

**Part Number: PT925-35240 (D-Cab)  
PT925-35242 (D-Cab)**

**Kit Contents**

Item #	Quantity Reqd.	Description
1	1	Left Hand Step Tube
2	1	Right Hand Step Tube

**Hardware Bag Contents**

Item #	Quantity Reqd.	Description
1		
2		
3		

**Additional Items Required For Installation**

Item #	Quantity Reqd.	Description
1		
2		
3		

**Conflicts**

Regular/Access Cab Models

**Recommended Tools**

Personal & Vehicle Protection	Notes
Special Tools	Notes
Installation Tools	Notes
12mm Socket	
Ratchet	
Torque Wrench	0-50 N·m (0-37 ft-lbf)
Panel Pry Tool	Toyota SST 00002-06001-01
Special Chemicals	Notes

**General Applicability**

MY24 and newer Tacoma D-Cab models

**Recommended Sequence of Application**

Item #	Accessory
1	
2	

\*Mandatory

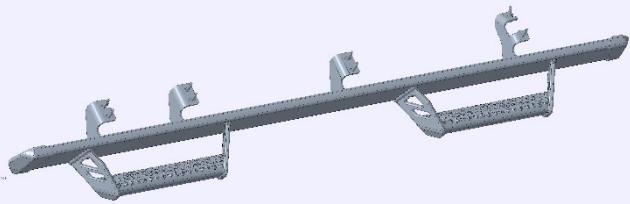
**Vehicle Service Parts (may be required for reassembly)**

Item #	Quantity Reqd.	Description
1	16	90119-A0582 Bolt
2		
3		

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.
	<b>SAFETY TORQUE:</b> This mark indicates that torque is related to safety.
	<b>REGULATORY MARK:</b> This mark indicates the component is related to regulatory compliance

PT925-35240



PT925-35242



**Procedure**

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as: -

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

## 1. Running Board Installation - RH

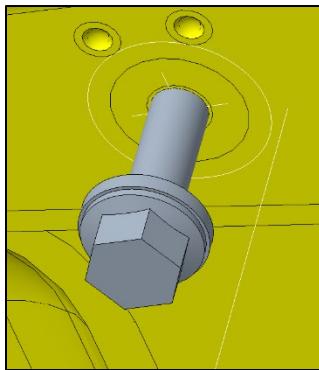
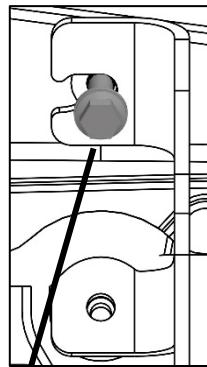
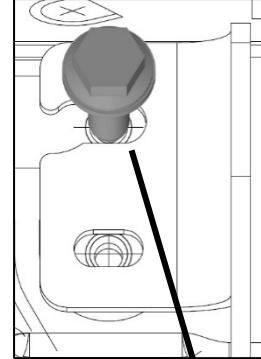


Fig. 1-1

- (a) Open the box and check the kit for complete contents and any damage.
- (b) Using a 12mm socket, remove & save for later sixteen OE Hex bolts from underneath the vehicle, 8 per side (Fig. 1-1, Fig. 1-2).



Bracket Mounting Locations



Passengers Side

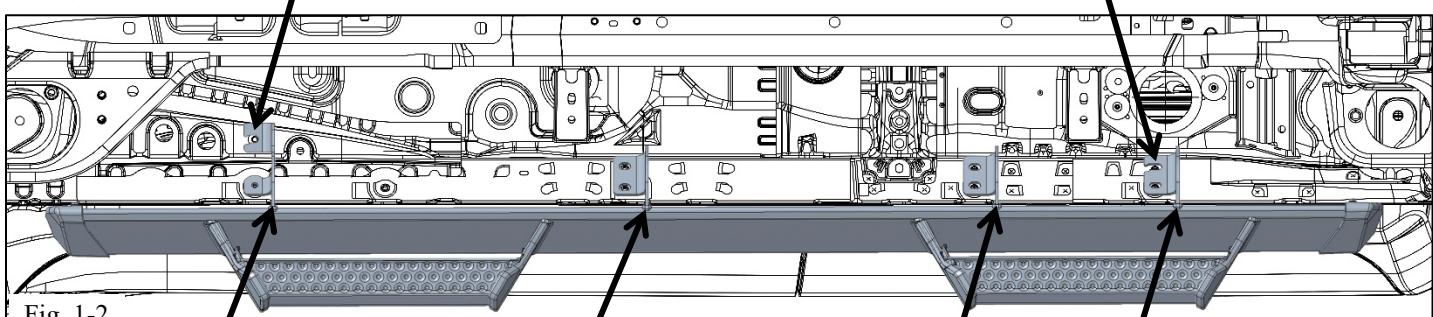


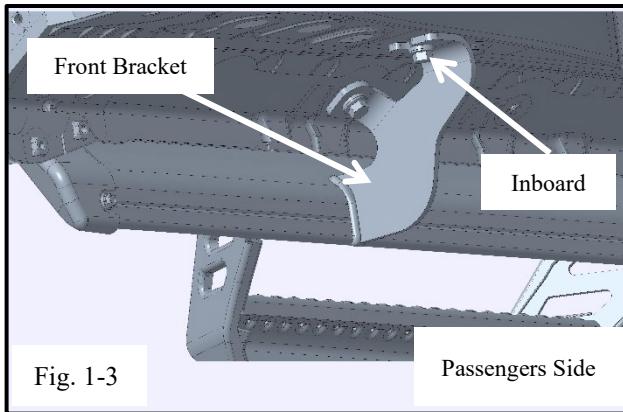
Fig. 1-2

4

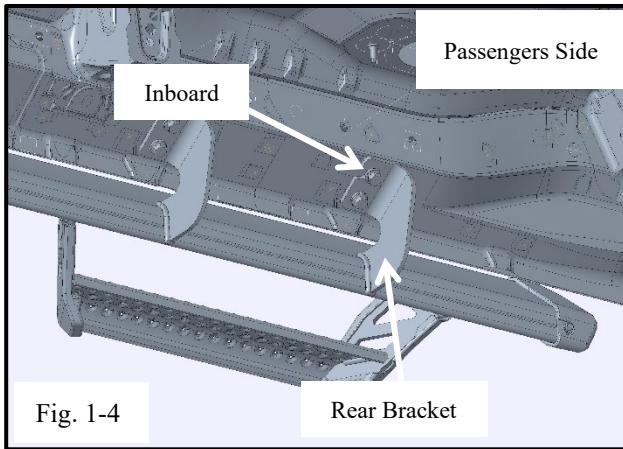
3

2

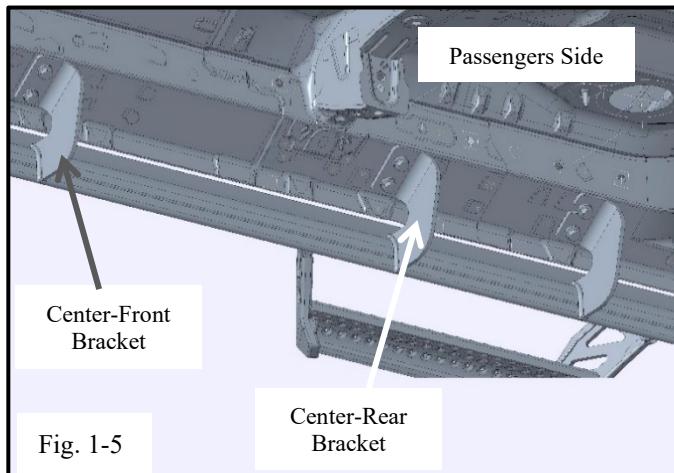
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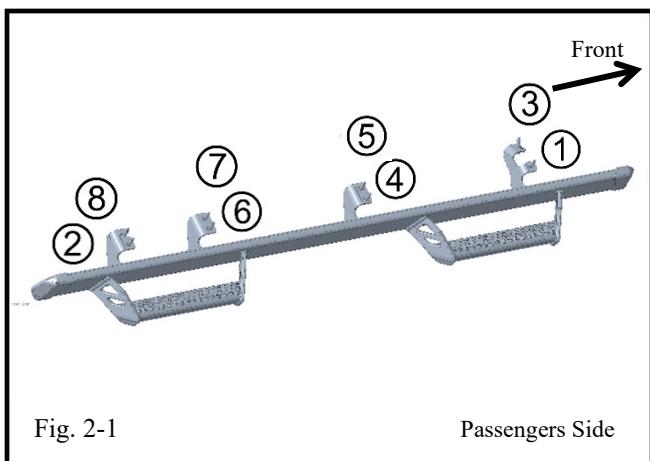


**!** **NOTE:** For the following steps, the use of a non-impacting type electric hand tool can be used to drive the bolts so long as the bolt does not reach or exceed the specified torque. **Leave all hardware loose at this time.**



- (c) Hand start one 8mm bolt into the inboard factory threaded hole on the front bracket location at least 4 threads (Fig. 1-3).
- (d) Hand start one 8mm bolt into the inboard factory threaded hole on the rearmost bracket location at least 4 threads (Fig. 1-4).
- (e) Hang the board on pre-threaded bolts in Fig. 1-2
- (f) Hand start all remaining 8mm bolts at each bracket location (Fig. 1-5). Note: Leave hardware loose at this time.



**2. Tighten all Hardware.**

- (a) In numerical order, tighten (but do not torque) the bolts shown in Fig. 2-1.

**3. Torque all Hardware.**

- (a) Follow the tightening sequence in Fig. 2-1

**Torque: 34 Nm (25 lb. Ft)**

**4. Running Board Installation - LH**

- (a) Repeat Steps 1 through 3 on the driver's side.

**5. Re-torque all Hardware.**

- (a) Re-torque all sixteen 8mm Hex Bolts in the same order as Step 3.

**Torque: 34 Nm (25 lb. Ft)**

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<u>Accessory Function Checks</u>  <input type="checkbox"/> Step alignment and torque <input type="checkbox"/> Inspect bolt torques <input type="checkbox"/> <input type="checkbox"/>	Torque: <b>34 Nm (25 lb. Ft)</b>  Complete the torque audit sheet.
<u>Vehicle Function Checks</u>  <input type="checkbox"/> No interference between step and vehicle <input type="checkbox"/> <input type="checkbox"/>	Pinch weld contact
<u>Vehicle Appearance Check</u>  <input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)