

Preparation

Part Number: SEE STEP 2**Kit Contents (If Applicable)**

Item #	Quantity Reqd.	Description
1	See Kit Info	Driver Side Overlay(s)
2	See Kit Info	Passenger Side Overlay(s)
3	See Kit Info	Rear Overlay(s)
4	See Kit Info	Front Overlay(s)

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
N/A		

Hardware Bag Contents

Item #	Quantity Reqd.	Description
N/A		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
N/A		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Safety Glasses / Gloves	
Special Tools	Notes
Non-Intrusive IR Temperature Probe / Gun	
Installation Tools	Notes
Heat Source	For temperatures under 60°F
Lint-Free Scratch Resistant Cloth	
2" Rubber Roller or Soft Felt Block	
Special Chemicals	Notes
Cleaner	VDC Approved Cleaner (PPO); Approved Cleaner (DIO)
Clean Water	Distilled Water

General Applicability

MY25 applicable vehicles

Recommended Sequence of Application

Item #	Accessory
1	Overlays may be installed in any sequence

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.
	SAFETY TORQUE: This mark indicates that torque is related to safety.

Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Prepare for the Installation.

- (a) Thoroughly clean all of the installation surfaces.

⚠ NOTE: Always use a clean, lint-free scratch resistant cloth.

⚠ NOTE: Shake VDC cleaner well.

- (b) Apply VDC cleaner directly to the cloth (Fig.1-1).

⚠ NOTE: Do NOT spray cleaning solutions directly to vehicle.

- (c) Clean the surfaces thoroughly and wipe dry immediately with a new clean cloth.

⚠ NOTE: Do not allow cleaner to air dry.

⚠ (d) Badge Overlay and vehicle installation surface must be between 60°F and 110°F at time of installation.

⚠ NOTE: A heat source may be used to reach minimum temperature if necessary.

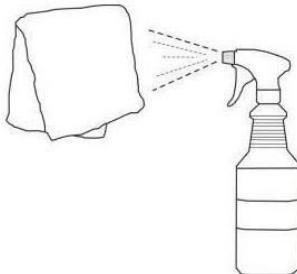


Fig. 1-1

2. Verify Kit Contents.

- (a) Inspect the kit for contents and damage
(Fig. 2.1-2.19).

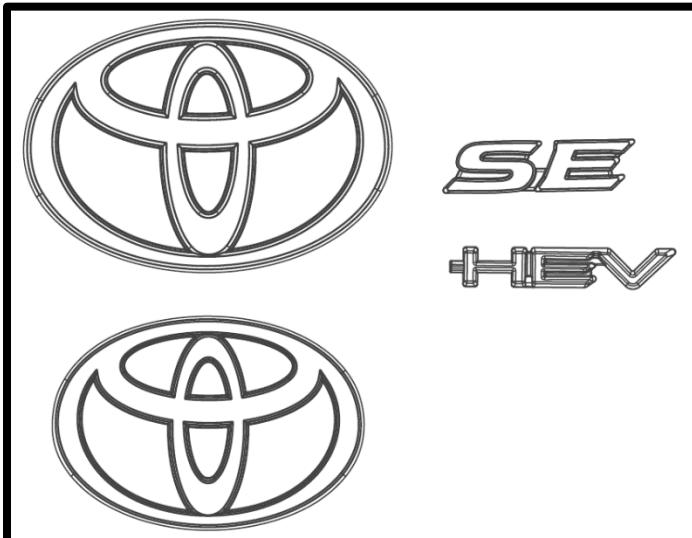


Fig 2.1.1: 000129254201, CAMRY SE FWD

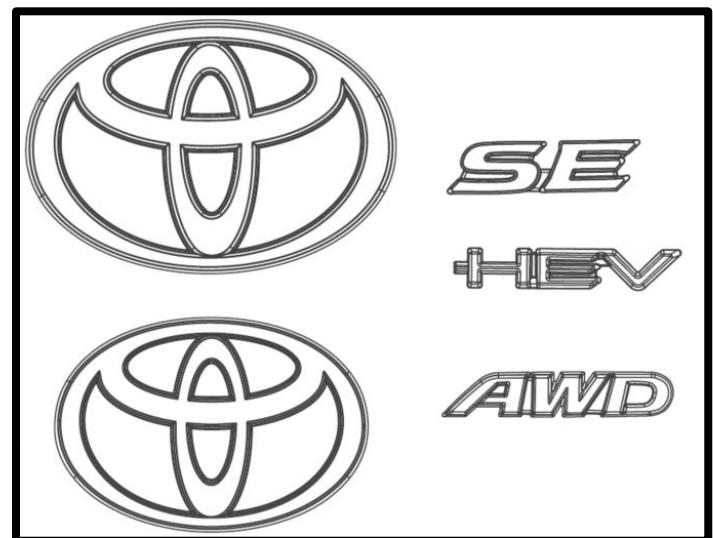


Fig 2.1.2: 000129254202, CAMRY SE AWD

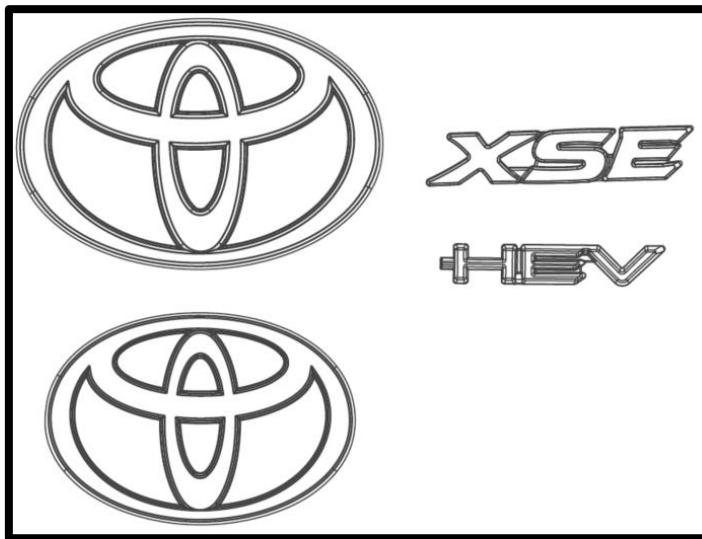


Fig 2.1.3: 000129254203, CAMRY XSE FWD

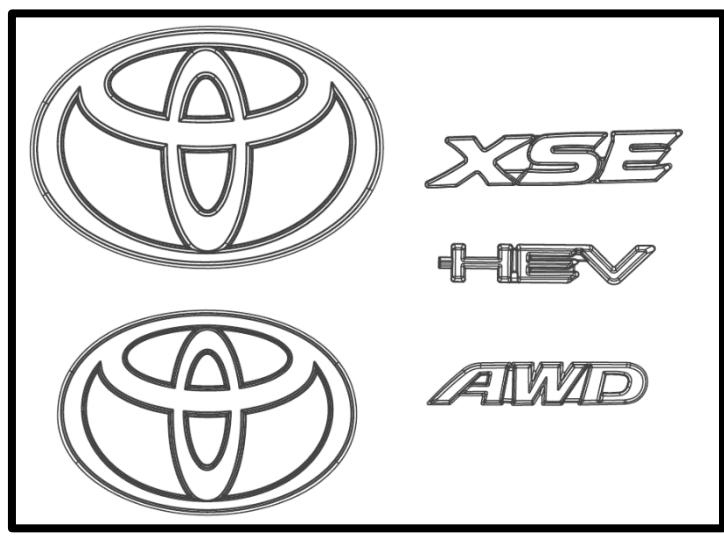


Fig 2.1.4: 000129254204, CAMRY XSE AWD

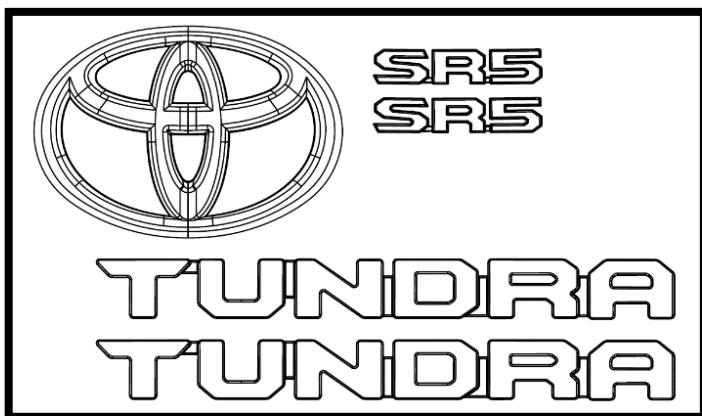


Fig 2.2.1: 00012T224201, TUNDRA

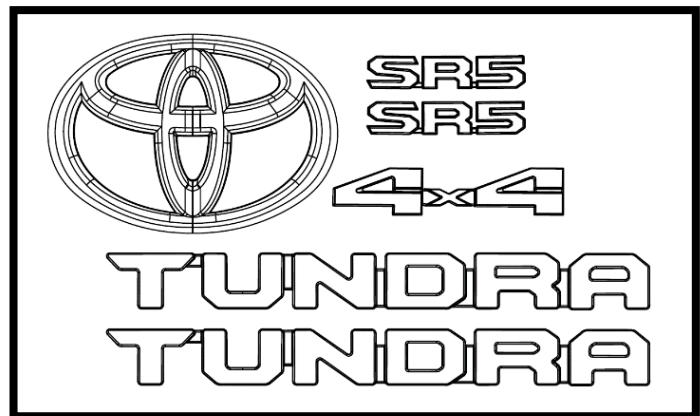


Fig 2.2.2: 00012T224202, TUNDRA 4X4

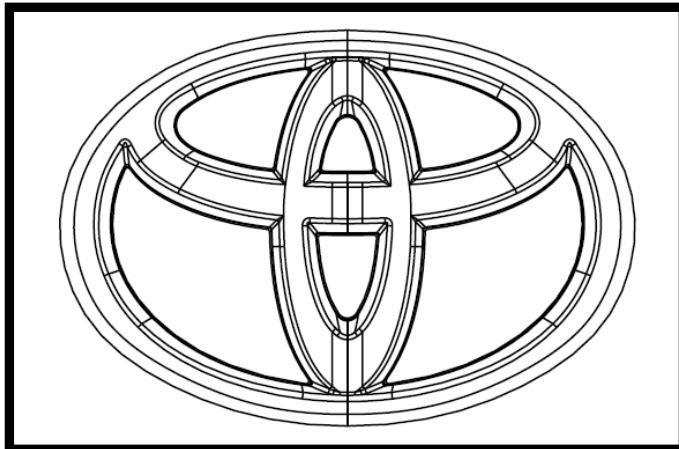


Fig 2.2.3: 00012T234203, TUNDRA

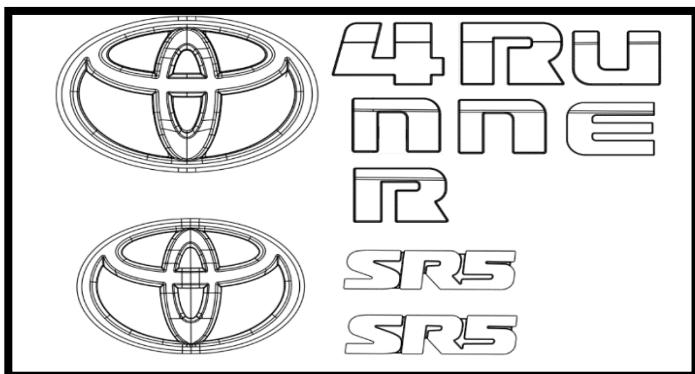


Fig 2.3.1: 00012R214201, 4RUNNER, SR5

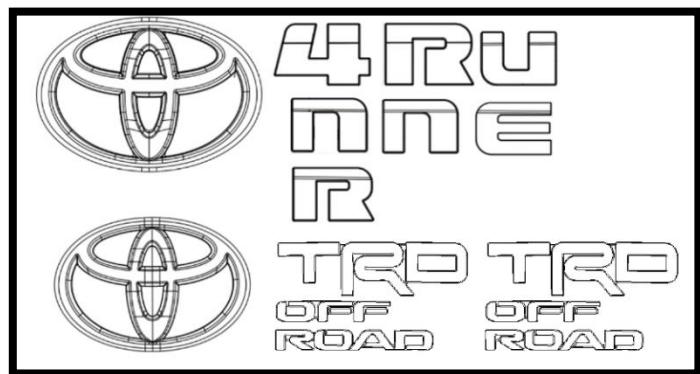


Fig 2.3.2: 00012R224202, 4RUNNER, TRD OFF ROAD

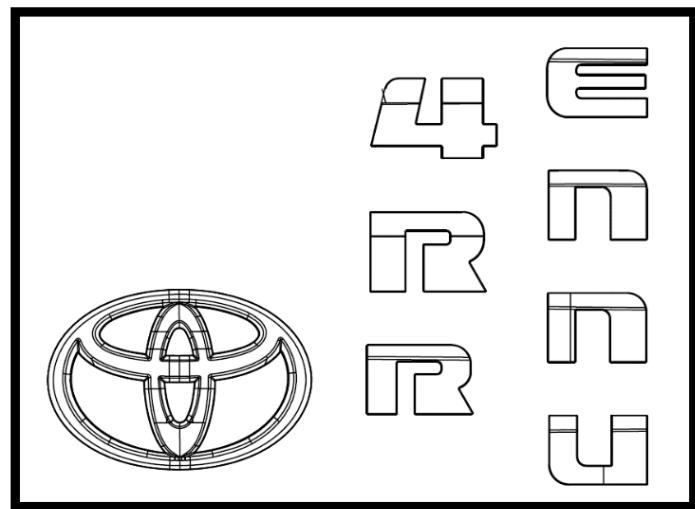


Fig 2.3.3: 00012R234203, 4RUNNER, TRD PRO

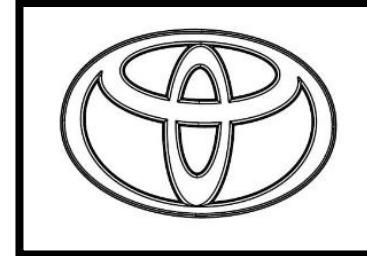


Fig 2.3.4: 00012R254201, 4RUNNER FRONT



Fig 2.4.1: 00012V214202, RAV4 AWD



Fig 2.4.2: 00012V214201, RAV4 NON-AWD

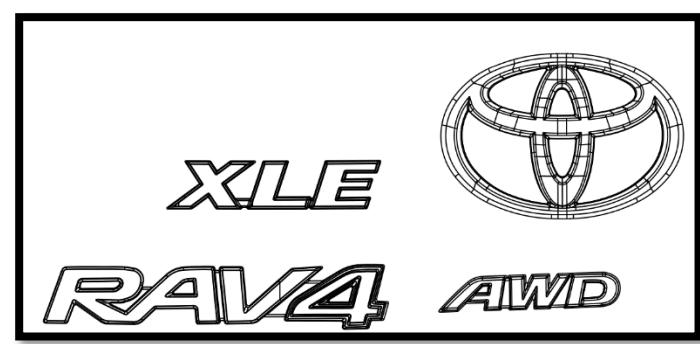


Fig 2.4.3: 00012V234205, RAV4, XLE, AWD

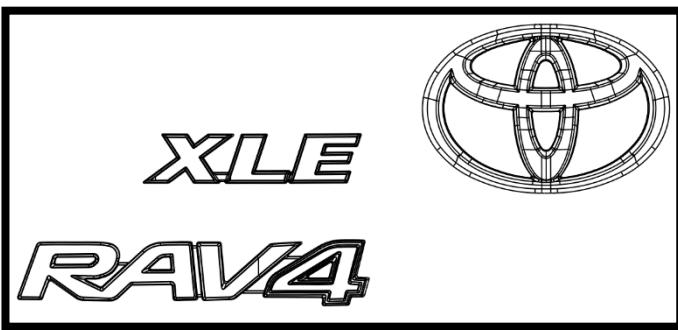


Fig 2.4.4: 00012V234204, RAV4, XLE, 2WD

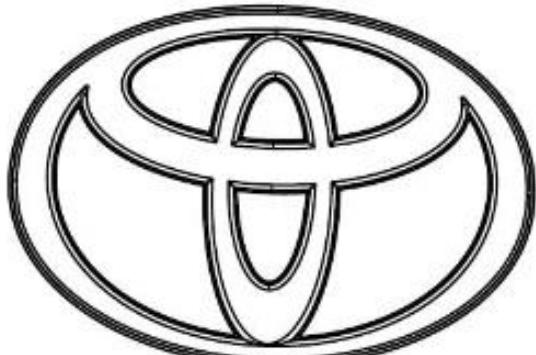
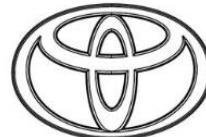


Fig 2.5.1: 00012A244201, TACOMA FRONT



TACOMA
TACOMA
SR5
SR5

Fig 2.5.2: 00012A244202, TACOMA SR5/V6



TACOMA
TACOMA
SR5
SR5

Fig 2.5.3: 00012A244203, V6/SR5/4X4

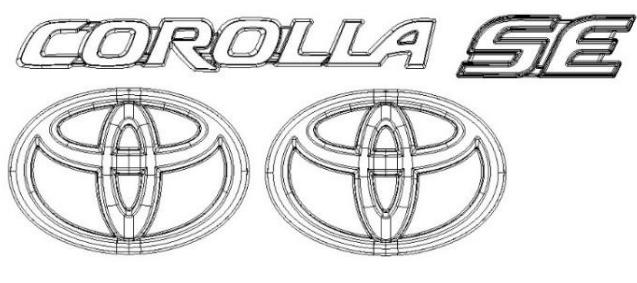


Fig 2.6.1: 000121224201, COROLLA SE



Fig 2.7.1: 00012H224201, HIGHLANDER, L

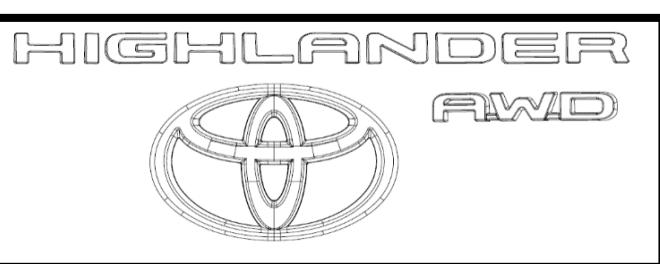


Fig 2.7.2: 00012H224202, HIGHLANDER, L AWD



Fig 2.7.3: 00012H224204, HIGHLANDER, LE AWD

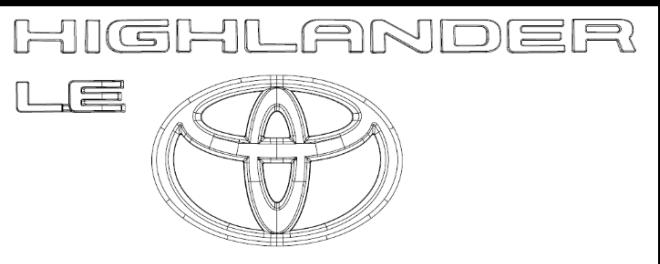


Fig 2.7.4: 00012H224203, HIGHLANDER, LE

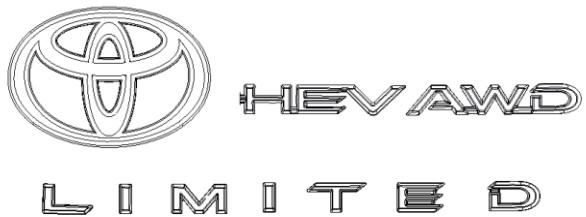


Fig 2.8.1: 00012H244213, GRAND HIGHLANDER, HYBRID, LIMITED, AWD



Fig 2.8.2: 00012H244212, GRAND HIGHLANDER, LIMITED, AWD



Fig 2.8.3: 00012H244211, GRAND HIGHLANDER, LIMITED, FWD

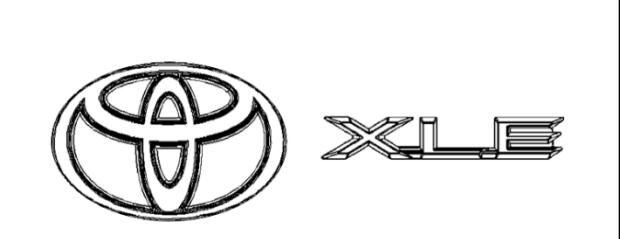


Fig 2.8.4: 00012H255214, GRAND HIGHLANDER, XLE



Fig 2.8.5: 00012H255215, GRAND HIGHLANDER, XLE, AWD

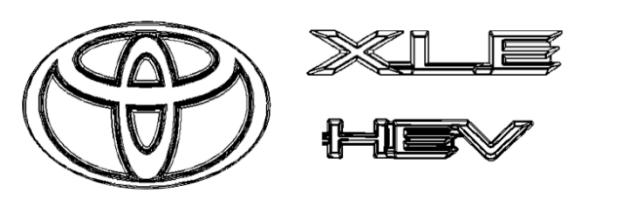


Fig 2.8.6: 00012H255216, GRAND HIGHLANDER, XLE, HEV

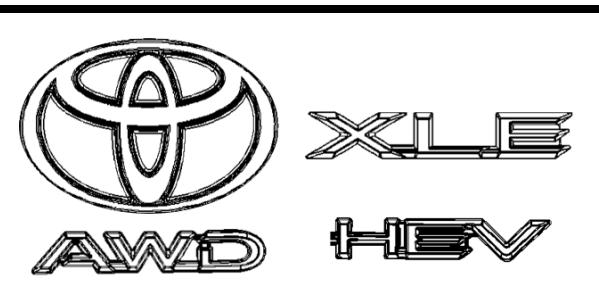


Fig 2.8.7: 00012H255217, GRAND HIGHLANDER, XLE, AWD, HEV

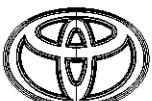
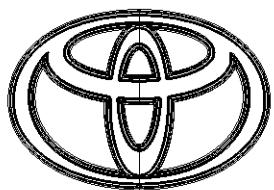
**AWD HEV****XLE****C****R****O****W****N**

Fig 2.9.1: 00012N254201, CROWN SIGNIA, XLE

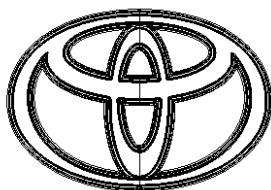
**AWD HEV****LIMITED****C****R****O****W****N**

Fig 2.9.2: 00012N254202, CROWN SIGNIA, LIMITED



3. Install the Rear Badge Overlay(s) (if applicable).

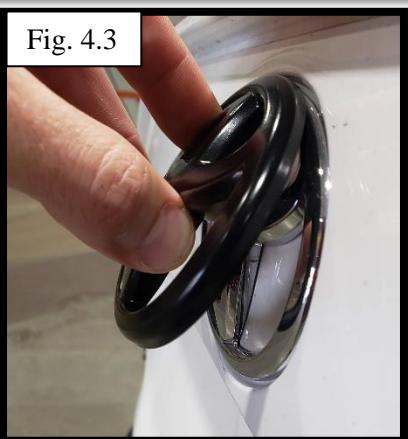
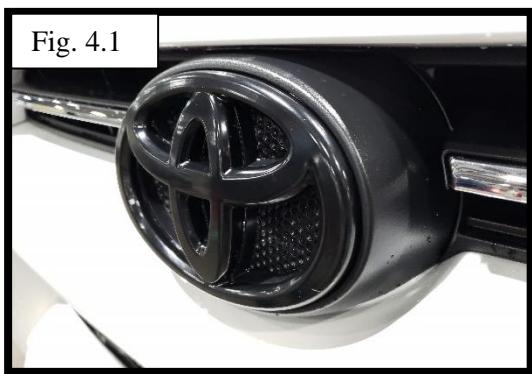
⚠ NOTE: Section 3 details the installation of the Toyota emblem overlay, but the same process is followed for all overlays on the rear of vehicles.

⚠ NOTE: Tacoma letter overlays shall be installed with thin section at top of overlay to match emblem contour.

- Check fitment of the rear overlay over the Toyota emblem. Without removing adhesive liner, place overlay over factory emblem and inspect for obvious fitment issues. (Fig 3.1)
- Remove adhesive liner from backside of overlay by pulling tab across overlay. (Fig. 3.2)

⚠ NOTE: Do not touch the adhesive once liner is removed.

- Orient overlay over factory emblem starting at top edge and working downward taking care to ensure it is centered (Fig. 3.3)
- Visually verify Toyota emblem orientation is correct, and lightly press to adhere overlay to emblem.
- Using a soft felt block or 2" rubber roller, apply firm pressure across entire surface of overlay to ensure full adhesion. (Fig. 3.4).
- Repeat process for all rear emblem overlays.



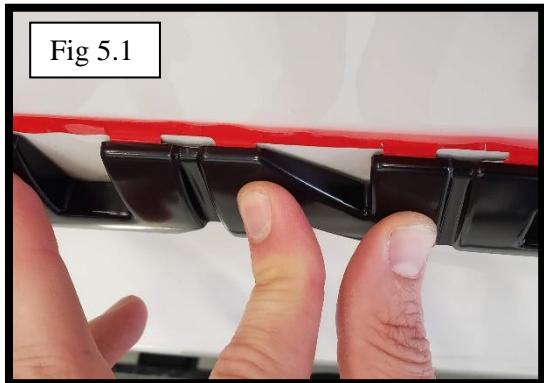
4. Install the Front Toyota Badge Overlay (if applicable).

⚠ NOTE: Section 4 details the installation of the Toyota emblem overlay, but the same process is followed for all overlays on the front of vehicles.

- (a) Check fitment of the front overlay over the Toyota emblem. Without removing adhesive liner, place overlay over factory emblem and inspect for obvious fitment issues. (Fig 4.1)
- (b) Remove adhesive liner from backside of overlay by pulling tab across overlay. (Fig. 4.2)

⚠ NOTE: Do not touch the adhesive once liner is removed.

- (c) Orient overlay over factory emblem starting at top edge and working downward taking care to ensure it is centered (Fig. 4.3)
- (d) Visually verify Toyota emblem orientation is correct, and lightly press to adhere overlay to emblem.
- (e) Using a soft felt block or 2" rubber roller, apply firm pressure across entire surface of overlay to ensure full adhesion. (Fig. 4.4).



5. Install the Side Badge Overlay(s) (if applicable).

⚠ NOTE: Section 5 details the installation of the “TUNDRA” overlay, but the same process is followed for all overlays on the sides of vehicles.

- (a) Check fitment of the “TUNDRA” overlay over the “TUNDRA” emblem. Without removing adhesive liner, place overlay over factory emblem and inspect for obvious fitment issues. (Fig 5.1).
- (b) Remove the liner using the pull tab. carefully peel from tab location across overlay towards edge farthest from tab. (Fig. 5.2).

⚠ NOTE: Do not touch the adhesive once liner is removed.

- (c) Position overlay over factory emblem, start from top edge and work downwards ensuring overlay is centered over factory emblem (Fig 5.3).
- (d) Verify correct orientation over factory emblem and lightly press to adhere.
- (e) Using a soft felt block or 2” rubber roller apply firm pressure across entire surface of overlay to ensure full adhesion. (Fig. 5.4).
- (f) Repeat for all emblems on both driver and passenger sides of vehicle.

GULF STATES TOYOTA ALL MODELS MY25 BADGE OVERLAYS

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Accessory Function Checks

- Emblem Overlay adhesive

Look For:

Badge overlay should be securely attached to the vehicle. Adhesion can be checked by pinching and lightly pulling overlay away from vehicle surface. No movement away from the factory emblem shall be detected. Do not pick at corners of overlay.

- Emblem Overlay alignment

Badge overlay should fully cover factory emblem. Edge of overlay shall be flush to vehicle surface or up to a 1mm gap from vehicle surface.

Vehicle Function Checks

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Vehicle Appearance Check

- After accessory, perform a visual inspection.

Ensure no damage (including scuffs and scratches) was caused during the installation process.

- Verify that all overlays are installed.