



US010978226B2

(12) **United States Patent**
Ding et al.

(10) **Patent No.:** **US 10,978,226 B2**
(45) **Date of Patent:** **Apr. 13, 2021**

(54) **SINTERED ND—FE—B MAGNET COMPOSITION AND A PRODUCTION METHOD FOR THE SINTERED ND—FE—B MAGNET**

(71) Applicant: **Yantai Shougang Magnetic Materials, Inc.**, Yantai (CN)

(72) Inventors: **Kaihong Ding**, Yantai (CN); **Zhongjie Peng**, Yantai (CN); **Guohai Wang**, Yantai (CN); **Xiulei Chen**, Yantai (CN)

(73) Assignee: **YANTAI SHOUGANG MAGNETIC MATERIALS INC.**, Yantai (CN)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 355 days.

(21) Appl. No.: **15/588,584**

(22) Filed: **May 5, 2017**

(65) **Prior Publication Data**

US 2017/0372823 A1 Dec. 28, 2017

(30) **Foreign Application Priority Data**

Jun. 22, 2016 (CN) 201610452048.5

(51) **Int. Cl.**

H01F 1/057 (2006.01)

B22F 9/04 (2006.01)

(Continued)

(52) **U.S. Cl.**

CPC **H01F 1/0577** (2013.01); **B22D 11/001** (2013.01); **B22F 3/04** (2013.01);

(Continued)

(58) **Field of Classification Search**

None

See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

2006/0137767 A1* 6/2006 Yamamoto C22C 38/002
148/302

2015/0023831 A1 1/2015 Lin et al.
(Continued)

FOREIGN PATENT DOCUMENTS

CN 101071667 11/2007
CN 103456452 12/2013

(Continued)

OTHER PUBLICATIONS

Machine translation of JP 2000-331810A. (Year: 2000).*

(Continued)

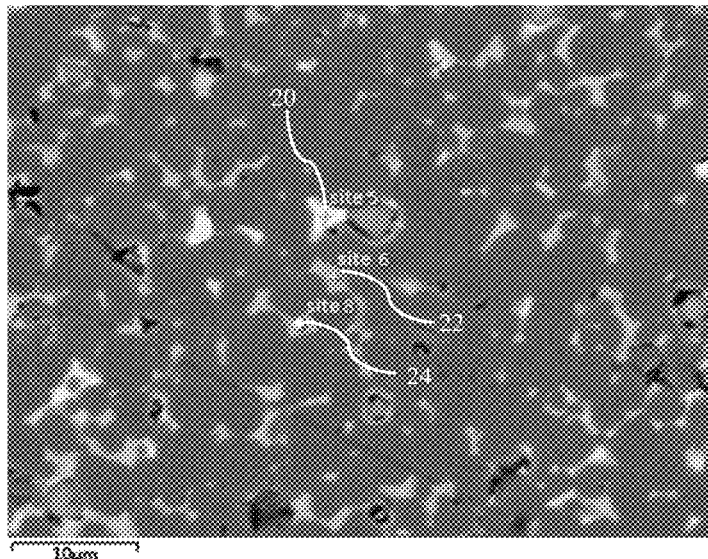
Primary Examiner — Xiaowei Su

(74) *Attorney, Agent, or Firm* — William H. Honaker;
Dickinson Wright PLLC

(57) **ABSTRACT**

A sintered Nd—Fe—B magnet comprising at least one light rare earth element having a weight content between 31 wt. % and 35 wt. %, at least one heavy rare earth element having a weight content of no more than 0.2 wt. %, B having a weight content between 0.95 wt. % and 1.2 wt. %, at least one additive including Ti and having a weight content between 1.31 wt. % and 7.2 wt. %, Fe as a balance, and impurities including C, O, and N. Ti has a weight content between 0.3 wt. % and 1 wt. % and forms a Titanium-Iron-Boron phase with Fe and Boron B and being present in the sintered Nd—Fe—B magnet between 0.86 vol. % and 2.85 vol. %. The C, O, and N satisfy $630 \text{ ppm} \leq 1.2\text{C} + 0.6\text{O} + \text{N} \leq 3680 \text{ ppm}$. The sintered Nd—Fe—B magnet has a squareness factor of at least 0.95.

7 Claims, 4 Drawing Sheets



(51) **Int. Cl.**

B22F 3/24 (2006.01)
H01F 41/02 (2006.01)
B22D 11/00 (2006.01)
B22F 3/04 (2006.01)
B22F 3/16 (2006.01)
B22F 9/02 (2006.01)
C21D 6/00 (2006.01)
C21D 9/00 (2006.01)
C22C 38/00 (2006.01)
C22C 38/06 (2006.01)
C22C 38/10 (2006.01)
C22C 38/14 (2006.01)
C22C 38/16 (2006.01)

(52) **U.S. Cl.**

CPC *B22F 3/16* (2013.01); *B22F 3/24*
 (2013.01); *B22F 9/023* (2013.01); *B22F 9/04*
 (2013.01); *C21D 6/00* (2013.01); *C21D*
9/0068 (2013.01); *C22C 38/002* (2013.01);
C22C 38/005 (2013.01); *C22C 38/06*
 (2013.01); *C22C 38/10* (2013.01); *C22C 38/14*
 (2013.01); *C22C 38/16* (2013.01); *H01F*
41/0253 (2013.01); *B22F 2003/248* (2013.01);
B22F 2009/042 (2013.01); *B22F 2009/044*
 (2013.01); *B22F 2201/20* (2013.01); *B22F*
2202/05 (2013.01); *B22F 2301/355* (2013.01);
B22F 2998/10 (2013.01); *B22F 2999/00*
 (2013.01); *C22C 2202/02* (2013.01)

(56)

References Cited

U.S. PATENT DOCUMENTS

2015/0170810 A1 * 6/2015 Miwa B22F 3/10
 75/246
 2017/0140856 A1 * 5/2017 Hirota H01F 41/0266

FOREIGN PATENT DOCUMENTS

| | | | |
|----|----------------|---------|------------------|
| CN | 103646742 | 3/2014 | |
| CN | 104064346 | 9/2014 | |
| CN | 104347216 | 2/2015 | |
| CN | 104599801 | 5/2015 | |
| CN | 105513737 A | 4/2016 | |
| JP | 2000331810 A * | 11/2000 | H01F 1/057 |
| JP | 2012079726 | 4/2012 | |
| JP | 2015023285 | 2/2015 | |
| JP | 2015179841 | 10/2015 | |
| JP | 2016086078 | 5/2016 | |
| WO | 2015096583 | 7/2015 | |
| WO | 2015129861 | 9/2015 | |

OTHER PUBLICATIONS

European Search Report dated May 17, 2017 (1 page).
 Japanese Notice of Reasons for Refusal dated Oct. 3, 2017 (4 pages).

* cited by examiner