



	EN	STEP	DIR
X	2.1	2.2	2.6
Y	2.8	0.19	0.20
Z	0.21	0.22	2.11
E0	2.12	2.13	0.11
E1	0.10	0.1	0.0

Marlin 2.0.x Firmware Changes

In Platformio.ini file
 change: `default_envs=LPC1768`

In Configuration.h file
 change:

```
#define SERIAL_PORT -1
#define SERIAL_PORT_2 0
#define MOTHERBOARD
  BOARD_BIGTREE_SKR_V1_3
```