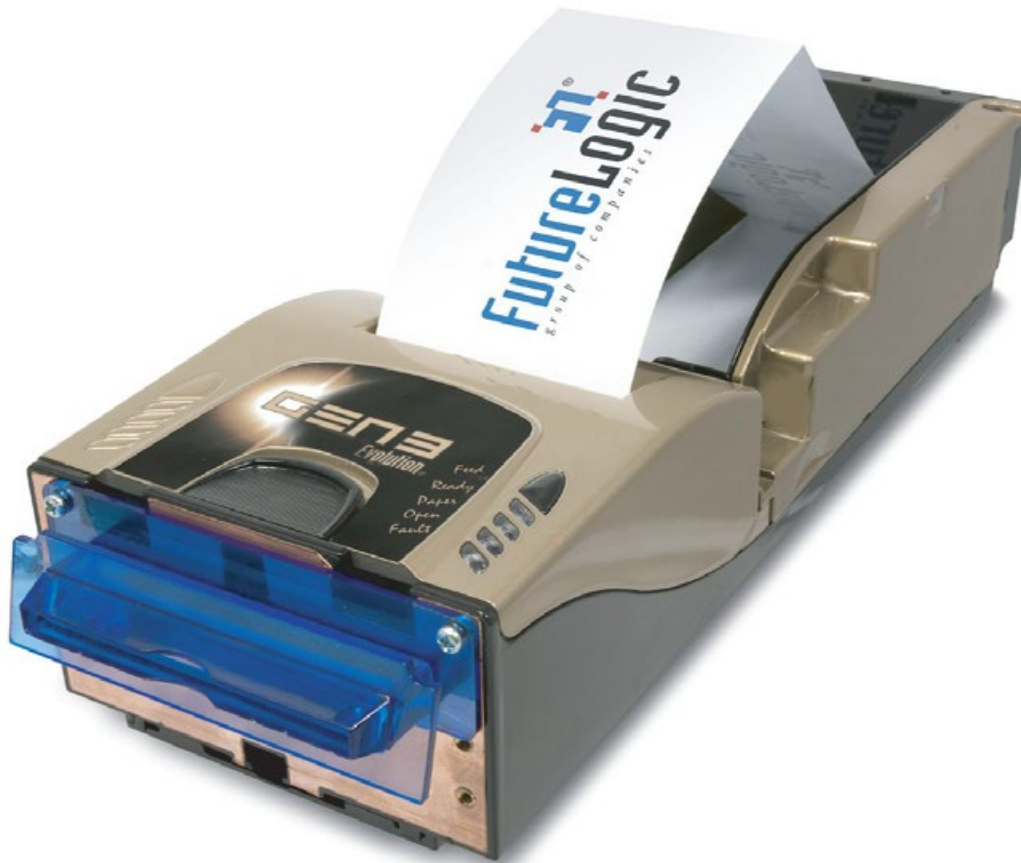


# Operators and Technicians Manual

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GEN3 Evolution® Printer



## PSA-66-ST3 (RS232/USB)

While PSA-66-ST3 refers to all models of the printer, this manual is primarily for the RS232/USB interface of the GEN3 Evolution printer.

## Operators and Technicians Manual

GEN3 Evolution® Printer (PSA-66-ST3 (RS232/USB))

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04/10/2014

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# 1 Manual Overview

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## Introduction

This manual is a comprehensive guide to the specifications and usage of the GEN3 Evolution® printer (PSA-66-ST3).




## Applicability

This manual covers the GEN3 Evolution printer using an RS232/USB interface.

## Intended Audience

Operators and Technicians

## Conventions

Example	Description
	This is a Note. A note includes information that emphasizes or supplements important points of the topic.
	This is a Tip. A tip provides techniques and procedures to aid with a task.
	This is a Caution. A Caution emphasizes information that may cause damage to equipment and/or injury to a person.
<b>Bold text</b>	This document uses this style to identify a field, a button to press, a command selection, and an option selection.

## 2 Product Overview

---

### Introduction

Thank you for choosing the FutureLogic GEN3 Evolution printer.

Features of the GEN3 Evolution printer include:

- Universal connectivity. The GEN3 Evolution printer supports RS232, Netplex and USB 2.0 (Future GSA Compliant, GDS, SPC/IGT Compliant) connectivity with a simple change of firmware.
- High-speed printing. Up to 8 inches per second printing.
- ITH® Intelligent Ticket Handling. The GEN3 Evolution printer advanced technology presents the ticket only after it is fully printed and separated.
- Firmware upgrade via FLDFU utility or directly via USB plug-in thumb drive.
- Enhanced low paper sensor to eliminate paper waste.
- Upgradable via expansion slot.
- Paper jam reduction via blocked bezel detection.
- 450 Standard Ticket capacity.
- Hot Swappable.



### Technical Support

Email: [techsupport@FutureLogic-Inc.com](mailto:techsupport@FutureLogic-Inc.com)

Web site: <http://www.futurelogic-inc.com/support/>

Service & Support Center Hotline (US Customers ONLY): 1-855-FL-HELP-U (1-855-354-3578)

### Warranty Information

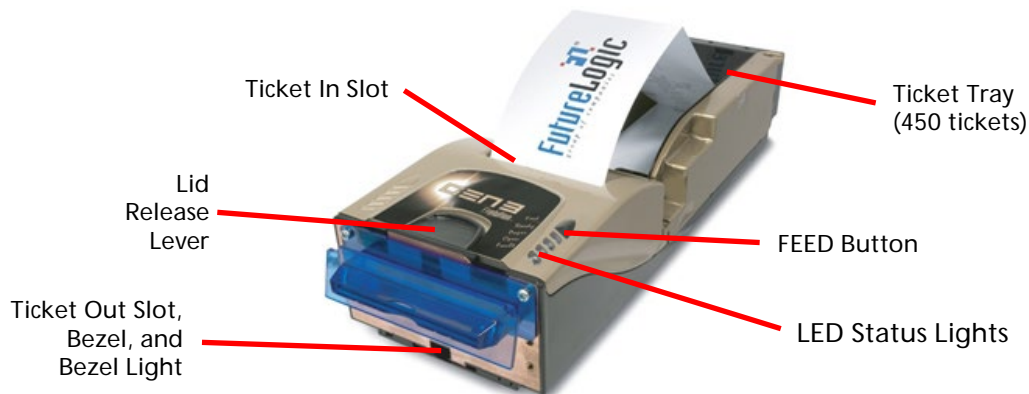
The GEN3 Evolution printer comes with a two-year warranty.

## 3 Standard Operation

### Introduction

This chapter covers the standard usage of the GEN3 Evolution printer.

### Product View



**Figure 3-1 GEN3 Evolution Printer Components**

Component	Description
Ticket In Slot	Use to load ticket stock with automatic alignment.
Lid Release Lever	Push to access the Print Head, Paper Path, Feed Rollers, and Ticket Release Lever.
Ticket Out Slot	Use to access printed tickets.
(Optional) Bezel and Bezel Light	Use to attach the Bezel to the printer or mount to align the Bezel with the printer Ticket Out Slot when the game or kiosk door is closed. See also Bezel Light on page 3.
FEED Button	Use to feed paper or print Configuration Tickets (see page 6).
LED Status Lights	Use to determine the printer status. See also page 4.
Ticket Tray	Use to hold up to 450 tickets.

### Bezel Light

The front Bezel Light determines the printer state without opening the game or kiosk. For the current ratings of the Bezel Ports, see page 11.

Bezel Display	Status	Description
●	ON	Printer idle and ready
✱	Slow flash	Tickets low or printer error
✱	Fast flash	Ticket printing / take ticket
○	OFF	Printer or game is switched off



## LEDs/Status Lights

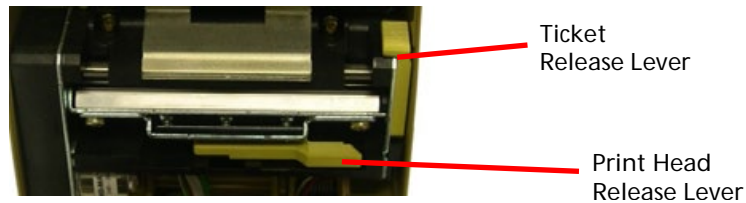
The LEDs report the printer status whenever power is present. For troubleshooting, see page 34.

Condition	Ready (Green)	Paper (Yellow)	Open (Orange)	Fault (Red)
No Power				
Ready	ON *Flashing*			
No Ticket Detected		ON		
Paper Jam Detected	ON			ON *Flashing*
Printer Lid Open			ON	
Firmware Problem (Flushed)	ON	ON	ON	ON
Hardware Fault Detected				ON

## Ticket and Print Head Release Levers

The GEN3 Evolution printer includes two Release Levers, accessible by opening the Printer Lid:

- **Ticket Release Lever.** Use to release or remove tickets.
- **Print Head Release Lever.** Use during cleaning and maintenance.



**Figure 3-2 Ticket and Print Head Release Levers**

## Load Tickets



### Note:

If the printer detects it has no tickets or a ticket-low condition, the Bezel Light will flash.

1. Open the game door.
2. Pull the printer forward on its Sliding Base. The Yellow Status Light (Paper) will be lit on the printer.



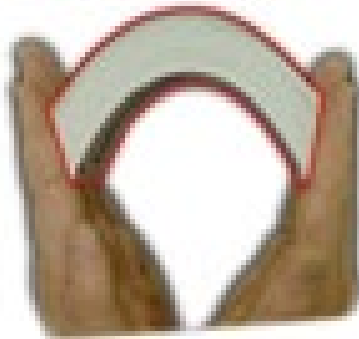
**Figure 3-3 Pull Printer Forward**

3. Open a new ticket stack and fan it out.



**Note:**

It is normal for tickets to stick together slightly due to pre-printing and packing. Bend or fan the stack as shown to loosen them.



**Figure 3-4 Fan Paper**

4. Load the new ticket stack.  
Note the Index Mark position.



Black Index Mark

**Figure 3-5 Load Ticket Stack**

5. Feed the first ticket into the Ticket In Slot with the Index Mark side up.  
The ticket automatically aligns; the Status Light changes from Yellow (Paper) to Green (Ready).



**Note:** With no ticket present, over time the Print Head may stick slightly to the Rubber Roller. An indicator of this is if the motor turns but the ticket does not feed. To remedy, lift the Printer Lid; use the Ticket Release Lever to release the Print Head from the Roller; close the Lid; and re-load the ticket stock.

6. Push in the printer.  
Close the game door to resume normal operations.

## Clear a Ticket Jam

When clearing a ticket jam:

- Keep the ticket path from the entry point of the Ticket In Slot, through the printer, cutter, and the ticket module chute are clear of tickets or obstructions.
- Do not allow a screwdriver or other probing object to make contact with the printer. This can cause permanent damage to the printer.

1. Remove the ticket from the Ticket In Slot.
2. Press the Lid Release Lever.

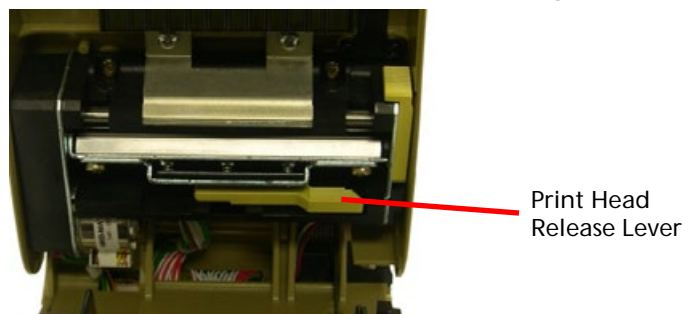
The spring-loaded Lid opens, exposing the paper path.



**Figure 3-6 Lid Release Lever and Ticket In Slot**

3. Remove the jammed ticket.

If necessary, pull the Print Head Release Lever to access the ticket path through the print mechanism.



**Figure 3-7 Print Head Release Lever**

4. Once you clear the jam, reverse these steps to return the printer to a ready state.
5. Load the ticket stock.

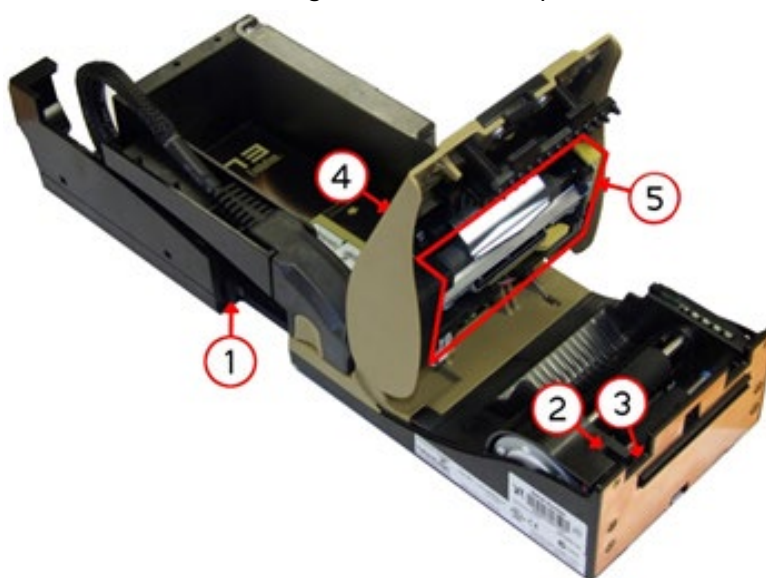
## 4 Maintenance & Service

### Introduction

This chapter provides instructions on printer maintenance and service outside of the game.

### Printer Sensors

The printer has five sensors that work with the game firmware to provide reliable trouble-free operation.



**Figure 4-1 Printer Sensors**

Num	Sensor	Description
1	Printer Tray (Drawer Open)	This plastic tab and sensor detects if the printer is pulled forward.
2	Lid Open (Printer Open)	This plastic tab and sensor detects if the Printer Lid is open.
3	Ticket Taken (Paper Taken)	This sensor detects tickets being presented and if the ticket is taken. It is located in front of the feed rollers, just behind the Ticket Out Slot.
4	Ticket Low (Paper Low)	This sensor, located under the Ticket Tray, activates when the last ticket is taken from the Ticket Tray. This sensor determines when the paper stack has approximately 1 or 2 tickets remaining. A Paper Low condition automatically resets once a stack with a greater height is loaded. Paper low sensing occurs when the system is idle and takes a few seconds to detect the new paper level.
5	Paper Out / Index Mark	This sensor is located within the Print Head. It detects when a ticket is present. It also detects the index top-of-form (TOF) mark.

## Remove the Printer for Servicing Outside of Game

The GEN3 Evolution printer mounts inside the machine on its own fixed-position Sliding Base. The main body of the printer slides forward to a stop-point on the base for easy access (for example, to load tickets).



**Note:** Although the printer is hot swappable, it is still a good practice to turn off the power.



### CAUTION! ESD Sensitive Equipment!

Electronic boards and their components are sensitive to static electricity. Care must be taken during all handling operations and inspections of this product in order to ensure product integrity at all times.

Do not handle this product out of its protective enclosure while it is not in use for operations purposes unless it is otherwise protected. Discharge your clothing before touching the assembly. Discharge tools before use.

Where a safe workstation is not guaranteed, it is important for the user to be electrically discharged before touching the product with his/her hands or tools.

1. From the game, open the game door and disconnect the power.
2. Pull the printer forward until it stops in the Sliding Base.



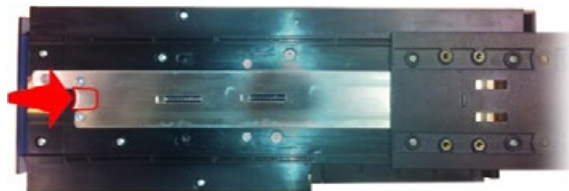
**Figure 4-2 Pull Printer Forward**

3. (Optional) Remove the paper from the printer.
4. Disconnect the Interface Cable Connector.



**Figure 4-3 Disconnect Interface Cable Connector**

5. Push and hold the Release Slide (on bottom of printer) and pull out the printer from its Sliding Base.



**Figure 4-4 Pull and Hold Release Slide**

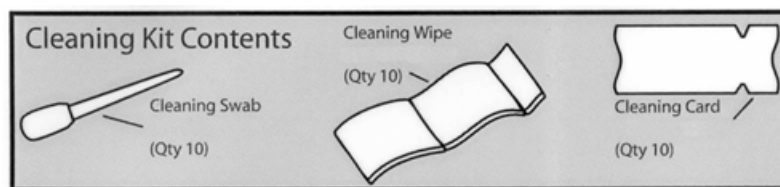
## Replace the Printer in a Game

1. Align the printer with the Sliding Base; slide back.
2. Reconnect the Interface Cable Connector.
3. Push the printer back into the machine.

## Printer Cleaning

### Cleaning Kits

FutureLogic recommends our Cleaning Kits (P/N 350-00292-101) to clean the printer. Each kit includes a cleaning swab, cleaning wipe and a feed-through cleaning card.



**Figure 4-5 Printer Cleaning Kit**

Pure water or Isopropyl Alcohol IPA Alcohol (99% or more) along with a dampened, lint-free cloth also is sufficient to clean dirty sensors and rollers. Do not use tissue paper, which can disintegrate.

### Procedure

Use the following order to minimize the transfer of dirt onto Sensors and the Print Head.



**Note:**

For detailed instructions, see the Printer Cleaning Guide (MNL-000054).

1. Pull the printer forward on its Sliding Base.
2. Remove any loaded ticket.
3. Raise the Printer Lid.
4. Pull the Print Head Release Lever to release the Print Head.



**Figure 4-6 Pull Print Head Release Lever**

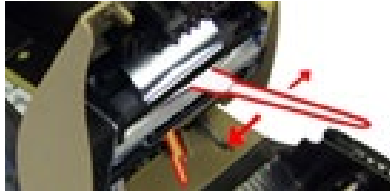
5. Blow or brush away any excess dirt.



**Tip:**

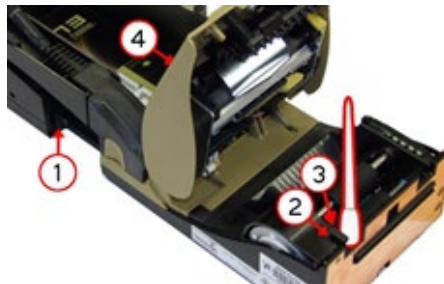
An air nozzle is ideal to blow away dust.

6. Clean inside the Print Head.
  - a. Push down and hold the Print Head Release Lever.
  - b. Use the cleaning swab to wipe gently along and inside the Print Head.
  - c. Release the Print Head Release Lever.



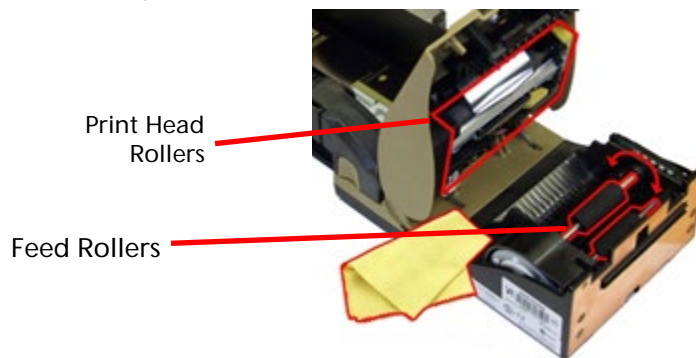
**Figure 4-7 Clean Print Head**

7. Clean the sensors.
  - a. Dampen the cleaning swab or cloth.
  - b. Clean the sensors – in particular the Printer Open (2) and Ticket Taken Sensors (3).



**Figure 4-8 Clean Sensors**

8. Clean the Feed and Print Head Rollers.
  - a. Use a damp cleaning cloth to wipe the Rollers.
  - b. Turn the Rollers by hand.



**Figure 4-9 Clean Rollers**

9. After cleaning is complete:
  - a. Push in the Print Head Release Lever to close the Print Head.
  - b. Close the Printer Lid.
  - c. Push the printer back into its position on the Sliding Base.
  - d. Reload tickets.



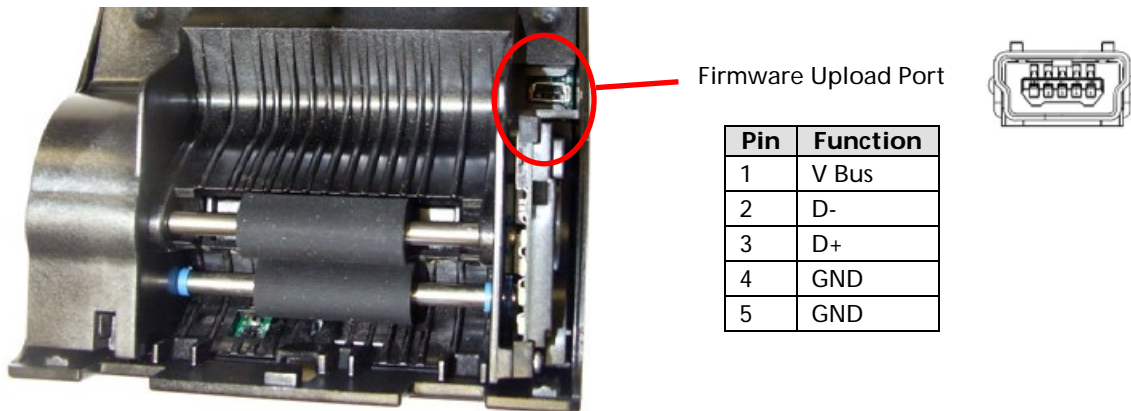
## 5 Ports and Cables

### Introduction

This chapter describes the port pin-outs and cables for the printer.

### Firmware Upload Port

The Firmware Upload Port is a mini USB port inside the Printer Lid. This port upgrades the printer firmware using the USB Plug-In feature while the printer is in and receiving power by the game.

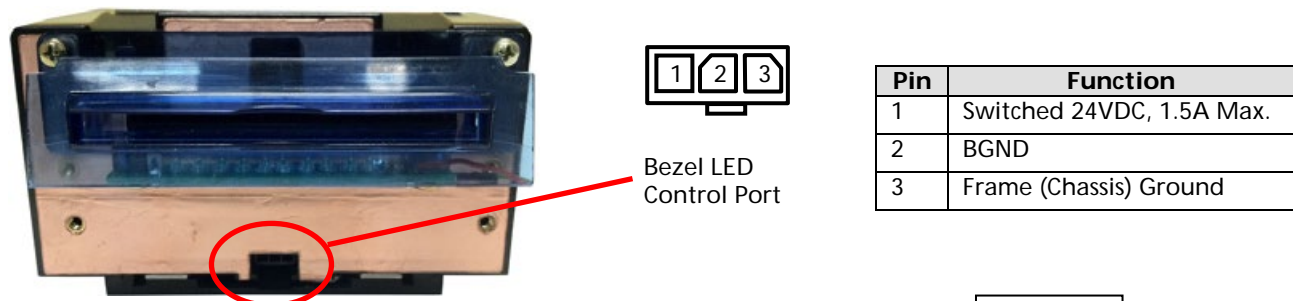


**Figure 5-1 Firmware Upload Port**

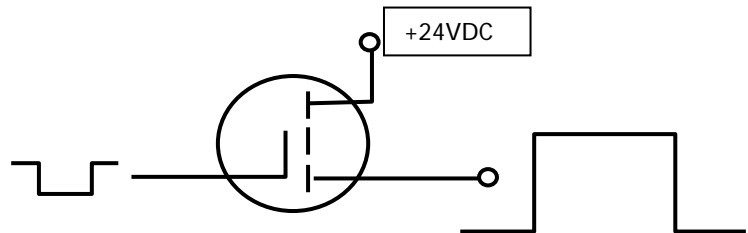
To upload firmware to the printer, see page 20.

### Front Bezel Port

The Front Bezel Port provides power for illumination of a Bezel attached to the front of the printer. Alternatively, door-mounted Bezels connect to the Interface Cable to draw power for illumination.



**Figure 5-2 Front Bezel Port**



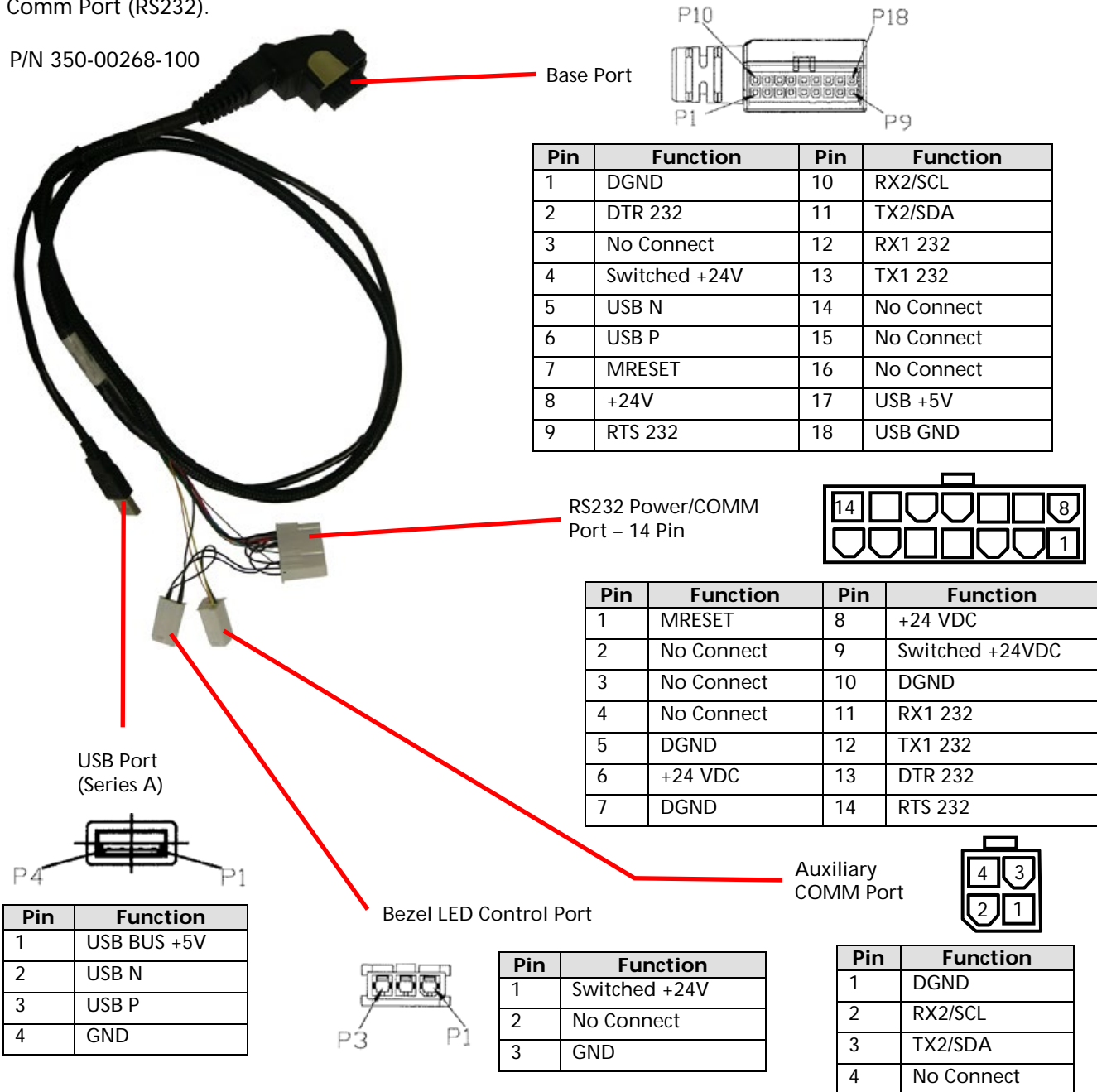


## USB/RS232 Interface Cable

The Interface Cable connects the printer through the Base Port and to the machine through the RS232 Power/ COMM Connector (14-pin).

There are three additional connectors to which connection is optional: USB, Auxiliary Bezel, and Auxiliary Comm Port (RS232).

P/N 350-00268-100



**Figure 5-3** USB/RS232 Interface Cable

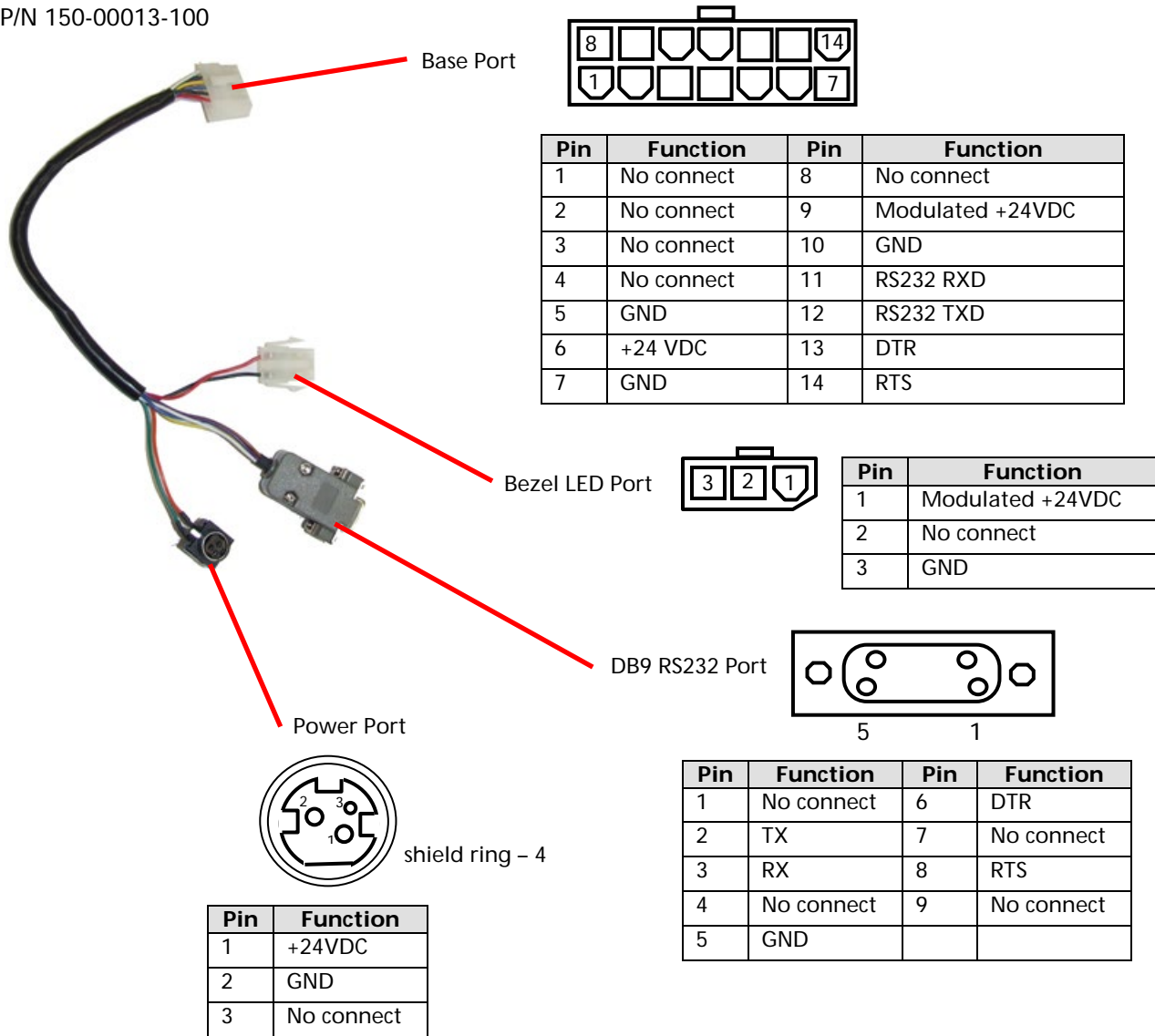


**Note:** For the Bezel LED Port on the cable, no Intermittent or in rush current exceeding 1.5A is allowed.

## RS232 Evaluation Cable

The Evaluation Cable connects the printer outside of the machine. It has a 24Vdc power input port and a standard RS232 COM (DB9) port for PC communications.

P/N 150-00013-100



**Figure 5-4 RS232 Evaluation Cable**

## GDS Adapter Cable

The GDS Power Adapter Cable is an optional cable that powers the printer from a standard 1 x 4 Molex mini-fit GDS power port.

P/N 150-00164-100



**Figure 5-5 GDS Adapter Cable**

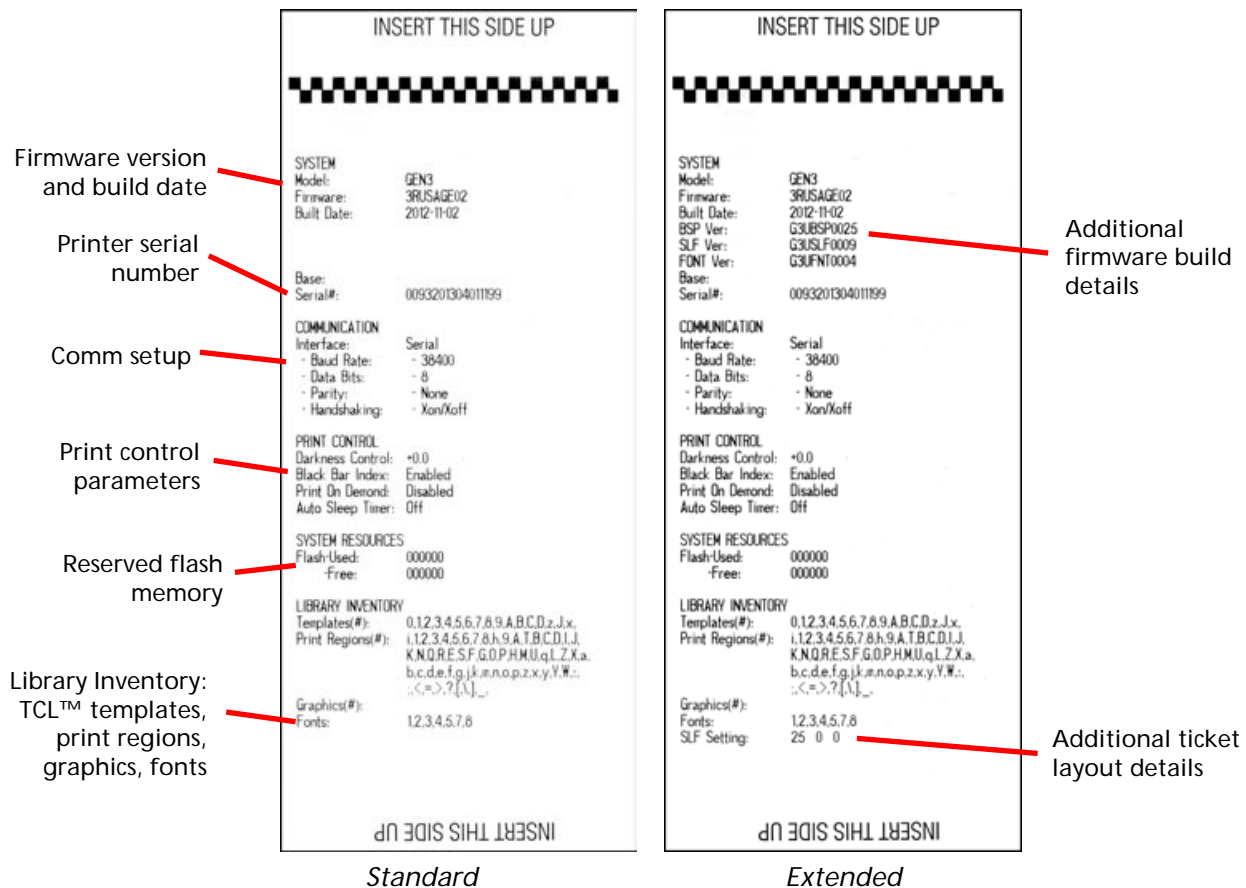
## 6 Configuration Tickets

### Introduction

This chapter provides detail description of the Configuration Tickets.

### Overview

The Configuration Tickets allow you to identify the current firmware and parameters of each printer. There are two configuration tickets available for printing: Standard and Extended.



**Figure 6-1 Configuration Tickets**

### Print Standard Configuration Ticket

- Press the FEED button 2 times within 2 seconds.

### Print Extended Configuration Ticket

- Immediately after printing the Standard Configuration Ticket, press twice the FEED button.

## Detailed Description

### Firmware Version

Both Configuration Tickets include the printer firmware version, identifiable by a 9- or 10- digit code beginning with 3, where:

Code	Communication Setting
3R	RS232 protocol
3U / 3H / 3C / 3P	USB protocol
3N	Netplex

Printer firmware is specific to the game manufacturer and jurisdiction. In most cases, the firmware version indicates the jurisdiction, manufacturer and release code. For example:

Firmware	Device	Comm	Country/Jurisdiction	Usage	Release #
3RUSAGE02	GEN3	RS232	USA	GE (General)	02
3UMACCM01	GEN3	USB	Macau	CM (Casino Machines)	01

The Extended Configuration Ticket also includes additional information on BSP, SLF, and Font versions.



#### Note:

Check with the OEM for the approved firmware version for your game and jurisdiction.

### Printer Serial Number

Both Configuration Tickets include the printer serial number (also located on the Serial Number sticker on the side of the printer). The Serial Number incorporates the printer manufacture date where:

Code	Description
xxxx	Product Code
YYYY	4-Digit Year
MM	2-Digit Month
DD	2-Digit Day
nnnn	Number

### Comm Setup

Both Configuration Tickets include the communication mode according to the manufacturer.

### Print Control Parameters

Both Configuration Tickets include optional print control parameters, normally left with default settings. Only a machine manufacturer can change the print control parameters.

### Reserved Flash Memory

Both Configuration Tickets include reservable Flash memory for library usage such as graphics or additional library objects.

### Library Inventory

Both Configuration Tickets include the Library Inventory of TITO (ticket-in, ticket-out) ticket layouts, stored as regions and templates. The Library Inventory is pre-set in the printer firmware by the machine manufacturer. Only the machine manufacturer can change the Library Inventory.

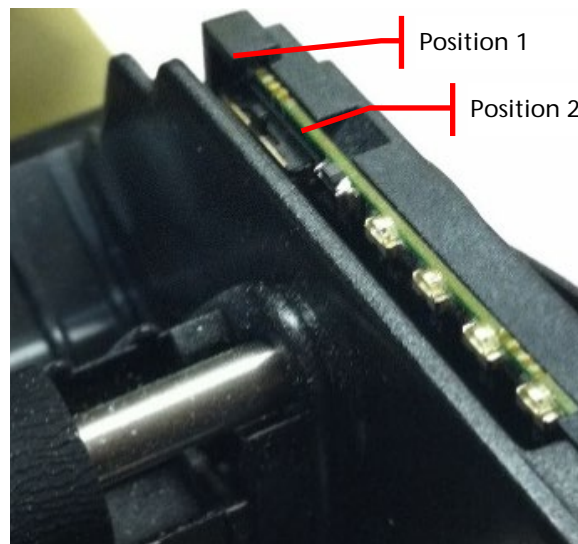
The Extended Configuration Ticket also includes additional information on the SLF Setting.

## 7 Memory/LED Module

### Introduction

This chapter provides complete details on the Memory/LED Module of the GEN3 Evolution printer, including procedures on setting the printer communication and removing the module.

### Overview



**Figure 7-1 Memory/LED Module**

The Memory/LED Module includes a Communication Setting Switch (COMM Switch) next to the LED indicators as shown. The COMM switch is a momentary three-position slide switch where the middle is the normal position.

- To activate Position 1: slide the switch towards the Ticket Tray.
- To activate Position 2: slide the switch towards the front of the printer.

When using the COMM switch, note the following:

- The de-bounce time for either activating or deactivating each switch position is 50 ms.
- The selection of either Position 1 settings (0 to 7) or Position 2 settings (0 to 15) operates in a ring cycle. It will re-start from zero after the maximum is reached.
- Position 1 and Position 2 have an auto-increment function that advances the appropriate index by holding the switch in the active position for more than three quarters of a second.

## Set the Printer Communication



### Note:

Perform this procedure with the unit powered on.

1. Press the Lid Release Lever to open the Lid.
2. Slide and release the COMM Switch to Position 1. The Red LED flashes. The selection is now Port 1.
3. (Optional) To step to Port 2, slide the COMM Switch again to Position 1.
4. Slide or hold the COMM Switch to step through the port selection options.

Position 1 Setting	LEDs				Parameter	Notes
	Green	Yellow	Orange	Red <sup>1</sup>		
0	OFF	OFF	OFF	<b>*Flashing*</b>	Port 1	Main
1	<b>ON</b>	OFF	OFF	<b>*Flashing*</b>	Port 2	Secondary
2	OFF	<b>ON</b>	OFF	<b>*Flashing*</b>	Port 0	Debug
3	<b>ON</b>	<b>ON</b>	OFF	<b>*Flashing*</b>	Not Used	Not Used
4	OFF	OFF	<b>ON</b>	<b>*Flashing*</b>	Not Used	Not Used
5	<b>ON</b>	OFF	<b>ON</b>	<b>*Flashing*</b>	Not Used	Not Used
6	OFF	<b>ON</b>	<b>ON</b>	<b>*Flashing*</b>	Not Used	Not Used
7	<b>ON</b>	<b>ON</b>	<b>ON</b>	<b>*Flashing*</b>	Not Used	Not Used

Table Note: <sup>1</sup> The red LED indicating the settings selection mode blinks at a rate of 200 ms.

5. Slide the Comm Switch to Position 2.  
The Red LED stops flashing; all LEDs are off. The selection is now 9600 Baud, Xon Handshaking.
6. To select other baud rate and handshaking parameters, slide or hold the COMM Switch in Position 2 to step and cycle through the table below.

Position 2 Setting	LEDs				Baud Rate	Handshake
	Green	Yellow	Orange	Red		
1	OFF	OFF	OFF	OFF	9600	XON (SW)
2	<b>ON</b>	OFF	OFF	OFF	9600	RTS (HW)
3	OFF	<b>ON</b>	OFF	OFF	38400	XON (SW)
4	<b>ON</b>	<b>ON</b>	OFF	OFF	38400	RTS (HW)
5	OFF	OFF	<b>ON</b>	OFF	115200	XON (SW)
6	<b>ON</b>	OFF	<b>ON</b>	OFF	115200	RTS (HW)
7	OFF	<b>ON</b>	<b>ON</b>	OFF	19200	XON (SW)
8	<b>ON</b>	<b>ON</b>	<b>ON</b>	OFF	19200	RTS (HW)
9	OFF	OFF	OFF	<b>ON</b>	57600	XON (SW)
10	<b>ON</b>	OFF	OFF	<b>ON</b>	57600	RTS (HW)
11	OFF	<b>ON</b>	OFF	<b>ON</b>	230400	XON (SW)
12	<b>ON</b>	<b>ON</b>	OFF	<b>ON</b>	230400	RTS (HW)
13	OFF	OFF	<b>ON</b>	<b>ON</b>	460800	XON (SW)
14	<b>ON</b>	OFF	<b>ON</b>	<b>ON</b>	460800	RTS (HW)
15	OFF	<b>ON</b>	<b>ON</b>	<b>ON</b>	921600	XON (SW)
16	<b>ON</b>	<b>ON</b>	<b>ON</b>	<b>ON</b>	921600	RTS (HW)

7. Slide the COMM Switch back to Position 1 to accept and save the changes.

The LEDs blink in a sequence pattern for approximately 200 ms then return to normal. This indicates the setting updates are now in use.



**Note:** If the LED indicators illuminate at once, the module settings were not accepted. Repeat the procedure. Additionally, print a Configuration Ticket to check the module setting.

## COMM Switch Examples

To set the printer Main Port to communicate at 9600 Baud with Xon/Xoff handshaking:

1. Slide the COMM Switch to Position 1. The Red LED flashes.
2. Slide the COMM Switch to Position 2. The Red LED stops flashing, all lights are OFF.
3. Slide the COMM Switch to Position 1.

To set the printer Secondary Port 2 to communicate at 57600 Baud with Xon/Xoff handshaking:

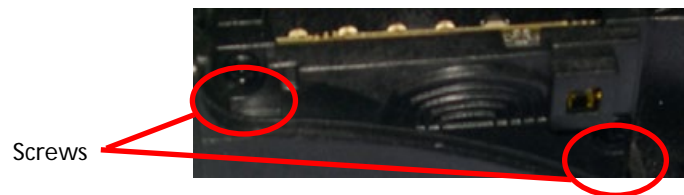
1. Slide the COMM Switch to Position 1. The Red LED flashes.
2. Slide the COMM Switch to Position 1 again. The Green LED turns on; the Red LED continues to flash. The selection is now Port 2.
3. Slide the COMM Switch to Position 2. All LED lights turn OFF.
4. Slide or hold the COMM Switch for 8 more times. The LED lights will step through the settings according to the Position 2 table. For 57600 with Xon, only the Red LED will be ON.
5. Slide the COMM Switch to Position 1 to save this setting.

## Remove the Memory/LED Module



**WARNING!** To prevent damage to the Memory/LED Module or the printer circuit board, turn off power to the printer before you remove or insert the Module.

1. Disconnect power to the printer.
2. Press the Lid Release Lever to open the Lid.
3. Locate the Memory/LED Module to the right of the Print Head.
4. Remove the two screws from the Module.



**Figure 7-2 Memory/LED Module Screws**

5. Pull out the Module from the printer.



**Figure 7-3 Pull Out Module**



## 8 Firmware Upgrade

### Introduction

There are two methods to upgrade the printer firmware:

- **(Recommended) Method 1: USB plug-in firmware upgrade.** Use a USB plug-in (thumb) drive formatted with the FAT-32 filesystem. Most firmware versions are upgradeable this way.
- **Method 2: FLDFU™ upgrade program.** Use the printer's USB cable and the FLDFU program to upgrade the printer firmware from a PC or laptop.

Either method allows the printer to remain in the machine, or use the following on a test bench:

Item (FL Part Number)	Description
RS232 Evaluation Cable (P/N 150-00013-100)	This cable powers the printer from a 24Vdc source and provides a connection to a standard DB9 RS232 COM port.
24Vdc Power Supply (P/N 350-00199-100)	Recommended



**Note:** Printer firmware and the FLDFU program are available for download:

<http://www.futurelogic-inc.com/support/firmwareRequest/>

Additionally, you can request manufacturer-specific firmware from the game manufacturer.

### Method 1: Firmware Upgrade using USB Plug-in (Recommended)

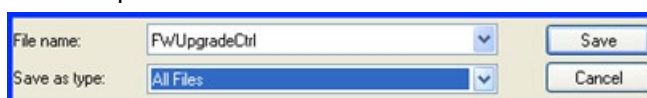
#### Overview

To use this method, you will need:

Item	Description
USB A-socket to mini adapter cable	Connects to Firmware Upload Port.
USB drive	Format this drive to the FAT-32 filesystem. This drive contains the firmware and control file that the printer uses to detect if an upgrade is necessary. The USB drive plugged into the Firmware Upload Port automatically upgrades the firmware.
FutureLogic firmware file	The firmware file has a file extension of .DFU / .SHA / .BIN (for example, 3RXXX123.DFU)
Firmware Control File (FWUpgradeCtrl)	The printer uses the control file to identify and control the firmware upgrade. This required file is necessary for the upgrade procedure.



**Note:** FWUpgradeCtrl does not have a file extension such as .TXT. To save in Windows, set **Save as type** to **All Files**. It may also be necessary to switch off the Hide extensions for known file types in Windows Folder Options.



An example of the content of this file is as follows:

```
#  
# FWUpgradeCtrl  
#  
  
# Number of firmware files  
FileCount=1  
  
EraseVolume=11  
  
# Firmware bundle file  
Filepath_1=3RXXX123.DFU  
Filedesc_1=None  
Reboot_1=1
```



**Note:**

The line, **Filepath\_1**, identifies the firmware version in use. To edit this line to change the firmware version, open this file in any text editor program.

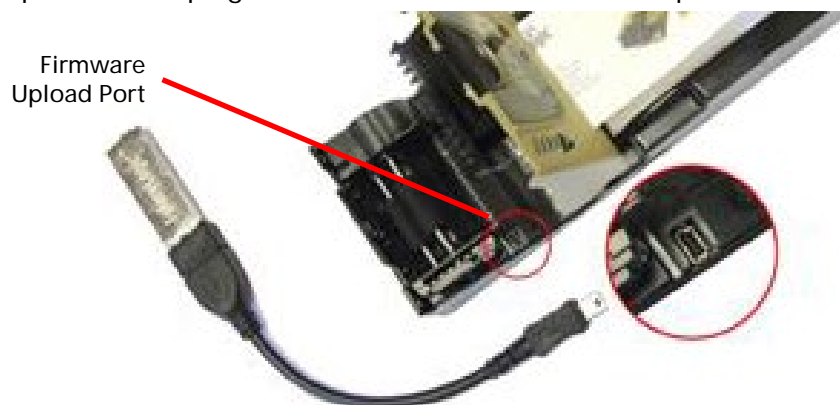
**Procedure**

1. Copy these files to the USB drive:

- FWUpgradeCtrl
- Firmware DFU

If the firmware is in .BIN or .SHA format, re-save or rename the file with .DFU extension.

2. *(If in a game)* Pull out the printer.
3. Power-off the printer and open the Lid.
4. Use the adapter cable to plug the USB drive into the Firmware Upload Port.



**Figure 8-1 Plug Adapter Cable into Firmware Upload Port**

5. Power-on the printer.

The upgrade starts automatically and takes up to 1 minute. When complete, all four Status Lights will flash once.



**Note:**

If all four Status Lights stay lit or continue to flash, an error occurred. Check the FWUpgradeCtrl file is correct and restart the process. If the problem persists, refer to the upgrade procedure using the DFU Program (see page 22).

6. Press twice the FEED button to print a Configuration Ticket that lists the firmware version.
7. *(Optional; skip this step if no change is required)* Use the COMM Switch to make any change to the communication parameters (baud rate, etc.) as advised by the manufacturer or FutureLogic.
8. Repeat the process from Step 2 for other printers to upgrade with the same firmware.

## Method 2: Firmware Upgrade using FLDFU Program

### Overview

This method uses a PC or laptop with the FLDFU program and the printer Interface Cable USB connection.



**Tip:**

A Video Tutorial is also available on our website: <http://www.futurelogic-inc.com/videos/training/>

To use this method you will need:

Item (FL P/N, if any)	Description
PC or laptop	Windows XP or Windows 7 32- or 64-bit with an available USB port.
FutureLogic FLDFU program and drivers	FLDFU version 2.x and drivers are available for download from the FutureLogic Exchange™ secured site.
FutureLogic firmware file, with extension .DFU / .SHA / .BIN	(For example, 3RXXX123.DFU) Download the Firmware from the FutureLogic Exchange secured site or from the game manufacturer.
RS232 Evaluation Cable (P/N 150-00013-100)	This cable powers the printer from a 24Vdc source when the printer is out of a game.
24Vdc Power Supply (P/N 350-00199-100)	The Power Supply provides the necessary power when the printer is out of a game.

### FLDFU and Driver Installation (First Time)

This section describes how to install the FLDFU program and GEN3 Evolution printer drivers for first-time use. Skip this section for any PC or laptop already set up with FLDFU version 2.x.



**Note:**

The following two sections are a summary and assume the user is familiar with Windows program and driver removal and installation. For complete instructions, refer to *FLDFU Utility v2.x User Guide* (MNL-00071).

#### **Procedure: FLDFU Installation (First-time Use Only)**

1. Use Windows Control Panel to remove any previous version of FLDFU.  
This ensures that the Windows registry will not contain old drivers.
2. Run the installer **FLDFUSetupV2x.exe**.  
The InstallShield Wizard displays.



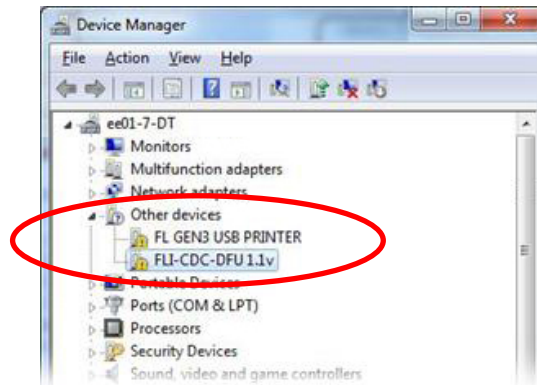
**Figure 8-2 InstallShield Wizard**

3. Click **Next**.
4. Click **Install**.
5. When finished, click **Finish**. If prompted, restart the computer.

***Procedure: Driver Installation (First-time Use Only)***

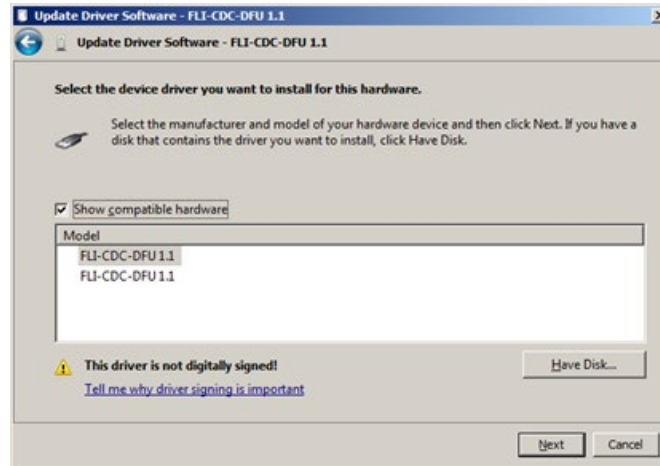
The printer uses USB for the upgrade process. When the printer is connected to the PC or laptop, the Windows Device Manager will show the printer during first time connection as unrecognized devices:

- FL GEN3 USB PRINTER: Use as a virtual COM port
- FLI-CDC-DFU 1.1.v: Use for Device Firmware Upgrade



**Figure 8-3 Device Manager**

1. In Windows Device Manager, right-click **FLI-CDC-DFU 1.1.v** and update the driver.



**Figure 8-4 Update Driver Software Window**

2. Click **Have Disk** to manually browse for driver selection in either of the following locations:
  - C:\Program Files\FutureLogic\FLI DFU Downloader\dfuPrinterFL
  - C:\Program Files (x86)\FutureLogic\FLI DFU Downloader\dfuPrinterFL.
3. Using the dfuPrinterFL.inf file, select either FLI-CDC-DFU 1.1 in the **Model** list; click **Next**.  
The DFU drivers install.
4. *(Optional; if required for CommWrangler functional testing)* Install the virtual COM port drivers. (Refer to Chapter 9 on page 28.)
  - a. Request and obtain the required CDC driver package from FutureLogic.
  - b. Right-click **FL GEN3 USB PRINTER**; use the CDC driver package to install manually the virtual COM port.
5. After driver installation, the Windows Device Manager updates. The printer is ready for firmware upgrade. Continue with the procedure on page 25.



**Figure 8-5 Device Manager**

## Procedure: Firmware Upgrade

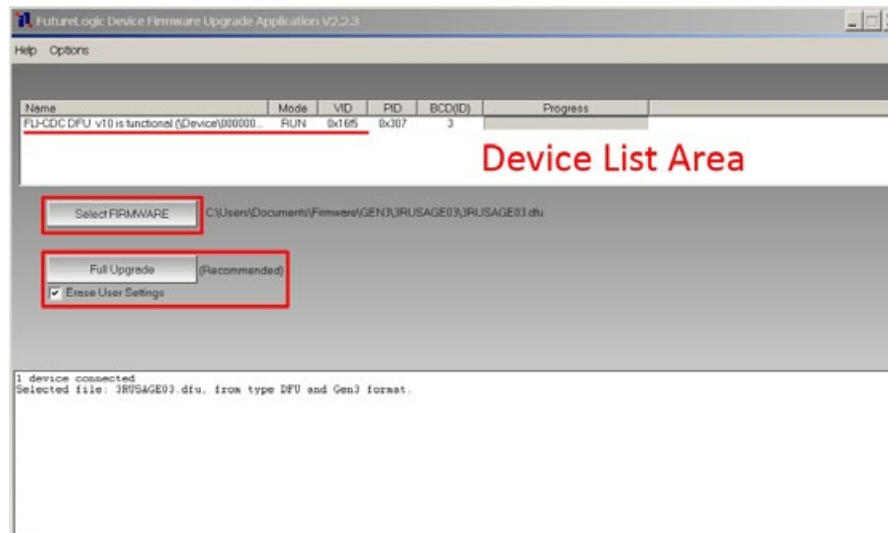
This section describes how to upgrade the printer firmware using the FLDFU program. A pre-requisite to this procedure is completion of the program and driver installation as described in FLDFU and Driver Installation (First Time) on page 22.

1. *(If in a game)* Connect the printer to the PC or laptop using the cable USB connector.  
*(If out of a game)* Also use the RS232 Evaluation Cable and Power Supply.



**Figure 8-6 Printer Connection to Laptop**

2. Start the FLDFU program.
3. The GEN3 Evolution printer appears in the Device List area. The device(s) shown in this area depend on the firmware type.
4. If there is an entry in this list, there is communication with the printer. If the list contains no device, check the printer power and refer to Procedure: Driver Installation (First-time Use Only) on page 23.



**Figure 8-7 FLDFU Main Window**

5. Click **Select Firmware** and browse to location of the firmware file to load.  
These can be in either .DFU or .SHA format.



**Note:**

Firmware files with a .BIN extension may be renamed or saved as .SHA.

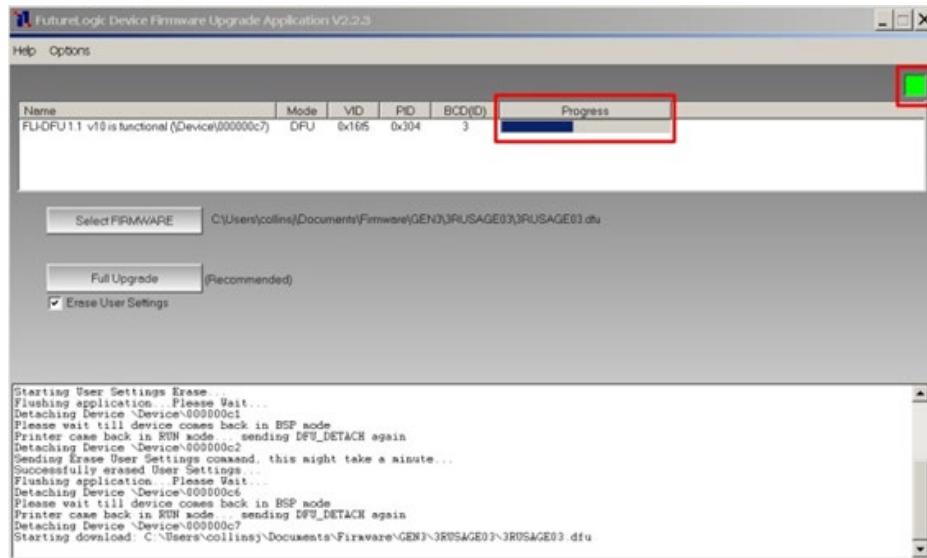
6. (Recommended for most firmware versions) Select **Erase User Settings**.

This will reset the previous communication parameters (baud rate and handshaking) to the new firmware default settings.

7. Click **Full Upgrade**.

The upgrade cycle may repeat depending on the firmware and if you select **Erase User Settings**.

The green status icon on the top right of the screen will flash continuously until the process is complete.



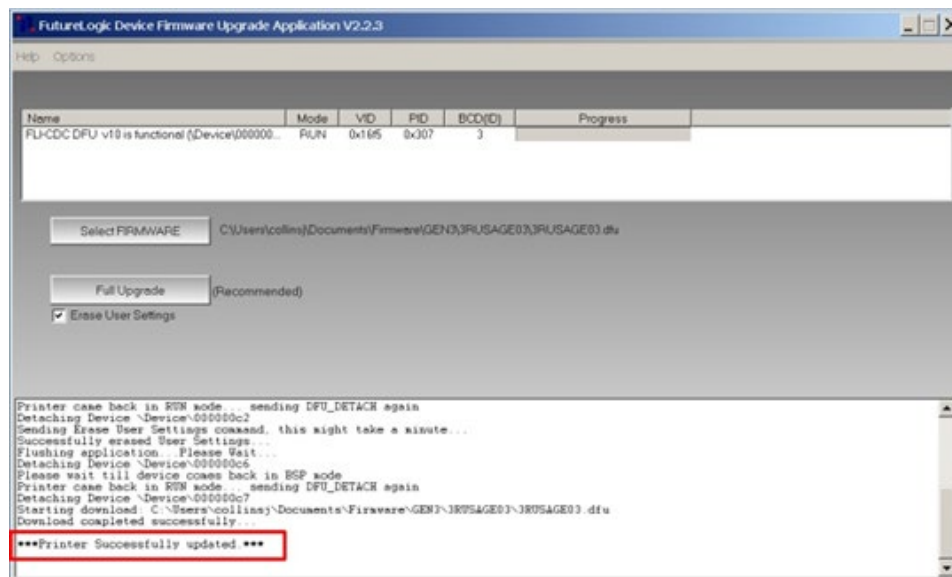
**Figure 8-8 FLDFU Main Window – Progress Area**

8. Wait for the “Printer Successfully Updated” message to display in the status area.



**WARNING!**

Do not stop the process or unplug the printer.



**Figure 8-9 FLDFU Main Window – Status Area**



9. After this message displays and the flashing green status icon disappears, disconnect the printer.
10. Press the FEED button twice to print a Configuration Ticket. This ticket confirms the upgrade.
11. *(Optional)* Set user communication settings. Use the COMM Switch to make baud rate and handshaking changes (see page 18).

If the default firmware communication settings require no change, the upgrade is complete.

## Method 2 Troubleshooting

Issue	Description and Solution
(Windows XP) Drivers need to be reloaded.	Windows 7 pre-installs drivers. As Windows XP does not pre-install, manual driver installation is necessary every time it detects a device or port change.
New devices found.	The GEN3 Evolution printer supports different communication protocols: DFU, PDC, CDC, GDS/HID, SPC USB. Windows associates a driver for each protocol. The firmware upgrade uses at least 2 protocols. The firmware upgrade also uses more protocols if there is a change in the firmware type.
(Windows 7) FLDFU shuts down unexpectedly.	Old DFU drivers may conflict with the new drivers. Use <b>Add/Remove Programs</b> to remove the old versions and associated drivers for FLDFU (for example, FLDFU v.1.1). Restart the computer.
Printer appears as two devices in Device Manager. (CDC)	The RS232 applications uses for the printer a composite device with two interfaces: DFU run time and CDC. The CDC interface does not require installation. Cancel any new hardware wizard.
Error when converting from SPC protocol to DFU.	A first-time download may time out depending on the time taken to install the drivers. Close the application and restart the printer.
Printer fails to restart while loading BSP SPC bundle	When downloading the BSP SPC firmware, the device will not automatically reset. Power cycle the printer. The printer will restart in BSP mode.



## 9 Functional Testing with CommWrangler™

### Introduction

To perform functional testing on the printer, use the CommWrangler™ tool to view sensor status and print test tickets, independently or while the printer receives power from the game.



**Note:**

CommWrangler, other software tools, and drivers are available for download from the FutureLogic Exchange secured site. To request an account, contact your local FutureLogic Technical Support Office or email: [webaccess@futurelogicinc.com](mailto:webaccess@futurelogicinc.com).

### Connection and Setup

There are two connection options:

- **Option 1: USB.** Most printer firmware versions include the USB connection of the printer to the PC or laptop. With this connection, the printer can remain in the gaming machine. Only CDC printers support the USB CDC connection. See the section that follows.
- **Option 2: Serial.** RS232 (14-pin Interface Cable) printer versions connect to a PC or laptop in the same way as the RS232 versions of the GEN2 Universal™, GEN2™ and GEN1 printers. See page 30.

#### Option 1: USB CDC Connection (Install a Virtual COM Port)

The required USB CDC drivers are available from your local FutureLogic Technical Support office.

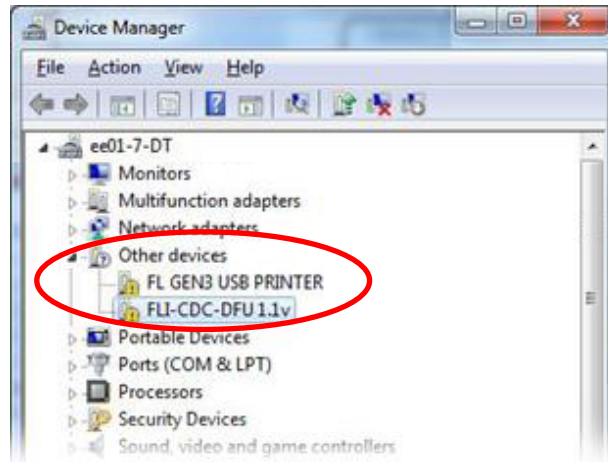
1. Connect the printer to the PC or laptop using the cable USB connector.



**Figure 9-1 Printer and Laptop Connection**

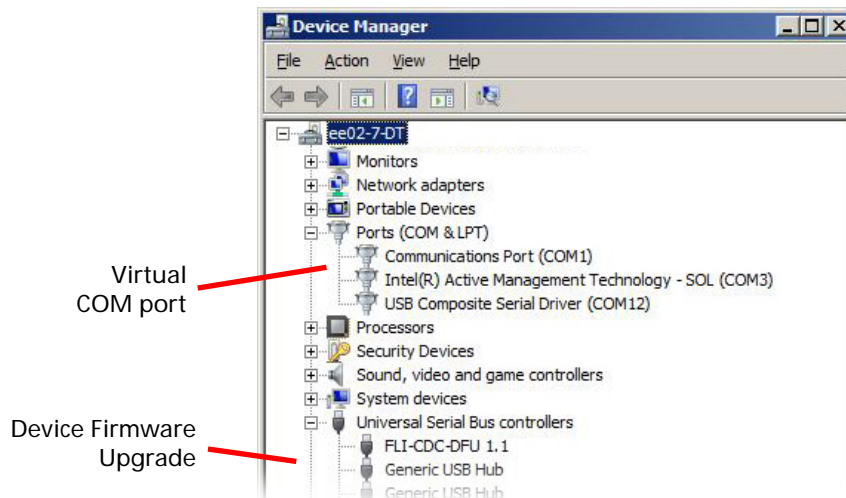
2. Power-on the printer.

3. (For first-time use only) The Windows Device Manager shows the printer when connected for the first time as unrecognized devices:
  - **FL GEN3 USB PRINTER:** Use as a virtual COM port.
  - **FLI-CDC-DFU 1.1.v:** Use for Device Firmware Upgrade.



**Figure 9-2 Device Manager – Other Devices**

4. Right-click **FL GEN3 USB PRINTER**; use the CDC driver package to install manually the virtual COM port.



**Figure 9-3 Device Manager**

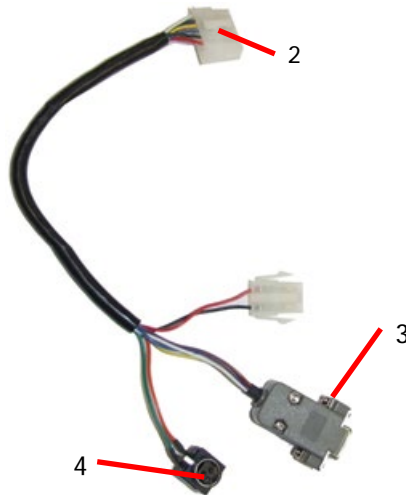
5. (Optional) Install the DFU Device Firmware Upgrade drivers. See page 22 for details.  
The printer is now ready for use via its Virtual Communication Port. Note the COM port number.

## Option 2: Serial Connection

To connect the printer and a PC or laptop using a serial connection, you need the following:

Item (FL Part Number)	Description
RS232 Evaluation Cable (P/N 150-00013-100)	This cable powers the printer from a 24Vdc source and provides a connection to a standard DB9 RS232 COM port.
24Vdc Power Supply (P/N 350-00199-100)	Recommended

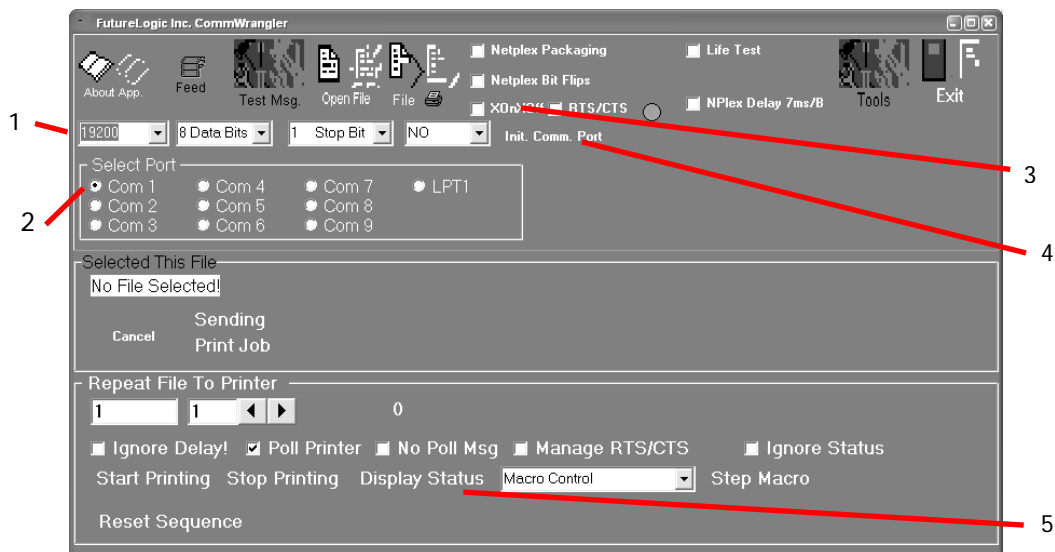
1. Disconnect and remove the printer from the machine.
2. Connect the 14-pin connector to the printer Interface Cable.
3. Connect the DB9 connector to the PC COM port.
4. Connect the power connector to a 24Vdc power source.



**Figure 9-4 RS232 Evaluation Cable Connections**

# CommWrangler

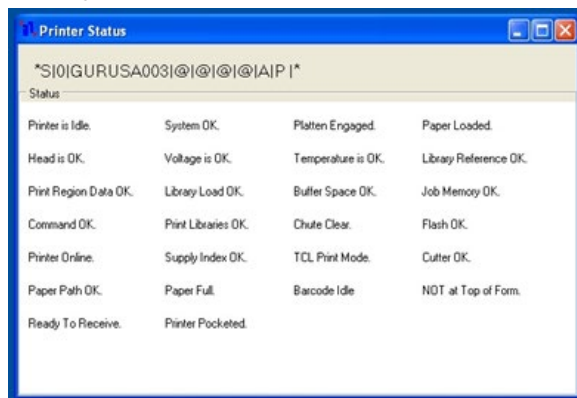
## Procedure: Initialize Communications



**Figure 9-5**      **CommWrangler Main Window**

1. Select the printer **baud rate**.
2. Select the **COM Port**.
3. Select **Xon/Xoff**.
4. Click **Init Comm Port**.
5. Click **Display Status**.

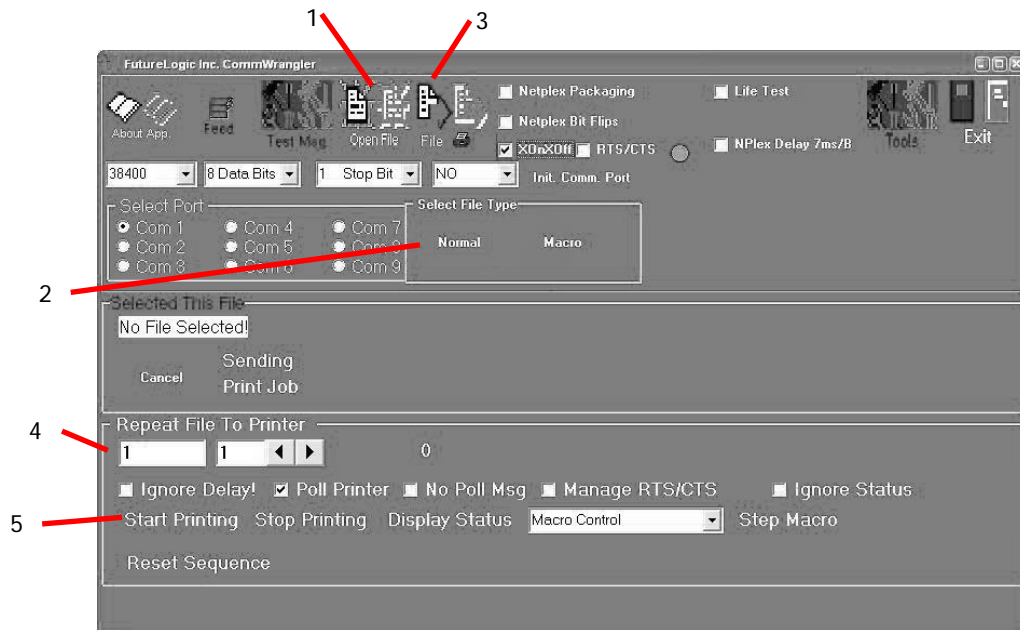
The Printer Status window displays.



**Figure 9-6     Printer Status Window**

## Procedure: Print Test Tickets

The installation process copies a set of test tickets into the CommWangler program folder.



**Figure 9-7 CommWangler – Print Test Tickets**

1. Click **Open File**.  
The Select File Type area displays.
2. Select **Normal**.
  - a. From the window that displays, browse to the CommWangler program folder.
  - b. Select one of the .TKT ticket files (for example, ticket0.tkt).
3. Click **File**.  
The printer prints a standard TITO ticket.
4. For test bench soak-testing, enter the following in the **Repeat File To Printer** fields:
  - First text box: enter the number of times to repeat the print on the left.
  - Second text box: enter the time in seconds to pause between prints on the right.
5. Click **Start Printing** to begin the sequence.

# 10 Troubleshooting

## Introduction

This chapter describes solutions to the most common ticket printing problems.

Use the LED Status Lights to determine the printer status.

Condition	Ready (Green)	Paper (Yellow)	Open (Orange)	Fault (Red)
No Power				
Ready	ON *Flashing*			
No Ticket Detected		ON		
Paper Jam Detected	ON			ON *Flashing*
Printer Lid Open			ON	
Firmware Problem (Flushed)	ON	ON	ON	ON
Hardware Fault Detected				ON

## Printer Troubleshooting

Condition	Remedy
No Power / No LEDs lit.	Check the power from the host. The printer requires 24Vdc. Press the FEED button, does the ticket advance? Check the LED module. See page 19 for details how to exchange the LED module.
No Ticket Detected	Remove and reload the tickets (see page 4). The printer must detect the white-color tickets and black index mark. Check the Index Mark Sensor (see page 7 for details).
Paper Jam Detected	Perform the ticket jam procedures on page 6.
Printer Lid Open	Close the Lid.
Firmware Problem (Flushed)	
Hardware Fault Detected	

## Printer Errors

While the following table lists the error conditions, most printer errors are a result of the printer running out of paper or the operator opening the Lid.

Error	Description	Remedy
Paper Out	Results when the printer does not detect paper.	Load more paper.
Print Head	Results when the printer senses an internal error due to connectivity or interface problem with the thermal Print Head. This can be a result of a cable problem between the main controller board and the printer engine.	The printer will remain in this error state until a power cycle or the unit is reset. If the problem persists, the printer will require service.
Temperature	Results when the printer is operating outside of its allowable temperature range. If the printer is operating in an environment where the ambient temperature is roughly room temperature, this error would most likely be the result of a hardware problem.	The printer will automatically resume operation after the detected head temperature falls within range.
Voltage	Results if the printer detects a power supply voltage (+21VDC to +25VDC) outside of range. This error could be the result of a poor cable connection.	The printer will automatically resume operation after the power supply is detected within range.
Missing Black Index Mark	Results if the selected paper type is indexed paper and while feeding paper or printing a black mark is not seen within approximately 10" of the paper. This error alerts to the presence of the wrong kind of paper in the printer or that the paper was inserted in the wrong direction (so the black mark index is rotated 180 degrees).	Raise the head release lever (presumably to change the paper).
Paper Jam	Results when the printer detects an error in the paper path for presenting the ticket.	Open the printer head and inspect for a jammed ticket.

# Appendix A Technical Specifications

## Introduction






This appendix identifies the general specifications of the printer.

## Printer Specifications

General	
Dimensions (WxDxH)	110mm x 304.8mm x 64.3mm
Weight	2.7 lbs
Power Requirements	These units are to be supplied by Listed or IEC Certified Power Supplies, rated 24 VDC, minimum 3.2 A, marked "Class 2" or "LPS".
Sensors	Printer Tray, Lid Open, Ticket Taken, Ticket Low, Paper Out/Index Mark (Includes a Host Controllable Buzzer)
Printing Speed	203mm/Second (8"/Second)
Print and Present	0.95 Second
Printing Width	62mm (true near-edge printing)
Storage	450 Tickets
Ticket Tray Extenders	Interchangeable, 900 Ticket Tray
Resolution	8 dots/mm (203 dpi)
Firmware	Application in Memory is Reprogrammable (via Flash BIOS)
Self Test	Yes
Page Mode	Full Page Mode Printing (Simultaneous 4 Orientation Printing: 0°, 90°, 180°, 270°) Line and Box Draw; Bitmap Graphics; Printer Resident (Stored in Flash) Graphics
Paper Loading	Manual
Paper Feed	Automatic
Media	Direct Thermal, Top Coated, Fanfolded and Perforated
Paper Specification	66mm W x 156mm L 4.5 mil, 1 Color/2 Colors
Bezel Control	Two High Current Ticket Printing Bezel Control Ports
User Interface	4 LED Indicators, Paper Advance Button
Update Port	Allows for Printer Upgrades via USB Download Port
Hot Swappable	100%



Printing Resources	
Template Capacity	4Mb; Stores hundreds of clip art objects & thousands of graphic templates
Color Printing	Red on Black and Blue on Black are available. Other colors can be supported as the print media becomes available. Color selection is controlled through the TCL™ language.
Characteristics	
Printer Languages	TCL Printer Language (Page Description Language) Subset of ESCP2
Fonts	8 (2.5 cpi, 3.3 cpi, 4.0 cpi, 5.5 cpi, 5.6 cpi, 7.3 cpi, 10.1 cpi, 20.5 cpi)
Font Scalability	May Be Independently Scaled from 1x – 7x in Both Height and Width
Bar codes	PDF-417, Interleaved 2 or 5, Code 39, UPC-A, UPC-E, UPC-E+2, UPC-E+5, Codabar, EAN-13, EAN-8, Code 128, MSI
Memory	4Mb with 8Mb RAM
Interface	
Communications	USB 2.0 game interface (full speed of 12Mbps) with separate USB Download Port, Future GSA Compliant, Compliant with GSA GDS, IGT USB and traditional communication protocols RS232C and Netplex
Environmental	
Operating temperature	0°C to 50°C
Storage temperature	-20°C to 85°C
Operating humidity	5 to 95% RH (Non-Condensing)
Reliability	
Maintenance	Annual Print Cleaning Require
Print Head Life	100km Min. (656,000 Tickets Based on US Currency Size)
Certifications	This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

## Ticket/Paper Specifications

Use only approved paper in the printer. Use of improper paper may cause damage to the device and will void the printer's warranty.

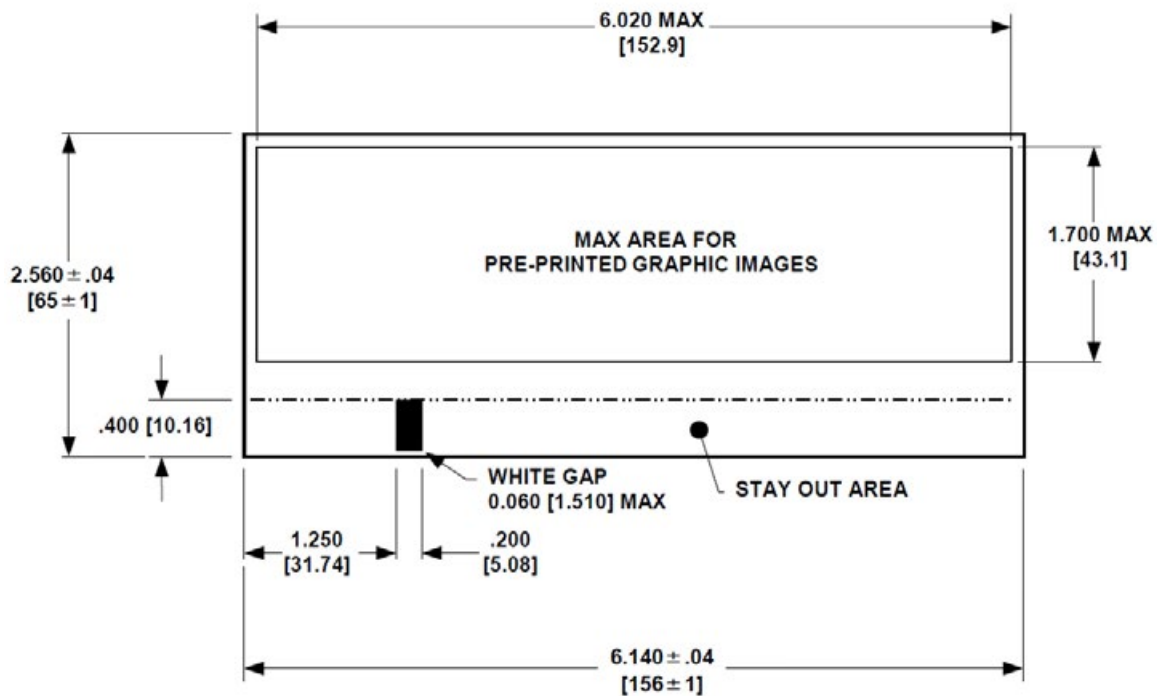
Paper dimensions: 65mm x 156mm (width dimension  $\pm 1$ mm)

Nominal paper thickness: 4.5mil

Paper width: +0mm, -1mm.

450 Ticket Stack: 450STK, 65X156, 5M, Fanfold

900 Ticket Stack: 900STK, 65X156, 5M, Fanfold





For authorized ticket converters and complete paper specifications, contact your sales representative or visit our Web site: [www.futurelogic-inc.com](http://www.futurelogic-inc.com).

## Appendix B Part Numbers

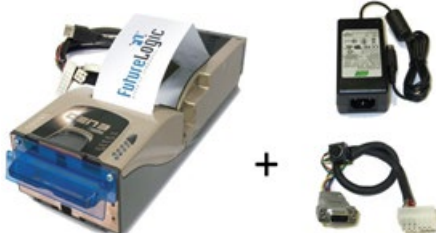
### Introduction

This appendix provides the part number and description of the GEN3 Evolution printer, accessories, and spare parts.


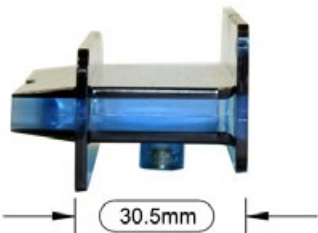
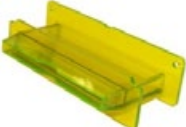



### Printer

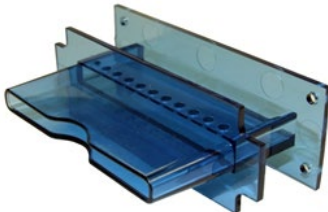
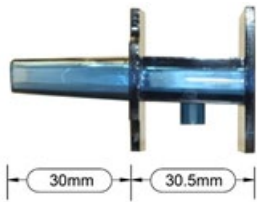
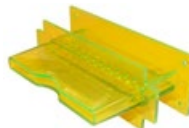
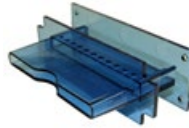

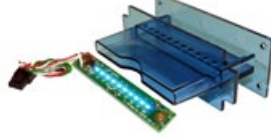
P/N	Description	
220-00093-1XX	GEN3 Evolution Printer (RoHS) USB, RS232, Future GSA Compliant 	

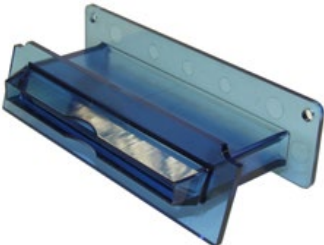
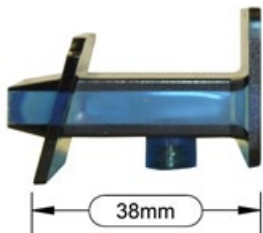




### Evaluation Kit

P/N	Description	
220-00114	Evaluation Kit, GEN3 Evolution (RoHS) - GEN3 Evolution Printer - Standard Bezel - 24Vdc power supply - Eval Cable, RS232 - Tickets	



## Accessories: Bezels

<b><i>Straight Flange Bezel</i></b>		
		
<b>P/N</b>	<b>Description</b>	
130-00019-100	Bezel, Straight Flange, YELLOW	
130-00019-101	Bezel, Straight Flange, BLUE	
100-00224-100	Bezel Kit, YELLOW - Straight Flange - LED PCB	
100-00224-101	Bezel Kit, BLUE - Straight Flange - LED PCB	



<b><i>Straight Flange Bezel, Long Nose</i></b>		
		
<b>P/N</b>	<b>Description</b>	
130-00023-100	Bezel, Straight Flange, Long Nose, YELLOW	
130-00023-101	Bezel, Straight Flange, Long Nose, BLUE	
100-00199-100	Bezel Kit, YELLOW - Straight Flange, Long Nose - LED PCB	
100-00199-101	Bezel Kit, BLUE - Straight Flange, Long Nose - LED PCB	

<b>Angled Flange (Slant-Top) Bezel</b>		
		
<b>P/N</b>	<b>Description</b>	
130-00021-100	Bezel, Angled Flange, YELLOW	
130-00021-102	Bezel, Angled Flange, BLUE	
100-00214-100	Bezel Kit, YELLOW - Angled Flange - LED PCB	
100-00214-102	Bezel Kit, BLUE - Angled Flange - LED PCB	

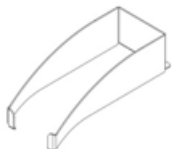



<b>Short, Angled-Flange (Slant-Top) Bezel</b>		
		
<b>P/N</b>	<b>Description</b>	
130-00009-100	Short, Angled-Flange, YELLOW	
130-0009-101	Short, Angled-Flange, AQUA BLUE	
130-00009-102	Short, Angled-Flange, DARK BLUE	

<b>Other Bezels</b>		
<b>P/N</b>	<b>Description</b>	
130-00015-100	Bezel Assembly, Slant Top	
130-00017-100	Bezel Assembly, Top-Box	

### Accessories: LED PCBs

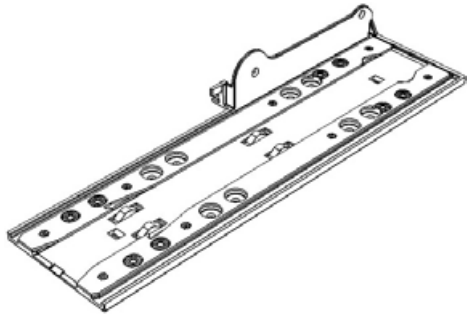

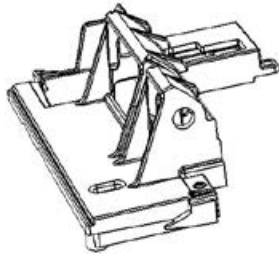
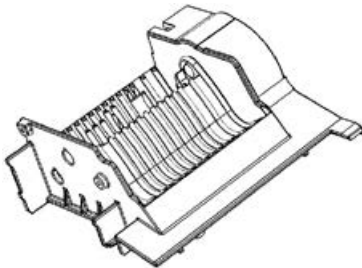

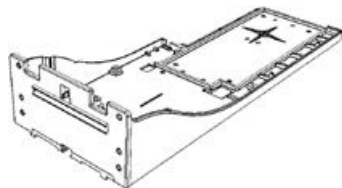
P/N	Description	
140-00096-100	Bezel PCB, Yellow	
140-00096-101	Bezel PCB, Blue	

### Accessories: Other

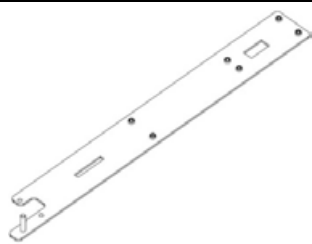
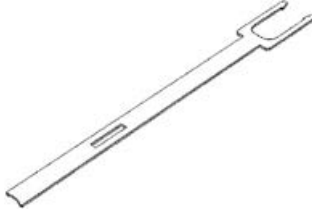
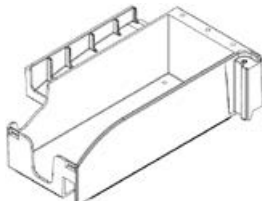
P/N	Description	
320-00394-100	Ticket Extension Tray, 900 tickets	
350-00199-100	Power Supply RoHS, 24Vdc	
150-00013-100	RS232 Adapter Cable	
350-00292-101	Cleaning Kit, 10 Pack	



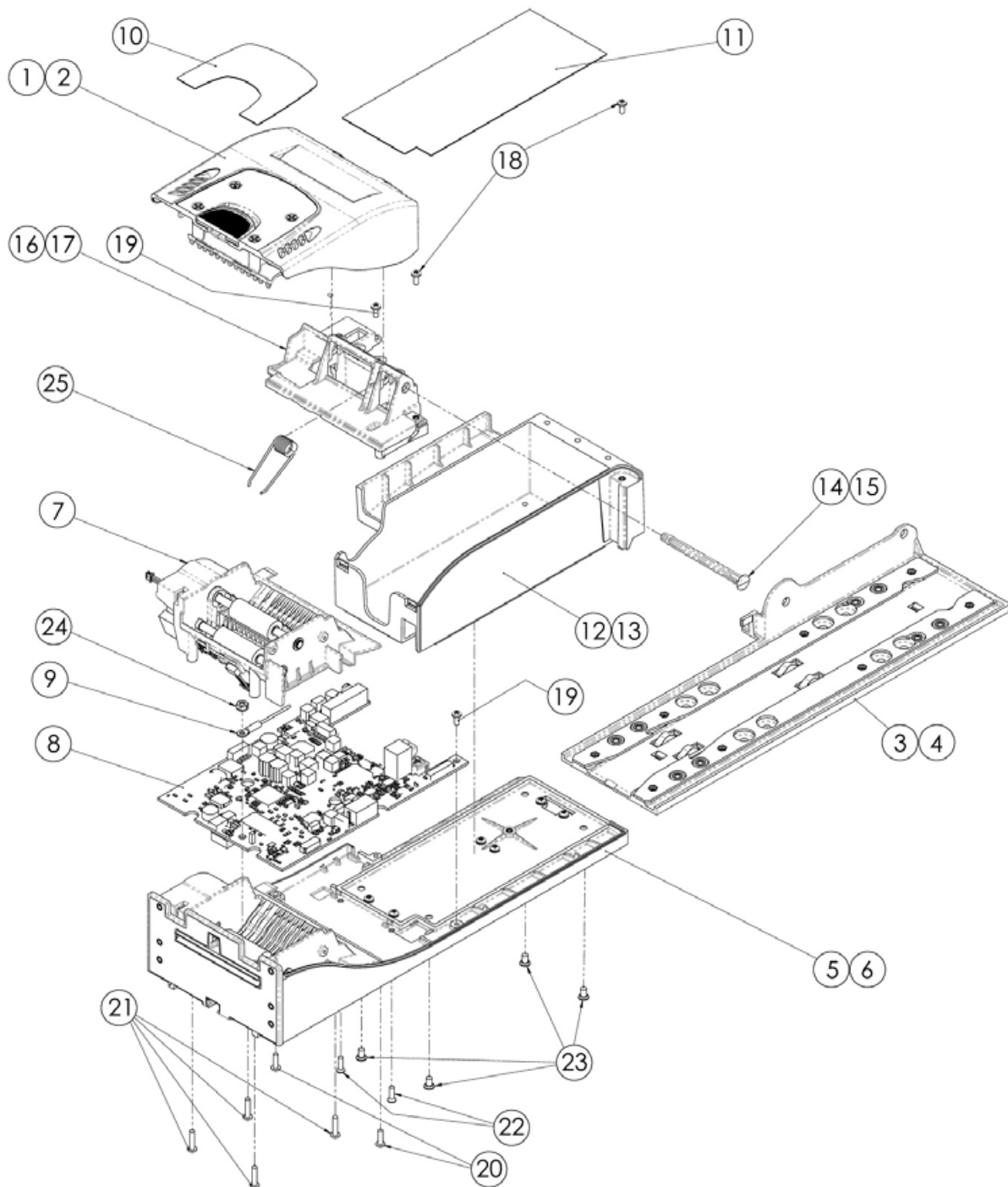
## Parts

Spares – P/N	Description	
100-00333-1XX	Assy, Base, Slide Bracket RoHS	
370-00373-1XX	Base Hinge Pin, RoHS	
370-00376-1XX	Base Hinge, RoHS	
370-00384-1XX	Bottom Chute RoHS	
350-00268-100	Cable, Main, RS232 RoHS	
370-00370-101	Chassis, Black Base, Main	

Spares – P/N	Description	
370-00377-101	Latch, Lid, Black	
370-00381-101	Lid, Gold RoHS	
362-00186-1XX	Lid, Label RoHS	
100-00339-100	Memory/LED Module	
140-00183-1XX	PCBA, Main	
140-00219-1XX	PCBA, Paper Taken Sensor	
400-00020-101	Print Mech Assy, RoHS	

Spares – P/N	Description	
320-00365-100	Slide, Blade, Internal RoHS	
320-00363-100	Slide, Release RoHS	
370-00371-101	Tray, Paper RoHS, up to 450 tickets	

## Appendix C Exploded View



Item	P/N	Description	100-00331-100 Qty	100-00331-101 Qty
1	100-00330-100	ASSY,LID,GEN3	1	-
2	100-00330-101	ASSY,LID,GEN3	-	1
3	100-00333-100	ASSY,BRKT,BASE,SLIDE	1	-
4	100-00333-101	ASSY,BRKT,BASE,SLIDE	-	1
5	100-00334-100	SUBASSY,CHASSIS,BASE	1	-
6	100-00334-101	SUBASSY,CHASSIS,BASE	-	1
7	100-00337-100	ASSY, PRESENTER LOWER, GEN3	1	1
8	140-00183-XXX	PWB-MAIN-GEN3	1	1
9	150-00204-100	CABLE ASSY, GND, 3 POINT	1	1
10	362-00186-1XX	DECAL-LID-GEN3	1	1
11	362-00187-1XX	LBL-TRAY-GEN3	1	1
12	370-00371-100	PAPER TRAY (TICKET TRAY)	1	-
13	370-00371-101	PAPER TRAY (TICKET TRAY)	-	1
14	370-00373-100	PIN,HINGE	1	-
15	370-00373-101	PIN,HINGE	-	1
16	370-00376-100	HINGE,BASE	1	-
17	370-00376-101	HINGE,BASE	-	1
18	473-00031-1XX	SCR,MACH,PNHHP,4-40x1/4	2	2
19	473-00078-1XX	SCR,PNHHP,PLASTITE 48-2,#4x1/4	2	2
20	473-00234-1XX	SCR,PNHHP,PLASTITE 48-2,#4x3/8	2	2
21	473-00437-1XX	SCR,PNHHP,PLASTITE 48-2,#4x1/2	4	4
22	473-00454-1XX	SCR,FLHHP,PLASTITE 48-2,#4X3/8	2	2
23	473-00550-1XX	SCR,PLASTITE,FLHHP#6X1/4 UNDERCUT	4	4
24	476-00043-1XX	NUT,HEX,6-32,SP,KEPS	1	1
25	485-00163-100	SPR,HINGE,LID,GEN3	1	1

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FutureLogic, Inc.  
425 East Colorado Street • Suite 100  
Glendale, CA 91205 USA  
Phone 818.244.4700 • Fax 818.244.4764  
[www.futurelogic-inc.com](http://www.futurelogic-inc.com) • [info@futurelogic-inc.com](mailto:info@futurelogic-inc.com)