

**SIE606 Advanced Quality Engineering**  
**Homework 3**  
**Due: Thursday, March 22, 2018, 9:15AM**

1.
  - (a). Evaluate  $T^2$ , for testing  $H_0 : \boldsymbol{\mu}' = [7, 11]$  using the data
$$\mathbf{X} = \begin{bmatrix} 2 & 12 \\ 8 & 9 \\ 6 & 9 \\ 8 & 10 \end{bmatrix}$$
  - (b). Specify the distribution of  $T^2$  for the situation in (a).
  - (c). Using (a) and (b), test  $H_0$  at the  $\alpha = .05$  level. What conclusion do you reach?
2. Using the Madison, Wisconsin, Police Department data in (**Appendix**) Table 1, construct individual  $\bar{\mathbf{X}}$  charts for  $x_3$  = holdover hours and  $x_4$  = COA hours. Do these individual process characteristics seem to be in control? (That is, are they stable?) Comment.
3. Refer to problem 2. Using the data on the holdover and COA overtime hours, construct a  $T^2$  chart. Does the process represented by the bivariate observations appear to be in control? (That is, is it stable?) Comment. Do you learn something from the multivariate control charts that was not apparent in the individual  $\bar{\mathbf{X}}$  charts?
4. Construct a  $T^2$  chart using the data on  $x_1$  = legal appearances overtime hours,  $x_2$  = extraordinary event overtime hours, and  $x_3$  = holdover hours from table 1. Compare this chart with the chart in Figure 5.8 of Example 5.10. Does plotting  $T^2$  with an additional characteristic change your conclusion about process stability? Explain.
5. Using the data on  $x_3$  = holdover hours and  $x_4$  = COA hours from Table 1, construct a  $T^2$  control chart for **future observation**  $\mathbf{x}^T = (x_3, x_4)$ .
6. Literacy rate is a reflection of the educational facilities and quality of education available in a country, and mass communication plays a large part in the educational process. In an effort to relate the literacy rate of a country to various mass communication outlets, a demographer has proposed to relate literacy rate to the following variables: number of daily newspaper copies (per 1000 population), number of radios (per 1000 population), and number of TV sets (per 1000 population). Table 2 (**Appendix**) shows the data for a sample of 10 countries.

- Construct a multiple linear regression model and calculate the least square estimators for  $\beta$  and  $\sigma^2$ .
- Calculate 95% confidence intervals for  $\beta$  and  $\sigma^2$ .
- Identify the important predictors and conclude your model.
- Calculate the  $R^2$  to evaluate how well the model fit the data.

## Appendix

Table 1. Five Types of Overtime Hours for the Madison, Wisconsin, Police Department

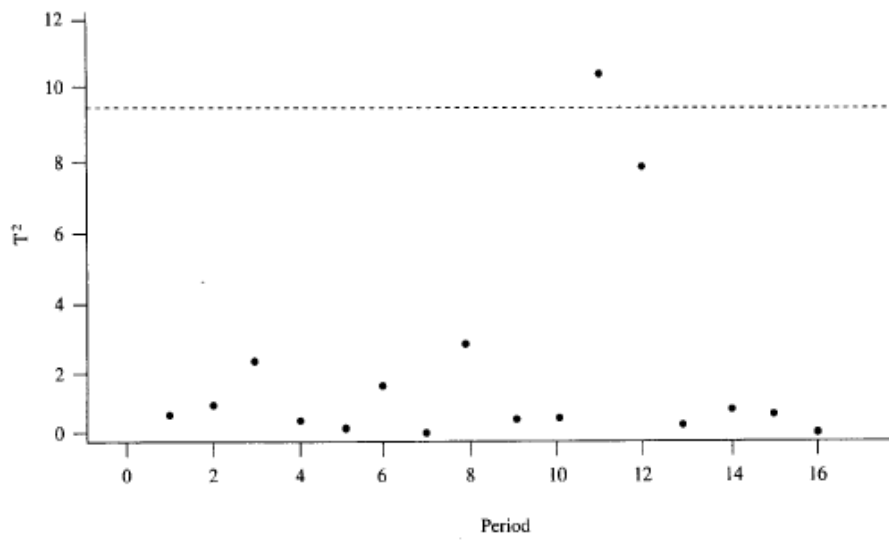
| $x_1$<br>Legal Appearances<br>Hours | $x_2$<br>Extraordinary<br>Event Hours | $x_3$<br>Holdover<br>Hours | $x_4$<br>COA <sup>1</sup><br>Hours | $x_5$<br>Meeting<br>Hours |
|-------------------------------------|---------------------------------------|----------------------------|------------------------------------|---------------------------|
| 3387                                | 2200                                  | 1181                       | 14,861                             | 236                       |
| 3109                                | 875                                   | 3532                       | 11,367                             | 310                       |
| 2670                                | 957                                   | 2502                       | 13,329                             | 1182                      |
| 3125                                | 1758                                  | 4510                       | 12,328                             | 1208                      |
| 3469                                | 868                                   | 3032                       | 12,847                             | 1385                      |
| 3120                                | 398                                   | 2130                       | 13,979                             | 1053                      |
| 3671                                | 1603                                  | 1982                       | 13,528                             | 1046                      |
| 4531                                | 523                                   | 4675                       | 12,699                             | 1100                      |
| 3678                                | 2034                                  | 2354                       | 13,534                             | 1349                      |
| 3238                                | 1136                                  | 4606                       | 11,609                             | 1150                      |
| 3135                                | 5326                                  | 3044                       | 14,189                             | 1216                      |
| 5217                                | 1658                                  | 3340                       | 15,052                             | 660                       |
| 3728                                | 1945                                  | 2111                       | 12,236                             | 299                       |
| 3506                                | 344                                   | 1291                       | 15,482                             | 206                       |
| 3824                                | 807                                   | 1365                       | 14,900                             | 239                       |
| 3516                                | 1223                                  | 1175                       | 15,078                             | 161                       |

<sup>1</sup> Compensatory overtime allowed.

Example 5.10 (A  $T^2$  chart for overtime hours)

Using the police department data in Table 1, we construct a  $T^2$  plot based on the two variables  $x_1$  = legal appearances overtime hours and  $x_2$  = extraordinary event overtime hours.  $\alpha$  level is set to be .01.

$T^2$  chart in figure 5.8 reveals that the pair (legal appearances, extraordinary event) hours for period 11 is out of control. Further investigation confirms that this is due to the large value of extraordinary event overtime during that period.



**Figure 5.8** The  $T^2$  chart for legal appearances hours and extraordinary event hours,  $\alpha = .01$ .

Table 2. Literacy rate data

| Country                   | newspapers | radios | tv sets | literacy rate |
|---------------------------|------------|--------|---------|---------------|
| Czech Republic / Slovakia | 280        | 266    | 228     | 0.98          |
| Italy                     | 142        | 230    | 201     | 0.93          |
| Kenya                     | 10         | 114    | 2       | 0.25          |
| Norway                    | 391        | 313    | 227     | 0.99          |
| Panama                    | 86         | 329    | 82      | 0.79          |
| Philippines               | 17         | 42     | 11      | 0.72          |
| Tunisia                   | 21         | 49     | 16      | 0.32          |
| USA                       | 314        | 1695   | 472     | 0.99          |
| Russia                    | 333        | 430    | 185     | 0.99          |
| Venezuela                 | 91         | 182    | 89      | 0.82          |