

### Assignment - I

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Q1)

Ans)

Given :-  $Z = 2 \text{ mm}$

$D_{AB} = 1.894 \times 10^{-9} \text{ m}^2/\text{s}$  at  $25^\circ\text{C}$  and  $1.5 \text{ atm}$

$\rho_1 = 1012 \text{ kg/m}^3$  and  $\rho_2 = 1003 \text{ kg/m}^3$

Here trichloroacetic acid diffuses and Methanol is non-diffusing

trichloroacetic acid  $\rightarrow A$  and ~~trichloro~~ methanol  $\rightarrow B$

Now it is the case of steady state diffusion of A through non-diffusing B.

$$N_A = \frac{D_{AB}}{Z \cdot X_{Bm}} \left( \frac{J}{A} \right)_{\text{avg}} (X_{A1} - X_{A2})$$

Mole fraction of trichloroacetic acid (A) is calculated as follows :-

molecular weight of trichloroacetic acid = 163.38

Molecular weight of methanol = 32.04

We Consider 100 kg of solution

$$x_{A_1} = \frac{6}{163.38} = \frac{0.0367}{0.0367 + 2.933}$$
$$\frac{6}{163.38} + \frac{94}{32.04}$$

$$x_{A_1} = 0.01235$$

$$x_{A_2} = \frac{2/163.38}{2/163.38 + 98/32.04} = \frac{0.01224}{0.01224 + 3.0586}$$

$$x_{A_2} = 0.003985$$

$$x_{B_1} = 1 - x_{A_1} = 0.98765$$

$$x_{B_2} = 1 - x_{A_2} = 0.996015$$

Now,

$$x_{Bm} = \frac{x_{B_2} - x_{B_1}}{\ln\left(\frac{x_{B_2}}{x_{B_1}}\right)}$$

$$= \frac{0.008365}{0.008433}$$

$$x_{Bm} = 0.9919$$



~~The~~ Now, Calculate average mol. wt of the solution as  $M_1$  &  $M_2$ .

$$M_1 = \frac{100 \text{ kg}}{\left( \frac{6}{163.38} + \frac{94}{32.04} \right) \text{ kmol}}$$

$$M_1 = 33.673 \text{ kg/kmol}$$

$$M_2 = \frac{100 \text{ kg}}{\frac{2}{163.38} + \frac{98}{32.04}}$$

$$M_2 = 32.564 \text{ kg/kmol}$$

$$C_{\text{avg}} = (P/M)_{\text{avg}} = \frac{1}{2} \left( \frac{P_1}{M_1} + \frac{P_2}{M_2} \right)$$

$$= \frac{1}{2} \left( \frac{1012}{33.673} + \frac{1003}{32.564} \right)$$

$$= \frac{1}{2} (30.053 + 30.8008)$$

$$= 30.4269 \text{ kmol/m}^3$$

Put all the Value in the eqn ①

$$N_A = \frac{D_{AB}}{Z x_{Bm}} \left( \frac{J}{M} \right)_{avg} (x_{A1} - x_{A2})$$

Calculate diffusivity at 20°C and 1 atm.

⇒ In liquid Pressure has no effect on Diffusivity.

$$D \propto T$$

$$(D_{AB})_2 = \frac{T_2}{T_1} (D_{AB})_1$$

$$= \frac{293}{298} (1.894 \times 10^{-9})$$

$$= 1.8621 \times 10^{-9} \text{ m}^2/\text{s}$$

Now Put all Value in eqn ①

$$N_A = \frac{1.8621 \times 10^{-9} \times 30.4269}{2 \times 10^{-3} \times 6.9919} (0.01235 - 0.003985)$$

$$N_A = 2.389 \times 10^{-7} \frac{\text{Kmol}}{\text{m}^2 \cdot \text{s}}$$