



UNLESS OTHERWISE SPECIFIED:	DRAWN BY	J. Song	Cooper Machine Co.		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±    BEND ± TWO PLACE DECIMAL    ± THREE PLACE DECIMAL    ±	DATE	12/17/2014			
	APPLICATION				
	NEXT ASSY	Upper Dovetail Stage			
INTERPRET GEOMETRIC TOLERANCING PER:			TITLE:  Swivel Block		
MATERIAL Malleable Cast Iron	SUBSYSTEM	Fixturing			
FINISH	COMMENTS:				
DO NOT SCALE DRAWING					
			SIZE A	FILE NAME swivel-blocks-body-1	REV 1.0
			SCALE: 1:2	WEIGHT: 0.75	SHEET 1 OF 1