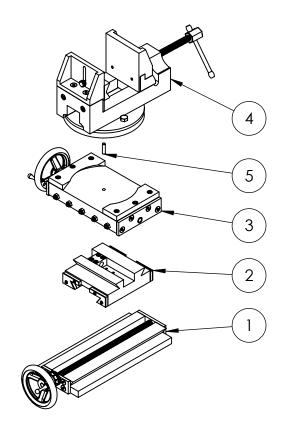


UNLESS OTHERWISE SPECIFIED:	DRAWN BY	J. Song			oper Machine Co.		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL± ANGULAR: MACH± BEND± TWO PLACE DECIMAL± THREE PLACE DECIMAL±	DATE	12/17/2014			oper macrim		•
	APPLICATION		TITLE:				
	NEXT ASSY	CMC Notchmatic			Fixturing		
INTERPRET GEOMETRIC TOLERANCING PER:	NEXT ASST		-				
MATERIAL	SUBSYSTEM	Fixturing	SIZE	FILE NAME			REV
FINISH	COMMENTS:				fixturing		1.0
DO NOT SCALE DRAWING			SCAL	E: 1:8	WEIGHT:	SHEE	T 1 OF 2

5 4 3 2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	stage-bottom	Lower Dovetail Stage	1
2	stage-middle	Mid Dovetail Stage	1
3	stage-top	Upper Dovetail Stage	1
4	vise-swivel	Mounted Vise	1
5	97395A491	vise swivel locating pin	1



UNLESS OTHERWISE SPECIFIED:	DRAWN BY	J. Song		Co	oper Machine Co.		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL± ANGULAR: MACH± BEND± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DATE	12/17/2014	Cooper Machine C			· •	
	APPLICATION		TITLE:				
		CMC Notchmatic	Fixturing		g		
INTERPRET GEOMETRIC TOLERANCING PER:	NEXT ASSY						
MATERIAL			SIZE	SIZE FILE NAME			REV
	SUBSYSTEM	Fixturing		fixturing 1.		1 🔿	
FINISH	COMMENTS:		A			1.0	
DO NOT SCALE DRAWING			SCAL	SCALE: 1:8 WEIGHT:		SHEET 2 OF 2	

5 4 3