



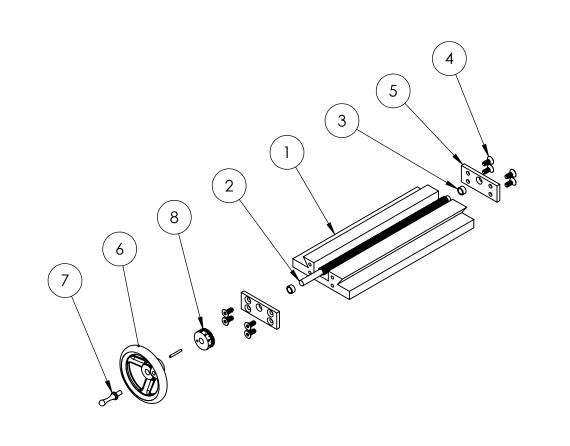


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UNLESS OTHERWISE SPECIFIED:	DRAWN BY	J. Song	Cooper Machine Co.				`
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DATE	12/17/2014	Oooper Machine Co.				
	APPLICATION		TITLE:				
		Fixturing	Lower Dovetail Stage				age
INTERPRET GEOMETRIC TOLERANCING PER:	NEXT ASSY		_				
MATERIAL			SIZE	FILE N	IAME RE		RFV
	SUBSYSTEM	Fixturing					1 0
FINISH	COMMENTS:		Α	stage-bottom		n	1.0
DO NOT SCALE DRAWING			SCALE: 1:6		WEIGHT:	SHEE	T 1 OF 2

4 3

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	dovetail-bottom	Bottom Dovetail	1
2	screw-x	Lead Screw X	1
3	screw-bearing	Lead screw bearing	2
4	91253A539	End plate mount screw	8
5	end-plate-male	Male dovetail end plate	2
6	100mm Handwheel - Fixturing Spec	Handwheel	1
7	100mm Handwheel - Knob	Handwheel knob	1
8	dial	Handwheel Dial	1
9	98381A310	handwheel dial locating pin	1



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DATE	12/17/2014	Ocoper iviacinine oc.				
APPLICATION		TITLE:				
	Fixturing	Lower Dovetail Stag				age
NEXT ASSY						
-		SIZE	FILE NAME REV			
SUBSYSTEM	Fixturing					1 ^
COMMENTS:		stage-bottom			1.0	
DO NOT SCALE DRAWING		SCALE: 1:6		WEIGHT:	SHEE	T 2 OF 2
	DATE  API  NEXT ASSY  SUBSYSTEM	DATE 12/17/2014  APPLICATION  Fixturing  NEXT ASSY  SUBSYSTEM Fixturing	DATE 12/17/2014  APPLICATION  Fixturing  NEXT ASSY  SUBSYSTEM Fixturing  COMMENTS:  SIZE	DATE 12/17/2014  APPLICATION  Fixturing  NEXT ASSY  SUBSYSTEM Fixturing  COMMENTS:  COMMENTS:	DATE 12/17/2014  APPLICATION  Fixturing  SUBSYSTEM Fixturing  COMMENTS:  COOPER MACHINE  COOPER MACHINE  COOPER MACHINE  COOPER MACHINE  COOPER MACHINE  COOPER MACHINE  SIZE FILE NAME  Stage-bottom	DATE 12/17/2014  APPLICATION  TITLE:  LOWER Dovetail Storms SUBSYSTEM Fixturing COMMENTS:  SUBSYSTEM Fixturing Stage-bottom

5 4 3