0

Is the plant running?
System_Running

StartCounting

1

Seconds

StartCounting

TON
Timer On Delay
Timer   SecondsTimer
Preset   1000
Accum   0

EN
DN

2

SecondsTimer.DN

ADD
Add
Source A   Hourmeter_Seconds
                             0
Source B   1

Dest   Hourmeter_Seconds
                             0

SecondsTimer
RES

3

Minutes

GEQ
Grtr Than or Eql (A>=B)
Source A   Hourmeter_Seconds
                             0
Source B   60

MOV
Move
Source   0

Dest   Hourmeter_Seconds
                             0

ADD
Add
Source A   Hourmeter_Minutes
                             0
Source B   1

Dest   Hourmeter_Minutes
                             0

4

Hundreds of hours

GEQ
Grtr Than or Eql (A>=B)
Source A   Hourmeter_Minutes
                             0
Source B   60

MOV
Move
Source   0

Dest   Hourmeter_Minutes
                             0

ADD
Add
Source A   Hourmeter_HundredsHours
                             0
Source B   1

Dest   Hourmeter_HundredsHours
                             0

THousands of Hours

5

GEQ
Grtr Than or Eql (A>=B)
Source A   Hourmeter_HundredsHours
                                    0
Source B   100

MOV
Move
Source   0

Dest   Hourmeter_HundredsHours
                                    0

ADD
Add
Source A   Hourmeter_ThousandsHours
                                    0
Source B   1

Dest   Hourmeter_ThousandsHours
                                    0

Hourmeter Reset

6

Button_HourMeterReset   ONS_HourmeterReset
         ┤├   ┤ ┤   [ONS]

MOV
Move
Source   0

Dest   Hourmeter_Seconds
                                    0

MOV
Move
Source   0

Dest   Hourmeter_Minutes
                                    0

MOV
Move
Source   0

Dest   Hourmeter_HundredsHours
                                    0

MOV
Move
Source   0

Dest   Hourmeter_ThousandsHours
                                    0

(End)