# Machine Learning approach for Predictive Maintenance Aircraft Engine using IBM Watson Studio

## 1. INTRODUCTION

## 1.1 Overview

Aircraft engines are the most expensive parts of an aircraft, and it is in airlines' interest to keep their power plants in tip-top condition. Apart from the fact that they are rather crucial to actual flight and safety, unscheduled service interruptions due to engine problems can quickly become costly affairs. Engine failure is highly risky and needs a lot of time for repair. Unexpected failure leads to loss of money and time. Predicting the failure prior, will save time, effort, money and sometimes even lives. The failure can be detected by installing the sensors and keeping a track of the values. The failure detection and predictive maintenance can be for any device, out of which we will be dealing with the engine failure for a threshold number of days.

# 1.2 Purpose

The project aims to predict the failure of an engine by using Machine Learning to save loss of time & money thus improving productivity.

## 2. LITERATURE SURVEY

# 2.1 Existing problem

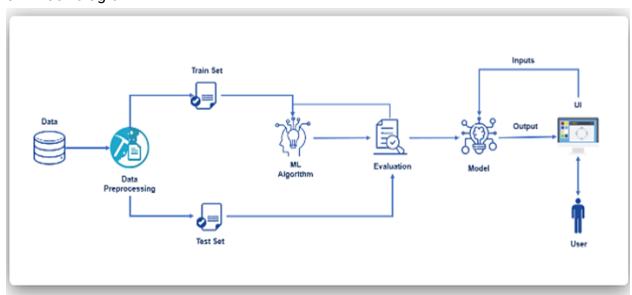
Ideally, pilots and mechanics should work together to make sure the aircraft is operated and maintained properly. As a pilot, you are encouraged to take an active role in maintenance by reviewing inspection results and discussing Airworthiness Directives and Service Bulletins with your mechanic. The existing system is highly risky and needs a lot of time for repair and heavy risk for human lives. we cannot ensure the result from existing system. Maintenance delays are major inconvenience for passengers, and they are serious issue for airlines as well.

## 2.2 Proposed solution

The project aims to predict the failure of an engine by using Machine Learning to save loss of time & money thus improving productivity .today's engines have hundreds of sensors and signals that transmit gigabytes of data for each flight. Planes generate a lot of data that can be used to make such predictions we have access to data like this, we can generate predictions using those data. This is a perfect opportunity to use predictive analytics: modern aircraft generate a wealth of data — a 787 generates as much as a terabyte of sensor data per flight — and airlines have extensive records of flight delays and their causes. So it makes sense to look the sensor manual data from flights that had unexpected maintenance issues, and see if you can find patterns in the data that indicate a likelihood of a maintenance problem, so you can fix any such issues before they become a delay

# 3. THEORITICAL ANALYSIS

## 3.1 Block diagram



# 3.2 Hardware / Software designing

## IBM Watson Studio

Watson Studio accelerates the machine and deep learning workflows required to infuse Al into your business to drive innovation. It provides a suite of tools for data scientists,

application developers and subject matter experts, allowing them to collaboratively connect to data, wrangle that data and use it to build, train and deploy models at scale. Successful AI projects require a combination of algorithms + data + team, and a very powerful compute infrastructure.

- IBM Watson Machine Learning
- IBM Cloud Object Storage

# 4. EXPERIMENTAL INVESTIGATIONS

• Download the dataset.

Import required libraries such as pandas, numpy, sklearn and Datasets are collected.

Preprocess or clean the data.

After collecting the datasets we preprocess the data, preprocess involves treating the dataset, preprocessing the dataset, splitting the dataset, we split the data for training, testing purposes and analyze the pre-processed data.

Handling the null values

Handling the categorical values if any

Normalize the data if required.

Identify the dependent and independent variables.

Split the dataset into train and test sets.

 Train the machine with pre-processed data using an appropriate machine learning algorithm.

In this project ,We will be initially considering the Logistic Regression model and fit the data. Here we will be evaluating the model built. We will be using the test set for evaluation. The test set is given to the model for prediction and prediction values are stored in another variable called y\_predlog. The actual and predicted values are compared to know the accuracy of the model using the accuracy\_score function from sklearn.metrics package. Follow the below steps to find the accuracy of the model. The accuracy for logistic regression in this is .998 . Confusion matrix can be generated to know the true positives.

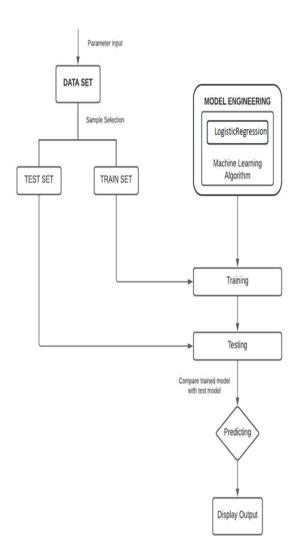
• Save the model and its dependencies.

The finalised model is now to be saved. We will be saving the model as a sav file.

• Build a Web application using flask that integrates with the model built.

After the model is built, we will be integrating it to a web application where a user can give the sensor data and get to know if the engine fails in the next 30 days or we can even generate the random values and know the prediction for those random data.

# 5. FLOWCHART



# 6. RESULT

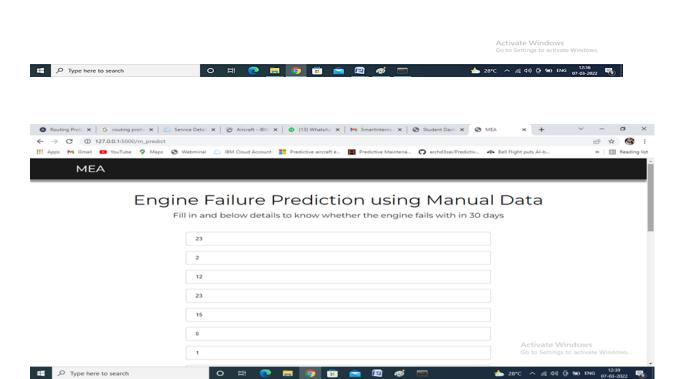


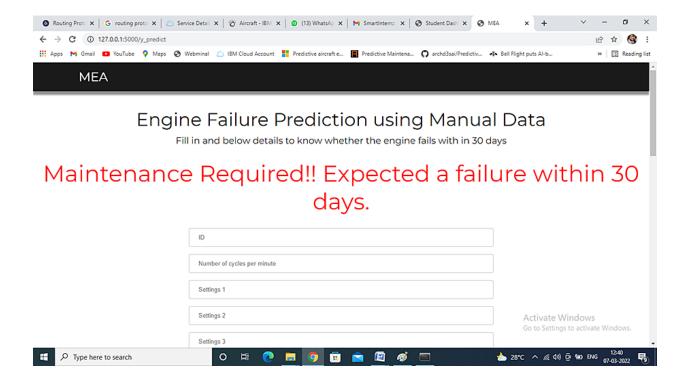
### Maintenance of Aircraft Engine

Machine learning algorith to detect the engine failure before hand reduce the maintenance costs.

Engine failure is highly risky and needs a lot of time for repair. Unexpected failure leads to loss of money and time. Predicting the failure prior, will save time, effort, money and sometimes even lives. The failure can be detected by installing the sensors and keeping a track of the values. The failure detection and predictive maintenance can be for any device, out of which we will be dealing with the engine failure for a threshold number of days. The project aims to predict the failure of an engine by using Machine Learning to save loss of time & money thus improving productivity.

Click for Manual Predict





## 7. ADVANTAGES & DISADVANTAGES

#### **ADVANTAGES**

**Save time ,effort and money:**unexpected failure leads to loss of money and time. Predict the failure of an engine by using machine learning to save loss of time and money thus improving productivity

**3-5% increased machine useful life:** Since predictive maintenance reduces machine breakdowns and ensures operation in optimum settings

**Reduced environmental impact**: As machines remain useful for longer periods and as their efficiency increase with advanced analytics, companies will waste less natural resources. Predictive maintenance is one of the few initiatives that both help companies bottom line and their corporate social responsibility goals.

**Advanced analytics:** Setting up predictive maintenance involves collecting sensor data from diverse machinery. Once that data starts to be automatically collected, analysts have a trove of information ready for analysis. This data can be used to identify parameter and process optimization opportunities.

#### **DISADVANTAGES**

Data security: In terms of predictive maintenance, it is critical to guarantee that equipment performance data is not subject to access by outside parties, and that outside parties are not able to control predictive maintenance systems. At a more baseline level, it also remains important to protect information such as customer data.

Additional Cost: Given the complex nature of predictive maintenance, plant personnel needs to be trained on using the equipment and interpreting the analytics. It also involves investment in maintenance tools and systems. Tersely, condition monitoring has a high upfront cost.

# 8. APPLICATIONS

Aircraft engine maintenance is a step-by-step process similar to a person's health check-up. It consists of washing and drying jet engine parts, exterior and interior visual inspections, a dismantling of the engine, the repair and replacement of any parts, and then the re-assembling and testing of the engine.

Machine Learning play a key part in security as they typically use predictive analysis to improve services and performance, but also to detect anomalies, fraud, understand consumer behavior and enhance data security. 4. ML Algorithms are also known for it's recommendation algorithms like in Facebook or YouTube where similar content will be suggested to engage the user

## 9. CONCLUSION

In this work, Predictive Maintenance aircraft engine using machine learning, Logistic Regression are considered for determining the status of maintenance of aircraft engine applications. In Logistics Regression has done quite a good performance than expected with 0.99832accuracy. This leads to conclusion that how much important is feature selection and feature transformation is. Our results showed that the most predictive features are EMPLOYER SUCCESS RATE and PREVAILING WAGE.

# **10. FUTURESCOPE**

By adopting a predictive-maintenance (PDM) strategy, you can mine your critical asset data and identify anomalies or deviations from their standard performance. In this paper we are just predicting whether engine fail or not within 30 days. Such insights can help you discover and proactively fix issues days, weeks, or even months before they lead to failures. This can help you avoid unplanned downtime, reduce industrial f maintenance overspend, and mitigate safety and environmental risk.

## 11. BIBLIOGRAPHY

- Hermawan, A. P., Kim, D-S., and Lee, M-J. (2020). Predictive Maintenance of Aircraft Engine using Deep Learning Technique. In 2020 International Conference on Information and Communication Technology Convergence (ICTC), pp. 1296-1298.
- Amruthnath, N., and Gupta, T. (2018). A research study on unsupervised machine learning algorithms for early fault detection in predictive maintenance. In 2018 5th International Conference on Industrial Engineering and Applications (ICIEA). pp. 355-361.
- GE Aviation. https://www.geaviation.com/commercial

# 12. APPENDIX

## A. Source Code

```
In [1]:

import pandas as pd
import numpy as np
from sklearn.preprocessing import MinMaxScaler
from sklearn.preprocessing import Sequential
from tensorflow.keras.models import Sequential
from tensorflow.keras.layers import Dense, Dropout, LSTM, Activation
from tensorflow.keras.callbacks import EarlyStopping
import matplotlib.pyplot as plt
plt.style.use('ggplot')
% imaplotlib inline

In [2]:
import os, types
import pandas as pd
from botcore client import Config
import lbm botco3

def _iter_(self): return 0

# @hidden_cell
# The following code accesses a file in your IBM Cloud Object Storage. It includes your credentials.
# You might want to remove those credentials before you share the notebook.
client_f99763f7cifiadaff997b4fbbc23830b = ibm_boto3.client(service_name='s3',
ibm_apit_key_id='Nsy/ysqax1feoglogogbogbogwishinwtyUDTESyFTG',
ibm_auth_endpoint='https://iam.cloud.ibm.com/oidc/token',
config-Config(signature_version-loauth'),
endpoint_url='https://s3.private.us.cloud-object-storage.appdomain.cloud')

Go to Settings to activate Windows
Go to Settings to activate
```

