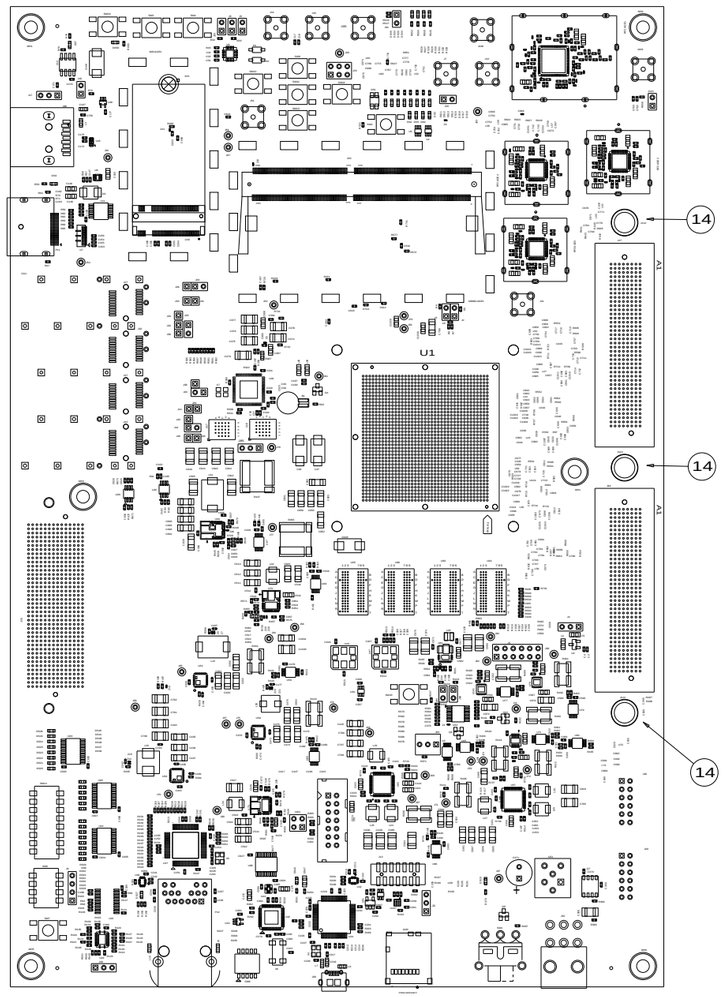
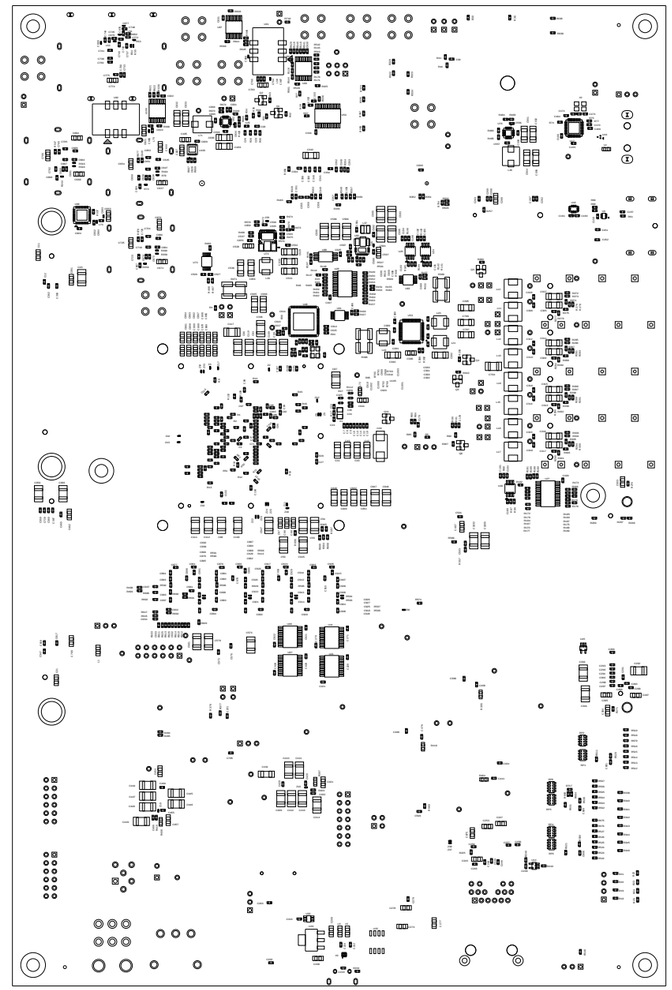
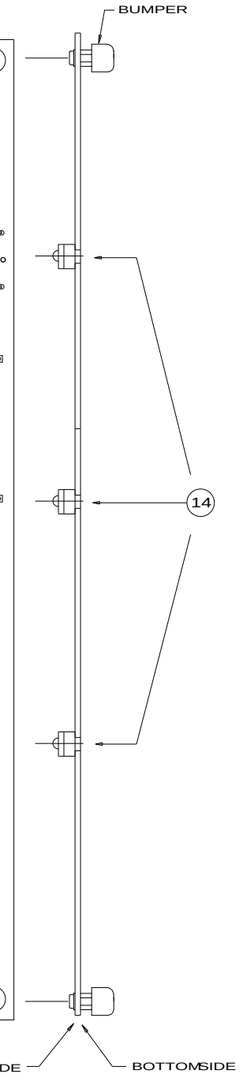
REVISIONS			
VER	DESCRIPTION	DATE	APPROVED



PRIMARY VIEW



SECONDARY VIEW



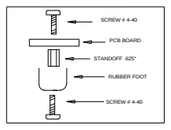
NOTES: (UNLESS OTHERWISE SPECIFIED)

1. ASSEMBLE TO MEET INSPECTION CRITERIA OF IPC-A-610, CLASS 2, CURRENT REVISION.
2. BAG AND TAG (OR MARK CONTAINER) WITH PART NUMBER.
3. REFERENCE SCHEMATIC (OR AVL) FOR BILL OF MATERIALS.
6. ASSEMBLE BUMPER AS SHOWN ON DIAGRAM (4 CONERS OF CARD)
8. INSTALL HEAT SINK ON U1.
9. CONNECT ACTIVE HEAT SINK HARNESS TO J60 AS FOLLOWS:

   BLACK WIRE -> GND
   RED WIRE -> 12V
   BLUE WIRE -> N/C

12. FAB IS BOUND TO USE"SAC305" SOLDER PASTE FOR COMPONENT ASSEMBLY.
13. BAKE AT 225 DEGREES FOR 4 HOURS TO REMOVE MOISTURE BEFORE ASSEMBLY.
14. ADD JACK SCREWS AT LOCATIONS INDICATEDE, P/N JSO-0415-01 (3)

BUMPER ASSEMBLY



UNLESS OTHERWISE SPECIFIED	SIGNATURES		DATE
DIMENSIONS ARE IN INCHES	DRAWN	GREG I.	05/30/18
TOLERANCES ON:	CHECKED		
2 PL DECIMALS +/- .010	ENGRG	BRIAN FORSSE	01/22/18
3 PL DECIMALS +/- .005	ISSUED		
ANGLES +			
FRACTIONS +			

XILINX®
2100 LOGIC DR.
SAN JOSE, CA 95124
HWCP - HARDWARE & CONFIGURATION PLATFORMS

ASSY,ROHS COMPLIANT
HW-Z1-ZCU111

SIZE	FSCM NO	DWG NO	VER	REV
D		0432076	1.0	01
SCALE NONE			SHEET 1 OF 1	