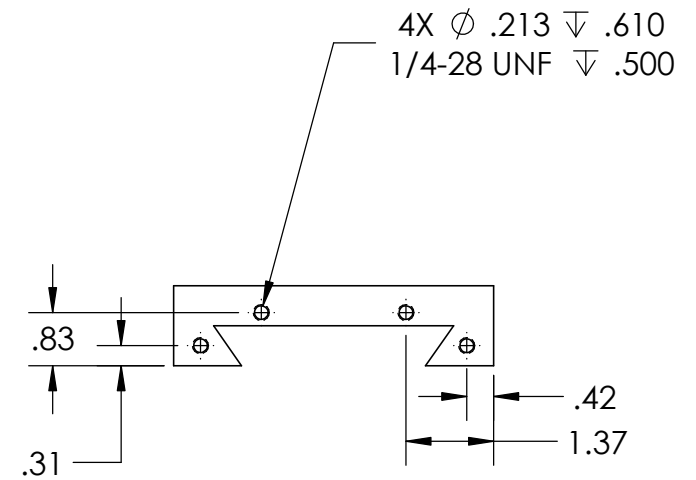
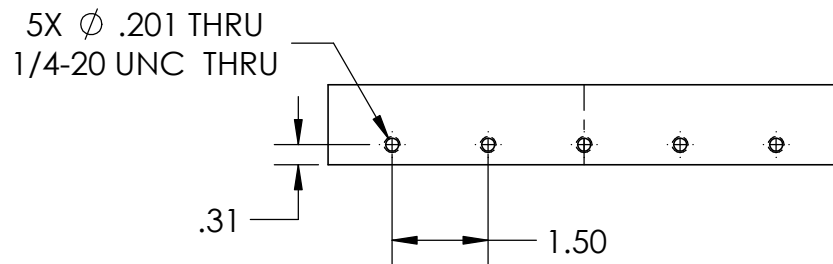
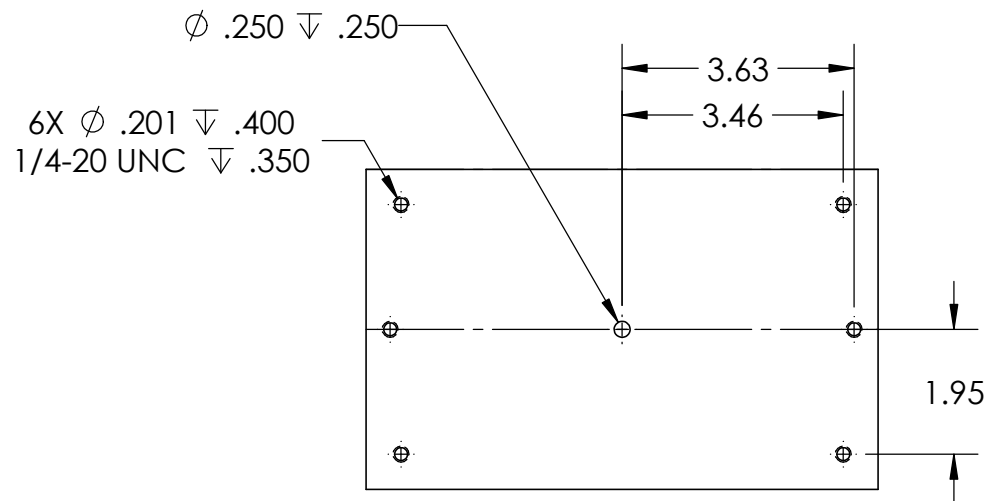


| | | | | | |
|--|---|----------------------|---|--------------------------------------|-----------------------|
| UNLESS OTHERWISE SPECIFIED: | DRAWN BY | J. Song | <div>Cooper Machine Co.</div> <div>TITLE: Top dovetail</div> | | |
| DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ± | DATE | 2/15/2015 | | | |
| | APPLICATION | | | | |
| | NEXT ASSY | Upper Dovetail Stage | | | |
| | | | | | |
| INTERPRET GEOMETRIC TOLERANCING PER: | | | | | |
| MATERIAL <div>Ductile Iron</div> | SUBSYSTEM | Fixturing | SIZE A | FILE NAME <div>dovetail-top</div> | REV <div>2.0</div> |
| FINISH | COMMENTS: 1. dovetail geometry; 2. hole geometry | | SCALE: 1:3 | WEIGHT: 8.47 | SHEET 1 OF 2 |
| DO NOT SCALE DRAWING | | | | | |



| | | | | | |
|--|---|----------------------|---|---------------------------|--------------|
| UNLESS OTHERWISE SPECIFIED: | DRAWN BY | J. Song | <div>Cooper Machine Co.</div> <div>TITLE: Top dovetail</div> | | |
| DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ± | DATE | 2/15/2015 | | | |
| | APPLICATION | | | | |
| | NEXT ASSY | Upper Dovetail Stage | | | |
| | | | | | |
| INTERPRET GEOMETRIC TOLERANCING PER: | | | | | |
| MATERIAL Ductile Iron | SUBSYSTEM | Fixturing | SIZE A | FILE NAME dovetail-top | REV 2.0 |
| FINISH | COMMENTS: 1. dovetail geometry; 2. hole geometry | | SCALE: 1:3 | WEIGHT: 8.47 | SHEET 2 OF 2 |
| DO NOT SCALE DRAWING | | | | | |