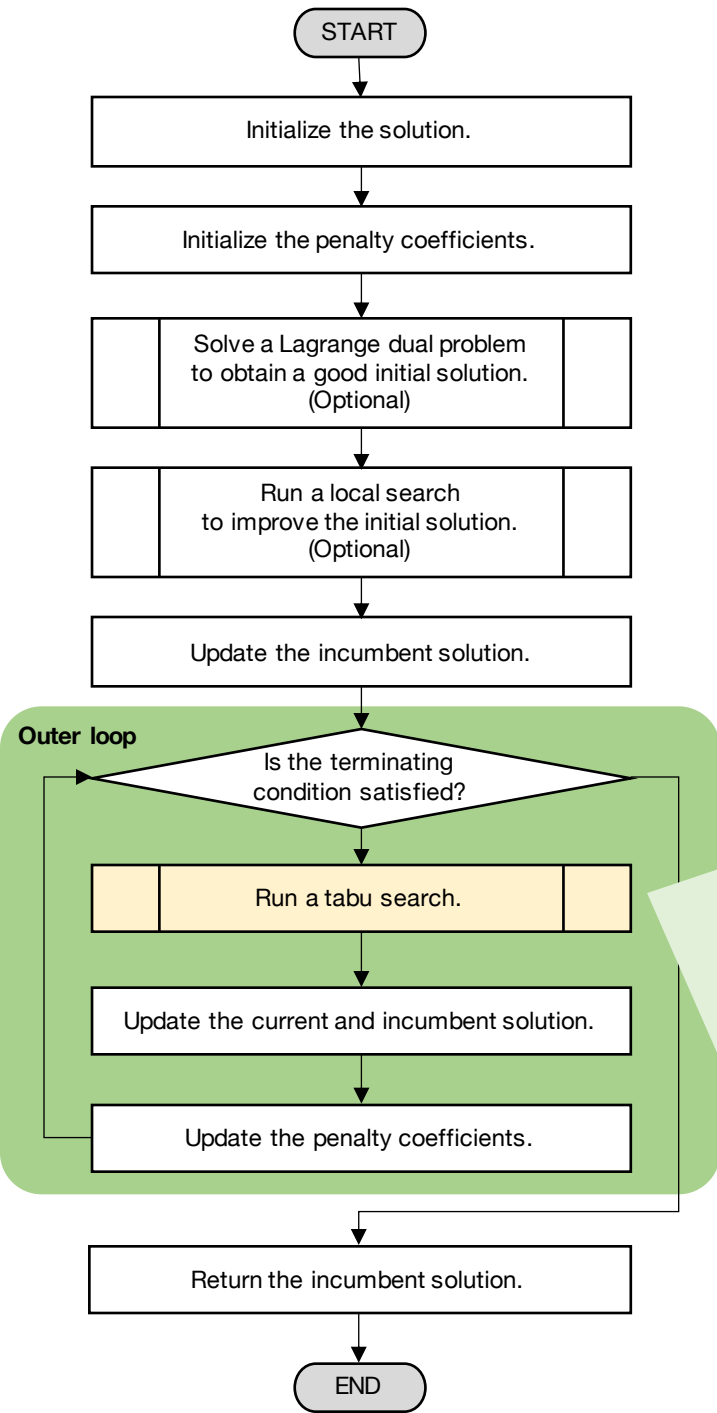


Global flow



Tabu search flow

