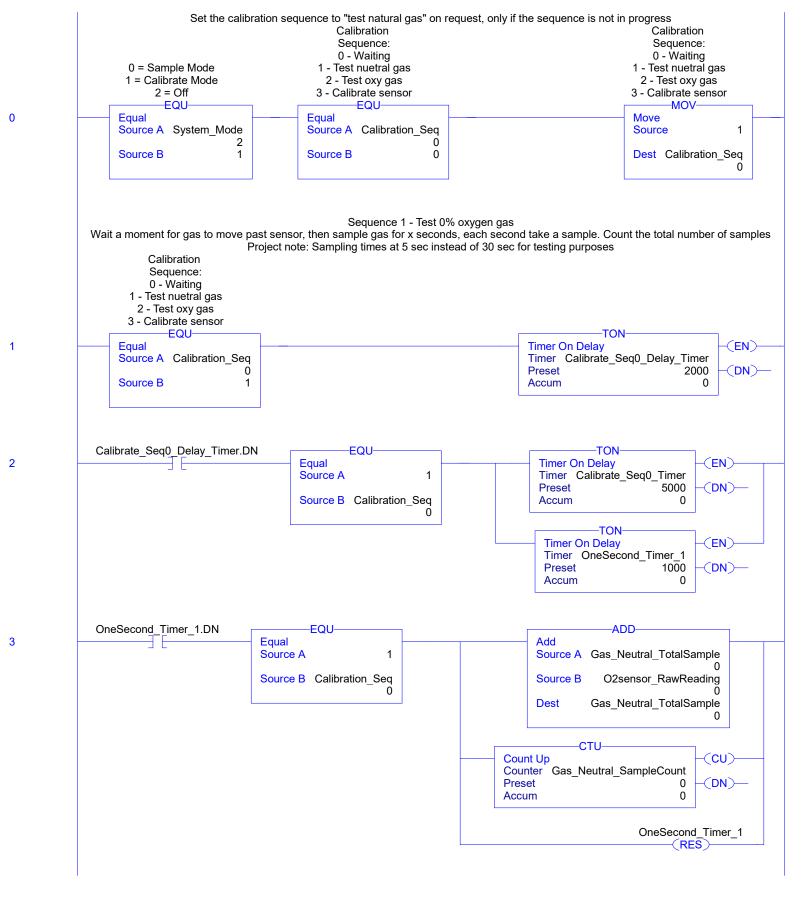
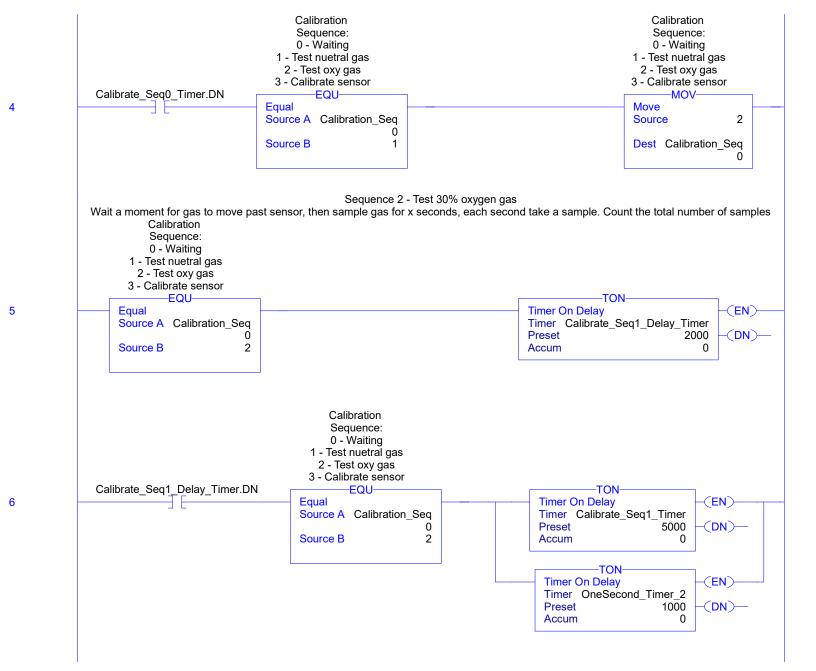
PLC2\_Project\_7\_SensorCalibration:MainTask:MainProgram

Total number of rungs in routine: 10



PLC2\_Project\_7\_SensorCalibration:MainTask:MainProgram Total number of rungs in routine: 10



...cts\Project-7-sensorCalibration\PLC2 Project 7 SensorCalibration.ACD

Calibration Sequence: 0 - Waiting 1 - Test nuetral gas 2 - Test oxy gas 3 - Calibrate sensor OneSecond\_Timer\_2.DN EQU-ADD 7 Equal Add Source A Calibration Seq Source A Gas\_Test\_TotalSample 0 2 Source B Source B O2sensor\_RawReading Dest Gas\_Test\_TotalSample 0 Count Up (CU) Counter Gas Test SampleCount Preset 0 (DN) Accum 0 OneSecond\_Timer\_2 (RES) Calibration Calibration Sequence: Sequence: 0 - Waiting 0 - Waiting 1 - Test nuetral gas 1 - Test nuetral gas 2 - Test oxy gas 2 - Test oxy gas 3 - Calibrate sensor 3 - Calibrate sensor Calibrate\_Seq1\_Timer.DN EQU--MOV-8 Equal Move Source A Calibration\_Seq 3 Source 2 Dest Calibration\_Seq Source B

PLC2\_Project\_7\_SensorCalibration:MainTask:MainProgram Total number of rungs in routine: 10

