## **QUALITY CONTROL**

|       | 22:30 | 22:00 | 21:00 | 20:00 | 19:00 | 18:00 | 17:00 | 16:00 | 15:00 | 14:00 | 13:00 | 12:00 | 11:00 | 10:00 | . 09:00 | 08:00 | 07:00 | 06:30 | time        |    | MACHINE | DATUM |   |
|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|---------|-------|-------|-------|-------------|----|---------|-------|---|
|       |       |       |       |       |       |       |       |       |       |       |       |       |       |       |         | 1 1   | Auto  |       | name pallet | ٨  |         |       |   |
|       |       |       |       |       |       |       |       |       |       |       |       |       |       |       |         |       | ALTO  |       | order       | ), |         |       |   |
| 1     |       |       |       |       |       |       |       |       |       |       |       |       |       |       |         | 4     | CICK  |       | def nr      | <  | )       | T     |   |
| Dell' |       |       |       | 70    |       |       |       | 1925  |       | 67    |       |       |       |       |         |       | Auto  |       | extra info  | 0) | j -     | 3000  | ) |
|       |       | 8.5   |       |       |       |       |       |       |       |       |       |       |       |       |         |       |       |       | action      |    |         |       |   |
|       |       |       |       |       |       |       |       |       |       |       |       |       |       |       |         |       |       |       | abnormality |    |         |       |   |
|       |       |       |       |       |       |       |       |       |       |       |       |       |       |       |         |       |       |       | Approved    |    |         |       |   |

attention points no shaky piles

Stabel stacked pallets

2 dust, fungi and quality planks 3 maesurement pallet and parts

4 position nails

5 corners/stamps

6 abnormality material

no protruding nails

length, width and height

clear and easy to read

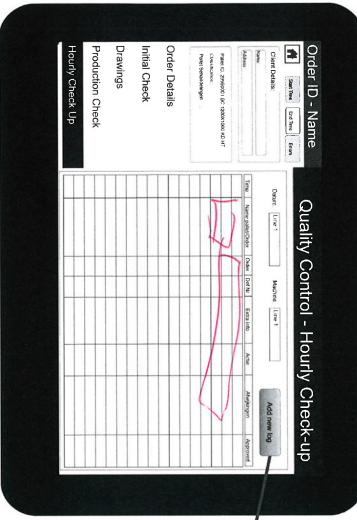
per pallet and custemer dependent

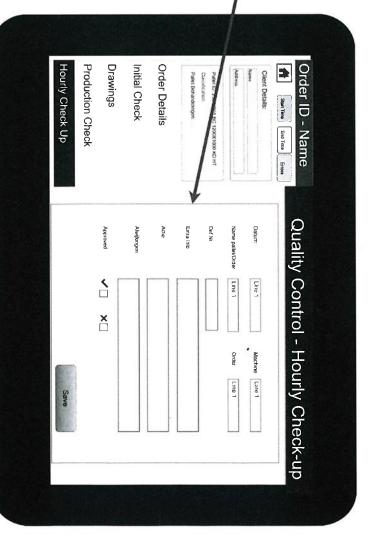
heftruck operator teamleader

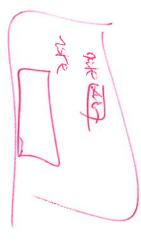
first machine operator Responsible for control

All corners and stamps correct

Ask your teamleader or TD or other available sources in case the problem can"t be solved.







## Order ID - Name



Pallet Behandelingen: .... Classification: ... Pallet ID: 29950001 BC 1200X1000 KD HT Address:

### **Order Details**

Initial Check

Drawings

**Production Check** 

Hourly Check Up

## Order Details

Pallet Type: Option 1

Quantity:

Machine:

Line 1

100

Start Date:

Line 1

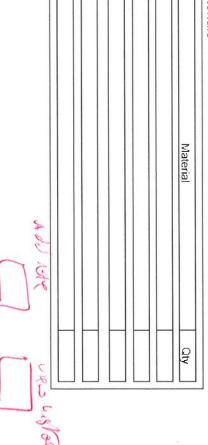
Location:

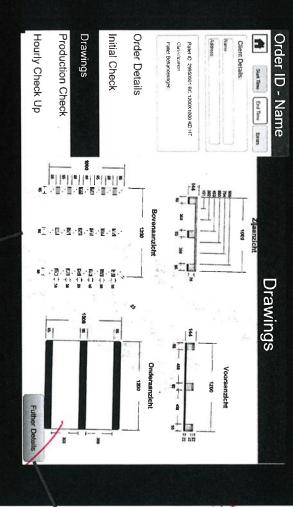
Product Instructions:

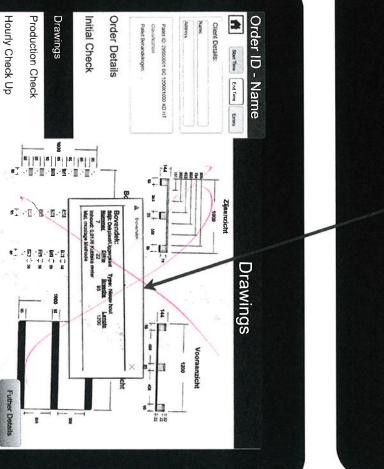
Option 1

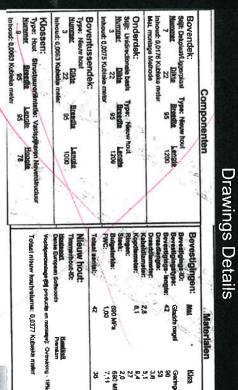


### Materials







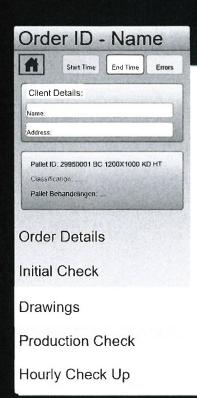


Geringdo regel 90 90 3,6 3,1 9,4 2,7 2,7 6,80 MPa 7,75

BACK

King.

Town In the see Refals (Ruch)



### Home Page - New Order

Next order in schedule ....
to start new order please press the start button below

System down from:

Time passed since last order.



# Order ID - Name Start Time End Time Errors Client Details: Name: Address: Pallet ID: 29950001 BC 1200X1000 KD HT Classification: Pallet Behandelingen: Order Details Initial Check Drawings Production Check

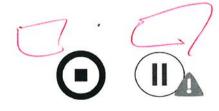
Hourly Check Up

### Home Page

**Current Order Staus** 

Where is the order standing how many pallets where produced start time:

•••••



## Order ID - Name



Client Details:

End Time Errors

Name:

Address:

Classification: .....

Pallet ID: 29950001 BC 1200X1000 KD HT

Pallet Behandelingen: ....

Order Details

Initial Check

Drawings

**Production Check** 

Hourly Check Up

## **Production Check**

### Checklist

| Bovendek: . Condition A                | Aangepast naar: | Ht/Kd: vocht-% |
|--|-----------------|----------------|
| ××                                     |                 |                |
| ************************************** |                 |                |
| ×                                      |                 |                |
| ************************************** |                 |                |
| Klossen:                               | s.              |                |
| Condition   Aa                         | Aangepast naar: | Ht/Kd: vocht % |
| <<br>×                                 |                 |                |
| ×                                      |                 |                |
| ×                                      |                 |                |
| ×                                      |                 |                |
| Onderdek:                              |                 |                |
| Condition   Aa                         | Aangepast naar: | Ht/Kd: vocht % |

Save