

Part Number: PT976-03201**Kit Contents**

Item #	Quantity Reqd.	Description
1	1	12" Dual Smart Power Port
2	2	Foam Tape squares 2x2
3	7	Zip Ties 8"

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1		
2		
3		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

Premium Audio (U1AE)

Recommended Tools

Personal & Vehicle Protection	Notes
Safety Glasses	
Special Tools	Notes
Installation Tools	Notes
Socket	10mm
Ratchet	
Nylon Plastic Removal Tool	
Screwdriver	Flathead w/ Protective Tape
Side Cutters	
Torque Wrench	5.4 Nm (48 in-lbs)
Special Chemicals	Notes

General Applicability

MY25 and newer Tacoma models without Premium Audio

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.
	SAFETY TORQUE: This mark indicates that torque is related to safety.
	REGULATORY MARK: This mark indicates the component is related to regulatory compliance

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Disconnect Battery

+ **CAUTION:** The engine components and coolant may be hot.

- (a) Remove the negative battery terminal.

! **CAUTION:** Do not touch the positive terminal with any tool during removal.

2. Confirm Kit Contents

- (a) Confirm all contents are present (Fig. 2-1).
(b) Confirm contents are not damaged.



3. Disassemble Vehicle

- (a) Remove Console Rear End Panel Sub-Assembly and disconnect connector(s) (Fig. 3-1).





Fig. 4-1

4. Remove Power Outlet Socket Assembly

- Remove Power Outlet Socket Assembly insert and discard(Fig. 4-1).

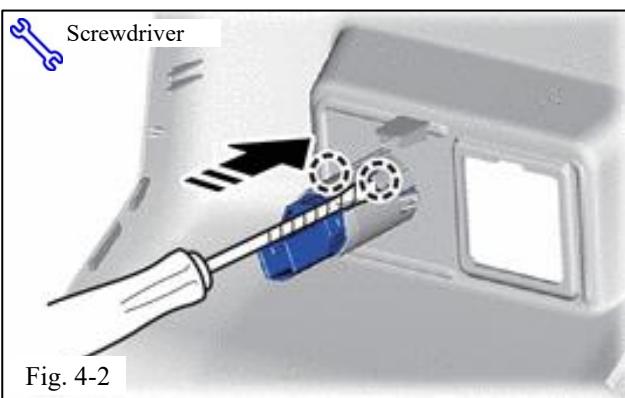


Fig. 4-2

- Remove Power Outlet Socket Assembly and discard (Fig. 4-2).



Fig. 5-1

5. Install Power Port to Panel

⚠ NOTE: Perform these steps on a padded work surface to avoid damaging the part

- Unscrew nut and remove lock washer from 12" Power Port (Fig. 5-1).
- Feed the power and ground harness through the power outlet hole from the outside of the Console Rear End Panel Sub-Assembly.



Fig. 5-2

- Peel the protective liner from the 3M double-sided tape from the back face of the Power Port (Fig. 5-2).



Fig. 5-3

- (d) Feed the wires through the lock washer and nut. The lock washer goes on first (Fig. 5-3).

⚠ NOTE: The lock washer is non-directional, therefore it can be installed in either direction.



Fig. 5-4

- (e) Stick the Power Port onto the surface of the Console Rear End Panel Sub-Assembly ensuring Power Port is straight (Fig. 5-4).

- (f) Hand-tighten the nut until snug while holding the Power Port in place.

6. Connect & Bundle the Power Port Wire Harness

- (a) Place Console Rear End Panel Sub-Assembly in position for installation and connect Power Port connector to vehicle-side connector.

- (b) Use one zip-tie to loop the Power Port harness and secure it to the vehicle harness (Fig. 6-1).

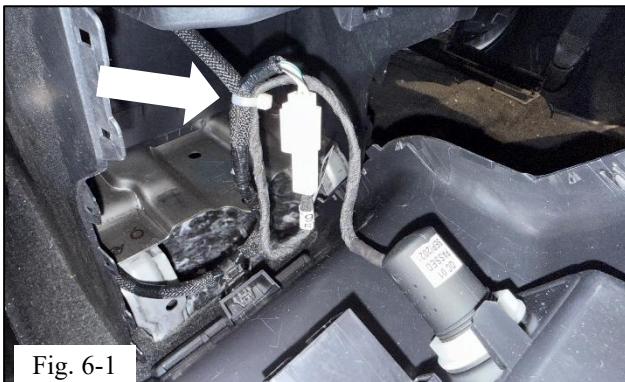


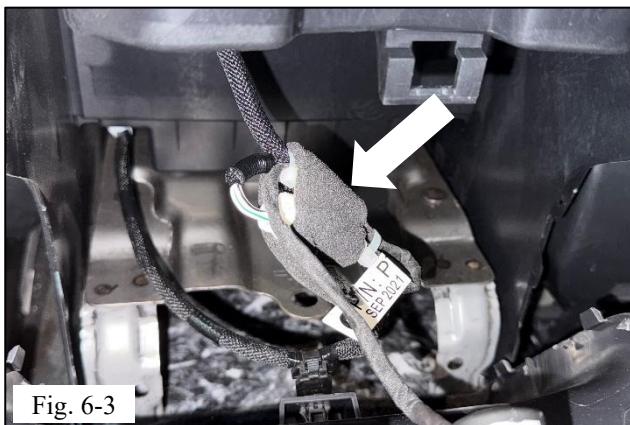
Fig. 6-1

- (c) Use one zip-tie to bundle the Power Port harness and the vehicle harness (Fig. 6-2).

- (d) Trim excess from zip-ties.



Fig. 6-2



- (e) Wrap one foam tape around connector and wire harness bundle (Fig. 6-3).

7. Vehicle Assembly

- (a) Install Console Rear End Panel Sub-Assembly ensuring wire harness bundle does not interfere.

8. Connect the Battery

- (a) Reconnect the vehicle's negative battery cable.

5.4 Nm (48 in lbs.)

- NOTE: Do not come into contact with the positive terminal during the replacement of the negative cable.**

- (b) Complete Function Checks.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<u>Accessory Function Checks</u> <input type="checkbox"/> Discarded Parts <input type="checkbox"/> Alignment <input type="checkbox"/> Turn ignition (ACC Power) to on	Extra foam tape and zip ties are discarded Power Port is aligned vertically LED power status light is on. Each USB port supplies power to both sides of a USB.
<u>Vehicle Function Checks</u> <input type="checkbox"/> <input type="checkbox"/>	
<u>Vehicle Appearance Check</u> <input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)