

**Part Number: PT420-89250-02****Kit Contents**

Item #	Quantity Reqd.	Description
1	1	Key Glove (qty. 1)
2		
3		

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

**Hardware Bag Contents**

Item #	Quantity Reqd.	Description
1		
2		
3		

**Additional Items Required For Installation**

Item #	Quantity Reqd.	Description
1		
2		
3		

**Conflicts**

None

**Recommended Tools**

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
None	
Installation Tools	Notes
None	
Special Chemicals	Notes
None	

**General Applicability**

Various Applicability

**Recommended Sequence of Application**

Item #	Accessory
1	
2	
3	

\*Mandatory

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.
	<b>SAFETY TORQUE:</b> This mark indicates that torque is related to safety.
	<b>REGULATORY MARK:</b> This mark indicates the component is related to regulatory compliance

## Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

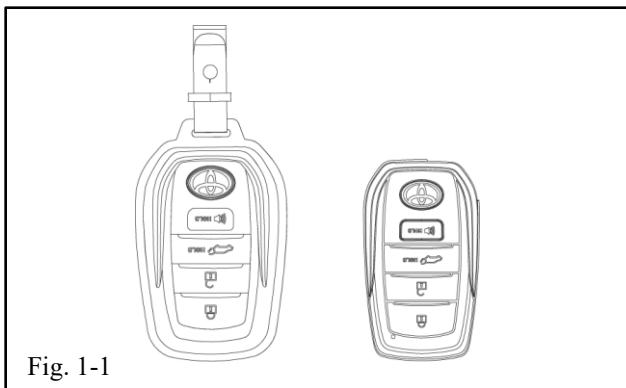


Fig. 1-1

### 1. Prepare Key Fob for Key Glove Install.

- (a) Remove Key Glove from packaging.
- (b) Orientate Key Glove facing Installer.  
(Fig 1-1)
- (c) Orientate Key Fob with buttons facing  
Installer with images upside down. (Fig 1-1)

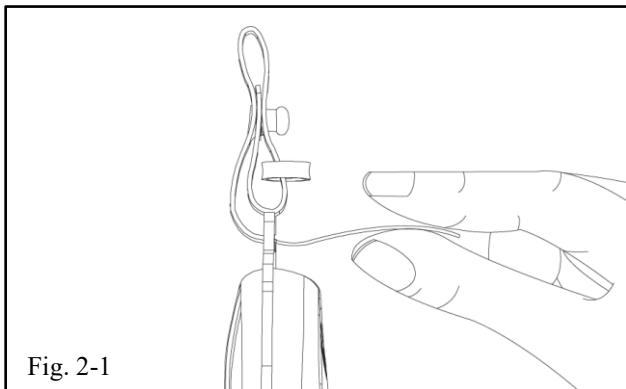


Fig. 2-1

### 2. Install Key Fob into Key Glove.

- (a) Undo and remove belt from Key Glove.  
(Fig 2-1)
- (b) Place belt to the side and open Key Glove.  
(Fig 2-2)

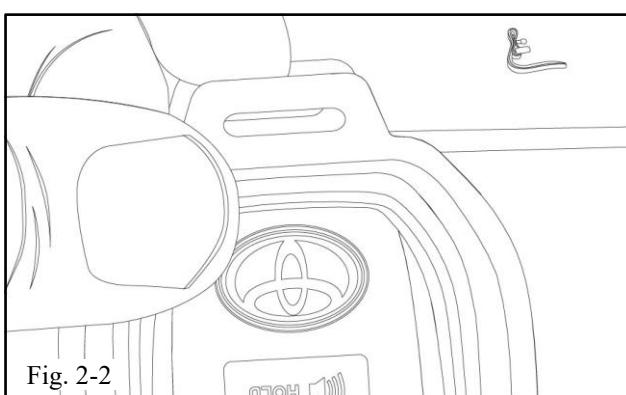
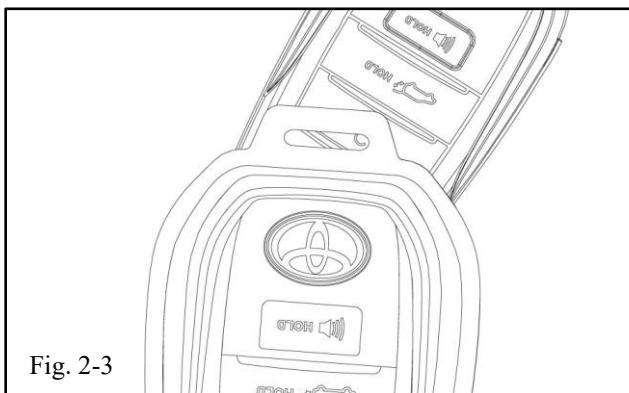
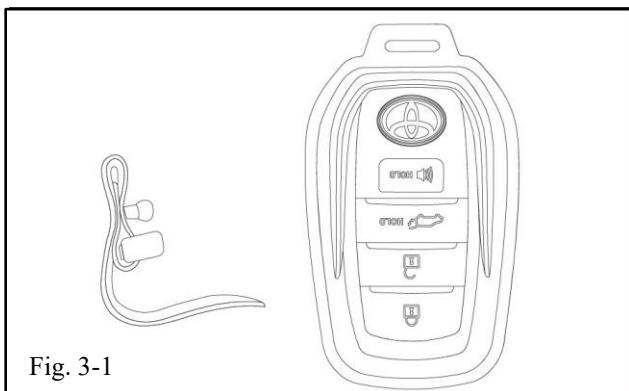


Fig. 2-2

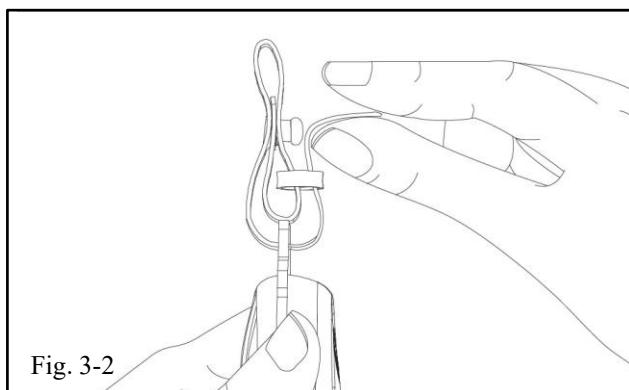


(c) With Key Glove open, push Key Fob completely into glove. (Fig 2-3)



### **3. Complete the Installation.**

- (a) With the Key Fob completely inside the glove, grab belt. (Fig 3-1)
- (b) Reinsert belt into Key Glove loop opening. (Fig 3-2)
- (c) Ensure Key Fob buttons are aligned with Key Glove, completing installation. (Fig 3-3)



Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<u>Accessory Function Checks</u>  <input type="checkbox"/> Confirm proper alignment of Key Glove and Fob buttons.  <input type="checkbox"/> Confirm belt feature is secured through glove and over stud.	<input type="checkbox"/> Misaligned Key Fob buttons.  <input type="checkbox"/> Belt feature not looped through both Key Glove sides.  <input type="checkbox"/> Stud feature not secured.
<u>Vehicle Function Checks</u>  <input type="checkbox"/> <input type="checkbox"/>	
<u>Vehicle Appearance Check</u>  <input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)