

Part Number: PT420-89250-02**Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Key Glove (qty. 1)
2		
3		

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1		
2		
3		

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1		
2		
3		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
None	
Installation Tools	Notes
None	
Special Chemicals	Notes
None	

General Applicability

Various Applicability

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

Legend**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.**SAFETY TORQUE:** This mark indicates that torque is related to safety.**REGULATORY MARK:** This mark indicates the component is related to regulatory compliance

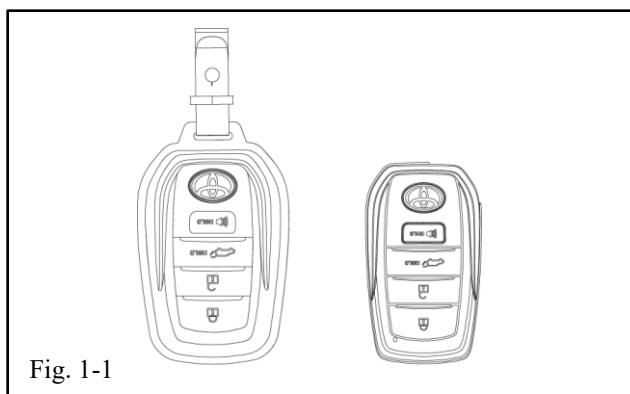
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

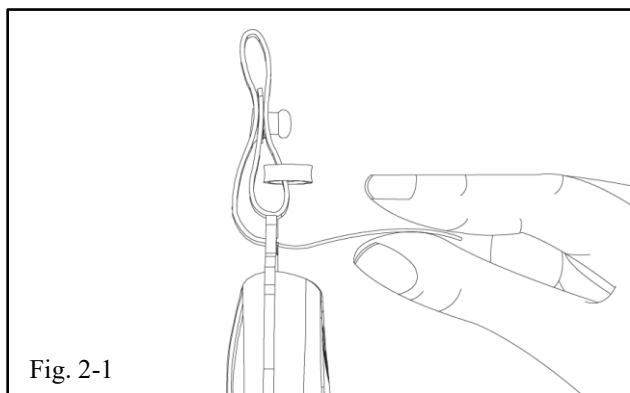
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



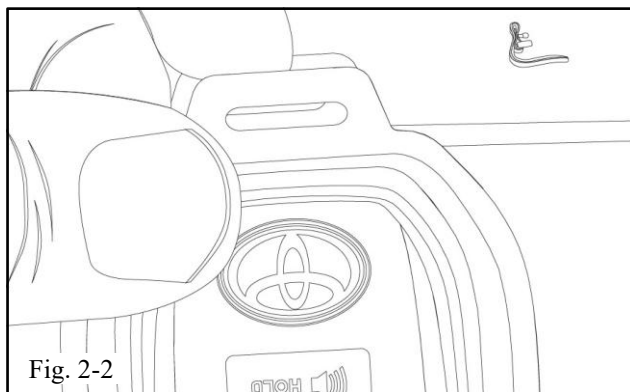
1. Prepare Key Fob for Key Glove Install.

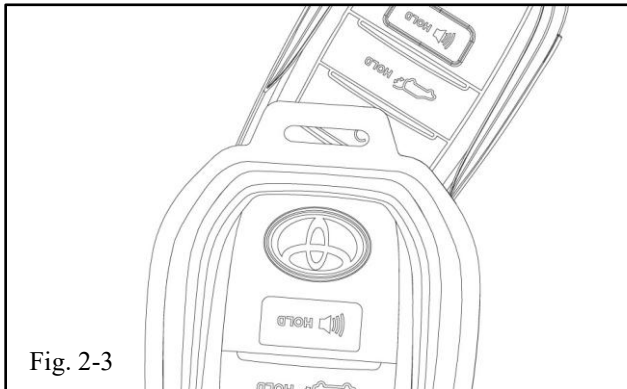
- (a) Remove Key Glove from packaging.
- (b) Orientate Key Glove facing Installer.
(Fig 1-1)
- (c) Orientate Key Fob with buttons facing Installer with images upside down. (Fig 1-1)



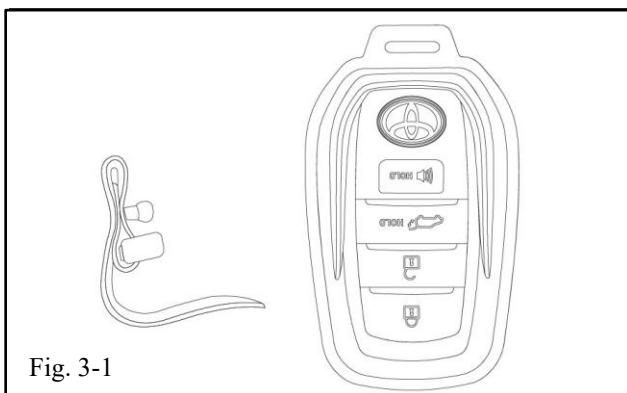
2. Install Key Fob into Key Glove.

- (a) Undo and remove belt from Key Glove.
(Fig 2-1)
- (b) Place belt to the side and open Key Glove.
(Fig 2-2)



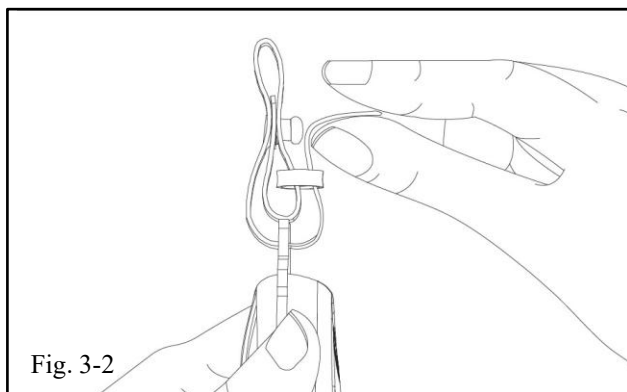


(c) With Key Glove open, push Key Fob completely into glove. (Fig 2-3)



3. Complete the Installation.

- (a) With the Key Fob completely inside the glove, grab belt. (Fig 3-1)
- (b) Reinsert belt into Key Glove loop opening. (Fig 3-2)
- (c) Ensure Key Fob buttons are aligned with Key Glove, completing installation. (Fig 3-3)



Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<u>Accessory Function Checks</u> <input type="checkbox"/> Confirm proper alignment of Key Glove and Fob buttons. <input type="checkbox"/> Confirm belt feature is secured through glove and over stud.	 <input type="checkbox"/> Misaligned Key Fob buttons. <input type="checkbox"/> Belt feature not looped through both Key Glove sides. <input type="checkbox"/> Stud feature not secured.
<u>Vehicle Function Checks</u> <input type="checkbox"/> <input type="checkbox"/>	
<u>Vehicle Appearance Check</u> <input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)