

**Part Number: PK389-35R00-P1
PK389-35R50-P1**

Kit Contents

| Item # | Quantity Reqd. | Description |
|--------|----------------|-------------------------------|
| 1 | 1 | Front Passenger Side Mudguard |
| 2 | 1 | Front Driver Side Mudguard |
| 3 | 1 | Rear Passenger Side Mudguard |
| 4 | 1 | Rear Driver Side Mudguard |
| 5 | 1 | Hardware Bag (Rear) |

Hardware Bag Contents

| Item # | Quantity Reqd. | Description |
|---------------|----------------|-------------------|
| Front (1 Bag) | | |
| | | Existing Hardware |
| | | |
| | | |
| Rear (1 Bag) | | |
| 1 | 8 | #14 x 19mm Screw |
| | | |
| | | |

Additional Items Required For Installation

| Item # | Quantity Reqd. | Description |
|--------|----------------|-------------|
| 1 | | |
| 2 | | |
| 3 | | |

Conflicts

| |
|--|
| |
| |

Recommended Tools

| Personal & Vehicle Protection | Notes |
|-------------------------------|--------------|
| None | |
| | |
| | |
| Special Tools | Notes |
| | |
| | |
| | |
| | |
| Installation Tools | Notes |
| Socket Driver | 10mm Socket |
| Clean Cloth/Rag | |
| | |
| | |
| | |
| Special Chemicals | Notes |
| Cleaner | Soap & Water |
| | |
| | |

General Applicability

All models.

Recommended Sequence of Application

| Item # | Accessory |
|--------|-----------|
| 1 | |
| 2 | |
| 3 | |

*Mandatory

Vehicle Service Parts (may be required for reassembly)

| Item # | Quantity Reqd. | Description |
|--------|----------------|-------------|
| 1 | | |
| 2 | | |
| 3 | | |

Legend**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.**SAFETY TORQUE:** This mark indicates that torque is related to safety.**REGULATORY MARK:** This mark indicates the component is related to regulatory compliance

Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

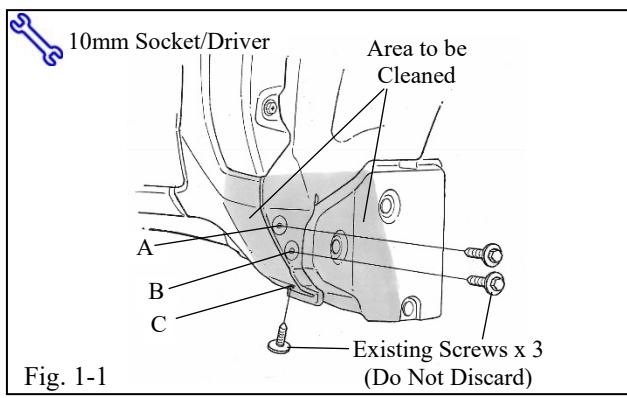
These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

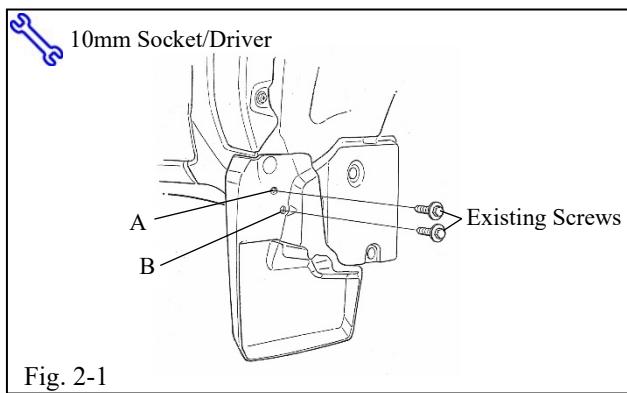
Please see your Toyota dealer for a copy of this document.

1. Clean Front Mounting Area and Hardware Removal.

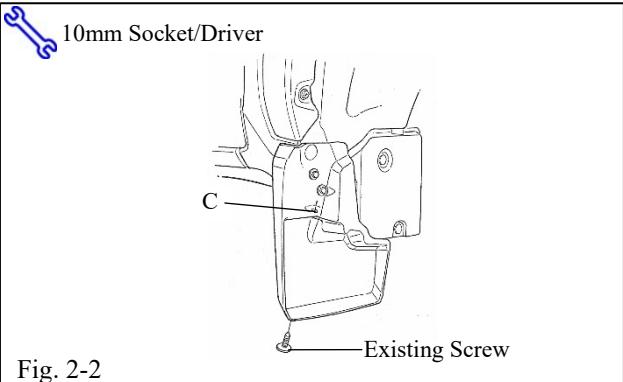


- (a) Clean and degrease front body where mudguard is to be located with clean cloth and soap/water. (Fig. 1-1)
- (b) Turning front wheels will allow for additional clearance during installation.
- (c) Remove existing screws in locations A and B. Do Not Discard. (Fig 1-1)
- (d) Remove existing screw in location C. Do not discard. (Fig 1-1)

2. Install Front Mudguard.



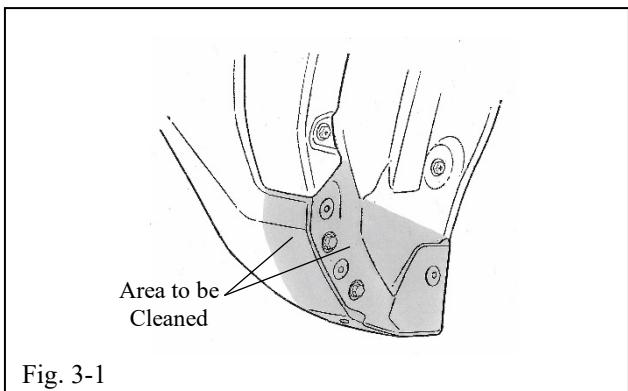
- (a) Mount mudguard while holding up and into panel reinstall existing screw in location B and tighten. Do Not Overtighten (Fig. 2-1)
- (b) While holding top of mudguard into panel reinstall exiting screw in location A and tighten. Do Not Overtighten (Fig. 2-1)



(c) Reinstall existing screw in location C while holding part tight to panel and tighten.

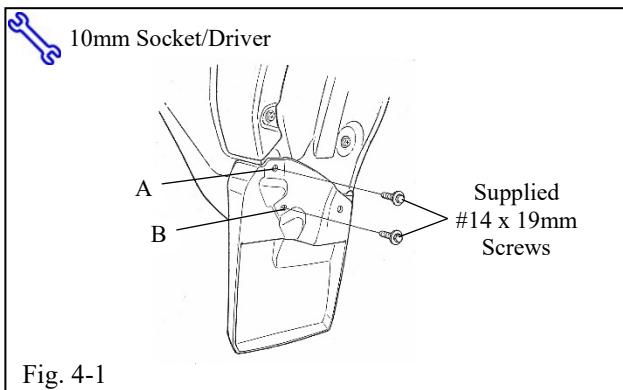
Do Not Over Tighten (Fig. 2-2)

(d) Repeat procedure for other side of vehicle.



3. Clean Rear Mounting Area.

(a) Clean and degrease rear body where mudguard is to be located with a clean cloth and soap/water. (Fig. 3-1)

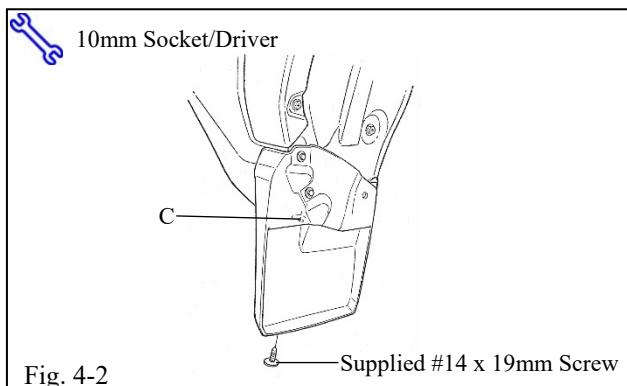


4. Install Rear Mudguard.

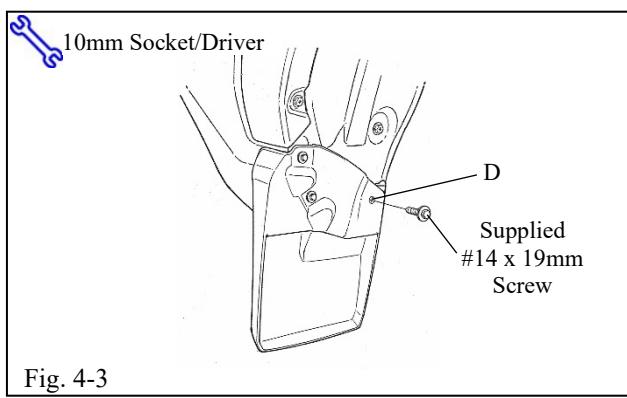
(a) Mount mudguard while holding up and into panel install supplied #14 x 19mm screw in location B and tighten. Do Not Over Tighten (Fig. 4-1)

(b) While holding top of mudguard into panel install supplied #14 x 19mm screw in location A and tighten. Do Not Over Tighten (Fig. 4-1)

Procedure



- (c) While holding part tight to panel install supplied #14 x 19mm screw in location C and tighten. Do Not Over Tighten (Fig 4-2)



- (d) While holding inner mudguard tight to liner, install supplied #14 x 19mm screw in location D and tighten. Do Not Over Tighten (Fig. 4-3)

- (e) Repeat procedure for other side of vehicle.

Checklist - these points **MUST** be checked to ensure a quality installation.

| Check: | Look For: |
|--|---|
| <p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> Gaps between the mudguards and body.<input type="checkbox"/><input type="checkbox"/><input type="checkbox"/> | Excessive gaps greater than 1.0 mm. |
| <p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/><input type="checkbox"/> | |
| <p><u>Vehicle Appearance Check</u></p> <ul style="list-style-type: none"><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection. | Ensure no damage (including scuffs and scratches) was caused during the installation process. |