

## Preparation

**Part Number:** PT924-35241 &  
PT924-35240

**Kit Contents**

Item #	Quantity Reqd.	Description
1	1	Door Scuff Protector
2		
3		

**Hardware Bag Contents**

Item #	Quantity Reqd.	Description

**Additional Items Required For Installation**

Item #	Quantity Reqd.	Description

**Conflicts**


**Recommended Tools**

Personal & Vehicle Protection	Notes
VEHICLE PROTECTION	
Special Tools	Notes
Installation Tools	Notes
Clean Lint Free Cloth	
Special Chemicals	Notes
Rubbing Alcohol	

**General Applicability**

MY24+ Tacoma/HV

**Recommended Sequence of Application**

Item #	Accessory

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Reqd.	Description

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.
	<b>SAFETY TORQUE:</b> This mark indicates that torque is related to safety.

## Procedure

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Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

### 1. Front Preparation.

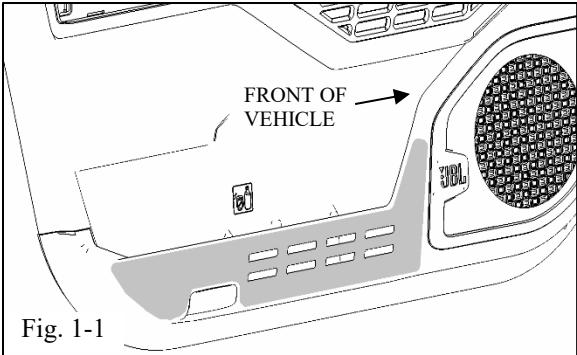
(a) Open package and check part for damage.

 (b) Ensure the Door Scuff Protectors and the vehicle doors are at least 60°-110°F (15°-43°C).

(c) Open front doors.

(d) Use rubbing alcohol on a clean lint free cloth and scrub the surface of the door panel in the area shown. (Fig 1-1)

 Wipe the scrubbed surface with a clean, dry, lint free cloth. Once cleaned, do not contaminate these surfaces by touching them with bare skin.



## Procedure

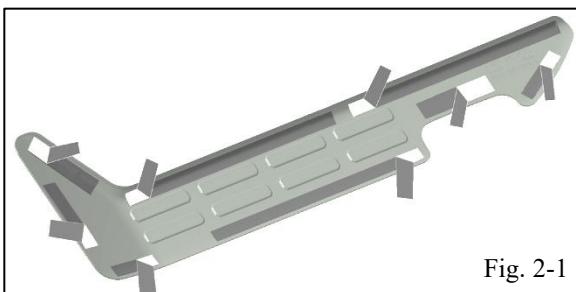


Fig. 2-1

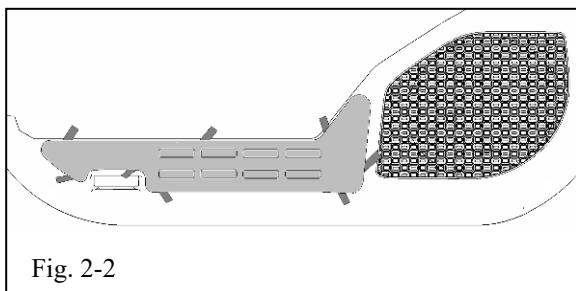


Fig. 2-2

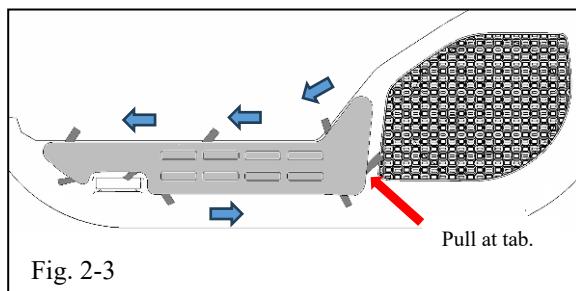


Fig. 2-3

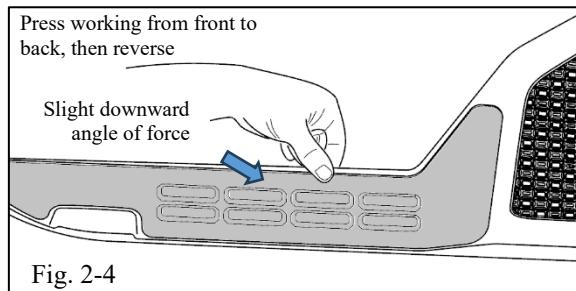


Fig. 2-4

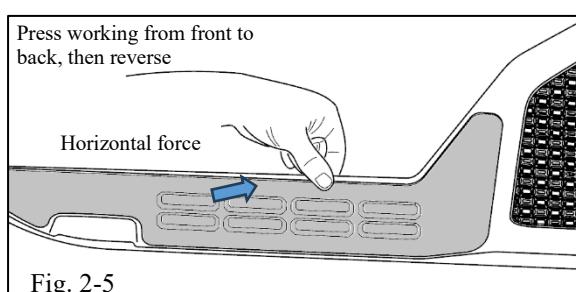


Fig. 2-5

### 2. Front Door Scuff Protector Installation

- (a) While carefully holding the Front LH Door Scuff Protector by its edges, starting at the end of part, and making your way around, pull the plastic liner tabs at the ends of the tapes to expose approximately 1" (25mm) of tape. (Fig 2-1)



**NOTE:** Once the liner is removed from the Door Scuff Protector, the surface of the tape must not be touched.

- (b) Ensure all the tabs are folded so they can be accessed from the outside once the protector is seated on the door.

- (c) Align the protector with the door pocket top, cutout features and front of the door near the speaker. Press into place. (Fig 2-2).



- (d) Verify the protector is aligned correctly. Pull all liners away from the Protector exposing the tapes. (Fig 2-3).

- (e) Using 2 fingers and a slight downward force, pinch the door panel pocket and Protector in a continuous slow motion along the entire top edge from front to back (Fig 2.4). Once complete, reverse direction and repeat working from back to front.

- (f) Again, using 2 fingers, but this time with a force in the horizontal direction, pinch the door panel pocket and Protector in a continuous slow motion along the entire top edge from front to back (Fig 2-5). Once complete, reverse direction and repeat working from back to front.

## Procedure

- (g) Cover with a lint free cloth and apply firm pressure to the whole surface ensuring the entire part is bonded to the door.
- (h) Repeat for the front right hand (passenger) side

### 3. Rear Preparation (if applicable).

- (a) Open package and check part for damage.
  - ⚠** (b) Ensure the Door Scuff Protectors and the vehicle doors are at least 60°-110°F (15°-43°C).
  - (c) Open rear doors.
  - (d) Use rubbing alcohol on a clean lint free cloth and scrub the surface of the door panel in the area shown. (Fig 3-1)
- ⚠** Wipe the scrubbed surface with a clean, dry, lint free cloth. Once cleaned, do not contaminate these surfaces by touching them with bare skin.

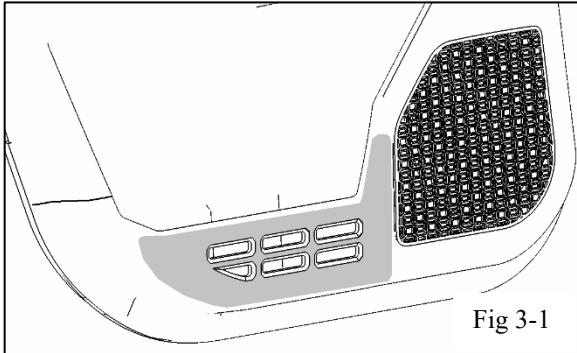


Fig 3-1



Fig. 4-1

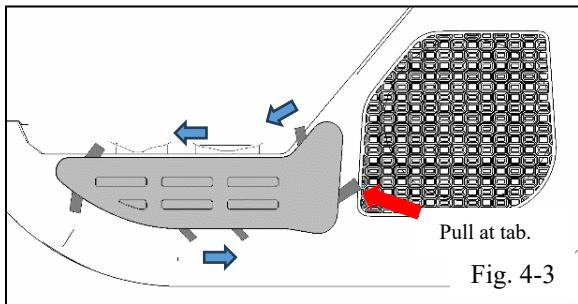
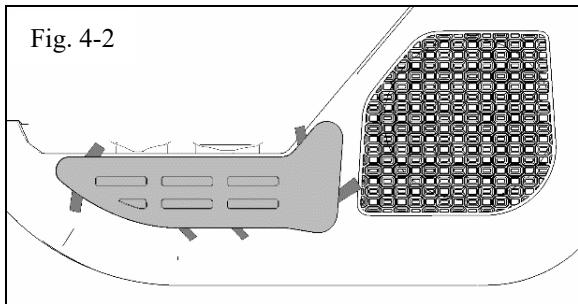
### 4. Rear Door Scuff Protector Installation

- (a) While carefully holding the Rear LH Door Scuff Protector by its edges, starting at the end of part, and making your way around, pull the plastic liner tabs at the ends of the tapes to expose approximately 1" (25mm) of tape. (Fig 4-1)
- ⚠** **NOTE:** Once the liner is removed from the Door Scuff Protector, the surface of the tape must not be touched.

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Procedure

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(b) Ensure all the tabs are folded so they can be accessed from the outside once the protector is seated on the door.

(c) Align the protector with the door pocket top, cutout features and the front of the door near the speaker. Press in place. (Fig 4-2)

⚠ (d) Verify the protector is aligned correctly. Pull all liners away from the Protector exposing the tapes. (Fig 4-3)

(e) Again, as in Fig 2-4, using 2 fingers and a slight downward force, pinch the door panel pocket and Protector in a continuous slow motion along the entire top edge from front to back. Once complete, reverse direction and repeat working from back to front.

(f) Again, as in Fig 2-5, using 2 fingers, but this time with a force in the horizontal direction, pinch the door panel pocket and Protector in a continuous slow motion along the entire top edge from front to back. Once complete, reverse direction and repeat working from back to front

(g) Cover with a lint free cloth and apply firm pressure to the whole surface ensuring the entire part is bonded to the door.

(h) Repeat for the rear right hand (passenger) side

## 5. Complete the Installation

(a) Close doors.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<u>Accessory Function Checks</u>	
<input type="checkbox"/> Check visual alignment	Door Scuff Protectors should be visually centered around lights.  The protector lip should align with the contour of the door surface.
<input type="checkbox"/> Check for proper tape adhesion	A uniform gap (of approximately 0.6mm (~0.02")) is designed to exist under the edges of the protectors.  No gap is allowed between the tape and the doors.
<u>Vehicle Function Checks</u>	The protector must not hinder the closure of the doors
<input type="checkbox"/> Confirm doors close properly	
<u>Vehicle Appearance Check</u>	
<input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)