

**Part Number: PT420-00130****Kit Contents**

Item #	Quantity Reqd.	Description
1	1	Emergency Assistance Kit
2		
3		

**Hardware Bag Contents**

Item #	Quantity Reqd.	Description
1		
2		
3		

**Additional Items Required For Installation**

Item #	Quantity Reqd.	Description
1		
2		
3		

**Conflicts**

None

**Recommended Tools**

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
None	
Installation Tools	Notes
None	
Special Chemicals	Notes
None	

**General Applicability**

All Toyota Vehicles

**Recommended Sequence of Application**

Item #	Accessory
1	
2	

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

**Legend****STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.**SAFETY TORQUE:** This mark indicates that torque is related to safety.**REGULATORY MARK:** This mark indicates the component is related to regulatory compliance

## Procedure

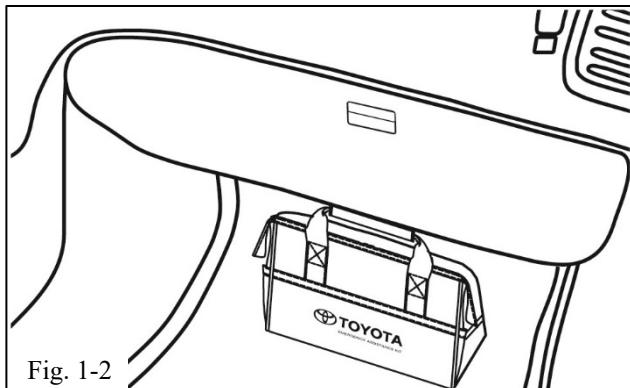
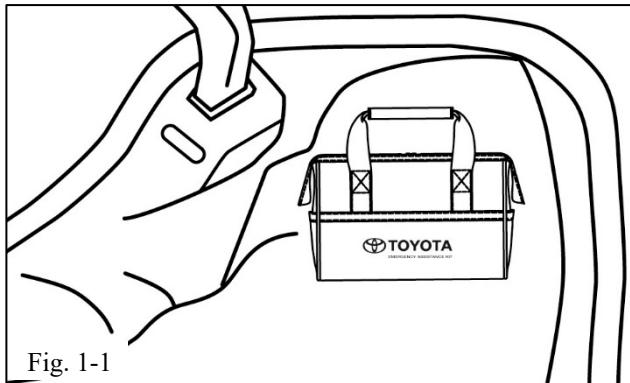
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



### 1. Install the Emergency Assistance Kit.

#### (a) Cars / SUVs / VAN:

- (1) Place the Emergency Assistance Kit in the trunk/cargo area of the vehicle (Fig. 1-1).

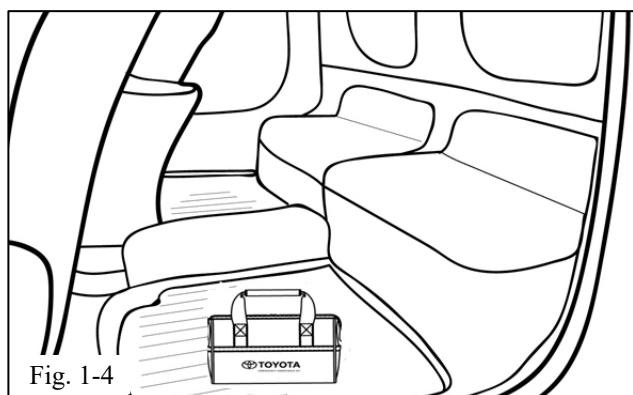
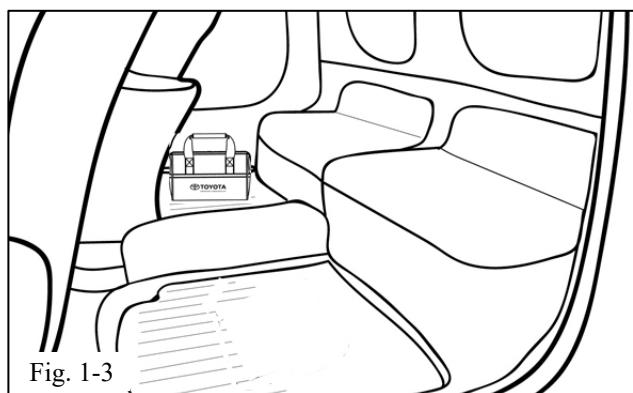
- (b) Trucks: Install the Emergency Assistance Kit per the North American Process Facility (NAPF) process.

- (c) Confirm that the Emergency Assistance Kit is NOT installed on the driver's side front floor pan.

**NOTE: Options for placement of the Emergency Assistance Kit inside the truck:**

Place the Emergency Assistance Kit on the passenger front floor of the vehicle (Fig. 1-2).

**NOTE: Do NOT remove the Emergency Assistance Kit from the package.**



- (d) Place the Emergency Assistance Kit on the passenger's side (Fig. 1-3) or the floor pan of the rear driver's side (Fig. 1-4) of the vehicle.

**⚠ NOTE:** Do NOT remove the Emergency Assistance Kit from the package.

- STOP** (e) Confirm the Emergency Assistance Kit is placed on either the passenger front floor of the vehicle, the rear floor pan of the driver's side, or the floor pan on the rear passenger's side.

**TOYOTA ALL VEHICLES 2013 - EMERGENCY ASSISTANCE KIT**Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<u>Accessory Function Checks</u>  <input type="checkbox"/> Confirm placement of Emergency Assistance Kit. <input type="checkbox"/> Confirm tether strap is tightened and kit is securely in place. <input type="checkbox"/> Confirm the EAK is <u>not</u> installed on the driver's side floor pan.	Whenever possible, "Toyota" name is visible and upright.  Loose strap and secure placement  Confirm the Emergency Assistance Kit is placed on either the passenger front floor of the vehicle, the rear floor pan of the driver's side, or the floor pan on the rear passenger's side.
<u>Vehicle Function Checks</u>  <input type="checkbox"/>	
<u>Vehicle Appearance Check</u>  <input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)