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## 1. Introduction

This specification describes Q9T4, which is a 19.0" analog/digital interface color TFT LCD monitor without audio. The monitor supports up to 1280x1024 pixel resolution and refresh rate of 75 Hz. The independent 6 bits R, G, B colors are capable of displaying 262K colors (scaler dithering output 16.2M colors). In addition, dithering function is supported. The features summary is shown below,

**\*All panel spec. in C201 definition depends on the variance of panel source.**

Feature items	Specifications	Remark
Panel supplier & module name	AUO M190EN04 V.2	
Screen diagonal	19.0" (480mm)	376.32(H) x 301.056(V)
Display Format	SXGA / 1280 (H) x 1024 (V)	
Pixel Pitch	0.294 mm x 0.294 mm	per one triad
Viewing Angle (@ Contrast Ratio = 10)	R/L: <b>70/70</b> degrees (typ.) and U/D: <b>70/65</b> degrees (typ.)	Panel spec.
Analog interface with Scaling supported	<b>Yes</b>	With 15-pin D-sub connector
DVI interface with Scaling supported	<b>Yes</b>	With 24-pin DVI-D connector
Video interface with Scaling supported	No	
Max resolution mode supported	1280 x 1024 @ 75Hz	
Number of Display Colors supported	262K colors	scaler dithering output 16.2M colors
Contrast Ratio	<b>450:1 (typ.)</b>	
Luminance	<b>250 cd/m<sup>2</sup> (typ.)</b>	At CCFL 7mA & R/G/B saturated condition
AC power input	<b>Yes</b>	90-264 Volts, 47-63 Hz.
DC power input (with AC power adapter)	No	
DPMS supported	<b>Yes</b>	≤1W in power off preferred mode, 120V ≤2W, 240V
LED indicator for power status showed	<b>Yes</b>	Green/Amber/Non
OSD for control & information supported	<b>Yes</b>	
Multi-language supported for OSD	<b>Yes</b>	8 languages
Buttons control supported	<b>Yes</b>	6 buttons including 1 monitor power on/off control button.
Flywheel control supported	No	
Scaling function supported	<b>Yes</b>	
Auto adjustment function supported	<b>Yes</b>	"iKey" function
DDC function supported (EDID ver. 1.3)	<b>Yes</b>	DDC2B only
Audio speakers supported	No	
Audio Jack (input connector) supported	No	
Earphone Jack (input connector) supported	No	
Microphone function supported	No	
Mechanical Tilt base design	<b>Yes</b>	From <b>-5</b> to <b>+20</b> degree
VESA wall mounting design	<b>Yes</b>	
Mechanical Rotate design	No	
Mechanical Lift base design	No	
Kensington compatible lock design	<b>Yes</b>	

## 2. Operational Specification

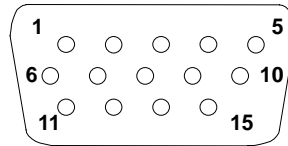
### 2.1 Power supply

Item	Condition	Spec	OK	N.A	Remark
Input Voltage range	Universal input full range	90~264VAC /47~63Hz	√		
Input Current range	90 ~ 264VAC	≤ 2.0 Arms	√		
Power Consumption	Normal “On” operation	< 40 W (w/o speaker)	√		LED: Green
DPMS	DPMS “Off” state	≤ 1 W in power preferred mode, 120V ≤ 2 W, 240V	√		LED: Amber
Inrush Current	110 VAC 220 VAC	< 30 A (peak) < 60 A (peak)	√		Cold-start
Earth Leakage Current	264 VAC/50Hz	< 3.5 mA	√		
Hi-Pot	1. 1500VAC, 1 sec 2. Ground test: 30A, 1sec	Without damage < 0.1 ohm	√		(on-line test) (in-lab test)
Power Line Transient	IEC1000-4-4	1KV	√		
	IEC1000-4-5 (Surge)	Common: 2KV, Differential: 1KV	√		
CCFL operation range	90 ~ 264VAC	3.0 mA ~7.5mA	√		Depends on panel source
CCFL Frequency	90 ~ 264VAC	40KHz ~ 80KHz	√		Depends on panel source
Power cord		Color: Black Length: 1500 +/- 50 mm	√		

### 2.2 Signal interface

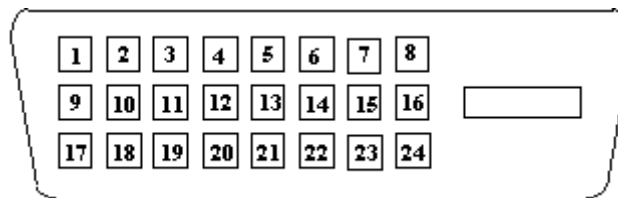
Item	Condition	Spec	OK	N.A	Remark
Signal Cable	15-pin D-Sub	Color: Black Length: 1500 +/- 30 mm	√		
	24-pin DVI-D	Color: Black Length: 2000 +/- 50 mm	√		
Pin assignment	15-pin D-sub connector	See Note-1	√		For 15-pin D-sub
	24-pin DVI-D connector	See Note-2	√		For 24-pin DVI-D
Video input	Signal type	Separate analog R/G/B	√		For 15-pin D-sub
	Level	700 mV (peak to peak)	√		
	Impedance	75 Ohms +/- 1.5 Ohms	√		
Sync input	Signal type	Separate H/V-sync Composite H/V-sync (Positive/Negative)	√		For 15-pin D-sub
	Level	Logic High: 2.4V ~ 5.5V Logic Low: 0V ~ 0.5V (TTL level)	√		Refer to VESA VSIS Standard V1R1
	Impedance	Minimum 2.2KΩ (pull down)	√		10KΩ for application
	Sync Pulse Width (SPW)	0.7 μs < H-SPW 1H < V-SPW	√		

**Note-1:** The pin assignment of 15-pin D-sub connector is as below,



Pin	Signal Assignment	Pin	Signal Assignment
1	Red video	9	PC5V (+5 volt power)
2	Green video	10	Sync Ground
3	Blue video	11	Ground
4	Ground	12	SDA
5	Cable Detected	13	H-Sync (or H+V)
6	Red Ground	14	V-sync
7	Green Ground	15	SCL
8	Blue Ground		

**Note-2:** The pin assignment of 24-pin DVI-D connector is as below,



Pin	Signal Assignment	Pin	Signal Assignment
1	TMDS RX2-	13	Floating
2	TMDS RX2+	14	+5V Power
3	TMDS Ground	15	Ground
4	Floating	16	Hot Plug Detect
5	Floating	17	TMDS RX0-
6	DDC Clock	18	TMDS RX0+
7	DDC Data	19	TMDS Ground
8	Floating	20	Floating
9	TMDS RX1-	21	Floating
10	TMDS RX1+	22	TMDS Ground
11	TMDS Ground	23	TMDS Clock+
12	Floating	24	TMDS Clock-

## 2.3 Video performance

Item	Condition	Spec	OK	N.A	Remark
Max. support Pixel rate		135 MHz	√		
Max. Resolution		1280 x 1024	√		
Rise time + Fall time		< 6.25 ns (50% of minimum pixel clock period)	√		1280 x 1024 @ 75Hz (max. support timing)
Settling Time after overshoot /undershoot		< 5% final full-scale value	√		Refer to VESA VSIS Standard V1R1

Overshoot/Undershoot		< 12% of step function voltage level over the full voltage range	√		Refer to VESA VSIS Standard V1R1
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## 2.4 Scan range

Item	Condition	Spec	OK	N.A	Remark
Horizontal		31 ~ 81 KHz	√		
Vertical		56 ~ 76 Hz	√		Without Frame buffer

## 2.5 Plug & Play DDC2B Support

Item	Condition	Spec	OK	N.A	Remark
DDC channel type		DDC2B	√		
EDID		Version 1.3	√		Refer to Q9T4 S/W spec. document to see the detailed EDID data definition.

## 2.6 Support Timings

Input Timing				Actual Output			
Resolution	Horizontal	Vertical	Dot Clock	Actual display	OK	N.A	Remark
640x350	31.47(P)	70.08(N)	25.17	1280x943	√		DOS
720x400	31.47(N)	70.08(P)	28.32	1280x1024	√		DOS
640x480	31.47(N)	60.00(N)	25.18	1280x1024	√		DOS
640x480	35.00(N)	67.00(N)	30.24	1280x1024	√		Macintosh
640x480	37.86(N)	72.80(N)	31.5	1280x1024	√		VESA
640x480	37.50(N)	75.00(N)	31.5	1280x1024	√		VESA
800x600	37.88(P)	60.32(P)	40.00	1280x1024	√		VESA
800x600	48.08(P)	72.19(P)	50.00	1280x1024	√		VESA
800x600	46.86(P)	75.00(P)	49.50	1280x1024	√		VESA
832X624	49.72(N)	74.55(N)	57.29	1280x1024	√		Macintosh
1024x768	48.36(N)	60.00(N)	65.00	1280x1024	√		VESA
1024x768	56.48(N)	70.10(N)	75.00	1280x1024	√		VESA
1024x768	60.02(P)	75.00(P)	78.75	1280x1024	√		VESA
1024X768	60.24(N)	74.93(N)	80.00	1280x1024	√		Macintosh
1152x864	67.50(P)	75.00(P)	108.00	1280x1024	√		VESA
1152x870	68.68(N)	75.06(N)	100.00	1280x1024	√		Macintosh
1152x900	61.80(N)	66.00(N)	94.50	1280x1024	√		SUN 66
1152x900	71.81(N)	76.14(N)	108.00	1280x1024	√		SUN
1280x1024	64.00(P)	60.00(P)	108.00	1280x1024	√		VESA
1280x1024	75.83(N)	71.53(N)	128.00	1280x1024	√		IBM1

1280x1024	80.00(P)	75.00(P)	135.00	1280x1024	√		VESA
1280x1024	81.18(N)	76.16(N)	135.09	1280x1024	√		SPARC2

**Note-3:** “P”, “N” stands for “Positive”, “Negative” polarity of incoming H-sync/V-sync (input timing).

### 3. Operational & Functional Specification

#### 3.1 Video performance

Item	Condition	Spec	OK	N.A	Remark
Resolution	Any input resolution modes which are under 1280 x 1024	1280 x 1024	√		
Contrast ratio		450:1 (typ.)	√		
Brightness	At R/G/B saturated condition	250 cd/m <sup>2</sup> (typ.) @ 7mA	√		
Response time	Rising + Falling time	12 ms (typ.)	√		
Viewing angle	At Contrast ratio = 10	R/L: 70/70 degrees (typ.)	√		
	At Contrast ratio = 10	U/D: 70/65 degrees (typ.)	√		
CIE coordinate of White		(0.31, 0.33) +/- (0.03, 0.03)	√		
Display colors		262K colors	√		scaler dithering output 16.2M colors

#### 3.2 Brightness Adjustable Range

Item	Condition	Spec	OK	N.A	Remark
Brightness adjustable range	At default contrast level (saturate point) & Full-white color pattern	(Max. brightness value – Min. brightness value) $\geq 100 \text{ cd/m}^2$	√		

#### 3.3 Acoustical Noise

Item	Condition	Spec	OK	N.A	Remark
Acoustical Noise	At 1 meter distance & “Audio” function disabled	$\leq 40 \text{ dB/A}$	√		

#### 3.4 Environment

Item	Condition	Spec	OK	N.A	Remark
Temperature	Operating	0 ~ +40 °C	√		
	Non-operating	-20 ~ +60 °C	√		
Humidity	Operating	10 ~ 90%	√		Non-condensing
	Non-operating	10 ~ 90%	√		Non-condensing
Altitude	Operating	0~3048m (10,000ft)	√		Without packing
	Non-operating	0~12,192m (40,000ft)	√		With packing

## 3.5 Transportation

Item	Condition	Spec	OK	N.A	Remark
(1) Vibration	Package, Non-Operating	(1) Sine wave 5~200Hz 1.5G, 1 octave/min, 15 min dwell on each resonant frequency, all primary axis, one sweep (30 min minimum) per orientation, total of 90+ min.	√		
		(2) Random 5 ~100 Hz, 0 dB/Oct. 0.015 g <sup>2</sup> /Hz 100 ~200 Hz, -6 dB/Oct. 200 Hz, 0.0038 g <sup>2</sup> /Hz Equivalent to 1.47 Grms, All primary axis, 20 min per- orientation, total is 60 min.			
		(3) Procedure: Confirmed sample with appearance and function ready before testing then compare with after test record as brightness, uniformity and contrast ratio. Perform random vibration after sine-wave vibration test.			
(2) Unpackaged Vibration	Unpackaged, Non-Operating	Test Spectrum: 20 Hz 0.0185(g <sup>2</sup> /Hz) 200Hz 0.0185(g <sup>2</sup> /Hz) Duration : 5 Minutes Axis : 3 axis ( Horizontal and Vertical axis ,Z axis)	√		
(3) Drop	Package, Non-Operating	91 cm Height (MP stage) (1 corner, 3 edges, 6 faces)	√		
(4) Shock	Wooden package, Non-Operating	Waveform: half sine Faces: 6 sides/ per orientation 3 shocks. Duration: <3ms Velocity accelerate: 75g	√		

## 3.6 Electrostatic Discharge Requirements

Item	Condition	Spec	OK	N.A	Remark
Electrostatic Discharge	IEC801-2 standard	Contact: 8KV Air: 15KV	√		

## 3.7 EMC

Item	Condition	Spec	OK	N.A	Remark
TCO03	Electric	Band 1 < 10 V/m Band 2 < 1 V/m	√		
	Magnetic	Band 1 < 200nT Band 2 < 25nT	√		
EMI	FCC part 15J class B	After Mass production under	√		



	EN55022 class B	1dBuv for constant measure. Besides DNSF and VCCI class-2 are optional.			
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### 3.8 Reliability

Item	Condition	Spec	OK	N.A	Remark
MTBF Prediction	Refer to MIL-217F	> 60,000 Hours	√		Excluding CCFL
CCFL Life time	At 25±2℃, under 7.0mA	50,000 Hours (typ.)	√		See Note-4

**Note-4:** CCFL lifetime is determined as the time at which brightness of lamp is 50%. The typical lifetime of CCFL is on the condition at 7.0±0.5mA lamp current.

## 4. LCD Characteristics

### 4.1 The Physical definition & Technology summary of LCD panel

Item	Condition	Spec	OK	N.A	Remark
LCD Panel Supplier		AUO	√		
Panel type of Supplier		M190EN04 V.2	√		
Screen Diagonal		480mm(19.0")	√		
Display area	Unit=mm	376.32(H) x 301.056(V)	√		
Physical Size	Unit=mm	396(H) x 324(V) x 18(D) (typ.)	√		
Weight	Unit=gram	2700 (typ.)	√		
Technology		TN type	√		
Pixel pitch	Unit=mm	0.294 x 0.294	√		Per one triad
Pixel arrangement		R/G/B vertical stripe	√		
Display mode		Normally white	√		
Support color		262K colors (scaler dithering output 16.2M colors)	√		

### 4.2 Optical characteristics of LCD panel

Item	Unit	Conditions	Min.	Typ.	Max.	Remark
Viewing Angle	[degree]	Horizontal (Right)	65	70	-	
	[degree]	CR = 10 (Left)	65	70	-	
	[degree]	Vertical (Up)	65	70	-	
	[degree]	CR = 10 (Down)	60	65	-	
Contrast ratio		Normal Direction	250	450		
Response Time	[msec]	Rising Time	-	3.6	6.3	
	[msec]	Falling Time	-	8.4	14.7	
	[msec]	Rising + Falling	-	12	21	
Color / Chromaticity Coordinates (CIE)		Red x	0.604	0.634	0.664	
		Red y	0.324	0.354	0.384	
		Green x	0.27	0.3	0.3	
		Green y	0.585	0.615	0.645	
		Blue x	0.108	0.138	0.168	
		Blue y	0.047	0.077	0.107	
Color Coordinates (CIE) White		White x	0.28	0.31	0.34	
		White y	0.30	0.33	0.36	
Luminance Uniformity	[%]	9 points measurement	70	75	-	

White Luminance @ CCFL 7.5mA (center)	[cd/m <sup>2</sup> ]		200	250	-	
Crosstalk (in 75Hz)	[%]				1.5	

\* The test methods for the above items' definition, please refer to the relative panel specification.

## 5. User Controls

### 5.1 User's hardware control definition

Item	Condition	Spec	OK	N.A	Remark
Power button			√		
Enter button			√		
Right/Inc. button			√		
Left/Dec. button			√		
Exit /Volume or Input Select button			√		
iKey button			√		
Mode button				√	
Mute button				√	

### 5.2 OSD control function definition

Item	Condition	Spec	OK	N.A	Remark
Auto Adjust		Auto-Geometry	√		
Brightness			√		
Contrast			√		
Horizontal Position			√		
Vertical Position			√		
Pixel Clock			√		
Phase			√		
Color		Bluish Reddish Normal User: Separate R/G/B adjustment	√		
OSD Position		OSD Horizontal position OSD Vertical position	√		
OSD Time		From 5 sec to 60 sec	√		
Language		8 languages	√		
Recall		Color recall Recall All	√		
Mode				√	
Input Select		D-sub DVI	√		
Sharpness			√		

Display Information		For input timing	√		
Volume				√	
Mute				√	
Hot key for Brightness			√		
Hot key for Contrast			√		
Hot key for Volume				√	
Hot key for Input Select			√		
Hot key for Mode				√	

\* The detailed firmware functions' specification, please refer to C212 S/W spec. document.

## 6. Mechanical Characteristics

### 6.1 Dimension

Item	Condition	Spec	OK	N.A	Remark
Bezel opening		<b>378.2 x 302.9 mm</b>	√		
Monitor without Stand	L x W x H mm	<b>356.5*422.2*63.5mm</b>	√		
Monitor with Stand	L x W x H mm	<b>410.1*422.2*168 mm</b>	√		
Carton Box (outside)	L x W x H mm	<b>495 x 491x 157mm</b>	√		
Tilt and Swivel range		Tilt: -5 ~ +20 degree Swivel: 0 degrees	√		

### 6.2 Weight

Item	Condition	Spec	OK	N.A	Remark
Monitor (Net)		<b>5.1 Kg</b>	√		
Monitor with packing (Gross)		<b>6.8 Kg</b>	√		

### 6.3 Plastic

Item	Condition	Spec	OK	N.A	Remark
Flammability		<b>94-HB</b>	√		
Heat deflection To	<b>ABS</b>	65 °C	√		
UV stability	<b>ABS</b>	<b>Delta E &lt; 8.0</b>	√		
Resin		MPRII: <b>ABS</b> (VW55/VE0856/D350)	√		
Texture		<b>MT-11020</b>	√		Bezel texture <b>MT-11010</b>
Color		<b>BCS-Y5003A</b>	√		Bezel painting T8020C

## 6.4 Carton

Item	Condition	Spec	OK	N.A	Remark
Color		Kraft	√		
Material		C Flute	√		
Compression strength		396 KGF	√		
Burst Strength		16 KGF/cm <sup>2</sup>	√		
Stacked quantity		13 Layers	√		

## 7. Pallet & Shipment

### 7.1 Container Specification

Stowing Type	Container	Quantity of products (sets) (Every container)	Quantity of Products (sets) (Every Pallet)	Quantity of pallet (sets) (Every Container)
With pallet	20'	600	Pallet A: 60	Pallet A: 10
	40'	1440	Pallet A: 60	Pallet A: 24
Without pallet	20'	600	X	X
			X	X
	40'	1440	X	X
			X	X

### 7.2 Carton Specification

#### Product:

Net Weight (Kg)	Gross Weight (Kg)	Dimension w/o Base L*W*H (mm)	Dimension w/ Base L*W*H (mm)
5.1Kg	6.8Kg	356.5*422.2*63.5mm	410.1*422.2*168 mm

#### Package:

Carton Interior Dimension (mm) L*W*H	Carton External Dimension (mm) L*W*H
485 x 481 x 139	495 x 491x 157

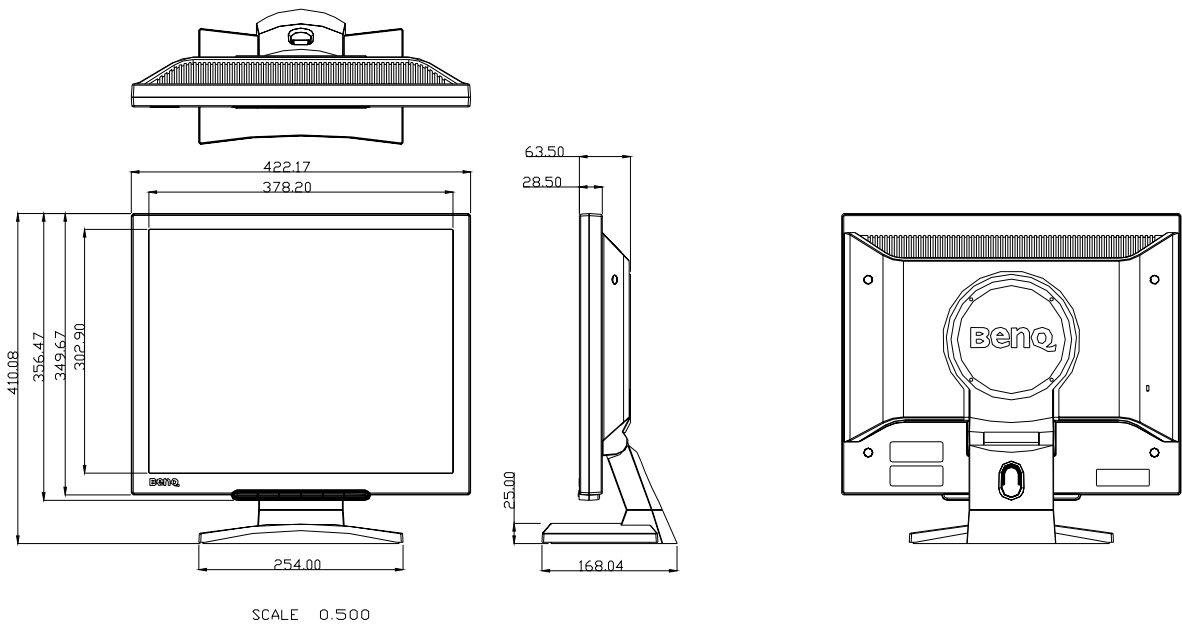
## 8. Certification

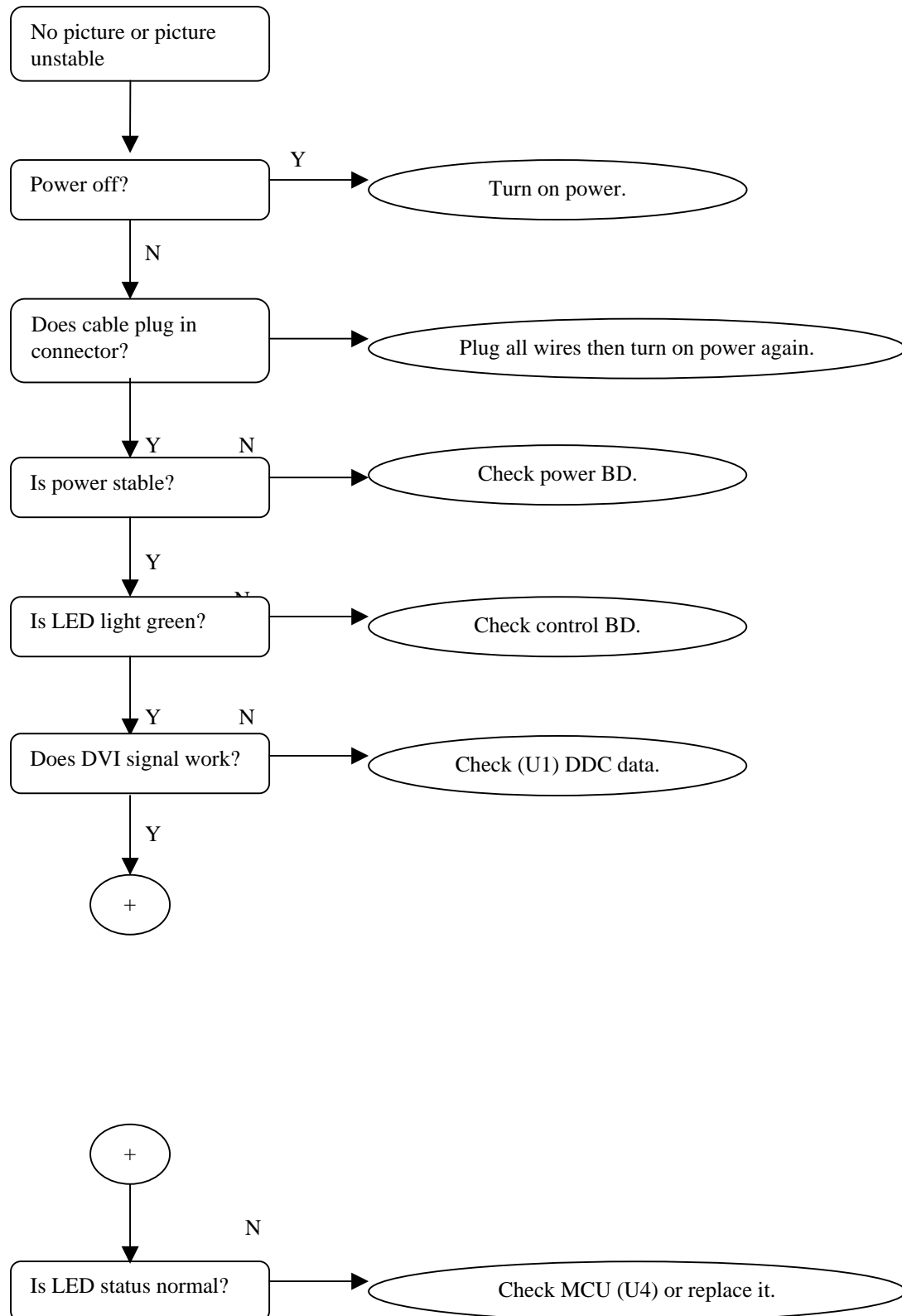
Item	Condition	Spec	OK	N.A	Remark
Environment	Green design	API Doc. 715-C49	√		ISO14000 Requirement
	Blue Angel	German Standard		√	
	E-2000	Switzerland		√	
	EPA	USA Standard	√		
	TCO'99			√	
	TCO'03		√		
	Green Mark		√		
PC-Monitor	Microsoft Windows	PC98/99	√		
	DPMS	VESA	√		
	DDC 2B	Version 1.3	√		
	USB	External		√	
Safety	UL (USA)	UL60950 3 <sup>rd</sup> edition		√	
	CSA (Canada)	CAN/CSA-C22.2 No. 60950	√		
	Nordic / D.N.S.F	EN60950		√	
	FIMKO	EN60950	√		
	CE Mark	73/23/EEC	√		
	IEC60950		√		
	EN60950		√		
	CB	EN60950	√		
	TUV/GS	EN60950 / EK1-ITB 2000:2003	√		
	CCC (China)		√		
	GOST	EN60950	√		
	SASO		√		
EMC	CE Mark	89/336/EEC	√		
	FCC (USA)	FCC Part 15 B	√		
	EN55022	Class B	√		
	CISPR 22	Class B	√		
	VCCI (Japan)	VCCI Class B	√		
	BSMI (Taiwan)	CNS 13438	√		
	C-Tick (Australia)	AS/ NZS CISPR22	√		
X- Ray Requirement	DHHS (21 CFR)	USA X- Ray Standard		√	

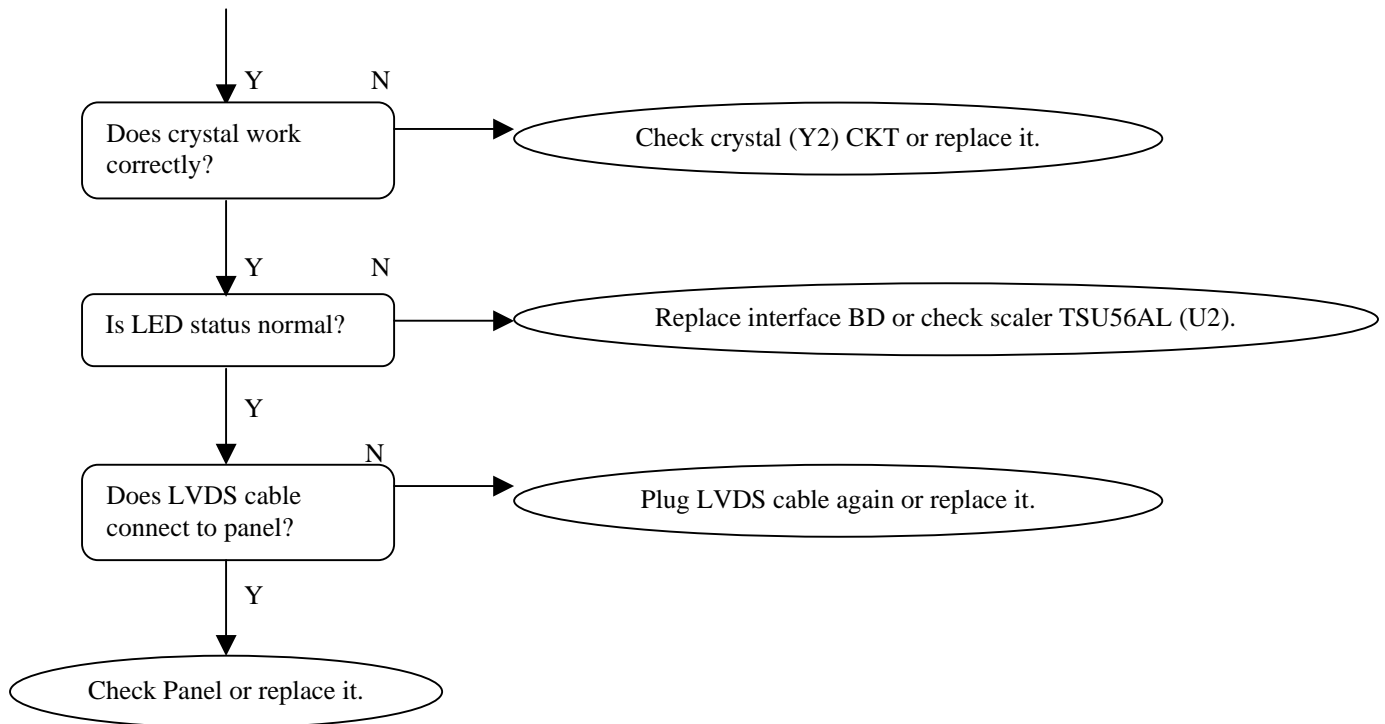
Ergonomics	DNHW			√	
	PTB	German X- Ray standard		√	
	TUV / Ergo		√		
	ISO 13406-2		√		
	prEN50279		√		

Appendix: Physical Dimension Front View and Side view

Fig. 1 Physical Dimension Front View and Side view



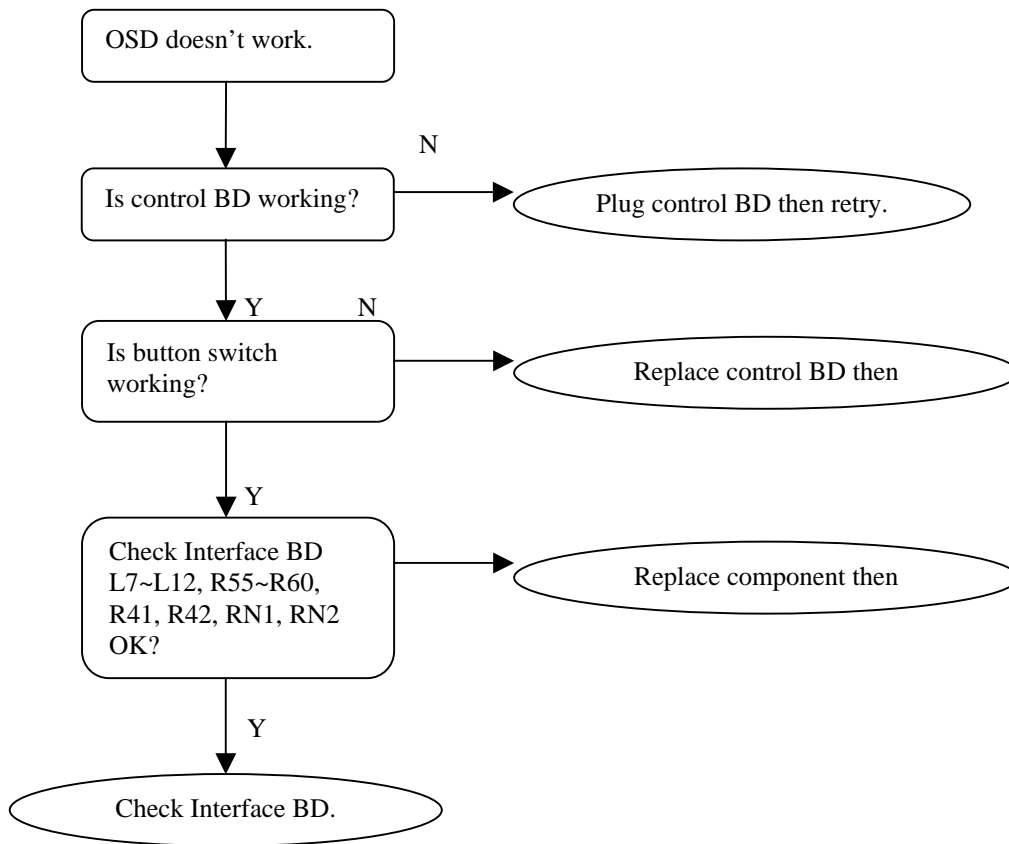
**Q9T4 TROUBLE SHOOTING GUIDE****1. No Display or display is unstable****Interface Board -**



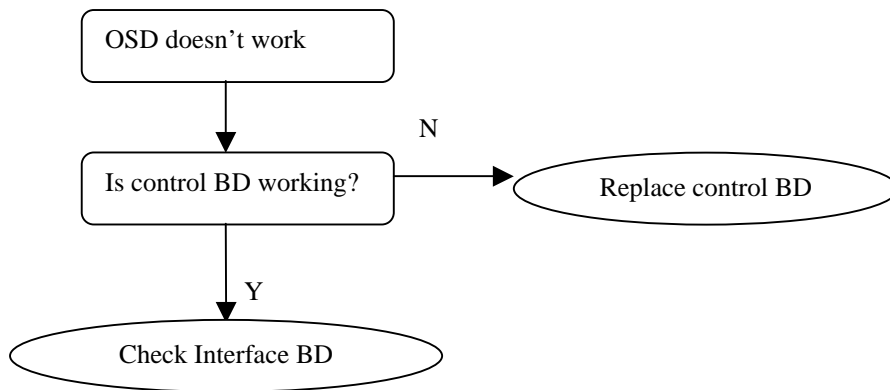


## 2. BUTTON function

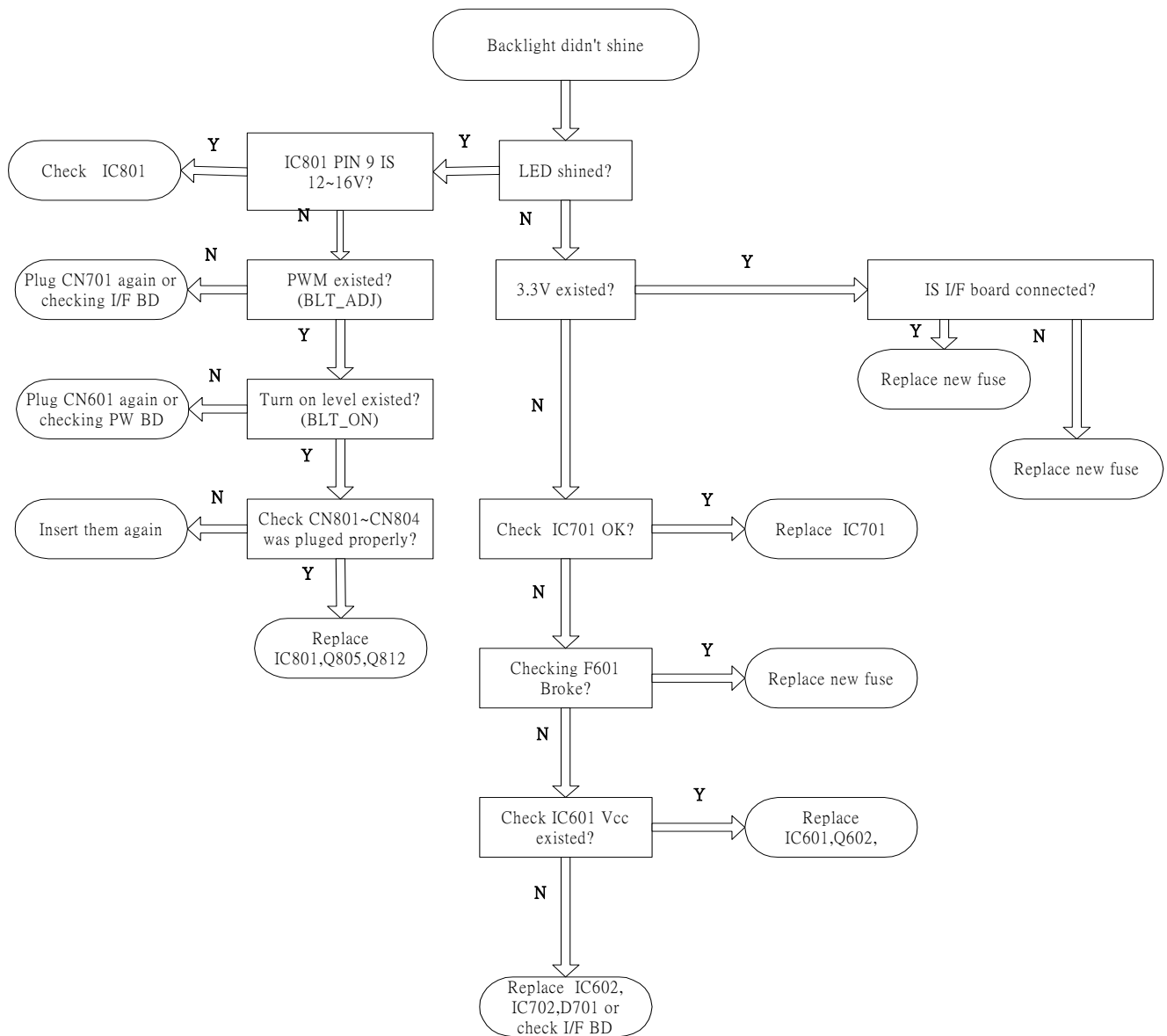
Control board -



**3. OSD function**



**4. Power Board**



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# 1. Alignment procedure (for function adjustment)

The list of necessary alignment for a LCD monitor

Items	Description	Remark
1	Geometry adjustment & checking	For Preset timing modes
2	ADC calibration (White balance adjustment)	UVGA7 (1024x768/75Hz)
3	Color temperature measurement	C1/Bluish, C2/Reddish & C3/Normal
4	Writing EDID data into monitor	Analog/DVI-D

## A. Preparation

1. Setup input timing to any preset modes or patterns.
2. Enter factory mode (press “Exit” & “Enter” & “Power” buttons at the same time to turn on monitor).
3. Press “iKey” into “Burn In Mode” tag and select “On” to enable burn-in mode.
4. Power off the monitor, remove the input source and then power on again.
5. Setup unit and keep it warm up for at least 30 minutes.

## B. Geometry adjustment & checking (for preset timing modes)

1. Enter factory mode (press “Exit” & “Enter” & “Power” buttons at the same time to turn on monitor).
2. Select timing mode from figure-1 and input full screen display pattern to monitor.
3. Select “Auto Adjust” to run “AUTO” function for geometry adjustment.
4. Check if the position, phase and clock of the image are correct to make sure controlled functions and performance are O.K..
5. Select “Recall All ” to erase user settings.
6. Turn off the monitor power.
7. Turn on the monitor power again to check if monitor’s image settings are O.K. and with following settings.

CONTRAST = 50

BRIGHTNESS = 90

COLOR = Normal (default setting)

OSD time = 20

Figure-1: Preset Timing modes list

Input Timing				Actual Output			
Resolution	Horizontal Frequency (KHz)	Vertical Frequency (Hz)	Dot Clock Frequency (MHz)	Actual display Resolution	OK	N.A	Remark
720x400	31.47(N)	70.08(P)	28.32	1280x1024	√		DOS
800x600	46.87(P)	75.00(P)	49.5	1280x1024	√		VESA
1024x768	48.36(N)	60.00(N)	65.00	1280x1024	√		VESA
1024x768	60.02(P)	75.00(P)	78.75	1280x1024	√		VESA
1152x870	68.68(N)	75.06(N)	100.00	1280x1024	√		Mac
1152x900	71.81(N)	76.14(N)	108.00	1280x1024	√		VESA
1280x1024	80.00(P)	75.00(P)	135.00	1280x1024	√		VESA
1280x1024	81.18(N)	76.16(N)	135.09	1280x1024	√		SUN

## C. ADC calibration (White Balance)

~~Analog only, it is not required for DVI-D input source

## Alignment Procedure

1. Setup input timing UVGA7 (1024x768/75Hz), pattern 42 (5-Mosaic pattern with white color block) with Analog signals from Chroma video pattern generator. (it depends on Scaler IC supplier's recommendation)
2. Enter factory mode (press "Exit" & "Enter" & "Power" buttons at the same time to turn on monitor).
3. Press "iKey" into "Burn In Mode" tag and select "On" to enable burn-in mode.
4. Change color temperature from "Normal" (default) to "User Preset".
5. Press hot-key "CONTRAST" to run "White Balance" function. (This procedure will get optimal gain/offset (clamp) values)
6. Checking if the picture is O.K., or reject this monitor and check its circuit board or wire/cable connection.

## D. Color temperature measurement

1. Setup input timing ICL-605 (1280x1024/75Hz), pattern 41 (full white color pattern) with Analog signals from Chroma video pattern generator.
2. Make sure ADC calibration (White Balance) had already been done.
3. Measure color temperature C1/Bluish, C2/Reddish & C3/Normal to meet following spec. requirement by Minolta CA-110 (or equivalent equipment).

Color temperature (C1/9300K/Bluish set on OSD)	X+-	0.283+(-) 0.03
	Y+-	0.297+(-) 0.03
Color temperature (C2/5800K/Reddish set on OSD)	X+-	0.326+(-) 0.03
	Y+-	0.342+(-) 0.03
Color temperature (C3/6500K/sRGB set on OSD)	X+-	0.313+(-) 0.03
	Y+-	0.329+(-) 0.03

4. Turns off the monitor power.

## E. Writing EDID data into monitor

1. Setup a PC with DDC card.
2. Connect PC to monitor with a D-sub signal cable.
3. Please refer to the C212 for the correct EDID file.
4. Runs the writing program to write the **analog EDID data** into EEPROM for analog input (ie. 15-pin D-sub).
5. Repeat step 4 and write the **digital EDID data** into EEPROM for DVI-D input (ie. 24-pin DVI-D).
6. Read both EEPROM data and confirm it to match with the C212 definition.

**(Note: The DVI-D input may not operation correctly if the digital EDID data do not exist.)**

## F. Command definition

PC Host will send 0x7C IIC slave address and then following 4 bytes command

I2C Send Command	Byte1	Byte2	Byte3	Byte4	OK	N.A.	Remark
Write Contrast to <b>MCU RAM</b>	CA	55	Data	cksum	✓		Write data to MCU RAM and update the related register to refresh the screen immediately. <b>Don't store data to EEPROM.</b>
Write Brightness to <b>MCU RAM</b>	CA	56	Data	cksum	✓		
Write Red Gain to <b>MCU RAM</b>	CA	57	Data	cksum	✓		
Write Green Gain to <b>MCU RAM</b>	CA	58	Data	cksum	✓		
Write Blue Gain to <b>MCU RAM</b>	CA	59	Data	cksum	✓		
Read Contrast from MCU RAM	C3	55	XX	cksum	✓		
Read Brightness from MCU RAM	C3	56	XX	cksum	✓		
Read Red Gain from MCU RAM by color index	C3	57	XX	cksum	✓		Base on current color index to read back the right gain value.
Read Green Gain from MCU RAM by color index	C3	58	XX	cksum	✓		
Read Blue Gain from MCU RAM by color index	C3	59	XX	cksum	✓		

Write C1 (Bluish) R-Gain Data to EEPROM	AA	3C	Data	cksum	✓		
Write C1 (Bluish) G-Gain Data to EEPROM	AA	3D	Data	cksum	✓		
Write C1 (Bluish) B-Gain Data to EEPROM	AA	3E	Data	cksum	✓		
Write C2 (sRGB) R-Gain Data to EEPROM	AA	4C	Data	cksum	✓		
Write C2 (sRGB) G-Gain Data to EEPROM	AA	4D	Data	cksum	✓		
Write C2 (sRGB) B-Gain Data to EEPROM	AA	4E	Data	cksum	✓		
Write C3 (Reddish) R-Gain Data to EEPROM	AA	5C	Data	cksum	✓		
Write C3 (Reddish) G-Gain Data to EEPROM	AA	5D	Data	cksum	✓		
Write C3 (Reddish) B-Gain Data to EEPROM	AA	5E	Data	cksum	✓		
Write User R-Gain Data to EEPROM	AA	6C	Data	cksum	✓		
Write User G-Gain Data to EEPROM	AA	6D	Data	cksum	✓		
Write User B-Gain Data to EEPROM	AA	6E	Data	cksum	✓		
Write Cx R-Gain Data to EEPROM	AA	7C	Data	cksum		✓	Reserved for some model have extra color temperature
Write Cx G-Gain Data to EEPROM	AA	7D	Data	cksum		✓	
Write Cx B-Gain Data to EEPROM	AA	7E	Data	cksum		✓	
Write Contrast to EEPROM	AA	92	Data	cksum	✓		
Write Brightness to EEPROM	AA	93	Data	cksum	✓		
							1=C1/9300/Bluish, 2=C2/6500/Normal, 3=C3/5800/Reddish,  4=User, 5=Cx
Write C/T index to EEPROM	AA	94	0~4	cksum	✓		
Write OSD-Hpos to EEPROM	AA	95	Data	cksum	✓		
Write OSD-Vpos to EEPROM	AA	96	Data	cksum	✓		
							0=DE, 1=EN, 2=ES, 3=FR, 4=IT, 5=JA, 6=繁中, 7=簡中 (Also Update MCU RAM)
Write Language to EEPROM	AA	97	0~7	cksum	✓		
Write EEPROM OSD Timer	AA	98	Data	cksum	✓		
Write EEPROM Volume	AA	99	Data	cksum	✓		
Write EEPROM Gamma index	AA	9A	Data	cksum		✓	For model with Gamma curve selection function
Write OSD Transparency to EEPROM	AA	9E	Data	cksum		✓	
Write OSD Rotation to EEPROM	AA	9F	Data	cksum		✓	
Read C1 (Bluish) R-Gain data from EEPROM	A3	3C	XX	cksum	✓		
Read C1 (Bluish) G-Gain data from EEPROM	A3	3D	XX	cksum	✓		
Read C1 (Bluish) B-Gain data from EEPROM	A3	3E	XX	cksum	✓		
Read C2 (sRGB) R-Gain data from EEPROM	A3	4C	XX	cksum	✓		
Read C2 (sRGB) G-Gain data from EEPROM	A3	4D	XX	cksum	✓		
Read C2 (sRGB) B-Gain data from EEPROM	A3	4E	XX	cksum	✓		
Read C3 (Reddish) R-Gain data from EEPROM	A3	5C	XX	cksum	✓		
Read C3 (Reddish) G-Gain data from EEPROM	A3	5D	XX	cksum	✓		
Read C3 (Reddish) B-Gain data from EEPROM	A3	5E	XX	cksum	✓		
Read User R-Gain data from EEPROM	A3	6C	XX	cksum	✓		
Read User G-Gain data from EEPROM	A3	6D	XX	cksum	✓		
Read User B-Gain data from EEPROM	A3	6E	XX	cksum	✓		
Read Cx R-Gain data from EEPROM	A3	7C	XX	cksum		✓	Reserved for some model have

## Q9T4-FP91G LCD Monitor Service Guide

### Alignment Procedure

Read Cx G-Gain data from EEPROM	A3	7D	XX	cksum	✓	extra color temperature
Read Cx B-Gain data from EEPROM	A3	7E	XX	cksum	✓	
Read Contrast from EEPROM	A3	92	XX	cksum	✓	
Read Brightness from EEPROM	A3	93	XX	cksum	✓	
Read C/T index from EEPROM	A3	94	XX	cksum	✓	1=C1/9300/Bluish, 2=C2/6500/Normal 3=C3/5800/Reddish, 4=User, 5=Cx
Read OSD-Hpos EEPROM	A3	95	XX	cksum	✓	
Read OSD-Vpos from EEPROM	A3	96	XX	cksum	✓	
Read Language from EEPROM	A3	97	XX	cksum	✓	0=DE, 1=EN, 2=ES, 3=FR, 4=IT, 5=JA, 6=繁中, 7=簡中
Read OSD Timer from EEPROM	A3	98	XX	cksum	✓	
Read Volume from EEPROM	A3	99	XX	cksum	✓	
Read Gamma index from EEPROM	A3	9A	XX	cksum	✓	For model with Gamma curve selection function
Read OSD Transparency from EEPROM	A3	9E	XX	cksum	✓	
Read OSD Rotation from EEPROM	A3	9F	XX	cksum	✓	
Change Color Temp. to C1/9300K/Bluish	CC	01	XX	cksum	✓	Change C/T immediately. And store C/T index to EEPROM.
Change Color Temp. to C2/6500K/sRGB	CC	02	XX	cksum	✓	
Change Color Temp. to C3/5800K/Reddish	CC	03	XX	cksum	✓	
Change Color Temp. to User	CC	04	XX	cksum	✓	
Change Color Temp. to Cx	CC	05	XX	cksum	✓	Reserved
Change Input Source to D-Sub	CD	01	XX	cksum	✓	
Change Input Source to DVI	CD	02	XX	cksum	✓	
On burn in mode	CE	01	XX	cksum	✓	Store data to EEPROM
Off burn in mode	CE	XX*	XX	cksum	✓	XX* = Non "1" value Store data to EEPROM
Monitor is forced power saving	CF	01	XX	cksum	✓	
Monitor wake up from power saving	CF	XX*	XX	cksum	✓	XX* = Non "1" value
User mode to factory mode	1A	5A	XX	cksum	✓	
Auto Color (Offset1, Offset2, Gain)	1B	5A	XX	cksum	✓	
Copy EDID Serial number to EEPROM	1C	5A	XX	cksum	✓	For specified "Industry Customer" model.
Factory mode to User mode	1E	5A	XX	cksum	✓	
Clear user mode and factory recall	1F	5A	XX	cksum	✓	Store data to EEPROM
Write EDID data to MCU DDC RAM	55	NA	NA	NA	✓	For MTV312 MCU type
Copy DDC RAM data to EEPROM	BB	NA	NA	NA	✓	For MTV312 MCU type
Drive WP pin to low to enable write DDC IC	55	NA	NA	NA	✓	For stand alone DDC IC
Drive WP pin to high to disenable write function	BB	NA	NA	NA	✓	For stand alone DDC IC
<b>EEPROM Bank R/W (For Debug using only, not for Production Line Write EEPROM directly)</b>						
Read EEPROM Bank 0	B0	Address	XX	cksum	✓	
Read EEPROM Bank 1	B1	Address	XX	cksum	✓	
Read EEPROM Bank 2	B2	Address	XX	cksum	✓	(For 24C08 type)
Read EEPROM Bank 3	B3	Address	XX	cksum	✓	(For 24C08 type)
Write EEPROM Bank 0	B8	Address	Data	cksum	✓	
Write EEPROM Bank 1	B9	Address	Data	cksum	✓	



Write EEPROM Bank 2	BA	Address	Data	cksum	✓	(For 24C08 type)
Write EEPROM Bank 3	BB	Address	Data	cksum	✓	(For 24C08 type)

Note A: Byte4 (cksum) = Byte1 + Byte2 + Byte3

Note B: Data = The value write to MCU or EEPROM

Note C: XX = don't care, any value (<=0xFF).

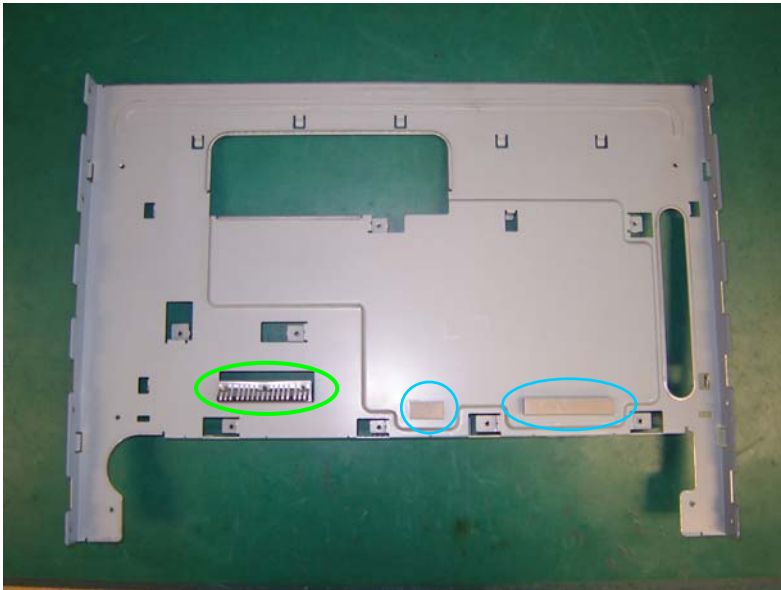
When PC Host sends 0x7D command to MCU, MCU must return as following (2 bytes)

Return Code	R-Byte1	R-Byte2
Checksum error code	FC	AA
Normal return code	the above Byte3 (/data)	FC
If normal return code is exact FCh	FC	CF

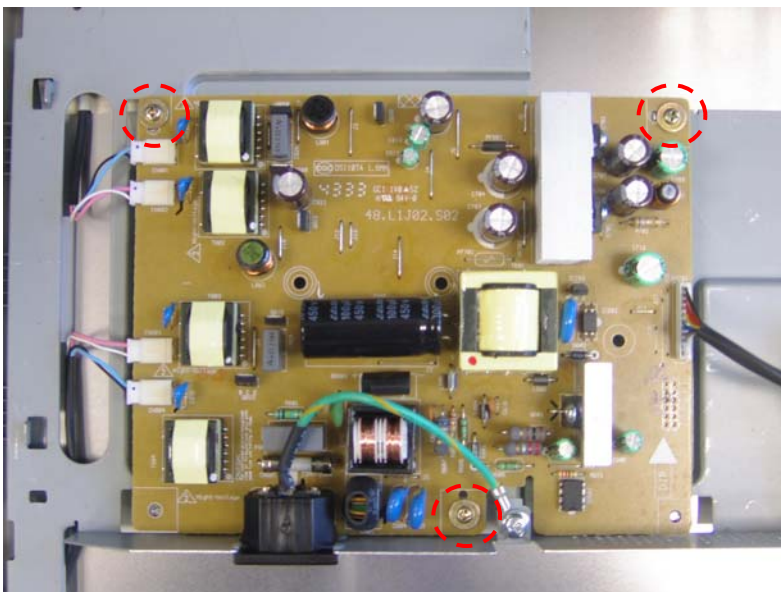
## 2. EEPROM mapping

User Area	Private Area		0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	
0	EDID DATA																		
10																			
20																			
30																			
40																			
50																			
60																			
70																			
80	MonitorFlag	PowerOnValue	BurnInEnValue	Brightness	Contrast	ColorTemp	Language	ManagementFlag	OsdHStart	OsdVStart	OsdTime	OsdTransparency	TotalMin				80		
90	BackLightMin				InputType	UserModelIndex	Sharpness	checksum									90		
A0	AdcRedGain	AdcGreenGain	AdcBlueGain	AdcRedOffset	AdcGreenOffset	AdcBlueOffset	FAdcRedGain	FAdcGreenGain	FAdcBlueGain	FAdcRedOffset	FAdcGreenOffset	FAdcBlueOffset	RedColor	GreenColor	BlueColor	RedColor300K	A0		
B0	GreenColor300K	BlueColor300K	RedColor500K	GreenColor500K	BlueColor500K	RedColor500K	GreenColor500K	BlueColor500K	UserRedGain	UserGreenGain	UserBlueGain						B0		
C0	SrcHFreq		SrcVFreq		SrcPolarity	ModeIndex	Hstart	Vstart	Htotal			Phase	AutoTimes	Default Hstart		C0			
D0	Default VStart		Default Htotal		Mode 1												D0		
E0	Mode 1								Mode 2								E0		
F0	Mode 2								Mode 3								F0		
100	Mode 3								Mode 4										
110	Mode 4								Mode 5										
120	Mode 5								Mode 6										
130	Mode 6								Mode 7										
140	Mode 7								Mode 8										
150	Mode 8								Mode 9										
160	Mode 9								Mode 10										
170	Mode 10								Mode 11										
180	Mode 11								Mode 12										
190	Mode 12								Mode 13										
1A0	Mode 13								Mode 14										
1B0	Mode 14								Mode 15										
1C0	Mode 15																		
1D0																			
1E0																			
1F0																			

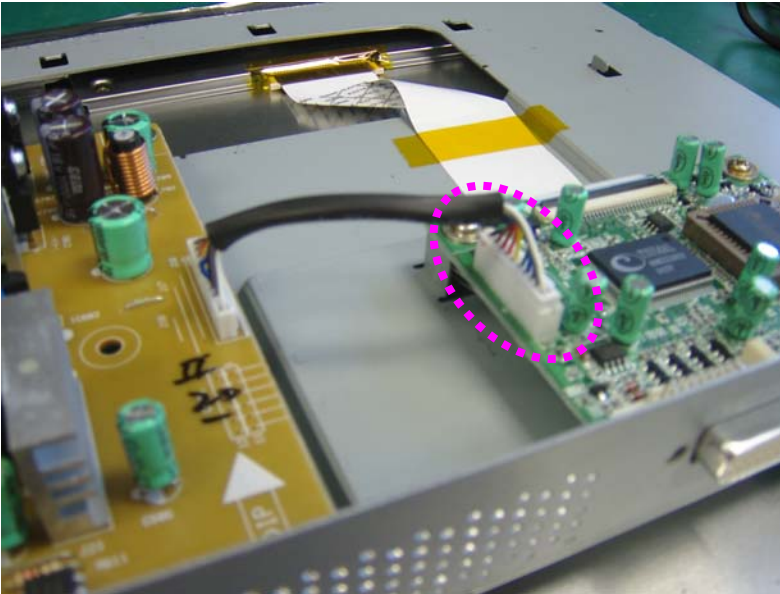
3. Wire Dressing  
- Assembly note



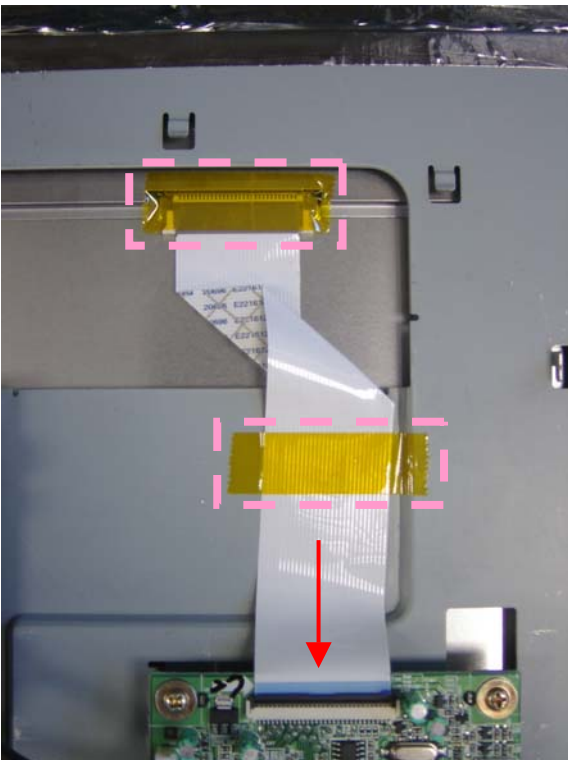
A. Make sure the spring and gaskets are attached on main bracket.



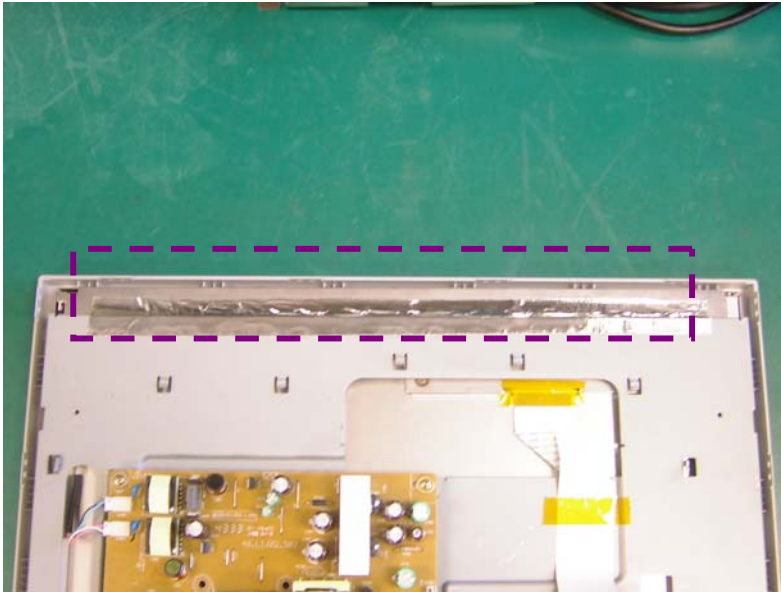
B. Screw up **only 3 points** on Power BD.



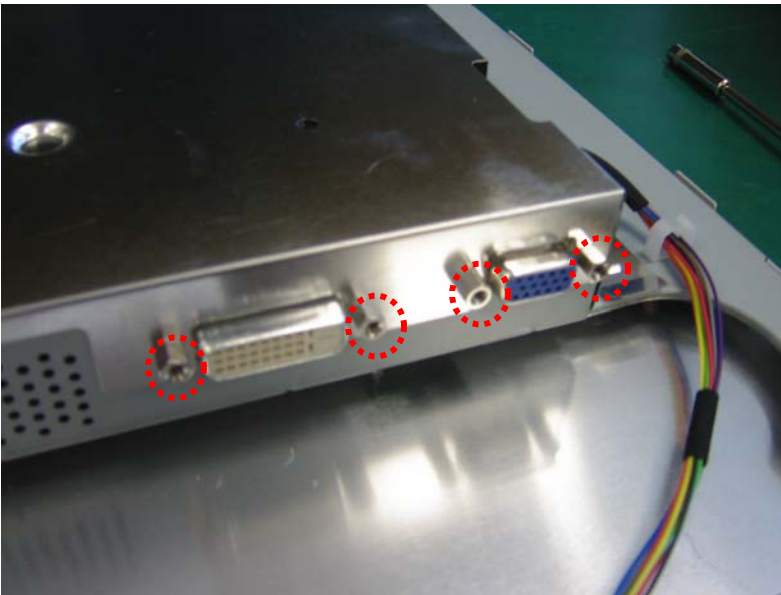
C. Connect Power BD with I/F BD by wire.



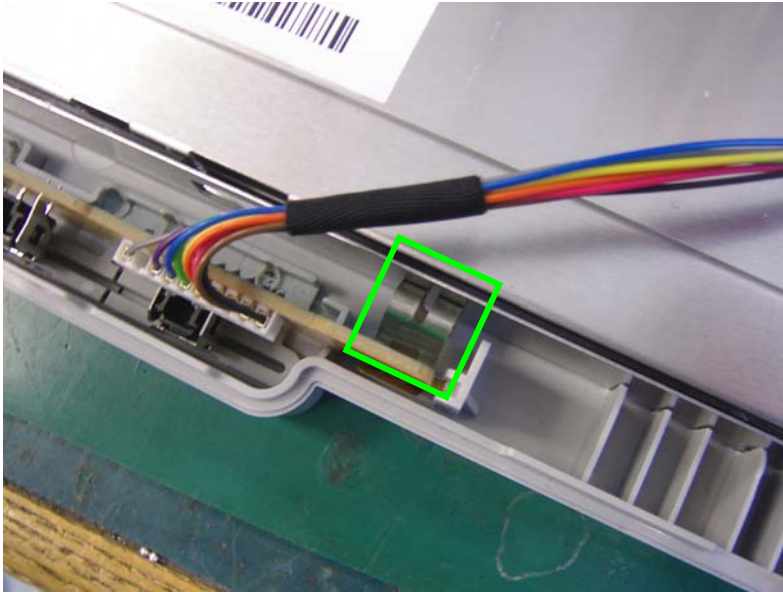
D. Stick yellow tapes on LVDS FFC.



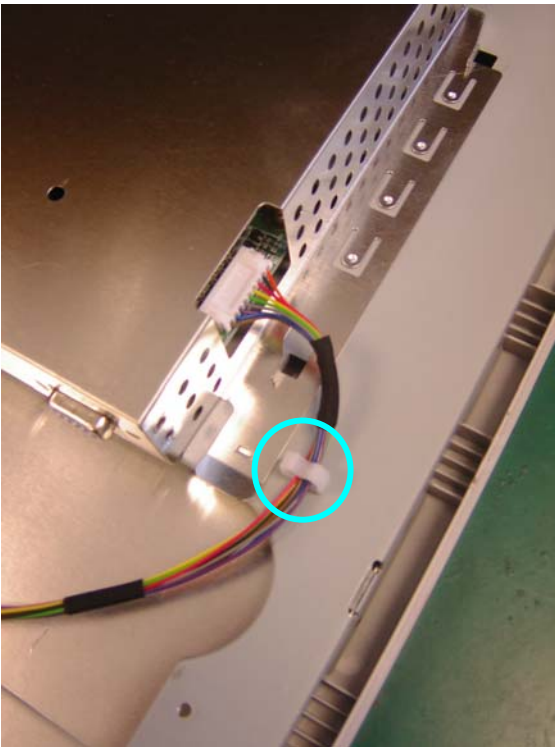
E. Stick AL foil to cover the gap between panel and main bracket.



F. Fix the main shielding by connector screws.



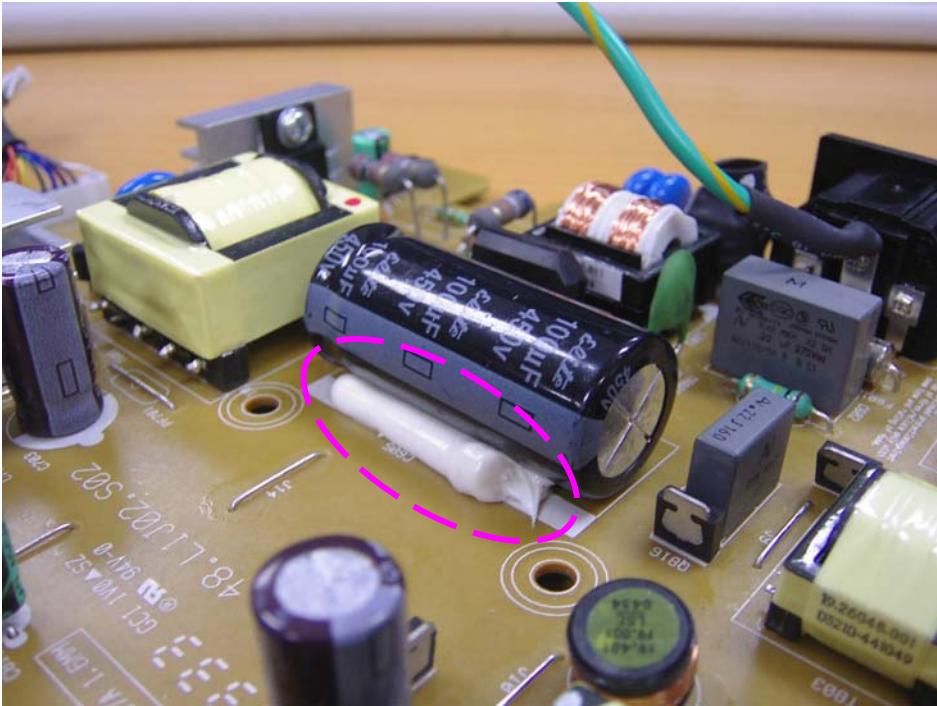
G. Add spring between Ctrl BD and panel.



H. Fix the Ctrl BD wire by clip.

#### 4. Add Glue





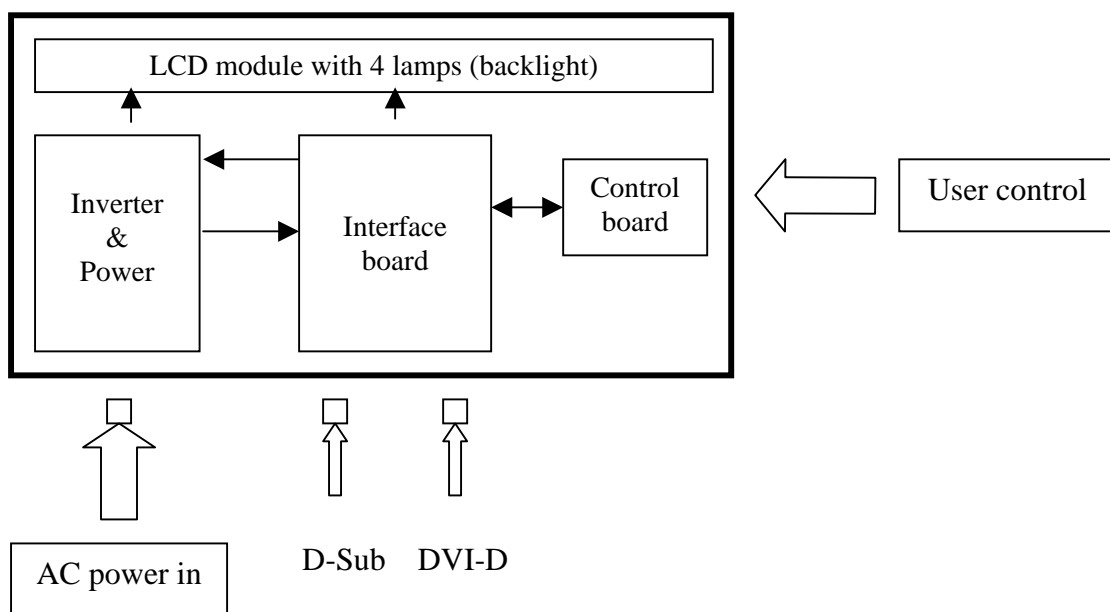
C605 (Power BD)

### I. Introduction:

The Q9T4 is a 19" SXGA (1280x1024), 262K (R/G/B 6-bit for V.2 version)/16.2M colors (R/G/B 6-bit + FRC for V.5 version) TFT LCD monitor with multi-media function. It's a Dual (analog and digital) interface LCD monitor with a 15 pins D-sub signal cable and a 24 pins DVI-D cable. It's compliant with VESA specification to offer a smart power management and power saving function. It also offers OSD menu for users to control the adjustable items and get some information about this monitor, and the best function is to offer users an easy method to set all adjustable items well just by pressing one key, we called it "iKey" which can auto adjusting all controlled items. Q9T4 also offer DDC2 function to meet VESA standard.

### II. Block diagram

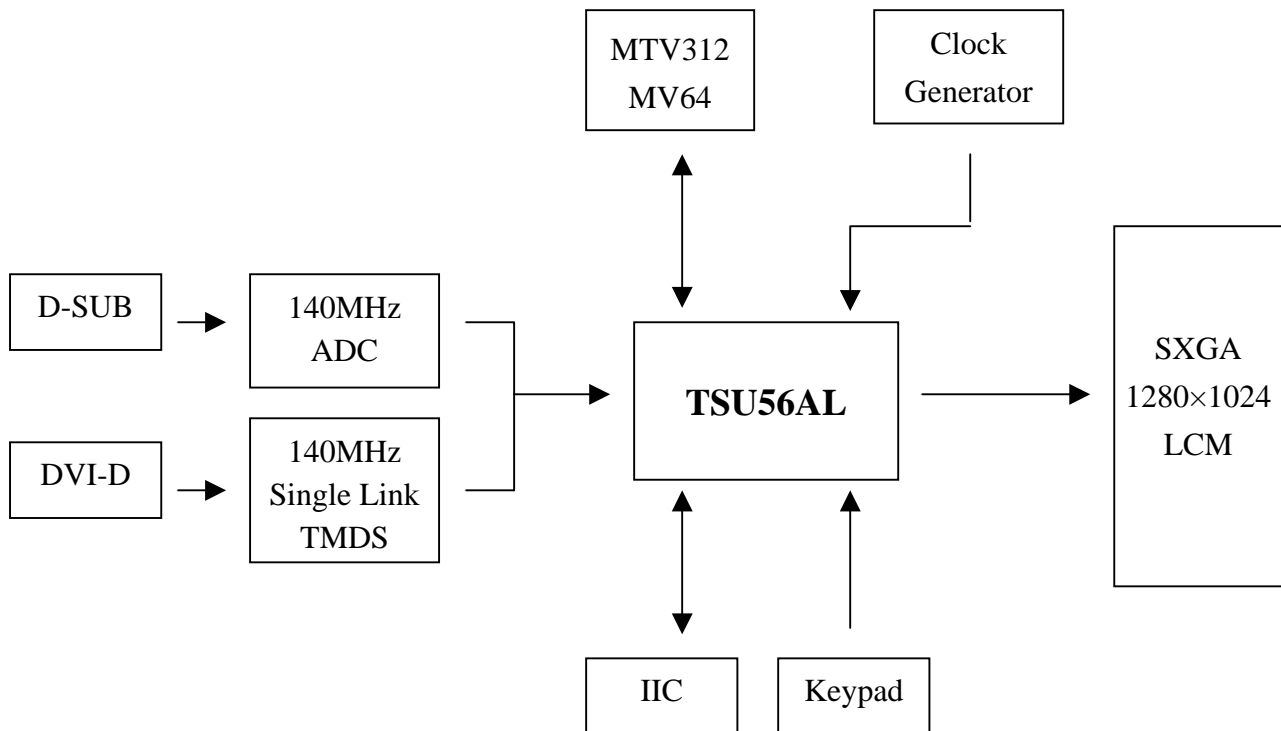
The Q9T4 consists of a head and a stand (base). The head consists of a LCD module with 4 lamps, a power board (include AC/DC, DC/DC and inverter board), a control board and an interface board. The block diagram is shown as below.



**III. Circuit operation theory:**

**A.) HEAD:**

**A-1.) Interface board diagram:**





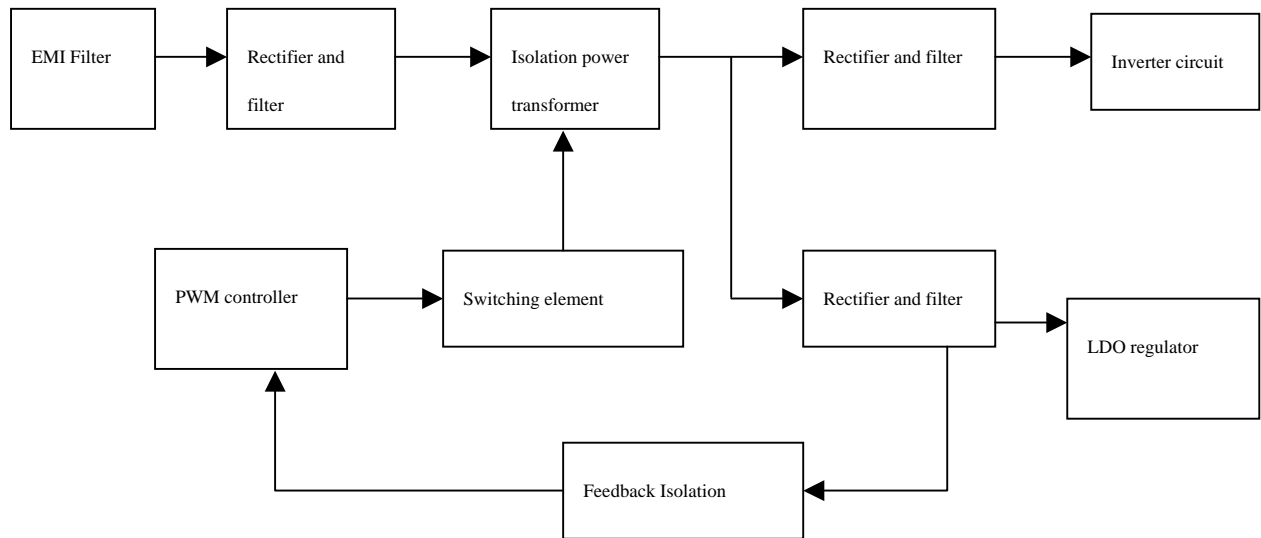
#### **(a) Circuit operation theory:**

A basic operation theory for the interface board is to convert input signal into digital RGB. Analog RGB signal is converted to digital signal through ADC. DVI-D signal is converted through TMDS receiver. The microprocessor TSU56AL receives video data and optimizes the image automatically. It also supports input source selection, maximum 8 multi-color fonts as well as 256 color palette to form a bitmap OSD, and keypad controlling. The output data are sent to LCD module.

#### **(b) IC introduction:**

- 1) DDC (Display Data Channel) function: We use DDC IC to support DDC2B function. DDC data is stored in 24C02(EEPROM). Those data related to LCD monitor specification. PC can read them by “SDA” and “SCL” serial communication for I<sup>2</sup>C communication for DDC2B.
- 2) TSU56AL IC: There are A/D, Scaling and OSD functions in the TSU56AL IC. Scaling IC is revolutionary scaling engine, capable of expanding any source resolution to a highly uniform and sharp image, combined with the critically proven integrated 8-bit triple-ADC and patented Rapid-lock digital clock recovery system. It also support detect mode and DPMS control.
- 3) EEPROM: We use 24C04 to store all the adjustable data and user settings, and use 24C02 to store DVI EDID data.
- 4) MTV312M64: MCU control unit. It controls all the functions of this interface board, just like the OSD display setting, the adjustable items, adjusted data storage, the external IIC communication, support DDC2B.

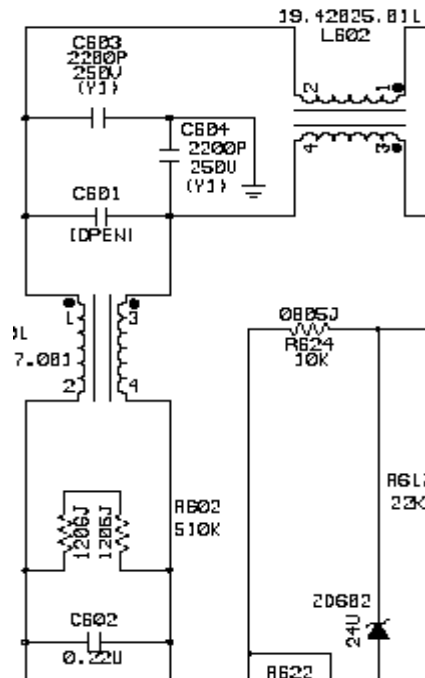
**A-2.) Power board diagram:**



**Fig.1**

**#1 EMI Filter**

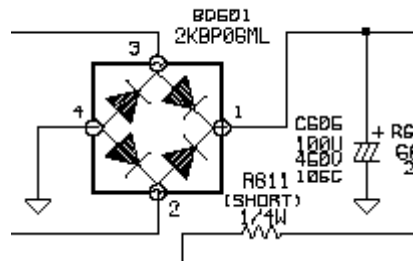
This circuit (Fig. 2) is designed to inhibit electrical and magnetic interference for meeting FCC, VDE, VCCI standard requirements.



**Fig. 2**

**#2 Rectifier and filter**

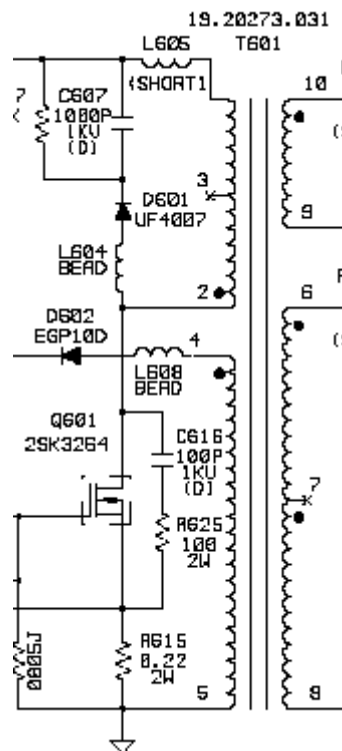
AC Voltage (90-264V) is rectified and filtered by BD601, C605 (See Fig 3) and the DC Output voltage is 1.4\*(AC input). (See Fig.3)



**Fig. 3**

### #3 Switching element and Isolation power transformer

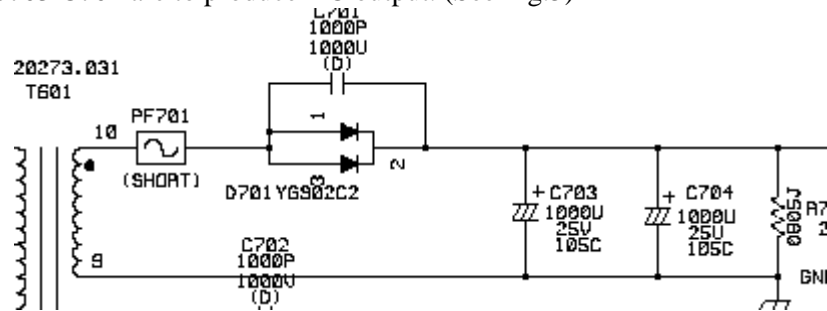
When the Q601 turns on, energy is stored in the transformer. During Q601 turn-off period, the stored energy is delivered to the secondary of transformer. R607, C607 and D601 is a voltage-snubber circuit. R615 is current sense resistor to control output power. (See Fig.4)



**Fig. 4**

#### #4 Rectifier and filter

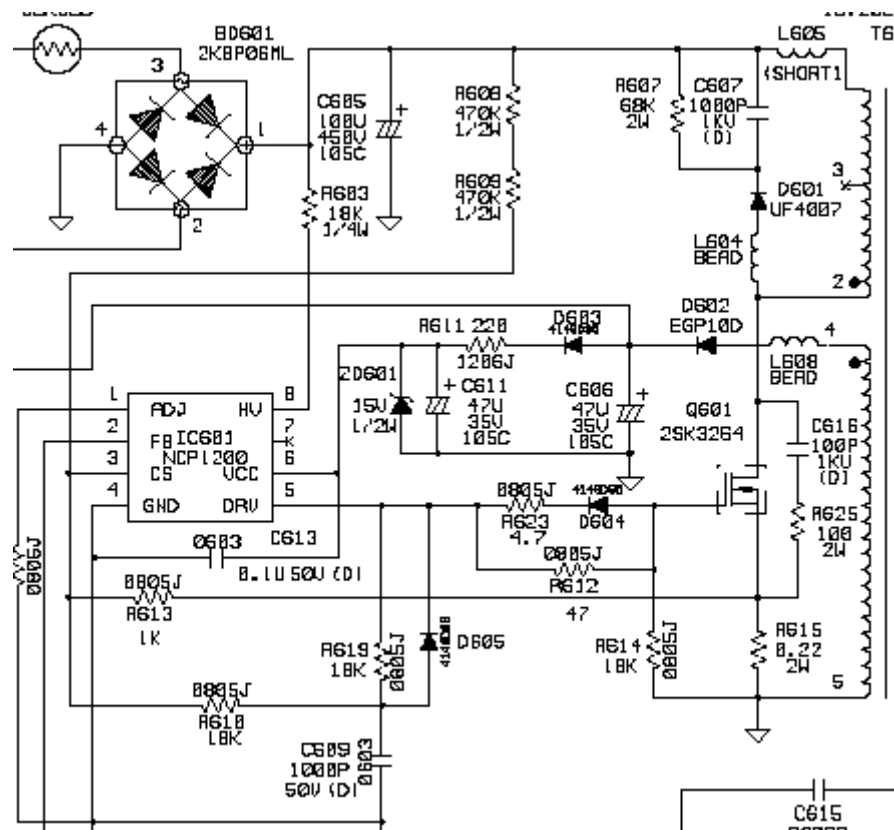
D701 and C703 C704 are to produce DC output. (See Fig.5)



**Fig. 5**

## #5 PWM Controller

The PWM controller NCP1200A implements a standard current mode architecture. With an internal structure operating at a fixed 40KHz. Where the switch time is dictated by the peak current setting-point. When the current setting-point falls below a given value. The output power demand diminish, the IC automatically enters the so-called skip cycle mode and provides excellent efficiency.



**Fig. 6**

## #6 Feedback circuit

PC123 is a photo-coupler and TL431 is a shunt regulation. They are used to detect the output voltage change and be the primary and secondary isolation. When output voltage changes, the

feedback voltage will be compared and duty cycle will be decided to control the correct output voltage. (See Fig.7)

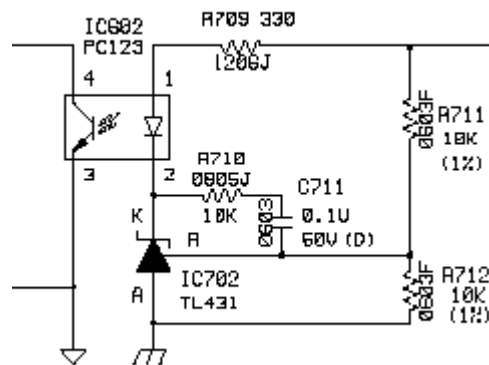
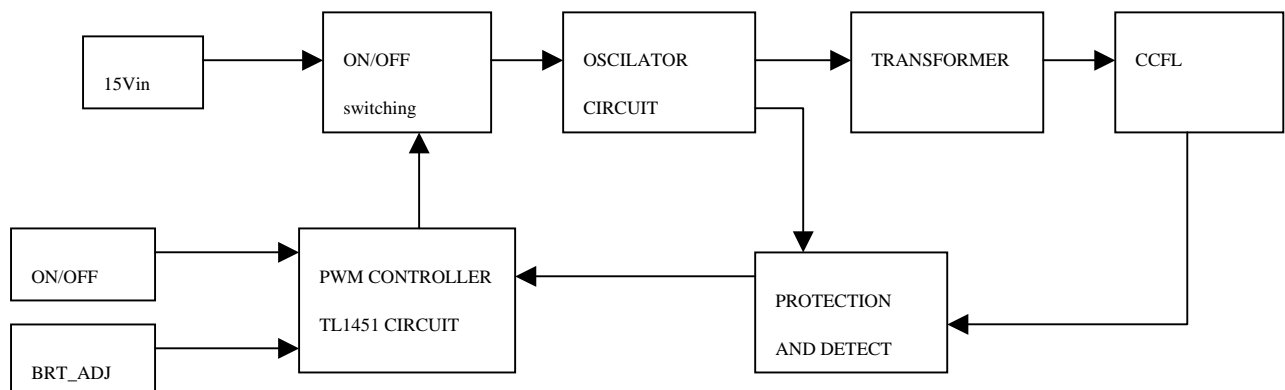


Fig.7

### A-3.) Inverter diagram:

#### 1.Block Diagram



#### 2. General Specification

Input Voltage: 14.5V

Input Current: 2A max.

ON/OFF Voltage: 3.3V

##### Output Requirement:

Max. Output Current: 7.5mA

Min. Output Current: 2mA

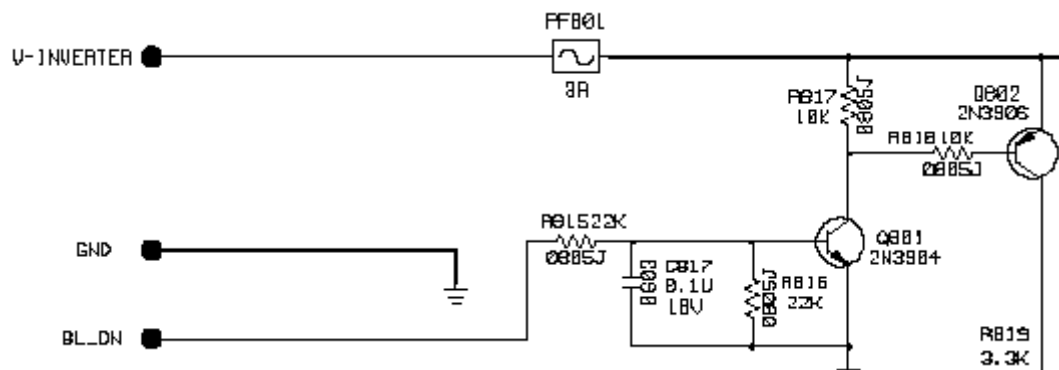
Lamp Working Voltage: 700Vrms

Open Lamp Voltage: 1900Vrms

Frequency: 40-80KHz

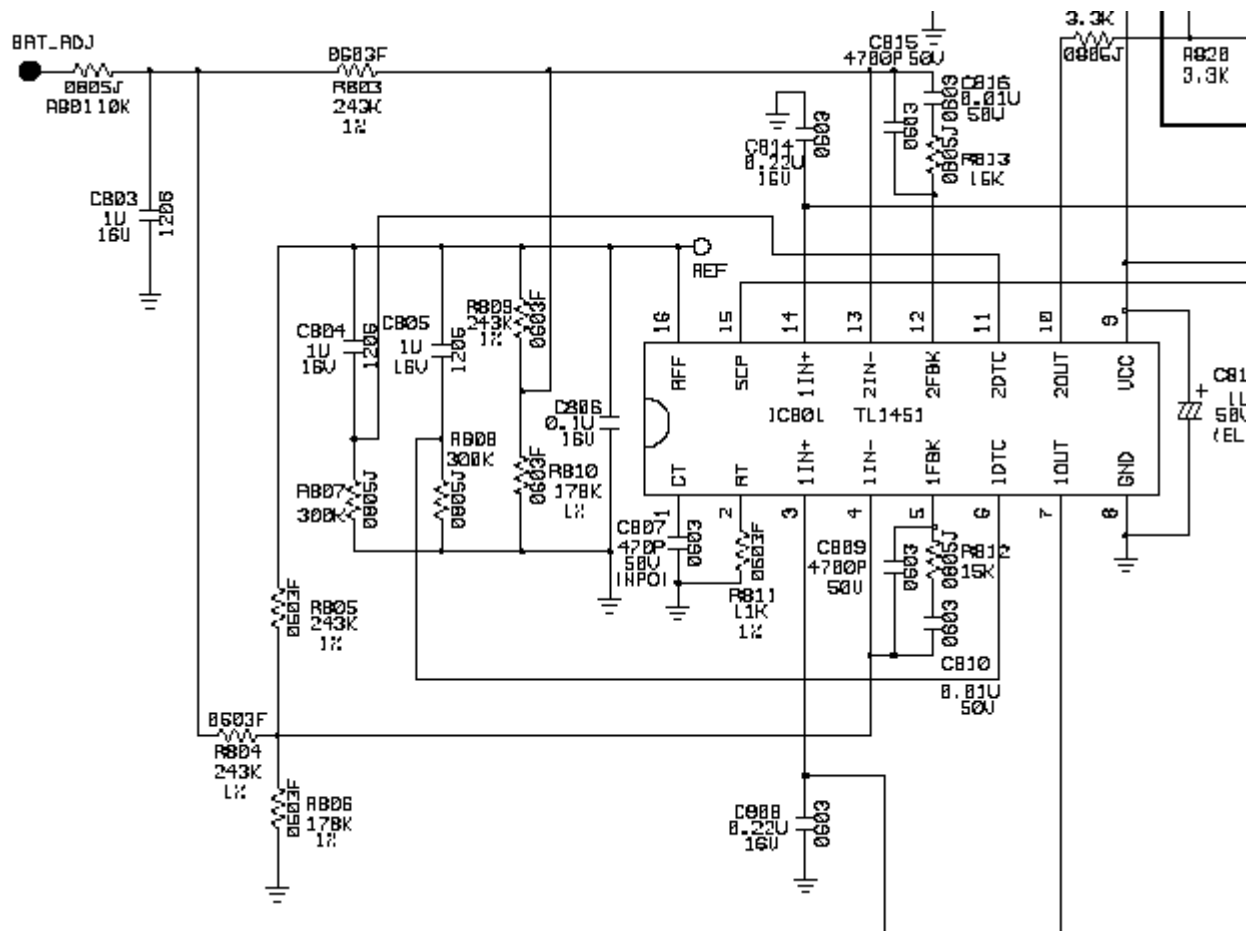
#### 3.Circuit Operation Theorem

### 3.1 ON/OFF SWITCH



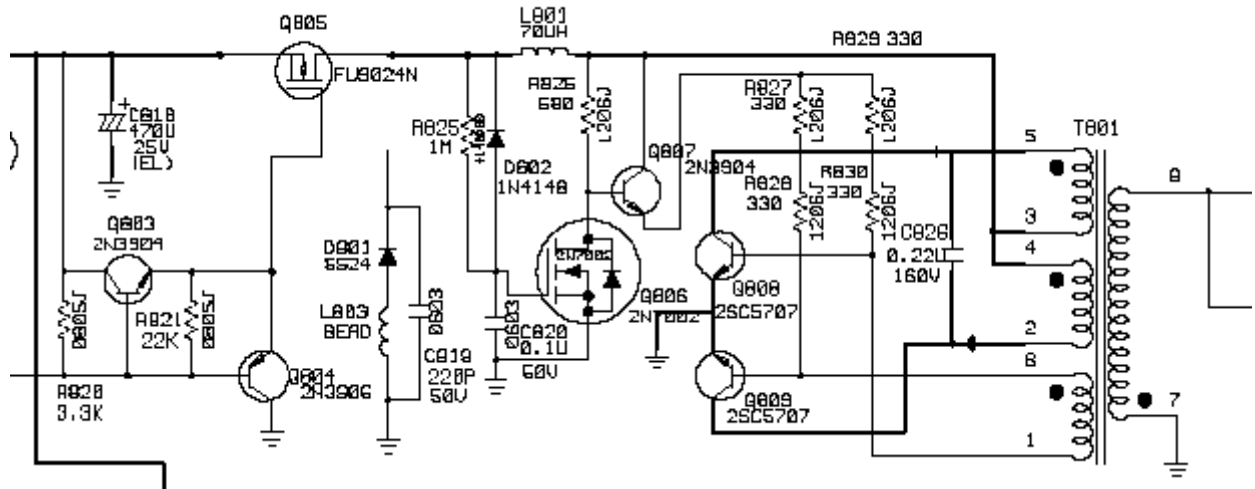
The turn-on voltage was controlled by R815 and R816. The inverter was turned on or off by the switching transistors Q801 and Q802. Also, regulator IC801 is controlled by Q801 and Q802 to supply 14.5V to the inverter part or instead.

### 3.2 PWM Control circuit



TL1451 is a dual PWM controller. C807 and R811 decide the working frequency. BLT\_ADJ signal is from control board, control pulse width then decide how much energy delivery to CCFL also decide CCFL brightness. Q803 and Q804 be the buffer to rise the drive capability and the totem poles circuit can improve a capable of driving for Q805. C813 decide the striking time delay.

### 3.3 Oscillator Circuit



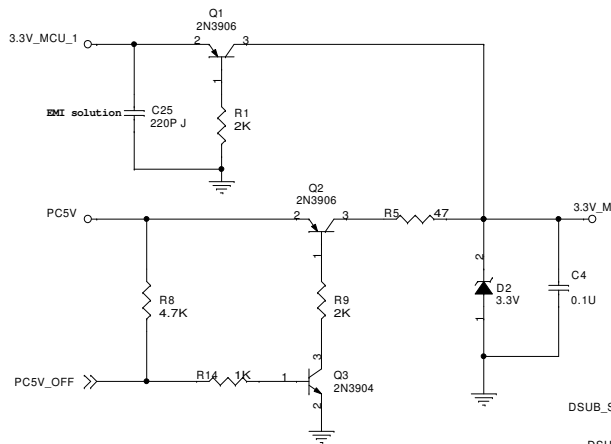
Royer circuit uses the characteristic of transformer saturation to oscillate. When the DC power inject, Q808 or Q809 will turns on, and the current  $I_c$  increases. After a period, the transistor will leave the saturation status and  $V_{ce}$  increase. The result causes the voltage of primary coil get lower. Finally the transistor turn off, and another transistor turn on. These statuses are repeated and the pin7 and pin8 of T801 will get a Sin Wave to turn on CCFL.

#### A-4.) Control board introduction:

The main parts of the control board are a push button and a LED.

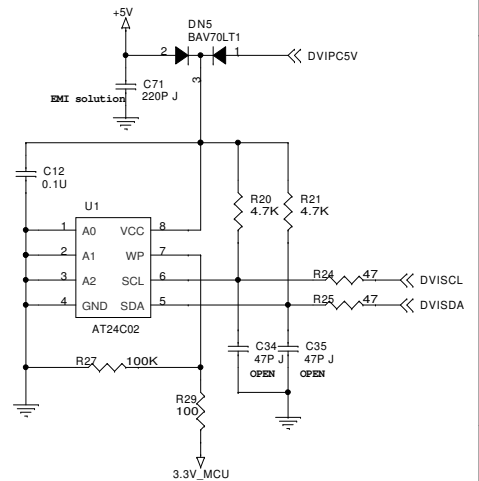
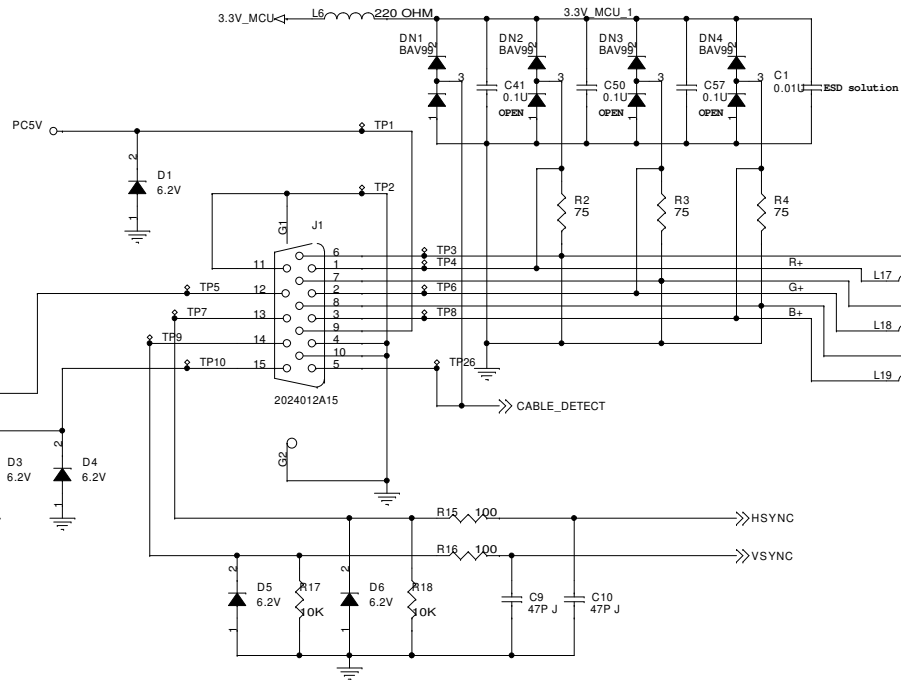
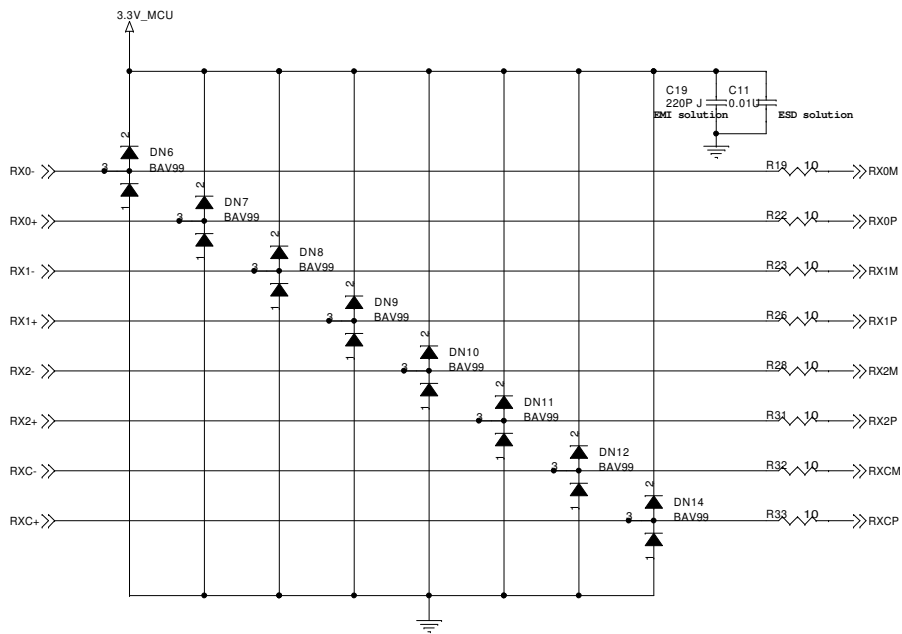
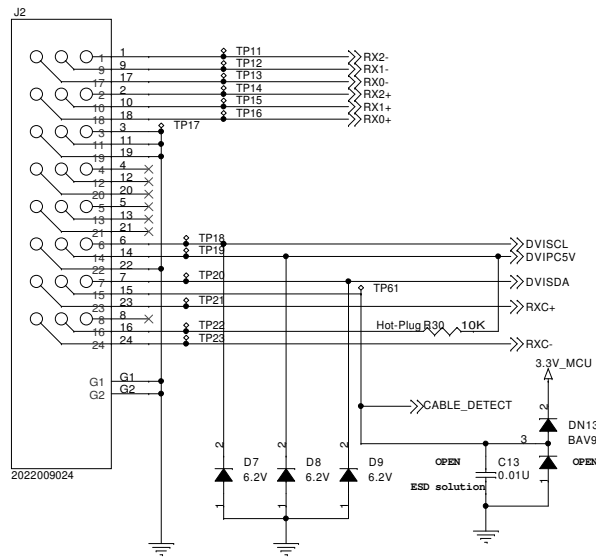
- (a) **Push button:** It's a simple switch function. Pressing it for "ON" to do the auto adjustment, select (unselect) adjustment or adjusting bar.
- (b) **LED:** It indicates the DPMS status of this LCD monitor; green light means DPMS on (Normal operating condition), amber light means DPMS off (Power off condition).





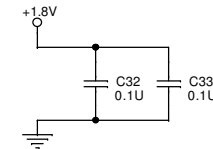
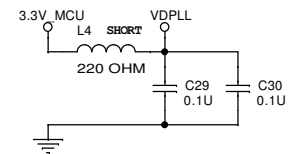
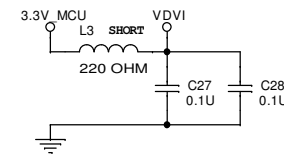
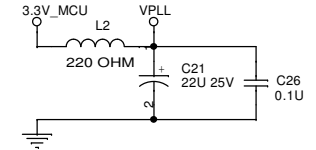
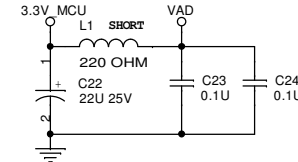
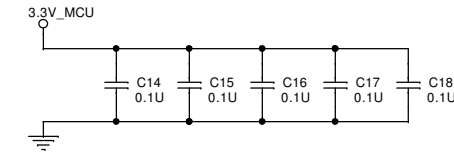
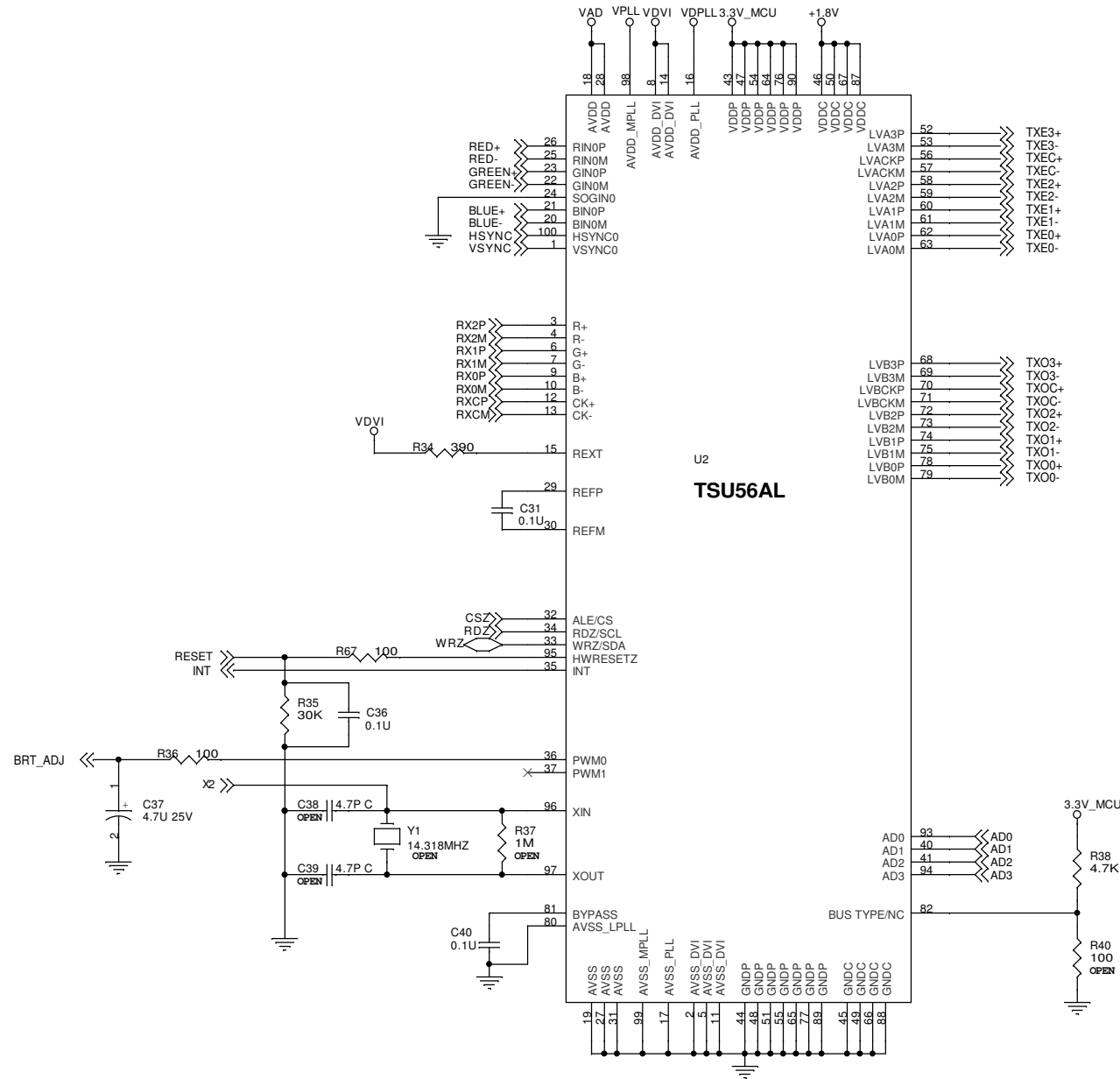
PC5V	+3.3V	PC5V_OFF
+	-	H
+	+	L
-	+	Don't care

If both PC5V and +3.3V exist:  
PC5V\_OFF should set "LOW" to prevent PC5V from entering the system.  
When only PC5V exists:  
PC5V\_OFF should set "HIGH" to provide CPU power.  
Actually, in the initial state, NO PC5V\_OFF, if VGA cable is connected, PC5V exists --> Q4 will ON.  
That will make VCPU = 3.3V.



## BenQ Corporation

Project Code	Model Name	OEM/ODM Model Name
99.L1J72.001	Q9T4	<OEM/ODM>
Title		
INTERFACE BOARD		
Size	PCB P/N	PCB Rev.
<Size>	48.L1J01.S03	S03
Document Number	Rev.	
99.L1J72.000-C3-304-001	1	
Date: Saturday, February 05, 2005	Sheet	1 of 5
Prepared By	Reviewed By	Approved By
ANGEL HU	JEFF CHI	ALLEN PC LEE



Current setting=Direct DDR Bus

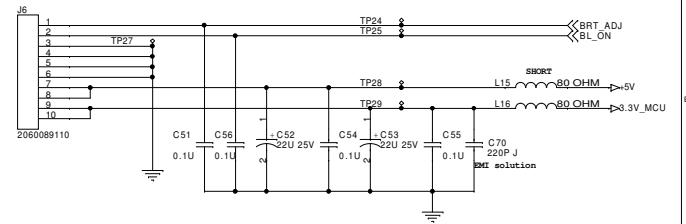
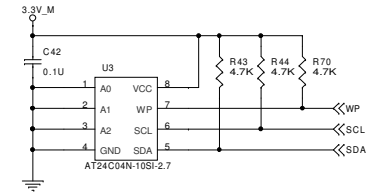
BUSType=High: Direct DDR Bus

BUSType=Low : 3-wire Bus

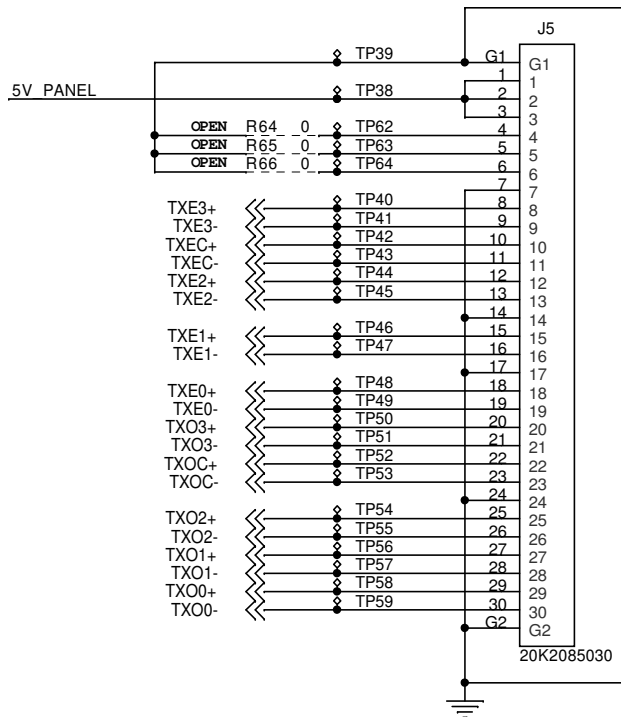
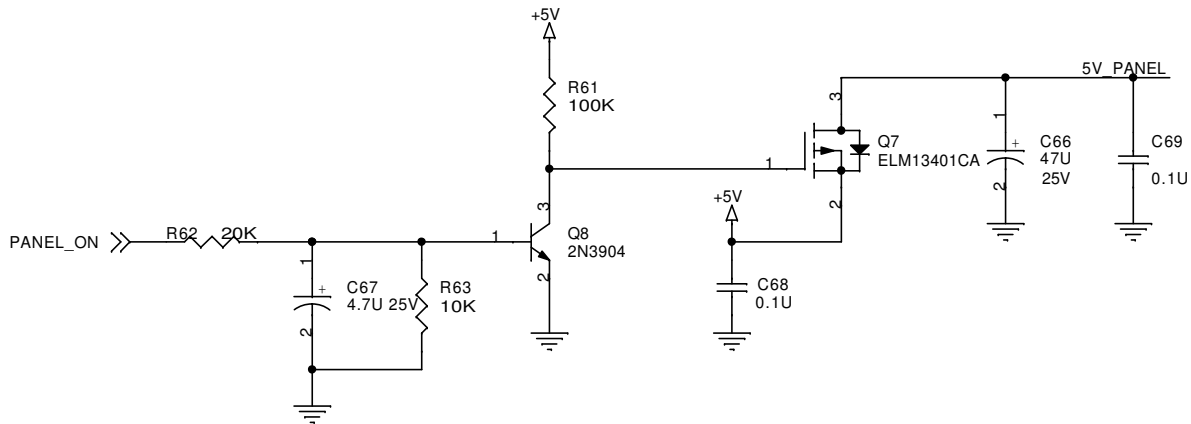
## BenQ Corporation

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<Size>	48.L1J01.S03	S03	99.L1J72.000-C3-304-001	1	
Date: Saturday, February 05, 2005			Sheet 2 of 5		
Prepared By		Reviewed By		Approved By	
ANGEL HU		JEFF CHI		ALLEN PC LEE	

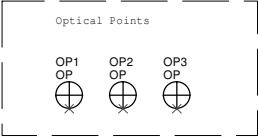
**\*\*C44 close to scaler, R46 close to MCU.**



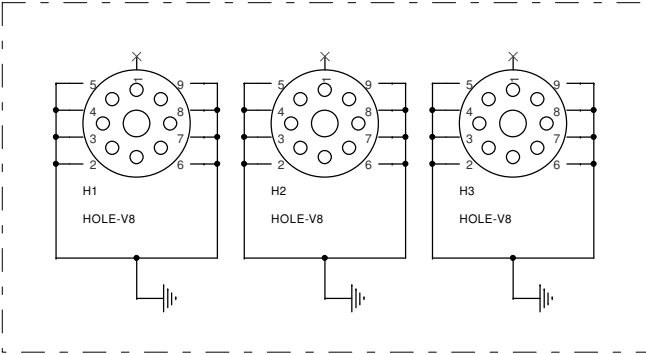
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Title INTERFACE BOARD					
Size <Size>	PCB P/N 48.L1J01.S03	PCB Rev. S03	Document Number 99.L1J72.000-C3-304-001	Rev. 1	
Date: Saturday, February 05, 2005			Sheet 3 of 5		
Prepared By ANGEL HU		Reviewed By JEFF CHI		Approved By ALLEN PO LEE	



BenQ Corporation				
Project Code		Model Name		OEM/ODM Model Name
99.L1J72.001		Q9T4		<OEM/ODM>
Title				
INTERFACE BOARD				
Size	PCB P/N	PCB Rev.	Document Number	Rev.
<Size>	48.L1J01.S03	S03	99.L1J72.000-C3-304-001	1
Date: Saturday, February 05, 2005		Sheet 4 of 5		
Prepared By		Reviewed By		Approved By
ANGEL HU		JEFF CHI		ALLEN PC LEE
2		1		

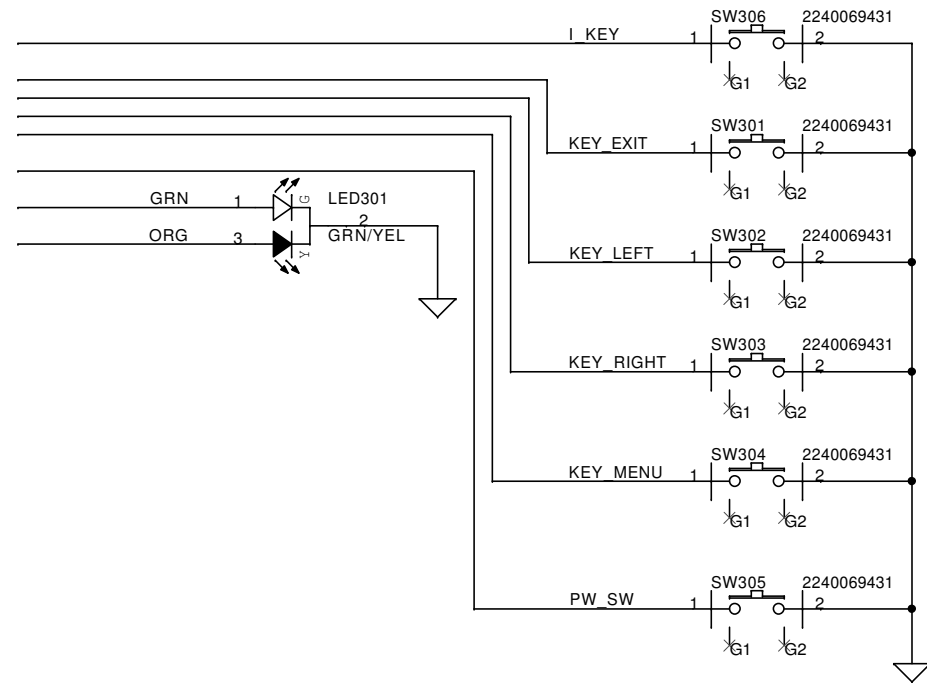
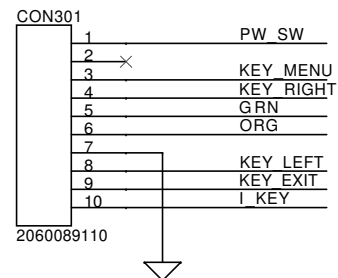


Screw Holes



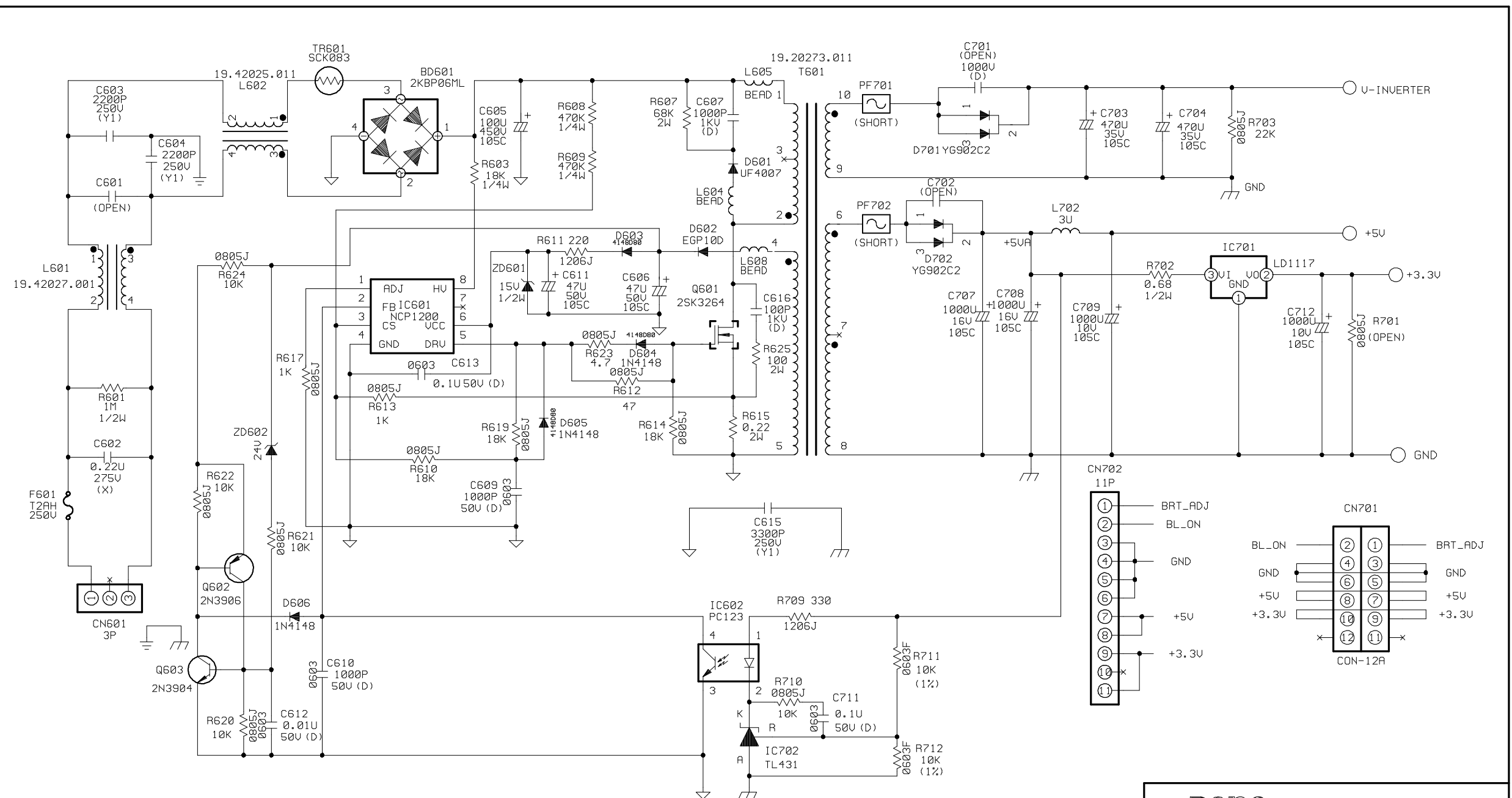
**BenQ Corporation**

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Size	PCB P/N	PCB Rev.	Document Number	Rev.	
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Date: Saturday, February 05, 2005			Sheet	5 of 5	
Prepared By		Reviewed By	Approved By		
ANGEL HU		JEFF CHI	ALLEN PC LEE		



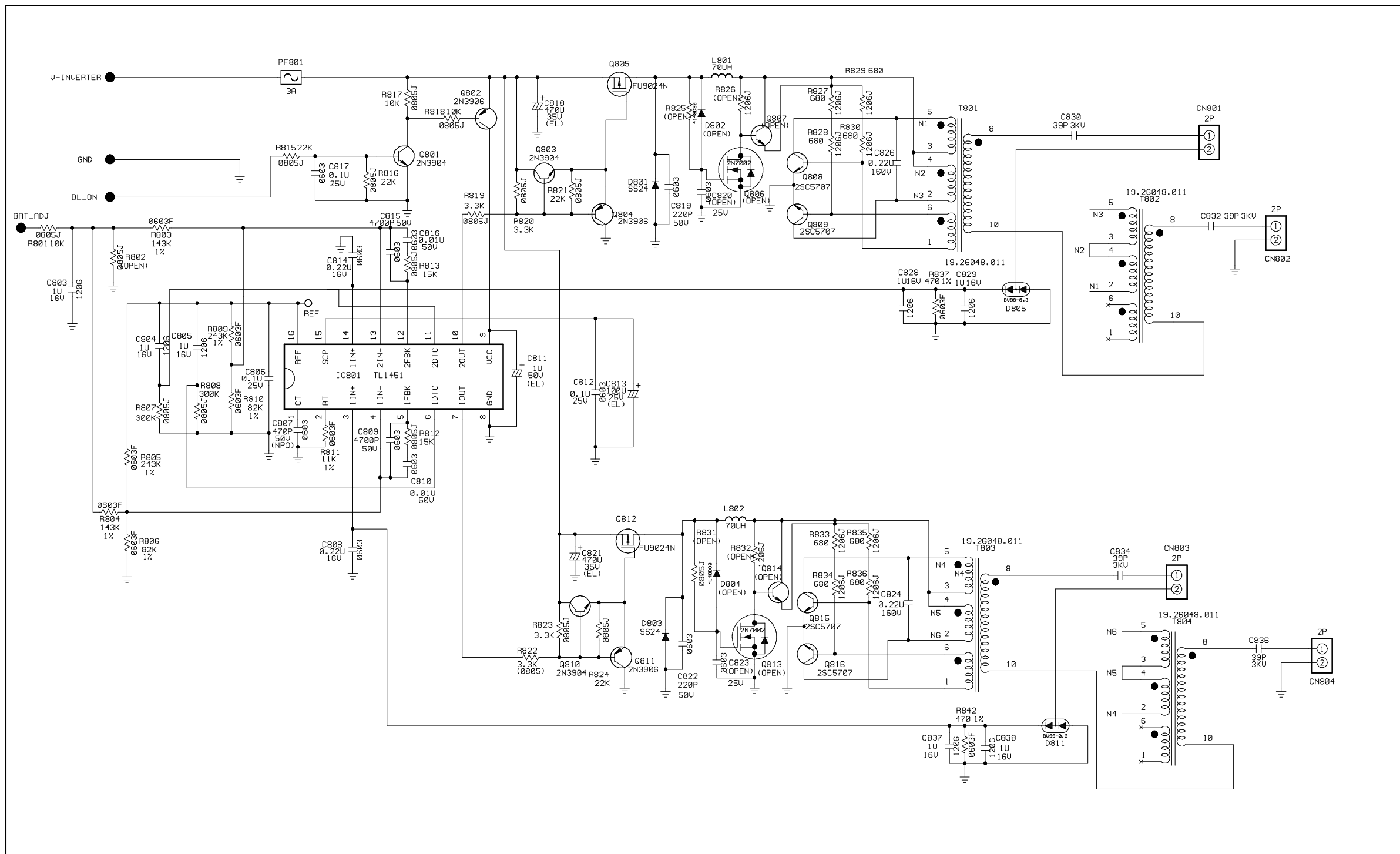
LED use 06.3N5YG.14X;  
Key use 22.40069.431

BenQ Corporation				
Project Code 99.L1J72.001		Model Name Q9T4		OEM/ODM Model Name <OEM/ODM>
Title CTRL BOARD				
Size <Size>	PCB P/N 48.L1J03.S01	PCB Rev. S01	Document Number 99.L1J72.000-C2-204-003	Rev. 0
Date: Friday, November 26, 2004			Sheet 1 of 1	
Prepared By ANGEL HU		Reviewed By JEFF CHI		Approved By DAVEN WU
2		1		



- NOTES:
1. Resistor values are in ohm, K=1,000 ohm, M=1,000,000 ohm
  2. All resistors are 1/8 watt, 5% except where otherwise indicated
  3.  $\nabla$   $\nabla$   $\nabla$  Represents PCB common ground.

BenQ			
Q9T4 SPS BOARD SCHEMATICS			
SIZE A4	L1J02S03.SCH	Project Code. 99.L1J72.001	REV. 0
DATE : 2/2/2005		Sheet 1 OF 2	
Doc.No. 99.L1J72.000-C3-304-002			
Prepared By ANGEL HU 2/2/2005	Reviewed By GEORGE SHEU 2/2/2005	Approved By H.J. WONG 2/2/2005	



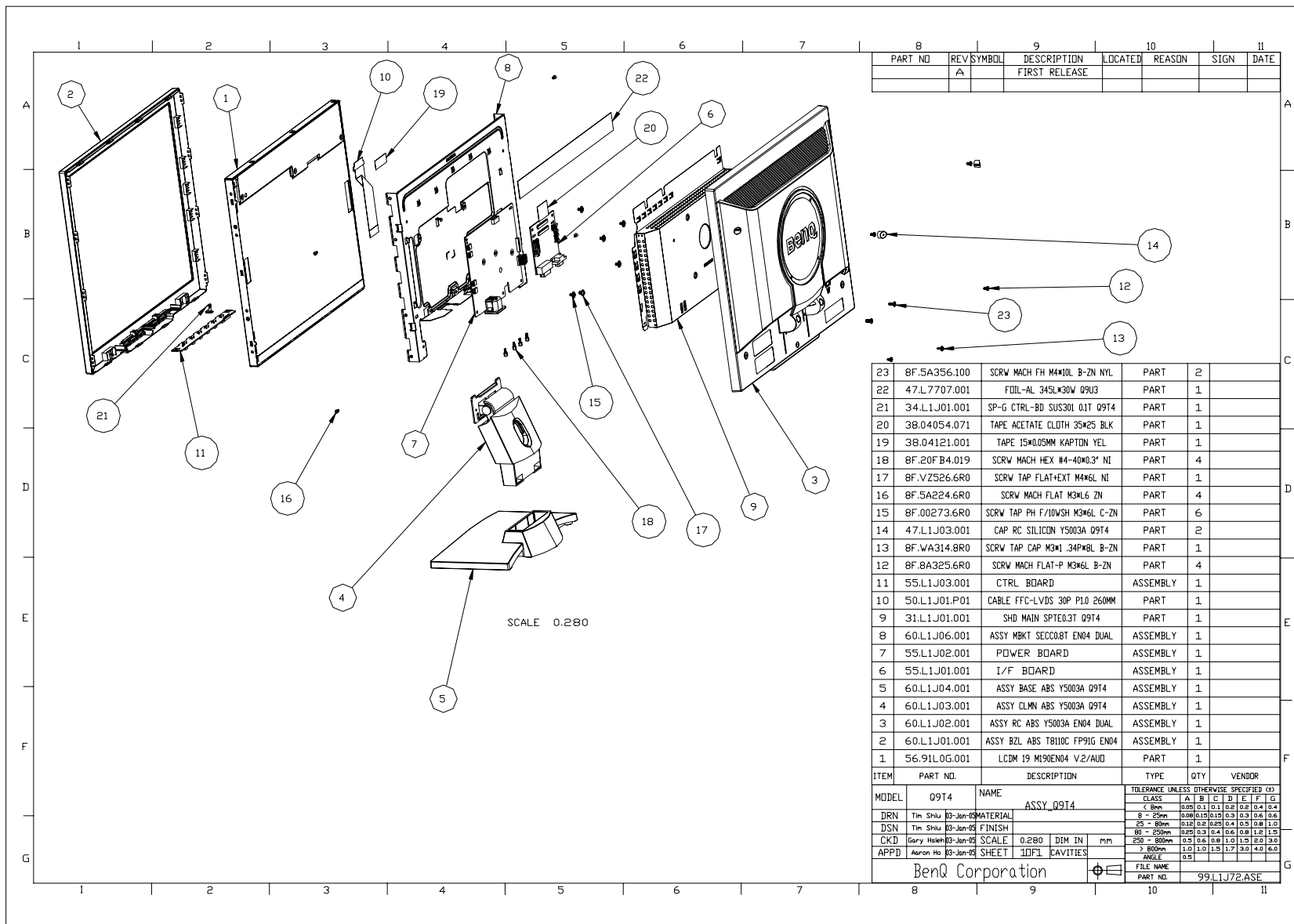
- NOTES:
1. Resistor values are in ohm, K=1,000 ohm, M=1,000,000 ohm
  2. All resistors are 1/8 watt, 5% except where otherwise indicated
  3.  $\nabla$   $\nabla$   $\nabla$  Represents PCB common ground.

**BenQ**

Q9T4 SPS BOARD SCHEMATICS

SIZE	Project Code.	REV.
A4	L1J02S03.SCH	99.L1J72.001
DATE :	Sheet 2 OF 2	
Doc.No. 99.L1J72.000-C3-304-002		
Prepared By	Reviewed By	Approved By
ANGEL HU 2/2/2005	GEORGE SHEU 2/2/2005	H.J. WONG 2/2/2005





8	9	10	11
PART NO	REV SYMBOL	DESCRIPTION	LOCATED REASON SIGN DATE
	A	FIRST RELEASE	

23	8F.5A356.100	SCRW MACH FH M4*10L B-ZN NYL	PART	2	
22	47.L7707.001	FDIL-AL 345L*30W 09U3	PART	1	
21	34.L1J01.001	SP-G CTRL-BD SUS301 0JT 09T4	PART	1	
20	38.04054.071	TAPE ACETATE CLOTH 35*25 BLK	PART	1	
19	38.04121.001	TAPE 15*0.05MM KAPTON YEL	PART	1	
18	8F.20FB4.019	SCRW MACH HEX #4-40*0.3" NI	PART	4	
17	8F.VZ526.6R0	SCRW TAP FLAT+EXT M3*6L NI	PART	1	
16	8F.5A224.6R0	SCRW MACH FLAT M3*6L ZN	PART	4	
15	8F.00273.6R0	SCRW TAP PH F/10WSH M3*6L C-ZN	PART	6	
14	47.L1J03.001	CAP RC SILICON Y5003A 09T4	PART	2	
13	8F.WA314.8R0	SCRW TAP CAP M3*1.34P*8L B-ZN	PART	1	
12	8F.8A325.6R0	SCRW MACH FLAT-P M3*6L B-ZN	PART	4	
11	55.L1J03.001	CTRL BOARD	ASSEMBLY	1	
10	50.L1J01.P01	CABLE FFC-LVDS 30P P1.0 260MM	PART	1	
9	31.L1J01.001	SHD MAIN SPT0.3T 09T4	PART	1	
8	60.L1J06.001	ASSY MBKT SECC0.8T EN04 DUAL	ASSEMBLY	1	
7	55.L1J02.001	POWER BOARD	ASSEMBLY	1	
6	55.L1J01.001	I/F BOARD	ASSEMBLY	1	
5	60.L1J04.001	ASSY BASE ABS Y5003A 09T4	ASSEMBLY	1	
4	60.L1J03.001	ASSY CLMN ABS Y5003A 09T4	ASSEMBLY	1	
3	60.L1J02.001	ASSY RC ABS Y5003A EN04 DUAL	ASSEMBLY	1	
2	60.L1J01.001	ASSY BZL ABS T8110C FP91G EN04	ASSEMBLY	1	
1	56.91LOG.001	LCIDM 19 M190EN04 V.2/AUD	PART	1	

ITEM	PART NO.	DESCRIPTION	TYPE	QTY	VENDOR
MODEL	Q9T4	NAME	ASSY_Q9T4		
DRN	Tim Shiu 82-Jun-95	MATERIAL			
DSN	Tim Shiu 82-Jun-95	FINISH			
CKD	Garry Hsieh 82-Jun-95	SCALE	0.280	DIM IN	mm
APPD	Aaron Ho 82-Jun-95	SHEET	10FL	CAVITIES	
BenQ Corporation					
TOLERANCE UNLESS OTHERWISE SPECIFIED (in)					
CLASS					
A B C D E F G					
0 - 8mm 0.05 0.1 0.1 0.2 0.2 0.4 0.4					
9 - 25mm 0.08 0.15 0.15 0.3 0.3 0.6 0.6					
25 - 50mm 0.12 0.2 0.25 0.4 0.5 0.8 1.0					
50 - 125mm 0.25 0.3 0.4 0.6 0.8 1.2 1.5					
125 - 250mm 0.5 0.6 0.8 1.0 1.5 2.0 3.0					
250 - 500mm 1.0 1.0 1.5 1.7 3.0 4.0 6.0					
ANGLE 0.5					
FILE NAME					
PART NO. 99.L1J72.ASE					