

Al in Practice & Business Value Identification

Challenges & Risks: Case-Based Analysis

Learning Objectives

By the end of this lesson, you will be able to:

- Identify common challenges and risks in AI implementation.
- Analyze real-world AI failures to extract key lessons.
- Develop mitigation strategies to improve Al project success.

Overview &



In this session we will explore major risks associated with AI adoption, including technical, organizational, ethical, and compliance challenges. Through real-world case studies, you will evaluate failures and develop strategies for responsible AI deployment.

Common Al Challenges & Risks

Data Issues (bias, quality, availability)

Model Failures (overfitting, explainability, generalization issues)

Ethical & Compliance Risks (privacy, fairness, security)

Operational Challenges (scalability, integration, maintenance)

User & Organizational Resistance (adoption barriers, trust in Al)

Case Study Analysis Activity

Your Task: Work through real-world AI failure cases to diagnose risks and propose solutions.

Step-by-Step Instructions

- 1 Review Your Assigned AI Failure Case (Instructor will assign case studies)
- 2 Analyze the Root Cause (What went wrong? Which risk factors were involved?)
- **3 Identify the Impact** (Business, ethical, technical consequences?)
- Develop Mitigation Strategies (How could the failure have been prevented?)
- 5 Present or Submit Findings (Team presentations or written reflections)

Real-World Al Failures for Analysis

Case 1: Biased Al Hiring Model

Case 2: Al Chatbot Gone Roque

Case 3: AI in Healthcare Misdiagnosis

Discussion & Reflection

- What was the root cause of the Al failure in your case study?
- What best practices could have prevented it?
- How can Al governance frameworks help mitigate risks?

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