



UNLESS OTHERWISE SPECIFIED:	DRAWN BY	J. Song	<div>Cooper Machine Co.</div> <div>TITLE:</div> <div>Y Lead screw</div>			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±    BEND ± TWO PLACE DECIMAL    ± THREE PLACE DECIMAL    ±	DATE	2/17/2015				
	APPLICATION					
	NEXT ASSY	Upper Dovetail Stage				
INTERPRET GEOMETRIC TOLERANCING PER:						
MATERIAL	SUBSYSTEM	Fixturing	SIZE	FILE NAME	REV	
AISI 304			A	screw-y	1.2	
FINISH	COMMENTS: 1/2-10 2G Acme screw					
DO NOT SCALE DRAWING			SCALE: 1:2	WEIGHT: 0.42	SHEET 1 OF 1	