

QUALITY CONTROL

DATUM
MACHINE

6000

time	name pallet	order	def nr	extra info	action	abnormality	Approved
06:30							
07:00	Auto	Auto	Qc16	Auto			
08:00							
09:00							
10:00							
11:00							
12:00							
13:00							
14:00							
15:00							
16:00							
17:00							
18:00							
19:00							
20:00							
21:00							
22:00							
22:30							

attention points

- 1 Stabel stacked pallets
 - 2 dust, fungi and quality planks
 - 3 measurement pallet and parts
 - 4 position nails
 - 5 corners/stamps
 - 6 abnormality material
- v approved

Responsible for control

- first machine operator
hefruck operator
teamleader

Ask your teamleader or TD or other available sources in case the problem can't be solved.

Order ID - Name

Start Time End Time Error

Client Details:

Name

Address

Panel ID: 2956500 | DC 1200X1000 KD HT
Construction:
Panel Description:

Order Details

Initial Check

Drawings

Production Check

Hourly Check Up

Quality Control - Hourly Check-up

Date:

Line 1

Machine

Line 1

Add new log

Name panel/Order Order Det Nr Extra info Area Awijbngen Approved

Handwritten signature in pink ink.

Order ID - Name

Start Time End Time Error

Client Details:

Name

Address

Panel ID: 2956500 | DC 1200X1000 KD HT
Construction:
Panel Description:

Order Details

Initial Check

Drawings

Production Check

Hourly Check Up

Quality Control - Hourly Check-up

Date:

Line 1

Machine

Line 1

Name panel/Order

Line 1

Order

Line 1

Det Nr

Line 1

Extra info

Line 1

Area

Line 1

Awijbngen

Line 1

Approved

✓ ☐ X ☐

Save

Handwritten note: make edit use

Order ID - Name



Start Time

End Time

Errors

Client Details:

Name:

Address:

Pallet ID: 29950001 BC 1200X1000 KD HT

Classification:

Pallet Behandelingen:

Order Details

Pallet Type:

Option 1

Machine:

Line 1

Quantity:

100

Start Date:

Line 1

Location:

Option 1

Product Instructions:

Line 1

Order Details

Initial Check



Drawings

Production Check

Hourly Check Up

Materials

Material	Qty

add like   was busy

Order ID - Name

Start Time End Time Errors

Client Details:

Name
Address

Project ID: 29550001 EC: 1000X1000 NO: HT

Client details:

Order Details

Initial Check

Drawings

Production Check

Hourly Check Up

Zijaanzicht

Drawings

Vooranzicht

Onderanzicht

Bovenanzicht

Further Details

Order ID - Name

Start Time End Time Errors

Client Details:

Name
Address

Project ID: 29550001 EC: 1000X1000 NO: HT

Client details:

Order Details

Initial Check

Drawings

Production Check

Hourly Check Up

Zijaanzicht

Drawings

Vooranzicht

Onderanzicht

Bovenanzicht

Further Details

Drawings Details

Componenten

Materialen

Bovendek:				Bovenstijgingen:			
Site: Dapsak Lijpstraat	Type: Nieuw hout	Lengte		Berekening-ID:	Max	Kies	
Nummer: 7	Dikte: 22	Breedte: 95	Lengte: 1200	Berekeningstyp:	Gedrukt magel		
Inhoud: 0,0176 Kubieke meter				Berekening lengte:	42		
Mel. montage Methode				Draaddiameter:	2,3		
Onderdek:				Kopdiameter:	6,1		
Site: Underdonck beek	Type: Nieuw hout	Lengte		Ringen:	2,0		
Nummer: 3	Dikte: 22	Breedte: 95	Lengte: 1200	Sheel:	690 MPa		
Inhoud: 0,0075 Kubieke meter				Profiel:	1,00		
Bovenstijgende:				Totaal aantal:	42		
Type: Nieuw hout							
Nummer: 3	Dikte: 22	Breedte: 95	Lengte: 1000				
Inhoud: 0,0063 Kubieke meter							
Klossen:				Nieuw hout:			
Site: Structuurfinitie: Verstevigen Nieuwstructuur				Bestand:			
Type: Hout	Breedte: 95	Lengte: 80	Hoogte: 78	Timmerhout-ID:			
Nummer: 3				Densiteit:			
Inhoud: 0,0063 Kubieke meter				Versterkingsmethode (99 procent en montage): Overdekking - 10%			
				Totaal nieuw houtvolume: 0,0377 Kubieke meter			

BACK

Team 14 is se details (much)

Order ID - Name



Start Time

End Time

Errors

Client Details:

Name:

Address:

Pallet ID: 29950001 BC 1200X1000 KD HT

Classification:

Pallet Behandelingen:

Order Details

Initial Check

Drawings

Production Check

Hourly Check Up

Home Page - New Order

New order

Next order in schedule
to start new order please press the start button below

System down from:

Time passed since last order:



start

Order ID - Name



Start Time

End Time

Errors

Client Details:

Name:

Address:

Pallet ID: 29950001 BC 1200X1000 KD HT

Classification:

Pallet Behandelingen:

Order Details

Initial Check

Drawings

Production Check

Hourly Check Up

Home Page

Current Order Staus

Where is the order standing -
how many pallets where produced
start time:
.....



Order ID - Name



Start Time

End Time

Errors

Client Details:

Name:

Address:

Pallet ID: 29950001 BC 1200X1000 KD HT

Classification:

Pallet Behandelingen:

Order Details

Initial Check

Drawings

Append

Production Check

Hourly Check Up

Checklist

Bovende:

	Condition	Aangepast naar:	Ht/Kd: vocht %
	<input checked="" type="checkbox"/>		
	<input checked="" type="checkbox"/>		
	<input checked="" type="checkbox"/>		
	<input checked="" type="checkbox"/>		
	<input checked="" type="checkbox"/>		
	<input checked="" type="checkbox"/>		

Klossen:

	Condition	Aangepast naar:	Ht/Kd: vocht %
	<input checked="" type="checkbox"/>		
	<input checked="" type="checkbox"/>		
	<input checked="" type="checkbox"/>		
	<input checked="" type="checkbox"/>		
	<input checked="" type="checkbox"/>		

Onderdek:

	Condition	Aangepast naar:	Ht/Kd: vocht %

Save

Production Check