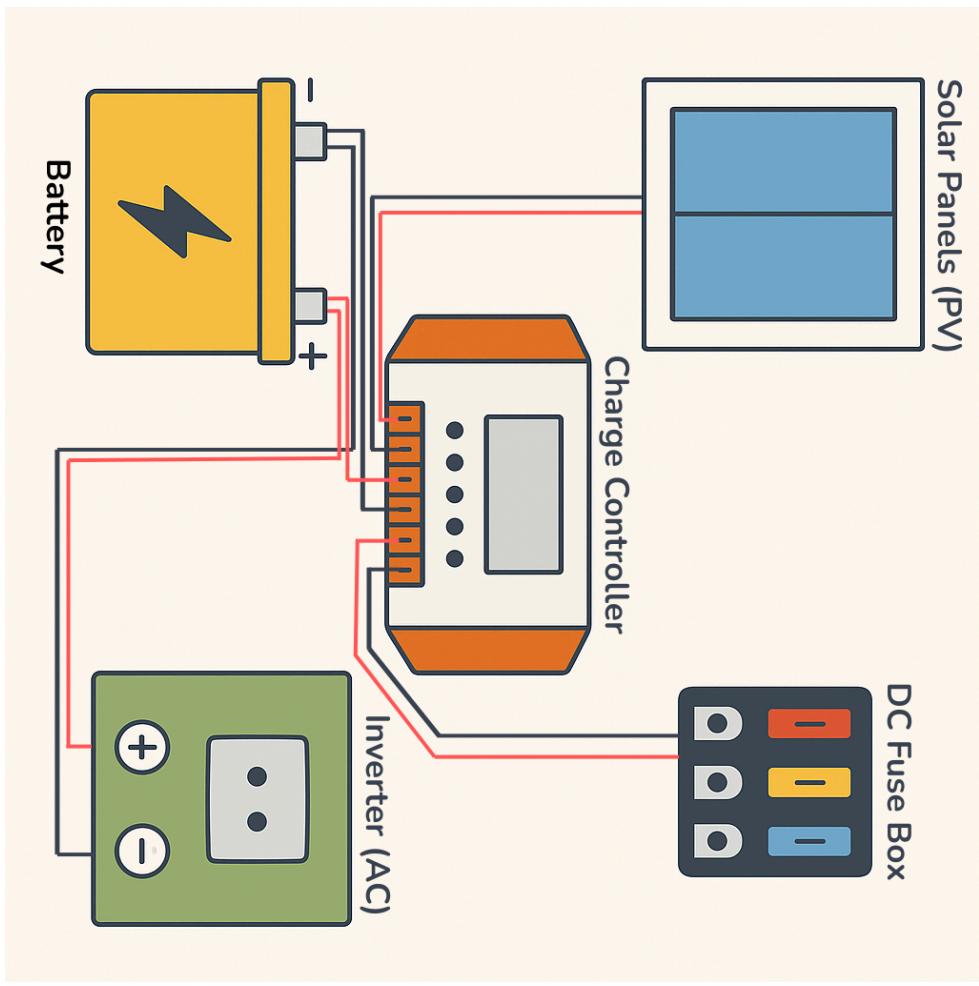


# Intro to Small Solar Power Systems



version 0.1.1 - This is a work in progress. Please email [solarworkshop@proton.me](mailto:solarworkshop@proton.me) with any feedback or if you want to help.

For digital version and more resources visit [solarworkshop.github.io](https://solarworkshop.github.io)

## Introduction

This zine is for anyone at any skill level looking to build small solar power systems for power in remote locations, during disaster relief situations, or built into a vehicle. It is intended to cover as much as possible, but is far from exhaustive about any of these topics. It also assumes you're starting out having never done anything with electricity at all. Which is fine, because we believe these are skills anyone can learn.

By small we mean systems for powering lights, laptops, phones, radios, and the like, not for powering your a whole house or household appliances. If you do want to build bigger systems, this is still a fine place to start.

## Safety

Electricity is dangerous and can be scary. We'll touch on safety briefly first in hopes that you feel empowered to play with electricity and learn in a safe way. There is a lot more to this topic, but these are some basics as they pertain to small solar setups.

It is good to have a healthy fear of electricity. It can be deadly and its really good at starting fires. However, when working with the relatively low DC current and voltage that we are it is very unlikely that you'll be shocked ever.

If you've never worked with electricity before some of the concepts here may not make sense, but don't worry they'll be explained later on and then you can come back to this section.

- Keep longer exposed metal tools away from battery terminals, touching them to both will cause an arc and huge spark that can result in fragments of metal flying into your eyes.
- For that reason it is typically recommended that you wear eye protection when doing this work, but most people don't and you still need to be cautious.
  - Do not cross positive and negative wires. It's a good idea to use different color wires (typically red for positive and black for negative) to avoid confusion.

- Touching one battery terminal or live wire should not hurt you in anything we are doing here, but it's still best to avoid it.
- Avoid touching two battery terminals or places in the system at the same time.
- Ensure that all connections are electrical connections you make are tight and snug so they don't move or come loose.
- Avoid having exposed loose wires in or near your system when it is powered. Keeping your work neat is important for safety.
- Avoid running wires through areas where they will be exposed to friction, sharp edges, or other environmental factors that could damage their insulation.
- If you are unsure if there is power going through something or what it's polarity is (what wire is positive / negative) check it's polarity with a multimeter first.
- Work slowly, carefully, and deliberately. Think about what wire you are connecting where and why, so you don't make mistakes.
- Use properly sized wire thicknesses. Too small of wires will heat up and catch fire.
- Use properly sized fuses and breakers to protect from short circuit and wires heating up.
- Although we're mostly working with DC power here, we still get into AC - what houses have - and the same rules apply for AC as they do in a house. If you touch the hot wire or stick something in a socket you will get zapped.
- This should go without saying, but do not work with electricity in wet conditions.

## Electricity

Electricity is the flow of electric charge through a conductor; such as a wire.

Electricity occurs due to the movement of electrons, which are negatively charged particles found in atoms. When electrons move from one atom to another in a controlled way, an electric current is created.

## What Is a Circuit?

A circuit is a pathway that allows electricity to flow from a power source (like a battery or solar panel), through wires and devices (such as lights, appliances, or other loads), and back to the power source.

For electricity to move and do useful work, the circuit must be complete — meaning there is a continuous path with no breaks. If the circuit is broken (like when a switch is turned off or a wire is disconnected), the flow of electricity stops.

At its core, a circuit includes three basic parts:

- Power Source: Provides the energy (e.g., a battery, solar panel, or generator).
- Conductors: Wires that carry the electrical current.
- Load: Any device that uses the electricity (like a light bulb, fan, or pump).

## Characteristic of Electricity

Let's try to wrap our heads around some key electrical concepts using the analogy of water flowing through a pipe.

When water flows through a pipe, increasing or decreasing either the size of the pipe or the flow rate of the water will accordingly increase or decrease the amount of water you get out of the end of the pipe. Let's look at three electrical concepts and how they relate to the water in the pipe:

**Voltage** ( $V$ ) – (measured in **volts**, represented as  $V$ ) is the electrical potential, or size of the pipe. It's not exactly correct, but it helps to think of it as a bigger pipe means there's a bigger potential amount of water that could flow through, and a higher voltage the larger potential for electricity you have.

Voltage can also be helpful to think about in terms of compatibility of different components in a circuit. A circuit with components rated for different voltages will not work and may cause damage or fires. Components even of the same voltage

System Size	Very Small (\$150–\$300)	Small (\$350–\$500)	Medium 1 (\$500–\$650)	Medium 2 (\$650–\$750)
Inverter	150–300W (Optional) (\$25–\$50)	300–500W (\$50–\$80)	500–1000W Pure Sine (\$80–\$120)	1000W Pure Sine (\$120–\$160)
Wiring & Mounting	\$20–\$40	\$30–\$50	\$50–\$70	\$80–\$100
Total Cost	\$150–\$300	\$350–\$500	\$500–\$650	\$650–\$750

- Multimeter
- Wire strippers
- Wire cutters
- Box cutter
- Medium size flat head and phillips screw driver
- Electrical tape
- Extra fuses
- Some lengths of 10 AWG wire and 14 or 16 AWG wire

Any of the smaller items in the bigger list above wouldn't hurt to have too if they fit in your bag.

#### Battery Powered Soldering Irons

Battery powered soldering irons are relatively cheap, and if you find yourself regularly doing electrical repairs in the field, carrying an iron and other soldering essentials can be a game changer.

There are cheap (around \$30) soldering irons you can find online that will fit batteries from common widely used power tool brands, which is very handy.

## 12V Solar Systems Budget Examples

System Size	Very Small (\$150–\$300)	Small (\$350–\$500)	Medium 1 (\$500–\$650)	Medium 2 (\$650–\$750)
Solar Panel	50W–100W (\$50–\$100)	100W–200W (\$100–\$200)	200W–300W (\$200–\$250)	300W–400W (\$250–\$350)
Charge Controller	10A PWM (\$15–\$30)	20A PWM / Small MPPT (\$30–\$80)	30A MPPT (\$80–\$120)	40A MPPT (\$100–\$140)
Battery Options	SLA 35–50Ah (\$60–\$120) AGM 35–50Ah (\$75–\$150)	SLA 50–100Ah (\$100–\$200) AGM 50–100Ah (\$150–\$300)	SLA 100Ah (\$150–\$250) AGM 100Ah (\$200–\$300)	SLA 100–150Ah (\$180–\$300) AGM 100–150Ah (\$200–\$300)

that are meant for AC or DC power (which will be covered later) also cannot be mixed. For example, pretty much everything in a vehicle is 12 volts DC, while most everything in your house is 120 volts AC.

**Current ( $I$ )** - (measured in **amps**, represented as  $A$ ) is the rate at which electrons flow through a circuit, or in the pipe how fast water is moving through it. The faster then water flows, the more water you have at the end. The higher the current (or amperage or amps) the more electricity you have.

**Power ( $P$ )** - (measured in **watts**, represented as  $W$ ) is the amount of electricity used or produced. So in the pipe it's the amount or volume of water you get out at the end of the pipe.

*Bonus that you probably won't use for our purposes but you might as well know:*

**Resistance ( $R$ )** - (measured in **ohms**, represented as  $\Omega$ ) The opposition to the flow of electric current. So in our water example it's any kink or obstruction in the pipe.

#### Power Formula

There is one important relationship among these concepts that will help you immensely in working on solar power projects (and probably your everyday life). But that means we have to introduce a formula - the formula for power. Remember power is just the amount of water you get at the end of the pipe once you've adjusted the size of the pipe and the flow rate of the water.

$$Power(P) = Voltage(V) \times Current(I)$$

It might also be useful to think of it or remember it by the units of measure like:

$$Watts(W) = Volts(V) \times Amps(A)$$

All you do to get power (watts) is multiple voltage (volts) by current (amps). Wattage tells you how much electricity something will use without knowing the

volts or amps.

The power formula also allows you to find voltage if you have current and power  $V = P/I$  or current if you have voltage and power  $I = P/V$ .

#### Power Formula in Practice

This formula is super useful because when we're comparing power usage and power generation at multiple voltages and amprages (as we often do when working with solar power), power allows us to abstract away voltage and ampage and just focus on how much energy something is either consuming or generating. Many components like solar panels, computers, and lights (remember 60 watt bulbs?) are rated by power in watts.

#### PHONE CHARGER EXAMPLE

You have a usb phone charger plugged into your phone that you know uses 3 amps. You also know that almost all USB devices operate at 5 volts. You have a 12 volt battery that has a useable storage of 10 amp-hours. How long can the battery charge your phone? We need to learn about amp hours before we finish answering the question. For now let's just calculate how many watts your phone charger takes:

$$P = 5V \times 3A = 15W$$

#### Adding the Hours Measure

When designing a **small solar power system**, it's essential to understand **Amp-Hours (Ah)** and **Watt-Hours (Wh)** to measure battery capacity and energy consumption.

#### Amp-Hours

An **Amp-Hour (Ah)** is a unit that measures **electrical charge capacity** over time. It tells you how much current a battery can supply for **one hour** before it is depleted.

$$AmpHours(Ah) = Current(A) \times Time(hours)$$

**MC4 Connectors** – Standard **weatherproof** connectors for solar panels.

**MC4 Y-Branch Splitters** – Used for parallel panel connections.

**Solar Extension Cables (10 AWG - 12 AWG)** – Pre-terminated solar cables for easy connections.

**Solar Combiner Box** – Organizes multiple solar strings before connecting to a charge controller.

#### Battery & Inverter Connections

**Copper Battery Lugs (2 AWG - 8 AWG)** – For secure battery and inverter connections.

**Heat Shrink Tubing** – Provides insulation and strain relief on lug connections.

**ANL or MIDI Fuse Holders & Fuses** – Protects battery wiring and inverter circuits.

**Bus Bars** – Distributes power between batteries and system components.

**Battery Terminal Covers** – Prevents accidental short circuits.

#### Charge Controller & DC Distribution

**Inline Fuse Holders (ATC or ANL)** – Protects charge controller wiring.

**DC Circuit Breakers (Rated for 12V, 24V, 48V Systems)** – Provides resettable overcurrent protection.

**Anderson Powerpole Connectors** – Useful for quick-disconnect battery or accessory connections.

#### Recommended Crimpers

**MC4 Crimping Tool** – Required for making custom solar cable connections

**Hydraulic Lug Crimper (10 AWG - 4/0 AWG)** – Best for large battery cables.

**Ratchet Wire Crimper (10-22 AWG)** – For smaller wiring connections (fuses, relays, etc.).

**Anderson Powerpole Crimper** – If using Powerpole connectors for accessories.

#### Solar Repair Go Kit

If you're not building a system from scratch but want to have the essentials on hand, we recommend at bare minimum packing these items:

# Tools, Connectors, and Other Hardware

A proper solar installation requires a variety of **tools for wiring, mounting, and securing components**, as well as **specialized connectors and crimpers** for making reliable electrical connections. Here are most of the tools and components you'll want to have on hand for a successful solar project:

- 100A for 1 hour, or
- 10A for 10 hours, or
- 1A for 100 hours

## Electrical Tools

**Wire Cutters** – For cutting battery cables, solar wires, and general wiring.

**Wire Strippers** – To remove insulation from cables before crimping.

**MC4 Crimping Tool** – For making professional MC4 solar connections.

**Cable Lug Crimper (Hydraulic or Manual)** – Used for crimping battery lugs (6 AWG and larger).

**Multimeter** – Essential for checking voltage, continuity, and resistance.

**Clamp Meter (DC Capable)** – Measures current without breaking a circuit.

**Heat Gun or Lighter** – For heat-shrink tubing on cable connections. **Electrical Tape** – You never know when you'll need it.

**Fuse Puller** – Makes replacing fuses easier and safer. **Box Cutter** – Sometimes useful to strip thick wires. **Soldering Iron** – To make more secure connections or join multiple wires.

## Mounting & Structural Tools

**Drill & Drill Bits** – For mounting brackets, charge controllers, and junction boxes.

**Screwdrivers (Flathead & Phillips)** – For securing terminal blocks and electrical components.

**Wrenches & Ratchet Set** – For tightening nuts and bolts on racking and battery terminals.

**Zip Ties & Wire Looms** – For organizing and securing wiring.

## Connectors & Wiring Components

## Solar Panel Connectors & Wiring

**Example:**

- A 100Ah battery can provide:

- 100A for 1 hour, or
- 10A for 10 hours, or
- 1A for 100 hours

However, this depends on **battery efficiency and discharge rate**.

**Watt-Hours**

A Watt-Hour (Wh) is a measure of **energy**. It tells you **how much power a system can deliver over time**. Since power is measured in watts (W), Watt-Hours indicate the total energy available.

**FORMULA:**

$$WattHours(Wh) = Volts(V) \times AmpHours(Ah)$$

**EXAMPLE:**

- A 12V 100Ah battery has:

$$12V \times 100Ah = 1,200Wh$$

This means the battery can **deliver 1,200 watts for 1 hour or 100 watts for 12 hours** (under ideal conditions).

## KEY DIFFERENCES BETWEEN AH AND WH

Unit	Measures	Formula	Usage
Amp-Hours (Ah)	Electrical charge capacity	Ah = A × hours	Battery size (capacity)
Watt-Hours (Wh)	Total energy stored or consumed	Wh = V × Ah	Energy usage of devices

## WHY ARE THESE IMPORTANT IN SOLAR POWER SYSTEMS?

- **Choosing the Right Battery Size:** Batteries are rated in **Ah**, but energy needs are often in **Wh**.

- **Estimating Energy Consumption:** Devices use **Wh** (e.g., a 50W fan for 5 hours = 250Wh).
- **System Efficiency:** Inverters and other components affect how much of the stored **Wh** can actually be used.

#### PHONE CHARGER EXAMPLE AGAIN

We calculated above that our phone charger consumes 15 watts. Now let's calculate how many watt-hours your battery can supply to the charger:

$$Wh = 12V \times 10A = 120Wh$$

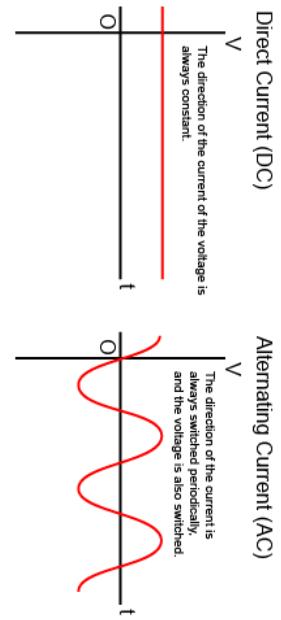
Now to determine how many hours the battery can charge your phone, we divide the watt-hours of the battery by the wattage of the phone charger:

$$\frac{120Wh}{15W} = 8hours$$

#### AC vs. DC Power

Electricity can flow in two different ways: **Alternating Current (AC)** and **Direct Current (DC)**. Both are used in electrical systems but have different characteristics

and applications. You do not need to really know any of this for the rest of our purposes; besides that we will be using mostly DC unless otherwise specified, and that AC and DC power are not interchangeable or mixable.



#### Battery Bank Considerations

- 12V Systems → Single 12V batteries in parallel for more capacity.
- 24V Systems → Two 12V batteries in series (or 24V batteries).
- 48V Systems → Four 12V batteries in series (or 48V battery banks).

**Series connections increase voltage** without adding extra current.

**Parallel connections increase capacity (Ah)** but keep the voltage the same.

- !!! **Battery Chargers & Inverters Must Match Battery Voltage** – A 12V inverter won't work on a 24V system!

#### Charge Controllers & Inverters for Different Voltages

**PWM Controllers:** Only efficient if solar panel voltage closely matches battery voltage. Best for small 12V setups.

**MPPT Controllers:** Can step down higher panel voltages (e.g., 100V solar array to 24V or 48V battery). Best for **24V+ systems**.

**Inverters:** Must match battery bank voltage (12V, 24V, 48V models available).

**DC-DC Converters:** Used to step down voltage for **12V accessories** in a 24V or 48V system.

#### Safety for Higher Voltages

- **48V+** systems are considered "high voltage" and require proper insulation and safety precautions.

- **Fuses & breakers** must be rated for the system voltage and installed at each major component.
  - **Disconnect switches** should be used for maintenance and safety.
- Warning:** DC voltage is more dangerous than AC at high levels—use proper safety gear when working with **48V+** systems.

# Considerations for Bigger (than 12V) Systems

While **12V solar systems** are common for small setups like RVs, boats, and off-grid cabins, **24V, 48V, and higher-voltage systems** offer advantages for larger power needs. Choosing the right voltage depends on **power requirements, wire sizing, and component compatibility**.

## Advantages & Disadvantages of Different System Voltages

System Voltage	Best For	Advantages	Disadvantages
12V	Small systems (under ~1500W), RVs, boats, DIY off-grid	Common, compatible with 12V appliances, cheaper controllers & inverters	Higher wire losses, inefficient for large loads
24V	Medium-sized systems (~1500W–5000W), cabins, workshops	Less voltage drop, thinner wires needed, more efficient than 12V	Fewer direct 24V appliances, may need a DC-DC converter
48V	Large off-grid homes, backup power, industrial	Best efficiency, minimal wire loss, supports high-power inverters	Requires 48V-compatible equipment, higher initial cost

**General Rule:** Higher voltage = less current = lower wire losses.

## Wire Sizing & Voltage Drop Considerations

- Higher-voltage systems (24V, 48V) allow **thinner wires** because **current (amps)** is **lower** for the same power output.

- Example:

- 12V @ 1000W → ~83A (large wires needed)**
  - 24V @ 1000W → ~42A (smaller wires)**
  - 48V @ 1000W → ~21A (even smaller wires)**

If using **longer cable runs**, higher voltages reduce losses and improve efficiency.

## Alternating Current (AC)

AC power **changes direction periodically**, meaning the voltage alternates between positive and negative. In most household and industrial systems, AC switches direction **50 or 60 times per second (50 Hz or 60 Hz)**.

### CHARACTERISTICS OF AC:

- Reverses direction in a sine wave pattern.
- Easier to transmit over long distances with minimal energy loss.
- Standard for grid electricity used in homes, businesses, and industries.

### Direct Current

DC power **flows in only one direction**, with a constant voltage level. It is commonly used in **batteries, solar panels, and low-voltage electronics**.

### KEY CHARACTERISTICS OF DC:

- Maintains a constant voltage level (does not alternate).
- Efficient for storage in batteries.
- Common in small-scale and off-grid power systems.
- Common uses include: solar power systems, batteries in cars, laptops, and phones, LED lighting, and small electronics.

## Polarity

**Polarity** refers to the positive (+) and negative (-) orientation of a DC circuit. Unlike AC power, which alternates direction, **DC electricity flows in only one direction**.

- Correct polarity** ensures that devices receive power properly.
  - Reversed polarity can damage sensitive electronics, prevent charging, or cause a short circuit.
  - In solar power systems, **battery terminals, solar panels, and charge controllers must be connected with correct polarity** for efficient operation and safety.

A multimeter can help confirm **polarity** before making connections.

#### Why Checking Polarity Matters

**Prevents damage to electronics** – Some DC devices can be permanently damaged if connected backward.

**Ensures proper battery and solar panel connections** – Incorrect polarity can prevent charging or damage charge controllers.

**Avoids wiring mistakes in DIY solar systems** – Double-checking polarity before connecting wires prevents costly errors.

## Multimeters

A **multimeter** is an essential tool for measuring **DC voltage** in a small solar power system. It helps check the voltage of batteries, solar panels, and other DC components to ensure they are functioning correctly.

- 2 Connect the fuse box's negative bus bar (if available) to the battery's negative terminal using a properly sized wire.

- 3 If no negative bus bar exists, connect all device negatives to the battery's negative post or vehicle chassis.

## B. Wiring Individual Circuits

- 1 Strip the wire ends (~ $\frac{1}{2}$  inch) for each 12V device.
- 2 Crimp ring terminals or spade connectors onto the wire ends.
- 3 Insert each wire into the appropriate fuse slot, ensuring:

- a The positive wire from each device connects to a **fused terminal**.
- b The negative wire connects to the fuse box's ground bus bar or directly to the battery/chassis ground.
- 4 Insert the correct fuse for each circuit.

## C. Protecting & Organizing the Wires

- 1 Use cable ties to bundle wires neatly.
- 2 Label each circuit to easily identify which fuse controls each device.
- 3 Secure the fuse box in a dry, accessible location.

## 4. Safety & Best Practices

- Use a main fuse (30A-100A) between the battery and the fuse box.
- Avoid long wire runs to minimize voltage drop (keep wires as short as possible).
- Do not exceed the wire's amp rating—if in doubt, use a larger gauge.
- Test each circuit with a multimeter after wiring to ensure proper voltage.

## Wiring Diagram

[12V Battery] — (Main Fuse) — [Fuse Box] — (Fused Circuits) — [Loads]

Each fused circuit powers a **12V device**, and all negatives return to the **battery negative or chassis ground**

## What to Look For:

**Number of Circuits:** Choose a fuse box with enough slots for all your 12V loads (usually 4-12 circuits).

**Common or Independent Positive Bus Bar:** A common bus bar lets you connect all circuits to one power source.

**Ground Bus Bar (Optional):** Some fuse blocks include a ground bus, which simplifies wiring.

2. Choosing the Right Wire Gauge & Fuse Sizes

**Wire size depends on the current (amps) each circuit draws.** The fuse should be slightly larger than the load's operating current but never exceed the wire's capacity.

See the fuse and wire size sections above for me details.

## 3. Wiring the 12V Fuse Box

### Components Needed:

- 12V Fuse Box (with slots for fuses)
- Appropriate Fuses (based on your load)
- Main Power Cable (Positive & Negative Wires)
- Ring Terminals (for secure connections)
- Crimping Tool & Heat Shrink

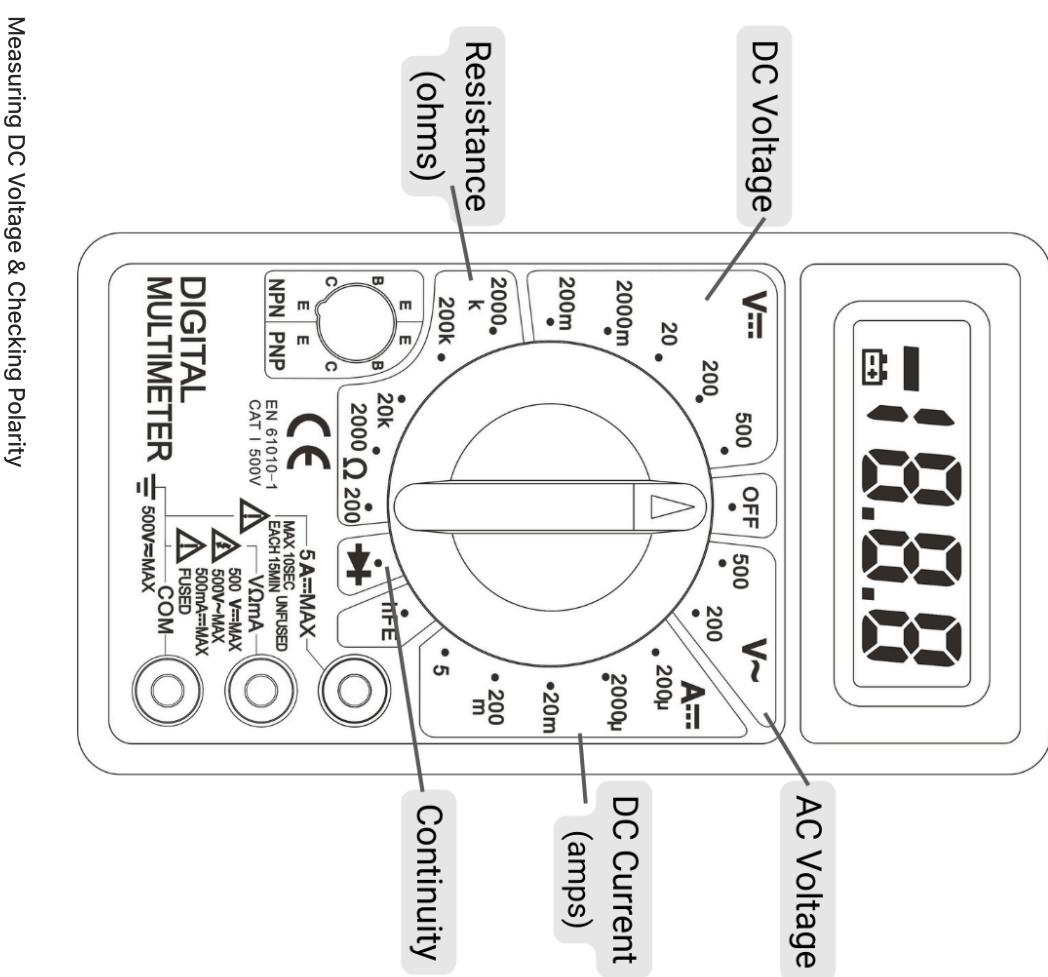
## Step-by-Step Wiring

### A. Connecting the Main Power Wires

- 1 Run a wire from the battery's positive terminal (through a fuse or breaker) to the input terminal of the fuse box.

- a Use a 6-10 AWG wire depending on total load.

- b Install a main fuse (30A-100A) close to the battery.



## Measuring DC Voltage & Checking Polarity

### STEP 1: SET THE MULTIMETER TO DC VOLTAGE MODE

- Turn the dial to the **DC voltage (V⎓)** setting.
- Select a voltage range **higher than expected**:
  - For a **12V battery**, set it to **20V DC** (if available).
  - For a **24V, 36v, or 48v system**, set it to **200V DC**.

- If your multimeter has **auto-ranging**, it will adjust automatically.

#### STEP 2: INSERT THE TEST LEADS

- Black probe → COM (Common) port
- Red probe → V (Voltage) port

#### STEP 3: CHECK POLARITY AND VOLTAGE

- Red probe** to the **positive (+)** terminal.
- Black probe** to the **negative (-)** terminal.

- Read the display:

- Positive reading** (e.g., **12.6V**) → Polarity is correct.
- Negative reading** (e.g., **-12.6V**) → Probes are reversed. Swap them to identify the correct polarity.

#### Measuring DC Amperage

Measuring **DC current (amperage)** is useful when you're trying to understand how much current is flowing through a wire, for example from a solar panel to a charge controller, or from a battery to a load.

Important: Measuring Amps is Different from Measuring Volts

- When measuring **voltage**, your multimeter is placed in **parallel** with the circuit.
- When measuring **amperage**, the multimeter must be placed in **series** — meaning the current must actually flow through the multimeter.

#### STEPS TO MEASURE DC AMPERAGE

##### 1 Turn Off the Power

- Never connect a multimeter for amperage measurement with power already flowing.

##### 2 Move the Red Probe to the Correct Port

- Most multimeters have a dedicated port labeled **10A** or **A**. Use that one — not the standard voltage/resistance port.



#### 1. Choosing a 12V Fuse Box Types of Fuse Boxes:

- Blade-Style Fuse Block:** Uses standard automotive **ATO/ATC** fuses (most common).
  - Glass Fuse Panel:** Uses cylindrical glass fuses (less common, mostly in older setups).
  - Inline Fuse Holders:** Used for single circuits rather than a full panel.

**Pros:** Much cheaper; good for simple, rugged applications.

**Cons:** May not run all electronics properly; can shorten the lifespan of certain devices.

#### Which Inverter Should You Buy?

- If you plan to run sensitive electronics (laptops, TVs, refrigerators, CPAP machines, etc.):

→ **Buy a Pure Sine Wave inverter.**

- If you're only running simple tools or resistive loads (older appliances, basic lighting, pumps, etc.) and want to save money:

→ A Modified Sine Wave inverter may be enough, but know the risks.

#### General Advice:

- If you can afford it, choose a Pure Sine Wave inverter.

It provides better performance, more flexibility, and protects your equipment.

## Design and Wire a 12V Fuse Box

Using 12V DC devices in a solar setup is usually more efficient because you avoid the energy losses that happen when using an inverter to convert to 120V AC. It also makes the system simpler, cheaper, and safer to install. If all your devices can run on 12V, you'll save power and reduce system complexity — but you'll still need an inverter if you want to run regular household appliances.

A **12V fuse box** is essential for distributing power safely to multiple 12V loads (lights, fans, USB chargers, etc.) in a solar system. It prevents overloads, short circuits, and fire hazards by using appropriately rated fuses for each circuit.

- The black probe stays in **COM** as usual.

### 3 Set the Multimeter to DC Amps

- Choose the "**A<sub>—</sub>**" or "**10A DC**" setting (not "mA" unless you're measuring very small current).

- If your meter is auto-ranging, you're good. If not, start at the highest setting and work your way down.

### 4 Break the Circuit Where You Want to Measure

- Physically disconnect one wire so you can insert the multimeter **in series**.
- Example: Disconnect the positive wire going from a solar panel to the charge controller.

### 5 Connect the Multimeter in Series

- One probe goes to the power source side of the break, and the other to the load side.
- The current now flows **through the multimeter**.

### 6 Turn the Power On

- The display will show the amount of current flowing in amps.

#### Checking Continuity

**Continuity testing** helps you check whether electricity can flow through a wire, connection, switch, or circuit. It's a quick way to confirm that two points are electrically connected — or to find breaks in wiring.

#### WHAT IS CONTINUITY?

- **Continuity** means there is a complete, unbroken path for current to flow.
- If the path is broken (e.g., damaged wire, poor connection), there is no **continuity**.

- Multimeters test this by sending a small voltage through the probes and detecting whether it makes it through.

#### WHEN TO CHECK CONTINUITY

- Testing wires or cables for breaks
- Verifying connections between terminals or components
- Checking switches (open/closed)
- Confirming that fuses are still good
- Testing solder joints or DIY connections

Device	Continuous Watts	Surge Watts
Laptop	60W	60W
Total	240W	890W

- Never test continuity on a live (powered) circuit — it can damage the meter.

**2 Set the Multimeter to Continuity Mode:** Look for the symbol that looks like a **sound wave** or **diode symbol**.

**3 Touch the Probes Together:** This confirms your meter is working — it should beep or show "0" or very low resistance.

**4 Test the Connection:** Touch one probe to each end of the wire, fuse, or connection you want to test.

- If there's a continuous path, the meter will **beep** (or show close to 0 ohms).
- If the meter **does not beep**, there is no continuity — the wire or connection is likely broken.

## Overview of Solar Components

A small solar power system consists of several key components that work together to **capture, store, and distribute electricity**. We will review them briefly here then revisit them in more depth in later sections.

### 1. Solar Panels (Photovoltaic Modules)

**Function:** Convert sunlight into DC electricity.

In this example, choose an inverter rated at least 500W continuous and ~1000W surge capacity.

### HOW TO CHECK CONTINUITY

#### 1 Turn Off Power to the Circuit

- Never test continuity on a live (powered) circuit — it can damage the meter.

**2 Set the Multimeter to Continuity Mode:** Look for the symbol that looks like a **sound wave** or **diode symbol**.

**3 Touch the Probes Together:** This confirms your meter is working — it should beep or show "0" or very low resistance.

**4 Test the Connection:** Touch one probe to each end of the wire, fuse, or connection you want to test.

- If there's a continuous path, the meter will **beep** (or show close to 0 ohms).
- If the meter **does not beep**, there is no continuity — the wire or connection is likely broken.

### Pure Sine Wave Inverters

Inverters are a key part of many solar power systems. They **convert DC electricity** from your batteries into **AC electricity** that your home appliances can use. There are two main types of inverters based on the kind of AC wave they produce: **Pure Sine Wave** and **Modified Sine Wave**.

### Modified Sine Wave Inverters

- **Produces clean, smooth power** that closely matches the electricity from the utility grid.
- **Safe for all electronics**, including sensitive devices like laptops; medical equipment; newer refrigerators; LED TVs; microwaves.
- **Most efficient and safest option** for running all types of appliances.

**Pros:** Compatible with all devices; runs equipment cooler and quieter; reduces risk of damaging sensitive electronics.

**Cons:** More expensive than modified sine wave inverters.

### Modified Sine Wave Inverters

- **Produces a rough, choppy power output** — not a smooth wave.
- Works fine for **simple tools and appliances** like power drills; older TVs; some lights; simple pumps and motors.
- Can cause problems with sensitive electronics; noisy operation (buzzing sounds); lower efficiency; potential overheating or damage to some devices.

## Input Voltage

- Must match your battery system voltage (12V, 24V, or 48V).

## Efficiency

- Higher efficiency inverters waste less energy as heat, reducing power loss. Look for efficiency ratings of 85–95% or higher.

## 2. Charge Controller



**Function:** Regulates the power from solar panels to **prevent overcharging** the battery. Can also help prevent battery from being over discharged.

- **PWM (Pulse Width Modulation):** Basic and budget-friendly.
- **MPPT (Maximum Power Point Tracking):** More efficient, extracts more power.

## Proper Sizing of an Inverter

Choosing the right size inverter depends on your load requirements:

- 1 List all the devices you plan to power simultaneously.
- 2 Calculate total continuous wattage needed (sum up all devices).
- 3 Add 25–50% buffer to account for surge loads and future expansion.

For example:

Device	Continuous Watts	Surge Watts
Refrigerator	150W	800W
LED Lights (3 x 10W)	30W	30W

- Made of **solar cells** (typically silicon-based).

- Rated by **wattage (W)**, indicating power output in ideal sunlight.

- Types: **Monocrystalline, Polycrystalline, Thin-Film** (varying efficiency & cost).

### Example:



**Function:** Stores energy for use when the sun isn't shining. The two most popular

options are:

- **Lead-Acid (AGM, Gel):** Affordable but lower lifespan.
  - **Lithium-Ion ( $\text{LiFePO}_4$ ):** More efficient, longer-lasting, but higher cost.
4. Inverter

### Installation and Safety Tips

- Always use proper fusing between batteries and other system components.
- Secure batteries to prevent movement or tipping.
- Ensure ventilation if using flooded lead-acid batteries (they release hydrogen gas when charging).
- Avoid exposing batteries to extreme temperatures if possible.

### Common Mistakes to Avoid

- Using starter (automotive) batteries instead of deep-cycle batteries.
- Undersizing your battery bank, leading to frequent deep discharges and short lifespan.
- Mixing old and new batteries, or different brands/capacities, in one bank.
- Ignoring ventilation needs for lead-acid batteries.

## Inverters In Depth

### Features to Consider

#### Output Power Rating (Watts)

- **Continuous Wattage:** The amount of power the inverter can provide continuously.

- **Surge Wattage:** Higher temporary output to handle startup loads of appliances (like fridges, motors, or pumps).

## Battery Chemistry

- Choose based on budget, maintenance tolerance, desired lifespan, and system needs.

## Capacity (Amp-Hours and Kilowatt-Hours)

- **Amp-Hours (Ah)** measure storage at a given voltage.
- **Kilowatt-Hours (kWh)** measure total energy storage.
- Formula:  $kWh = (Ah \times V) \div 1000$

## Physical Size and Weight

- Lead-acid batteries are heavy; lithium batteries are lighter for the same capacity.
- Ensure your structure or vehicle can handle the weight.

## Temperature Tolerance

- Batteries degrade faster when exposed to extreme heat or cold.
- Lithium batteries often have built-in protection but can't be charged below freezing without special heaters.

## Maintenance Requirements

- Flooded lead-acid batteries require regular watering and cleaning.
- AGM, Gel, and Lithium batteries are maintenance-free.

## 5. Wiring and Fuses

**Function:** Safely connects and protects system components.

- Proper gauge wires prevent voltage drop & overheating.
- Fuses and circuit breakers protect against overcurrent.

- Connectors (MC4, Anderson, etc.) ensure secure wiring.

## 6. Optional Components

- **Battery Monitor:** Tracks battery voltage and charge level.
- **Solar Disconnects:** Safety switches for maintenance.



# Planning Your System Capacity

This is an example of how you would plan and figure out the components needed for a system that can run two ham radios and a light.

## Step 1: Determine Total Power Needs

- 1 List all devices and accessories.
- 2 Find each device's **power rating (W)** and decided how many hours per day (**operating hours**) you will use it.
- 3 Use the formula:

$$TotalEnergy(Wh) = \sum (Power(W) \times HoursPerDay)$$

This is the sum of the watt hours of each device.

## Example Setup:

Device	Power (W)	Hours per Day	Energy (Wh)
HF Transceiver	50W	3h	150Wh
VHF/UHF Radio	25W	4h	100Wh
LED Light	10W	5h	50Wh
Total Energy Needed			300Wh/day

## Step 2: Choose a Solar Panel

Find your **average sunlight hours** (there are websites where you can look this up, in the mid-atlantic its 3.5 - 4 peak sunlight hours per day).

Use the formula:

$$SolarPanelSize(W) = \frac{DailyEnergy(Wh)}{SunlightHours}$$

Most charge controllers will have presets for common battery chemistries that you can enable, and usually off the shelf they default to AGM. If you find yourself with a charge controller that does not allow you to set the battery type and you don't know what type of battery it is programmed for, be wary of connecting it to any batter you don't want to damage. More advanced charge controllers will allow you to fine tune these presets. This is a larger topic that is worth researching if you've invested a lot of money in batteries and want them to last as long as possible.

Here is a little bit about common battery chemistries and their charging profiles:

### Lead-Acid Charging Stages

- 1 **Bulk Charge (Fastest Stage)** → Charger delivers **constant current** until ~80% full.
- 2 **Absorption Charge** → Voltage **stabilizes**, current tapers off.
- 3 **Float Charge** → Maintains full charge without overcharging.

### Typical Voltage Ranges:

- 12V Flooded: **14.4V (Absorption), 13.6V (Float)**
- 12V AGM/Gel: **14.2V (Absorption), 13.8V (Float)**

### Lithium Charging Stages

- 1 **Bulk Charge** → Rapid charging at **constant current** until ~99% full.
- 2 **Taper Off** → Once full, charge current drops, but **no trickle charging needed**.

### Typical Voltage Range:

- 12V LiFePO4: **14.2V - 14.6V full charge, 13.3V resting voltage**

**Important:** Lithium **does not need float charging**—overcharging shortens lifespan.

### Battery Features to Consider

Battery Type	Pros	Cons	Typical Use
Nickel-Based (NiMH, NiCd)	Durable in extreme conditions; long cycle life	Expensive; less efficient; specialized use cases	Harsh climates; industrial setups

## Temperature Effects on Battery Performance

Battery Type	Cold Weather Performance (< 0°C / 32°F)	Hot Weather Performance (> 30°C / 86°F)
Flooded Lead-Acid	Reduced capacity, thickens electrolyte, harder to charge	Increased water loss, shorter lifespan
AGM / Gel	Slightly better than FLA, but still reduced	Heat causes plate degradation
Lithium (LiFePO4)	!! Cannot charge below 0°C without a heater	Performs well, but heat shortens lifespan

- In Cold Weather:** Lithium must be **above freezing to charge**. Some models have built-in heaters.
- In Hot Weather:** High temperatures cause **faster aging** in all battery types. Store batteries in shaded, ventilated areas.

## Battery Charge Profiles & Charge Curves

Each battery type follows a **specific charge curve** to optimize lifespan and performance. The charge profile describes the different phases of the battery charging, when and how long each of these phases happens, and the voltage applied for each.

It is important to know the charge profile for the type of battery that you're using and make sure any method you are using to charge it (solar charge controller, wall/trickle charger, vehicle alternator) is compatible with and or set to the charge profile of your specific battery. It is also important to know what voltage to apply to your battery. Failing to do either of these can result in a lessening of the life of your battery or rendering it useless after a small number of charge cycles.

Example: For 300Wh/day and 4 sunlight hours:  $\frac{300Wh}{3h} = 75W$

Because PV panels don't usually come in 75 watts, we'll round up and say to use a 100W solar panel for extra capacity and cloudy days.

## Step 3: Select a Battery

Convert Wh to Ah for a 12V battery:

$$\text{BatteryCapacity(Ah)} = \frac{\text{DailyEnergy(Wh)}}{\text{BatteryVoltage(V)}}$$

$$\text{Example: } \frac{300Wh}{12V} = 25Ah$$

Keep in mind that most battery types should not be drawn down to 100% of what they're rated for. In this example let's pretend we're looking for an AGM battery that should only be drawn down 50%. So you'd need an AGM battery rated to at least 50Ah. And it's best to bump that up (say to 60Ah or 100Ah) if you want to ensure that you're system is reliable.

## Step 4: Pick a Charge Controller

Charge controllers are usually rated by maximum ampage. Use this formula to determine how many amps you'll be passing through the charge controller:

$$\text{ChargeController(A)} = \frac{\text{SolarPanel(W)}}{\text{BatteryVoltage(V)}}$$

$$\text{Example: } \frac{100W}{12V} = 8.3A$$

Use a 10A or 15A charge controller for safety or incase you want to add capacity.

## Step 5: Consider Extra Power for Accessories

If running a laptop, fan, or additional radios, increase battery size to 100Ah.

If using higher power modes (SSB, FM, digital), allow extra power margin.

## Recommended Components for Ham Radios

Component	Size
Solar Panel	100W–300W
Battery	12V 40Ah–100Ah
Charge Controller	10A–15A

- Better lifespan than FLA (**4-7 years**).
- Can handle higher charge/discharge rates.

### GEL BATTERIES:

- Similar to AGM but **slower charging** and more sensitive to overcharging.
- Not ideal for high-current applications.

**Best For:** Budget systems, low-maintenance setups, backup power.

## Planning Your System Wiring

Before we put everything together there are some more details we need to work out. We need to determine what were wiring in parallel or series, the type and size of the wire, and what fuses or breakers well need.

### Parallel vs. Series

Wiring **solar panels** and **batteries** in series or parallel affects the **voltage** and **current** of the system. Understanding the differences helps in designing an efficient **12V solar power system**.

**Downsides:** Higher upfront cost, **requires a BMS (Battery Management System)**.

### Common Types of Solar Batteries Summary

Battery Type	Pros	Cons	Typical Use
Flooded Lead-Acid (FLA)	Cheapest upfront; well understood	High maintenance (must add water); shorter lifespan; vent hydrogen gas	Budget systems; off-grid cabins
Sealed Lead-Acid (AGM, Gel)	Maintenance-free; spill-proof; simple charging	Heavier; less deep cycling ability; moderate lifespan	Small to medium systems; backup setups
Lithium-Ion (LiFePO4)	Long lifespan (3000–5000+ cycles); high efficiency; lightweight; no maintenance	High upfront cost	Medium to large off-grid systems; mobile setups (vans, RVs)

### Depth of Discharge (DoD)

- How much energy you can use before needing to recharge.
- Lead-acid batteries recommend 50% DoD; lithium batteries allow 80–90% DoD safely.

### State of Charge (SoC)

- How full a battery is at any moment, usually shown as a percentage.

### C-Rate

- How fast you can charge or discharge a battery relative to its total capacity.
- Example: 1C = full discharge in 1 hour; 0.5C = full discharge in 2 hours.

### Cycle Life

- The number of complete charge/discharge cycles a battery can undergo before its capacity significantly declines.

### Voltage

- Common battery system voltages: 12V, 24V, and 48V.
- Higher voltage systems (24V/48V) are more efficient for larger solar arrays and inverters.

### Battery Chemistries

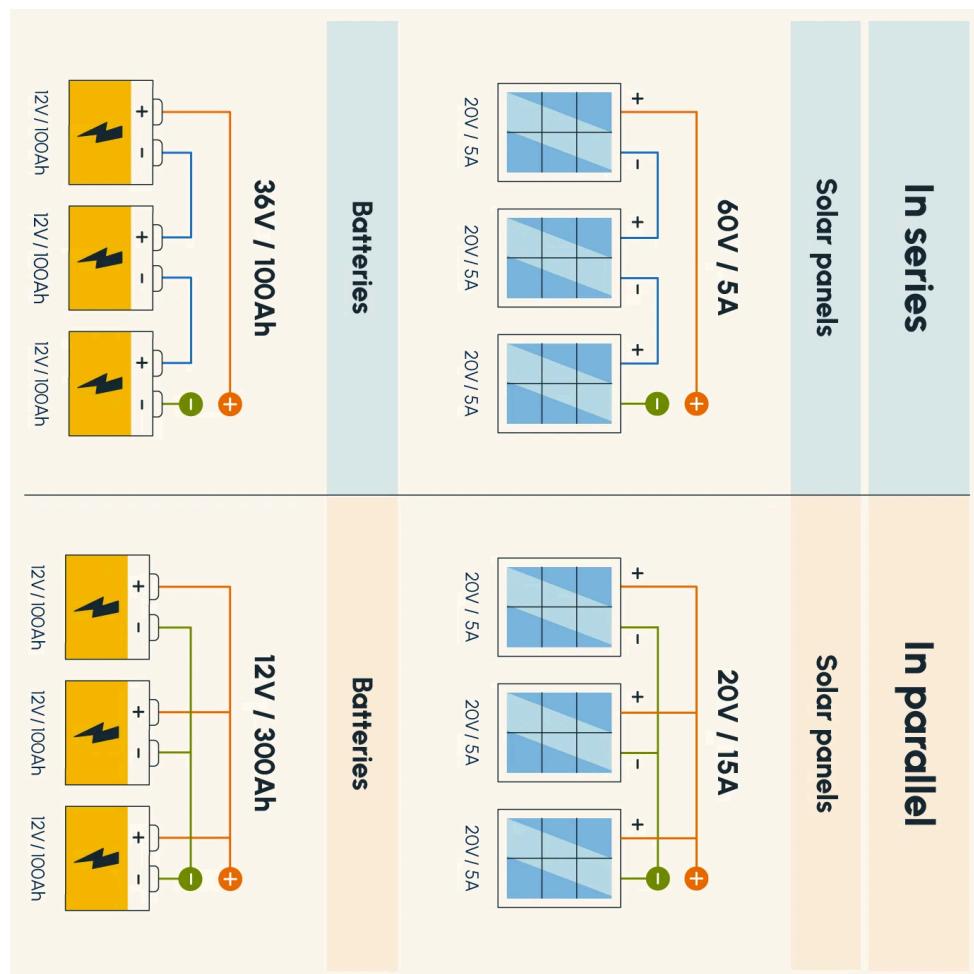
Lead-Acid Batteries (Flooded, AGM, and Gel)\*

FLOODED LEAD-ACID (FLA):

- Cheapest, but requires **maintenance (adding water)** and **ventilation**.
- Lifespan: **3-5 years** (if well-maintained).
- Depth of Discharge (DoD) should stay **above 50%** for longevity.

ABSORBED GLASS MAT (AGM):

- Maintenance-free and spill-proof.



**Example:** Connecting two 100W (12V, 8.3A) panels in parallel:

Panel	Voltage (V)	Current (A)	Total Power (W)
Panel 1	12V	8.3A	100W
Panel 2	12V	8.3A	100W
Total (Parallel)	12V	16.6A	200W

## HOW TO USE SOLAR Y-SPLITTERS IN PARALLEL INSTALLATION

Solar Y-splitters are **two-to-one connectors** that allow you to **combine multiple solar panels in parallel** easily. They typically come in **MC4-compatible** versions with:

- **One male and two female connectors** (for positive connections).
- **One female and two male connectors** (for negative connections).

## SERIES WIRING (MORE VOLTAGE, SAME CURRENT)

- **How It Works:** Connect the **positive terminal of one panel** to the **negative terminal of the next**.
- **Effect: Voltage adds up**, but **current stays the same**.

**Best For:** Higher-voltage systems (24V, 48V) for long cable runs with less energy loss.

## Example: Connecting two 100W (12V, 8.3A) panels in series:

Panel	Voltage (V)	Current (A)	Total Power (W)
Panel 1	12V	8.3A	100W
Panel 2	12V	8.3A	100W
Total (Series)	24V	8.3A	200W

## 1 Calculate Total Solar Panel Current (Amps)

Example: Four panels at 5 amps each = **20 amps** total.

## 2 Add a 25% Safety Margin

Example:  $20A \times 1.25 = 25 \text{ amps}$ .

Choose at least a 30-amp controller.

## 3 Confirm Voltage Compatibility

Match battery bank and controller voltage (12V, 24V, or 48V).

## Installation & Safety Tips

- Mount your controller close to your battery bank to minimize voltage drop.
- Always use proper fuses or circuit breakers between panels, controller, and batteries.
- Ensure proper ventilation around the controller to prevent overheating.
- Regularly inspect connections and terminals for corrosion, dirt, or looseness.

## Common Mistakes to Avoid

- Using a PWM controller with high-voltage panels, causing efficiency losses.
- Overloading your charge controller by exceeding its rated amps.
- Ignoring proper battery type settings, leading to battery damage.
- Mounting the charge controller in enclosed areas with no airflow.

## Batteries In Depth

### Understanding Battery Measurements

Batteries are the heart of a small solar power system. Knowing how to read and understand their ratings is critical for designing, using, and maintaining your system properly. Here are the key measurements and what they mean:

## Parallel vs. Series Wiring for Batteries

available.

## Other Charge Controller Considerations

### Voltage and Current Ratings

- Ensure your charge controller matches your battery bank's voltage (12V, 24V, or 48V).
- Check the maximum current rating (amps) to accommodate your solar panels' combined current output.

### Battery Compatibility

- Make sure the controller supports your battery chemistry (lead-acid, AGM, lithium).
- Many controllers offer customizable charging profiles for different battery types.

### Load Control & Low Voltage Disconnect (LVD)

- Many controllers have terminals to power DC loads directly, automatically disconnecting them if the battery voltage gets too low.

### Temperature Compensation

- Adjusts charging voltage according to battery temperature, prolonging battery life.

## PARALLEL BATTERY WIRING (SAME VOLTAGE, MORE CAPACITY)

- **How It Works:** Connect all **positive terminals** together and all **negative terminals** together.

- **Effect: Voltage remains the same, but amp-hours (Ah) increase.**

**Best For:** Expanding battery capacity while keeping the system at **12V**.

**Example:** Connecting two 12V 50Ah batteries in parallel:

Battery	Voltage (V)	Capacity (Ah)	Total Energy (Wh)
Battery 1	12V	50Ah	600Wh
Battery 2	12V	50Ah	600Wh
Total (Parallel)	12V	100Ah	1,200Wh

### Series Battery Wiring (More Voltage, Same Capacity)

- **How It Works:** Connect the **positive terminal of one battery** to the **negative terminal of the next**.
- **Effect: Voltage adds up, but Ah remains the same.**

**Best For:** 24V or 48V systems to support larger inverters with **lower current draw**.

**Example:** Connecting two 12V 50Ah batteries in series:

Battery	Voltage (V)	Capacity (Ah)	Total Energy (Wh)
Battery 1	12V	50Ah	600Wh
Battery 2	12V	50Ah	600Wh
Total (Series)	24V	50Ah	1,200Wh

## Choosing Parallel vs. Series

### Proper Sizing of a Charge Controller

Follow these steps to choose the right size controller:

Factor	Parallel	Series
Voltage Output	Same as one unit	Adds up

Factor	Parallel	Series
Current (Amps)	Adds up	Same as one unit
Best For	12V systems, increasing battery capacity	24V+ systems, reducing current loss
Cable Thickness	Thicker cables needed for high amps	Thinner cables possible due to lower amps
Charge Controller Type	PWM (low cost) or MPPT	MPPT (required for series solar panels)

battery bank. For example, you can use a 36V or 48V panel to charge a 12V battery.

- **Efficiency:** Typically **90–99% efficient**, especially in cold or cloudy conditions when panel voltage tends to be higher.

- **Best For:** Larger systems; situations where panel voltage is significantly higher than battery voltage; cold climates (where panels can generate extra voltage); systems where you want to maximize every bit of solar power.

#### Hybrid (Series-Parallel) Wiring

For larger systems, both **series** and **parallel** wiring can be combined.

**Example:**

- **Four 100W solar panels (12V, 8.3A each)**

- **Two series pairs** → Each pair becomes **24V, 8.3A**

- Then connect those two pairs in **parallel** → Final output **24V, 16.6A**

This balances **higher voltage for efficiency** while maintaining **high current output**.

#### Types of DC Wire and Their Uses

This list is not exhaustive, but here are the common types of wire used in solar applications. You will likely need a combination of types and sizes of wires to build your system correctly

#### THHN (Thermoplastic High Heat Nylon-Coated) Wire

Common in industrial and home wiring, also be used in solar power systems.

- **Advantages:** Heat-resistant and durable; has an outer nylon coating for extra protection.

#### Welding Cable

Feature	PWM Controller	MPPT Controller
Efficiency	70–80%	90–99%
Cost	Low	Higher
Best Use	Small, simple systems	Larger, high-performance systems
Panel-to-Battery Voltage	Must be matched closely	Panel voltage can be much higher
Performance in Cold/Cloudy Weather	Lower	Much better

#### Quick Example

Suppose you have a 200W solar panel rated at 18V and a 12V battery:

- A **PWM controller** would force the panel down to 12V, wasting the difference in voltage.
- An **MPPT controller** would keep using the full 18V, converting it efficiently to deliver more amps into your battery — meaning you get almost the full 200W

## PWM (Pulse Width Modulation) Charge Controllers

- **How It Works:**

A PWM controller connects the solar panel directly to the battery when charging. As the battery charges up, the controller rapidly "pulses" the connection on and off to maintain the correct voltage without overcharging.

- **Voltage Matching:**

The solar panel's voltage is pulled down to match the battery's voltage. This means if you have a 12V battery, the panel's voltage must also be around 12V to work efficiently.

- **Efficiency:**

Generally about **70–80% efficient**, because it doesn't make full use of higher panel voltages.

- **Best For:** Smaller systems; when panel voltage is close to battery voltage; lower-cost, budget setups.

- **Pros:** Inexpensive; simple and reliable; great for small DIY systems.

- **Cons:** Wastes potential power if panel voltage is much higher than battery voltage; less efficient in cold or cloudy weather

## MPPT (Maximum Power Point Tracking) Charge Controllers

- **How It Works:**

An MPPT controller is more sophisticated. It constantly measures the output of the panels and finds the **maximum power point** — the optimal combination of voltage and current to produce the most power.

It then converts that higher voltage down to match the battery voltage, while **boosting the current** to deliver more charging power.

- **Voltage Flexibility:**

MPPT allows you to use solar panels with a much higher voltage than your

Heavy-duty high-current applications, such as battery banks and inverters.

**Advantages:** Extremely flexible and resistant to wear; can handle very high currents with minimal voltage drop.

**Best For:** Connecting batteries, inverters, and large solar setups.

## PV (Photovoltaic) Wire

Designed specifically for solar panel connections.

**Advantages:** UV-resistant and weatherproof; rated for high-voltage DC power transmission.

## Best For: Connecting solar panels to charge controllers.

### Automotive Wire (GPT, GXL, TXL)

Found in 12V DC automotive and mobile power systems.

**Advantages:** Flexible and heat-resistant; insulated for protection in engine compartments.

## Best For: Mobile solar power systems, vehicles, trailers.

## Wire Types at a Glance

Wire Type	Best Used For	Advantages
THHN Wire	Outdoor runs, conduit installations	Heat-resistant, durable
Welding Cable	Battery banks, inverters	High-current capacity, flexible
PV Wire	Solar panel connections	UV/weather-resistant, safe for high voltage
Automotive Wire	12V DC systems, mobile setups	Flexible, heat-resistant

## Wire Size and Voltage Drop

Proper wire sizing is critical in a solar power system to **prevent overheating, reduce power loss, and maintain efficiency**. One of the biggest factors in choosing wire size is **voltage drop**, which occurs when electricity travels through the wire and loses energy due to resistance.

Voltage drop happens depending on the length of the wire, its thickness, and the voltage and current running through it. Wires that are too thin or run too long introduce more and more resistance, which causes the voltage to drop. This can impact performance or your system, but also can start fires as the electricity lost is displaced as heat.

Wire sizes are measured in AWG (American Wire Gauge). The lower the gauge number the thicker the wire and the higher the gauge number the thinner.

In order to properly size your wires you will need to know the maximum possible current (amps) running through them.

- For solar panels just add up the amprage of each panel (or use the power formula to convert watts to amps).

This chart shows wire gauges (AWG 00 to 18) along with their **ampacity (current capacity)** and common uses in DC solar power systems.

<b>AWG (Gauge)</b>	<b>Diameter (inches)</b>	<b>Ampacity (DC, Copper Wire)</b>	<b>Common Uses in Solar DC Systems</b>
00 (2/0 AWG)	0.365	200A+	Battery to large inverter (2000W+), battery bank interconnects
0 (1/0 AWG)	0.325	175A	Battery to mid-size inverter (1000W– 2000W)
1 AWG	0.289	150A	High-power charge controller to battery
2 AWG	0.258	125A	Large battery-to-inverter cables (12V, 24V systems)
4 AWG	0.204	100A	Battery to inverter (500W–1500W)

**Warning:** Some multimeters can only handle small currents (e.g. 10A max). If the panel exceeds this, use a **clamp meter** or a proper charge controller test instead.

**Good result:** Output at least **70-80% of rated power** under good sunlight.

**Bad result:** If power is much lower than expected, the panel has **cell degradation, dirt, or internal failure**.

#### Troubleshooting Low Solar Panel Output

- Check for Shading** – Even a small amount of shade **drastically reduces power output**.
- Inspect for Cracks or Delamination** – Damaged panels often underperform.
- Clean the Panel** – Dirt, dust, or oxidation can block sunlight and reduce efficiency.
- Check for Loose Connections** – Bad MC4 connectors or wiring can cause voltage drops.
- Measure Temperature** – Hot panels produce less power than their rated values.

## Charge Controllers In Depth

### Why Do You Need a Solar Charge Controller?

Solar panels often produce voltages higher than what batteries safely accept, especially in direct sunlight or cold temperatures. A charge controller adjusts this voltage and current, preventing battery damage and extending battery lifespan.

### PWM vs. MPPT Charge Controllers

There are two main types of charge controllers: **PWM** (Pulse Width Modulation) and **MPPT** (Maximum Power Point Tracking).

While both do the same basic job, they work very differently and are suited to different types of systems.

**What it tells you:** If the panel is still producing power and if there's damage to internal connections.

#### Steps:

- 1 Place the panel in **full sunlight** (angle it towards the sun for max exposure).
- 2 Set your **multimeter to DC voltage (VDC)**.
- 3 Connect the **positive probe to the positive MC4 connector** (or junction box terminal). Connect the **negative probe to the negative connector**.
- 4 Compare the reading to the **Voc value on the label**.

**Good result:** A reading **close to Voc** (e.g., if Voc is 22V, you should measure around 20V-22V in full sun).

**Bad result:** If the voltage is **significantly lower** (e.g., under 15V for a 22V Voc panel), the panel may have **bad cells or internal damage**.

## B. TESTING SHORT CIRCUIT CURRENT (ISC) WITH A MULTIMETER

**What it tells you:** If the panel is capable of producing its maximum rated current.

#### Steps:

- 1 Set your **multimeter to DC amps (A or mA mode)**.
- 2 Place the panel in **full sunlight**.
- 3 Connect the **positive probe to the positive panel wire**.
- 4 Connect the **negative probe to the negative panel wire**.
- 5 Compare the reading to the **Isc value on the label**.

**Good result:** A reading **close to Isc** (e.g., if Isc is 5.5A, you should see around 5A-5.5A).

**Bad result:** If the current is much lower, **some cells may be failing, or there is shading/damage**.

AWG (Gauge)	Diameter (inches)	Ampacity (DC, Copper Wire)	Common Uses in Solar DC Systems
6 AWG	0.162	75A	Charge controller to battery (up to 60A), medium inverter connections
8 AWG	0.128	50A	Solar panel to charge controller (longer runs)
10 AWG	0.102	30-40A	Solar panel strings, short charge controller runs
12 AWG	0.081	20-25A	Smaller solar panel connections, LED lighting circuits
14 AWG	0.064	15-20A	Low-power DC appliances, short solar runs (under 10A)
16 AWG	0.051	10-15A	Small loads (USB ports, 12V accessories)
18 AWG	0.040	5-10A	Low-current sensors, monitoring equipment

### Determining Appropriate Wire Size

To determine what size wire to use it's best to use an online or phone based voltage drop calculator where you plug in the voltage, current (amps), and size of the wire run, and it gives you back the thickness you need to keep the voltage drop within the 3% maximum recommended drop range. You can also consult this table:

#### Maximum One-Way Wire Distance (Feet) for 3% Voltage Drop

This table provides the **maximum one-way wire run** (in feet) for a **3% voltage drop**, based on current load and wire gauge. Values are for **copper wire** and assume a **12V system**.

## 12 VOLT DC SYSTEM

It's important to test the voltage and amperage of your solar panels to ensure they are still functional and operating close to their rated specifications. You can also learn a lot from reading the label on the back of the panel.

### How to Read a Solar Panel Label

Most solar panels have a label on the back that provides **electrical specifications**.

Here's how to interpret key values:

		TOTAL CURRENT ON CIRCUIT (amps)																	
		LENGTH OF CONDUCTOR from Source of Current to Device and Back to Source (feet)																	
3%	10	15	20	25	30	40	50	60	70	80	90	100	110	120	130	140	150	160	170
5	18*	16	14	12	12	10	10	10	8	8	8	6	6	6	6	6	6	6	6
10	14	12	10	10	10	8	6	6	6	4	4	4	4	2	2	2	2	2	2
15	12	10	10	8	8	6	6	6	4	4	2	2	2	1	1	1	1	1	1
20	10	10	8	6	6	4	4	2	2	2	1	1	1	0	0	0	2/0	2/0	2/0
25	10	8	6	6	4	4	2	2	1	1	0	0	0	2/0	2/0	2/0	2/0	2/0	2/0
30	10	8	6	6	4	4	2	2	1	1	0	0	0	2/0	2/0	3/0	3/0	3/0	3/0
40	8	6	4	4	2	2	1	0	0	2/0	2/0	3/0	3/0	4/0	4/0	4/0	4/0	4/0	4/0
50	6	6	4	4	2	2	1	0	2/0	3/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0
60	6	4	4	2	2	1	0	2/0	3/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0
70	6	4	2	2	1	0	2/0	3/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0
80	6	4	2	2	1	0	3/0	3/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0
90	4	2	2	1	0	2/0	3/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0
100	4	2	1	0	2/0	3/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0	4/0

NOTE: The numbers shown are based on the distance from power source to light and back (no load trip).

\*For single conductor wire, ABYC requires a minimum of 16 AWG with some limited exceptions.

### Wire Gauges for a 3% Voltage Drop in a 12 Volt DC System

Label Term	What It Means	Typical Values (Example for a 100W Panel)
Max Power ( $P_{max}$ )	The maximum wattage output under ideal conditions.	100W
Voltage at Max Power ( $V_{mp}$ )	The voltage the panel produces under load (when connected to a system).	18V - 20V
Current at Max Power ( $I_{mp}$ )	The current (amps) the panel produces under load.	5A - 6A
Open Circuit Voltage ( $V_{oc}$ )	The voltage when the panel is not connected to anything (no load).	22V - 24V
Short Circuit Current ( $I_{sc}$ )	The maximum current the panel can produce when shorted.	5.5A - 6.5A
Operating Voltage Range	The panel's recommended working range.	12V (nominal) or 24V (nominal)

### ♦ Important Notes:

- **Fuses:** Single-use devices that "blow" or melt when the current exceeds a certain limit. Once blown, they must be replaced.
- **Breakers:** Reusable switches that "trip" when overcurrent is detected. They can be reset manually.

### Where to Place Fuses and Breakers in a 12V Solar System

Fuses and breakers should be installed **as close as possible to the power source** (battery or charge controller) to protect wiring and devices downstream. Common

### How to Test a Used Solar Panel

### A. TESTING OPEN CIRCUIT VOLTAGE (VOC) WITH A MULTIMETER

Solar panels are commonly made using two types of silicon cells—

**Monocrystalline** and **Polycrystalline**. Each has advantages and trade-offs:

Feature	Monocrystalline	Polycrystalline
Appearance	Uniform black cells with rounded corners	Bluish cells with rectangular, speckled pattern
Efficiency	Higher (15–23%)	Lower (13–17%)
Space Efficiency	Higher—fewer panels for same output	Lower—requires more panels
Performance in Heat	Slightly better in high temperatures	Slightly worse in high temperatures
Cost	Higher initial cost	Lower initial cost
Lifespan	Longer (~25–30+ years)	Shorter (~20–25 years)

### When to Use Monocrystalline

- Ideal if your roof space is limited.
- Maximizes efficiency and long-term reliability.
- Better overall performance, especially in hotter climates.

**Choose Monocrystalline** if you have limited space, need high efficiency, and prioritize long-term reliability.

### When to Use Polycrystalline

- Best choice if budget is the main concern.
- Good if you have plenty of available installation space.
- Practical for larger arrays where cost matters more than peak efficiency.

**Choose Polycrystalline** if budget is your primary concern and you have plenty of installation space.

## Testing PV Panels & Understanding Their Labels

locations include:

### 1 Between the Solar Panels and Charge Controller

- If your panels exceed the **amp rating** of your charge controller, install a fuse or breaker on the **positive wire** from the panels.
- Use a **breaker** here if you want an easy way to disconnect panels for maintenance.

### 2 Between the Charge Controller and Battery

- Protects the **battery** from overcurrent.
- Size the fuse/breaker **slightly higher than the charge controller's max output** (e.g., for a 30A controller, use a 35A fuse).

### 3 Between the Battery and Inverter

- The **largest fuse/breaker in the system** due to the high current draw of inverters.
- Install a fuse rated for **1.25x the inverter's max current draw**. e.g., for a 1000W inverter at 12V:

$$\frac{1000W}{12V} = 83A$$

$$83A \times 1.25 = 104A$$

So use a **100A-125A fuse**.

### 4. Between the Battery and Fuse Block (for 12V Accessories)

- A **main fuse** protects the wiring for **lights, USB ports, fridges, and other 12V loads**.
- Use a **breaker** if you want an **easy shutoff switch** for all accessories.

### 5. At Each 12V Accessory Circuit

- Each individual device should have its own fuse.

- Example fuse sizes:

- LED lights (5A circuit): Use a **5A or 7.5A fuse**.
- Fridge (10A circuit): Use a **15A fuse**.
- USB ports (3A circuit): Use a **5A fuse**.

#### How to Determine Proper Fuse Size

- 1 Identify the wire gauge and ampacity (maximum current capacity).
- 2 Find the maximum current draw of the device.
- 3 Multiply by 1.25 (125%) to allow for startup surges.
- 4 Choose a fuse that does not exceed the wire's ampacity.

**Example:** A 12V fridge draws **8A continuously**.

$$8A \times 1.25 = 10A \text{ fuse}$$

- If using **14 AWG wire** (which handles **15A max**), a **10A fuse** is safe.

## Putting Everything Together

Now you know the components you're using, the size of the wires and fuses or breakers needed, and how the batteries and panels will be laid out. So let's put it all together; by reviewing the function of each component, how they are connected, and where they are placed.

### 1. Solar Panels

- **Function:** Capture sunlight and generate DC electricity.
- **Connection:** Wired in **parallel** for 12V systems (voltage stays the same, current increases).
- **Placement:** Install on a roof, ground mount, or pole mount facing **the sun** for maximum exposure.

## PV Panels In Depth

### Monocrystalline vs. Polycrystalline Solar Panels

- Uses a **Voltage-Sensing Relay (VSR)** to connect batteries only when the engine is running.

- When the vehicle is off, the relay **disconnects** to prevent draining the starter battery.

#### Basic Wiring:

- 1 Connect vehicle **battery positive** to isolator input.
- 2 Run **heavy-duty wire** from isolator to house battery (**fused near both ends**).
- 3 **Ground the system** properly to the vehicle's chassis.

Using a DC-DC Charger (Better for Lithium & Deep-Cycle Batteries)

- A **DC-DC charger (20A-50A models)** ensures the house battery gets the correct charging voltage.
- Essential for **Lithium (LiFePO4) batteries**, since alternators don't always reach their needed voltage.
- Provides **multi-stage charging** (Bulk, Absorption, Float).
- Protects the alternator from excessive load.

- Many models automatically shut off or adjust current to prevent overcharging.

#### Smart Multi-Stage Chargers

- Uses **Bulk, Absorption, and Float** charging stages for optimal battery health.
- Works with **lead-acid, AGM, lithium, and gel** batteries.
- Prevents sulfation and extends battery life.

#### Example Setup:

- Plug charger into a 120V AC outlet.
- Connect **positive (red)** and **negative (black)** leads to battery terminals.
- Set to the **correct battery type** (AGM, lithium, etc.).
- Monitor **charging progress**; most chargers have an LED or display showing charge percentage.

#### Charging from a Vehicle Alternator

A vehicle's **alternator** generates DC power while the engine runs, which can be used to charge **house batteries in an RV, camper, or off-grid setup**.

#### What You Need:

- Heavy-duty wiring (4 AWG - 8 AWG) to handle high currents
  - Battery isolator or DC-DC charger\*\* to prevent draining the starter battery
  - Fuses or circuit breakers\*\* to protect wiring
  - Anderson connectors\*\* or quick disconnects for easy removal
  - Two Ways to Charge from an Alternator\*\*
    - Using a **Battery Isolator (Basic Setup)**:
      - Allows alternator to charge a second battery while **keeping it separate from the vehicle's starter battery**.
3. Battery Bank
    - Function: Stores solar energy for use when sunlight is unavailable.
    - Connection:
      - Charge Controller → Battery (Positive & Negative Terminals)
      - Battery Fuse (Near Battery Positive Terminal)
    - Placement: In a well-ventilated area (especially for lead-acid batteries).
  4. Inverter (Optional – For AC Loads)
    - Function: Converts 12V DC to 120V AC for household appliances.
    - Connection:
      - Battery → Inverter (With Inline Fuse or Breaker Near Battery)
      - Inverter AC Output → Appliances
      - Placement: Close to the battery (within 3-5 feet) to handle high current draw efficiently.
  5. 12V Distribution (Fuse Block for DC Loads)
    - Function: Distributes 12V DC power to lights, USB ports, and other accessories.
    - Connection:
      - Battery or Charge Controller DC Out → Fuse Block (With Main Fuse Between Them)

#### 2. Solar Charge Controller

- **Function:** Regulates voltage and current from panels to prevent battery overcharging.
- **Connection:**

- Solar Panels → Charge Controller (PV Input)
- Battery → Charge Controller (Battery Terminals)
- Fuse Between Battery and Controller (Close to Battery)

- Placement: Close to the battery (within 3-5 feet) to minimize voltage drop.

- Fuse Block → Individual Circuits (Lights, Fridge, etc.)

- Placement: Near the battery but accessible for easy fuse replacement.

## Preparing the Wires and Making the Connections

Now that we've reviewed the basics of how the system fits together again, let's go over step by step how to connect each component, including how to prepare the wires and various connectors.

**Important:** When you strip wires and insert them in a screw terminal or crimp a ring terminal on a wire, make sure you strip just enough to fit so that no bare wire is exposed. Exposed bare wire increasing the chances of the wire becoming damaged or shorting / sparking.

### 1. Connecting Solar Panels

**Wiring Type:** Solar panels typically use **MC4 connectors** on their output wires. If the panel has bare wires, they may connect to the charge controller using **ring terminals, spade terminals, or screw terminals**.

MC4 Connectors

## Alternative Ways to Charge Batteries

While solar is ideal, sometimes you're only going out for a weekend and can do with a single battery charge from an AC wall charger ahead of time, and leave the panels at home (or build a system without them). If you are installing a solar setup (or standalone house battery) in a vehicle or RV you can charge your battery while driving using the power generated by your vehicles alternator.

### AC Wall Chargers

AC chargers are **plugged into a standard household outlet** (120V AC) and convert power to **12V DC** to charge a battery. You can purchase and use one of these to charge your batteries at home before you go on an outing where you need power.

### Standard Battery Chargers

- Fast charging, good for deep-cycle batteries.
- Often rated at **10A-50A** output.
- Smart chargers can **prevent overcharging** by switching to trickle mode when full.

### Trickle Chargers & Battery Maintainers

- Designed for **long-term maintenance** rather than fast charging.
- Typically **1A-3A** output to **slowly top off a battery**.
- Ideal for **seasonal vehicles (RVs, boats, motorcycles)** that sit unused.

## 2. Plastic Marine-Grade Battery Box

- Best for **single battery setups** (RV, boat, van).

- Resistant to **water, corrosion, and UV exposure**.

- Usually includes **tie-down straps** for secure mounting.
- Some models have **built-in vents** for gassing batteries.



**Important:** MC4 connectors are shaped different for positive and negative poles, make sure you know if you are connecting to a positive or negative wire before crimping on a connector.



Types of Battery Boxes:

#### 1. DIY Wooden or Plywood Battery Box

- Ideal for **indoor installations** (garage, shed, or RV).
- Allows **custom sizing** for multiple batteries.
- Must have **ventilation holes** for lead-acid batteries.
- Add **foam insulation** in cold climates to prevent freezing.

#### For Bare Wire to Charge Controller (Screw Terminals)

- 1 Strip roughly  $\frac{1}{2}$  inch of insulation or however much will fully go into the charge controller and leave none showing from the end of the wire.
- 2 Insert the bare wire into the charge controller terminal.
- 3 Tighten the screw securely.

#### SAFETY TIPS

Use an MC4 tool\*\* to disconnect MC4 connectors—pulling by hand can damage them.

**Check polarity (positive & negative)** before connecting to the charge controller.

**Use a fuse or breaker** between the solar panel and charge controller for protection.

## 2. Connecting the Charge Controller to the Battery

**Wiring Type:** Battery cables usually connect via **ring terminals or spade terminals**, secured with bolts or screw terminals on the charge controller.

### Ring Terminals

There are two main types of ring terminals:

#### COPPER RING TERMINALS

- Require a special hydraulic crimping tool or hammer crimping tool:
- Copper ring connectors are more reliable and recommended if you can use them.
- When the copper is pressed together properly with the copper wires the pressure creates a solid metal core that is very strong (see image of cross-section below).

#### CHARGE CONTROLLER & INVERTER

- **Install indoors or in a weatherproof enclosure** to protect from rain and moisture.
- **If placed outside, use a NEMA-rated enclosure** (e.g., **NEMA 3R** or **NEMA 4X** for outdoor electrical protection).
- **Provide adequate airflow** around components to prevent overheating.

- **Secure charge controllers, breakers, and inverters to a solid surface** (plywood board, metal bracket, or inside a weatherproof enclosure).

- **Leave enough space for ventilation**, especially around inverters and charge controllers that generate heat.

- **Use weatherproof junction boxes** for wire connections when installing outdoors.

#### Protecting the System from the Elements

A solar installation is exposed to **sun, rain, wind, dust, and extreme temperatures**. Protecting components ensures longevity and reliability.

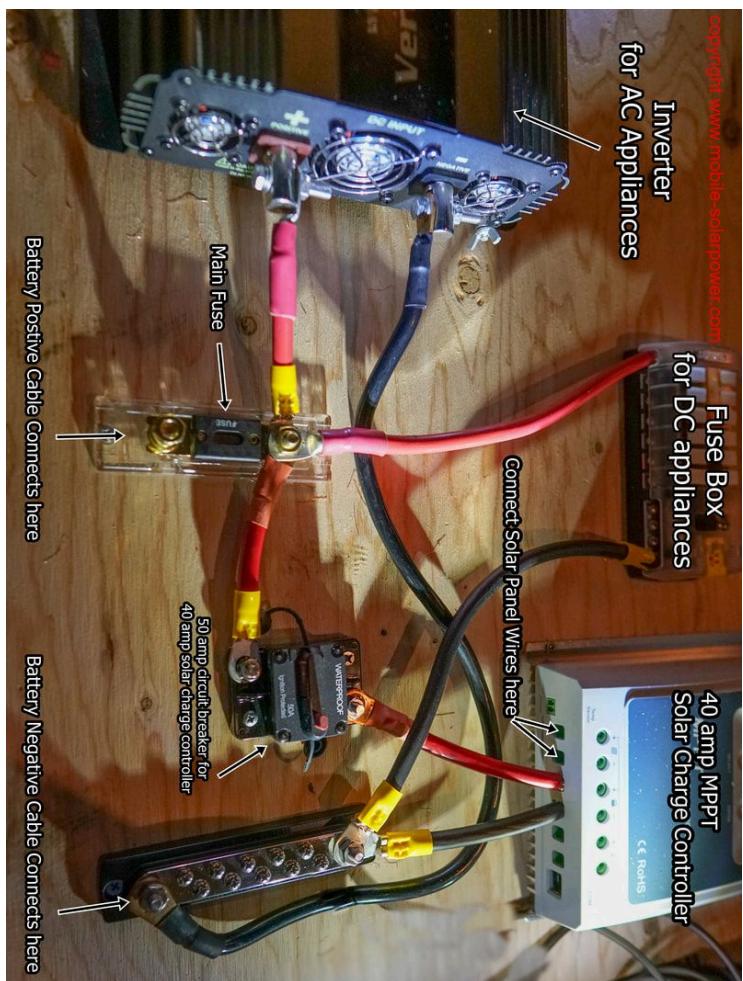
#### SOLAR PANELS

- **Use strong mounts and brackets** rated for local wind speeds.
- **Ensure panels are tilted to allow water runoff** (prevents pooling and dirt buildup).
- **Use UV-resistant solar cables** to prevent deterioration over time.

## Inverter for AC Appliances

## Fuse Box for DC appliances

## 40 amp MPPT Solar Charge Controller

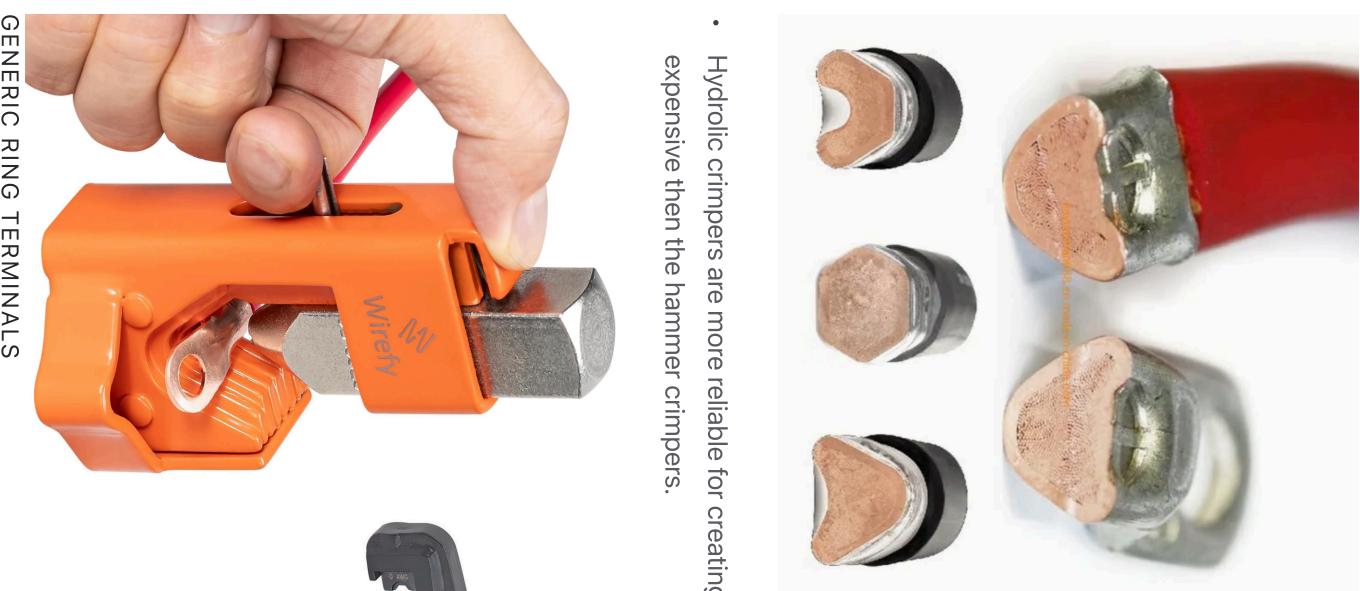


A messy install can lead to **power loss, troubleshooting difficulties, and safety risks**. Keep your system organized with these tips:

### Cable Management Suggestions

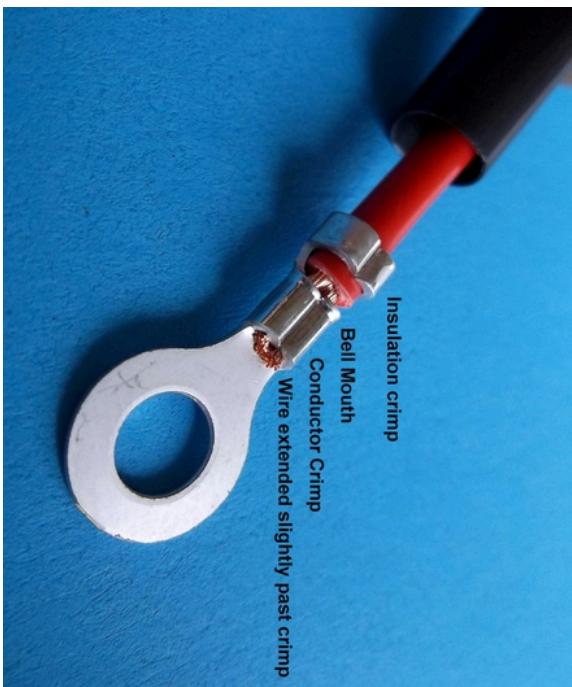
- **Use proper wire sizes** to minimize voltage drop and prevent overheating.
- **Label all wires** (e.g., PV+, PV-, BAT+, BAT-) for easy identification.
- **Use conduit or cable raceways** to protect wires from physical damage.
- **Zip ties or cable clips** keep wiring bundles tidy and prevent them from moving in the wind.
- **Avoid sharp bends or tight loops** in cables to prevent stress on the wiring.

### Mounting Components Properly



GENERIC RING TERMINALS

- Can usually be crimped with standard wire stripping tool.
  - Typically made with a steel or brass base and plated with tin or nickel.
  - Often have colored plastic insulation sleeves for easier crimping.
  - Common in automotive or low-current applications.
  - Usually for smaller wire gauges (22–10 AWG).
  - Not ideal for high-current use — can heat up or fail under load.
- These are fine if you're building a small system, but we highly recommend investing in copper terminals and a tool to crimp them.



- ### Why Shading Reduces Power:
- **Partial shading can cause major losses.** If just **one cell** in a panel is shaded, it can reduce the entire panel's output.
  - **Series-connected panels suffer the most**—one shaded panel limits the entire string's current.
  - **Parallel-connected panels perform better**, since shading on one panel doesn't affect others as much.
- #### How to Minimize Shading Issues:
- **Avoid placing panels near trees, buildings, or antennas** that cast shadows.
  - **Use bypass diodes** (built into many panels) to reduce shading impact.
  - **Tilt panels properly** so shadows move quickly rather than lingering.
- ## Installation Longevity Considerations
- A well-organized **solar power system** is not only more **efficient and easier to maintain**, but it also ensures **safety and durability** in various environmental conditions. Below are best practices for **cable management, weather protection, and battery storage**.
- 1 Strip **½ inch** of insulation from the end of the cable.
  - 2 Slide a **heat-shrink ring terminal** onto the wire.
  - 3 Crimp the terminal using a **heavy-duty crimper**.
  - 4 Use a **heat gun or lighter** to shrink the heat shrink, sealing the connection.
  - 5 Bolt the terminal onto the battery post.
- ### Keeping a Solar Installation Neat

#### HOW TO CRIMP RING TERMINALS

- **Vertical Mounting (90° Angle, Walls/Fences): Worst for solar production**, but useful in snowy areas to prevent snow buildup.

#### 3. Effects of Shading on Solar Panels

- Shading is one of the biggest performance killers** in a solar system. Even a small amount of shade on one panel **can drastically reduce power output**, especially in **series-connected panels**.

- If adjustable, panels can be slightly turned Southeast or Southwest to

## 2. Solar Panel Angle (Tilt) for Maximum Output

**1** Strip  $\frac{1}{2}$  inch of insulation.

- 1 Strip  $\frac{1}{2}$  inch of insulation.
  - 2 Insert the wire into the terminal

3 Tighten the screw until the wire is securely held;

SAFETY TIPS:

Always connect the battery to the charge controller BEFORE connecting solar panels.

Use properly rated fuses between the battery and charge controller.  
**Avoid over-tightening bolts or screws**, which can damage terminals.

### 3. Connecting the Battery to the Inverter

**Wiring Type:** Large-gauge cables with **ring terminals**, secured to the battery and inverter using bolts.

SAFETY TIPS

Use properly sized cables\*\* (too small = overheating).

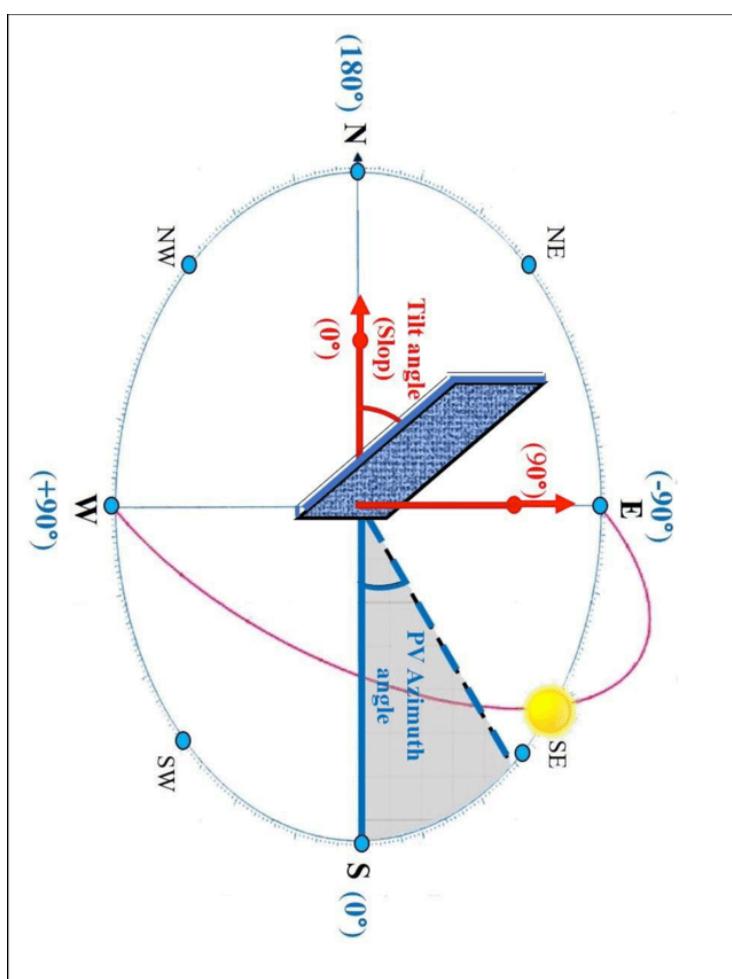
Install a fuse close to the battery\*\* on the positive wire.

Ensure ring terminals are tight but not over-tightened.\*\*\*

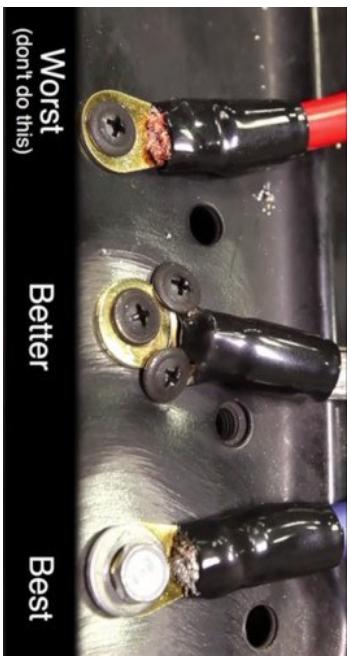
4 Gravitating a Solar System in a Vehicle

The **tilt angle** should be adjusted based on latitude and seasons:

- **Fixed Angle (Year-Round Setup): Tilt = Your Latitude** (e.g., for set panels at 35° tilt).
  - **Adjustable Angles for Seasonal Optimization:**
  - **Summer: Latitude - 10°** (Panels lay flatter to capture higher sun)
  - **Winter: Latitude + 10°** (Panels tilt more to capture lower sun).
  - **Spring/Fall: Set to Latitude** (Balanced approach).



- 4 Ensure the connection is **clean, tight, and free of paint or rust**.



#### SAFETY TIPS:

Use the same gauge wire as the main battery cables\*\* for grounding.

**Avoid using small screws**—a solid bolt connection is best.

**Check the connection regularly** for corrosion or looseness.

#### 5. Installing Fuses

At this point all of your components should be connected! You're ready to install the fuses into the fuse holders in your system. To determine what size fuse to put into each area, see the [Wiring and Fuses](#) section.

If you're using breakers instead, go ahead and turn on the breakers.

#### 6. Setting Charge Controller Parameters

Last step! It's critical to make sure your charge controller is charging your battery the way it wants to be charged to prevent damage to it. More on this will be in the [Batteries In Depth](#) section.

#### How to Program Your Charge Controller

**Note:** Each brand is slightly different — always refer to the manual. But the general steps are similar:

### 1 Power on the Controller

- Make sure it's connected to the battery (and solar if needed).
- 2 **Enter the Settings Menu**
    - Most controllers have a button/menu system or a mobile app.
    - Look for options like [Battery Type](#), [User Mode](#), or [Settings](#).

- 3 **Select Battery Type**
  - Choose from preset options: Flooded, AGM, Gel, or Lithium.
  - Some advanced controllers have a **User-defined mode** for manual voltage settings.

- 4 **Set or Confirm Charging Parameters**

- If you're in User mode, you'll enter:

- Absorption Voltage
- Float Voltage
- (Optional) Equalization Voltage
- (Optional) Temperature Compensation

- 5 **Save and Exit**

- Confirm changes and exit the menu.
- Some units require a long press or button hold to save.

## Solar Panel Placement

Proper positioning of solar panels is **critical** for maximizing energy production. The angle, direction, and impact of shading all affect efficiency.

#### 1. Solar Panel Positioning

##### Direction (Azimuth Angle):

- **In the Northern Hemisphere** → Face panels **South**
- **In the Southern Hemisphere** → Face panels **North**