

UNLESS OTHERWISE SPECIFIED: DRAWN BY J. Song Cooper Machine Co. DIMENSIONS ARE IN INCHES 12/17/2014 DATE **TOLERANCES:** TITLE: APPLICATION Mounted FRACTIONAL ± Modified Vise ANGULAR: MACH± BEND ± TWO PLACE DECIMAL ± Vise THREE PLACE DECIMAL ± **NEXT ASSY** INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL SIZE FILE NAME REV **Fixturing** SUBSYSTEM vise FINISH COMMENTS: SCALE: 1:4 WEIGHT: SHEET 1 OF 2 DO NOT SCALE DRAWING

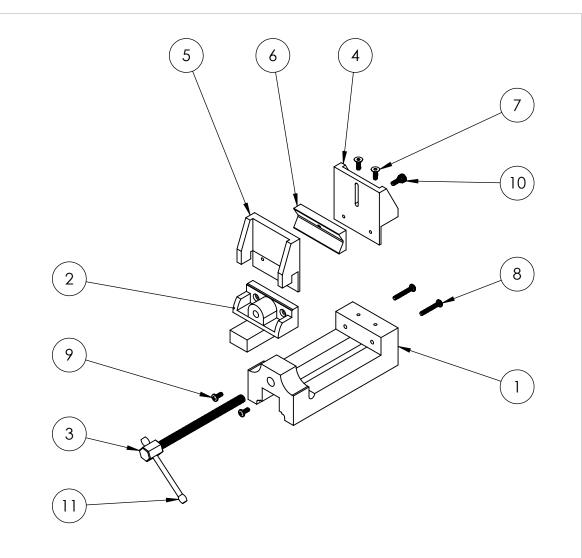
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ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.	
1	body	Vise Body	1	
2	floating-jaw	Floating Jaw	1	
3	screw	Vise Lead Screw	1	
4	stationary-jaw-mod	Stationary Jaw Extension	1	
5	floating-jaw-mod	Floating Jaw Extension	1	
6	v-block	V Block	1	
7	91253A540	Vise Mount & Stationary Jaw Top Screw	2	
8	90116A323	Stationary Jaw Side Screws	2	
9	92005A423	Floating Jaw Side Screw	2	
10	94567A540	Thumb Screw	1	
11	Tightening Lever	Tightening lever	1	



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MATERIAL	SUBSYSTEM	Fixturing	SIZE	FILE N	FILE NAME .		REV
FINISH	COMMENTS:		Α		vise		1.0
DO NOT SCALE DRAWING			SCAL	E: 1:6	WEIGHT:	SHEE	T 2 OF 2

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