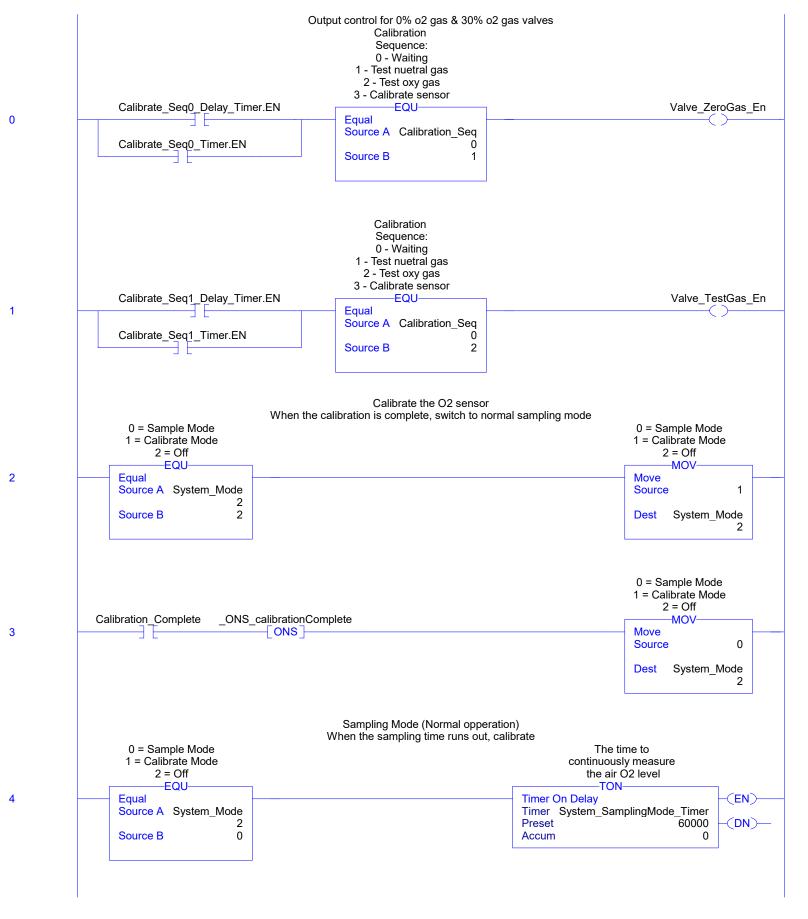
PLC2_Project_7_SensorCalibration:MainTask:MainProgram

Total number of rungs in routine: 6



_03_ControlLogic - Ladder Diagram

Page 2
Task:MainProgram 4/08/2020 11:31:57 PM

PLC2_Project_7_SensorCalibration:MainTask:MainProgram Total number of rungs in routine: 6

 $...cts \\ \label{lem:plc2_Project_7_SensorCalibration}. ACD$

The time to 0 = Sample Mode 0 = Sample Mode 1 = Calibrate Mode 2 = Off 1 = Calibrate Mode 2 = Off continuously measure the air O2 level System_SamplingMode_Timer.DN EQU -MOV Move 5 Equal Source A System_Mode Source 1 2 0 Source B Dest System_Mode (End)