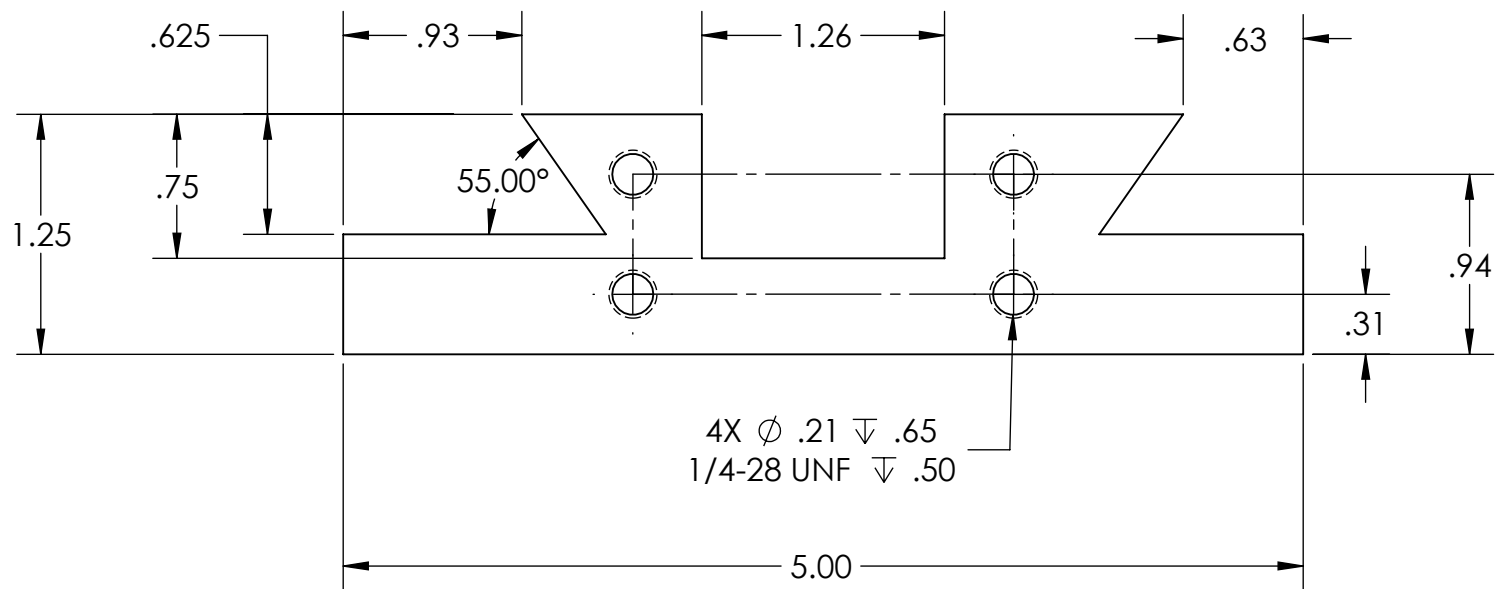


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|  |                                    |                      |                               |                              |              |
|--|------------------------------------|----------------------|-------------------------------|------------------------------|--------------|
| UNLESS OTHERWISE SPECIFIED:  | DRAWN BY                           | J. Song              | Cooper Machine Co.            |                              |              |
| DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>FRACTIONAL ±<br>ANGULAR: MACH ±    BEND ±<br>TWO PLACE DECIMAL    ±<br>THREE PLACE DECIMAL    ± | DATE                               | 2/11/2015            |                               |                              |              |
|  | APPLICATION                        |                      |                               |                              |              |
|  | NEXT ASSY                          | Lower Dovetail Stage |                               |                              |              |
|  |                                    |                      |                               |                              |              |
| INTERPRET GEOMETRIC<br>TOLERANCING PER:  |                                    |                      | TITLE:<br><br>Bottom Dovetail |                              |              |
| MATERIAL<br>Ductile Iron   | SUBSYSTEM                          | Fixturing            |                               |                              |              |
| FINISH   | COMMENTS:<br>mounts to machine bed |                      |                               |                              |              |
|  |                                    |                      |                               |                              |              |
| DO NOT SCALE DRAWING   |                                    |                      |                               |                              |              |
|  |                                    |                      | SIZE<br>A                     | FILE NAME<br>dovetail-bottom | REV<br>1.1   |
|  |                                    |                      | SCALE: 1:3                    | WEIGHT: 11.32                | SHEET 1 OF 2 |



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|--|------------------------------------|----------------------|---|----------------------------------|----------------|
| UNLESS OTHERWISE SPECIFIED:  | DRAWN BY                           | J. Song              | Cooper Machine Co.<br><br>TITLE:<br><br>Bottom Dovetail |                                  |                |
| DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>FRACTIONAL ±<br>ANGULAR: MACH ±    BEND ±<br>TWO PLACE DECIMAL    ±<br>THREE PLACE DECIMAL    ± | DATE                               | 2/11/2015            |   |                                  |                |
|  | APPLICATION                        |                      |   |                                  |                |
|  | NEXT ASSY                          | Lower Dovetail Stage |   |                                  |                |
|  |                                    |                      |   |                                  |                |
| INTERPRET GEOMETRIC<br>TOLERANCING PER:  |                                    |                      |   |                                  |                |
| MATERIAL<br><br>Ductile Iron   | SUBSYSTEM                          | Fixturing            | SIZE<br><br>A   | FILE NAME<br><br>dovetail-bottom | REV<br><br>1.1 |
| FINISH   | COMMENTS:<br>mounts to machine bed |                      |   |                                  |                |
| DO NOT SCALE DRAWING   |                                    |                      | SCALE: 1:1  | WEIGHT: 11.32                    | SHEET 2 OF 2   |