

**Part Number: PK389-35R00-P1**  
**PK389-35R50-P1**

**Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Front Passenger Side Mudguard
2	1	Front Driver Side Mudguard
3	1	Rear Passenger Side Mudguard
4	1	Rear Driver Side Mudguard
5	1	Hardware Bag (Rear)

**Hardware Bag Contents**

Item #	Quantity Req'd.	Description
Front (1 Bag)		
		Existing Hardware
Rear (1 Bag)		
1	8	#14 x 19mm Screw

**Additional Items Required For Installation**

Item #	Quantity Req'd.	Description
1		
2		
3		

**Conflicts**

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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
None	
<b>Special Tools</b>	<b>Notes</b>
<b>Installation Tools</b>	<b>Notes</b>
Socket Driver	10mm Socket
Clean Cloth/Rag	
<b>Special Chemicals</b>	<b>Notes</b>
Cleaner	Soap & Water

**General Applicability**

All models.
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**Recommended Sequence of Application**








Item #	Accessory
1	
2	
3	

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.
	<b>SAFETY TORQUE:</b> This mark indicates that torque is related to safety.
	<b>REGULATORY MARK:</b> This mark indicates the component is related to regulatory compliance

## Procedure

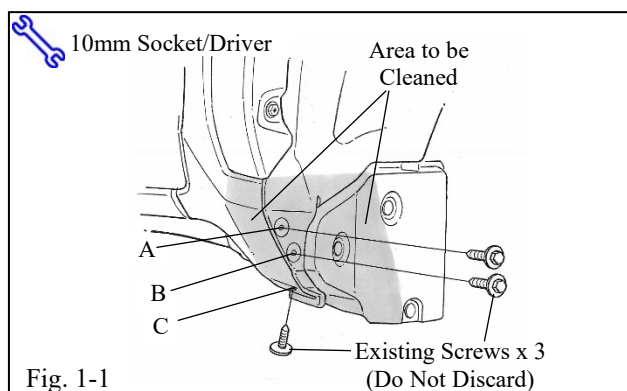
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

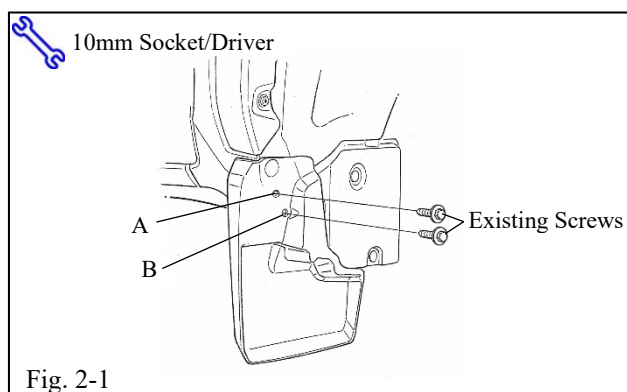
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



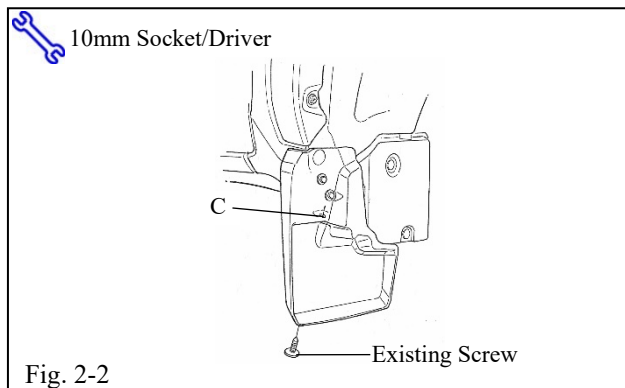
## 1. Clean Front Mounting Area and Hardware Removal.

- (a) Clean and degrease front body where mudguard is to be located with clean cloth and soap/water. (Fig. 1-1)
- (b) Turning front wheels will allow for additional clearance during installation.
- (c) Remove existing screws in locations A and B. Do Not Discard. (Fig 1-1)
- (d) Remove existing screw in location C. Do not discard. (Fig 1-1)

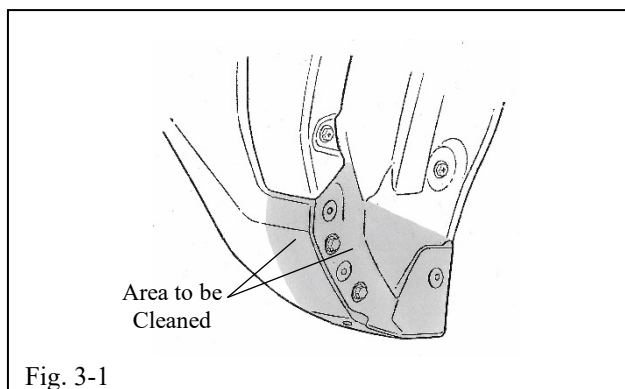


## 2. Install Front Mudguard.

- (a) Mount mudguard while holding up and into panel reinstall existing screw in location B and tighten. Do Not Overtighten (Fig. 2-1)
- (b) While holding top of mudguard into panel reinstall exiting screw in location A and tighten. Do Not Overtighten (Fig. 2-1)

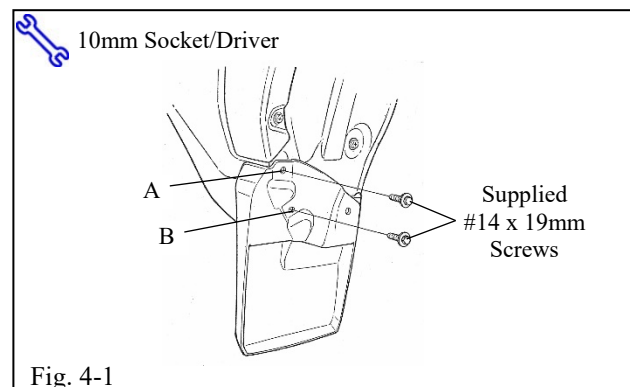


- (c) Reinstall existing screw in location C while holding part tight to panel and tighten. Do Not Over Tighten (Fig. 2-2)
- (d) Repeat procedure for other side of vehicle.



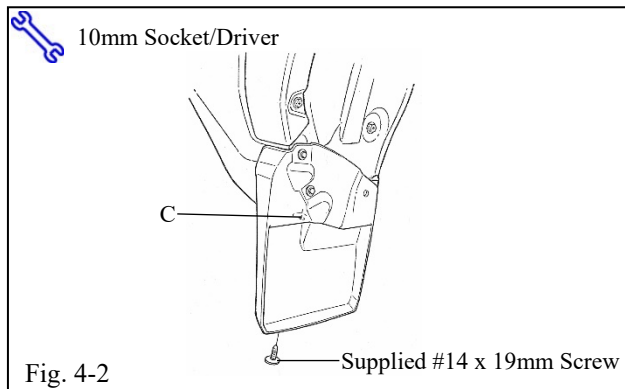
### 3. Clean Rear Mounting Area.

- (a) Clean and degrease rear body where mudguard is to be located with a clean cloth and soap/water. (Fig. 3-1)

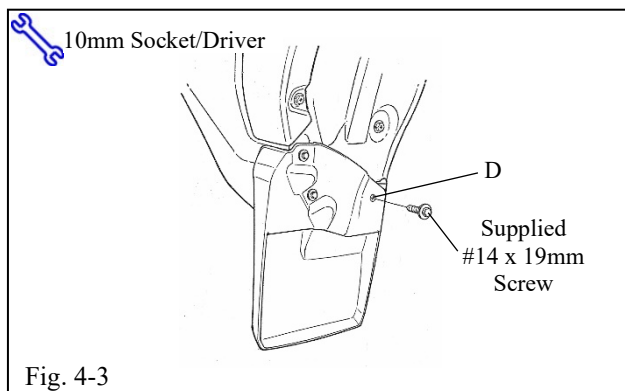


### 4. Install Rear Mudguard.

- (a) Mount mudguard while holding up and into panel install supplied #14 x 19mm screw in location B and tighten. Do Not Over Tighten (Fig. 4-1)
- (b) While holding top of mudguard into panel install supplied #14 x 19mm screw in location A and tighten. Do Not Over Tighten (Fig. 4-1)



- (c) While holding part tight to panel install supplied #14 x19mm screw in location C and tighten. Do Not Over Tighten (Fig 4-2)



- (d) While holding inner mudguard tight to liner, install supplied #14 x 19mm screw in location D and tighten. Do Not Over Tighten (Fig. 4-3)
- (e) Repeat procedure for other side of vehicle.

# TOYOTA TACOMA 2024 - MUDGUARDS

Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<u>Accessory Function Checks</u>  <input type="checkbox"/> Gaps between the mudguards and body.  <input type="checkbox"/>  <input type="checkbox"/>  <input type="checkbox"/>	Excessive gaps greater than 1.0 mm.
<u>Vehicle Function Checks</u>  <input type="checkbox"/>  <input type="checkbox"/>	
<u>Vehicle Appearance Check</u>  <input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process.