

Part Number: PT929-35246-02, PT929-35247-02, PT929-35248-02

Kit Contents

Item #	Quantity Reqd.	Description
1	1	PS Hood Graphic
2	1	DR Hood Graphic
3	1	DR Front Door Graphic
4	1	PS Front Door Graphic
5	1	PS Rear Door Graphic
6	1	DR Rear Door Graphic
7	1	TRD Pro Tailgate Graphic (-35246-02 ONLY)
8	1	STD Tailgate Graphic (-35247-02 & -35248-02)
9	1	DR Bed Extension Graphic (-35248-02 ONLY)
10	1	PS Bed Extension Graphic (-35248-02 ONLY)

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1		
2		
3		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

Body Side Moulding
Door Edge Film

Recommended Tools

Personal & Vehicle Protection	Notes
Special Tools	Notes
Installation Tools	Notes
Lint Free Cloths	
Spray Bottle	For wetting agent
Squeegee	
Special Chemicals	Notes

Cleaner	VDC approved cleaner and cleaning method
Wetting Agent Note: Solution depends on the part and vehicle surface temperature, not only ambient temperature	Johnson's Baby Shampoo mixed PER LITER of water:
	Temp Shampoo
	65° F .5 mL
	70° F .75 mL
	80° F 1 mL
	90° F 1.5 mL

General Applicability

MY24+ Tacoma/HV

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.
	SAFETY TORQUE: This mark indicates that torque is related to safety.
	REGULATORY MARK: This mark indicates the component is related to regulatory compliance

Part Breakdown and Applicability:

Grade	Location	Picture
D-Cab, all grades	Front door piece, identified as "PS" or "DR" Front Door	
D-Cab, only on vehicles <u>without</u> door badges	Located on front doors, will mate to other front door piece	
D-Cab, all grades	Located on hood, identified as Hood "PS" or "DR"	
D-Cab, 6ft Long Bed Only	Located on lower quarter panel of long bed, identified as "PS" or "DR" Long Bed	
D-Cab, all grades	Rear door piece, identified as "DR" or "PS" Rear Door	
D-Cab, all grades <u>except</u> TRD Pro	Tailgate, identified as Standard Tailgate	
D-Cab, TRD Pro <u>only</u>	Tailgate, identified as TRD Pro Tailgate	

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



1. Door Graphic Installation

- (a) Part and vehicle surface temperature must be maintained between 65°F and 90°F for temperature in a clean dry place.
- (b) Clean the entire application surface with a VDC approved cleaner and cleaning method. (Figure 1).
- (c) Wipe the cleaned surface with a clean, dry, lint-free cloth.
- (d) Spray the vehicle application area with wetting agent. (Fig 1-1).



- (a) Remove the white part backing and spray exposed adhesive on the back of the part with wetting agent. (Fig 1-2).

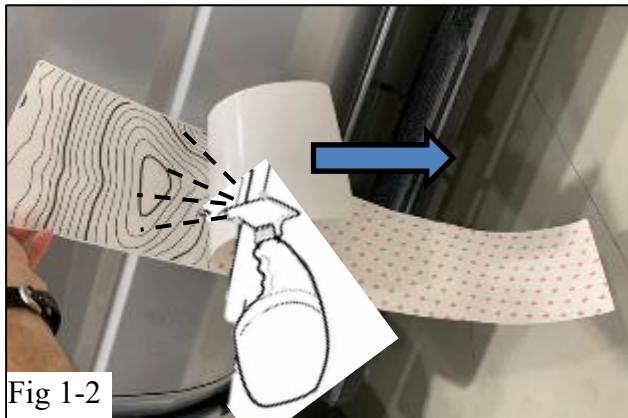




Fig 1-3

- (b) Carefully place the rear door graphic onto the vehicle by aligning the top of the premask edge with the character line, and the rear premask edge with the edge of the door sheet metal. (Fig 1-3).



Fig 1-4

- (c) Use long smooth overlapping strokes to squeegee from the center of the graphic outward, being sure to push any water out. (Fig 1-4).



Fig 1-5

- (d) With the graphic firmly squeegeed down, carefully remove the white premask from the part by pulling 180 degrees away from itself. (Fig 1-5).

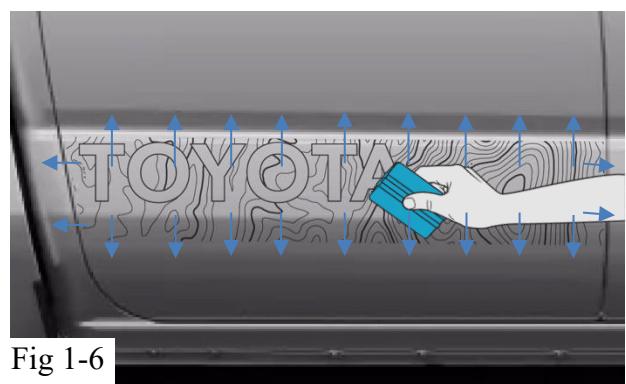


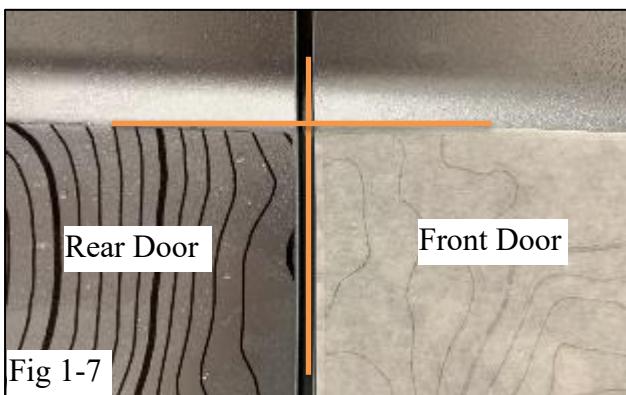
Fig 1-6

- (e) Spray graphic with wetting solution and squeegee any remaining bubbles towards nearest edge. (Fig 1-6)

Note: This step is CRUCIAL to adhering film especially on textured surfaces

In case of stubborn bubbles: Carefully lift graphic until you reach bubble (do not stretch) and spray wetting solution. Squeegee to remove remaining solution and re-adhere graphic

Procedure



(f) Repeat steps 1(d)-(e) for the front door graphic. Carefully align the rear edge of the premask with the sheet metal edge, and the top of the premask with the character line. Be sure to align the graphic position with the adjacent rear door graphic. (Fig 1-7).



(g) When positioning the front door graphic, ensure that the forward area is level with the character line in the sheet metal and is parallel to the badging, if present. (Fig 1-8).



(h) Repeat steps 1(g)-(i) for the front door graphic.



(i) IF THERE IS NO BADGE PRESENT – repeat the graphic installation steps 1(d)-(i) with the front door cutouts included in the kit. (Figs 1-9 through 1-11).



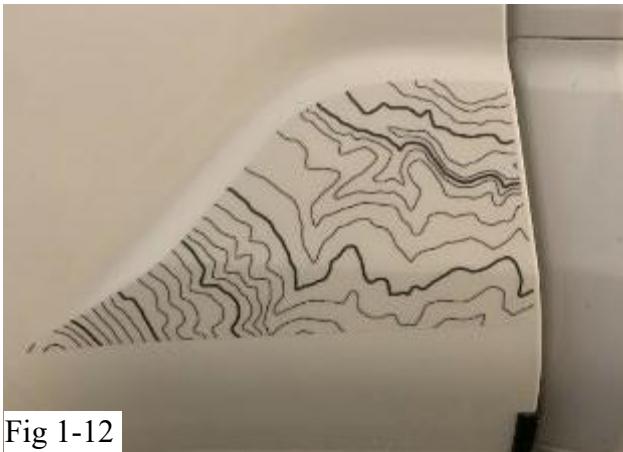


Fig 1-12

- (j) IF THE VEHICLE IS A 6FT. LONG BED – repeat the graphic installation steps 1(a)-(i) with the 6ft. bed extension graphics included in kit PT767-35252-02. Align the top of the premask with the character line and the front edge with the vehicle sheet metal edge. Ensure that the bed extension graphic piece is aligned with the adjacent rear door graphic (Fig 1-12).



Fig 2-1

- (k) Repeat for other side of vehicle

2. Standard Tailgate Graphic Installation

- (a) Part and vehicle surface temperature must be maintained between 65°F and 90°F for temperature in a clean dry place.
- (b) Clean the entire application surface with a VDC approved cleaner and cleaning method.
- (c) Wipe the cleaned surface with a clean, dry, lint-free cloth.
- (d) Spray the vehicle application area with wetting agent (Fig 2-1).
- (e) Remove the white part backing and spray exposed adhesive on the back of the part with wetting agent.



NOTE: When installing the tailgate graphic, it is recommended to lightly tack the outer ends down several inches inboard from the edges of the tailgate as shown. This will allow for easier adjustment in the initial positioning of the part. (Fig 2-2).



Fig 2-2

Procedure



Fig 2-3

- (f) Carefully adjust the position of the center of the graphic so that the gaps between the graphic and tailgate handle are equal widths on all sides. Tack into place (Fig 2-3)



Fig 2-4

- (g) Extend the sides of the graphic onto the vehicle sheet metal, ensuring that the top alignment is parallel to the tailgate character line. The premask edge on the side of the graphic should align to the edge of the tailgate. (Fig 2-4).



Fig 2-5

- (h) Repeat 2(g) for the opposite side. (Fig 2-5).



Fig 2-6

- (i) Use long smooth overlapping strokes to squeegee from the center of the graphic outward, being sure to push any water out. (Fig 2-6). Repeat on other side



Fig 2-7

- (j) With the graphic firmly squeegeed down, carefully remove the white premask from the part by pulling 180 degrees away from itself (or parallel to the vehicle surface) (Fig 2-7).



Fig 2-8

- (k) Spray graphic with wetting solution and squeegee any remaining bubbles towards nearest edge (Fig 2-8)

Note: This step is CRUCIAL to adhering film especially on textured surfaces



Fig 3-1

3. TRD Pro Tailgate Graphic Installation

- (a) Part and vehicle surface temperature must be maintained between 65°F and 90°F for temperature in a clean dry place.
- (b) Clean the entire application surface with a VDC approved cleaner and cleaning method.
- (c) Wipe the cleaned surface with a clean, dry, lint-free cloth.
- (d) Spray the vehicle application area with wetting agent. (Fig 3-1).
- (e) Remove the white part backing and spray exposed adhesive on the back of the part with wetting agent.

Procedure



Fig 3-2

- (f) Carefully adjust the inner edges of the graphic so that the gaps between the graphic and tailgate handle are equal widths on all sides. Tack into place. (Fig 3-2).



Fig 3-3

- (g) Extend the length of the graphic onto the vehicle sheet metal, ensuring that the top alignment is parallel to the tailgate character line. The premask edge on the side of the graphic should align to the edge of the tailgate. (Fig 3-3).



Fig 3-4

- (h) Repeat 3(d)-(e) for the opposite side. (Fig 3-4).



Fig 3-5

- (i) Use long smooth overlapping strokes to squeegee from the center of the graphic outward, being sure to push any water out. (Fig 3-5).



- (j) With the graphic firmly squeegeed down, carefully remove the white premask from the part by pulling 180 degrees away from itself. (Fig 3-6).



- (k) Spray graphic with wetting solution and squeegee any remaining bubbles towards nearest edge.

Note: This step is CRUCIAL to adhering film especially on textured surfaces

- (l) Repeat 3(i)-(k) for other side of graphic



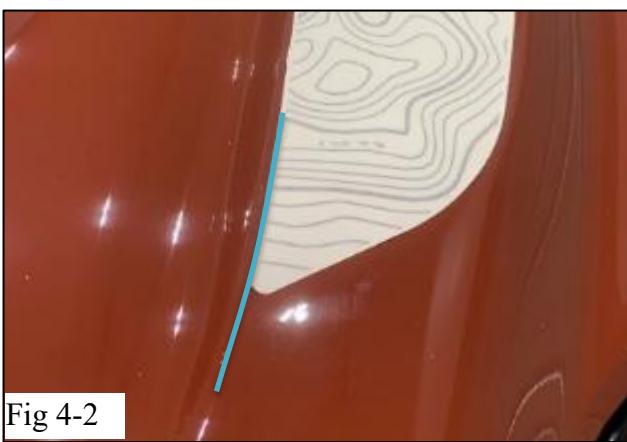
Fig 4

4. Hood Graphic Installation

- (a) Part and vehicle surface temperature must be maintained between 65°F and 90°F for temperature in a clean dry place.
- (b) Clean the entire application surface with a VDC approved cleaner and cleaning method (Fig 4)
- (c) Wipe the cleaned surface with a clean, dry, lint-free cloth.
- (d) Spray the vehicle application area with wetting agent.
- (e) Remove the white part backing and spray exposed adhesive on the back of the part with wetting agent.



- (f) To align the graphic to the hood, start by lining up the top outer premask edge to the corner of the hood surface as shown. (Fig 4-1).



- (g) Then, adjust the graphic until the inner edge of the front corner of graphic premask aligns with the edge of the sheet metal radius on the front of the hood as shown. (Fig 4-2).



- (h) Use long smooth overlapping strokes to squeegee from the center of the graphic outward, being sure to push any water out (Fig 4-3).

- (i) With the graphic firmly squeegeed down, carefully remove the white premask from the part by pulling 180 degrees away from itself.

- (j) Spray graphic with wetting solution and squeegee any remaining bubbles towards nearest edge.

Note: This step is CRUCIAL to adhering film especially on textured surfaces

- (k) Repeat on other side of vehicle

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<p><u>Accessory Function Checks</u></p> <p><input type="checkbox"/> Verify parts:  <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/></p>	<p>Removed items have been discarded & replaced items are in place</p>
<p><u>Vehicle Function Checks</u></p> <p><input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/></p>	
<p><u>Vehicle Appearance Check</u></p> <p><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</p>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>