



### Tete De Course

The goal: A frame that has the ride of Ti, but the weight savings of carbon fiber. The best of both worlds. Introducing the 2003 Tete de Course; a butted, shaped Reynolds titanium spine merged with an OCLV 110 carbon upper. The result? A silky smooth ride and the weight of a feather. Only from LeMond.

"Head of the race" or at the front. It's the top of the LeMond line.



FRAME Mechanically Butted and Shaped 3/2.5 Titanium Spine, 110 OCLV Carbon Upper Frame SIZES 49.51,53,55,57,59,61 (effective) FORK Reynolds Ouzo Carbon Pro BUILD KITS AVAILABLE Dura Ace, Campagnolo Record, and Ultegra

\* = stock option

"The Tete has the best of everything."
Compact Style geometry fits exactly the same as every LeMond, yet saves precious weight. The 110 series carbon is the lightest grade you will find, and the new ultralight dropouts are machined from 6/4 grade titanium. Even the headtube is lathe turned to shave off unneeded material. Fitting details for the finest LeMond.









## Victoire

Handcrafted one at time here in the US, each frame features butted and shaped Reynolds 3/2.5 tubing, mechanically butt as opposed to chemically milled. The internal headset, as well as butted and tapered stays, make this one of the most elegant and technically advanced Ti frames available anywhere, from anyon

With Greg's most famous wins coming in France, Victoire, French for "Victory," is a fitting LeMond model name.





There is beauty in the details, and a LeMond Ti has lots of details. The internal headset looks great and provides improved steering precision. Straight, tapered and butted stays are the finest/lightest in the business. A bead blasted finish adds strength, allowing us to reduce the weight.

FRAME Mechanically Butted and Shaped 3/2.5 Titanium SIZES 49,51,53,55,57,59,61 FORK Bontrager Race Lite Carbon w/110 ( BUILD KITS AVAILABLE Dura Ace, Campa Record, and Ultegra\*

\* = stock option



#### Arrivee

New for 2003. A Ti LeMond with 3/2.5 tubing handcrafted in the US by either John, Pat, Ken or Cheryl. Not many people have passed the stringent standards to become LeMond welders, but that's what makes this bike special. Titanium tubing, LeMond geometry, flawless construction - a true LeMond.

French for "The Finish Line." For a racing bike, this is what it's all about.



FRAME LeMond Seamless 3/2.5 Titanium SIZES 49,51,53,55.57,59,61 FORK Bontrager Race Carbon BUILD KITS AVAILABLE Ultegra, and Ultegra/105\*

\* = stock option

While many builders curve their chainstays under the pretense of absorbing road shock, it's actually because they need to curve heavy oversized tubes to clear the wheel. LeMond chainstays are tapered, a difficult process with Ti, but tapering allows the stays to be straight the shortest, lightest path.









## Maillot Jaune

The Maillot Jaune - it's a classic, elegant steel frame designed and crafted with new cutting edge technology. The 853 Pro down tube is biaxial, ovalized at the ends to resist pedaling force deflection, while the air hardened 853 tubing actually gets stronger when welded. Built according to Greg's geometry, this is the connoisseur's bike.

The "yellow jersey," worn by the current leader of the Tour de France.





Why does the Maillot Jaune have so many fans? The LeMond steel bikes have a mythical quality that allows you to feel the road yet not be abused by it. These are bikes that keep the rider fresher and more comfortable.

FRAME Reynolds 853 Pro Double Butted S SIZES 49, 51, 53, 55, 57, 59, 61 FORK New Bontrager Race Lite Carbon w/110 GSM Blades WHEELSET Bontrager Race Lite GRUPPO Shimano Dura-Ace, 9-speed CRANK 53/39



## Zurich Men's

For years, the Zurich has been LeMond's best selling model, probably because it provides the best LeMond value. Greg's famous Reynolds 853 pro frame combined with Shimano Ultegra and Bontrager wheels, a masterful mix of ride quality and component performance.



FRAME Reynolds 853 Pro Double Butted Steel Alloy SIZES 47, 49, 51, 53, 55, 57, 59, 61 FORK New Bontrager Race Lite Carbon w/110 GSM Blades WHEELSET Bontrager Race Lite GRUPPO Shimano Ultegra, 9-speed CRANK 53/39 or 52/42/30





# Zurich Women's

While it would be hard to improve on the Zurich ride, we were able to add features to allow a better fit for smaller women. We've added a women's specific saddle, reach adjustable brake levers for smaller hands and shorter crank arms for shorter legs. These parts are stock on three women specific frame sizes that offer high performance for smaller riders.



FRAME Reynolds 853 Pro Double Butted Steel Alloy SIZES 45w, 49w, 53w FORK New Bontrager Race Lite Carbon w/110 GSM Blades WHEELSET Bontrager Race Lite GRUPPO Shimano Ultegra, 9-speed CRANK 52/42/30





## **Buenos Aires**

This is a race ready bike at a most reasonable price. The soul of the bike is a LeMond geometry frame, made from Reynolds 853 Select, an artful mix of 853 and 525 tubing, crafted by hand in the United States. Combined with a carefully chosen selection of Shimano Ultegra/105 and Bontrager wheels, the Buenos Aires is a better ride than Greg ever raced way back when.

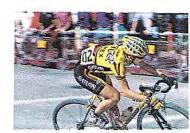
"Buenos Aires," the city where Greg won his first World Championship as a Junior.



FRAME Reynolds 853 Designer Select Double Butted Steel Alloy SIZES 47, 49, 51, 53, 55, 57, 59, 61 FORK Bontrager Race Carbon WHEELSET Bontrager Select GRUPPO Shimano Ultegra/105, 9-speed CRANK 53/39 or 52/42/30

There is no bike component more important than the wheels. Case in point, the Bontrager Select wheelset. Featuring a front wheel with 20 paired spokes for improved aerodynamics, and a 24 spoke rear wheel with OSB (offset spokebed) technology for maximum durability. Bontrager Selects have all the features that helped the USPS team to countless victories in 2002.







# Alpe D' Huez

The Alpe D' Huez boasts the same race ready frame as the Buenos Aires. Reynolds 853 Select tubing, artfully crafted with LeMond geometry, means the same balanced position, same ride and handling. The new carbon fork and classic 32 hole road wheels with flawless rim construction will make smooth, easy work of those 21 switchbacks when you make your pilgrimage to the bike's namesake.



FRAME Reynolds 853 Designer Select Double Butted Steel Alloy
SIZES 47, 49, 51, 53, 55, 57, 59, 61
FORK Bontrager Race Carbon
WHEELSET Shimano Tiagra, QR | Matrix Aurora RDR GRUPPO Shimano 105, 9-speed
CRANK 53/39 or 52/42/30





## Tourmalet Men's

A Tourmalet, despite its reasonable price, is made from Reynolds steel tubing, the same company that has made frame tubing for countless champions. Because it's built with LeMond Geometry, you'll sit in a comfortable, balanced yet powerful position.





## Tourmalet Women's

For the Tourmalet Women's, we've customized the frame fit and the components to best meet the needs of women riders. Available in three new sizes, each with a wider saddle, shorter cranks and smaller tailored geometry. 700c wheels are standard.



FRAME Reynolds 853 Designer Select Double Butted Steel Alloy SIZES 47, 49, 51, 53, 55, 57, 59, 61 FORK Bontrager Race Carbon WHEELSET Shimano Tiagra, QR | Matrix Aurora RDR GRUPPO Shimano Tiagra/105, 9-speed CRANK 53/39 or 52/42/30 FRAME Reynolds 853 Designer Select Double Butted Steel Alloy SIZES 45w, 49w, 53w FORK Bontrager Race Carbon WHEELSET Shimano Tiagra, QR | Matrix Aurora RDR GRUPPO Shimano Tiagra/105, 9-speed CRANK 52/42/30



# Nevada City

While being the least expensive LeMond, the Nevada City takes no shortcuts. With the Reynolds 520 frameset, you'll feel the benefits of LeMond Geometry and its balanced, comfortable yet powerful position. With each bike still assembled by hand in the United States, LeMond shows a dedication to quality and performance uncommon in bikes of this price.





FRAME Reynolds 520 Cromoly SIZES 47,49, 51, 53, 55, 57, 59, 61 FORK Cromoly Aero WHEELSET Alloy QR | Matrix Aurora GRUPPO Shimano Sora, 8-speed CRANK 52/42/30



# Propad

A pure cross bike through and through. Reynolds 853 Select tubing now paired with a 1½" aluminum Alloy fork. Add on Shimano parts, Avid brakes, Bontrager tires and it's ready to race.



853 SELECT

# Wayzata

In the cycling world, this bike may be better known as a "townie" bike.

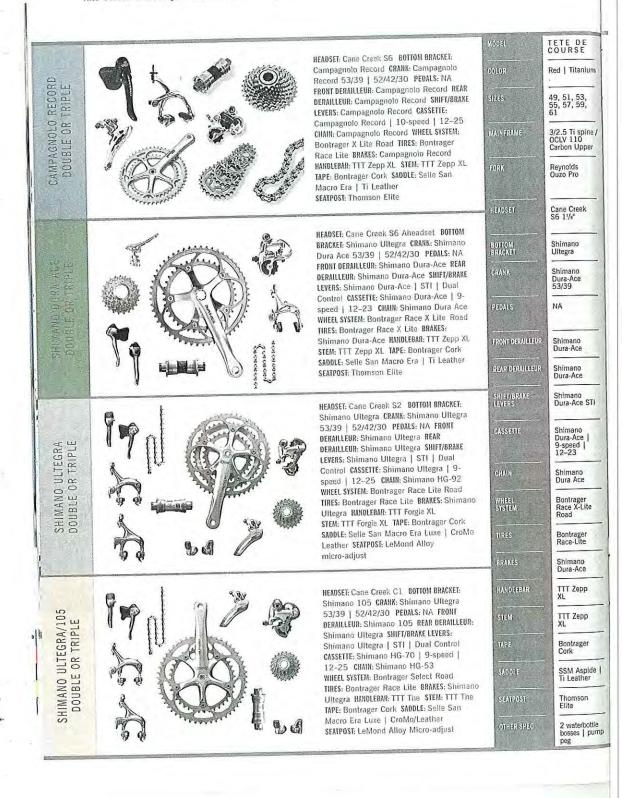
Named after the town where Greg lives now, it's a little bit city, and a little bit country. Ride it to the store or ride it to the next state - either will be an enjoyable trip.



FRAME (Propad) Reynolds 853 Designer Select Double Butted Steel Alloy SIZES 49, 52, 55, 57, 59 FORK Alloy X Lite WHEELSET Alloy, QR, Aurora | Alloy, QR, Aurora RDR GRUPPO Shimano Sora, 8-speed CRANK 52/39 FRAME (Wayzata) Reynolds 853 Designer Select Double Butted Steel Alloy SIZES 49, 52, 55, 57, 59 FORK Alloy X Lite WHEELSET Bontrager Select GRUPPO Shimano Tiagra Flat Bar, 9-speed CRANK 52/42/30

### CUSTOM KIT COMPONENTRY

While each of our titanium models, the Tete de Course, Victorie and the Arrivee have stock component specifications listed in the table (right), each of these frame platforms can also be ordered with any of the kits below. Choose your frameset, choose your kit and it will arrive at your dealer in 30 days or less.



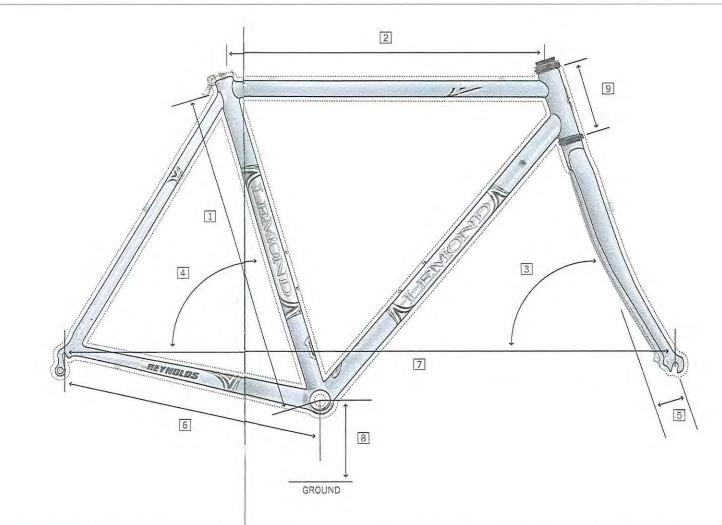
ICTOIRE	ARRIVEE	MAILLOT	ZÚRICH	BUENOS	ALPE D'HUEZ	TOURMALET	NEVADA CITY	POPRAD W	VAYZATA
10.101		Red   White		Blue   Yellow		Red   Blue	Black   Yellow	Blue   Silver B	Bronze
9, 51, 53, 5, 57, 59,	49 51 53.	49, 51, 53, 55, 57, 59,	45w, 47, 49w, 49, 51, 53w,	49, 51, 53, 55, 57, 59, 61	V	45w, 47, 49w, 49, 51, 53w, 55, 57, 59, 61	47,49, 51, 53,55, 57, 59,61	49, 52, 55, 4 57, 59 5	19, 52, 55, 57, 59
teynolds seamless 3/2.5	LeMond Seamless 3/2.5	Reynolds 853 Pro Steel Alloy	Reynolds 853 Pro Steel Alloy	Reynolds 853 Steel Alloy	-	Reynolds 853 Steel Alloy	Reynolds 520 Cromoly		Reynolds 853 Steel Alloy
Sontrager Race Lite Carbon	Bontrager Race Carbon	Bontrager Race Lite Carbon w/110 GSM	Bontrager Race Lite Carbon w/110 GSM	Bontrager Race Carbon	Bontrager Race Carbon	Bontrager Race Carbon	Cro-Moly Aero	Alloy X Lite	Alloy X Lite
y/110 GSM Blades LeMond Internal	Cane Creek	Cane Creek S6 11/s*	Cane Creek S2 11/a*	Cane Creek	Cane Creek C1 11/a*	Direct Connect 11/s* semicart.	Direct Connect semicart.		Direct Connect 11/s" semicart.
Shimano	Shimano	Shimano	Shimano Ultegra	Shimano 105	Shimano 105	Shimano BB-UN40	Shimano BB-UN40		Shimano BB-UN40
Ultegra Shimano Ultegra TRIPLE 52/42/30	Shimano Ultegra	Shimano Dura-Ace	Shimano Ultegra TRIPLE 52/42/30	-	Shimano 105 TRPLE 52/42/30 DOUBLE 53/39	Shimano Tiagra TRIPLE 52/42/30 DOUBLE 53/39	Shimano Sora 52/42/30	Shimano Sora 52/39	Shimano Tiagra 52/42/30
NA	NA	53/39 NA	NA	Shimano M515   clipless	Shimano M515   clipless	Alloy road   sealed   w/clips & straps	Alloy road   sealed   w/clips & straps	Shimano M515   clipless	Shimano M515   clipless
Shimano	Shimano	Shimano	Shimano Ultegra	Shimano 105	Shimano 105	Shimano Tiagra	Shimano Sora Triple	Shimano Sora	Shimano Tiagra Triple
Ultegra Shimano	Shimano	Shimano Dura-Ace	Shimano Ultegra	Shimano Ultegra	Shimano 105	Shimano 105	Shimano Sora GS	Shimano Sora	Shimano Tiagra GS
Shimano Ultegra STI	Shimano Ultegra STI	Shimano Dura-Ace STI	Shimano Ultegra STI	Shimano Ultegra STI	Shimano 105 STI	Shimano Tiagra STI	Shimano Sora STI	Shimano Sora	Shimano R440/Avid SD3
Shimano Ultegra   9-speed	Shimano HG-70   9-speed   12-25	Shimano Ultegra   9-speed	Shimano Ultegra   9-speed   12-25	Shimano HG-70   9-speed   12-25	Shimano HG-50   9-speed   12-25	Shimano HG-50   9-speed   12-25	Shimano HG-50   8-speed   13-26	Shimano HG-50   8-speed   13-26	Shimano HG50   9-speed   12-25
Shimano	Shimano	Shimano	Shimano HG-92	Shimano HG-53	Shimano HG-53	Shimano HG-53	Shimano HG-50	Shimano HG-50	Shimano HG-53
HG-92 Bontrager Race-Lite	HG-53  Bontrager Select Road	Bontrager Race-Lite	Bontrager Race-Lite	Bontrager Select Road	Matrix Aurora Shimano Tiagra	Matrix Aurora Alloy Hubs	Matrix Aurora Alloy Hubs	Matrix Aurora Alloy Hubs	Bontrager Select Road
Road Bontrager	Bontrager	Road Bontrager	Road Bontrager Race-Lite	Bontrager Race-Lite	Bontrager Select	Bontrager Select	Bontrager Select	Bontrager Jones CX	Bontrager Select
Race-Lite Shimano	Race-Lite Shimano	Shimano Dura-Ace	Shimano Ultegra	Shimano Ultegra	Alloy I Dual Pivot	Alloy   Dual Pivot	Alloy   Dual Pivot	Avid Shorty 4	Avid Single Digit 3
Ultegra	Ultegra TTT The	TTT Forgie	TTT Forgie	TIT The	TTT The	Alloy Ergo	Alloy Ergo	Bontrager Race CX	Bontrager Select
TTT Forgie	TTT The	TTT Forgie	TTT Forgie	TTT The	TTT The	TTT The	Alloy Direct Connect	Bontrager Comp	Bontrager Sport
Bontrager Cork	Bontrager Cork	Bontrager Cork	Bontrager Cork	Bontrager Cork	Bontrager Cork	Bontrager Cork	Bontrager Cork	Bontrager Cork	Serfas Dual Density
SSM Era Lu CroMo Leati	xe   SSM Era Lux	e   SSM Aspider	e   *SSM Era Lux CroMo Leath	CRZ+ Road er CroMoly Ra	CRZ+ Road	* CRZ+ Roz	d CRZ+ Road	-	CRZ+ Road
LeMond Al micro-adju	loy LeMond Alle	by LeMond Al	loy LeMond Allo st micro-adjus	by LeMond All micro-adjus	oy Alloy it micro-adjust	Alloy micro-adjus	-	A Company	Sport 2 waterbottl
2 waterbott bosses   pu peg		e 2 waterbott np bosses   pu peg	le 2 waterbottle ump bosses   pur peg	2 waterbottl np bosses   pu peg	e 2 waterbottle mp bosses   pur peg	2 waterbottl np bosses   pur peg	2 waterbottle np bosses   pur peg	e 2 waterbottle np bosses   pum peg	

# nd Geometry

Mond has some very pinions on how a bike t. Coming from years of anical study as well as s of thousands of miles iddle, LeMond Geometry n optimal balance of id comfort.

esign puts you behind the creating optimal power, the strongest muscles of It also makes for faster mics and opens the rib better breathing.

portant is a comfortable of body weight between and hands, making both mfortable. It also makes and cornering more nore predictable. The end a bike that you'll want to ger, more often, and faster.





CRANK LENGTH MM

TITA	MIUM					
49	51	53	55	57	59	61
490	510	530	550	570	590	610
520	532	545	565	575	590	605
721/-	721/2	73	73%	73%	74	74
74	733/,	731/4	73	72'/,	721/,	72
47	47	47	43	43	43	43
412	415	415	415	415	418	418
967	980	984	995	1000	1007	1021
70	70	70	70	70	68	68
170	1721/2	1721/2	1,72%	175	175	175
42	42	44	46	46	46	46
90	100	110	110	120	120	130
756	767	784	803	821	844	861
102	112	124	161	160	101	200

REYN	OLDS	STEEL					
47	49	51	53	55	57	59	61
470	490	510	530	550	570	590	610
504	520	532	545	565	575	590	605
72	721/2	721/2	73	731/2	731/4	74	74
741/2	74	731/.	731/4	73	721,	721/,	72
47	47	47	47	43	43	43	43
412	412	415	415	415	415	418	418
965	967	980	984	995	1000	1007	1021
70	70	70	70	70	70	68	68
170	170	1721/	1721/	1721/4	175	175	175
42	42	42	44	44	4.4	44	46
90	90	100	110	110	120	120	130
739	756	767	784	803	814	844	861
85	85	100	116	133	151	175	195

POP	RAD	WAY	ZATA	
49	52	55	57	59
490	520	550	570	590
525	542	562	578	590
72	72	721/	721/	73
74	731/3	73	721/,	721/,
45	45	45	45	45
430	430	430	430	430
992	1004	1015	1025	1033
74	74	74	74	74
170	175	175	175	175
42	44	46	46	46
90	105	105	120	120
756	795	803	814	844
85	100	116	133	151

45W	49W	53W
450	490	530
498	510	530
71	72	721/
75	741/2	731/
47	47	47
412	415	415
967	970	979
70	70	70
165	170	170
42	42	42
90	90	100
725	756	784