

MEK 4600 Experimental methods in Fluid Mechanics



Scope of focus

Multiphase flow in pipes

(6 March 2018)

- Flow patterns
- Effect on oil industry
- Measurement technology

(7 Mar 2018)

- Turbulence with HWA
- Holdup and phase distributions with gamma/X-rays
- Hand-on experience in hydrodynamics lab

- Stratified flow (13 Mar 2018)

- Slug flow (14 Mar 2018)



MEK 4600 Introduction to multiphase flow in pipes



Goals of today

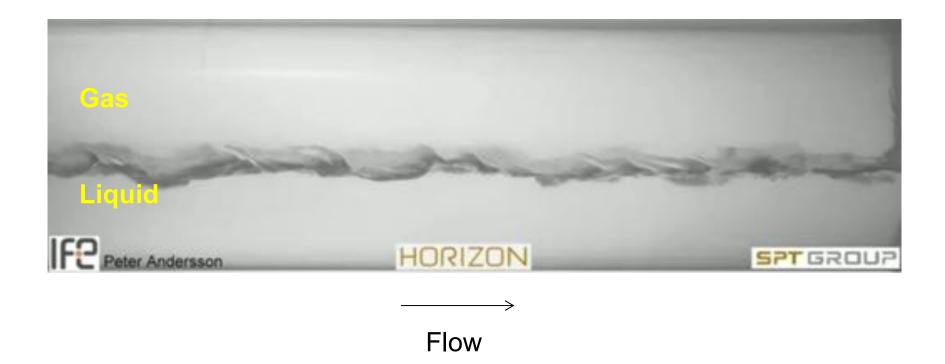
Gain necessary knowledge on

- Flow patterns
- Characteristics

Impact on oil production

What is multiphase flow?

Flows involving interactions of multiple fluids (or phases)



Breaking waves

Horizontal pipe



Flow

3/4/18

7

Severely braking waves

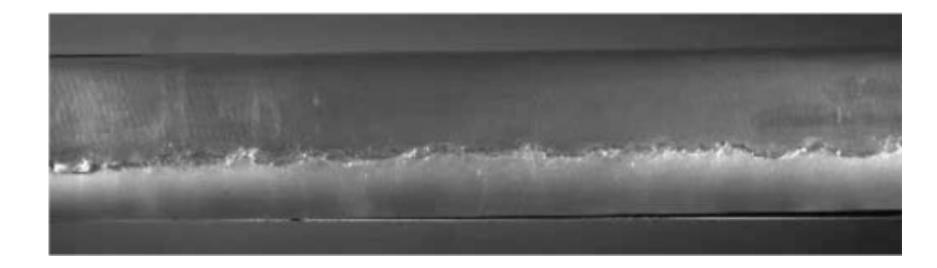
Upward inclined pipe



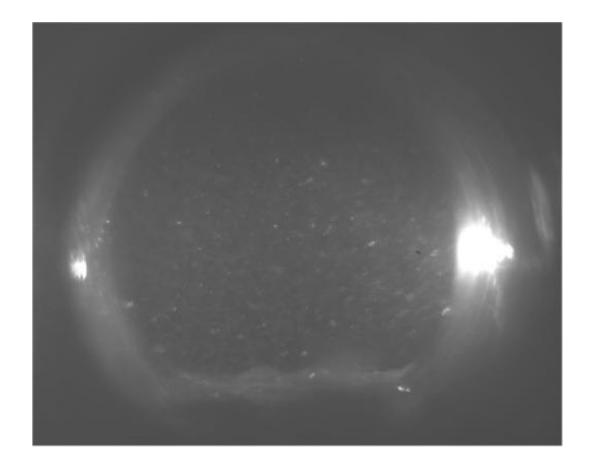
Flow

Intermittent flow

• Slug flow in horizontal pipe



High turbulence in large diameter pipe



What parameters needed to define such flows?









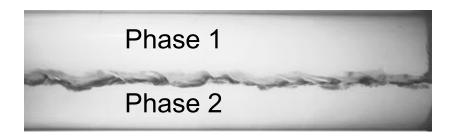
Answer:



Terminology and definitions

Fluids (or phases)

- Phases can be gas, oil, water and particle
- Physical properties of phases are given by
 - Density (kg/m3)
 - Dynamic viscosity (Pa s)
 - Surface tension (N/m)
 - Sizes for particles (m)
 - **–** ...



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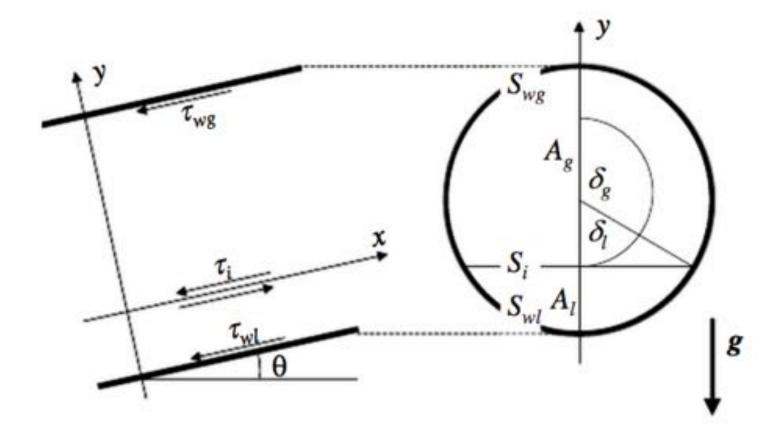
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Superficial velocity

- A hypothetical (artificial) flow velocity calculated as if the given phase or fluid were the only one flowing or present in a given cross sectional area – Wikipedia
- $U_{SL} = Q_L/A$ for liquid and USG = ...
 - A is the cross-sectional area of the geometry (e.g. pipe)
 - Q is the volumetric flowrate
- Mixture velocity $U_{Mix} = U_{SL} + U_{SG} = U_{SO} + U_{SW} + U_{SG}$



Cross-section of a pipe

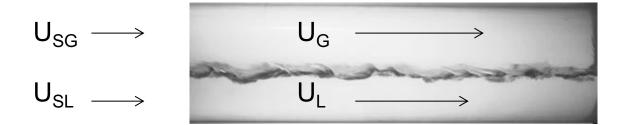


In-situ phase velocity (true velocity)

 The velocity of a phase in multiphase flow based on the area of the pipe occupied by that phase

- Liquid velocity
$$U_L = U_{SL}/\alpha_L$$

- Gas velocity
$$U_G = ...$$

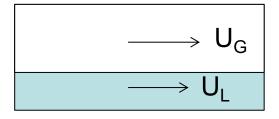


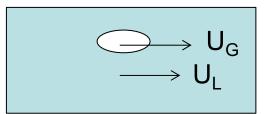
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Slip velocity

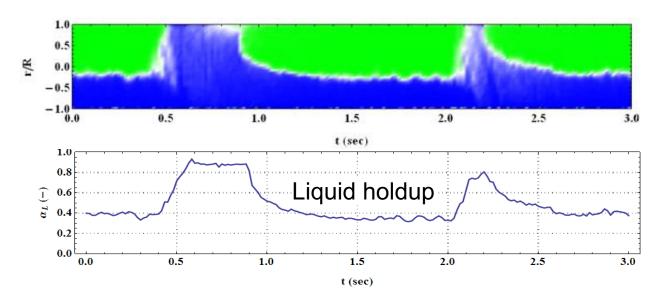
- Slip velocity is the difference between the actual phases, e.g.
 - $U_{slip} = U_G U_L$
 - Slip ratio $S = U_G/U_L$
- No slip \rightarrow S = 1 and U_G = U_L





Holdup of phases (α_i)

- The volume fraction of fluid in a control volume
- Sum of phase holdups equals 1
- Can be time averaged or instantaneous

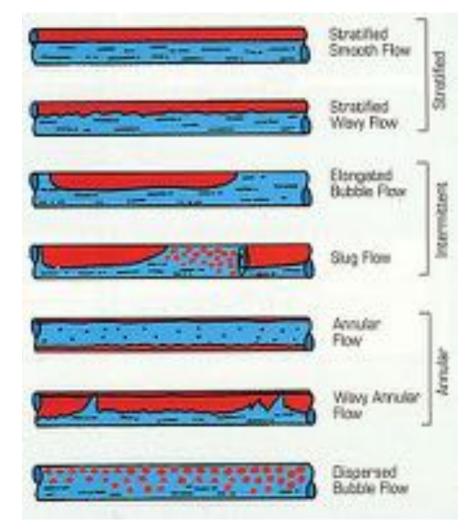


Classification of multiphase flows

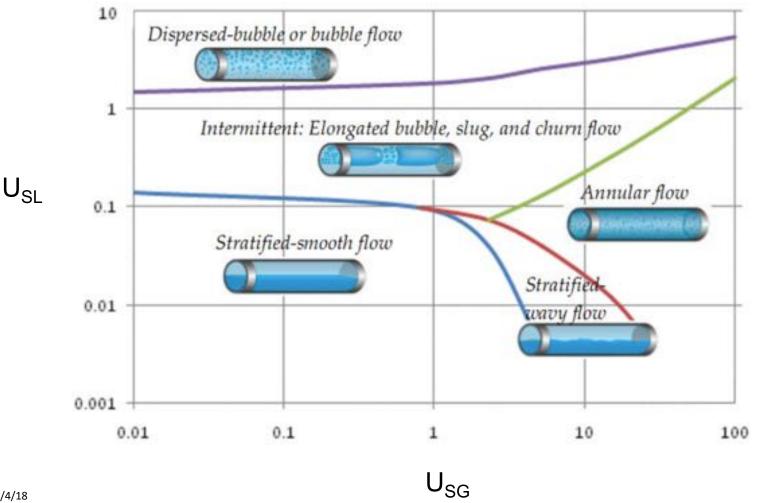
- By the number of phases present
 - Two-phase flow, Three-phase flow etc.
- By the type of phases
 - Gas-liquid, liquid-liquid, liquid-solid, gas-liquid-liquid etc
- By flow patterns or regimes
 - Stratified
 - Intermittent (slug, churn, elongated bubble)
 - Dispersed flows (with droplets, bubbles, emulsions, particles)
 - Annular flow
- By pipeline orientation
 - Horizontal, near horizontal, upward inclined, vertical flow etc.

Flow regimes (1): Gas-liquid in horizontal pipe

- Segregated flow
 - Stratified
 - Annular
 - Wavy
- Intermittent
 - Slug flow
 - Plug flow
- Distributive flow
 - Bubble/mist flow
 - Froth flow

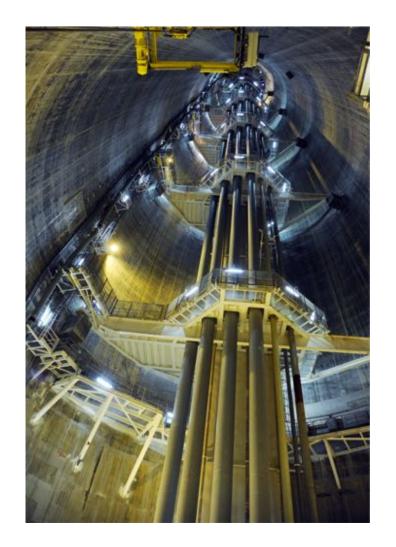


Flow regime map (gas-liquid horizontal flow)



Flows in vertical pipes

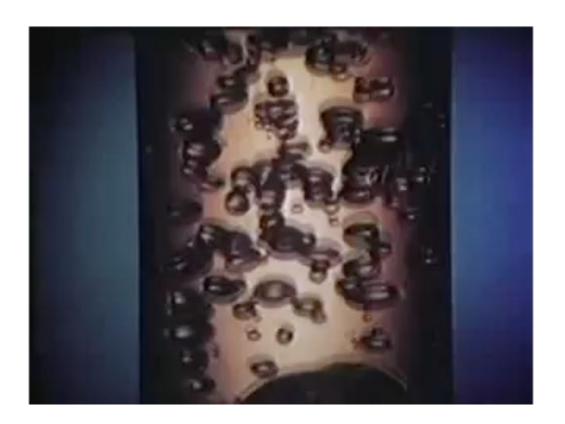
- Risers
- Nuclear reactors
- Power plant
- Process plant



Vertical bubbly flow



Slug flow in vertical pipe



Flow regimes (2): Gas-liquid in vertical pipe

Bubble flow

 Continuous liquid phase with dispersed bubbles of gas

Slug flow

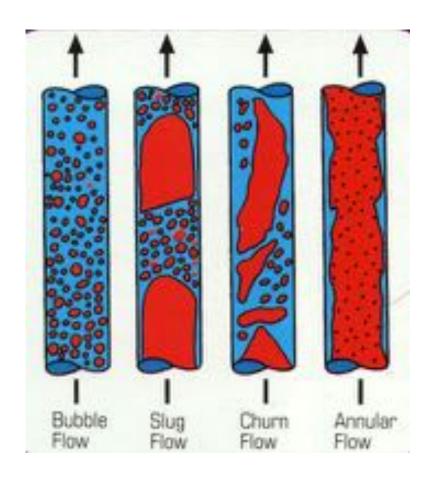
- Large gas bubbles
- Slugs of liquid (with small bubbles) in between

Churn flow

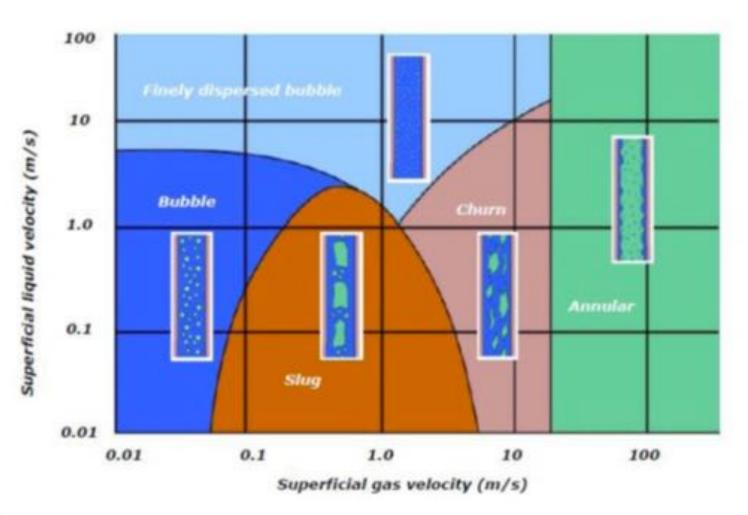
- Bubbles start to coalesce
- Up and down motion of liquid

Annular flow

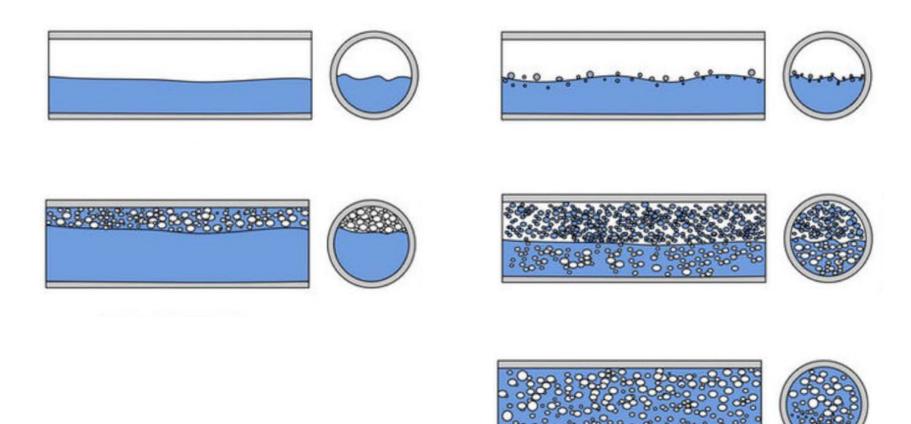
- Gas becomes the continuous phase
- Droplets in the gas phase



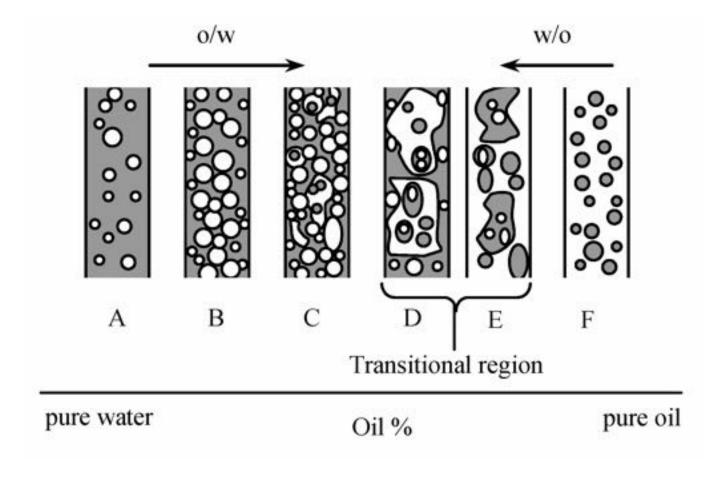
Flow regime map (vertical upwards)



Oil-water horizontal flows

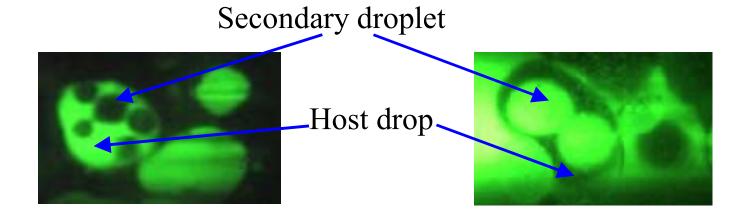


Oil-water vertical flows



Phase inversion: $O/W \leftarrow \rightarrow W/O$

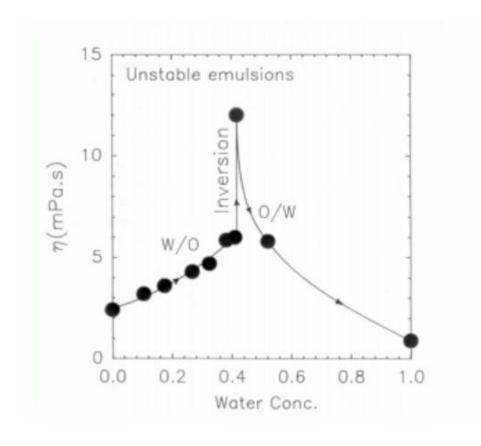
During phase inversion, complex droplet structures formed



Phase inversion: $O/W \leftarrow \rightarrow W/O$

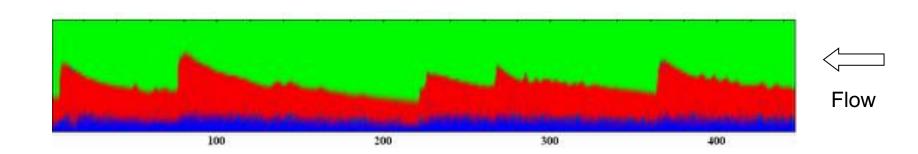
When phase inversion occurs

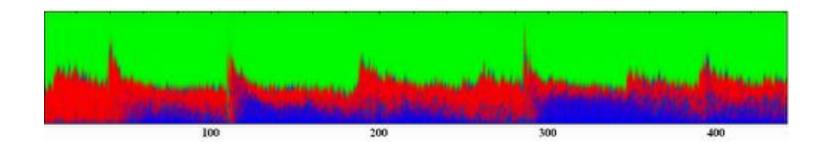
- Emulsion viscosity increases dramatically
- Pressure drop increases
- Catastrophic change of emulsion properties



Three-phase flow

Three-phase large wave flow

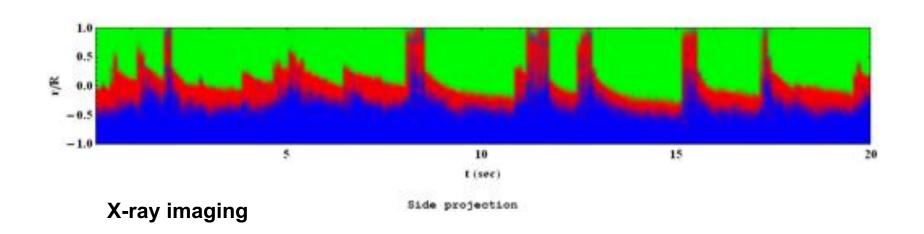




X-ray imaging

Three-phase slug flow





Summary

- Flow patterns
 - Gas-liquid
 - Oil-water
 - Gas-oil-water
- Horizontal and vertical
- Characteristics of each flow pattern

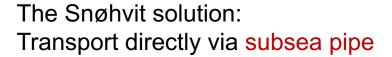


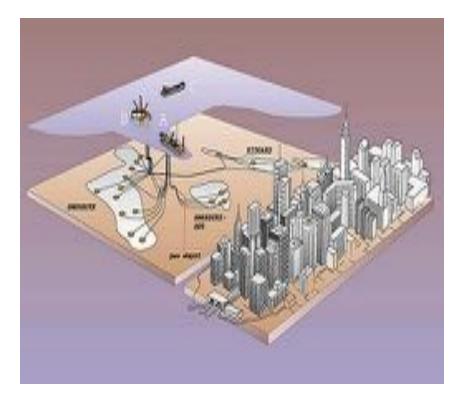
Multiphase flow and flow assurance in oil production

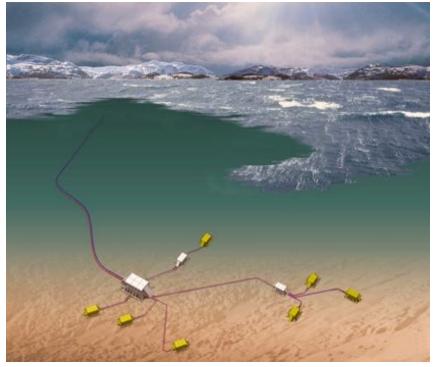


Multiphase Transport Solutions

The Asgard field: Floating production platform







Sea depth

Norwegian Sea
1500 meter

• Gulf of Mexico **2500** meter

West Africa 1500 meter

Brazil
300 meter

Caspian Sea
600 meter

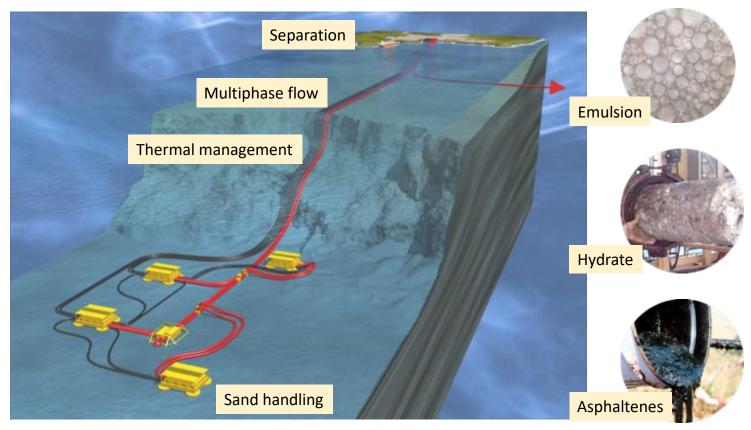
Venezuela 300 meter

Typical flow assurance challenges









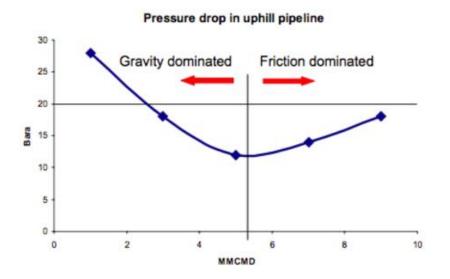
Fluid and flow control

- Fluids
 - Hydrate, sand, wax/paraffin, scale
 - Viscosity
- Flow control
 - Emulsion, separation
 - Slugging
 - Water accumulation
 - Sand



Gas condensate pipeline

- Hydrate control
- MEG injection
- Corrosion inhibitor
- Liquid management
- Ramp up/down



Summary

- Long distance, deep water subsea pipeline is of importance in oil production
- Know-how and reliable measurement of multiphase flows are crucial to ensure safe and smooth transportations
- Laboratory work and experimental studies are invaluable!