

This dashboard provides a summary of the main production and quality KPIs. Use the slicers (Date, Model, Line) to filter and explore detailed information.



73.2%

OEE %

98.9%

FPY %

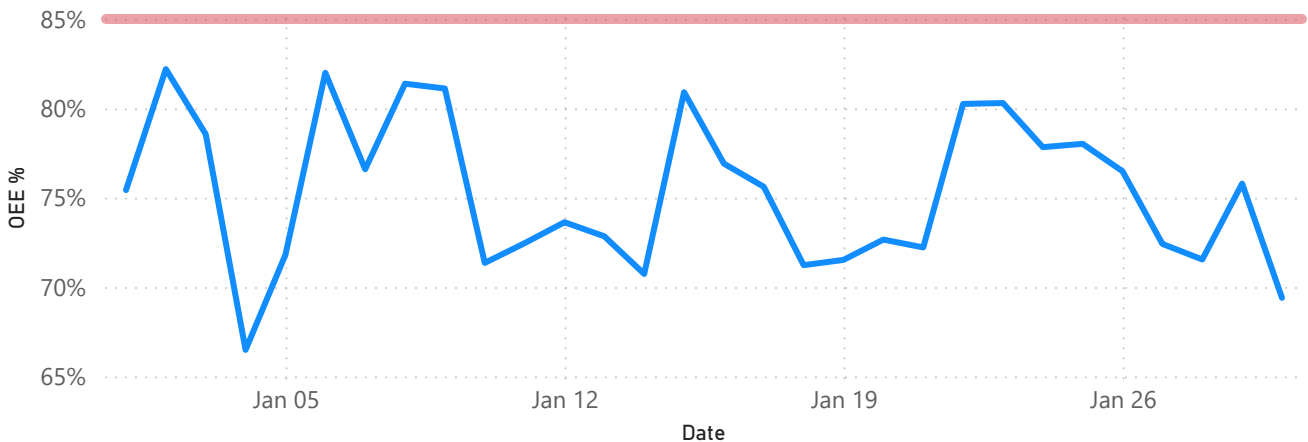
52.0%

Fill Rate %

43.8%

OTIF %

OEE % by Date



Model

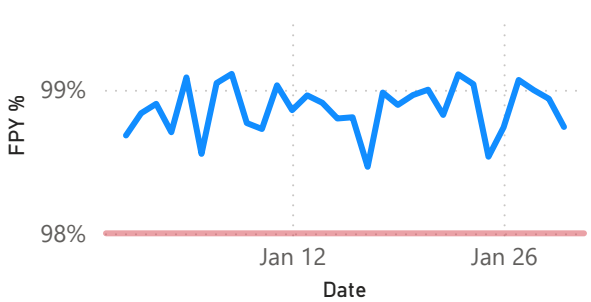
- ☐ Arona
- ☐ Ateca
- ☐ Ibiza
- ☐ Leon

Date

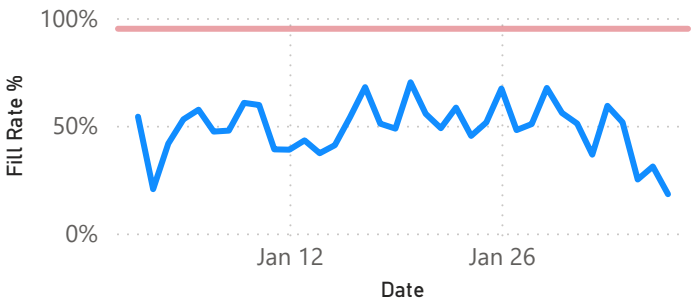
1/1/2024

12/31/2026

FPY % by Date



Fill Rate % by Date



Line

- ☐ Line\_1
- ☐ Line\_2
- ☐ Line\_3

Scrap Quality Range

0

30



# Production – OEE Overview

73.2%

OEE %

88.1%

Availability %

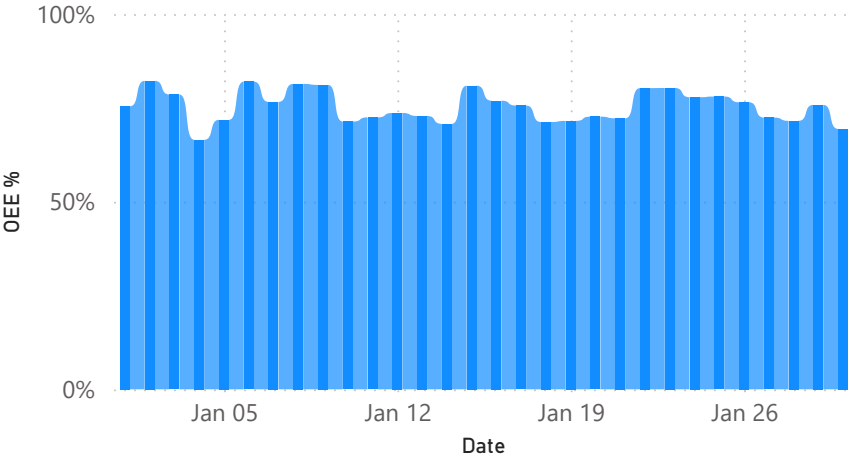
84.8%

Performance %

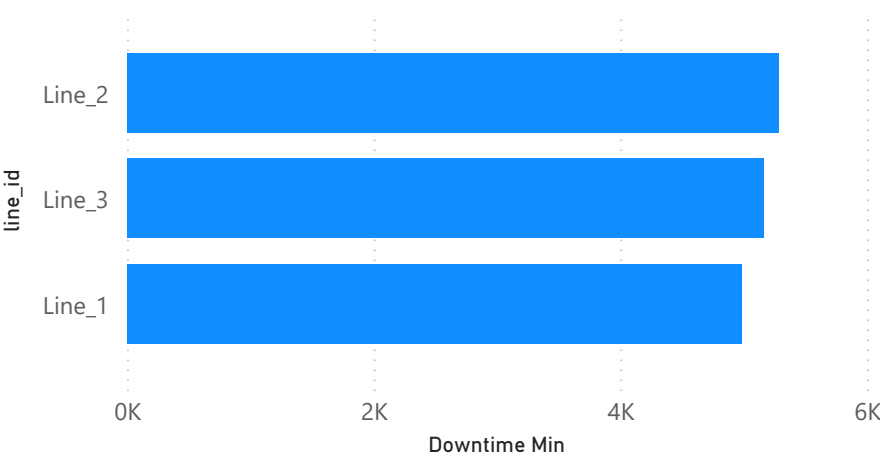
97.9%

Quality %

OEE % by Date



Downtime Min by line\_id



line\_id shift\_id Produced Qty Good Qty Scrap Qty

Line_2	N	23141	22598	543
Line_3	T	23046	22590	456
Line_2	T	23024	22568	456
Line_1	T	22821	22334	487
Line_2	M	22590	22041	549
Line_1	N	22502	22047	455
Line_1	M	22431	22011	420
Line_3	N	22366	21963	403
Line_3	M	22305	21868	437
Total		204226	200020	4206

Date

1/1/2024

12/31/2026

Line

☐ Line\_1

☐ Line\_2

☐ Line\_3

Model

☐ Arona

☐ Ateca

☐ Ibiza

☐ Leon

Scrap Quality Range

0

30

# Quality – FPY & Defects

98.9%

FPY %

3.0%

Defect Rate %

1.1%

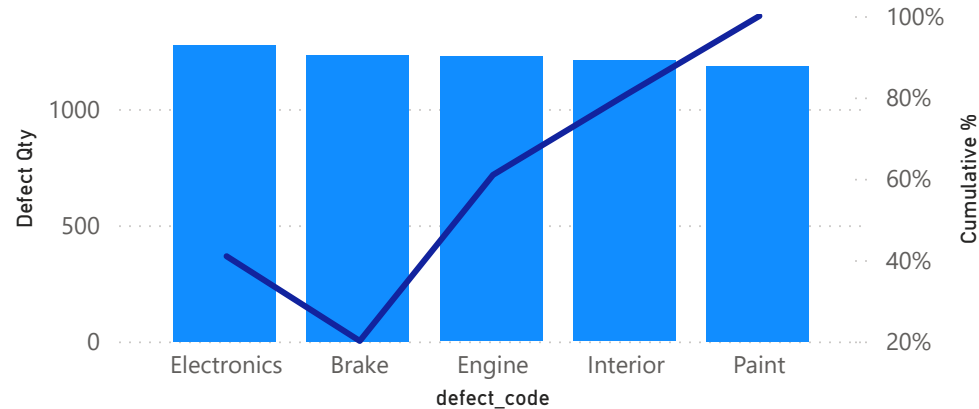
Rework Rate %

20.8%

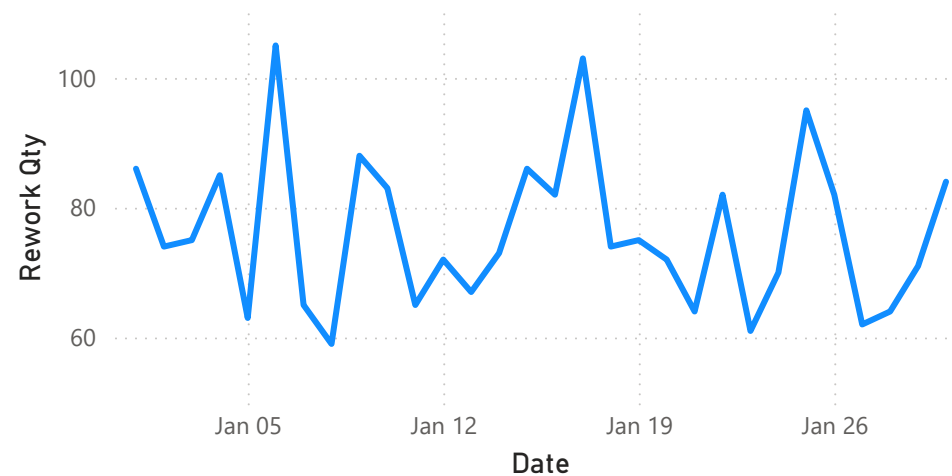
Top Defect %

Defect Qty and Cumulative % by defect\_code

● Defect Qty ● Cumulative %



Rework Qty by Date



defect_category	Defect Qty	Rework Qty
<input checked="" type="checkbox"/> Powertrain	2456	907
<input checked="" type="checkbox"/> Electronics	1276	480
<input type="checkbox"/> Interior	1209	439
Supp_B	352	129
Supp_C	340	142
Supp_A	298	106
Supp_D	219	62
<input type="checkbox"/> Body	1185	461
Supp_D	370	160
Supp_B	312	114
Supp_A	255	90
Supp_C	248	97
<b>Total</b>	<b>6126</b>	<b>2287</b>

Date

1/1/202412/31/2026

Model

line\_id

supplier...

☐ Arona

☐ Line\_1

☐ Supp\_A

☐ Ateca

☐ Line\_2

☐ Supp\_B

☐ Ibiza

☐ Line\_3

☐ Supp\_C

☐ Leon

☐ Supp\_D

Spares – Fill Rate & OTIF

Warehouse performance & delivery compliance



52.0%

Fill Rate %

43.8%

OTIF %

292

Backorders Qty

0.9

Lead Time Avg

order_id	part_id	promised_date	delivered_date	Sum of OnTime	Demand Qty	Fulfilled Qty
O00003	Part_018	Monday, January 06, 2025	Thursday, January 02, 2025	1	33	26
O00005	Part_012	Monday, January 06, 2025	Thursday, January 02, 2025	1	11	10
O00006	Part_011	Thursday, January 02, 2025	Thursday, January 02, 2025	1	28	3
O00007	Part_008	Monday, January 06, 2025	Monday, January 06, 2025	1	33	33
O00010	Part_003	Sunday, January 05, 2025	Sunday, January 05, 2025	1	8	2
O00011	Part_015	Monday, January 06, 2025	Sunday, January 05, 2025	1	14	8
O00012	Part_004	Monday, January 06, 2025	Sunday, January 05, 2025	1	29	23
O00015	Part_018	Tuesday, January 07, 2025	Monday, January 06, 2025	1	11	5
O00016	Part_008	Saturday, January 04, 2025	Saturday, January 04, 2025	1	26	20
O00017	Part_013	Tuesday, January 07, 2025	Saturday, January 04, 2025	1	2	2
O00019	Part_007	Tuesday, January 07, 2025	Friday, January 03, 2025	1	18	2
O00020	Part_012	Monday, January 06, 2025	Friday, January 03, 2025	1	21	6
O00021	Part_016	Tuesday, January 07, 2025	Monday, January 06, 2025	1	34	20
O00026	Part_014	Wednesday, January 08, 2025	Tuesday, January 07, 2025	1	39	8
O00027	Part_006	Wednesday, January 08, 2025	Sunday, January 05, 2025	1	32	11
O00032	Part_016	Wednesday, January 08, 2025	Saturday, January 04, 2025	1	11	1
O00035	Part_018	Wednesday, January 08, 2025	Saturday, January 04, 2025	1	33	7
O00050	Part_012	Thursday, January 09, 2025	Tuesday, January 07, 2025	1	5	4
O00053	Part_011	Monday, January 06, 2025	Monday, January 06, 2025	1	44	3
O00054	Part_001	Thursday, January 09, 2025	Thursday, January 09, 2025	1	8	2
O00056	Part_006	Wednesday, January 08, 2025	Wednesday, January 08, 2025	1	18	2
O00057	Part_012	Tuesday, January 07, 2025	Monday, January 06, 2025	1	43	41
O00059	Part_004	Thursday, January 09, 2025	Monday, January 06, 2025	1	1	0
Total				139	8070	4193

Warehouse

☐ WH\_A

☐ WH\_B

Part

All

promised\_date

1/2/2025

2/4/2025

Fulfilled Qty and Demand Qty by warehouse\_id

Fulfilled Qty Demand Qty

