

QuickCustom

PRESETS

LowStandardHigh

Device Settings

Extrusion Speeds

Infill

Model Properties

Multi-Material Printing

Raft

Supports and Bridging

Right Extruder

Left Extruder

Extruder Temperature: 230 °C

Extruder Temperature Left: 230 °C

Platform Temperature: 110 °C

Travel Speed: 15 mm/s

Z-axis Travel Speed: 23 mm/s

Minimum Layer Duration: 5.0 s

+ - Duplicate Update

Edit in Text Editor

Restore Defaults

OK

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Infill Density: 30 %

Infill Layer Height: 0.30 mm

Infill Pattern: hexagonal

+ - Duplicate Update

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OK

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Layer Height: 0.30 mm

Number of Shells: 2

Roof Thickness: 0.80 mm

Floor Thickness: 0.80 mm

Coarseness: 0.00010 mm

☐ Fixed Layer Starting Point

Layer Starting Point (X): 0 mm

Layer Starting Point (Y): 0 mm

☒ Fixed Shell Starting Point

Shell Starting Point (degrees): 215 degree

+ - Duplicate Update

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Support

☒ Support

☐ Leaky Connections

☐ Align Support

☐ Extra Support

Support Density: 0.20

Support Margin: 0.5 mm

Support to Model Spacing: 0.4 mm

Support Roof to Model Spacing: 0.4 mm

Support Angle: 45

Support Layer Height: 0.30 mm

☐ Breakaway Support

Bridging

+ - Duplicate Update

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Restore Defaults

OK