

Part Number: PT925-35240 (D-Cab)
PT925-35242 (D-Cab)

Kit Contents

Item #	Quantity Req'd.	Description
1	1	Left Hand Step Tube
2	1	Right Hand Step Tube

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1		
2		
3		

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1		
2		
3		

Conflicts

Regular/Access Cab Models

Recommended Tools

Personal & Vehicle Protection	Notes
Special Tools	Notes
Installation Tools	Notes
12mm Socket	
Ratchet	
Torque Wrench	0-50 N-m (0-37 ft-lbf)
Panel Pry Tool	Toyota SST 00002-06001-01
Special Chemicals	Notes

General Applicability

MY24 and newer Tacoma D-Cab models

Recommended Sequence of Application

Item #	Accessory
1	
2	

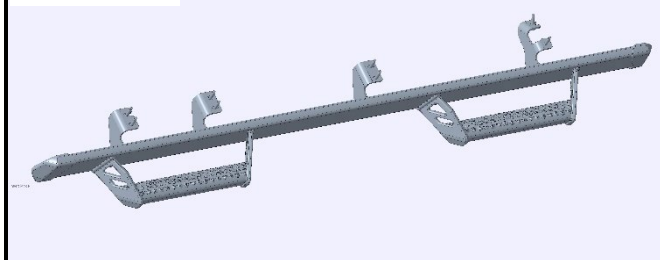
*Mandatory

Vehicle Service Parts (may be required for reassembly)

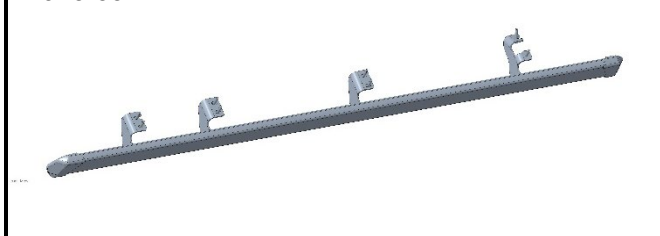
Item #	Quantity Req'd.	Description
1	16	90119-A0582 Bolt
2		
3		

Legend**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.**SAFETY TORQUE:** This mark indicates that torque is related to safety.**REGULATORY MARK:** This mark indicates the component is related to regulatory compliance

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Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

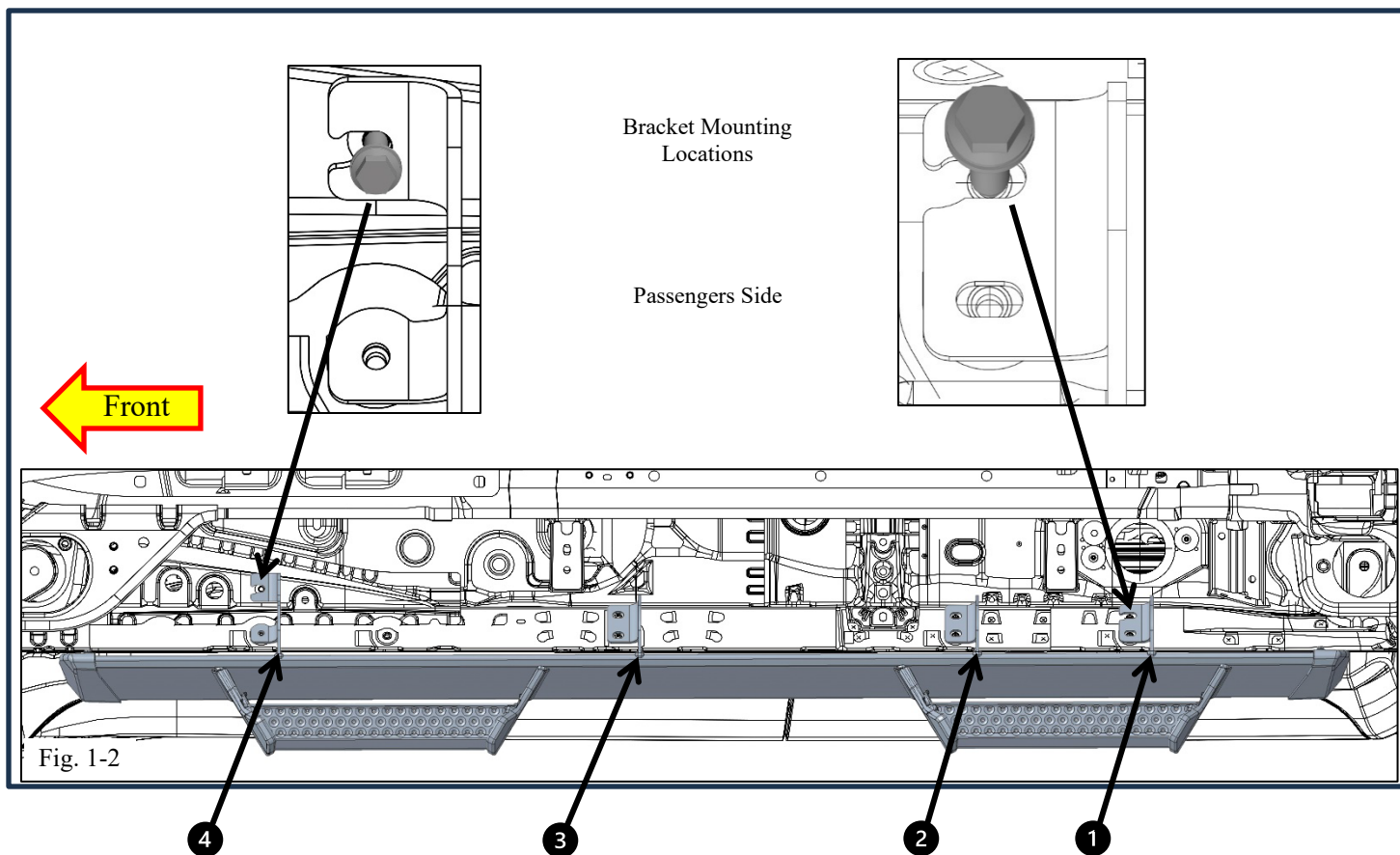
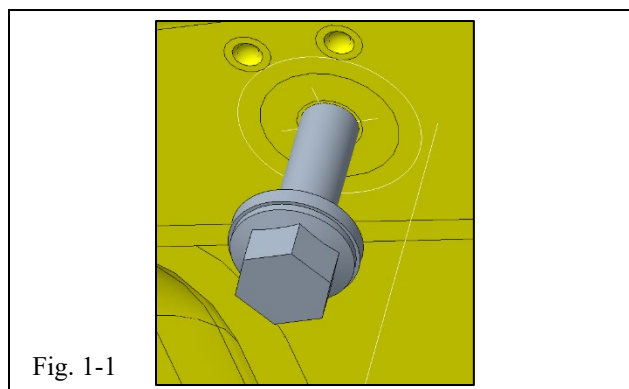
This document covers such items as: -

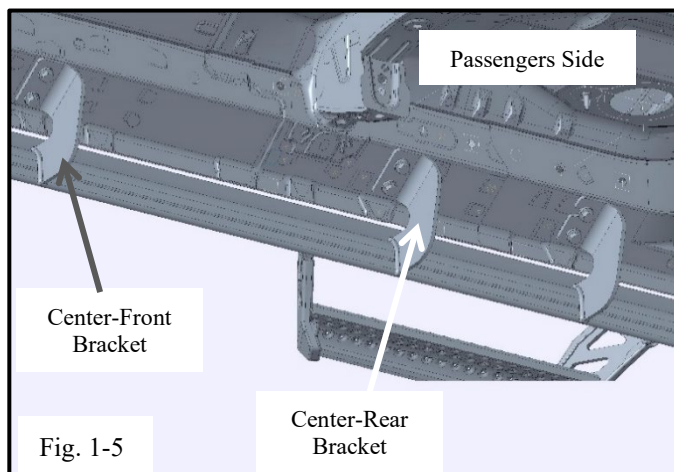
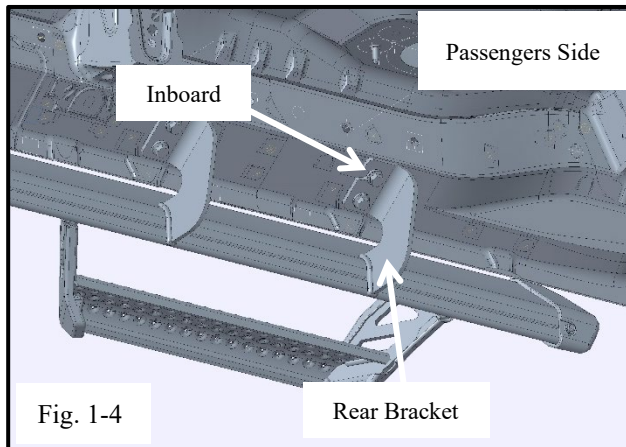
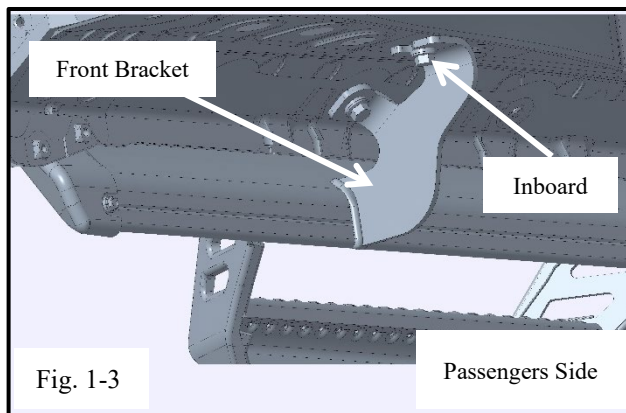
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Running Board Installation - RH

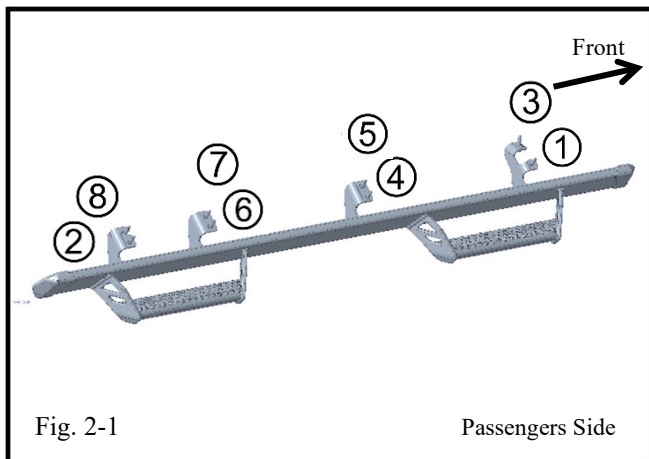
- Open the box and check the kit for complete contents and any damage.
- Using a 12mm socket, remove & save for later sixteen OE Hex bolts from underneath the vehicle, 8 per side (Fig. 1-1, Fig. 1-2).





⚠ NOTE: For the following steps, the use of a non-impacting type electric hand tool can be used to drive the bolts so long as the bolt does not reach or exceed the specified torque. **Leave all hardware loose at this time.**

- (c) Hand start one 8mm bolt into the inboard factory threaded hole on the front bracket location at least 4 threads (Fig. 1-3).
- (d) Hand start one 8mm bolt into the inboard factory threaded hole on the rearmost bracket location at least 4 threads (Fig. 1-4).
- (e) Hang the board on pre-threaded bolts in Fig.1-2
- (f) Hand start all remaining 8mm bolts at each bracket location (Fig. 1-5). Note: Leave hardware loose at this time.



2. Tighten all Hardware.

- (a) In numerical order, tighten (but do not torque) the bolts shown in Fig. 2-1.

3. Torque all Hardware.

- (a) Follow the tightening sequence in Fig. 2-1

Torque: 34 Nm (25 lb. Ft)

4. Running Board Installation - LH

- (a) Repeat Steps 1 through 3 on the driver's side.

5. Re-torque all Hardware.

- (a) Re-torque all sixteen 8mm Hex Bolts in the same order as Step 3.

Torque: 34 Nm (25 lb. Ft)

Checklist - these points **MUST** be checked to ensure a quality installation.

<div> <div>Check:</div> <div> <div>Accessory Function Checks</div> <div> <div><input type="checkbox"/> Step alignment and torque</div> <div><input type="checkbox"/> Inspect bolt torques</div> <div><input type="checkbox"/></div> <div><input type="checkbox"/></div> </div> </div> </div>	<div> <div>Look For:</div> <div> <div>Torque: 34 Nm (25 lb. Ft)</div> <div>Complete the torque audit sheet.</div> </div> </div>
<div> <div>Vehicle Function Checks</div> <div> <div><input type="checkbox"/> No interference between step and vehicle</div> <div><input type="checkbox"/></div> <div><input type="checkbox"/></div> </div> </div>	<div> <div>Pinch weld contact</div> </div>
<div> <div>Vehicle Appearance Check</div> <div> <div><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</div> </div> </div>	<div> <div>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)</div> </div>