

Totally Integrated Automation Portal		
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Compressor / PLC_1 [CPU 1212C DC/DC/Rly]

S7-1200 station_1

PLC_1

General\Project information

Name	PLC_1	Author	Sobhan Sahaf	Comment	
Slot	1	Rack	0		

General\Catalog information

Short designation	CPU 1212C DC/DC/Rly	Description	Work memory 100 KB; 24VDC power supply with DI8 x 24VDC SINK/SOURCE, DQ6 x relay and AI2 on board; 4 high-speed counters (expandable with digital signal board) and 4 pulse outputs on board; signal board expands on-board I/O; up to 3 communication modules for serial communication; up to 2 signal modules for I/O expansion; PROFINET IO controller, I-device, transport protocol TCP/IP, secure Open User Communication, S7 communication, Web server, OPC UA: Server DA	Article number	6ES7 212-1HE40-0XB0
Firmware version	V4.6		False		

General\Identification & Maintenance

Plant designation		Location identifier		Installation date	2025-12-07 12:32:43.142
Additional information					

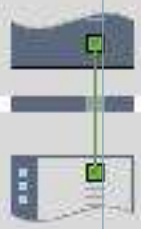
General\Checksums

Text lists	FA 70 E8 75 1D 5A 8E 29	Software	Not available (compile necessary)		
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PROFINET interface [X1]\General

Name	PROFINET interface_1	Author	Amin Hashemi	Comment	
PROFINET interface [X1]\General\Project information					
Name	DI 8/DQ 6_1	Comment		Name	AI 2_1
Comment					
PROFINET interface [X1]\Ethernet addresses\Interface networked with					
Subnet:	Not connected				
PROFINET interface [X1]\Ethernet addresses\Internet protocol version 4 (IPv4)					
IP configuration	Set IP address in the project	IP address:	192.168.0.1	Subnet mask:	255.255.255.0
Use router	False				
PROFINET interface [X1]\Ethernet addresses\PROFINET					
PROFINET device name is set directly at the device	False	Generate PROFINET device name automatically	True	PROFINET device name:	plc_1
Converted name:	plcxb1d0ed	Device number:	0		
PROFINET interface [X1]\Time synchronization					
Enable time synchronization via NTP server	Enable time synchronization via NTP server		IP addresses	Server 1	0.0.0.0
Server 2	0.0.0.0	Server 3	0.0.0.0	Server 4	0.0.0.0
Update interval	10sec			CPU synchronizes the modules of the device.	No synchronization
PROFINET interface [X1]\Digital inputs\Channel0					
Channel address	I0.0	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel0\					
Enable rising edge detection	0	Prefix Event Rising Edge	49152	Event name:	0
Hardware interrupt:	0	Rising edge0	Rising edge0		
PROFINET interface [X1]\Digital inputs\Channel0\					
Enable falling edge detection	0	Prefix Event Falling Edge	49280	Event name:	0
Hardware interrupt:	0	Falling edge0	Falling edge0		
PROFINET interface [X1]\Digital inputs\Channel1					
Channel address	I0.1	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel1\					
Enable rising edge detection	0	Prefix Event Rising Edge	49153	Event name:	0
Hardware interrupt:	0	Rising edge1	Rising edge1		
PROFINET interface [X1]\Digital inputs\Channel1\					
Enable falling edge detection	0	Prefix Event Falling Edge	49281	Event name:	0
Hardware interrupt:	0	Falling edge1	Falling edge1		
PROFINET interface [X1]\Digital inputs\Channel2					
Channel address	I0.2	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel2\					
Enable rising edge detection	0	Prefix Event Rising Edge	49154	Event name:	0
Hardware interrupt:	0	Rising edge2	Rising edge2		
PROFINET interface [X1]\Digital inputs\Channel2\					
Enable falling edge detection	0	Prefix Event Falling Edge	49282	Event name:	0
Hardware interrupt:	0	Falling edge2	Falling edge2		
PROFINET interface [X1]\Digital inputs\Channel3					
Channel address	I0.3	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel3\					
Enable rising edge detection	0	Prefix Event Rising Edge	49155	Event name:	0

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Hardware interrupt:		0	Rising edge3	Rising edge3		
PROFINET interface [X1]\Digital inputs\Channel3\						
Enable falling edge detection	0	Prefix Event Falling Edge	49283	Event name:	0	
Hardware interrupt:		0	Falling edge3	Falling edge3		
PROFINET interface [X1]\Digital inputs\Channel4						
Channel address	I0.4	Input filters	6.4 millisec	Enable pulse catch	0	
PROFINET interface [X1]\Digital inputs\Channel4\						
Enable rising edge detection	0	Prefix Event Rising Edge	49156	Event name:	0	
Hardware interrupt:		0	Rising edge4	Rising edge4		
PROFINET interface [X1]\Digital inputs\Channel4\						
Enable falling edge detection	0	Prefix Event Falling Edge	49284	Event name:	0	
Hardware interrupt:		0	Falling edge4	Falling edge4		
PROFINET interface [X1]\Digital inputs\Channel5						
Channel address	I0.5	Input filters	6.4 millisec	Enable pulse catch	0	
PROFINET interface [X1]\Digital inputs\Channel5\						
Enable rising edge detection	0	Prefix Event Rising Edge	49157	Event name:	0	
Hardware interrupt:		0	Rising edge5	Rising edge5		
PROFINET interface [X1]\Digital inputs\Channel5\						
Enable falling edge detection	0	Prefix Event Falling Edge	49285	Event name:	0	
Hardware interrupt:		0	Falling edge5	Falling edge5		
PROFINET interface [X1]\Digital inputs\Channel6						
Channel address	I0.6	Input filters	6.4 millisec	Enable pulse catch	0	
PROFINET interface [X1]\Digital inputs\Channel6\						
Enable rising edge detection	0	Prefix Event Rising Edge	49158	Event name:	0	
Hardware interrupt:		0	Rising edge6	Rising edge6		
PROFINET interface [X1]\Digital inputs\Channel6\						
Enable falling edge detection	0	Prefix Event Falling Edge	49286	Event name:	0	
Hardware interrupt:		0	Falling edge6	Falling edge6		
PROFINET interface [X1]\Digital inputs\Channel7						
Channel address	I0.7	Input filters	6.4 millisec	Enable pulse catch	0	
PROFINET interface [X1]\Digital inputs\Channel7\						
Enable rising edge detection	0	Prefix Event Rising Edge	49159	Event name:	0	
Hardware interrupt:		0	Rising edge7	Rising edge7		
PROFINET interface [X1]\Digital inputs\Channel7\						
Enable falling edge detection	0	Prefix Event Falling Edge	49287	Event name:	0	
Hardware interrupt:		0	Falling edge7	Falling edge7		
PROFINET interface [X1]\Analog inputs\Noise reduction						
Integration time	50 Hz (20 ms)					
PROFINET interface [X1]\Analog inputs\Channel0						
Channel address	IW64	Measurement type	Voltage	Voltage range	0..10 V	
Smoothing	Weak (4 cycles)			Enable overflow diagnostics	1	
PROFINET interface [X1]\Analog inputs\Channel1						
Channel address	IW66	Measurement type	Voltage	Voltage range	0..10 V	
Smoothing	Weak (4 cycles)			Enable overflow diagnostics	1	
PROFINET interface [X1]\Digital outputs						
Reaction to CPU STOP		Use substitute value				
PROFINET interface [X1]\Digital outputs\Channel0						
Channel address	Q0.0	Substitute a value of 1 on a change from RUN to STOP.	0			
PROFINET interface [X1]\Digital outputs\Channel1						
Channel address	Q0.1	Substitute a value of 1 on a change from RUN to STOP.	0			
PROFINET interface [X1]\Digital outputs\Channel2						
Channel address	Q0.2	Substitute a value of 1 on a change from RUN to STOP.	0			
PROFINET interface [X1]\Digital outputs\Channel3						
Channel address	Q0.3	Substitute a value of 1 on a change from RUN to STOP.	0			
PROFINET interface [X1]\Digital outputs\Channel4						
Channel address	Q0.4	Substitute a value of 1 on a change from RUN to STOP.	0			
PROFINET interface [X1]\Digital outputs\Channel5						
Channel address	Q0.5	Substitute a value of 1 on a change from RUN to STOP.	0			
PROFINET interface [X1]\Operating mode						
IO controller	True	IO system		Device number	0	
IO device	False					
PROFINET interface [X1]\I/O addresses\Input addresses						
Start address	0.0	End address	0.7	Organization block	0	
Process image	0					
PROFINET interface [X1]\I/O addresses\Input addresses						
Start address	64	End address	67	Organization block	0	

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Process image		0									
PROFINET interface [X1]\I/O addresses\Output addresses											
Start address		0.0		End address		0.7		Organization block		0	
Process image		0									
PROFINET interface [X1]\Advanced options\Interface options											
Support device replacement without exchangeable medium		True		Permit overwriting of device names of all assigned IO devices		False		Use IEC V2.2 LLDP mode		False	
Keep-Alive connection monitoring:		30s									
PROFINET interface [X1]\Advanced options\Real time settings\IO communication											
Send clock:		1.000ms									
PROFINET interface [X1]\Advanced options\Real time settings\Real time options											
Calculated bandwidth for cyclic IO data:		0.000ms		Calculated bandwidth for cyclic IO data:		0.000%					
PROFINET interface [X1]\Advanced options\Port [X1 P1]\General											
Name		Port_1		Author		Amin Hashemi		Comment			
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port interconnection\Local port:											
Local port:		PLC_1\PROFINET interface_1 [X1]\Port_1 [X1 P1]		Medium:		Copper		Cable name:		---	
											
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port interconnection\Partner port:											
		Monitoring of partner port is not possible		Partner port:		Any partner					
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port options\Activate											
Activate this port for use		True									
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port options\Connection											
Transmission rate / duplex:		Automatic		Monitor		False		Enable autonegotiation		True	
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port options\Boundaries											
End of detection of accessible devices		False		End of topology discovery		False		End of the sync domain		False	
PROFINET interface [X1]\Web server access											
Enable Web server for the IP address of this interface		False		The Web server must also be activated in the properties of the PLC.							
High speed counters (HSC)\HSC1\General\Enable											
Enable this high speed counter		0		Enable this high speed counter		0		Enable this high speed counter		0	
Enable this high speed counter		0		Enable this high speed counter		0		Enable this high speed counter		0	
High speed counters (HSC)\HSC1\General\Project information											
Name		HSC_1		Comment				Name		HSC_2	
Comment				Name		HSC_3		Comment			
Name		HSC_4		Comment				Name		HSC_5	
Comment				Name		HSC_6		Comment			
High speed counters (HSC)\HSC1\I/O addresses\Input addresses											
Start address		1000.0		End address		1003.7		Start address		1004.0	
End address		1007.7		Organization block		0		Start address		1008.0	
End address		1011.7		Organization block		0		Process image		0	
Start address		1012.0		End address		1015.7		Organization block		0	
Process image		0		Start address		1016.0		End address		1019.7	
Organization block		0		Process image		0		Start address		1020.0	
End address		1023.7		Organization block		0		Process image		0	
Organization block		0		Process image		0		Process image		0	
Pulse generators (PTO/PWM)\PTO1/PWM1\General\Enable											
Enable this pulse generator		0		Enable this pulse generator		0					
Pulse generators (PTO/PWM)\PTO1/PWM1\General\Project information											
Name		Pulse_1		Comment				Name		Pulse_2	
Comment											
Pulse generators (PTO/PWM)\PTO1/PWM1\I/O addresses\Output addresses											
Start address		1000.0		End address		1001.7		Start address		1002.0	
End address		1003.7		Organization block		0		Organization block		0	
Process image		0		Process image		0					
Startup											
Startup after POWER ON		Warm restart - mode before POWER OFF		Comparison preset to actual configuration		Startup CPU even if mismatch		Configuration time		60000ms	
OBs should be interruptible		1									
Cycle											
Cycle monitoring time [ms]		150ms						Enable minimum cycle time for cyclic OBs		0	
Minimum cycle time		1ms									
Communication load											
Cycle load due to communication [%]		20%									

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System and clock memory\System memory bits					
Enable the use of system memory byte	0	Address of system memory byte (MBx)	1	First cycle	
Diagnostic status changed		Always 1 (high)		Always 0 (low)	
System and clock memory\Clock memory bits					
Enable the use of clock memory byte	0	Address of clock memory byte (MBx)	0	10 Hz clock	
5 Hz clock		2.5 Hz clock		2 Hz clock	
1.25 Hz clock		1 Hz clock		0.625 Hz clock	
0.5 Hz clock					
Web server\General					
Activate Web server on all modules of this device	False	Permit access only with HTTPS	True		
Web server\Automatic update					
Enable automatic update	True	Update interval	0s		
Web server\User management					
User name			User rights		
Everybody					
Web server>User-defined web pages					
Application name	HTML source path	Default HTML page	Files with dynamic content	Web DB number	Fragment DB number
		index.htm	.htm;.html	333	334
Web server\Overview of interfaces					
Device	Interface			Enabled web server access	
PLC_1	PROFINET interface_1			False	
User interface languages					
Assign project language			User interface languages		
English (United States)			German		
English (United States)			English		
English (United States)			French		
English (United States)			Spanish		
English (United States)			Italian		
English (United States)			Chinese (simplified)		
Time of day\Local time					
Time zone	(UTC +01:00) Berlin, Bern, Brussels, Rome, Stockholm, Vienna				
Time of day\Daylight saving time					
Activate daylight saving time	1	Difference between standard and daylight saving time	60min		
Time of day\Daylight saving time\Start of daylight saving time					
Starting week of the month:	Last		Sunday	in	March
at	1:00 a.m.				
Time of day\Daylight saving time\Start of standard time					
	Last		Sunday	in	October
at	2:00 a.m.				
Protection & Security					
Level of protection	No protection				
Protection & Security\Connection mechanisms					
Permit access with PUT/GET communication from remote partner	False				
Protection & Security\Security event					
Summarize diagnostics in case of high message volume	True	Length of an interval	20	Unit	seconds
Protection & Security\External load memory					
Disable copying from internal load memory to external load memory	False				
Advanced configuration\DnsParameterConfigurationMenu					
The Tree-Node DnsConfigurationMenu was not filled by some ACF					
Advanced configuration\Configuration control\Configuration control for central configuration					
Allow to reconfigure the device via the user program	0				
Advanced configuration\SNMP\SNMP configuration (Simple Network Management Protocol).					
Activate SNMP	False				
Configuration control\Configuration control for central configuration					
Allow to reconfigure the device via the user program	0				

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Connection resources\

	Station resources - Reserved - Maximum	Station resources - Reserved - Configured	Station resources - Dynamic - Configured	Module resources - PLC_1 [CPU 1212C DC/DC/Rly] - Configured
Maximum number of resources:		34	34	68
	Maximum	Configured	Configured	Configured
PG communication:	4	-	-	-
HMI communication:	12	0	0	0
S7 communication:	8	0	0	0
Open user communication:	8	0	0	0
Web communication:	2	-	-	-
OPC UA client/server communication:	0	-	-	-
Other communication:	-	-	0	0
Total resources used:		0	0	0
Available resources:		34	34	68

Overview of addresses\Overview of addresses\Overview of addresses

Inputs	True	Outputs	True	Address gaps	False					
Slot	True									
Type	Addr. from	Addr. to	Module	PIP	Device name	Device number	Size	Master / IO system	Rack	Slot
I	0	0	DI 8/DQ 6_1	Automatic update	PLC_1 [CPU 1212C DC/DC/Rly]	-	1 Bytes	-	0	1 1
O	0	0	DI 8/DQ 6_1	Automatic update	PLC_1 [CPU 1212C DC/DC/Rly]	-	1 Bytes	-	0	1 1
I	64	67	AI 2_1	Automatic update	PLC_1 [CPU 1212C DC/DC/Rly]	-	4 Bytes	-	0	1 2
I	1000	1003	HSC_1	Automatic update	PLC_1 [CPU 1212C DC/DC/Rly]	-	4 Bytes	-	0	1 16
I	1004	1007	HSC_2	Automatic update	PLC_1 [CPU 1212C DC/DC/Rly]	-	4 Bytes	-	0	1 17
I	1008	1011	HSC_3	Automatic update	PLC_1 [CPU 1212C DC/DC/Rly]	-	4 Bytes	-	0	1 18
I	1012	1015	HSC_4	Automatic update	PLC_1 [CPU 1212C DC/DC/Rly]	-	4 Bytes	-	0	1 19
I	1016	1019	HSC_5	Automatic update	PLC_1 [CPU 1212C DC/DC/Rly]	-	4 Bytes	-	0	1 20
I	1020	1023	HSC_6	Automatic update	PLC_1 [CPU 1212C DC/DC/Rly]	-	4 Bytes	-	0	1 21
O	1000	1001	Pulse_1	Automatic update	PLC_1 [CPU 1212C DC/DC/Rly]	-	2 Bytes	-	0	1 32
O	1002	1003	Pulse_2	Automatic update	PLC_1 [CPU 1212C DC/DC/Rly]	-	2 Bytes	-	0	1 33
O	1004	1005	Pulse_3	Automatic update	PLC_1 [CPU 1212C DC/DC/Rly]	-	2 Bytes	-	0	1 34
O	1006	1007	Pulse_4	Automatic update	PLC_1 [CPU 1212C DC/DC/Rly]	-	2 Bytes	-	0	1 35
O	1	1	DQ 8xRelay_1	Automatic update	PLC_1 [CPU 1212C DC/DC/Rly]	-	1 Bytes	-	0	2
I	68	75	AI 4xRTD_1	Automatic update	PLC_1 [CPU 1212C DC/DC/Rly]	-	8 Bytes	-	0	3

DQ 8xRelay_1

General\Project information

Name	DQ 8xRelay_1	Author	Amin Hashemi	Comment	
Slot	2				

General\Catalog information

Short designation	SM 1222 DQ8 x relay	Description	Digital output module DQ8 x relay; plug-in terminal blocks	Article number	6ES7 222-1HF32-0XB0
Firmware version	V2.0		False		

DQ 8\Project information

Name	DQ 8xRelay_1	Comment		
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DQ 8\Digital outputs

Reaction to CPU STOP	Use substitute value	
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DQ 8\Digital outputs\Channel0

Channel address	Q1.0	Substitute a value of 1 on a change from RUN to STOP.	0	
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DQ 8\Digital outputs\Channel1

Channel address	Q1.1	Substitute a value of 1 on a change from RUN to STOP.	0	
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DQ 8\Digital outputs\Channel2

Channel address	Q1.2	Substitute a value of 1 on a change from RUN to STOP.	0	
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DQ 8\Digital outputs\Channel3						
Channel address	Q1.3	Substitute a value of 1 on a change from RUN to STOP.	0			
DQ 8\Digital outputs\Channel4						
Channel address	Q1.4	Substitute a value of 1 on a change from RUN to STOP.	0			
DQ 8\Digital outputs\Channel5						
Channel address	Q1.5	Substitute a value of 1 on a change from RUN to STOP.	0			
DQ 8\Digital outputs\Channel6						
Channel address	Q1.6	Substitute a value of 1 on a change from RUN to STOP.	0			
DQ 8\Digital outputs\Channel7						
Channel address	Q1.7	Substitute a value of 1 on a change from RUN to STOP.	0			
DQ 8\I/O addresses\Output addresses						
Start address	1.0	End address	1.7	Organization block	0	
Process image	0					
AI 4xRTD_1						
General\Project information						
Name	AI 4xRTD_1	Author	Amin Hashemi	Comment		
Slot	3					
General\Catalog information						
Short designation	SM 1231 AI4 x RTD	Description	Analog input module AI4 x RTD	Article number	6ES7 231-5PD30-0XB0	
Firmware version	V1.0		False			
AI 4xRTD\Project information						
Name	AI 4xRTD_1	Comment				
AI 4xRTD\Module diagnostics						
Enable power supply diagnostics	1	Additional diagnostics may be selected for each input/output.				
AI 4xRTD\Analog inputs\Noise reduction						
Integration time	50 Hz (20 ms)					
AI 4xRTD\Analog inputs\Channel0						
Channel address	IW68	Measurement type	Thermal resistor (4-wire)	Thermal resistor	Pt 100 standard range	
Temperature coefficient	Pt 0.00385055 ohms/ohms/°C (DIN EN 60751)	Temperature scale	Celsius	Smoothing	Weak (4 cycles)	
		Enable broken wire diagnostics	0	Enable overflow diagnostics	1	
Enable underflow diagnostics	1					
AI 4xRTD\Analog inputs\Channel1						
Channel address	IW70	Measurement type	Thermal resistor (4-wire)	Thermal resistor	Pt 100 standard range	
Temperature coefficient	Pt 0.00385055 ohms/ohms/°C (DIN EN 60751)	Temperature scale	Celsius	Smoothing	Weak (4 cycles)	
		Enable broken wire diagnostics	0	Enable overflow diagnostics	1	
Enable underflow diagnostics	1					
AI 4xRTD\Analog inputs\Channel2						
Channel address	IW72	Measurement type	Thermal resistor (4-wire)	Thermal resistor	Pt 100 standard range	
Temperature coefficient	Pt 0.00385055 ohms/ohms/°C (DIN EN 60751)	Temperature scale	Celsius	Smoothing	Weak (4 cycles)	
		Enable broken wire diagnostics	0	Enable overflow diagnostics	1	
Enable underflow diagnostics	1					
AI 4xRTD\Analog inputs\Channel3						
Channel address	IW74	Measurement type	Thermal resistor (4-wire)	Thermal resistor	Pt 100 standard range	
Temperature coefficient	Pt 0.00385055 ohms/ohms/°C (DIN EN 60751)	Temperature scale	Celsius	Smoothing	Weak (4 cycles)	
		Enable broken wire diagnostics	0	Enable overflow diagnostics	1	
Enable underflow diagnostics	1					
AI 4xRTD\I/O addresses\Input addresses						
Start address	68	End address	75	Organization block	0	
Process image	0					

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<div>Compressor / PLC_1 [CPU 1212C DC/DC/Rly]</div>		

Device view

The diagram shows a rack of three PLC modules. The rack is labeled 'Rack_0' on the left. The modules are arranged in slots 103, 102, and 101. Slot 101 contains a Siemens SIMATIC S7-1200 CPU 1212C DC/DC Rly. Slot 102 contains a Siemens SM 1222 RLY. Slot 103 contains a Siemens SM 1223 RTD. Above the rack, there are three labels: 'PLC_1' pointing to Slot 101, 'DQ 8xRelay_1' pointing to Slot 102, and 'AI 4xRTD_1' pointing to Slot 103. A green square highlights the CPU unit in Slot 101.

Slot	Module
103	SM 1223 RTD
102	SM 1222 RLY
101	SIMATIC S7-1200 CPU 1212C DC/DC Rly

