



UNLESS OTHERWISE SPECIFIED:	DRAWN BY	J. Song	<div>Cooper Machine Co.</div> <div>TITLE:</div> <div>Y Lead screw</div>		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DATE	2/11/2015			
	APPLICATION				
	NEXT ASSY	Upper Dovetail Stage			
INTERPRET GEOMETRIC TOLERANCING PER:					
MATERIAL	SUBSYSTEM	Fixturing	SIZE	FILE NAME	REV
AISI 304			A	screw-y	1.1
FINISH	COMMENTS: 1/2-10 2G Acme screw		SCALE: 1:2	WEIGHT: 0.41	SHEET 1 OF 1
DO NOT SCALE DRAWING					