

**Part Number:** PT318-35240  
PT318-35241

**Kit Contents**

Item #	Quantity Reqd.	Description
1	1	Bed Mat

**Hardware Bag Contents**

Item #	Quantity Reqd.	Description

**Additional Items Required For Installation**

Item #	Quantity Reqd.	Description

**Conflicts**

Storage Box Accessory
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**Recommended Tools**

Personal & Vehicle Protection	Notes
Special Tools	Notes
Installation Tools	Notes
Special Chemicals	Notes

**General Applicability**

MY24 and newer Tacoma models
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**Recommended Sequence of Application**

Item #	Accessory

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Reqd.	Description

**Legend****STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.**SAFETY TORQUE:** This mark indicates that torque is related to safety.**REGULATORY MARK:** This mark indicates the component is related to regulatory compliance

**Procedure**

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

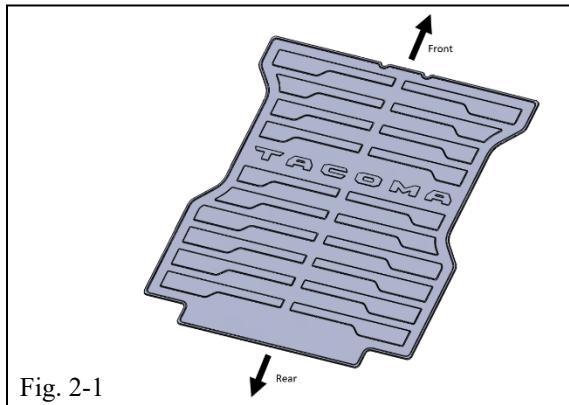
Please see your Toyota dealer for a copy of this document.

**1. Prepare for Installation**

- (a) Open package and check for part damage.

**2. Install the Bed Mat**

- (a) Place Bed Mat in truck bed with logo towards the rear of the vehicle and facing up (Fig. 2-1).
- (b) Position the Bed Mat so it is centered around the wheel wells.

**3. Complete the Installation**

- (a) Close the tailgate.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<u>Accessory Function Checks</u>  <input type="checkbox"/> Correct part number has been installed <input type="checkbox"/>	Verify part number on package
<u>Vehicle Function Checks</u>  <input type="checkbox"/> Tailgate Function <input type="checkbox"/>	Ensure tailgate closes once bed mat is installed.
<u>Vehicle Appearance Check</u>  <input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)