

**Part Number: PT971-35242 / PT971-35243****Kit Contents**

Item #	Quantity Reqd.	Description
1	1	Console Safe
2	1	Mat
3	2	Keys
4	1	Lock Instructions

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

**Legend**

 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.

 **REGULATORY MARK:** This mark indicates the component is related to regulatory compliance

**Hardware Bag Contents**

Item #	Quantity Reqd.	Description
1		
2		
3		

**Additional Items Required For Installation**

Item #	Quantity Reqd.	Description
1		
2		
3		

**Conflicts**

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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
<b>Special Tools</b>	<b>Notes</b>
<b>Installation Tools</b>	<b>Notes</b>
Socket	10mm
Extension	12"
Ratchet	3/8" Drive
Torque Wrench	7.5 Nm (66 in-lbs)
<b>Special Chemicals</b>	<b>Notes</b>

**General Applicability**

MY24 and newer Tacoma / Tacoma HV Models
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**Recommended Sequence of Application**

Item #	Accessory
1	
2	
3	

\*Mandatory

**Procedure**

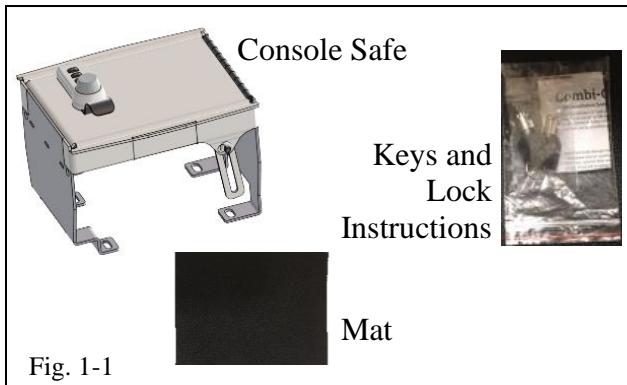
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

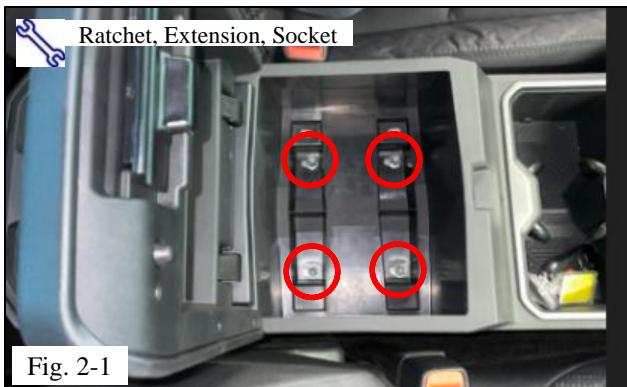
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



## **1. Prepare Vehicle for Safe Installation**

- (a) Verify the kit contents (Fig. 1-1).
- (b) Open center console box lid.
- (c) Remove any contents from center console box and set aside.



## **2. Remove Factory Mounting Hardware**

- (a) Remove the (4) factory mounting screws from the bottom of the center console box and set them aside (Fig. 2-1).

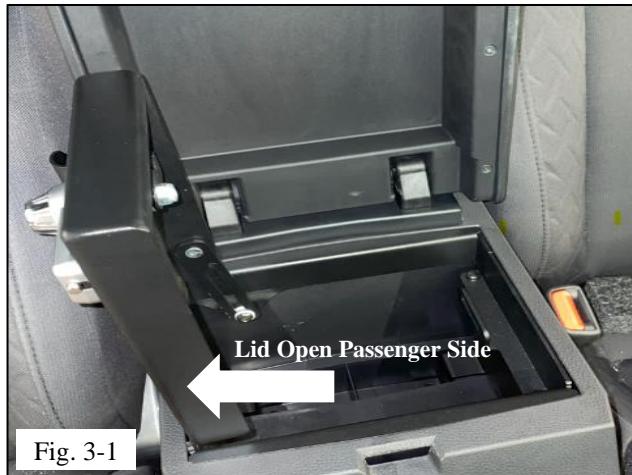
**⚠ NOTE: Screws will be reused for console safe assembly.**

### 3. Insert Console Safe into Console Box

(a) Open console safe lid (combination is set at 0-0-0 from the factory).

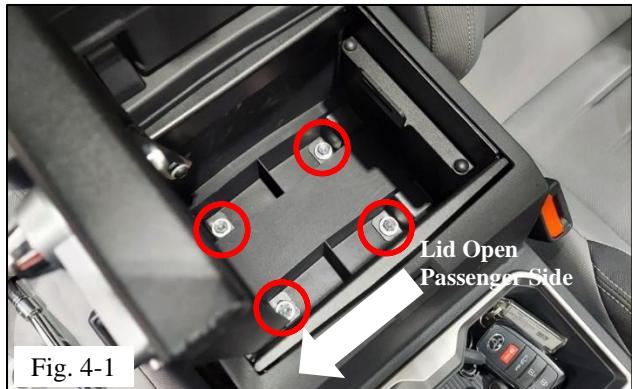
(b) Lower the console safe into position in the bottom of the center console box (Fig. 3-1).

**⚠ NOTE: The open lid will be oriented toward the passenger side of the vehicle.**

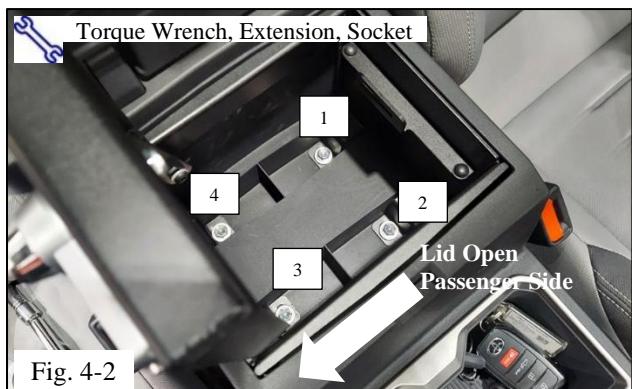


### 4. Secure Console Safe

(a) Hand tighten (4) factory screws (saved in step 2) in console safe (Fig. 4-1).



(b) Torque each screw to 7.5 N·m (66 in-lbs) starting with the rear driver attachment point ① and moving clockwise (Fig. 4-2).



## 5. Placement of Mat, Keys, and Key Instructions



(a) Open large poly bag and remove:

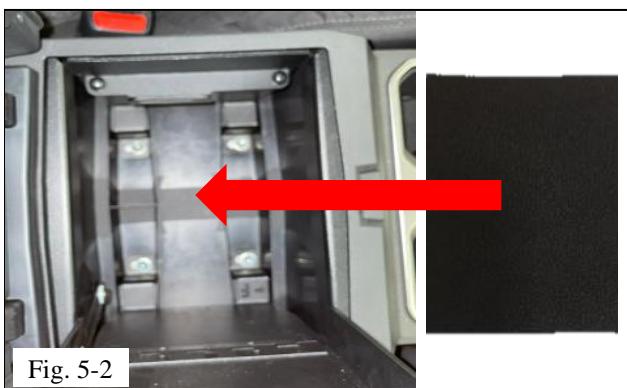
(1) One mat

(2) One small poly bag with keys and key instructions.

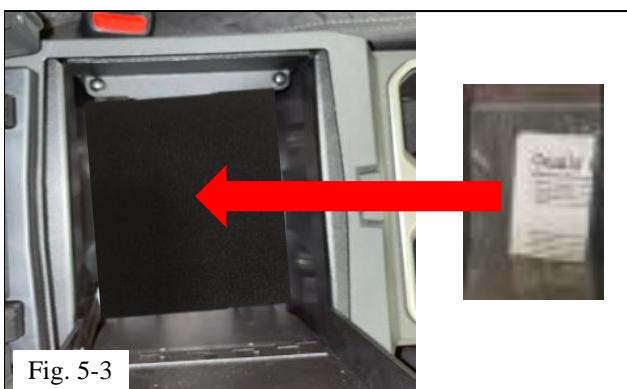
**NOTE: Do not open the small poly bag that contains the keys and key instructions.**

(Fig. 5-1)

(b) Discard large poly bag.



(c) Place mat at bottom of console safe ensuring the grained side is facing upwards (Fig 5-2).



(d) Place the small poly bag with the keys and lock instructions into the bottom of the console safe on top of the mat (Fig. 5-3).

⚠ (e) Close console safe lid and put safe in locked position.

**NOTE: Locked position is when the red lines on the key lock and tumbler line-up. There is also a lock icon on the locking side.**

(f) Close console box lid.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<u>Accessory Function Checks</u> <ul style="list-style-type: none"> <li><input type="checkbox"/> Check Lock Combination</li> <li><input type="checkbox"/> Confirm lock is in locked position</li> <li><input type="checkbox"/> Verify mat, keys, and Lock Instructions are at bottom of safe.</li> </ul>	Combination lock shows 0-0-0  Two red lines are aligned  Visually confirm mat, keys, and lock instructions are at bottom of safe
<u>Vehicle Function Checks</u> <ul style="list-style-type: none"> <li><input type="checkbox"/> Close Console Lid</li> </ul>	Lid of console box closes without interference to console safe
<u>Vehicle Appearance Check</u> <ul style="list-style-type: none"> <li><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</li> </ul>	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)