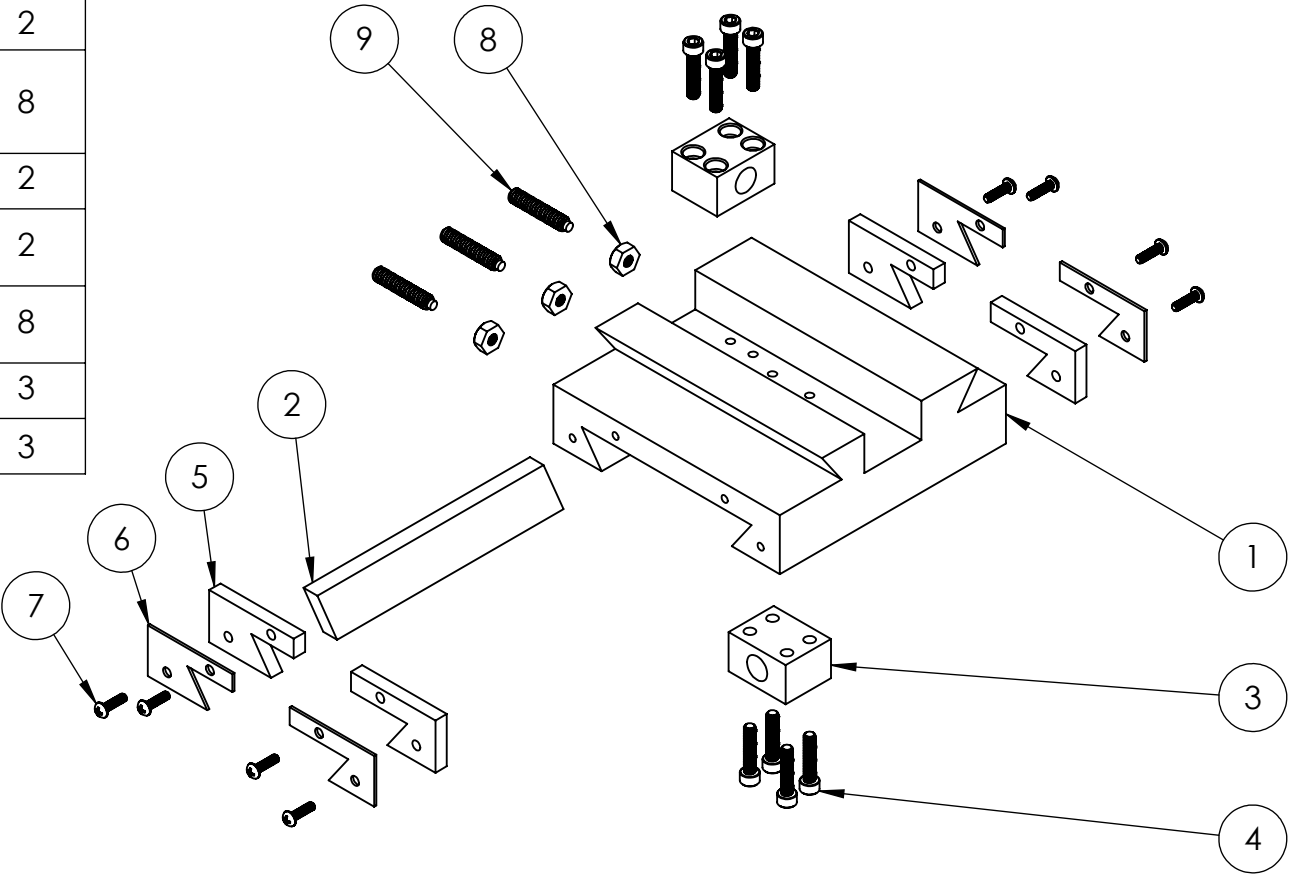


| | | | | | |
|--|-------------|------------|----------------------------------|--------------|--------------|
| UNLESS OTHERWISE SPECIFIED: | DRAWN BY | J. Song | Cooper Machine Co. | | |
| DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ± | DATE | 12/17/2014 | | | |
| INTERPRET GEOMETRIC TOLERANCING PER: | APPLICATION | | TITLE: Mid Dovetail Stage | | |
| | NEXT ASSY | Fixturing | | | |
| | | | | | |
| MATERIAL | SUBSYSTEM | Fixturing | SIZE | FILE NAME | REV |
| FINISH | COMMENTS: | | A | stage-middle | 1.0 |
| DO NOT SCALE DRAWING | | | SCALE: 1:2 | WEIGHT: | SHEET 1 OF 2 |

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|------------------|----------------------|------|
| 1 | dovetail-mid | Middle Dovetail | 1 |
| 2 | gib | Gib | 1 |
| 3 | acme-nut | Acme nut | 2 |
| 4 | 91251A346 | acme nut mount screw | 8 |
| 5 | way-wiper | Way wipers | 2 |
| 6 | way-wiper-plates | Way wiper plates | 2 |
| 7 | 91773A148 | way wiper screw | 8 |
| 8 | 93181A029 | gib lock nut | 3 |
| 9 | 92505A545 | Gib screw | 3 |



| | | | | | |
|--|-------------|------------|----------------------------------|-------------------------------|----------------|
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ± INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL FINISH DO NOT SCALE DRAWING | DRAWN BY | J. Song | Cooper Machine Co. | | |
| | DATE | 12/17/2014 | | | |
| | APPLICATION | | TITLE: Mid Dovetail Stage | | |
| | NEXT ASSY | Fixturing | | | |
| | | | | | |
| | | | | | |
| | SUBSYSTEM | Fixturing | SIZE A | FILE NAME stage-middle | REV 1.0 |
| COMMENTS: | | | | | |
| SCALE: 1:3 | | | WEIGHT: | SHEET 2 OF 2 | |