

# Micromechanics of thermoplastic elastomers with random microstructures<sup>[1]</sup>

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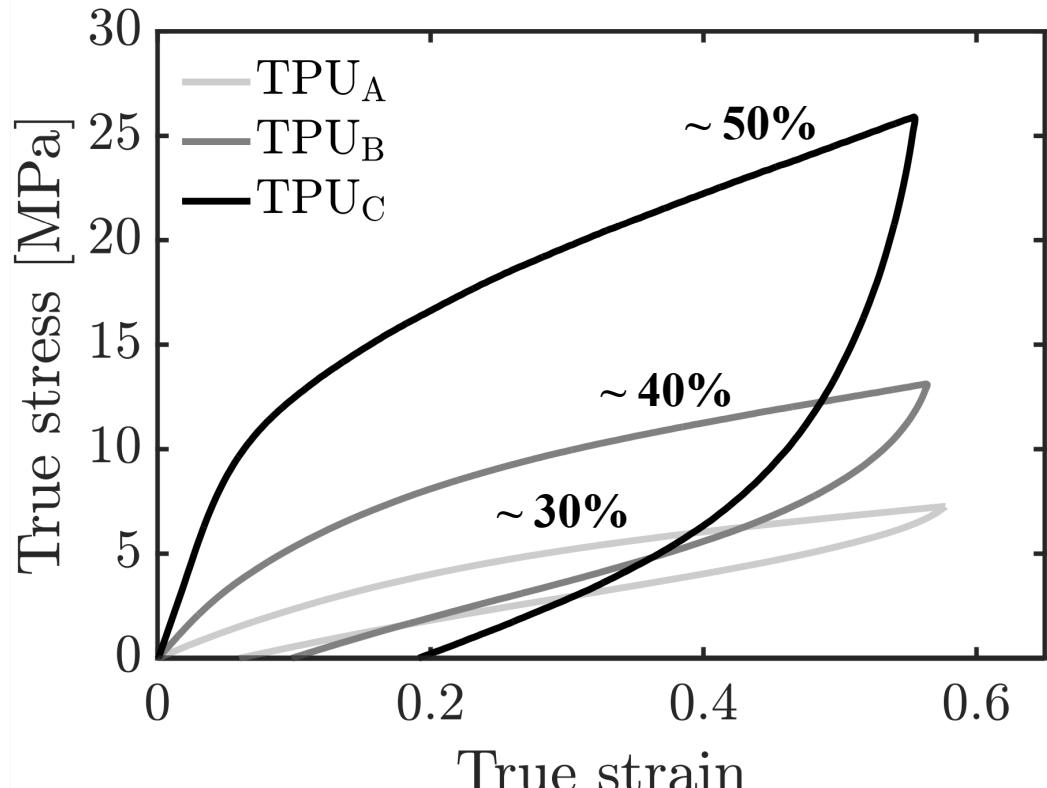
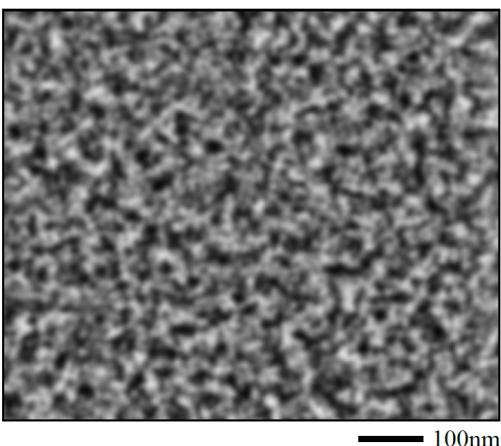
Gregory C Rutledge

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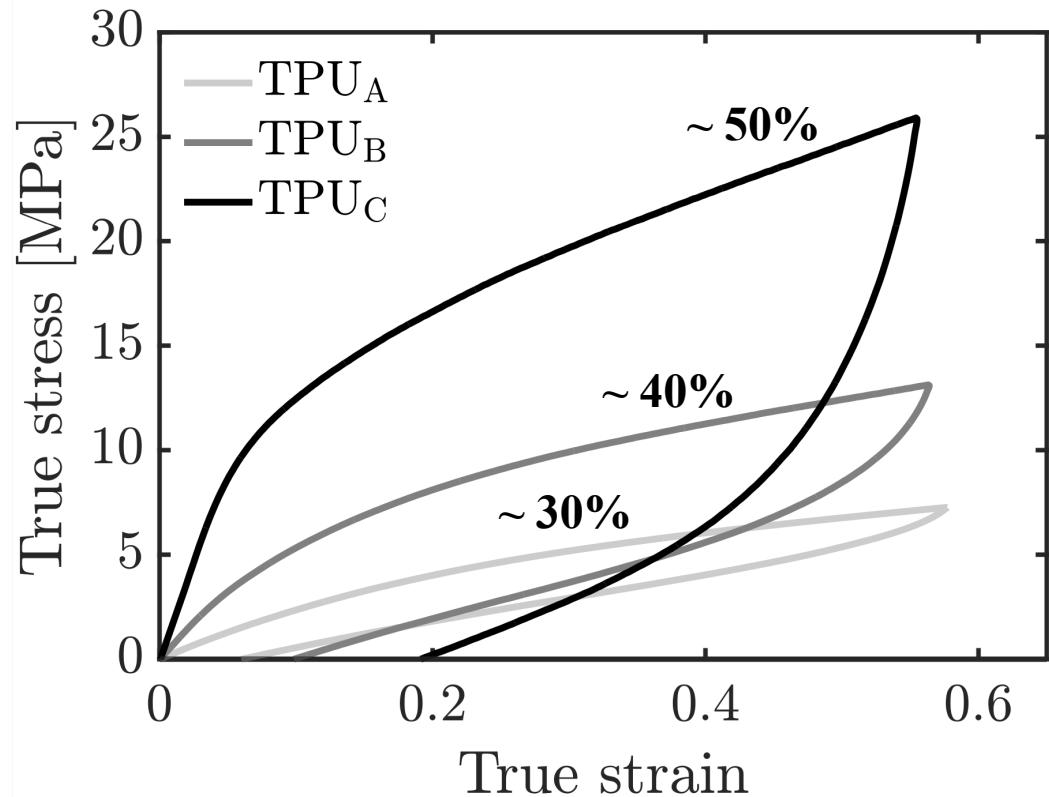
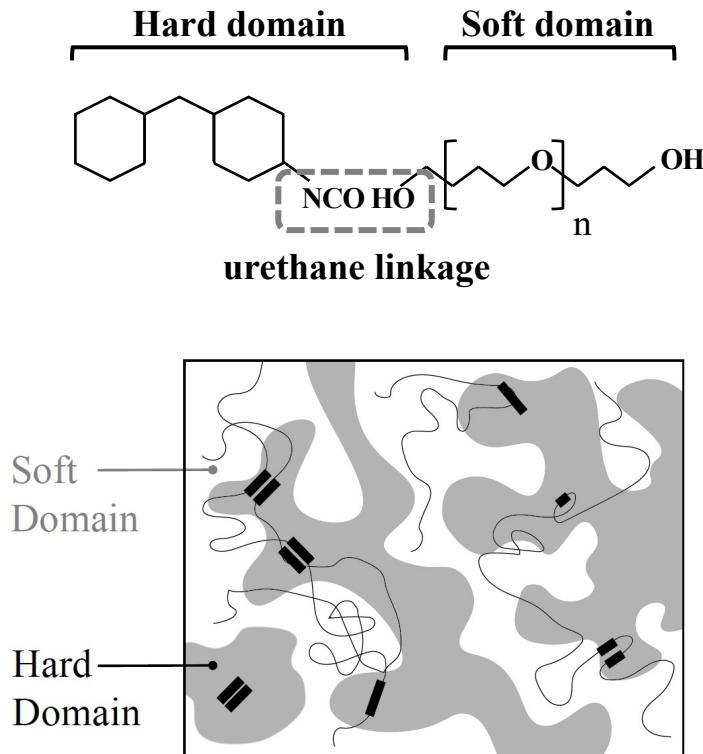
Columbia University

# Thermoplastic polyurethanes (TPU)



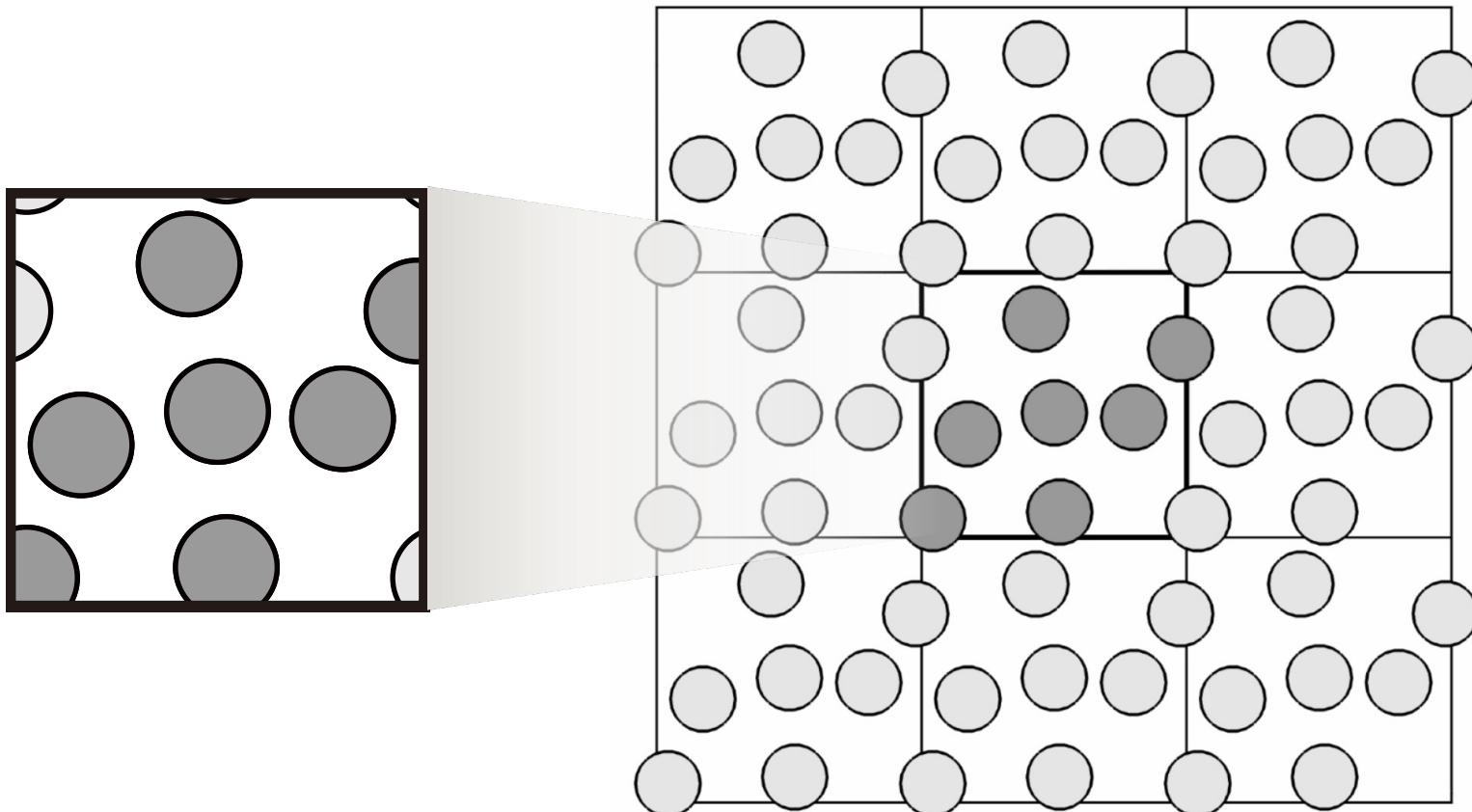
- Block copolymeric materials composed of hard and soft domains<sup>[3-5]</sup>
- Macro- and micromechanics of “large strain” behavior of thermoplastic polyurethanes (TPU)<sup>[1,2]</sup>

# Thermoplastic polyurethanes (TPU)



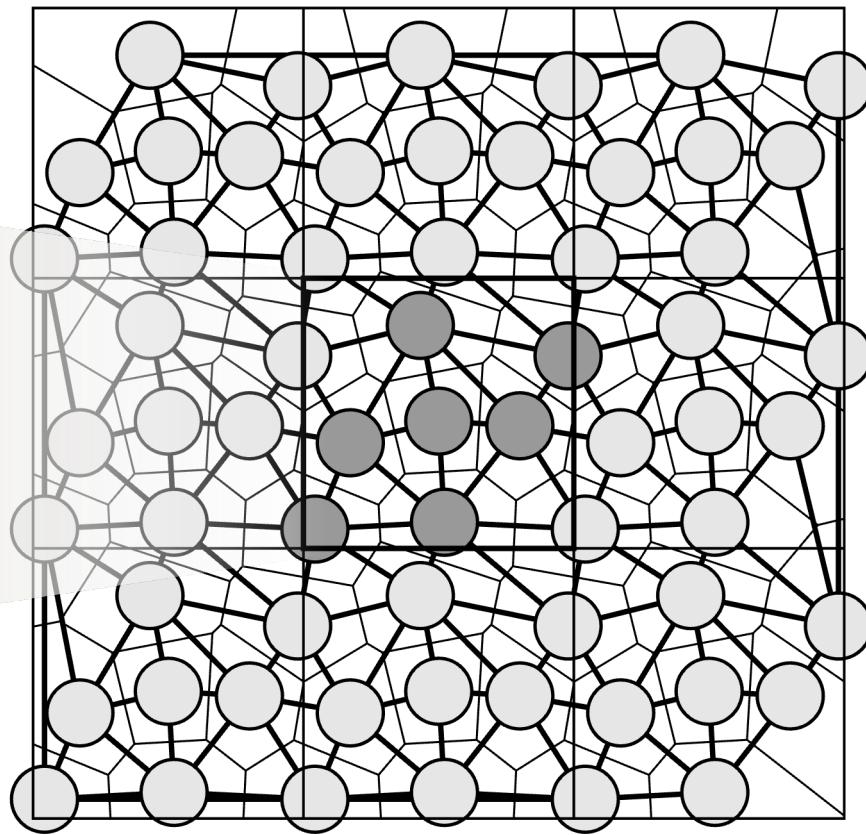
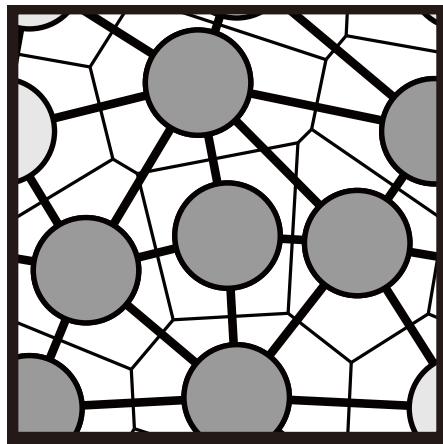
- Block copolymeric materials composed of hard and soft domains<sup>[3-5]</sup>
- Macro- and micromechanics of “large strain” behavior of thermoplastic polyurethanes (TPU)<sup>[1,2]</sup>

# Construct “Random” microstructures



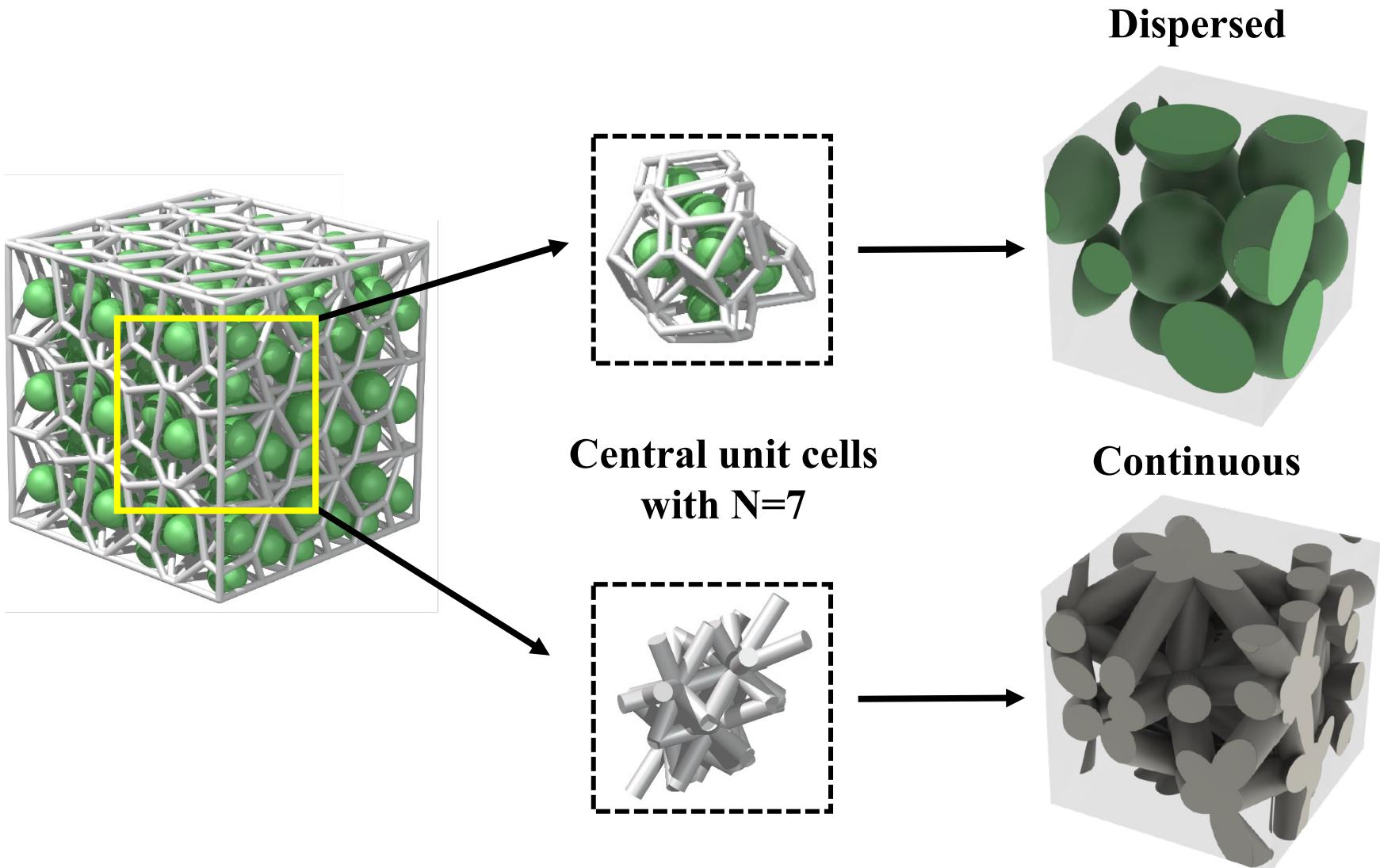
- Random packing of monodispersed spheres in periodic boundary conditions [\[6,7\]](#)

# Random spatial points + tessellations



- Identification of the neighbors via Voronoi tessellations<sup>[8]</sup>
- By connecting with the neighbors → continuous, disordered microstructures available

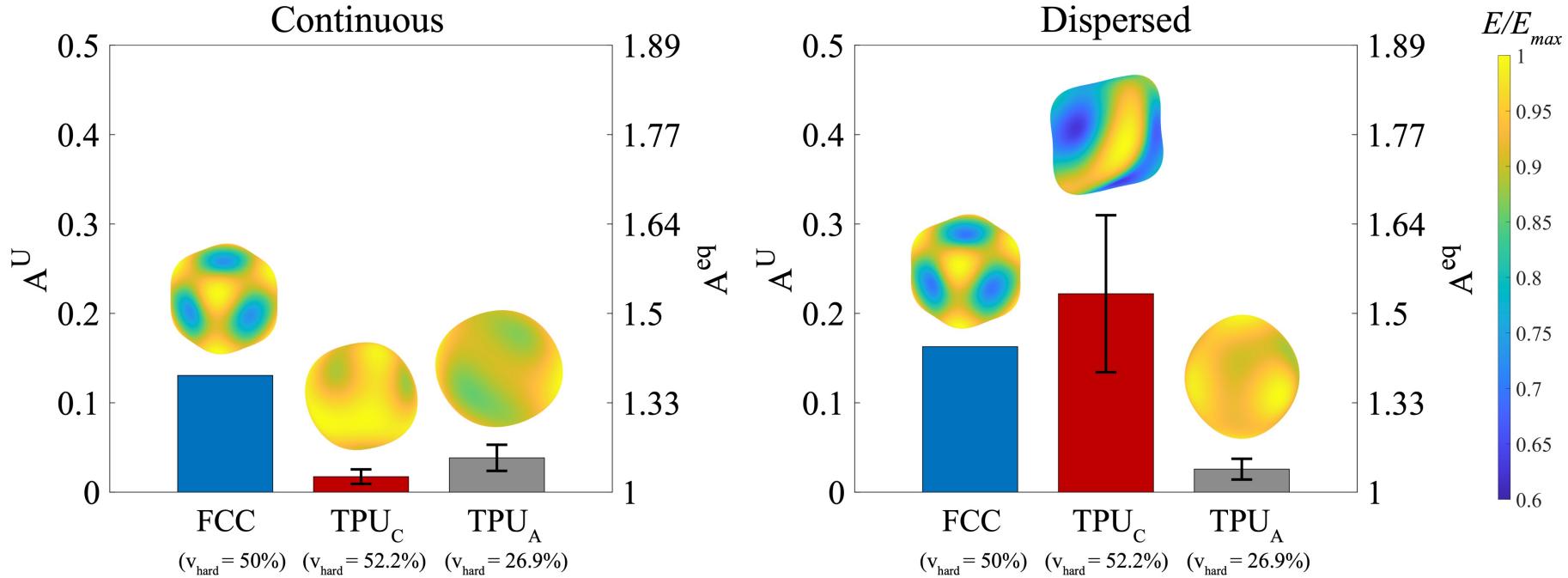
# Proposed microstructures: Dispersed vs. continuous



- Only hard domains shown; we constructed two-phase materials

# Identification of the N for RVEs

- Elastic anisotropy of both continuous and dispersed morphologies with  $N=7$

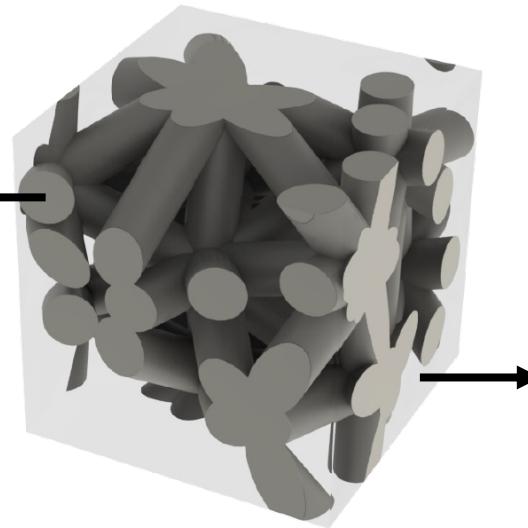
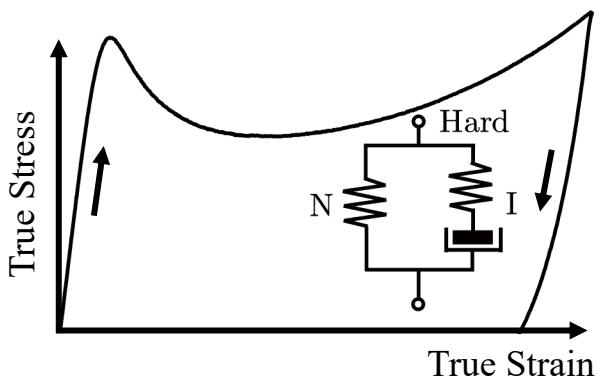


- Universal anisotropy index<sup>[9,10]</sup>

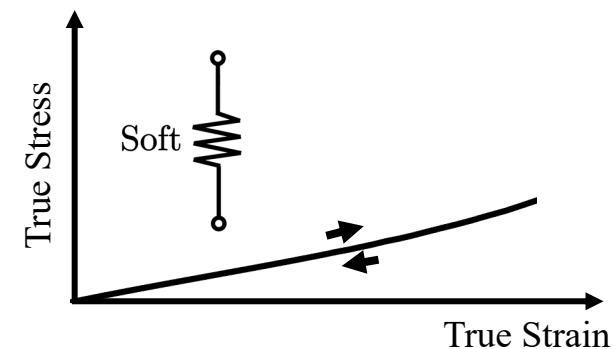
$$A^U = \mathbf{C}^V : \mathbf{S}^R - 6 = 5 \frac{G^V}{G^R} + \frac{K^V}{K^R} - 6 \geq 0 \quad (\text{Isotropic : } A^U = 0)$$

# Constitutive behavior of hard and soft domains

## Hard: Thermoplastic behavior



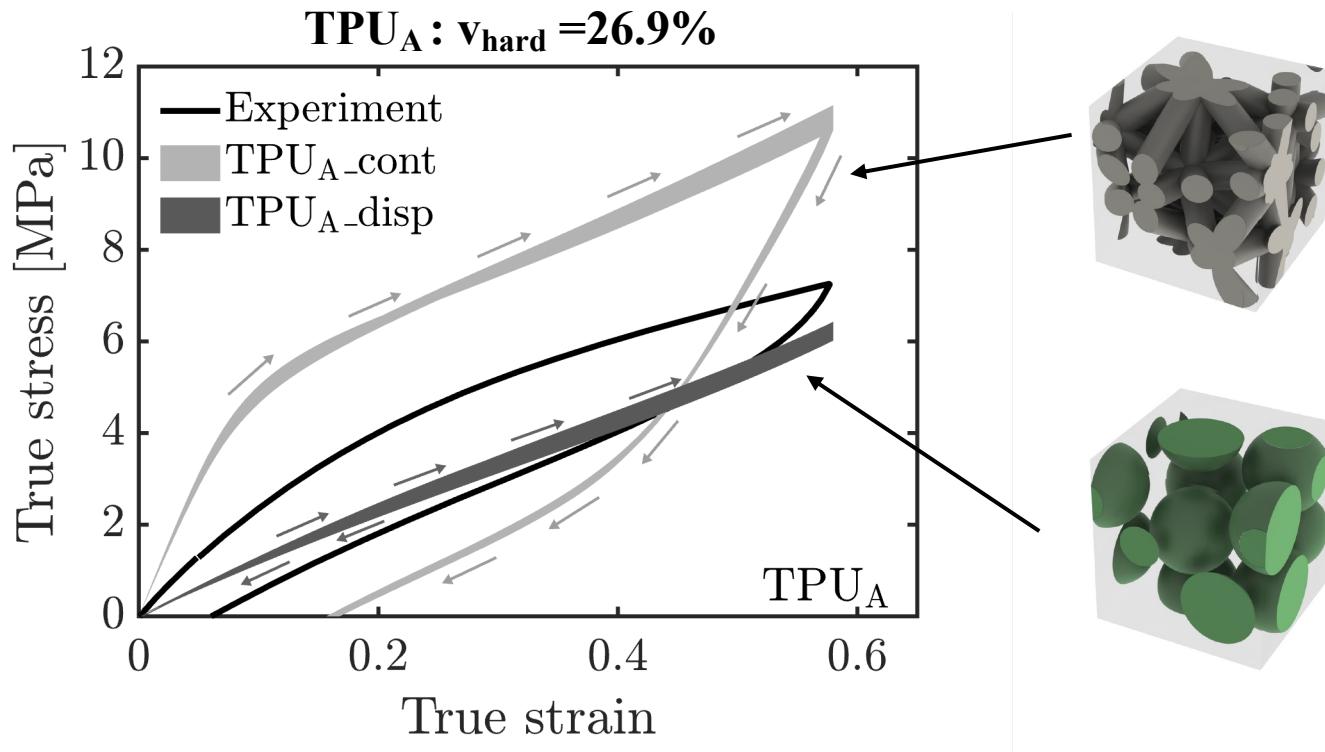
## Soft: Elastomeric behavior



- High initial stiffness
- Energy dissipation
- Residual strain

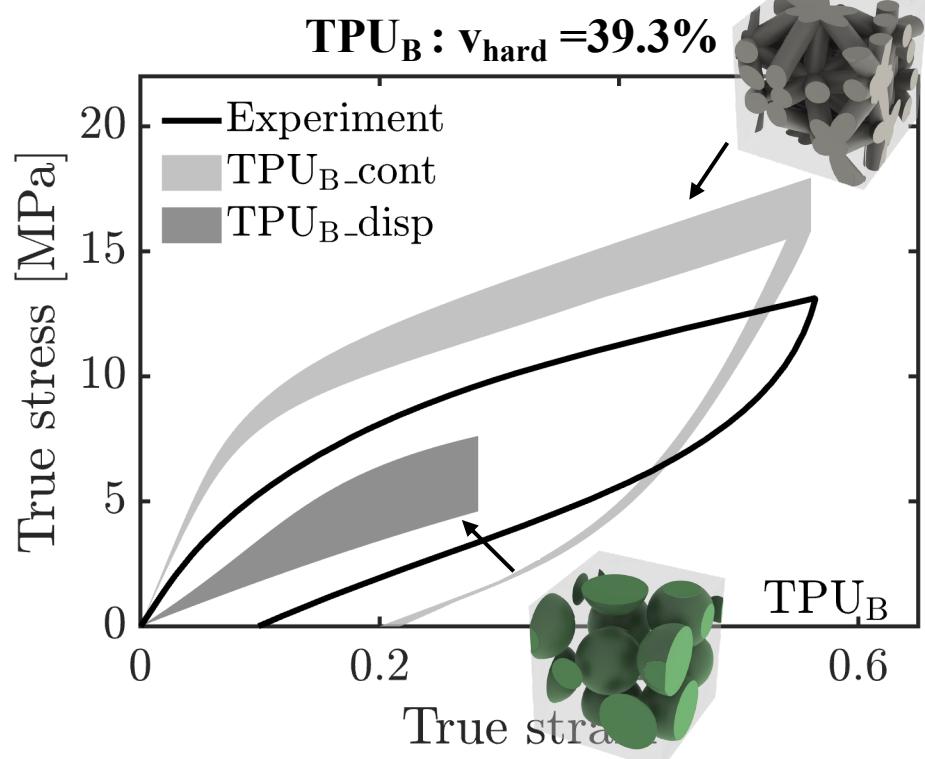
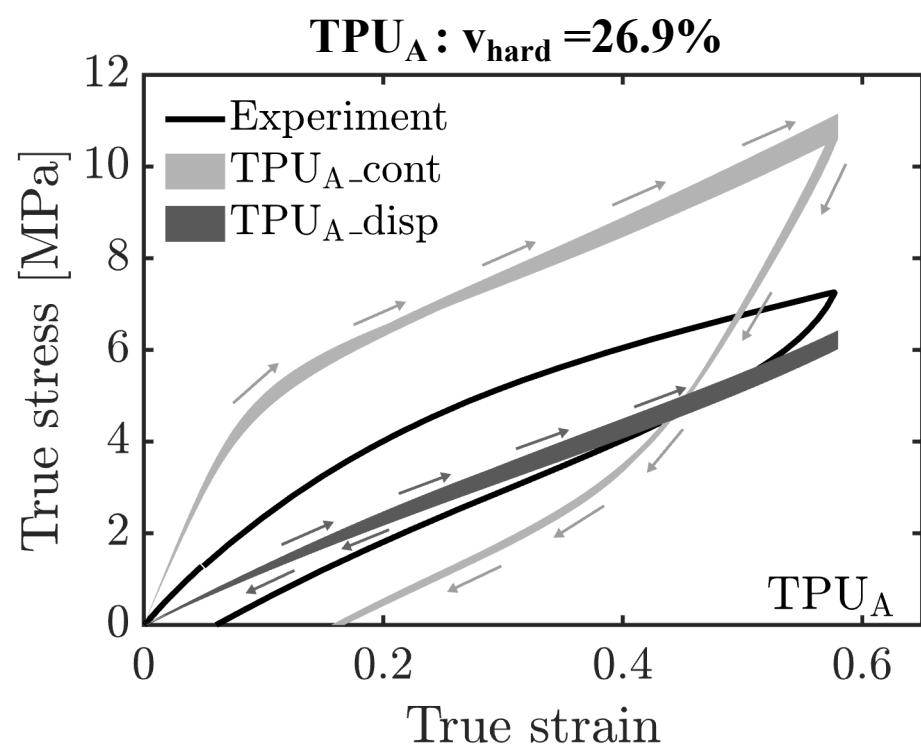
- Rubbery-like behavior
- Compliance
- Resilience

# Dispersed vs. continuous: Role of connectivity



- Greater stress response, stiffer initial modulus, significant energy dissipation in the RVE with continuous hard domain [\[11,12\]](#)
- Numerical simulation results with five statistical realizations

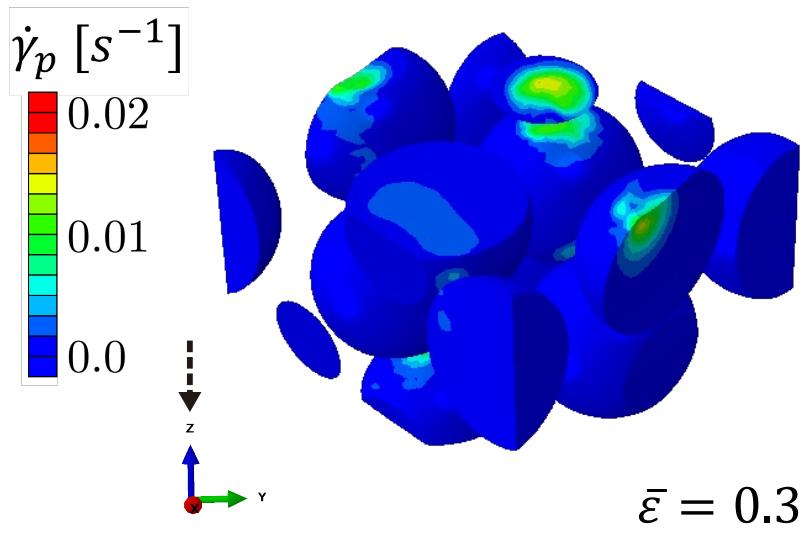
# Dispersed vs. continuous: Role of connectivity



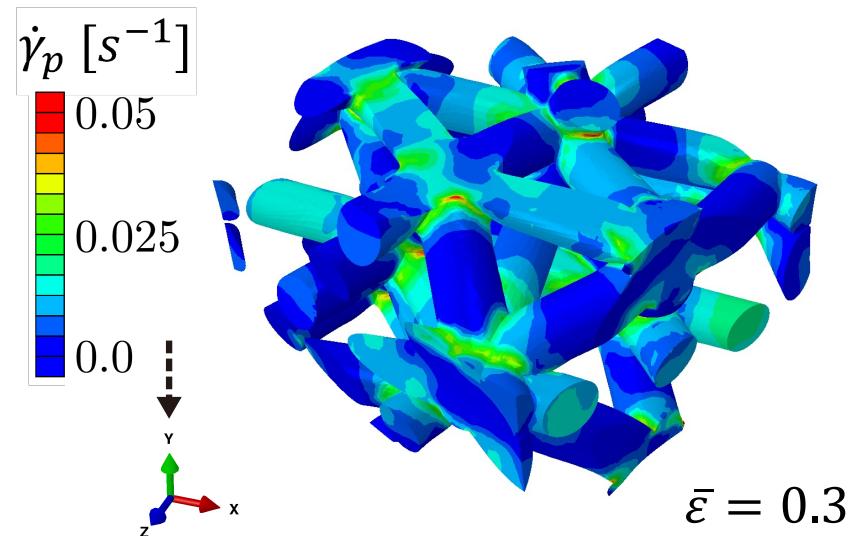
- In case of TPU<sub>B</sub> → closer to the stress-strain response with continuous hard domain
- TPU<sub>B</sub> (higher volume fraction; 39.3%) is likely to possess more “connected” domains

# Dispersed vs. continuous: Role of connectivity

**Dispersed**

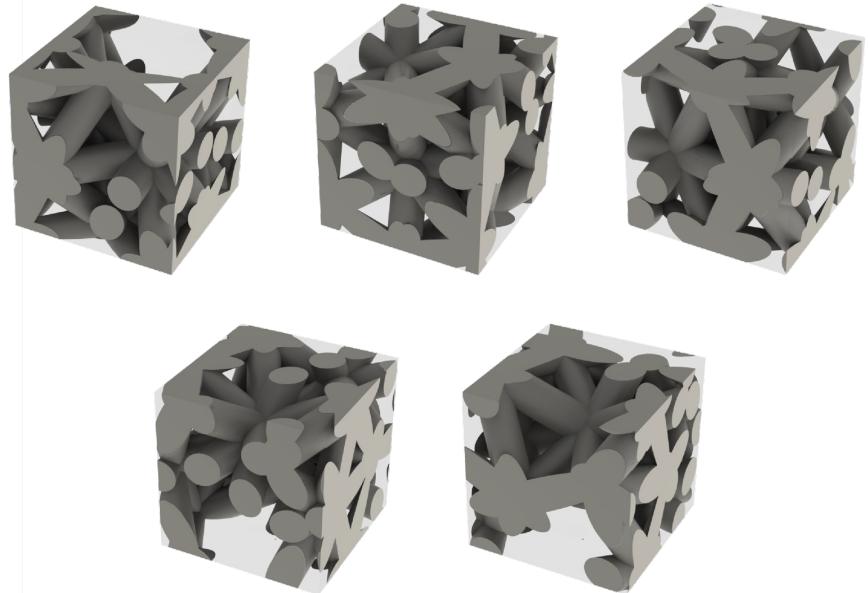
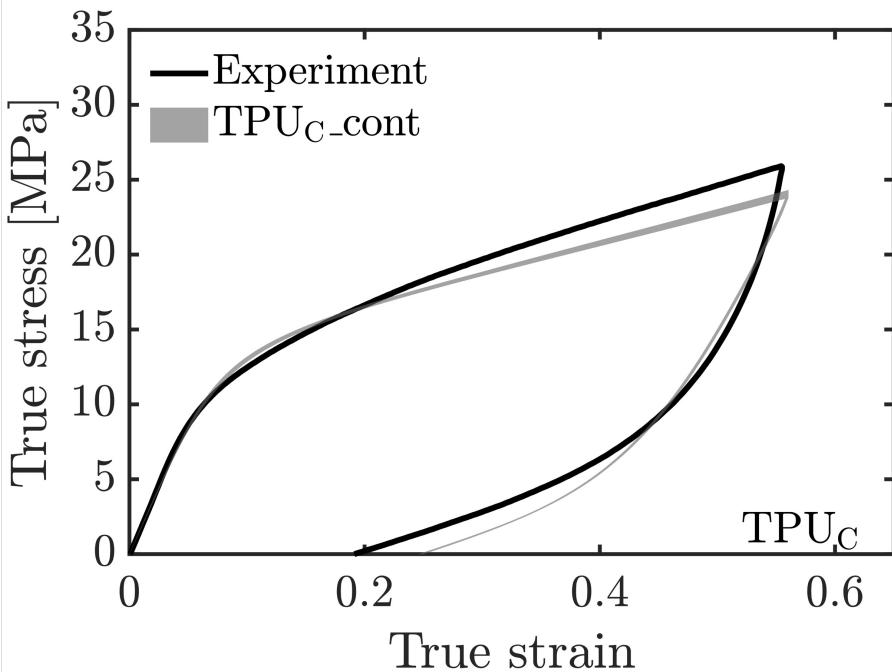


**Continuous**



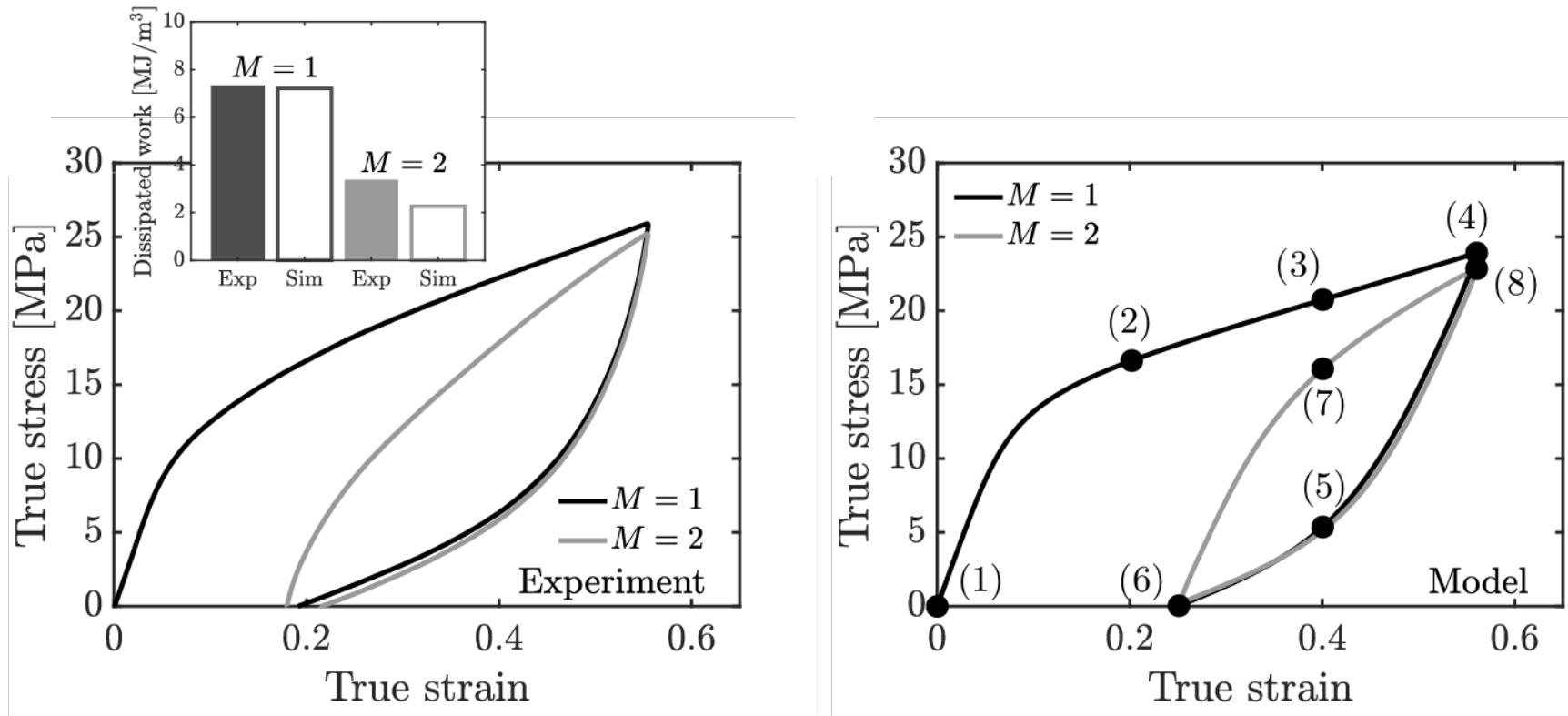
- Contours of plastic flow rates in dispersed and continuous RVEs of **TPU<sub>B</sub>** ( $v_{\text{hard}} = 39.3\%$ )
- **Plastic flow** developed throughout the hard ligament, which results in the **stress-rollover** in the RVEs **with continuous hard domain**

# Dispersed vs. continuous: Role of connectivity



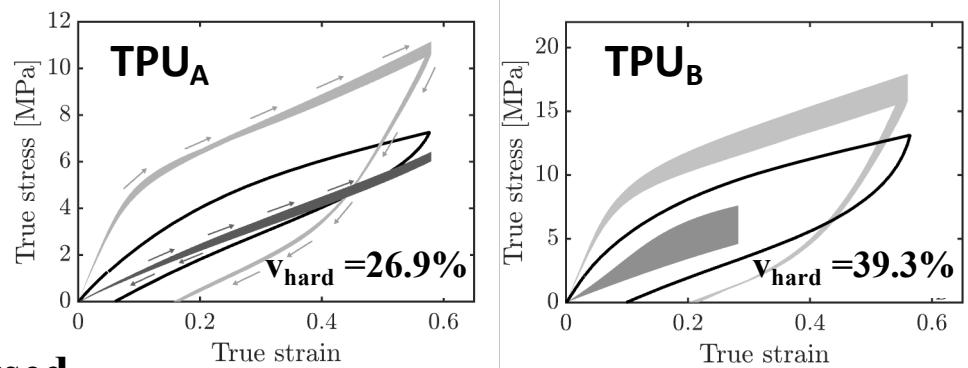
- Micromechanical model with **continuous hard domain** nicely captured the main features of TPU<sub>C</sub> with highest volume fraction ( $v_{\text{hard}} = 52.2\%$ )

# Cyclic loading behavior

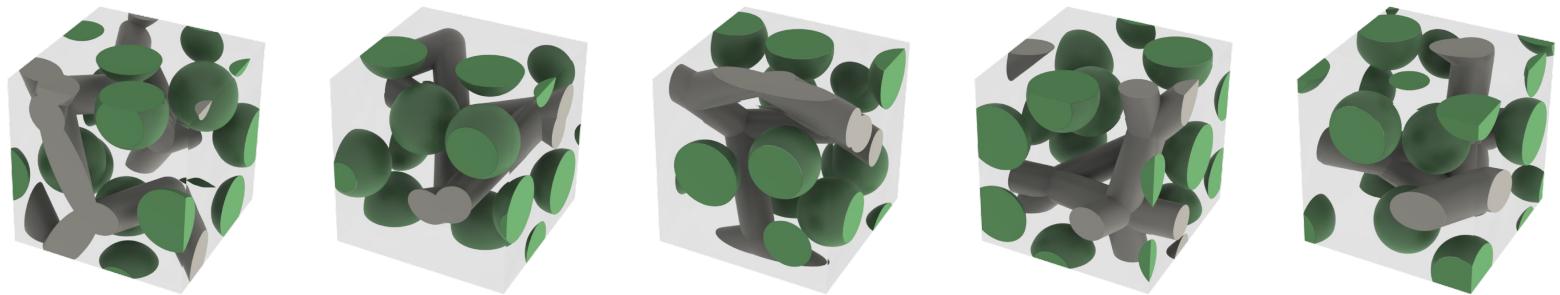


- Stretch-induced softening (Mullins' effect) was clearly manifested in the second cycle and was nicely captured by the micromechanical model [13,14]

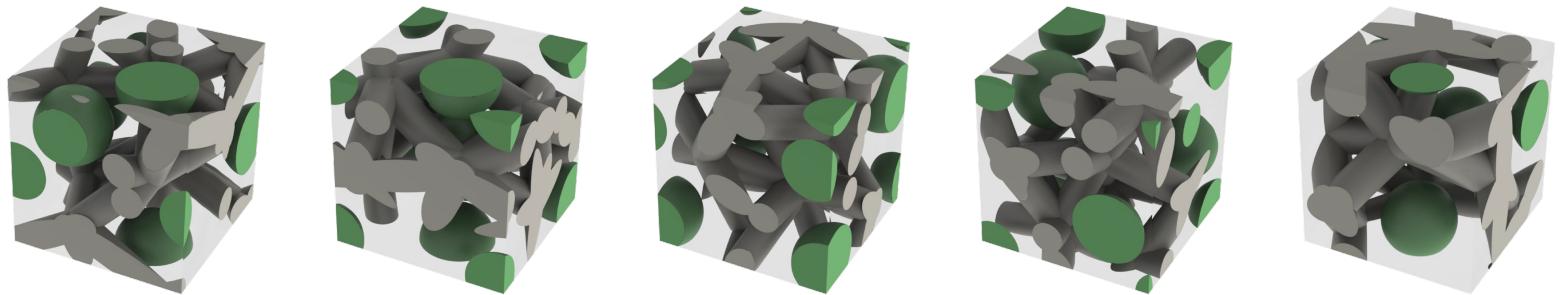
# “Mixed” RVEs



(1) TPU<sub>A</sub>: 40% continuous / 60% dispersed

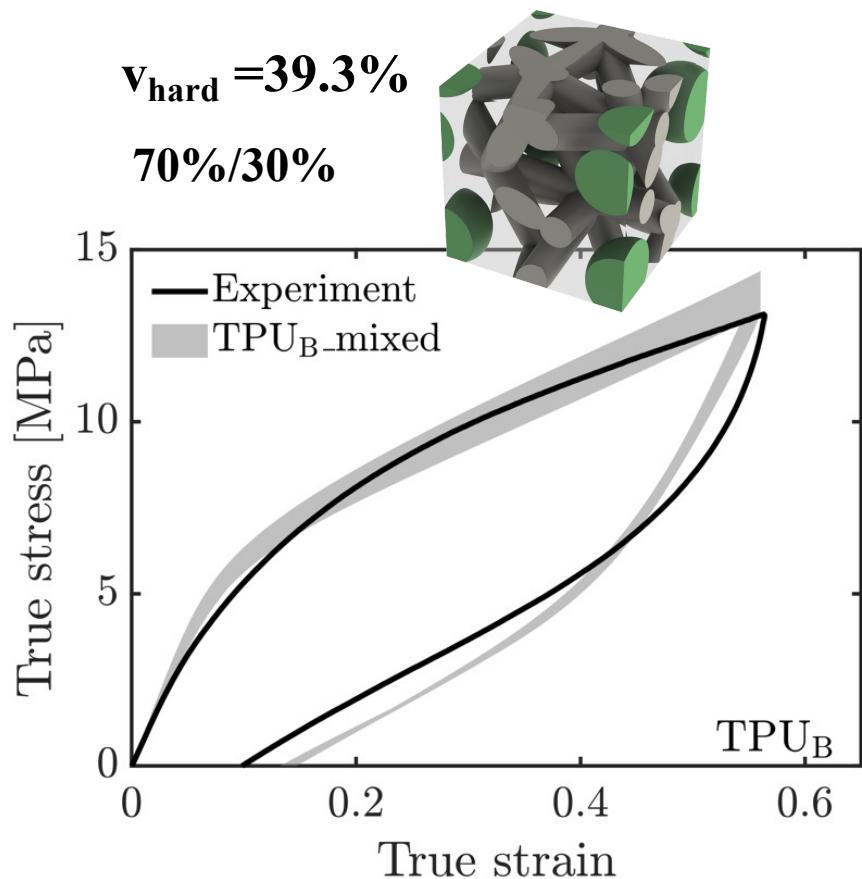
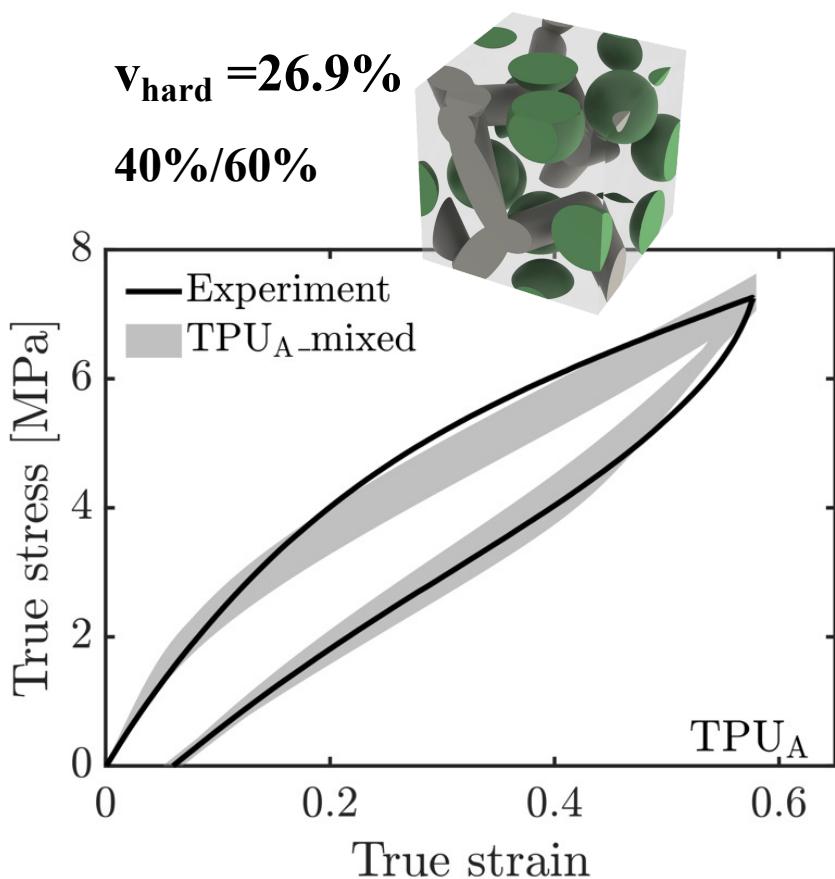


(2) TPU<sub>B</sub>: 70% continuous / 30% dispersed



- Voronoi points  $N=10$

# “Mixed” RVEs



- Nicely captured the major features of the experimentally measured stress-strain response

# Conclusion and Future works

- Micromechanical modeling of “**two-phase**” elastomers with two different disordered morphologies: **(1) dispersed** and **(2) continuous hard domains**
- **Connectivity** of hard domains impacts key elastic/inelastic features under cyclic loading
- Newly constructed **mixed RVEs** → co-existing dispersed and continuous morphologies
- Useful tool for micromechanical analysis of “**two-phase**” materials with random microstructures
  - Design of topological features for tailoring macroscopic mechanical properties[\[11,12\]](#)
  - Furthermore, explore the fracture behavior of “**two-phase**” elastomers[\[15-18\]](#)

# Acknowledgement

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