CZECH TECHNICAL UNIVERSITY

BACHELOR THESIS

Integration of IEC 61499 with OPC UA

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in the

December 15, 2015

Declaration of Authorship

I, Slavomír K, declare that this thesis titled, "Integration of IEC 61499 with OPC UA" and the work presented in it are my own. I confirm that:

- This work was done wholly or mainly while in candidature for a research degree at this University.
- Where any part of this thesis has previously been submitted for a degree or any other qualification at this University or any other institution, this has been clearly stated.
- Where I have consulted the published work of others, this is always clearly attributed.
- Where I have quoted from the work of others, the source is always given. With the exception of such quotations, this thesis is entirely my own work.
- I have acknowledged all main sources of help.
- Where the thesis is based on work done by myself jointly with others, I have made clear exactly what was done by others and what I have contributed myself.

Signed:

Date:

"Thanks to my solid academic training, today I can write hundreds of words on virtually any topic without possessing a shred of information, which is how I got a good job in journalism."

Dave Barry

CZECH TECHNICAL UNIVERSITY

Abstract

Faculty of Electrical Engineering

Bachelor

Integration of IEC 61499 with OPC UA

by Slavomír K

The Thesis Abstract is written here (and usually kept to just this page). The page is kept centered vertically so can expand into the blank space above the title too…

Acknowledgements

The acknowledgments and the people to thank go here, don't forget to include your project advisor…

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List of Abbreviations

LAH	**L**ist **A**bbreviations **H**ere
WSF	**W**hat (it) **S**tands **F**or

Physical Constants

Speed of Light $c_0 = 2.997\,924\,58 \times 10^8\,\mathrm{m\,s^{-1}}$ (exact)

List of Symbols

a	distance	m
P	power	W ($\mathrm{J\,s^{-1}}$)
ω	angular frequency	rad

For/Dedicated to/To my…

Chapter 1

Introduction

Nowadays we are standing in the time, when the fourth round of the industrial revolutions starts. Each of these revolutions was caused by the technological improvements. First one was caused by change from labor work to the mechanization. The second one was started by electrification, in this revolution electric machines were used instead of the steam based motors. The third revolution was the last one, and it was caused by the digitization and the invention of the logical circuits. When we realize how much did the computers evolved it's logical that also industry has to undergo another revolution. The upcoming revolution is caused by introducting Internet of Things into industry. Brettel et al., 2014

1.1 Reconfiguration

Today in the time of fast changes on global market and decreasing lifetime of the product, industry is forced into the philosophical shift. Manufacturing has to be quickly moved from mass the production to the mass customization. In order to rise to the challenge of these trends, the new operation methods are necessary. Production facilities need to be flexible, adaptable and allow fast changes at little cost. Flexible production systems nowadays come with the higher cost, because these plants has higher initial cost, but even mor important are the costs of down-times needed to reconfigure such plant. Reconfiguration without the need to stop production is necessary. This requires the reconfiguration of manufacturing plants on all levels, even the physical reconfiuration. Whatever the solution, it must be simple, flexible, and have limited space requirements. For example one of the simpliest approaches, changing the parameters of software components leads to large program that must count with any possible change combination in advance.

The physical changes in production resources mean a need for dynamic reconfiguration at the control level. In order to achieve the real-time reconfiguration of the manufacturin system, we need new software architectures and support from the execution environment.

On the figure below, the change needed to be done in the industry is shown. In the current approach control system is divided into layers which are horizontally configurable and the connection of the layers is declared in a static way. Reconfiguration of this kind of control system requires the rebuildinf of the whole pyramide from the bottom. While the new approach with also verticaly and horizontaly configurable.

1.2 The aim of thesis

The aim of this thesis is to integrate OPC UA communication protocol into the system 4DIAC - controlling framework based on IEC 61499 standard.

Controll system created in 4DIAC framework is composed by the function blocks, my task is to implement communication stack inside of function blocks. Including client and also server.

OPC UA protocol allows user to create topologically ordered web of data. My work also aims to create data topology on the server based on a structure of the control system based on a 4DIAC framework. By the integration of these two technologies, I want to create a system in which all elements of distributed control system could load structure and status of every other element using OPC UA protocol.

1.3 Chapters overview

Aim of the following second chapter is to introduce you a IEC 61499 standard and 4DIAC framework based on this standard. Basic principles of this framework as creating application, function blocks, deploying applications is described. Important part of using 4DIAC framework is the compiling of your own version of 4DIAC runtime environment dedicated for your device. The whole appendix is dedicated to this topic.

The third chapter is dedicated to communication protocol OPC UA, ways of using this protovol and its information model. I am going to mention stacks based on OPC UA protocol. I am focusing on OPEN 62541 stack, which i have chosen to use in this thesis.

In the fourth chapter I am explaining my solution of the problem explained in the previous sections of this chapter. Also I am describing the example application to work with OPC UA in 4DIAC.

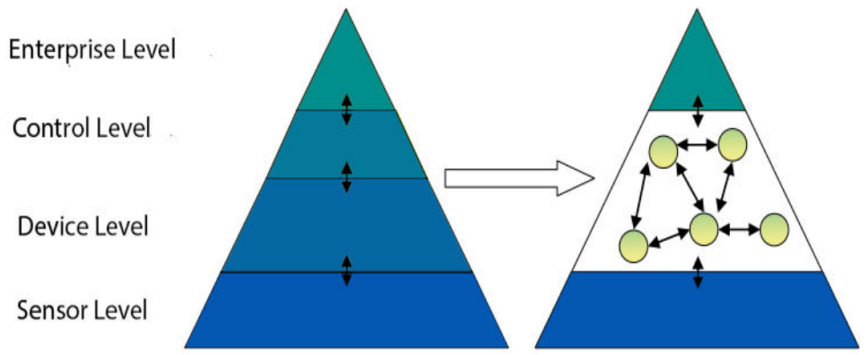

FIGURE 1.1: sfasdfasdf

Chapter 2

IEC 61499

IEC 61499 is a new family of standards for Industrial Process Measurement and Control Systems (IPCMCS). This family consist of four parts:

1. IEC 61499-1 : Function Blocks - Part 1: Architecture
2. IEC 61499-2 : Function Blocks - Part 2: Software tools requirements
3. IEC 61499-3 : Function blocks for industrial-process measurement and control systems - Part 3: Tutorial information
4. IEC 61499-4 : Function Blocks - Part 4 : Rules for compliance profiles

Main purpose of all parts of this family is to define Function Block (FB), so in this Thesis term IEC 61499 refer to the whole family of these standards. IEC 61499 is based on an older IEC 61311 (1993) family of standards, which is the most common adopted standard in domain of IPMCS. (citovat Aloisa) This makes IEC 61499 easy to adopt. There are also another key features which makes IEC 61499 easy to adopt standard like its modularity, distribution support, reconfiguration support and event-triggered execution model.

2.1 Introduction to IEC 61499

The IEC 61499 standard defines several models, which developer uses to create a distributed control application in a graphical manner. This brief introduction will give you insight into the IEC 61499 standard for purposes of this thesis. A full description of architecture may be found in IEC61499-1.

Models which are defined in IEC 61499 are (in hierarchical order, from the global model to atomic one): the application model, the system model, the device model, the resource model, the Fucntion Block (FB) model.

The application model consists of the multiple system models, one of these system models consist of multiple device models etc.

The Base and most important model of IEC 61499 is FB. FB is independent, self-contained software component with the interface through which it provides specific functions. This model was taken from IEC 61131-3 standard. Against IEC 61131-3 FB definition in IEC 61499 event interface is added. The function block function is triggered by one of the input events. During the execution FB processes input data, set output data. When the processing is done FB generates triggers output event.

When comparing IEC 61131-3 and IEC 61499 the biggest difference is in the even-driven execution, while in IEC 61131-3 function was triggered by the cyclic execution.

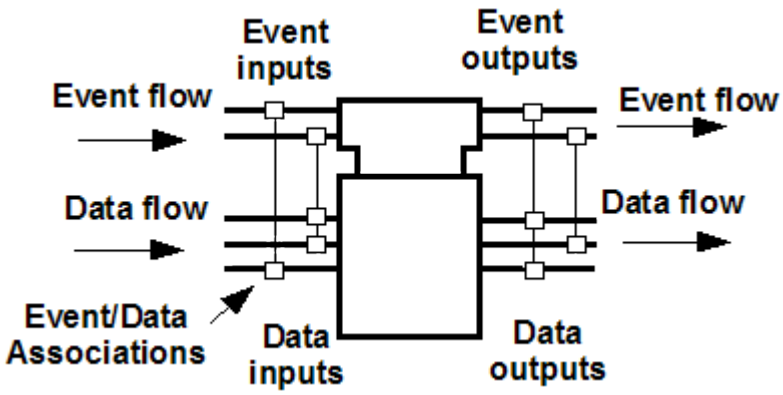

FIGURE 2.1: http://www.automation.com/images/isa$_automation_week/IEC61499FunctionBlock.p

Cyclic execution was problematic. It does not allow mass using of IEC 61131-3 in distributed systems. This type of execution is reliant to the system clock. This approach is not problematic in the scope of one device system. However, in the system with multiple devices there is a problem of sharing the system time. It is practically impossible to run this kind of system synchronously. In case of the cyclic execution every 1ms and not precise synchronous system it can take up to 1ms to handle any kind of change. In some kind of applications this time delay can lead to the destruction of product, machine or even whole manufacturing system. This problem can be solved by decreasing time between two executions. However this solution of delay problem is causing need of bandwidth for data transfer. It leads to the cost of data transport layer increase and also scale up data transfer error rate possibility.

In IEC 61499 standard this problem was solved by changing cyclic to event driven execution. Function Blocks are not executed cyclically, but are triggered by event. This solution prevents problem with the central time and its sharing and caused also rapid decrease of needed bandwidth. In this approach the data are transferred only when event is triggered. For example function block handling the end switch of machine does not have to propagate its state every 1ms like in the previous example. It propagates its state only when change state event occurs.

There is no support in IEC 61499 for cyclic execution anymore, but for purposes of back compatibility there is a solution of implementing IEC 61131 function into IEC 61499 system. The situation of a program is simply depicted by triggering of the cyclic execution by the use of an E_CYCLE FB.Sunder et al., 2008 This function block triggers regular event to start execution of IEC 61131-3 compatible applications.

2.2 Types of FB in IEC 61499

2.2.1 Basic FB

Basic FB (BFB) contains a state machine controlling internal execution called Execution Control Chart (ECC). ECC consists of three parts: ECC states with associated ECC actions and ECC transitions, which connects the states. ECC transitions are typically guarded by Boolean logical statements.

When an input event arrives, the first transition with true condition results in state change. With state entry also action associated with this state is executed. Algorithm can access only data input, data output and inner variables. //citovat IEC 61499-1

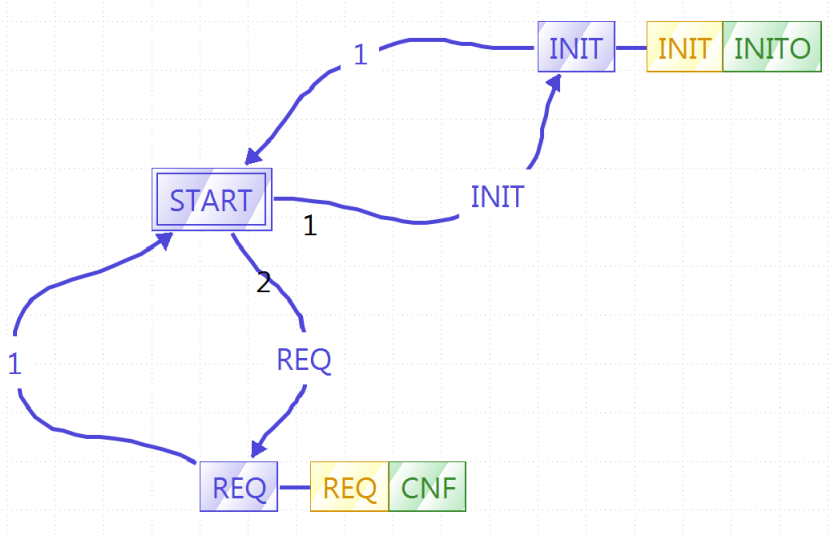

FIGURE 2.2: Example of basic FB's ECC

2.2.2 Composite FB

Composite FBs (CFBs) are containers for FB dedicated to generate cleaner design. Using Composite FBs developer can create one FB for more complex, many times repeating function consisting of many basic or composite FBs. This allows designer to re-use his design. Incomming event and data connections are connected to the internal FBs and also outgoing connections are connected to internal FBs.

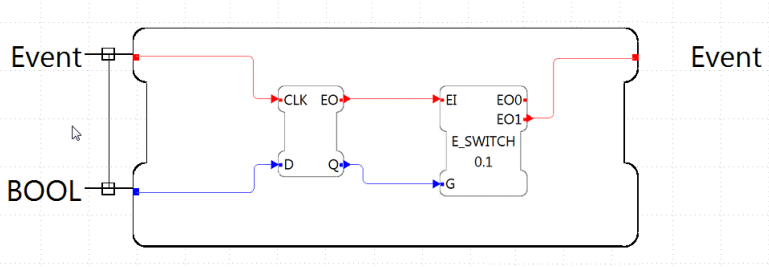

FIGURE 2.3: Example of composite FB structure

2.2.3 Service Interface FB

Service Interface FB is dedicated to function out of scope of IEC 61499. Typical function is the access to the device's hardware, I/O interface or communication interface. There are two general types of SIFBs in IEC 61499. Requester SIFB and responder SIFB. The requester SIFB remains passive, until it is application-triggered at one of its event inputs. The responder

type is a resource or hardware triggered FB. It can trigger events by detecting actions of the hardware (e.g. interrupts) without need to trigger this FB from application.

2.3 IEC 61499 Base Model

Modeling of IEC 61449 system can be divided into two phases. In the first phase designer creates Function Block Network by interconnecting of the FBs with data and event connection. In this phase developer has in mind only functionality and it does not depend on any device or control infrastructure. In the second phase parts of the system model created in the first phase are mapped to control devices. For example, in Figure 2.4a, Application 1 is mapped to Devices 2, 3, 4, and 5, whereas Application 2 is mapped only to device 2.

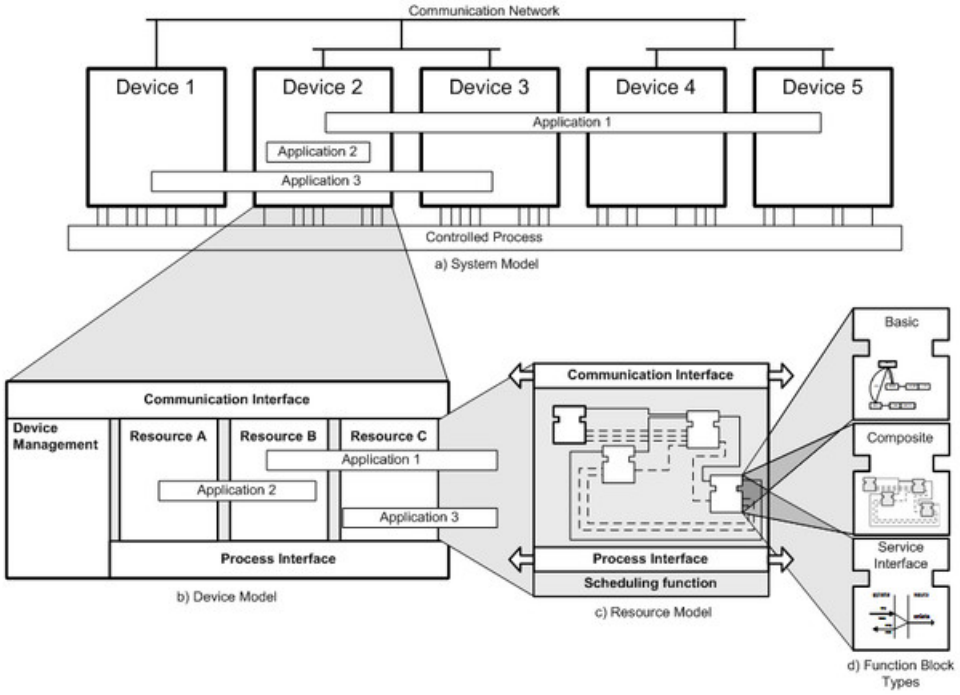

FIGURE 2.4: http://2.bp.blogspot.com/-qzJhgeMHSnQ/UNZC7b0op6I/AAAAAAAALwk/aW3FpwY3e5o/s1600/IEC+61499+Models.jpg

IEC 61499 is executed on devices. Every device consist of device management component, communication iterface - provides communication between devices, process interface - provides services for accessing the sensors, actuators and other physical devices needed to control the process. Device can also contain resource.

Resources are functional units which contain applications or the parts of applications. Resources in device are independend. This means resources can be added, modified, removed in any particular device without interferring any other resource. This approach is very important to reach the goal of reconfiguration. The task of the resource is to provide execution environment, delivering event notifications.

2.4 IEC 61499 applications

The current application of IEC 61499 can be devided into the research and industrial sector. IEC 61499 standard exists since January 2005. Before standardization in 2000 it was available in form of so-called Public Available Specification. Although IEC 61499 has been available in some forms for a long time, most published work on the standard up to now has been academic or, if industrially-based has resulted only in prototypical test cases.Strasser et al., 2008

In industry sector the adoptions of IEC 61499 were mainly case studies and prototypes. A lot of case studies had a starting point via FBDK/FBRT package from Rockwell Automation. FBRT is implemented in Java and IEC 61499 elements are implemented as Java Classes. This package is a reference implementation and was used to test models and standard. In FBRT the event notification is handeld by function call. The source FB calls notification function of the event connection object and this object triggers event on destination FB by calling his event function. This approach creates delays and is also one of the greatest reasons why FBRT has never been adopted by industry sector. Another reason is also that this Java implementation was not able to run on small industrial control platforms (8/16/32b computers).

2.5 The 4DIAC initiative

In July 2007 the 4diac open source initiative was founded by PROFACTOR GmbH and the Automation and Control Institute of Vienna University of Technology. Nowadays this initiative is conducted with and supported by international automation network O[1]NEIDA.

Aim of 4DIAC initiative is to create an open-source framework based on IEC 61499 standard which will provide reference implementation of execution model for IEC 61499.

4DIAC initiative is currently developing two projects IEC 61499 compliant :

- 4DIAC IDE - engineering tool
- FORTE - runtime environment

To work with 4DIAC framework you have to use both of this parts.

You can find instructions how to install and run this project on your own computer in Appendix A. In the next sections brief informations about 4DIAC IDE and FORTE are introduced. These are just the minimal amount of necessary informatios in needs of this thesis.

2.6 4DIAC IDE

4DIAC IDE is IEC 61499 development evironmen based on the Eclipse open tool framework. Eclipse base makes 4DIAC IDE multiplatform open source IDE.

[1] 3

As all other IDEs based on Eclipse work in 4DIAC IDE is divided into perspectives. Every user can create his own perspective, but there are three perspectives which are created by default in 4DIAC IDE.

This perspective is dedicated to the basic creation of application. FBs can be added, created event and data connection. Below system configuration of one of the example supplied with 4DIAC IDE can be seen.

Application of figure consist of two devices, connected via Ethernet. Every of this device includes two resources. One of the resources is management resource allways named MGR and read-only.

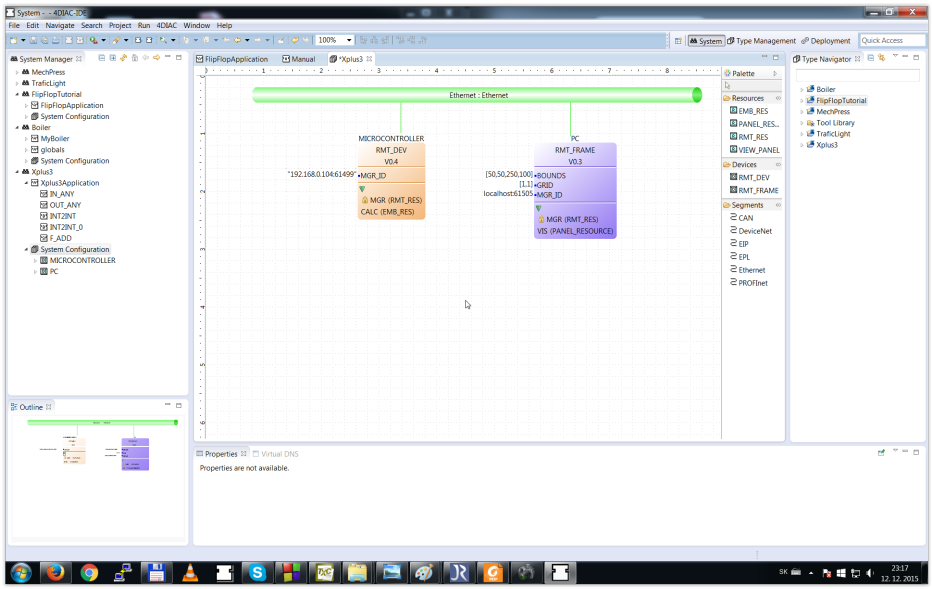

FIGURE 2.5: Perspective dedicated to basic creation of application

By double clicking on resource you can edit Function Block Network running on this resource.

Type Management Perspective is dedicated to editing and creating of developers' own FBs. On the figure below, there are shown tools which can be applied on the function block. In the case of the basic FB you can edit also function of this FB by editing its EEC or Algorithm writen in pseudocode. The function of the Composite FB can by modified or created by editing Composite Network. Only Service Interface FBs function is not allowed to change in 4DIAC editor. Function of SIFBs can be modified only by editing forte source.

All changes made in Type Management Perspective have to be exported into the forte code. To use this modified FBs in control system it is necessary to recompile the FORTE with these updated function block.

Deployment Perspective is dedicated to the deployment and upload application into the control system devices by clicking on Download button.

There is also possibility to run local FORTE and FBRT directly from Deployment Perspective. In case of local FORTE runtime, all its output are shown in Console window.

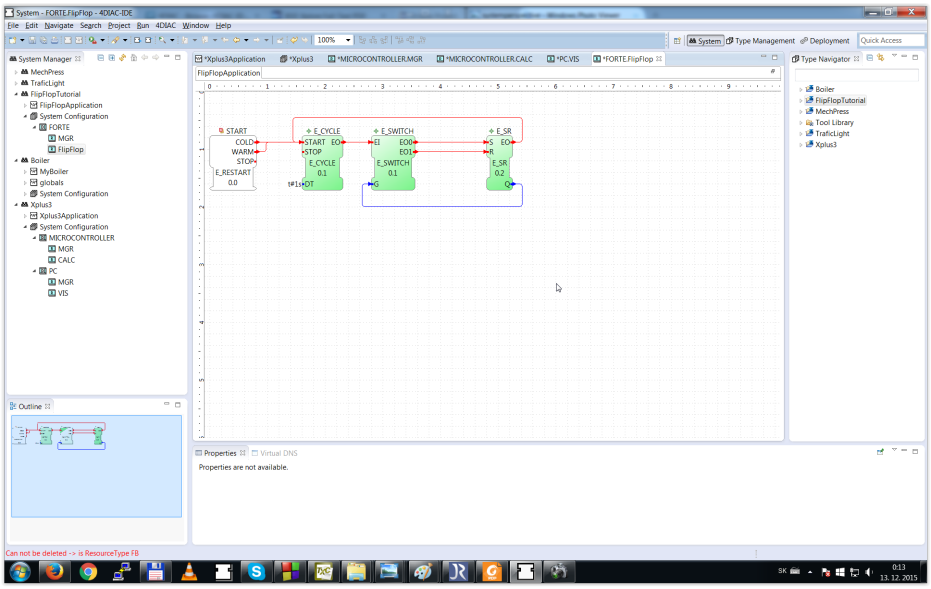

FIGURE 2.6: Editing Function Block Network in resource

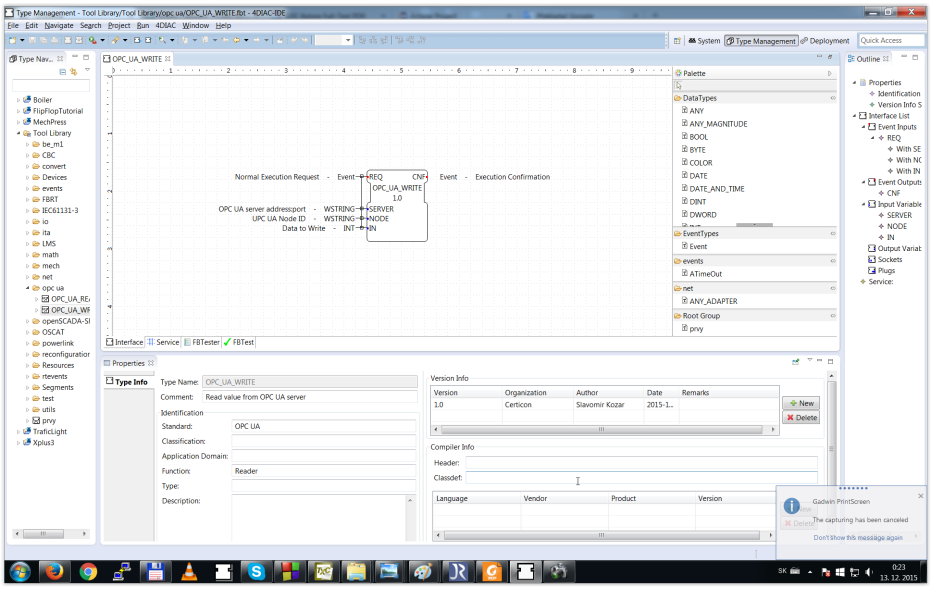

FIGURE 2.7: Editing or Creating FBs

2.7 4DIAC RUNTIME ENVIRONMENT - FORTE

The FORTE is a portable C++ implementation of an IEC 61499 runtime environment. It is focused on the small embedded control devices (also 16/ 32 bit controllers) and provides execution of all IEC 61499 types of functions blocks. Currently is forte available for Windows, Posix (Cygwin, Linux), NET+OS 7, eCos. It can be also used on small embedded boards like RaspberryPi, BeagleBone or even Lego Mindstroms nxt.

2.7.1 Function Blocks in the FORTE

Basic and composite FBs are easy to create and edit in 4DIAC IDE. However Service Interfaces FBs, which are most important, because serves connection to the physical devices in control system are defined twice. In 4DIAC IDE only outer interface, like event and data inputs outputs are defined function of these function blocks is defined in C++ function generated to every function block. Creating of function block will be discussed in the next chapters.

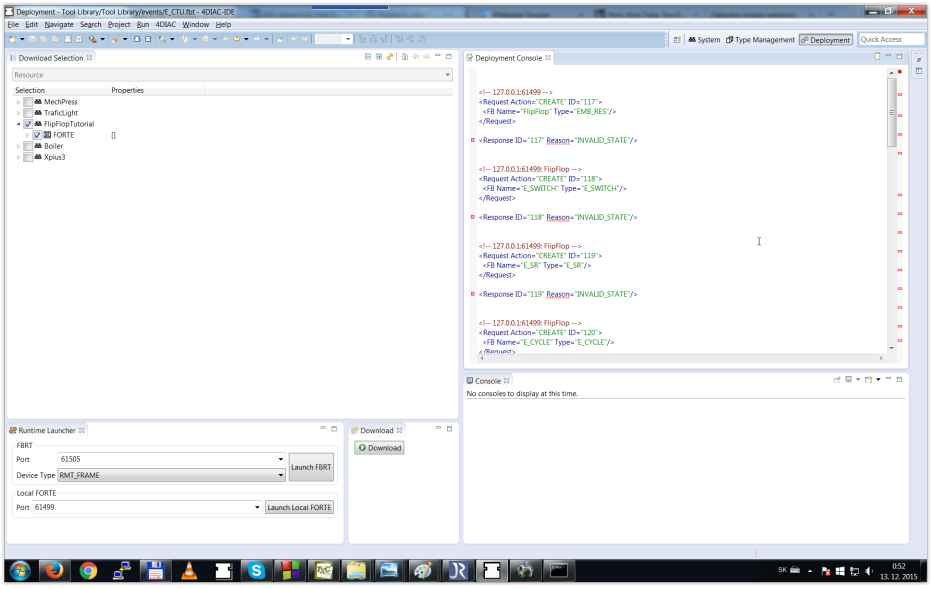

FIGURE 2.8: Uploading application into devices

Chapter 3

OPC Unified Architecture

3.1 Service Oriented Architecture

Service Oriented Architecture is family of principles which recommends assembling of the composite application and any other systems from the independend parts servicing any kind of the service.

Nowadays most of the information technologies are moving into web. With incomming Internet of Things into industry, this section is not an exception. Anyhow industrial applications may differ a lot from each other, there is tendency to connect them together to create a larger systems. Main connection between different systems is the SOA, principes which can connect technologies on a different platforms. This technology transfer alone control and regulation systems into the global solutions.

On figure below is obvious how SOA converts monotlitic and not-scalable system into the much more clear solution. Creating of the same application using single atomic services leads into the system which is much more scalable, reconfigurable and independent modules servicing data supports also much more debugging abilities of service without need to shut down the whole system.

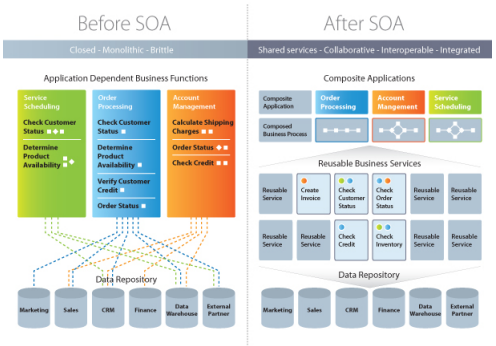

FIGURE 3.1: http://www.tridens.si/wp-content/uploads/2010/04/diagram-soa.jpg

This approach brings re-usability feature, which is whole common in the other IT sectors, into the industrial systems.

3.2 Web service

Web service is a software system for communication of two computers in the network. It is described in a Web Services Description Language

(WSDL). A Web service supports direct interactions with the other software agents using XML-based messages exchanged via Internet-based protocols. **raey** Often the web port 80 is used to transfer data. This port is used mainly by web http protocol, so is opened on almoust every firewall. That is the huge advantage against any kind of proprietal ports.

3.3 OPC Unified Architecture

Information system exceeds the borders of plant or event company, when companies are working together on common projects and products. Due the huge demand of integration and interconnecting different control system the standardization is needed. Standardization of information systems reduces cost and time of integration. With standards comes also possibility to create generic adapters between any kind of systems.

OPC Foundation answers this need of standardization. In the begining the OPC standed for OLE for Process Control. The OLE itself is Microsof proprietary technology called Object Linking and Embedding. This technology is used by Microsof to create references between the data objects in Windows OS. Microsoft later published SDK for this technology which leads to creation of the OPC.

OPC Foundation decided to redesign OPC components and technologies with modern, vendor independent solutions.**4618203**

The new specification is called OPC Unified Architecture (OPC UA). Nowadays the OPC means Openness, Productivity and Colaboration.

Currently, OPC is the communication standard in automation technology. Migration to OPC UA is needed to increase possible types of the integration solutions for which UPC can be used. This is achieved by using standard technologies to implement SOA and WS.

3.3.1 SOA in OPC UA

OPC UA is based on SOA. OPC UA server contains set of services which are used by clients. These services provides all OPC UA functionality. Set of services available in any particular OPC UA server is defined in profiles that are described in OPC UA specification.

Each service call in IPC UA consist of a request and response message. In OPC UA there is a huge difference between services and methods. Wile services are strictly defined in the standard and user cannot change it, methods are user defined. To invoke user-defined method on OPC UA server using service needed.

3.3.2 OPC UA communication stacks

All the OPC UA standards are published by the OPC UA Foundation, but no official communication stack has been published yet. OPC Foundation published just the example code in Java and Ansi C, but no complete SDK or even documentation.

However there are few open source or proprietary stacks available. On http://www.opcconnect.com/uakit.phpoverview you can find Overview of Available SDKs and toolkits.

There are also some open stacks for OPC UA. However these stacks are often published under license which is not compatible with 4DIAC license. I can mention OpenOpcUa which is open source, but to use it there is need to pay the one time fee. I can also mention FreeOpcUa hosted by the GitHub, but this sdk is not fully working and lack of documentation makes it almous impossible to use it for purpose of this thesis. However FreeOpcUa is C/C++ and Python SDK and in Python version much bigger progress is made. This SDK serves great open-source Python GUI interface for discovering the OPC UA server.

Considering two important parameters license and documentation, open62541 stack seems to be optimal. This stack is used to integrate OPC UA into FORTE and will be described more in the below sections.

3.4 OPEN 62541 stack

Open 62541 is communication stack based on OPC UA standards published as IEC 62541 licensed under LGPL and free available on GitHub.

This stack is fully scalable, supports multi-threaded architecture, where every connection or session is operated by separate thread.

Open 62541 is written in C99 with POSIX support, so it is able to run on Windows, Linux, MacOS and Android. POSIX Linux support means open 62541 stack can also run on small embedded machines like raspberryPi, PLCs, etc.

3.4.1 building sdk

After downlaoding open 62541 stack sources from GitHub it is necessary to build them into header files. Also pre-generated sources and header files are available to downlaod. This pre-generated sources are just some demo with only basic functions like server, client and its basic functionality like read and write data. In this thesis also another functions like browsing across nodes on server and creating, editing and deleting nodes were needed, so in order to fullfil aim og this thesis specific sources were build.

For detailed information about building library visit oficial documentation of open 62541. http://open62541.org/doc/current/building.html

Chapter 4

OPC UA

Chapter 5

Results

5.1 Created function blocks

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5.2 Implementation of function blocks

5.2.1 server

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5.3 Example application

5.4 Main Section 2

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Appendix A

Installation of 4DIAC-IDE

A.1 4DIAC IDE installation

The installation of 4DIAC-IDE is independent from the used operating system. In order to run 4DIAC-IDE you require Java 1.7 SDK or later, whereas it is currently NOT recommended to use Java 8.

To install 4DIAC-IDE you simply download the latest version for your operating system from https://eclipse.org/4diac/. Unzip it to any desired folder and start the 4DIAC-IDE. It already contains a function block library, some sample applications and also pre-build versions of FORTE. If you only want to use available Function Blocks you are ready to go.

Building your own 4DIAC-IDE from source: Running 4DIAC-IDE from source has the great advantage that you can easily keep up with the developments performed in the Mercurial repository. In case you want to run 4DIAC-IDE from source follow the Installation steps at https://eclipse.org/4diac/documentation

A.2 FORTE compilation

For conducting first experiments with 4DIAC you can use the pre-build version of FORTE which comes along in the runtimes directory of the 4DIAC-IDE package. However if you want to develop your own Function Blocks or you want to run FORTE on different control devices you have to download and build FORTE from source.

The compiling and debugging of FORTE consists of few steps:

Download source code You can download the latest Version of FORTE on http://www.eclipse.org/4diac/. Extract the file into your desired working directory. You can also use Mercurial Hg like TortoiseHG to get FORTE from http://hg.code.sf.net/p/fordiac/forte.

Prepare compilation and linking tools In case you want to create own function blocks, or edit existing one you are going to compile your own version of FORTE. According to your operating system, you have several options to choose. In Linux – like systems required packages to compile are:

- binutils
- gcc
- gdb
- make

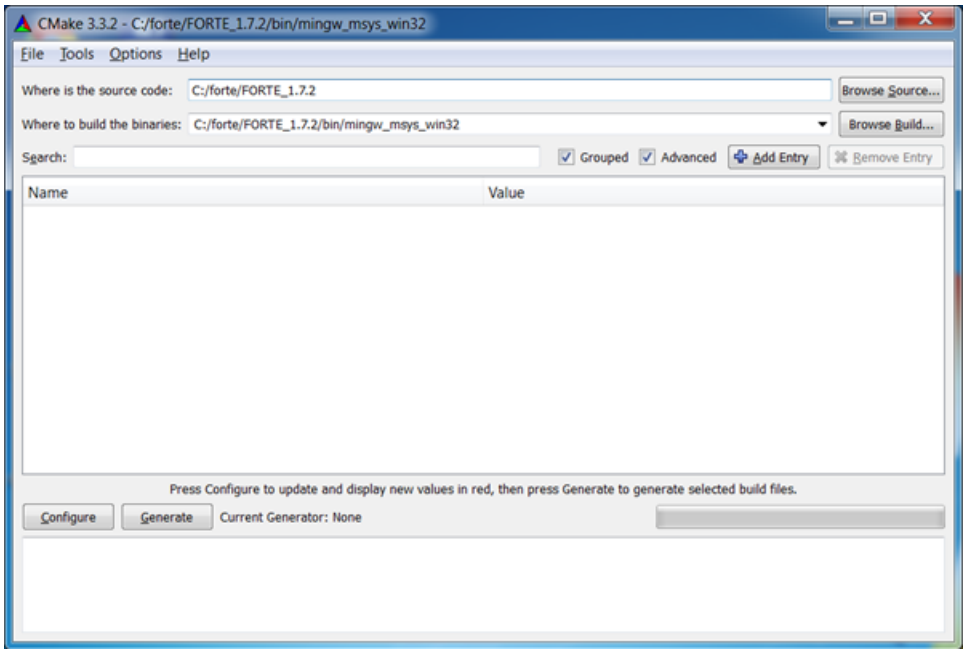

FIGURE A.1: Selection of source data and output folder

In case you are Mac user you can compile FORTE in X-Code. Compiling on Windows is most complicated. There are few possibilities:

- Compiling and Debbugging FORTE with MS Visual Studio Express
- Compiling using Cygwin
- Compiling using MinGW – I have used this option. Whole subsection is dedicated to this option

CMake for generating the make file

CMake helps you to configure FORTE for compilation with your desired development environment or hardware device. For starters we recommend to use the GUI tool that comes with CMake.

When starting the CMake-GUI you have to select the source directory, which is the main FORTE directory and the bin directory (e.g.FORTE/bin/posix) which is the output directory. There CMake will put the build project files (e.g., the makefiles) as well as any configuration data.

After that you will need to press the configuration button. A window will pop up that lets you select the kind of project you like to build. In this step you have to have installed compillers. Select MSYS Makefiles as the generator for this project.

For the correct Project Setting please have a look at the next step. In the CMake main window a list of red marked options will appear. These options allow you to configure your FORTE build. The minimal configuration you have to perform is to select the architecture you like to build for (e.g., FORTE_ARCHITECTURE to POSIX / WIN32) and the modules with the function block libraries you like to use. You should also keep FORTE_SUPPORT_MONITORING enabled for Debugging and FB-Testing.

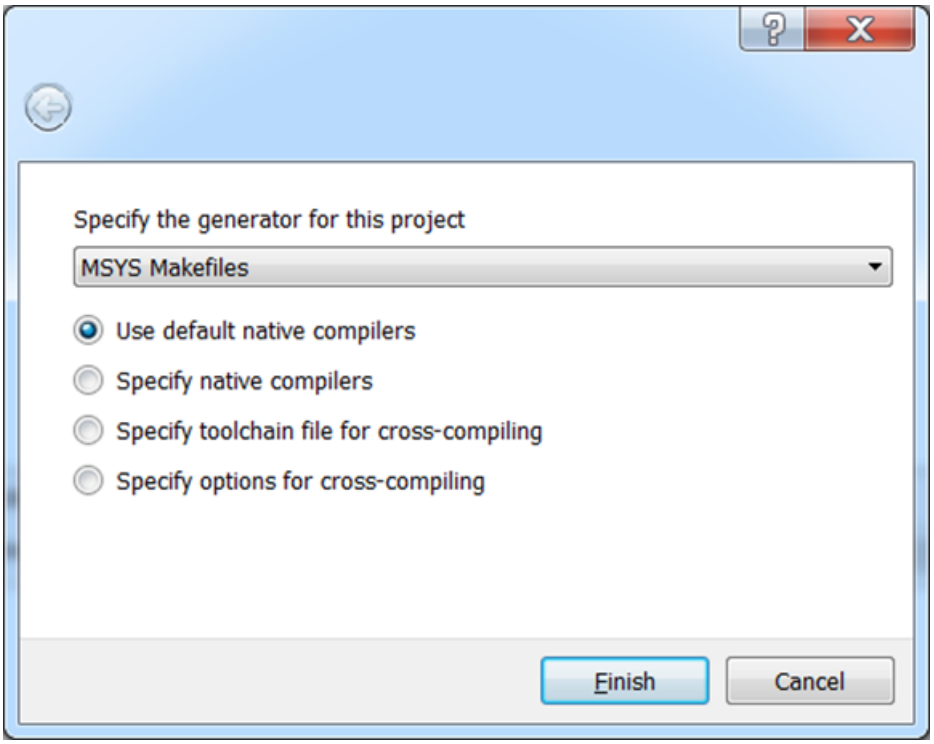

FIGURE A.2: Specifing the generator

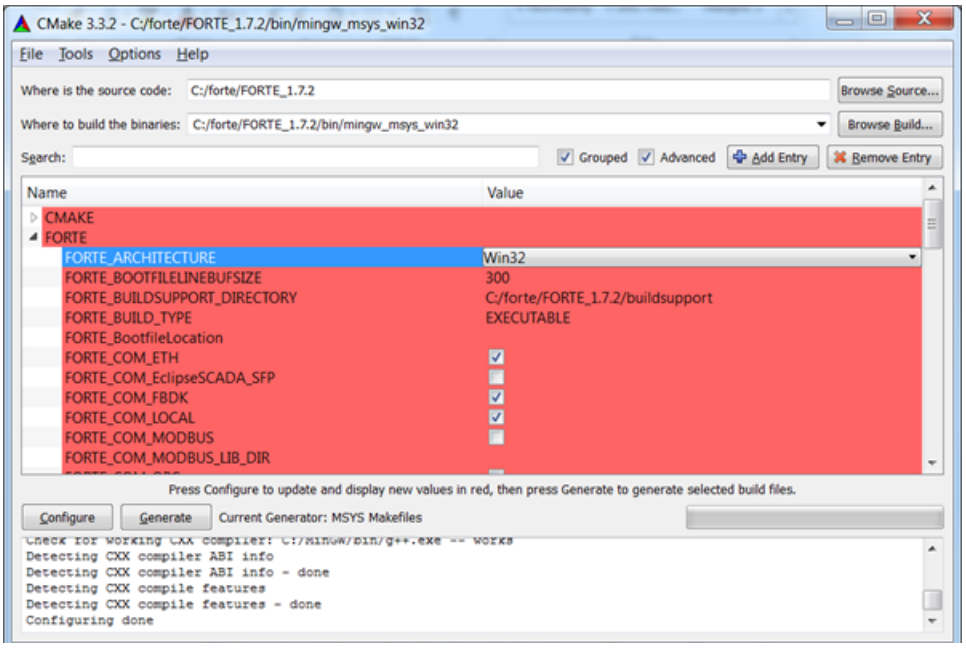

FIGURE A.3: Configuring architecture of compilled FORTE

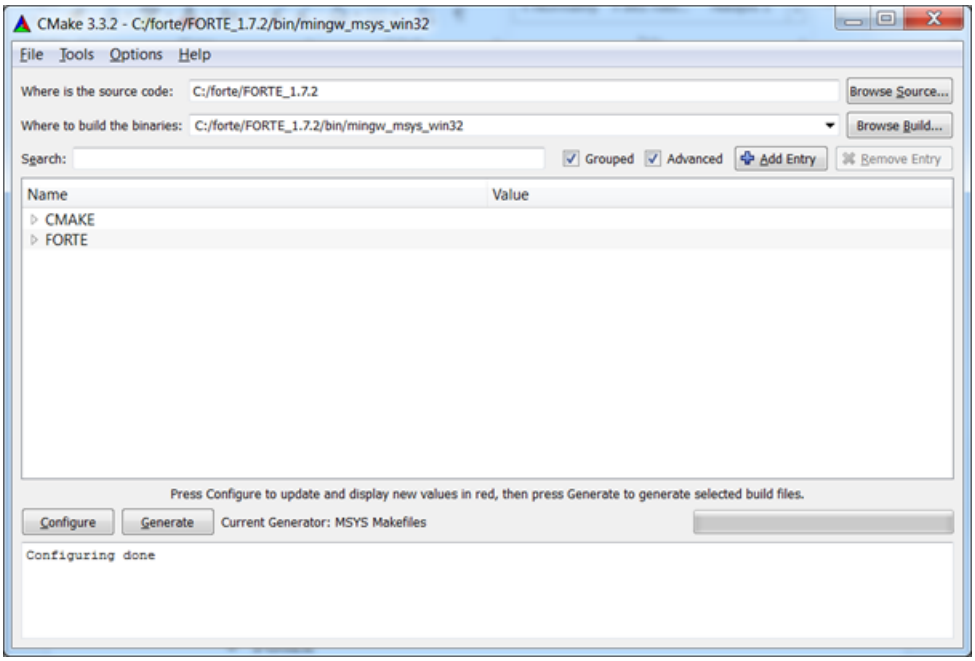

FIGURE A.4: Configuration done.

Windows	**POSIX**
FORTE_ARCHITECTURE_WIN32	FORTE_ARCHITECTURE_POSIX
FORTE_MODULE_CONVERT	FORTE_MODULE_CONVERT
FORTE_MODULE_IEC61131	FORTE_MODULE_IEC61131
FORTE_MODULE_OPC_UA	FORTE_MODULE_OPC_UA
FORTE_MODULE_Test	FORTE_MODULE_Test
FORTE_MODULE_UTILS	FORTE_MODULE_UTILS
FORTE_SUPPORT_MONITORING	FORTE_SUPPORT_MONITORING

Then you need to press again the configure button and depending on your selection in the previous step new options (marked in red) may appear. Press configure until no new options are appearing and then the generate button for generating the project files.

After that you can start the build process.

Configuration of CMake for different OS:

IDE to work with the FORTE code You can use different development Environments, whereas the C++ Compiler you can use to build FORTE not only depends on this environment but also on your operating system. For compiling FORTE under Windows you can use either Visual Studio (Express or full edition) or Eclipse. When using Eclipse for development and debugging under Windows you will need to use a Posix emulation environment like cygwin or minGW.

- Compiling and Debugging FORTE with MS Visual Studio Express
- Compiling and Debugging FORTE with Eclipse
- Compiling and Debugging FORTE with CodeBlocks

For the development with FORTE the understanding of the general file structure is helpful. Therefore the essential parts as well as the Makefiles

which are important for the configuration and compilation of FORTE are listed in the following:

- *src/modules* this folder contains the source code (cpp, h) of all Function Blocks available for FORTE
- *bin/<yourSystem>/src* contains the forte executable after compilation with Makefile all
- *bin/<yourSystem>/src_gen* contains the object files generated during compilation with Makefile all
- all this Makefile generates the object files for all FORTE core files and Function Block source code files
- clean this makefile removes all generated object files.

A.3 Installing and Settipg up MinGW for FORTE Development

Download and install MinGW from http://www.mingw.org/ Launch MinGW installer and install default setting and add following packages:

- Mingw32-gcc
- Mingw32-gcc-g++
- mingw32-make
- msys-make
- mingw32-libz (newer version of windows doesn't include libraries)
- mingw32-gmp (newer version of windows doesn't include libraries)

After install go to the Control Panel/System/Advanced/Environment Variables. Change PATH variable (click on it) add path where your MinGW binaries have been installed in e.g., C:
MinGW
bin
;. Add C:
MinGW
bin;C:
MinGW
msys
1.0
bin; in the Windows file PATH. **Test MinGW** Open command prompt window by pressing Windows button and entering cmd. Enter bash, if bash prompt appears it was successful.

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