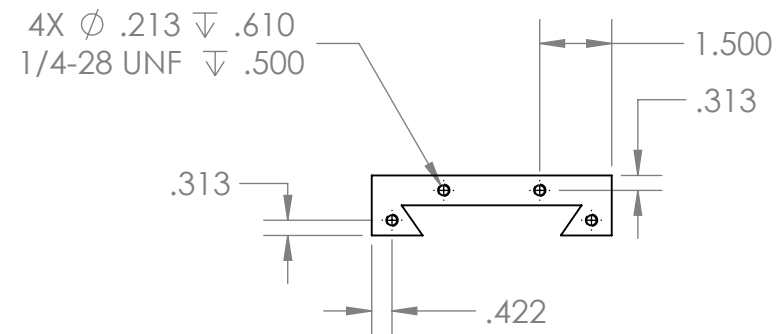
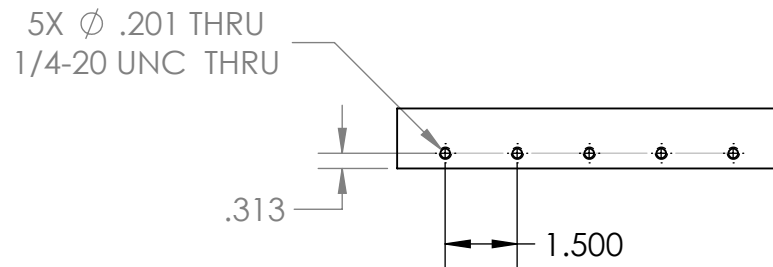
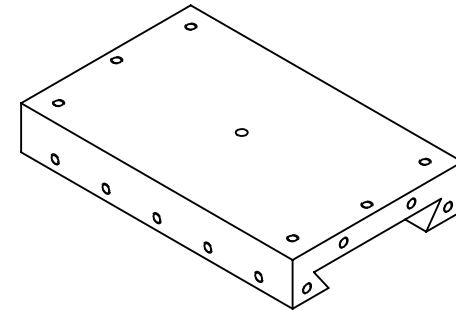
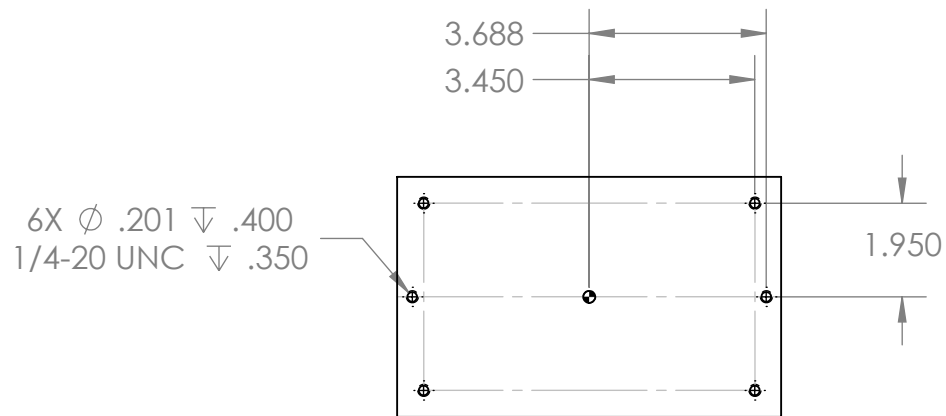


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UNLESS OTHERWISE SPECIFIED:	DRAWN BY	J. Song	Cooper Machine Co. TITLE: Top dovetail		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DATE	12/17/2014			
	APPLICATION				
	NEXT ASSY	Upper Dovetail Stage			
INTERPRET GEOMETRIC TOLERANCING PER:					
MATERIAL Ductile Iron	SUBSYSTEM	Fixturing	SIZE A	FILE NAME dovetail-top	REV 1.0
FINISH	COMMENTS: 1. dovetail geometry; 2. hole geometry		SCALE: 1:3	WEIGHT: 8.47	SHEET 1 OF 2
DO NOT SCALE DRAWING					



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UNLESS OTHERWISE SPECIFIED:		DRAWN BY	J. Song		Cooper Machine Co.		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DATE	12/17/2014				
		APPLICATION					
		NEXT ASSY	Upper Dovetail Stage				
INTERPRET GEOMETRIC TOLERANCING PER:		SUBSYSTEM	Fixturing		SIZE A	FILE NAME dovetail-top	REV 1.0
MATERIAL Ductile Iron							
FINISH		COMMENTS: 1. dovetail geometry; 2. hole geometry					
DO NOT SCALE DRAWING				SCALE: 1:4		WEIGHT: 8.47	SHEET 2 OF 2