

**GULF STATES TOYOTA ALL MODELS MY25 BADGE OVERLAYS**

Preparation

**Part Number: SEE STEP 2****Kit Contents (If Applicable)**

Item #	Quantity Req'd.	Description
1	See Kit Info	Driver Side Overlay(s)
2	See Kit Info	Passenger Side Overlay(s)
3	See Kit Info	Rear Overlay(s)
4	See Kit Info	Front Overlay(s)

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Req'd.	Description
N/A		

**Hardware Bag Contents**

Item #	Quantity Req'd.	Description
	N/A	

**Additional Items Required For Installation**

Item #	Quantity Req'd.	Description
	N/A	

**Conflicts**

None
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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
Safety Glasses / Gloves	
<b>Special Tools</b>	<b>Notes</b>
Non-Intrusive IR Temperature Probe / Gun	
<b>Installation Tools</b>	<b>Notes</b>
Heat Source	For temperatures under 60°F
Lint-Free Scratch Resistant Cloth	
2" Rubber Roller or Soft Felt Block	
<b>Special Chemicals</b>	<b>Notes</b>
Cleaner	VDC Approved Cleaner (PPO); Approved Cleaner (DIO)
Clean Water	Distilled Water

**Legend****STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.**SAFETY TORQUE:** This mark indicates that torque is related to safety.**General Applicability**

MY25 applicable vehicles
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**Recommended Sequence of Application**

Item #	Accessory
1	Overlays may be installed in any sequence

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.


This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.


## **1. Prepare for the Installation.**

- (a) Thoroughly clean all of the installation surfaces.


 **NOTE:** Always use a clean, lint-free scratch resistant cloth.


 **NOTE:** Shake VDC cleaner well.


- (b) Apply VDC cleaner directly to the cloth (Fig.1-1).

 **NOTE:** Do NOT spray cleaning solutions directly to vehicle.

- (c) Clean the surfaces thoroughly and wipe dry immediately with a new clean cloth.

 **NOTE:** Do not allow cleaner to air dry.

 (d) Badge Overlay and vehicle installation surface must be between 60°F and 110°F at time of installation.

 **NOTE:** A heat source may be used to reach minimum temperature if necessary.

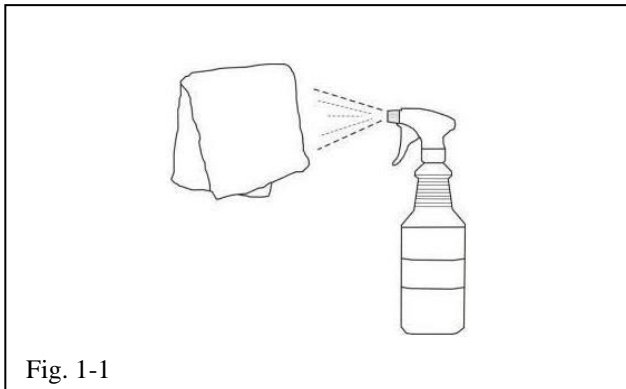


Fig. 1-1

**2. Verify Kit Contents.**

- (a) Inspect the kit for contents and damage  
(Fig. 2.1-2.19).

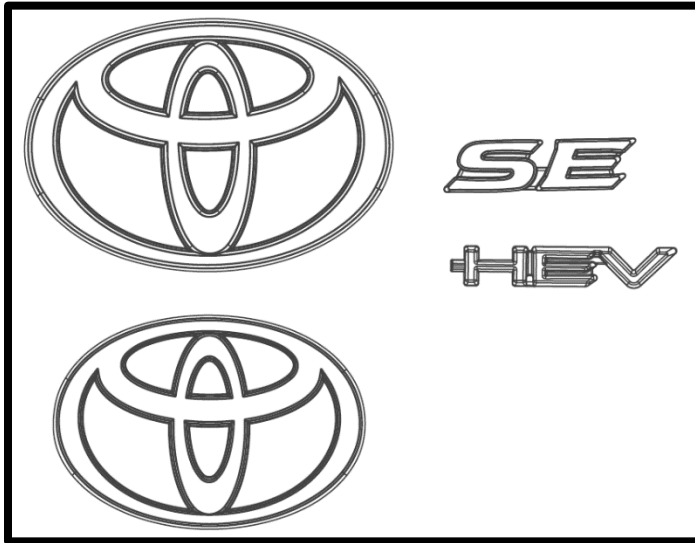


Fig 2.1.1: 000129254201, CAMRY SE FWD

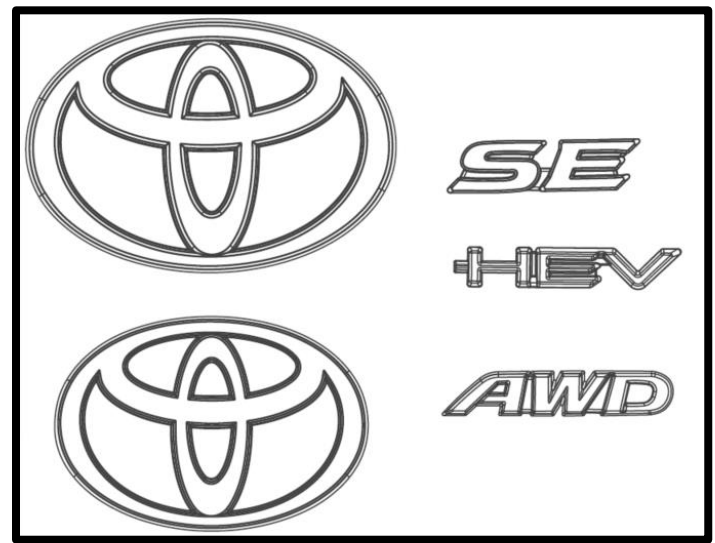


Fig 2.1.2: 000129254202, CAMRY SE AWD

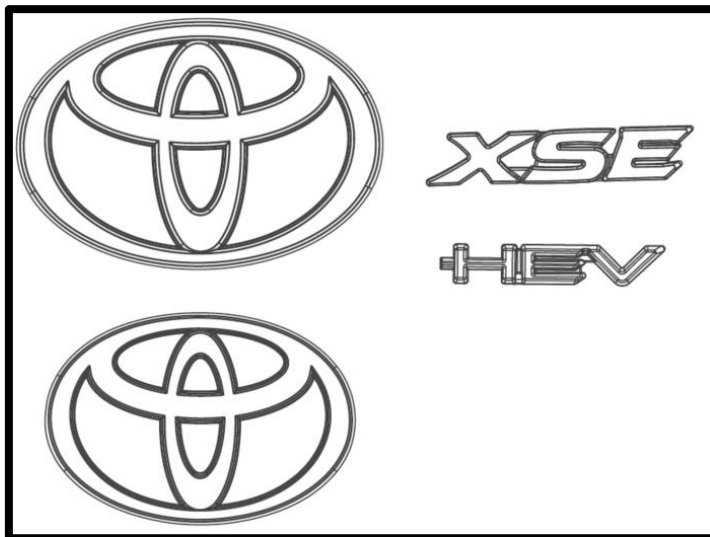


Fig 2.1.3: 000129254203, CAMRY XSE FWD

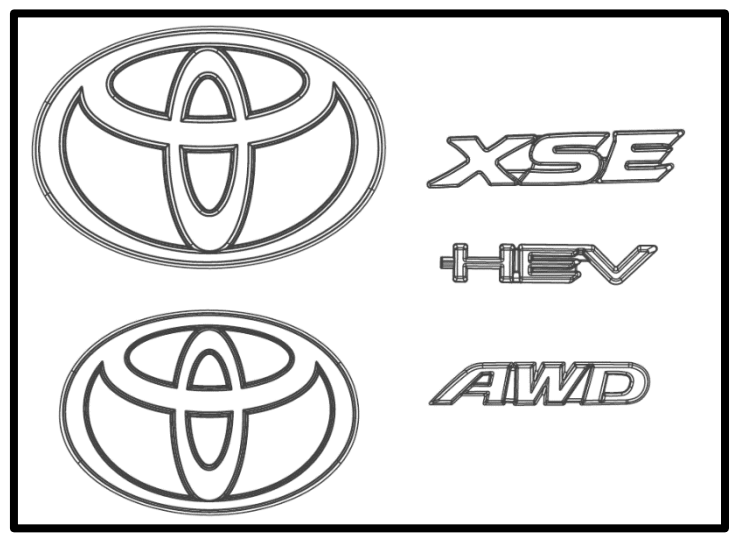


Fig 2.1.4: 000129254204, CAMRY XSE AWD

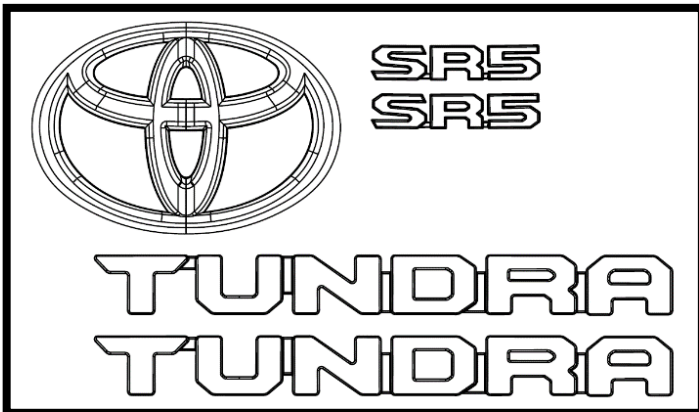


Fig 2.2.1: 00012T224201, TUNDRA

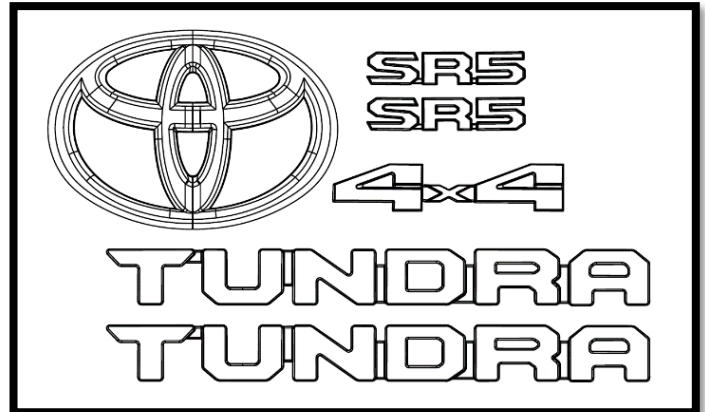


Fig 2.2.2: 00012T224202, TUNDRA 4X4

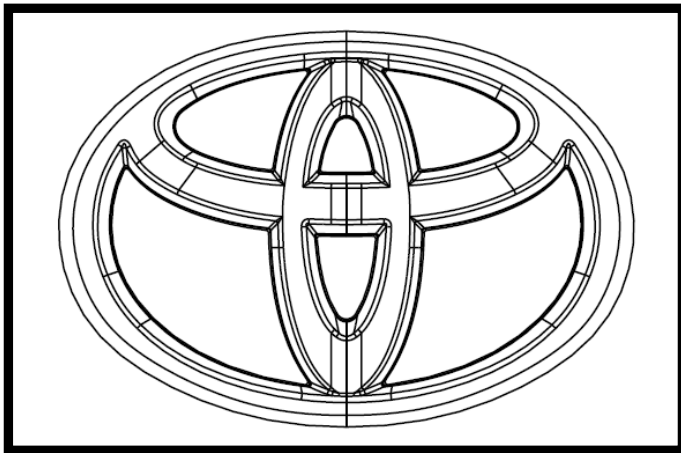


Fig 2.2.3: 00012T234203, TUNDRA

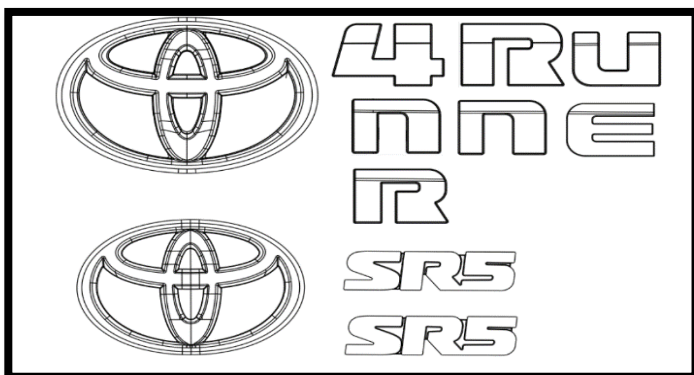


Fig 2.3.1: 00012R214201, 4RUNNER, SR5



Fig 2.3.2: 00012R224202, 4RUNNER, TRD OFF ROAD

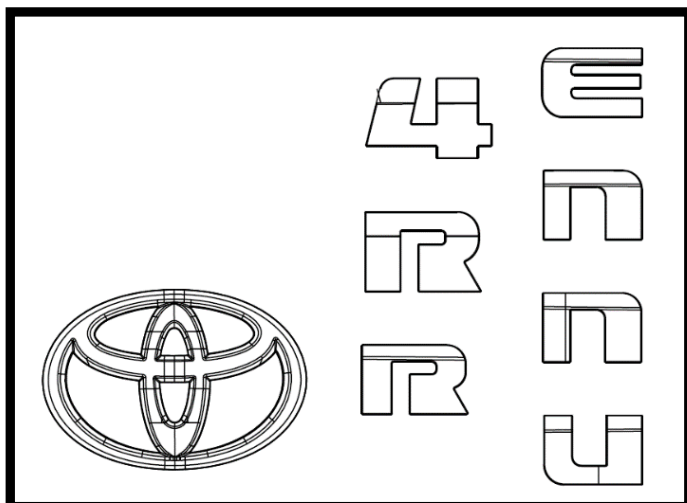


Fig 2.3.3: 00012R234203, 4RUNNER, TRD PRO

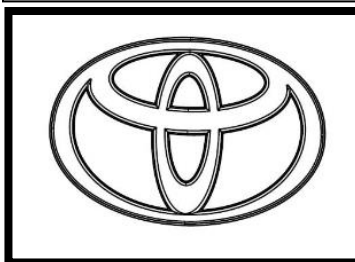


Fig 2.3.4: 00012R254201, 4RUNNER FRONT



Fig 2.4.1: 00012V214202, RAV4 AWD



Fig 2.4.2: 00012V214201, RAV4 NON-AWD

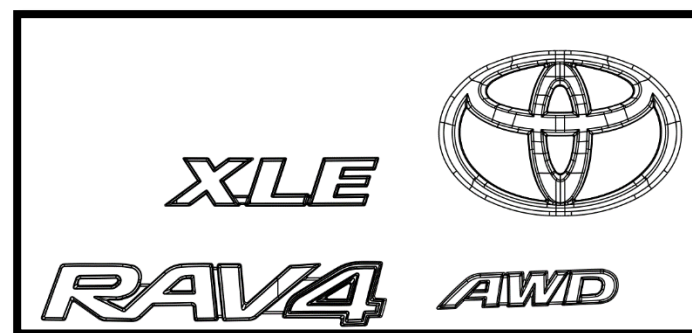


Fig 2.4.3: 00012V234205, RAV4, XLE, AWD

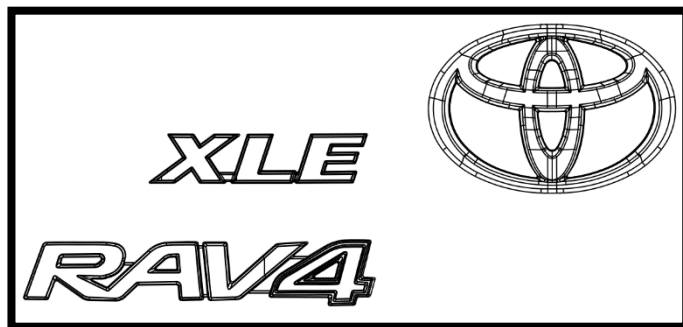


Fig 2.4.4: 00012V234204, RAV4, XLE, 2WD

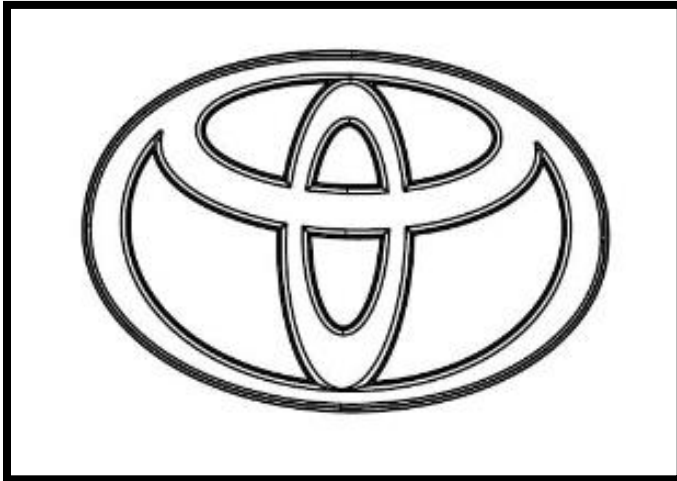


Fig 2.5.1: 00012A244201, TACOMA FRONT

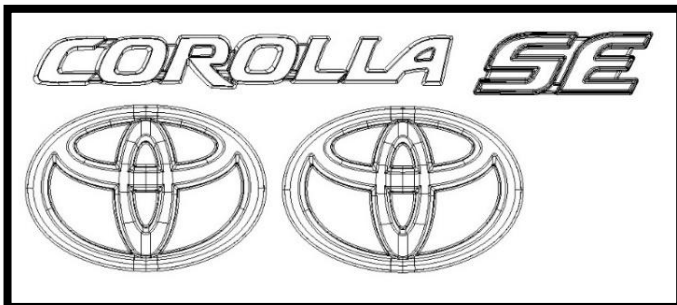


Fig 2.6.1: 000121224201, COROLLA SE

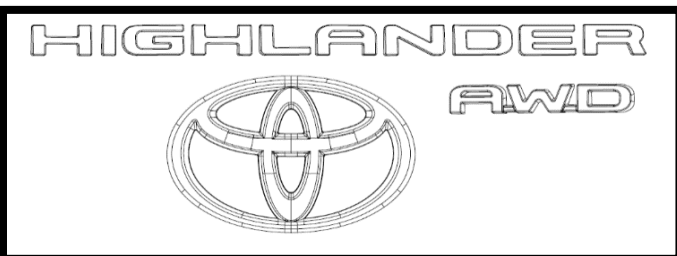


Fig 2.7.2: 00012H224202, HIGHLANDER, L AWD

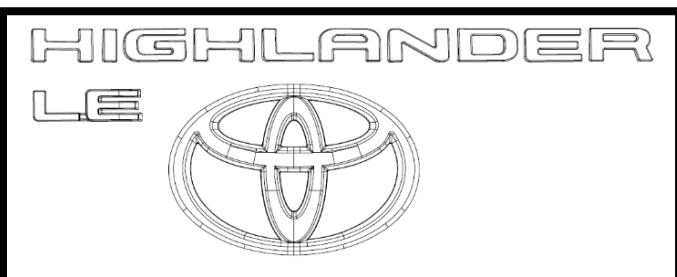


Fig 2.7.4: 00012H224203, HIGHLANDER, LE



Fig 2.5.2: 00012A244202, TACOMA SR5/V6

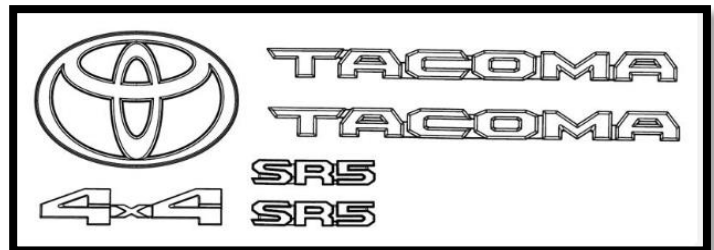


Fig 2.5.3: 00012A244203, V6/SR5/4X4

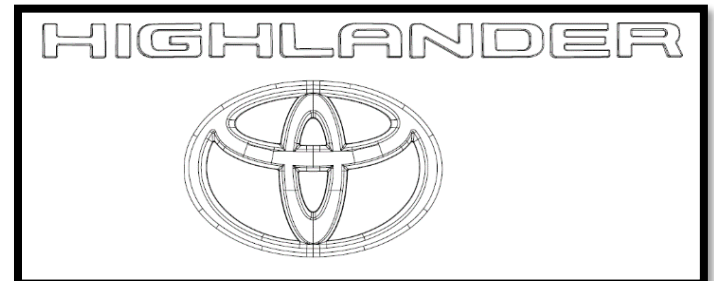


Fig 2.7.1: 00012H224201, HIGHLANDER, L

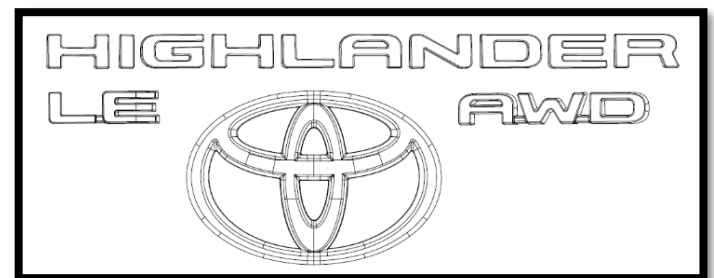


Fig 2.7.3: 00012H224204, HIGHLANDER, LE AWD





Fig 2.8.1: 00012H244213, GRAND HIGHLANDER, HYBRID, LIMITED, AWD



Fig 2.8.2: 00012H244212, GRAND HIGHLANDER, LIMITED, AWD

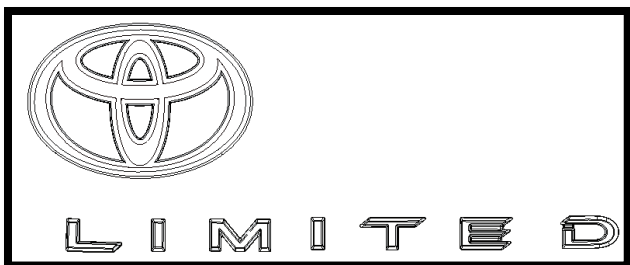


Fig 2.8.3: 00012H244211, GRAND HIGHLANDER, LIMITED, FWD

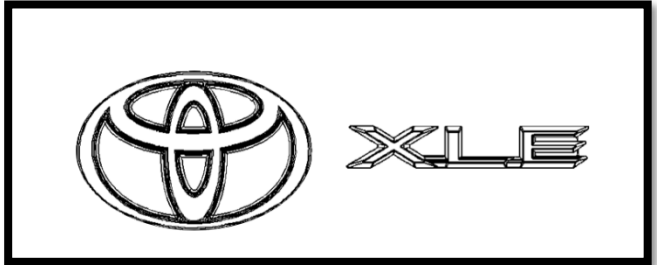


Fig 2.8.4: 00012H255214, GRAND HIGHLANDER, XLE

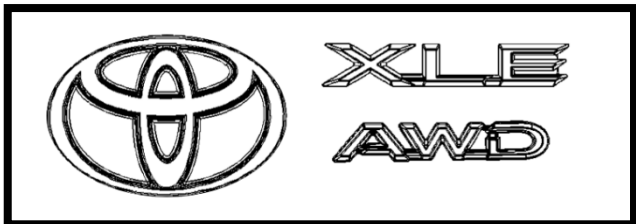


Fig 2.8.5: 00012H255215, GRAND HIGHLANDER, XLE, AWD

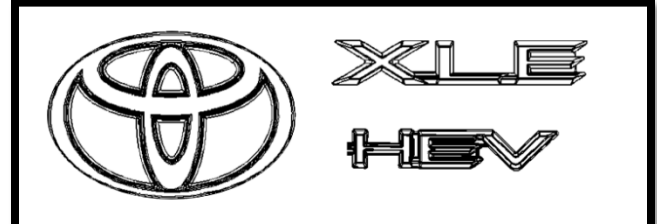


Fig 2.8.6: 00012H255216, GRAND HIGHLANDER, XLE, HEV

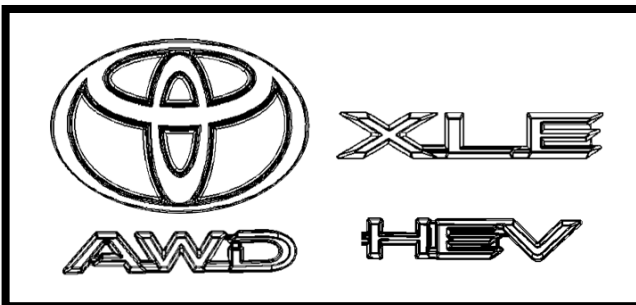


Fig 2.8.7: 00012H255217, GRAND HIGHLANDER, XLE, AWD, HEV

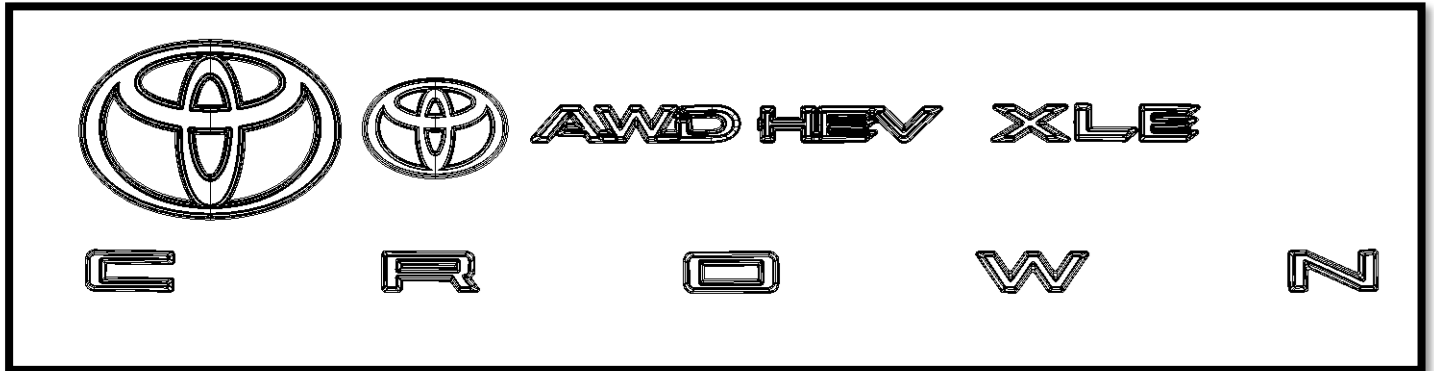


Fig 2.9.1: 00012N254201, CROWN SIGNIA, XLE

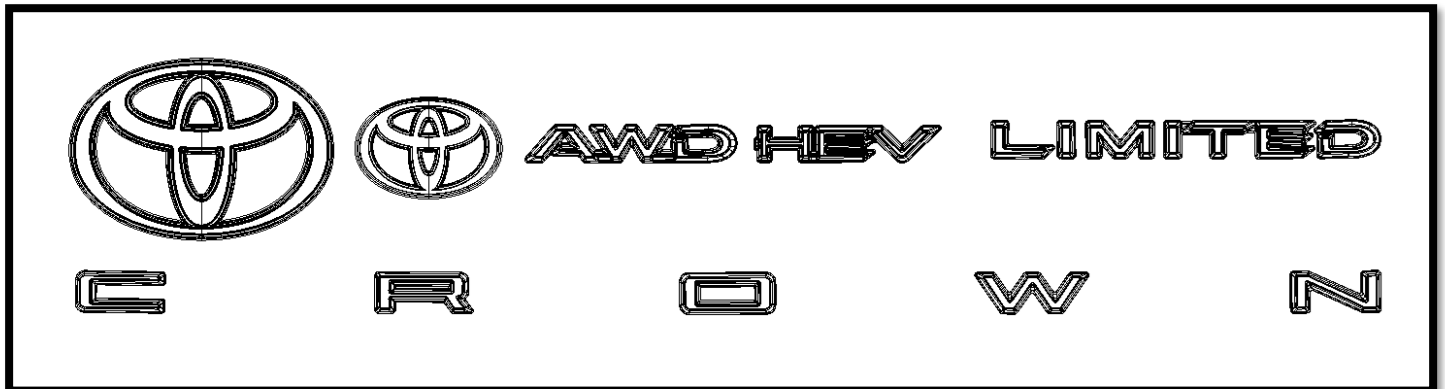


Fig 2.9.2: 00012N254202, CROWN SIGNIA, LIMITED





**3. Install the Rear Badge Overlay(s) (if applicable).**

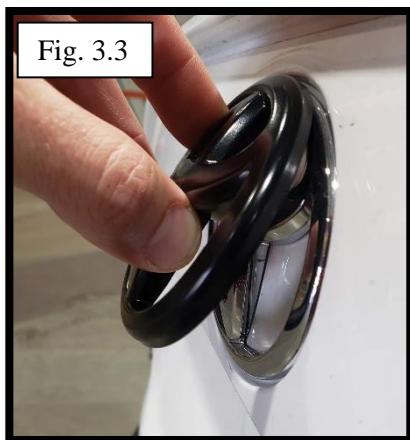
**⚠ NOTE:** Section 3 details the installation of the Toyota emblem overlay, but the same process is followed for all overlays on the rear of vehicles.

**⚠ NOTE:** Tacoma letter overlays shall be installed with thin section at top of overlay to match emblem contour.



- (a) Check fitment of the rear overlay over the Toyota emblem. Without removing adhesive liner, place overlay over factory emblem and inspect for obvious fitment issues. (Fig 3.1)
- (b) Remove adhesive liner from backside of overlay by pulling tab across overlay. (Fig. 3.2)

**⚠ NOTE:** Do not touch the adhesive once liner is removed.



- (c) Orient overlay over factory emblem starting at top edge and working downward taking care to ensure it is centered (Fig. 3.3)
- (d) Visually verify Toyota emblem orientation is correct, and lightly press to adhere overlay to emblem.
- (e) Using a soft felt block or 2" rubber roller, apply firm pressure across entire surface of overlay to ensure full adhesion. (Fig. 3.4).
- (f) Repeat process for all rear emblem overlays.



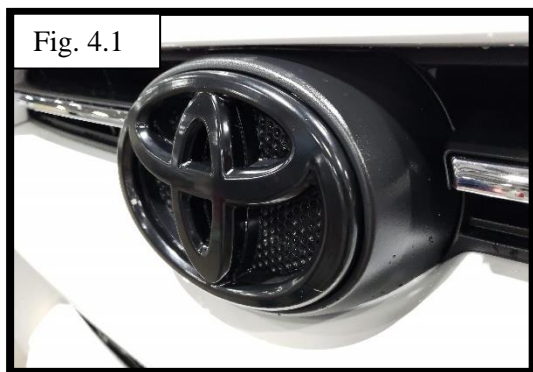


Fig. 4.1



Fig. 4.2

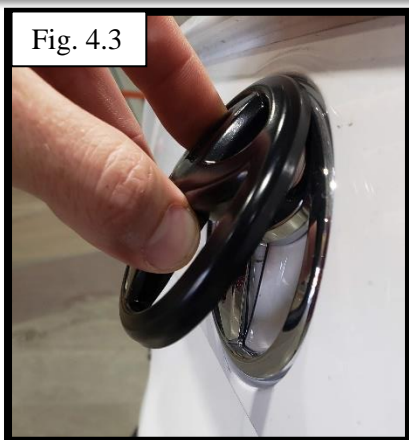


Fig. 4.3



Fig. 4.4

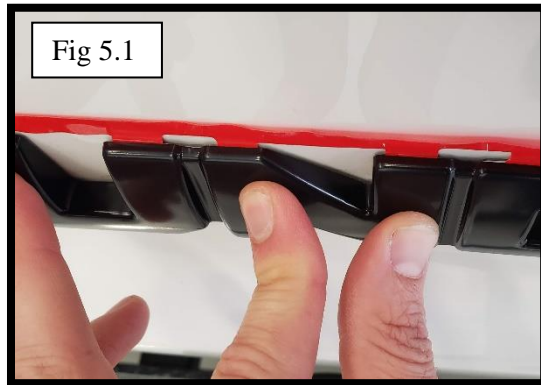
#### 4. Install the Front Toyota Badge Overlay (if applicable).

**⚠ NOTE:** Section 4 details the installation of the Toyota emblem overlay, but the same process is followed for all overlays on the front of vehicles.

- (a) Check fitment of the front overlay over the Toyota emblem. Without removing adhesive liner, place overlay over factory emblem and inspect for obvious fitment issues. (Fig 4.1)
- (b) Remove adhesive liner from backside of overlay by pulling tab across overlay. (Fig. 4.2)

**⚠ NOTE:** Do not touch the adhesive once liner is removed.

- (c) Orient overlay over factory emblem starting at top edge and working downward taking care to ensure it is centered (Fig. 4.3)
- (d) Visually verify Toyota emblem orientation is correct, and lightly press to adhere overlay to emblem.
- (e) Using a soft felt block or 2" rubber roller, apply firm pressure across entire surface of overlay to ensure full adhesion. (Fig. 4.4).



**5. Install the Side Badge Overlay(s) (if applicable).**

**⚠ NOTE:** Section 5 details the installation of the “TUNDRA” overlay, but the same process is followed for all overlays on the sides of vehicles.

- (a) Check fitment of the “TUNDRA” overlay over the “TUNDRA” emblem. Without removing adhesive liner, place overlay over factory emblem and inspect for obvious fitment issues. (Fig 5.1).
- (b) Remove the liner using the pull tab. carefully peel from tab location across overlay towards edge farthest from tab. (Fig. 5.2).

**⚠ NOTE:** Do not touch the adhesive once liner is removed.

- (c) Position overlay over factory emblem, start from top edge and work downwards ensuring overlay is centered over factory emblem (Fig 5.3).
- (d) Verify correct orientation over factory emblem and lightly press to adhere.
- (e) Using a soft felt block or 2” rubber roller apply firm pressure across entire surface of overlay to ensure full adhesion. (Fig. 5.4).
- (f) Repeat for all emblems on both driver and passenger sides of vehicle.

# GULF STATES TOYOTA ALL MODELS MY25 BADGE OVERLAYS

Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p data-bbox="125 216 488 247"><u>Accessory Function Checks</u></p> <div data-bbox="168 281 568 331"><input type="checkbox"/> Emblem Overlay adhesive</div> <div data-bbox="125 562 529 613"><input type="checkbox"/> Emblem Overlay alignment</div>	<p data-bbox="943 277 1503 495">Badge overlay should be securely attached to the vehicle. Adhesion can be checked by pinching and lightly pulling overlay away from vehicle surface. No movement away from the factory emblem shall be detected. Do not pick at corners of overlay.</p> <p data-bbox="943 567 1503 709">Badge overlay should fully cover factory emblem. Edge of overlay shall be flush to vehicle surface or up to a 1mm gap from vehicle surface.</p>
<p data-bbox="125 863 456 894"><u>Vehicle Function Checks</u></p> <div data-bbox="168 932 211 982"><input type="checkbox"/></div> <div data-bbox="168 1010 211 1060"><input type="checkbox"/></div>	
<p data-bbox="125 1255 492 1287"><u>Vehicle Appearance Check</u></p> <div data-bbox="164 1304 651 1381"><input type="checkbox"/> After accessory, perform a visual inspection.</div> <div data-bbox="164 1560 691 1610"><input type="checkbox"/> Verify that all overlays are installed.</div>	<p data-bbox="943 1312 1417 1438">Ensure no damage (including scuffs and scratches) was caused during the installation process.</p>