RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL

New Scheme Based On AICTE Flexible Curricula

Mechanical Engineering, V-Semester

Open Elective ME- 504 (A) Industrial Engineering & Ergonomics

Unit 1 Method study: purpose of work study, its objectives, procedure and applications; method study definition and basic procedure, selection of job, various recording techniques like outline process charts, flow process charts, man machine charts, two handed process charts, string diagram, flow diagram, multiple activity chart, simo, cyclographs and chrono-cyclographs; critical examination, development, installation and maintenance of improved method; principles of motion economy and their application in work design; micro motion study, memo motion study and their use in methods study.

Unit 2 Work measurement: Introduction & definition, objectives and basic procedure of work measurement; application of work measurement in industries; time study: basic procedure, equipments needed, methods of measuring time, selection of jobs, breaking a job into elements; numbers of cycles to be timed; rating and methods of rating, allowances, calculation of standard time.
Work sampling: Basic procedure, design of work sampling study conducting work sampling study and establishment of standard-time.

Unit 3 Job evaluation and incentive schemes: Starlight line, Tailor, Merrick and Gantt incentive plans
Standard data system; elemental and non-elemental predetermined motion systems, work factors system; Methods Time Measurement (MTM), MOST

Unit 4 Human factor engineering: Definition and history of development of human factors engineering, types & characteristics of man-machine-system, relative capabilities of human being and machines; development and use of human factor data; information input and processing: Introduction to information theory; factors effecting information reception and processing; coding and selecting of sensory inputs.

Unit 5 Display systems and anthropometric data: Display- types of visual display, visual indicators and warning signals; factorial and graphic display; general principles of auditory and tactral display, characteristics and selection.

Reference:
1. ILO; work-study; International Labour Organization
2. Khan MI; Industrial Ergonomics; PHI Learning
3. Barrnes RM; Motion and Time Study; Wiley pub
4. Megaw ED; Contenmprory ergonomics; Taylor & fracis
5. Sandera M and Mc Cormick E; Human Factors in Engg and design; MGHill
6. Currie RM; Work study; BIM publications
7. Mynard; Hand book of Industrial Engg

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Mechanical Engineering, V-Semester

Open Elective ME- 504 (B) TQM and SQC

Unit 1 Evolution of total quality management, historical perspective, teamwork, TQM and ISO 9000; information technology and Business Process Re-engineering (BPR); TPM and quality awards; aids and barriers to quality mgt, creating vision and initiating transformation, establishing programs for education and self coordination, policy setting and review, flowchart of policy mgt and relation with daily mgt. improvements, measurement of key indicators; quality mgt leader; cross functional teams and coordination, policy setting and review, flowchart of policy mgt and relation with daily mgt.

Unit 2 Process- definition, variation and feedback, funnel-marble experiment- rules of adjustment and its effects, quality- definition, goalpost and kaizen view, quality of design, conformance and performance; Taguchi loss function, cost of quality, chain action of improving quality to productivity to motivation and low cost; Deming's theory of mgt, fourteen points and variance reduction; attributes enumerative and variables analytic studies.

Unit 3 SQC-Control charts: basic discrete and continuous distributions, measures of central tendency, variability and shapes, sampling, size and central value theorem, control chart structure, process plotting and stability, study of out-of-control evidences, defect detection and prevention, use of control charts in evaluating past, present and future trends; attribute control charts, count and classification charts, construction and interpretation of p , np , c and u charts, PDSA cycle(plan, do, study, act), and R charts, and s charts, individual and moving range chart, trial control limits and out of control points.

Unit 4 Process diagnostics: Between and Within Group variations, periodic and persistent disturbances, control chart patterns-natural, level-shift, cycle, wild, multi-universe, relationship and other out of control patterns; diagnosing a process, brainstorming; cause-effect, Ishikava, interrelationship, systematic and matrix diagrams; change concepts and waste elimination

Unit 5 Process improvement: Performance and technical specifications, attribute-process and variable-process capability studies; unstable and stable process capability studies and examples; attribute and variable improvement studies; Inspection: acceptance sampling(AS)- lot formation, single, double and multiple/sequential sampling plans, operating characteristic (OC) curve, producer and consumer risk, theoretical invalidation of AS, kp rule for stable and chaotic processes.

References:
1. Gitlow HS, Oppenheim et al; Quality Management; TMH
2. Gryna FM; Juran's Quality Planning and Analysis; TMH
3. Crosby Philips; Quality is still free; New Amer Library
4. Kulkarni VA and Bewoor AK; Quality Control; Wiley

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New Scheme Based On AICTE Flexible Curricula

Mechanical Engineering, V-Semester

Open Elective ME- 504 (C) Finite Element Method

Unit-I
Introduction
Structural analysis, objectives, static, Dynamic and kinematics analyses, Skeletal and continuum structures, Modeling of infinite d.o.f. system into finite d.o.f. system, Basic steps in finite element problem formulation, General applicability of the method.

Unit-II
Element Types and Characteristics

Discretization of the domain, Basic element shapes, Aspect ratio, Shape functions, Generalized co-ordinates and nodal shape functions. ID spar and beam elements, 2D rectangular and triangular elements, Axisymmetirc elements.

Unit-III
Assembly of Elements and Matrices

Concept of element assembly, Global and local co-ordinate systems, Band width and its effects, Banded and skyline assembly, Boundary conditions, Solution of simultaneous equations, Gaussian elimination and Choleksy decomposition methods, Numerical integration, One and 2D applications.

Unit-IV
Higher Order and Isoparametric Elements

One dimensional quadratic and cubic elements, Use of natural co-ordinate system, Area co-ordinate system continuity and convergence requirements, 2D rectangular and triangular requirement.

Unit-V
Static & Dynamic Analysis

Analysis of trusses and frames, Analysis of machine subassemblies, Use commercial software packages, Advantages and limitations
Hamilton's principle, Derivation of equilibrium, Consistent and lumped mass matrices, Derivation of mass matrices for ID elements, Determination of natural frequencies and mode shapes, Use of commercial software packages.

References:

- Rao, S.S., The Finite Element Method in Engineering, 2nd ed.., Peragamon Press, Oxford.
- Robert, D. Cook., David, S. Malkins, and Michael E. Plesha, Concepts and Application of Finite Element Analysis 3rd ed., John Wiley.
- Chandrupatla, T.R. an Belegundu, A.D., Introduction to Finite Elements in Engineering, Prentice Hall of India Pvt. Ltd.
- Zienkiewicz O C, The Finite Element Method, 3rd ed, Tata McGraw Hill.