SMART MANUFACTURING

Identifying the disruptions/disruptors

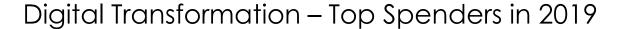
3 Sections

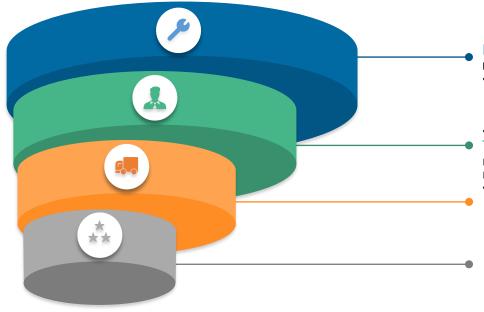
- 1. Digital Transformation Market Analysis
- 2. Smart Manufacturing Technology Stack
- 3. Industry 3.0 to 4.0 Projects and disruptions

MohanPrabhu Selvaraj, MS-IoT, INSA [Intern]

SECTION-1 DX MARKET ANALYSIS

Verticals, Top Spenders, Market size COVID Impact Industry trends Technology trends





Manufacturing

Discrete & Process Smart manufacturing

- Digitalize & Optimize factory operations (Vertical integration)
 - Robotic Manufacturing | Autonomic Operations
 - Asset instrumentation | Root cause Self-healing assets
 - Production Asset Management
- Digitalize & Optimize Supply chain (Horizontal integration)

Transportation

Digitalize Mobility experience

Digitalize Supply chain

freight management and intelligent scheduling.

Retail

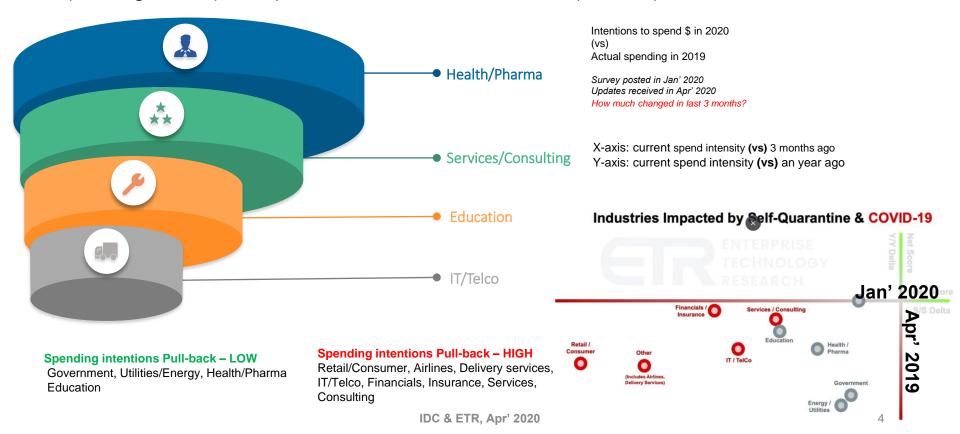
- Omni-channel commerce platforms
- · augmented virtual experience
- in-store contextualized marketing
- next-generation payments.

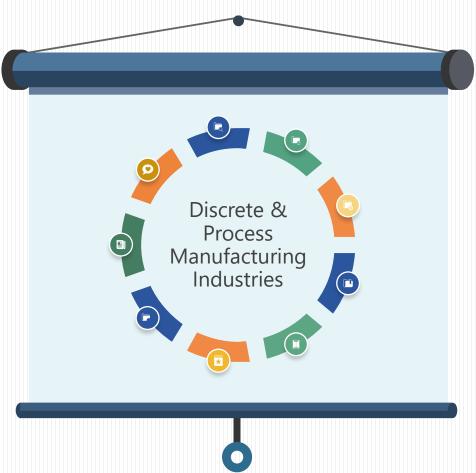
Utilities

intelligent and predictive grid management for Electricity/Gas/Water

Enterprise Technology Spending - COVID-19 impact

Spending intensity survey with CIO's – data collected in Apr'2020 | 400 vendors





Airbu	s, Boeing, Rolls-Royce, Rafale, Dassault, Lockheed-Martin - Aerospace & Defense	01
02	Automotive – BMW, Volkswagen, Toyota, Renault	
	Chemicals	03
04	Metals	
	Pulp & Paper	05
06	CPG – Nestle, Procter & Gamble	
	Qualcomm, ARM, FreeScale - Hi-Tech Electronics Components	07
08	Hi-Tech Electronics Equipment – Apple, Samsung, NOKIA, CISCO, Ericsson	
	Hi-Tech: Others, Discrete Others, Process Others	09

IDC Spending guide' 2019

Smart Manufacturing - Industry trends

Digitization Potential or Wanting - High



Connectivity driven Remote monitoring



Digitization, Machine Learning & Automation (Small/Medium scale)

Automation Level or **Potential**

- Low

Diary, Meat Processing, Electrical Equipment

Amazon Warehouse. Oil refinery, Petrochemical plant, Brewery, F&B



Automation Level or Potential - High

Aviation, Metals, Cement, Paper?



Digitization Potential or Wanting - Low



Smart Manufacturing Technology trends

Report by Exception

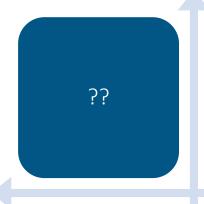




14.0 + 13.0 Hybrid



OPC-UA



Industry 4.0 MQTT

Openness – Low Packet - big

> Industry 3.0 OPC-UA | OPC-DA?

Hybrid? Industry 3.0 + 4.0 Openness – High Packet - Small

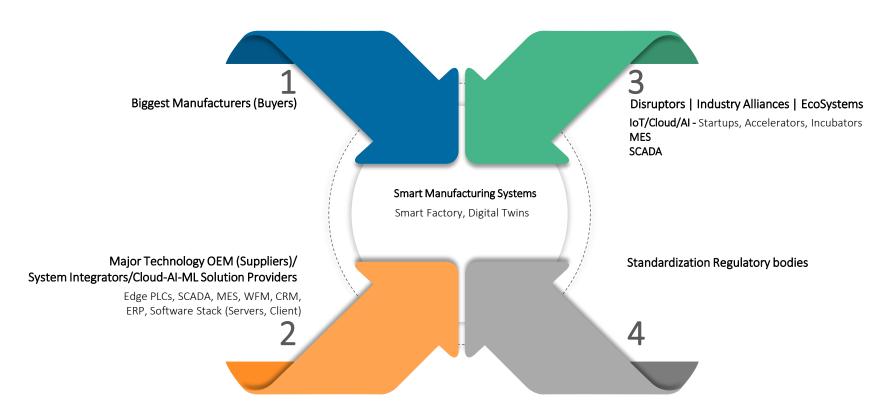
https://www.youtube.com/watch?v=spE6lpOU-2whttps://www.youtube.com/w

Polling

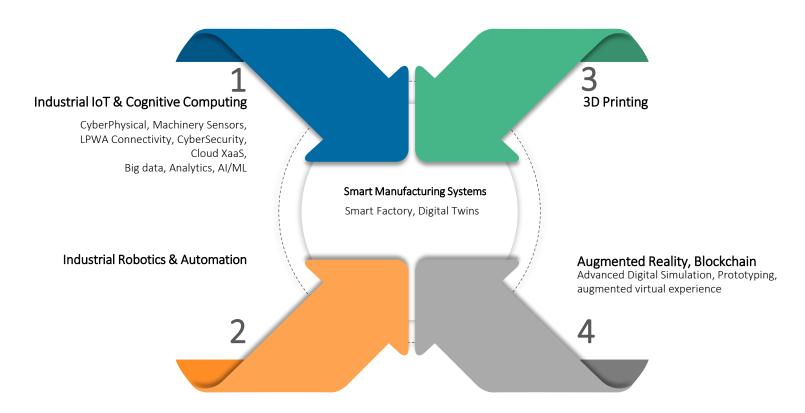
SECTION-2 SMART MANUFACTURING

Actors Ecosystem
Tech Ecosystem
Process cycle
Tech Stack









. .

Digital/Smart Manufacturing Process cycle

Technology concepts - case of product customization

Place Order

Mobile Smart phone, Tablet, desktop, display, QR Code generation Internet of things (IoT)



Initiate Manufacturing

PLC, Robot, RFID recorder, Work piece Smart product & Smart Factory



Software Control, alignment, measurement

Photoelectric sensor position sensing, RFID, Robot Decentralized Manufacturing



Control & Advance



Cloud based data Handling & Internet of Services (IoS)

External Systems

Transmit ERP data



Machine Tooling

CyberPhysical systems



Customization

Machine programs

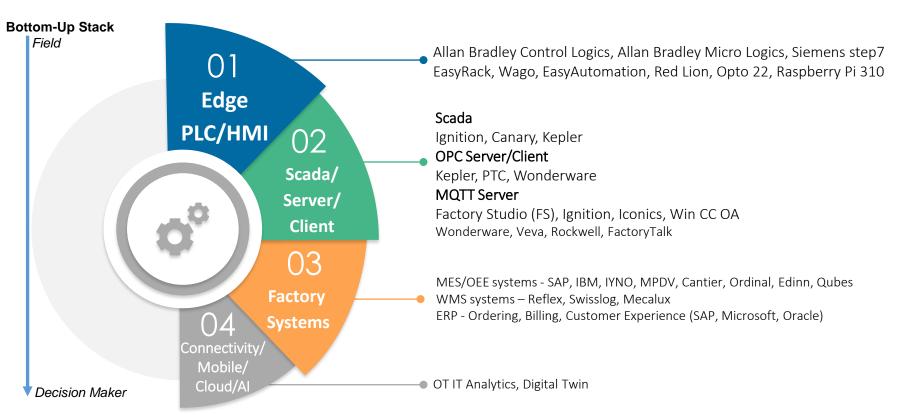
Smart Product, RFID,

Machine-to-Machine

Comm

Technology Stack: bottom-up

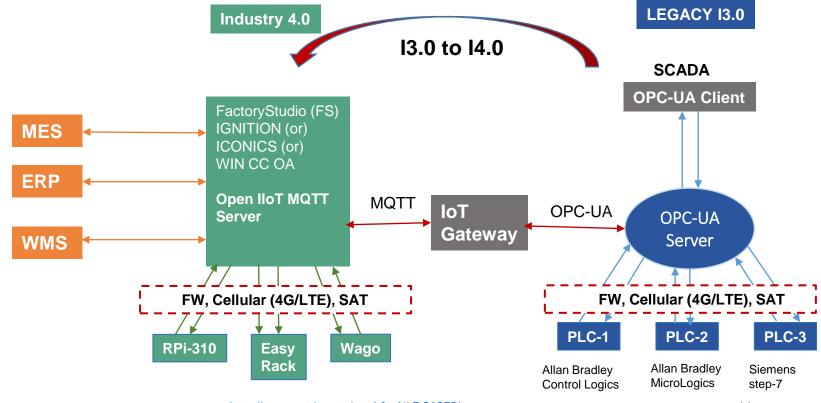
Solution drivers? A case of Industry 3.0 to 4.0 migration



SECTION-3 INDUSTRY 3.0 TO 4.0

Industry 3.0 vs 4.0: Migration and projects
Startups Ecosystem

Industry 3.0 to 4.0 Migration

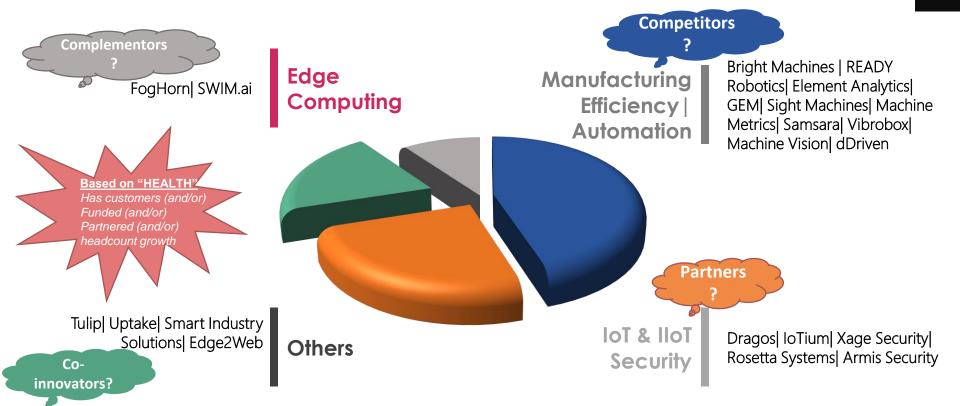


Industry 3.0 vs Industry 4.0

A case of Remote Control, Monitoring & Operations optimization project

Oil & Gas vertical **Mobile Waste Water treatment** Same High margin case | 8 weeks Low margin case | 6 months needs 3 Poll response | Server Driven | Heavy RPE| Edge driven| Light weight **SCADA Kepler SCADA Ignition Canary** Ignition 170 EFMs OPC Server-0 | 380K Tags 400K tags Open EFM History - 1/day Broker 1 sec visibility EFM trends - 2/day Process data - every 6 hours **Kepler** Kepler Report by Exception **OPC Server-1 OPC Server-2** MQTT Spark Plug-B 150 EFMs 170 EFMs Edge PC, Ignition + Siemens OPC driver, MQTT Transmitter Tower-1 Tower-2 Tower-3 FW, SATCOM, Cellular | 256 kb/s I FW, Cellular TotalFlow 250 Siemens S7 Rigs ABB G3 G4 550 EFM 500 PLC | 1 PLC = 800 tags

SMART MANUFACTURING- TOP STARTUPS



https://www.thomasnet.com/insights/7-industrial-iot-startups-you-should-watch-in-2020/ | https://www.forbes.com/sites/louiscolumbus/2019/02/03/top-25-iot-startups-to-watch-in-2019/#4e077cae3cc0 | https://www.startus-insights.com/innovators-guide/5-top-industrial-internet-of-things-startups-impacting-industry-4-0/

