軸承(側面) 氣閥保持器和彈簧滑動部 活塞環和活塞環槽				
零牛相對可移動的	冬年公司など 4日	雪	e	7	e8	е9	容許稍大間隙或需要間隙的可動部分。 具稍大間隙及良好潤滑的軸承部。 處於高溫・速度・高負荷的軸承部(高度的強制潤滑)。	『 間隙及良好潤滑的軸承部。						
的的		專 合	s fī	7	f7 f8		具適當間隙,可運動的接合(高等接合)。 具潤滑油並處於一般常溫的軸承部。	普通接合部分。 (常拆卸)		冷卻式排氣閥保持器插入部 一般的軸及軸襯 連桿系統之控制桿和軸襯				
	料車	青蓮公T	5 g	6			輕荷重精密機器的連續旋轉部分。 微小間隙的可運動接合(套筒、定位)。 精密的滑動部分。	需要不能有任何鬆散部	分的精密運動。	連桿系統插銷和控制桿 鍵和鍵槽 精密控制閥棍				
	清台	骨 合	5 h	6	h7 h8	h9	使用潤滑劑後可手動裝卸的接合(高等接合) 不重要的靜止部分。			輪緣與輪轂的接合 精密齒輪機構之齒輪接合				
r r		E hi		6			可有些許未接合的安裝部分。 於使用中無差動的高精密度定位。 可使用木槌或鉛槌裝卸的接合。		無法靠接合的結合	接頭法蘭緣間之接合 調速路線和銷 齒輪輪緣和輪縠的接合				
1 技	+	g js	5 k	6			裝卸時需使用鐵槌或鉗具的接合(需要防止需件間旋轉的鍵槽)。 高精密度定位。	可以裝卸零件而不會 發生損傷。	力進行力的傳導	齒輪抽運軸和套筒之固定 鉸刀螺栓				
‡ 自	7	λ k	5 m	6			裝卸條件同上。 不容許任何間除的高精密度定位。			鉸刀螺栓 油壓系統之活塞及軸之固定 接頭法蘭和軸之接合。				
时 下	車胆フ	經 壓 入	5 ni	6			裝卸時需相當力量的接合。 高精密度之固定安裝(大轉矩傳動時需要鍵槽等)。		可透過接合的結	彈性連結片及齒輪(被動側) 高精密度接合 吸入閥、導氣閥插入				
3		型 ni		5			於非鐵零件之間時壓入力量為輕壓入。 鐵和鐵或青銅和銅之間的標準壓入固定。		合力傳導小力量。	吸入閥、導氣閥插入 齒輪和軸之固定(小轉矩) 彈性連結軸和齒輪(驅動側)				
切 緊 密	3/2	n n	5 r6	3			裝卸條件同上。 大尺寸零件則以收縮接合、冷卻接合、強度入。			接頭和軸				
技	2 3		s	6				無法說拆卸零件而 不發生損傷。		軸承襯套之鑲入固定				
13		・収縮姿合・パ					彼此間為緊裝固定,需以收縮接合、冷卻接合、強壓入的永久性裝配。	可透過接合之結 合力傳導很大的 力量。	吸入閥鑲入、氣閥座插入 接頭法蘭和軸之固定(大轉矩)					
		令卯妾合	xi				輕合金時為壓入程度。			驅動齒輪輪緣和輪轂之固定 軸承襯套之鑲入固定。				

1.1 常用的孔基準接合

11/41/1	軸之公差等級範圍																				
基準孔		縫隙接合								合	緊密接合										
Н6						g5	h5	js5	k5	m5											
по					f6	g6	h6	js6	k6	m6	n6*	p6*									
H7				-	f6	g6	h6	js6	k6	m6	n6	p6*	16*	s6	t6	и6	x6				
п/				e7	f7		h7	is7													
					f7		h7														
H8				e8	f8		h8														
			d9	e9																	
110			d8	e8			h8														
H9		c9	d9	e9			h9														
H10	b9	c9	d9																		

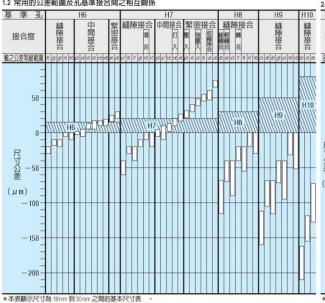
[註]*接合將根據尺寸分類之不同而有些例外。

2.1 常用的軸基準接合

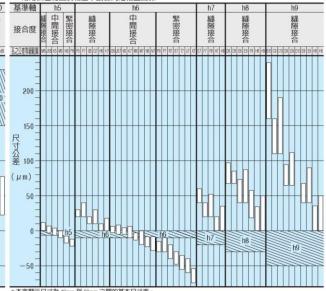
基準軸									孔之	公差	等級範圍									
埜华		縫隙接合								合		緊密接合								
h5	\Box						H6	JS6	K6	M6	N6*	P6								
h6					F6	G6	H6	JS6	K6	M6	N6	P6*								
по			-		F7	G7	H7	JS7	K7	M7	N7	P7*	R7	S7	T7	U7	X			
1.7				E7	F7		H7							9 9		8 8				
h7					F8		H8						1							
h8			D8	E8	F8		H8													
no			D9	E9			H9													
			D8	E8			H8													
h9		C9	D9	E9			H9													
	B10		D10																	

[註]*接合將根據尺寸分類之不同而有些例外。

1.2 常用的公差範圍及孔基準接合間之相互關係



2.2 常用公差範圍及軸基準接合間之相互關係



常用接合度的尺寸公差 嫡緣自』IS B 0401(1999)

基準	尺寸	3的尺寸	丁容許公	左												mr t-																pn -	
分 (m	m)											×411		軸,	之公差	等級的	範圍												100			單位	μm
超過	以下	b9 - 140	c9 d8 -60 -2		e7	e8 - 14	e9 - 14	f6 -6	f7 -6	f8 -6	g5 -2	g6 -2	h5	h6	h7	h8	h9	js5			k5	k6 +6	m5 +6	m6 +8	n5*	n6 +10	p6 +12	r6 +1		s6 F20	t6	u6 +24	x6 +26
_	3	- 165 - 140	-85 -3 -70 -3	4 -45	-24 -20	-28 -20	-39 -20	- 12 - 10	- 16 - 10	-20 -10	-6 -4	-8 -4	-4	-6	-10 0	- 14 0	-25 0	±2	±3	±5	0 +6	0 +9	+2	+2	+4	+4	+6	+1	10 +	F 14	-	+18	+20
3	6	- 170	-100 -4	-60	-32	-38	-50	- 18	-22	-28	-9	- 12	-5	-8	- 12	- 18	-30	±2.5	±4	±6	+1	+1	+4	+4	+8	+8	+ 12	+1	5 +	F 19	T-1	+23	+28
6	10	-150 -186	-80 -4 -116 -6			-25 -47	-25 -61	-13 -22	-13 -28	-13 -35	-5 -11	-5 -14		-9	0 -15	-22	-36	±3	±4.5	±7.5	+7	+10	+12 +6	+15 +6	+16 +10	+19 +10	+24			+32 +23	-	+37 +28	+43 +34
10	14	- 150	-95 -5	-50	-32	-32	-32	- 16	- 16	- 16	-6	-6	0	0	0	0	0				+9	+12	+ 15	+ 18	+20	+23	+29	+3	M +	F39		+44	+51 +40
14	18		- 138 -7			-59	-75	-27	-34	-43	- 14	- 17			- 18	-27	-43	±4	±5.5	±9	+1	+1	+7	+7	+12	+ 12	+ 18			-28	_	+33	+56
18	24																														_	+54	+45
30	5.0		-110 -6 -162 -9			-40 -73	-40 -92	-20 -33	-20 -41	-20 -53	-7 -16	-7 -20	311		0 -21	-33	0 -52	±4.5	±6.5	±10.5	+11 +2	+15 +2	+17	+21	+24 +15	+28 +15	+35 +22			H48 H35	+54	+41	+54
24	30									-			-																		+41	+48	+64
30	40	-232	- 120 - 182 - 8	9	3377	-50	-50	-25	-25	-25	-9	-9			0	0	0	±5.5	±8	± 12.5	+13	+ 18	+20	+25	+28	+33	+42	9.5		F59	+48	+76 +60	_
40	50		- 130 - 11 - 192	19 - 142	-75	-89	-112	-41	-50	-64	-20	-25	-11	-16	-25	-39	-62			m.1000	+2	+2	+9	+9	+17	+17	+26	+3	4 +	F43	+70 +54	+86 +70	
50	65	- 190 - 264	-140 -214 -10	0 -100	-60	-60	-60	-30	-30	-30	-10	-10		0	0	0	0				+15	+21	+24	+30	+33	+39	+51	+6		F72 F53	+85 +66	+106	
65	80		-150 -1a			-106	- 134	-49	-60	-76	-23		81 16		-30	-46	-74	±6.5	±9.5	±15	+2	+2	+11	+11	+20	+20	+32	+6	2 +	F78	+94	+121	-
80	100	-274 -220	-224 -170																									+4	3 +		+75	+ 102	
100	120	-307 -240	-257 -12 -180 -17			-72 -126	-72 -159	-36 -58	-36 -71	-36 -90	-12 -27	-12 -34			0 -35	-54	-87	±7.5	±11	± 17.5	+18	+25	+28 +13	+35	+38	+45 +23	+59			101	+91	+ 124	-
		-327 -260	-267 -200		-							-	+					-										+5			+104	+144	
120	140	-360	-300 -210 -14	5 -145	-85	-85	-85	-43	-43	-43	- 14	- 14		0	0	0	0				+21	+28	+33	+40		+52	+68	+6	3 +	+92	+ 122		
140	160	-380	-310 -20			- 148	- 185	-68	-83	-106					-40	-63	-100	+0	± 12.5	±20	+3	+3	+15	+15	-	+27	+43	+6	5 +	100	+134	-	-
160	180	-310 -410	-230 -330																									+9	8 +	108	+ 171 + 146		
180	200	-340 -455	-240 -355																									+10		151			
200	225	2000	-260 -17 -375 -28	200		- 100 - 172	-100 -215	-50 -79	-50 -96	-50 -122					0 -46	0 -72	0 - 115	±10	±14.5	±23	+24	+33	+37	+46	-	+60	+79 +50			- 159 - 130	-	-	-
225	250	-420	-290 -395								"												0.85				,	+11	13 +	169			
250	280	-480	-300						-																			+ 12	26	140			
	315		-430 -19	0 - 190 1 - 320	100	-110 -191	-110 -240	-56 -88	-56 -108	1000		- 17 -49	2.0	2037	-52	-81	- 130	1 + 115	± 16	±26	+27	+36	+43 +20	+52 +20	-	+66	+88			-	=	=	-
280	25.5		-460 -360	-			_			-	-	-	+	-					-								-	+14		+			_
315	355	-740	-500 -25 -400 -25			- 125 -214	- 125 - 265	-62 -98	-62 -119						0 -57	-89	0 - 140	±12.5	± 18	±28.5	+29	+40 +4	+46 +21	+57 +21	-	+73 +37	+98 +62			-	-	-	-
355	400	-820	-540	000	IUE	2.17	200	30	110	101	_		-	- 00	37	- 00	150					,,,	121	, 21		101	100	+1	14	_			
400	450		-440 -595 -23			- 135	- 135	-68	-68						0	0	0		±20	±31.5	+32	+45	+50	+63	_	+80	+ 108		26	_	_	_	_
450	500		-480 -32 -635	7 -385	- 198	-232	-290	- 108	-131	- 165	-47	-60	-27	-40	-63	-97	- 155	2 10.0		100000	+5	+5	+23	+23		+40	+68	+13			5-72		
常用	記記	う之尺で	寸容許公	差	100																												
								17		_							77	_			-	- 0		_	_			_	_			174	
	類													孔	之公急	等級	範圍															單位	Žμm
超過	類 m)	B10					D10		E8	E9				G6 G7	7 H6	H7	H8			JS6 J		6 K7		_	N6			_	R7	S7		U7	X7
(m	類 m)	+ 180 + 140	+85	+1	60 +	34 +45 20 +20	+60 +20	+24 +14	+28 +14	+39 +14	+12 +6	+16 +6	+20 +6	G6 G7	7 H6 2 +6 2 0	H7 +10 0	H8 + 14 0	+25 0	+40		±5 _	0 0 6 -10	-2 -8	-2 -12	-4 -10	-4 -14	-6 -12	-6 -16	- 10 -20	-14 -24	-	U7 - 18 - 28	X7 -20 -30
(m	類 m) 以下	+ 180	+85 +60 +10) +1) +1	00 +: 60 +:	34 +45 20 +20 48 +60	+60 +20 +78	+24 +14	+28	+39	+ 12 +6 + 18	+18 +6 +22	+20 +6 +28 -	G6 G7	7 H6 2 +6 2 0 6 +8	H7 +10	H8 + 14	+25	+40 0	±3 :	±5 _	0 0	-2 -8	-2	-4	-4	-6	-6	- 10	-14	-	U7 - 18	X7
	類 n) 以下 3	+ 180 + 140 + 183 + 140 + 208) +85) +60 3 +10) +7 3 +11	0 +1 0 +1 0 +1 6 +1	100 +: 60 +: 118 +: 70 +: 138 +:	34 +45 20 +20 48 +60 30 +30 52 +76	+60 +20 +78 +30 +98	+24 +14 +32 +20 +40	+28 +14 +38 +20 +47	+39 +14 +50 +20 +61	+ 12 +6 + 18 + 10 + 22	+ 18 +6 +22 +10 +28	+20 +6 +28 +10 +35	G6 G7 +8 +1 +2 +1 +12 +1 +4 + +14 +2	7 H6 2 +6 2 0 6 +8 4 0 0 +9	H7 +10 0 +12	H8 + 14 0 + 18 0	+25 0 +30	+40 0 +48 0	±3 :	±5 _	0 0 6 -10 2 +3 6 -9 2 +5	-2 -8 -1 -9 -3	-2 -12 0 -12	-4 -10 -5 -13	-4 -14 -4	-6 -12 -9 -17 -12	-6 -16 -8 -20 -9	- 10 -20 -11 -23 -13	- 14 -24 - 15 - 27 - 17	-	U7 - 18 - 28 - 19 - 31 - 22	X7 -20 -30 -24 -36 -28
(m 超過 - 3	類 m) 以下 3	+ 180 + 140 + 183 + 140 + 208 + 150) +85) +60 8 +10) +7 8 +11) +8	6 +1 0 +1 0 +1 6 +1 0 +	100 +: 60 +: 118 +: 70 +: 138 +: 80 +:	34 + 45 20 + 20 48 + 60 30 + 30 62 + 76 40 + 40	+60 +20 +78 +30 +30 +98 +40	+24 +14 +32 +20 +40 +25	+28 +14 +38 +20 +47 +25	+39 +14 +50 +20 +61 +25	+ 12 +6 + 18 + 10 + 22 + 13	+ 16 +6 +22 +10 +28 +13	+20 +6 +28 +10 +35 +13	36 G7 +8 +1 +2 +: +12 +1 +4 + +14 +2 +5 +	7 H6 2 +6 2 0 6 +8 4 0 0 +9 5 0	H7 +10 0 +12 0 +15 0	H8 + 14 0 + 18 0 + 22 0	+25 0 +30 0 +36 0	+40 0 +48 0 +58 0	±3 :	±5 _ ±6 + -:7.5 +	0 0 6 -10 2 +3 6 -9 2 +5 7 -10	-2 -8 -1 -9 -3 -12	-2 -12 0 -12 0 -15	-4 -10 -5 -13 -7 -16	-4 -14 -4 -16 -4 -19	-6 -12 -9 -17 -12 -21	-6 -16 -8 -20 -9 -24	- 10 -20 - 11 -23 - 13 - 28	- 14 -24 - 15 - 27 - 17 - 32	-	U7 - 18 - 28 - 19 - 31 - 22 - 37	X7 -20 -30 -24 -36 -28 -43 -33
(m 超過 - 3 6	類m) 以下 3 6 10	+ 180 + 140 + 183 + 140 + 208) +86) +60 8 +10) +7 8 +11 +8	6 +1 0 +1 0 +1 0 +1 0 +1 8 +1	100 +: 60 +: 118 +: 70 +: 138 +: 80 +:	34 + 45 20 + 20 48 + 60 30 + 30 32 + 76 40 + 40	+60 +20 +78 +30 +30 +40 +40 +120	+24 +14 +32 +20 +40 +25	+28 +14 +38 +20 +47	+39 +14 +50 +20 +61	+ 12 +6 + 18 + 10 + 22 + 13 + 27	+ 16 +6 +22 + 10 +28 + 13	+20 +6 +28 +10 +35 +13 +43	G6 G7 +8 +1 +2 +1 +12 +1 +4 + +14 +2	7 H6 2 +6 2 0 6 +8 4 0 0 +9 5 0	H7 +10 0 +12 0 +15 0 +18	H8 + 14 0 + 18 0 + 22	+25 0 +30 0 +36	+40 0 +48 0 +58 0	±3 : ±4 : ±45 ±	±5 _ ±6 + -:7.5 +	0 0 6 -10 2 +3 6 -9 2 +5 7 -10 2 +6	-2 -8 -1 -9 -3 -12	-2 -12 0 -12 0 -15	-4 -10 -5 -13	-4 -14 -4 -16 -4	-6 -12 -9 -17 -12	-6 -16 -8 -20 -9	- 10 -20 -11 -23 -13	- 14 -24 - 15 - 27 - 17	-	U7 - 18 - 28 - 19 - 31 - 22	X7 -20 -30 -24 -36 -28 -43 -33 -51 -38
- 3 6 10	類 m) 以下 3 6 10 14	+ 180 + 140 + 185 + 140 + 206 + 150) +86) +60 8 +10) +7 8 +11 +8	6 +1 0 +1 0 +1 0 +1 0 +1 8 +1	100 +: 60 +: 118 +: 70 +: 138 +: 80 +: 165 +: 95 +:	34 +48 20 +20 48 +60 30 +30 62 +76 40 +40 77 +96 50 +50	+60 +20 +78 +30 +30 +40 +40 +50	+24 +14 +32 +20 +40 +25 +50 +32	+28 +14 +38 +20 +47 +25 +59 +32	+39 +14 +50 +20 +61 +25 +75 +32	+ 12 +6 + 18 + 10 + 22 + 13 + 27 + 16	+ 16 +6 +22 +10 +28 +13 +34 +16	+20 +6 +28 +10 +35 +13 +43 +16	36 G7 +8 +1 +2 +1 +12 +1 +14 +2 +14 +2 +5 + +17 +2 +6 +	7 H6 22 +6 22 0 66 +8 4 0 0 +9 5 0 4 +11 6 0	H7 +10 0 +12 0 +15 0 +18	H8 + 14 0 + 18 0 + 22 0 + 27	+25 0 +30 0 +36 0 +43 0	+40 0 +48 0 +58 0 +70 0	±3 : ±4 : ±45 ± ±55 :	±5 ±6 +_ =7.5 +_ ±9 +_	0 0 0 6 -10 2 +3 6 -9 2 +5 7 -10 2 +6 9 -12	-2 -8 -1 -9 -3 -12 -4 -15	-2 -12 0 -12 0 -15	-4 -10 -5 -13 -7 -16 -9 -20	-4 -14 -4 -16 -4 -19 -5 -23	-6 -12 -9 -17 -12 -21 -15 -26	-6 -16 -8 -20 -9 -24 -11 -29	-10 -20 -11 -23 -13 -28 -16 -34	-14 -24 -15 -27 -17 -32 -21	-	U7 - 18 - 28 - 19 - 31 - 22 - 37	X7 -20 -30 -24 -36 -28 -43 -33 -51
(m) 超過36101418	類 R) 以下 3 6 10 14 18 24	+ 190 + 140 + 140 + 140 + 150 + 150 + 220 + 150) +98) +60 3 +10) +7 3 +11) +8) +13) +13 +14 +16	5 +1 0 +1 0 +1 0 +1 0 +1 0 +1 1 +1 5 +1	100 +: 60 +: 118 +: 70 +: 138 +: 80 +: 165 +: 95 +:	34 +48 20 +20 48 +60 30 +30 62 +76 40 +40 77 +96 50 +50	+60 +20 +78 +30 +30 +40 +40 +50	+24 +14 +32 +20 +40 +25 +50 +32	+28 +14 +38 +20 +47 +25 +59 +32	+39 +14 +50 +20 +61 +25 +75 +32	+ 12 +6 + 18 + 10 + 22 + 13 + 27 + 16	+ 16 +6 +22 +10 +28 +13 +34 +16	+20 +6 +28 +10 +35 +13 +43 +16	36 G7 +8 +1 +2 +1 +12 +1 +14 +2 +14 +2 +5 + +17 +2 +6 +	7 H6 22 +6 22 0 66 +8 4 0 0 +9 5 0 4 +11 6 0	H7 +10 0 +12 0 +15 0 +18	H8 + 14 0 + 18 0 + 22 0 + 27	+25 0 +30 0 +36 0 +43 0	+40 0 +48 0 +58 0 +70 0	±3 : ±4 : ±45 ± ±55 :	±5 ±6 +_ =7.5 +_ ±9 +_	0 0 0 6 -10 2 +3 6 -9 2 +5 7 -10 2 +6 9 -12	-2 -8 -1 -9 -3 -12 -4 -15	-2 -12 0 -12 0 -15	-4 -10 -5 -13 -7 -16 -9 -20	-4 -14 -4 -16 -4 -19 -5 -23	-6 -12 -9 -17 -12 -21 -15 -26	-6 -16 -8 -20 -9 -24 -11 -29	-10 -20 -11 -23 -13 -28 -16 -34	-14 -24 -15 -27 -17 -32 -21	-	U7 - 18 - 28 - 19 - 31 - 22 - 37 - 26 - 44 - 33 - 54	X7 -20 -30 -24 -36 -43 -33 -51 -38 -56 -46 -67
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