



Ø .21 THRU ALL
1/4-28 UNF THRU ALL

UNLESS OTHERWISE SPECIFIED:	DRAWN BY	J. Song	Cooper Machine Co.		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DATE	2/11/2015			
	APPLICATION				
	NEXT ASSY	Modified Vise			
INTERPRET GEOMETRIC TOLERANCING PER:			SIZE A	FILE NAME v-block	REV 1.1
MATERIAL 6061 Alloy	SUBSYSTEM	Fixturing			
FINISH	COMMENTS:				
DO NOT SCALE DRAWING			SCALE: 1:1	WEIGHT: 0.25	SHEET 1 OF 1