

Part Number: PT971-35242 / PT971-35243

Kit Contents

Item #	Quantity Req.	Description
1	1	Console Safe
2	1	Mat
3	2	Keys
4	1	Lock Instructions

Hardware Bag Contents

Item #	Quantity Req.	Description
1		
2		
3		

Additional Items Required For Installation

Item #	Quantity Req.	Description
1		
2		
3		

Conflicts

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Recommended Tools

Personal & Vehicle Protection	Notes
Special Tools	Notes
Installation Tools	Notes
Socket	10mm
Extension	12"
Ratchet	3/8" Drive
Torque Wrench	7.5 Nm (66 in-lbs)
Special Chemicals	Notes

General Applicability

MY24 and newer Tacoma / Tacoma HV Models
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Recommended Sequence of Application








Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req.	Description
1		
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.
	SAFETY TORQUE: This mark indicates that torque is related to safety.
	REGULATORY MARK: This mark indicates the component is related to regulatory compliance

Procedure

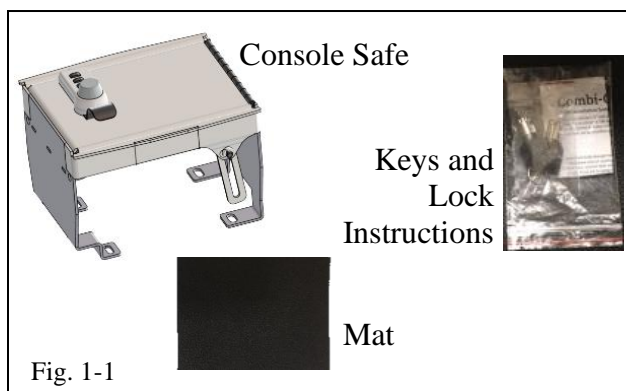
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



1. Prepare Vehicle for Safe Installation

- Verify the kit contents (Fig. 1-1).
- Open center console box lid.
- Remove any contents from center console box and set aside.

2. Remove Factory Mounting Hardware

- Remove the (4) factory mounting screws from the bottom of the center console box and set them aside (Fig. 2-1).

⚠ NOTE: Screws will be reused for console safe assembly.

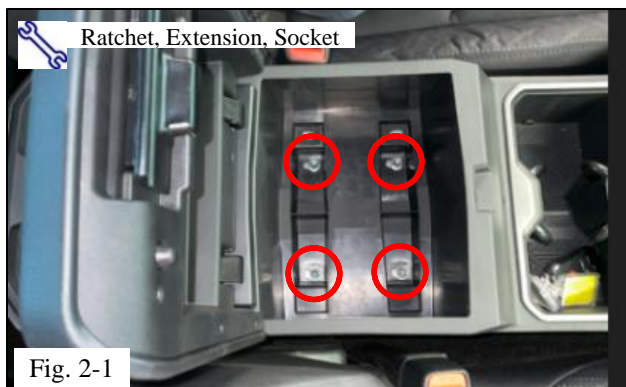
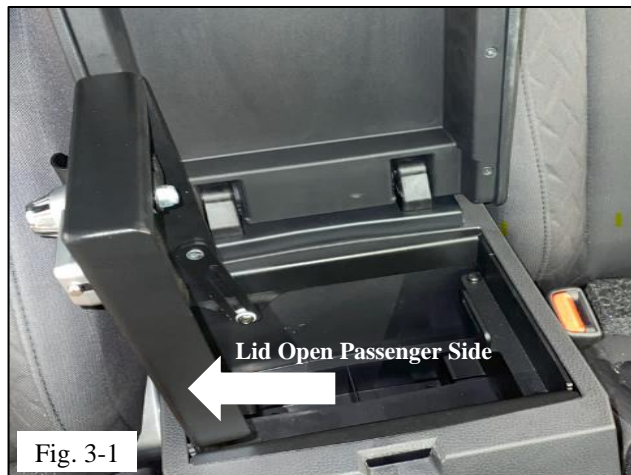


Fig. 2-1

3. Insert Console Safe into Console Box

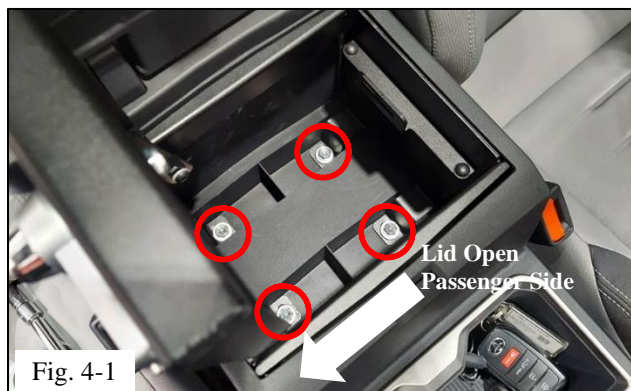
- (a) Open console safe lid (combination is set at 0-0-0 from the factory).
- (b) Lower the console safe into position in the bottom of the center console box (Fig. 3-1).

⚠ NOTE: The open lid will be oriented toward the passenger side of the vehicle.

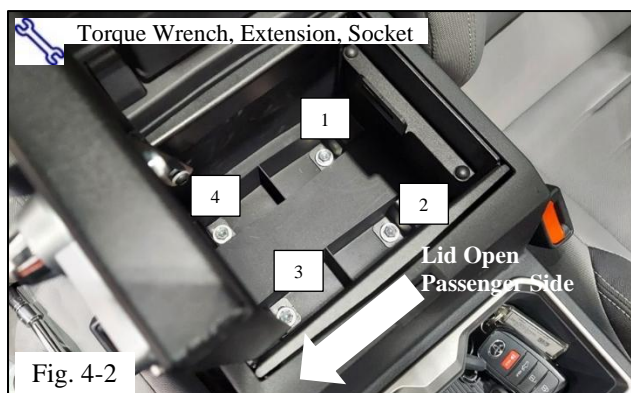


4. Secure Console Safe

- (a) Hand tighten (4) factory screws (saved in step 2) in console safe (Fig. 4-1).



- (b) Torque each screw to 7.5 N-m (66 in-lbs) starting with the rear driver attachment point ① and moving clockwise (Fig. 4-2).



5. Placement of Mat, Keys, and Key Instructions

(a) Open large poly bag and remove:

- (1) One mat
- (2) One small poly bag with keys and key instructions.

NOTE: Do not open the small poly bag that contains the keys and key instructions.

(Fig. 5-1)

(b) Discard large poly bag.



Fig. 5-1

(c) Place mat at bottom of console safe ensuring the grained side is facing upwards (Fig 5-2).

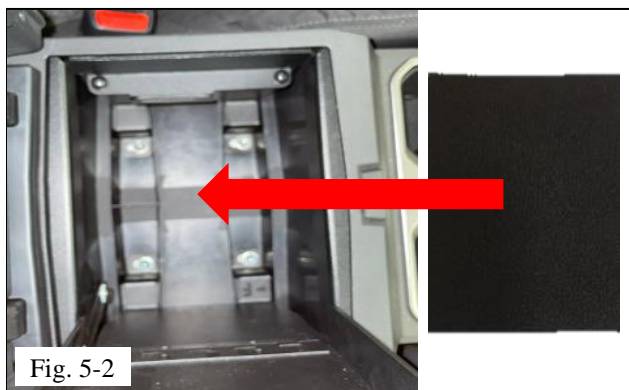


Fig. 5-2

(d) Place the small poly bag with the keys and lock instructions into the bottom of the console safe on top of the mat (Fig. 5-3).



(e) Close console safe lid and put safe in locked position.

NOTE: Locked position is when the red lines on the key lock and tumbler line-up. There is also a lock icon on the locking side.

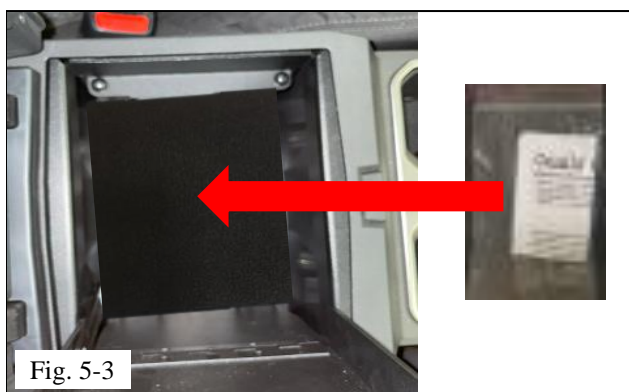


Fig. 5-3

(f) Close console box lid.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<div><u>Accessory Function Checks</u></div> <div><div><input type="checkbox"/> Check Lock Combination</div><div><input type="checkbox"/> Confirm lock is in locked position</div><div><input type="checkbox"/> Verify mat, keys, and Lock Instructions are at bottom of safe.</div></div>	<div>Combination lock shows 0-0-0</div> <div>Two red lines are aligned</div> <div>Visually confirm mat, keys, and lock instructions are at bottom of safe</div>
<div><u>Vehicle Function Checks</u></div> <div><div><input type="checkbox"/> Close Console Lid</div></div>	<div>Lid of console box closes without interference to console safe</div>
<div><u>Vehicle Appearance Check</u></div> <div><div><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</div></div>	<div>Ensure no damage (including scuffs and scratches) was caused during the installation process.</div> <div>(For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)</div>