

**Part Number: PTR60-35240 (Front Skid Plate)**  
**PTR60-89252 (Hardware Kit)**

**Kit Contents**

Item #	Quantity Reqd.	Description
1	1	Front Skid Plate
2	1	Hardware Kit

**Hardware Bag Contents**

Item #	Quantity Reqd.	Description
1	6	M8x1.25 22mm Bolts
2	1	Customer Care Card

**Additional Items Required For Installation**

Item #	Quantity Reqd.	Description

**Conflicts**

TrailHunter Front Skid Plate
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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
Safety Glasses	
Cut Resistant Gloves	
<b>Special Tools</b>	<b>Notes</b>
<b>Installation Tools</b>	<b>Notes</b>
Ratchet	
Socket	12mm Deep Socket
Torque Wrench	10-50 ft-lb range
<b>Special Chemicals</b>	<b>Notes</b>

**General Applicability**

MY24 Tacoma HV and newer Models  
MY24 Tacoma (Gas) TRD Off-Road Models **ONLY**  
MY25 4Runner All Models

**Recommended Sequence of Application**

Item #	Accessory
1	Front Skid Plate

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Reqd.	Description

**Legend**

**STOP** **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

**+** **OPERATOR SAFETY:** Use caution to avoid risk of injury.

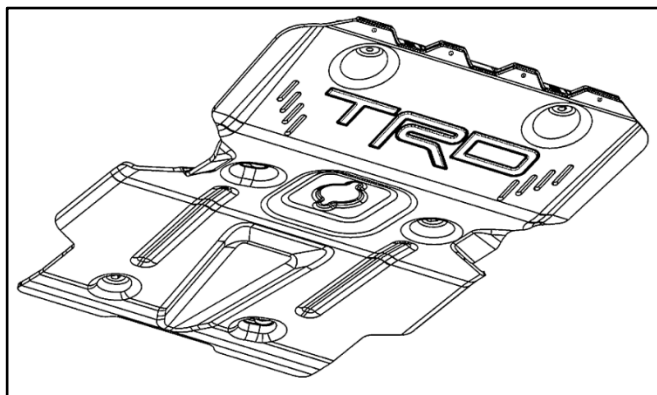
**!** **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

**🔧** **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

**||** **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

**S** **SAFETY TORQUE:** This mark indicates that torque is related to safety.

**R** **REGULATORY MARK:** This mark indicates the component is related to regulatory compliance

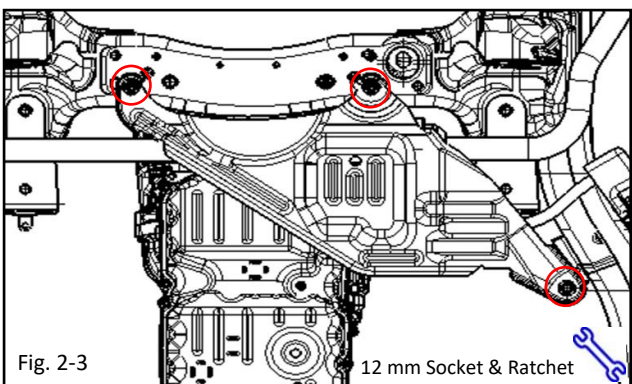
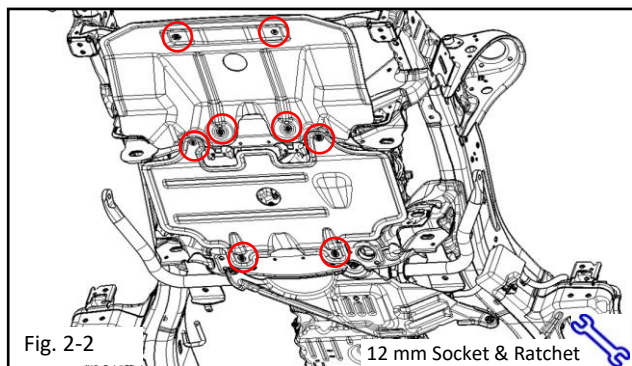
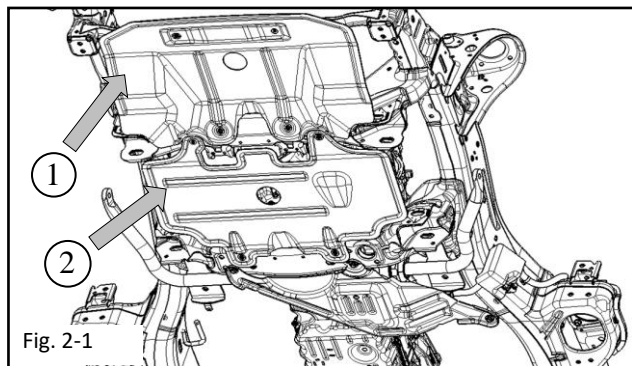


Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the “Accessory Installation Practices” document. This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



## 1. Remove the Undercovers (If needed)

- (a) Installation of the skid plate can not be completed without the following steps:

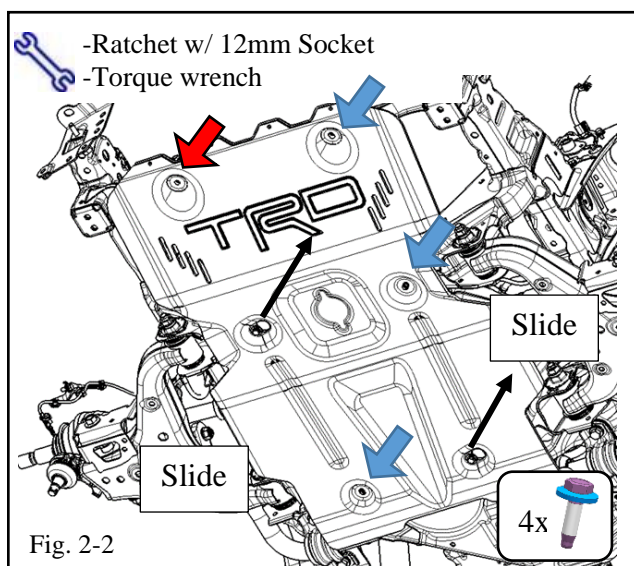
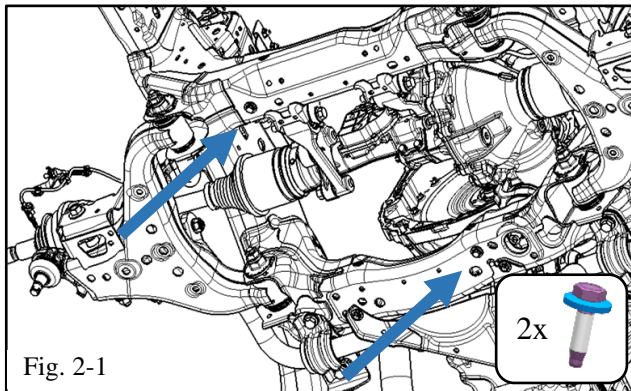
**⚠ Note: TRD Off Road Skid Plates shown. If Aluminum Trail Hunter Front Skid Plate is installed, refer to customer care card included for removal instructions.**

- (b) Remove the 4 M8 bolts on Engine Undercover No.1 and, if necessary, remove the 4 M8 bolts on Engine Undercover No.2 (Fig 2-2). Discard Fasteners as they will not be re-used.

- (c) If vehicle is equipped with SDM, the SDM cover must be removed. If vehicle does not have SDM, proceed to Step 3.

- (1) Remove and Discard the 3 M8 bolts and remove SDM protector (Fig 2-3).

**⚠ NOTE: Make sure to hold the engine undercover in place to prevent it from falling after removing the fasteners.**



## 2. Skid Plate Installation

- (a) Install 1 of the M8 bolts, removed from the undercover, in the No.1 cross member on the RH side. Tighten 3 turns only (Fig. 2-1)
- (b) Install 1 of the M8 bolts, removed from the undercover, in the No.2 cross member on the LH side. Tighten 3 turns only (Fig. 2-1)

- (c) Install the skid plate.

- i) Slide the skid plate onto the bolts installed in the previous step by sliding the skid plate forward and to the LH side (Fig. 2-2).

- (d) Install the remaining 4 M8 bolts, removed from the existing undercover, hand tight. Start with the front bolt above the "T" in TRD, shown with a red arrow. (Fig. 2-2).



- (e) Tighten all bolts fully and torque to 36 Nm (27 ft-lbs), tightening order is free.

**Torque: 36 Nm (27 ft-lbs)**

## 3. Customer Care Card

- (a) Place customer care card in glove box.

# TOYOTA TACOMA/4RUNNER 2024- TRD PRO SKID PLATE

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<u>Accessory Function Checks</u>  <input type="checkbox"/> Check that all bolt are tight.  <input type="checkbox"/> Customer Care Card is in Glove Box	  Lightly tap skid plate with palm, you should not hear any rattling.  Check that the customer care card is in the glove box.
<u>Vehicle Function Checks</u>	
<u>Vehicle Appearance Check</u>  <input type="checkbox"/> After accessory installation, perform a visual inspection.	  Ensure no damage (including scuffs and scratches) was caused during the installation process.