$x_0 x_4 = error$

$x_1 x_4 = +x_2 x_3 error$

$t_0 t_{10} = +t_2 t_7 - t_2 t_9 + t_5 t_7 + t_7 t_9 - t_7 t_{10} - t_5 t_9 + t_5 t_{10} + 3t_5 t_{13} - 2t_5 t_{14} - t_5 t_{12}$
$\qquad + t_9 t_{13} - 2t_9 t_{14} + t_{10} t_{14}$

$t_0 t_{11} = +t_1 t_9 - t_2 t_9 - t_2 t_{12} + t_7 t_9 + t_4 t_9 + t_4 t_{12} - t_5 t_9 + t_5 t_{11} - 4t_5 t_{12} + 3t_5 t_{13}$
$\qquad + 3t_9 t_{11} - 2t_{10} t_{11} + 3t_9 t_{13} - 2t_9 t_{14} - t_9 t_{12} + t_{11} t_{12} - 2t_{11} t_{13} + t_{11} t_{14}$

$t_0 t_{13} = +t_6 t_7 - t_2 t_{12} + t_7 t_9 + t_7 t_{12} - t_7 t_{13} - t_5 t_{12} + t_5 t_{13} + 3t_9 t_{13} - 2t_9 t_{14} - t_9 t_{12}$
$\qquad + t_{12} t_{13} - 2t_{12} t_{14} + t_{13} t_{14}$

$t_0 t_{14} = +t_7 t_7 - 2t_7 t_9 + 2t_7 t_{10} + 2t_7 t_{13} - 2t_7 t_{14} + t_5 t_{12} - 2t_5 t_{13} + t_5 t_{14} - 2t_9 t_{13} + 4t_9 t_{14}$
$\qquad - 2t_{10} t_{14} + t_{12} t_{14} - 2t_{13} t_{14} + t_{14} t_{14}$

$t_1 t_{10} = +t_2 t_9 - t_4 t_9 + t_5 t_9 - t_5 t_{11} + t_5 t_{12} - t_5 t_{13} - t_9 t_{11} + t_{10} t_{11}$

$t_1 t_{11} = +t_3 t_9 - t_4 t_9 + t_4 t_{11} - t_4 t_{12} + t_8 t_{11} + t_5 t_{12} - 2t_9 t_{11} + t_{11} t_{11}$

$t_1 t_{13} = +t_2 t_{12} - t_4 t_{12} + t_5 t_{12} - t_9 t_{11} + t_9 t_{12} - t_9 t_{13} - t_{11} t_{12} + t_{11} t_{13}$

$t_1 t_{14} = +t_7 t_9 - 2t_5 t_{12} + 2t_5 t_{13} + 2t_9 t_{13} - 2t_9 t_{14} + t_9 t_{11} - t_{10} t_{11} - t_{11} t_{13} + t_{11} t_{14}$

$t_2 t_{10} = +t_5 t_7 - t_5 t_9 + t_5 t_{10} + t_5 t_{13} - t_5 t_{14}$

$t_2 t_{11} = +t_4 t_9 - t_5 t_9 + t_5 t_{11} - t_5 t_{12} + t_5 t_{13} + t_9 t_{11} - t_{10} t_{11}$

$t_2 t_{13} = +t_7 t_9 - t_5 t_{12} + t_5 t_{13} + t_9 t_{13} - t_9 t_{14}$

$t_2 t_{14} = +t_7 t_{10} - t_5 t_{13} + t_5 t_{14} + t_9 t_{14} - t_{10} t_{14}$

$t_3 t_{10} = +t_4 t_9 - t_4 t_{11}$

$t_3 t_{13} = +t_4 t_{12} - t_8 t_{11}$

$t_3 t_{14} = +t_5 t_{12} - 2t_9 t_{11} + t_{11} t_{11}$

$t_4 t_{10} = +t_5 t_9 - t_5 t_{11}$

$t_4 t_{13} = +t_5 t_{12} - t_9 t_{11}$

$t_4 t_{14} = +t_5 t_{13} - t_{10} t_{11}$

$t_6 t_{10} = +t_7 t_9 - t_5 t_{12} + t_5 t_{13} + t_9 t_{13} - t_9 t_{14}$

$t_6 t_{11} = +t_4 t_{12} - t_5 t_{12} + t_9 t_{11} - t_9 t_{12} + t_9 t_{13} + t_{11} t_{12} - t_{11} t_{13}$

$t_6 t_{13} = +t_7 t_{12} - t_9 t_{12} + t_9 t_{13} + t_{12} t_{13} - t_{12} t_{14}$

$t_6 t_{14} = +t_7 t_{13} - t_9 t_{13} + t_9 t_{14} + t_{12} t_{14} - t_{13} t_{14}$

$t_7 t_{11} = +t_5 t_{12} - t_5 t_{13} - t_9 t_{13} + t_9 t_{14}$

$t_8 t_{10} = +t_5 t_{12} - t_9 t_{11}$

$t_8 t_{13} = +t_9 t_{12} - t_{11} t_{12}$

$t_8 t_{14} = +t_9 t_{13} - t_{11} t_{13}$

$t_0 t_3 = t_1 t_1$

$t_0 t_4 = t_1 t_2$

$t_0 t_5 = t_2 t_2$

$t_0 t_8 = t_1 t_6$

$t_0 t_9 = t_1 t_7 = t_2 t_6$

$t_0 t_{12} = t_6 t_6$

$$t_1 t_4 = t_2 t_3$$
$$t_1 t_5 = t_2 t_4$$
$$t_1 t_8 = t_3 t_6$$
$$t_1 t_9 = t_2 t_8 = t_3 t_7 = t_4 t_6$$
$$t_1 t_{12} = t_6 t_8$$
$$t_2 t_9 = t_4 t_7 = t_5 t_6$$
$$t_2 t_{12} = t_6 t_9 = t_7 t_8$$
$$t_2 t_{13} = t_6 t_{10}$$
$$t_3 t_5 = t_4 t_4$$
$$t_3 t_9 = t_4 t_8$$
$$t_3 t_{12} = t_8 t_8$$
$$t_4 t_9 = t_5 t_8$$
$$t_4 t_{12} = t_8 t_9$$
$$t_4 t_{13} = t_8 t_{10}$$
$$t_5 t_{12} = t_9 t_9$$
$$t_5 t_{13} = t_9 t_{10}$$
$$t_5 t_{14} = t_{10} t_{10}$$
$$t_9 t_{13} = t_{10} t_{12}$$
$$t_9 t_{14} = t_{10} t_{13}$$
$$t_{12} t_{14} = t_{13} t_{13}$$