

**Part Number:** See General Applicability Table

**Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Stainless Steel Exhaust Tip
2	1	Stainless Steel Clamp Assembly
3	2	Aluminum Spacers
4	1	Installation Instructions

**Hardware Bag Contents**

Item #	Quantity Req'd.	Description
1	N/A	

**Additional Items Required For Installation**

Item #	Quantity Req'd.	Description
1	N/A	

**Conflicts**

TRD Exhaust, Trail Tailpipe
-----------------------------

**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
None	
<b>Special Tools</b>	<b>Notes</b>
None	
<b>Installation Tools</b>	<b>Notes</b>
Ratchet	
Socket	15 mm deep well socket
Torque wrench	55 N-m
Rubber mallet	
Non-scratch cloth	
Metric Measuring Tape/Scale	
<b>Special Chemicals</b>	<b>Notes</b>
Glass Cleaner	Dealer installed kit
Approved Cleaner	VDC installed kit

**General Applicability**

MY	Model	PN	Description
22-	Tundra, HV	PT932-34220-00	Chrome
		PT932-34221-02	Black Chrome
24-	Tacoma, HV	PT932-34220-00	Chrome
		PT932-34221-02	Black Chrome

**Recommended Sequence of Application**








Item #	Accessory
1	
2	
3	

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.
	<b>SAFETY TORQUE:</b> This mark indicates that torque is related to safety.
	<b>REGULATORY MARK:</b> This mark indicates the component is related to regulatory compliance

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

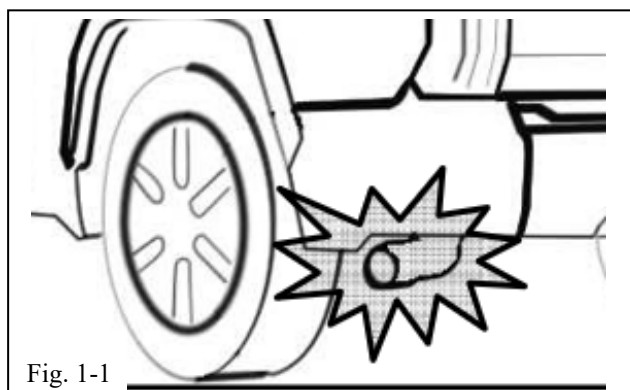
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

## 1. Prepare Vehicle

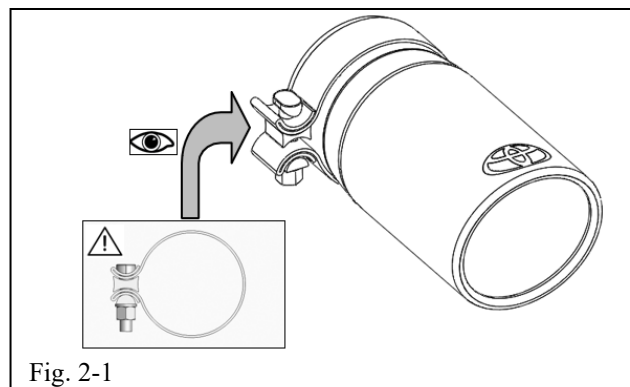
- (a) Place vehicle in park.
- (b) Clean exhaust pipe and ensure it is free of dirt in the area shown in (Fig 1-1).

**+** **NOTE:** Exhaust may be hot, use care when installing the exhaust tip.

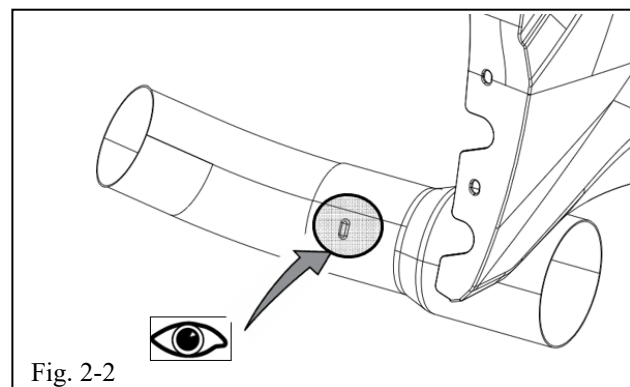


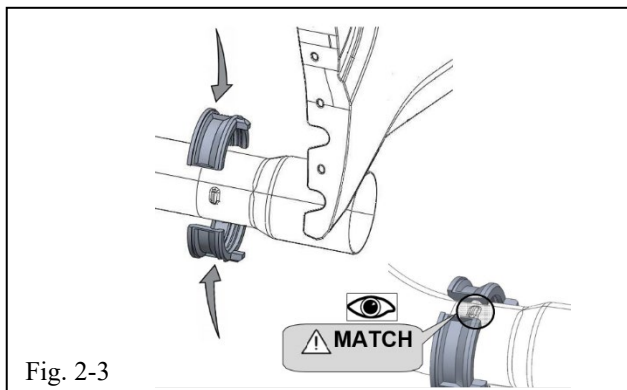
## 2. Prepare Exhaust tip & Install Spacers.

- (a) Slide the clamp onto the exhaust tip as shown in (Fig 2-1).



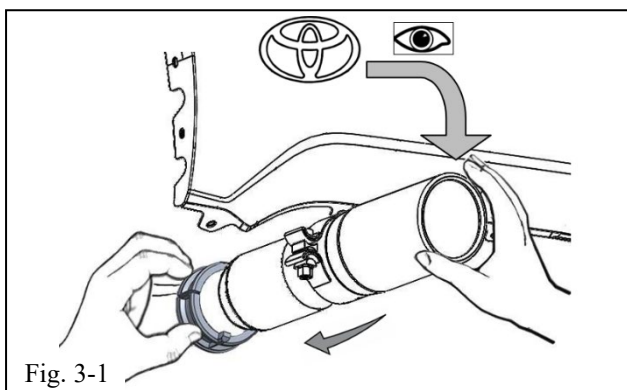
- (b) Locate the alignment tab on the vehicle's exhaust pipe (Fig 2-2).



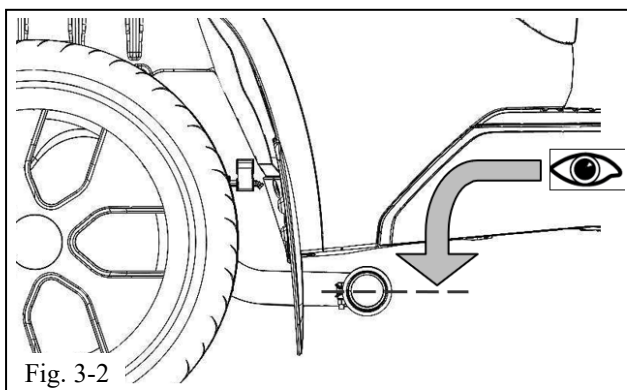


- (c) Align and install the aluminum spaces with the alignment tab on the exhaust pipe (Fig 2-3).

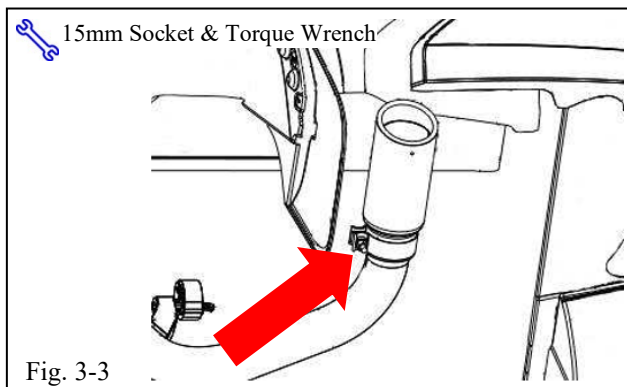
### 3. Install Exhaust Tip



- (a) With the Toyota logo facing up, push the exhaust tip over the aluminum spacers and onto the exhaust pipe. Ensure the tip is fully seated. (Fig 3-1)



- (b) Align the tip as shown in (Fig 3-2)



- (c) Torque exhaust tip clamp (Fig 3-3).

**Torque: 55 Nm (40.57 Ft/lbs)**

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"> <li><input type="checkbox"/> Correct part number has been installed.</li> <li><input type="checkbox"/> Clamp torqued.</li> <li><input type="checkbox"/> Clamp alignment.</li> <li><input type="checkbox"/> Tip alignment.</li> </ul>	<p>Verify part number on package. Nut torque should be: 55Nm (40.57 Ft/lbs).Clamp should be oriented with bolt on the left side with the nut facing down.</p>
<p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none"> <li><input type="checkbox"/> Rattle or vibration.</li> </ul>	<p>Start engine and check for rattle orvibration of exhaust tip.</p>
<p><u>Vehicle Appearance Check</u></p> <ul style="list-style-type: none"> <li><input type="checkbox"/> After accessory installation perform a visual inspection.</li> </ul>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)</p>