

Honeywell

ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 65

TO HOLDERS OF GAS TURBINE ENGINE ILLUSTRATED PARTS CATALOG 350.4, REVISION 3, DATED 30 SEP 2008.

WARNING: READ EACH PAGE CAREFULLY. PUT THE PAGE INTO THE APPLICABLE SECTION AS SHOWN. THIS TEMPORARY REVISION CAN CONTAIN PAGES THAT REFER TO DIFFERENT SECTIONS OF THIS CHAPTER. MAKE SURE THAT THE TEMPORARY REVISION IS CORRECTLY ADDED INTO THE MANUAL. IF YOU DO NOT OBEY THESE INSTRUCTIONS, THERE IS A RISK THE MAINTENANCE PROCEDURE WILL NOT BE DONE CORRECTLY.

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Temporary Revision Number	Applicable Page Number
65	Figure 25, 124
	Figure 25, 125

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1 Sep 2021

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 64

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Temporary Revision Number	Applicable Page Number
64	96
	118

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Temporary Revision Number	Applicable Page Number
63	153
	177

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Temporary Revision Number	Applicable Chapter/Section/Subject Number, Page Number
62	FIG. 22, 100

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TEMPORARY REVISION NO. 60

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60	177

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ILLUSTRATED PARTS CATALOG
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TEMPORARY REVISION NO. 59

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Temporary Revision Number	Applicable Page Number
59	FIG.18, 81
	FIG.18, 83/84

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TEMPORARY REVISION NO. 58

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Temporary Revision Number	Applicable Page Number
58	169

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Temporary Revision Number	Applicable Page Number
57	Page 176

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TEMPORARY REVISION NO. 56

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Temporary Revision Number	Applicable Page Number
56	FIG. 3, 11

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Temporary Revision Number	Applicable Page Number
26	NUMERICAL INDEX, NUMERIC - 19
	NUMERICAL INDEX, NUMERIC - 21
	FIG. 28, 140
	FIG. 28, 142

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Aerospace**Honeywell International Inc.**

111 South 34th Street
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Date: July 18, 2014

To: Holders of Technical Publication no. **350.4**

Subject: **Technical Publications Export Classification Declaration**

To Whom It May Concern,

The purpose of this attachment is to formally communicate to holders of the subject document its United States' export classification.

Important: The following export classification hereby *supersedes* any previously assigned export classification found within the body of the Technical Publication.

Publication Number:	350.4
ATA Number:	350.4
Document Export Classification:	9E991
Document Title:	ILLUSTRATED PARTS CATALOG

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Background And Reason For New Export Declaration:

Honeywell has historically included the export classification within the body of the technical publication. By doing so, changes to the document's export classification required a formal revision to the document itself. This new Export Classification Declaration meets Honeywell's legal obligation to communicate the document's export classification to the recipient and allows for potential changes that will not require a formal document revision.

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THE ATTACHED ILLUSTRATED PARTS CATALOG, ATA NO. 350.4, REVISION 3, SEPTEMBER 30, 2008, IS ISSUED FOR USE IN SUPPORT OF THE FOLLOWING AIRCRAFT.

<u>ENGINE PART NO.</u>	<u>ENGINE MODEL NO.</u>	<u>APPLICATION</u>
1-000-060-17	T53-L-13B Serial No. Suffix A	AB-205
1-000-060-22	T53-L-13B Serial No. Suffix B	UH-1

REVISION NO. 3 DATED SEPTEMBER 30, 2008

This is a COMPLETE revision. The pages revised are listed below together with the Highlights of the revision. Due to the extent of the changes, this publication has been reprinted in its entirety. Please discard the entire manual of previous issue(s) and replace with this complete manual.

350.4 HIGHLIGHTS

HIGHLIGHTS Page 1 of 4
Sep 30/08

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

HIGHLIGHTS

<u>SUBJECT/PAGE</u>	<u>DESCRIPTION OF CHANGE</u>
350.4	Updated headers and footers throughout the document.
Title Pages	
Page T-1/T-2	Updated to reflect current revision.
SWLA	
Pages SWLA-1 and SWLA-2	Updated to reflect current revision.
List of Effective Pages	
Pages LEP-1 thru LEP-4	Updated to reflect current revision.
Record of Revisions	
Page RR-1/RR-2	Updated to reflect current revision.
Record of Temporary Revisions	
Page TR-1/TR-2	Combined TR entries for previous revisions.
Service Bulletin List	
Page SB-2	Added SBs T53-0148 thru 0154.
Spare Parts Bulletin List	
Page SPB-2	Added SPB T53L13B-041.
Numerical Index	
Pages ALPHA-1 thru ALPHA-14	Updated to reflect changes made in the DPL.
Numerical Index	
Pages NUMERIC-1 thru NUMERIC 33/34	Updated to reflect changes made in the DPL.
FIG. 2	
Page 7	Added Item -140B per PCR 07PE104.
Page 8	Added Item -200B per PCR 07PE104.
FIG. 3	
Page 11	Added Items -10A and -120A per PCR 07PE104.
FIG. 4	
Page 15	Added Items -30B and -60B per PCR 07PE104.
Page 16	Added Item -220A per PCR 07PE104.
FIG. 9	
Page 35/36	Added Item -60B per PCR 07PE104.
FIG. 11	
Page 43	Added Item -60A per PCR 07PE104.
FIG. 12	
Page 47	Added Items -10A and -90A per PCR 07PE104.
Page 48	Added Items -240A and -390A per PCR 07PE104.

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<u>SUBJECT/PAGE</u>	<u>DESCRIPTION OF CHANGE</u>
FIG. 13 Page 53	Added Item -20A per PCR 07PE104.
FIG. 14 Page 57	Added Items -10A and -170A per PCR 07PE104.
FIG. 18 Page 76 Page 78 Page 79	Revised Figure 18 (Sheet 1) to reflect SB T53-0148. Revised nomenclature for Items 10, 30, 40, 70, and 80 per SB T53-0148. Added Items 10A and 80A per SB T53-0148. Revised nomenclature for Item 90 per SB T53-0148. Added Items -90A per SB T53-0148.
FIG. 24 Page 114 Page 115 Page 118 Page 119 Page 120	Revised Figure 24 (Sheet 1) title per PCR 07PE069. Deleted Figure 24 (Sheet 2) per PCR 07PE069. Revised nomenclature for Items 70 thru 90A per PCR 07PE069. Revised nomenclature for Items 100 thru 110A per PCR 07PE069. Added Item -110B per PCR 034255. Revised nomenclature for Items -120 thru -120F and Items -120H thru 140 per PCR 07PE069. Revised nomenclature for Items 150 thru 170A per PCR 07PE069.
FIG. 31 Page 167 Page 169	Revised nomenclature for Items -70A and -70B per PCR 07PE104. Revised nomenclature for Item -250C per SPB T53L13B-041.
FIG. 32 Page 176	Revised nomenclature for Item 190 and added Item -190A per SB T53-0154.
FIG. 35 Page 195/196	Revised nomenclature for Items 60 and -60A per PCR 07PE062. Added Item -60B per SB T53-0153. Revised Item 90.

350.4 HIGHLIGHTS

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ILLUSTRATED PARTS CATALOG

GAS TURBINE ENGINE

MODEL NO.

T53-L-13B SERIAL NO. SUFFIX A

T53-L-13B SERIAL NO. SUFFIX B

PART NO.

1-000-060-17

1-000-060-20

APRIL 30, 1990

REVISION 3, SEPTEMBER 30, 2008

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Apr 30/90
Rev 3 Sep 30/08



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T53-L-13B Series, Part No. 1-000-060-17/-22

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SERVICE BULLETIN LIST

NOTE: A date listed in the "Incorp." column is the latest date this report was revised to include changes to text/illustrations caused by the Service Bulletin or its revision. When the words "No Effect" are listed, the Service Bulletin caused no changes within this report.

<u>SERVICE BULLETIN</u>	<u>INCORP.</u>	<u>SERVICE BULLETIN</u>	<u>INCORP.</u>
T53-L-13B-0001, Rev 14	No Effect	T53-L-13B-0045, Rev 1	Feb 15/79
T53-L-13B-0003, Rev 5	No Effect	T53-L-13B-0046, Rev 1	Feb 15/79
T53-L-13B-0004	Cancelled	T53-L-13B-0048, Rev 2	No Effect
T53-L-13B-0005	Cancelled	T53-L-13B-0049	No Effect
T53-L-13B-0006	No Effect	T53-L-13B-0050	No Effect
T53-L-13B-0007	Cancelled	T53-L-13B-0051	No Effect
T53-L-13B-0010, Rev 1	No Effect	T53-L-13B-0052, Rev 2	No Effect
T53-L-13B-0012, Rev 1	Feb 1/70	T53-L-13B-0053, Rev 2	Apr 1/85
T53-L-13B-0013	No Effect	T53-L-13B-0054, Rev 1	No Effect
T53-L-13B-0015	Cancelled	T53-L-13B-0055	Apr 1/85
T53-L-13B-0016, Rev 1	No Effect	T53-L-13B-0056, Rev 2	Sept 1/06
T53-L-13B-0017	Cancelled	T53-L-13B-0057, Rev 1	Dec 15/97
T53-L-13B-0019	Cancelled	T53-L-13B-53-0058	Dec 15/97
T53-L-13B-0020, Rev 3	No Effect	T53-L-13B-0060	No Effect
T53-L-13B-0023	No Effect	T53-L-13B-0061	No Effect
T53-L-13B-0024, Rev 2	No Effect	T53-L-13B-0062, Rev 1	No Effect
T53-L-13B-0025	Cancelled	T53-L-13B-0063, Rev 2	No Effect
T53-L-13B-0026	No Effect	T53-L-13B-0064	No Effect
T53-L-13B-0027	Cancelled	T53-L-13B-0066, Rev 1	No Effect
T53-L-13B-0028, Rev 3	Feb 15/79	T53-L-13B-0071	No Effect
T53-L-13B-0029	No Effect	T53-L-13B-0072, Rev 1	No Effect
T53-L-13B-0030, Rev 1	Feb 15/79	T53-L-13B-0073, Rev 2	No Effect
T53-L-13B-0031	Feb 15/79	T53-L-13B SERIES-0079	No Effect
T53-L-13B-0032	Feb 15/79	T53-L-13B-0080	No Effect
T53-L-13B-0036, Rev 1	No Effect	T53-L-13B-0081	No Effect
T53-L-13B-0038	No Effect	T53-L-13B-0082, Rev 1	Sept 1/06
T53-L-13B-0040	No Effect	T53-L-13B-0086, Rev 1	No Effect
T53-L-13B-0041	No Effect	T53-L-13B-A0092, Rev 1	No Effect
T53-L-13B-0042	Feb 15/79	T53-L-13B-0093, Rev 2	No Effect
T53-L-13B-0043, Rev 1	Mar 15/83	T53-L-13B-0094, Rev 1	Sept 1/06
T53-L-13B-0044	Cancelled	T53-L-13B-0096, Rev 1	Sept 1/06

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T53-0098	Sept 1/06
T53-L-13B-0099, Rev 1	Sept 1/06
T53-L-13B-0099, Rev 2	No Effect
T53-0102, Rev 1	Sept 1/06
T53-L-13B-0103, Rev 4	No Effect
T53-L-13B-0104	Sept 1/06
T53-L-13B-0105, Rev 1	Sept 1/06
T53-L-13B-0108, Rev 1	Sept 1/06
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T53-L-13B-0120, Rev 1	Sept 1/06
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T53-L-13B-0124	No Effect
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T53-L-13B-0130	Sept 1/06
T53-L-13B-0132	No Effect
T53-L-13B-0133, Rev 1	No Effect
T53-0135, Rev 1	No Effect
T53-0136	Sept 1/06
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T53-0139, Rev 1	Inactive
T53-0140, Rev 1	No Effect
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T53-A0143	No Effect
T53-0146	No Effect
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SPARE PARTS BULLETIN LIST

Spare Parts Bulletins (SPB) listed below were issued to introduce new interchangeable part numbers into service after attrition of the replaced part. A date listed in the "Incorp." column is the latest date this report was revised to include changes to text/illustrations caused by the SPB or its revision. When new parts introduced by the SPB have been incorporated by revision to the Illustrated Parts Catalog the SPB should be considered inactive.

<u>SPARE PARTS BULLETIN</u>	<u>INCORP.</u>	<u>TITLE</u>
T53L13B-001	Dec 15/97	Spare Parts Change Notice - Primary Relief Valve Filter Assembly 1-300-361-01
T53L13B-002	Dec 15/97	Spare Parts Change Notice - Accessory Gearbox Seal
T53L13B-004	Dec 15/97	Engine - Spare Parts Change Notification
T53L13B-005	Sept 1/06	Engine - Spare Parts Change Notification
T53L13B-008	Sept 1/06	Engine - Spare Parts Change Notification
T53L13B-009	Sept 1/06	Engine - Spare Parts Change Notification
T53L13B-011	Sept 1/06	Engine - Spare Parts Change Notification
T53L13B-014	Sept 1/06	Engine - Spare Parts Change Notification
T53L13B-016	Sept 1/06	Engine - Spare Parts Change Notification
T53L13B-017	Sept 1/06	Engine - Spare Parts Change Notification
T53L13B-018	Sept 1/06	Engine - Spare Parts Change Notification
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T53L13B-030	Sept 1/06	Engine - Spare Parts Change Notification
T53L13B-031	Sept 1/06	Engine - Spare Parts Change Notification
T53L13B-033	Sept 1/06	Engine - Spare Parts Change Notification
T53L13B-035	Sept 1/06	Engine - Spare Parts Change Notification
T53L13B-036	Sept 1/06	Engine - Spare Parts Change Notification
T53L13B-040	Sept 1/06	Engine - Spare Parts Change Notification
T53L13B-041	Sep 30/08	Engine - Spare Parts Change Notification

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

INTRODUCTION

1. General

A. Purpose

The purpose of this Illustrated Parts Catalog is for use in the identification, requisitioning, issuing, and storing of replaceable parts and assemblies authorized for incorporation into models T53-L-13B and T53-L-13B Serial No. Suffix A and Suffix B. Turbine Engines designed and manufactured by Honeywell Aerospace, 111 S. 34th Street, P.O. Box 52181, Phoenix, AZ 85072-2181 U.S.A.

B. Content

The Illustrated Parts Catalog contains the following:

- (1) Front Matter
- (2) Introduction
- (3) Numerical Index

Alpha
Numeric

- (4) Detailed Parts List

C. Abbreviations, Terms and Symbols

- (1) The following abbreviations are used throughout this catalog.

<u>Abbreviation</u>	<u>Complete Term</u>
ALT	Alternate
AR	As Required
BKDN	Breakdown
Fig.	Figure
No.	Number
Ref	Reference
REPL BY	Replaced By
SB	Service Bulletin
SUPSD	Superseded

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- (2) The following terms and symbols are used throughout this catalog.

<u>Term/Symbol</u>	<u>Location and Definition of Use</u>
ALTERNATE	In NOMENCLATURE column of Detailed Parts List indicates that part may be used in place of previously listed part or of other part as noted.
NHA	Next Higher Assembly
OR	<p>The word "or" appearing in the part number column is used to show that one part is directly interchangeable with the next without restriction, except that when a model application is indicated by an effectivity code, a usage restriction in the nomenclature or a reference to a service bulletin, that part can only be used in the indicated models.</p> <p>A series of part numbers interconnected with the word "or" are all interchangeable with each other. The model effectivity for the parts in a series must be adhered to.</p>
PRE SB	In NOMENCLATURE column of Detailed Parts List indicates that part was used prior to incorporation of a service bulletin.
POST SB	In NOMENCLATURE column of Detailed Parts List indicates that part is used upon incorporation of a service bulletin.
REPLACES	In NOMENCLATURE column of Detailed Parts List indicates part to be replaced by attrition.
REPL BY	In NOMENCLATURE column of Detailed Parts List indicates part to be replaced by attrition. Replaced and replacing parts are interchangeable.
Superseded by	In NOMENCLATURE column of Detailed Parts List indicates that a new part is available. A part is superseded when it is no longer authorized for use.
SupersedeS	In NOMENCLATURE column of Detailed Parts List indicates that a part is shown to supersede existing part.

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REF	In UNITS PER ASSY column of Detailed Parts List indicates that part has been listed in some previous figure of catalog and is needed at this location for reference only to show the next higher assembly relationship.
ATTACHING PARTS	In NOMENCLATURE column of Detailed Parts List indicates the beginning of a list of hardware used to mount an assembly or part on another assembly, part or engine. Items under this heading are the same indenture as the part or assembly they attach.
----- *	In NOMENCLATURE column of Detailed Parts List indicates the end of "ATTACHING PARTS".
PARTIAL BREAKDOWN FOLLOWS	Indicates that parts immediately following and indented are details of part immediately preceding, but that not all details are shown (i.e., only replaceable or removeable parts are shown for clarity or convenience).
*	In FIG. & ITEM NO. column of Detailed Parts List indicates non-procurable item; purchase next higher assembly.
NON-PROCURABLE	Part is not to be procured as an individual component due to safety, cost, or manufacturing considerations.
.	In NOMENCLATURE column indicates part number is indented one level from next part number listed above without a (or with one fewer) dot(s) (.) which is not an attaching part.

2. Front Matter

A. General

The following is included in the front matter.

- (1) Title Page
- (2) Warranty/Liability Advisory
- (3) List of Effective Pages
- (4) Record of Revisions
- (5) Record of Temporary Revisions

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- (6) Service Bulletin List
- (7) Spare Parts Bulletin List

3. Numerical Index

A. General

The Numerical Index is a complete alphanumeric listing of all the part numbers included in the Detailed Parts List. Also included are the figure and item numbers where the part numbers appear in the Detailed Parts List. This index is provided to facilitate the location of assemblies and parts in the Detailed Parts List when the part numbers are known.

B. Part Number Sequence

Part number arrangement begins at the extreme left-hand position and continues from left to right, one position at a time, until part number alphanumeric order is accomplished. The order of precedence used to arrange part numbers alphanumerically is as follows:

- (1) First Position (Extreme Left-Hand)
 - (a) Letters A through Z (except I and O)
 - (b) Numerals 0 through 9
- (2) Second and Succeeding Positions
 - (a) Dash (-)
 - (b) Letters A through Z (The alpha "O" is considered as numeric zero)
 - (c) Numerals 0 through 9

4. Detailed Parts List

A. General

The Detailed Parts List presents the engine divided into main groups as shown in the Table of Contents. Major assemblies, subassemblies, and detail parts are all properly indented to show item relationship back to their next higher assemblies. Items of hardware used to secure one assembly or part to another are listed immediately after the item they attach. These hardware items are indented to the same level as the items they attach and are preceded by the term ATTACHING PARTS and succeeded by the following symbol: - - - *- - - -.

B. Illustrations

The illustrations in this catalog are intended primarily to facilitate identification of parts. This catalog is intended as a supplement to, not a substitute for, the associated maintenance and overhaul manuals which shall be considered for final authority on assembly and repair procedures.

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C. FIG. & ITEM NO. Column

Figures are numbered consecutively when applicable. The figure number appears at the beginning of each breakdown and on the lower right-hand side of every page.

The item numbers appearing on the illustrations are numerically arranged in the Detailed Parts List and are used mainly to assist in locating a part in the Detailed Part List after it has been found on an illustration. A dash entered to the left of an item number within the Detailed Parts List indicates that the particular item is not illustrated.

D. PART NUMBER Column

The Part Number column includes all authorized part numbers. The use of a part may be added, restricted or prohibited by a Service Bulletin. If use of the part is restricted, reference to the applicable Service Bulletin will be made in the Nomenclature Column. If use of the part is prohibited, the part number will be removed from the Detailed Parts List by Spare Parts Bulletin concurrent with release of the Service Bulletin, or at the next scheduled change to the Parts Catalog. In the event of change delay, the Service Bulletin shall be considered the governing document on use of the affected part.

Only those parts whose part numbers are shown in the Detailed Parts List are authorized for incorporation on the engine. The use of parts not listed by exact part number may degrade flight safety and reliability and may increase the cost of maintenance.

E. NOMENCLATURE Column

The Nomenclature column may contain the following as applicable.

- (1) The indention of part description relating the part to the previous subassembly, assembly, major assembly, or engine main group. The dot system is used to clarify indenture.
- (2) Remarks concerning use of the part.
- (3) Vendor identification.
- (4) Dimensions given to assist in the identification of parts (not to be used for inspection purposes).
- (5) Service Bulletin information.
- (6) Figure cross reference for "Ref" items.

F. EFFECT Code Column

An alphabetical entry in this column indicates the usage of the part is restricted to one or more engine models. When there is no entry in this column, the part is used on all models covered in this catalog. The following codes are used.

<u>EFFECT</u>	<u>MODEL</u>
A	Obsolete
B	T53-L-13B Serial No. Suffix A
C	T53-L-13B Serial No. Suffix B

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G. UNITS PER ASSY Column

Indicates quantity of each part required at the particular location referred to by the item number.

5. How to Use This Catalog (See Figure 1)

A. When Part Number Is Not Known:

- (1) Refer to the Table of Contents to find the figure number of the illustration upon which the major assembly containing the part appears.
- (2) Turn to the page where this major assembly is illustrated.
- (3) Find the part and its item number on the illustration.
- (4) Locate the figure and item number in the Detailed Parts List, which will show the part number and name (nomenclature).

B. When Part Number Is Known:

- (1) Find the part number in the Numerical Index.
- (2) Identify the corresponding figure and item number in the Numerical Index.
- (3) Turn to this figure and item number in the Detailed Parts List.
- (4) Find the part number on the Detailed Parts List page. This will show the part name, the figure number of the figure in which the part is illustrated, and the item number for the part on that illustration.
- (5) The illustration will show the location of the part in the engine.

6. How to Order Parts

- A. All orders for spare parts beginning with a numeric character should be addressed directly to: Honeywell Aerospace, Customer Sales & Support Center, International Telephone: 602-365-3099, United States Telephone: 800-601-3099, Fax: 602-365-3860. All orders for spare parts beginning with an alpha character should be addressed directly to: Honeywell Hardware Product Group, 8260 South Hardy Drive, Tempe, AZ 85284, International Telephone: 602-365-7700, North American Telephone: 866-234-4474, Fax: 480-592-7690, Website: www.HPGparts.com. All orders shall include the following information:

- (1) Each individual part number should be assigned one item number on the Purchase Order.
- (2) The Honeywell part number should be presented. If the part number is not known, give a complete description, dimensions and location of the part in the engine, also the type, model, and manufacturer's serial number of the engine. (This information is obtainable from the engine data plate.)
- (3) If the part is a product of another manufacturer, list such manufacturer's part number and indicate the manufacturer's name and the part number and name of the complete assembly unit for which the part is intended.

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Honeywell ILLUSTRATED PARTS CATALOG
T53-L-13B (350.4)

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-100-227-17		34-258	AR
1-100-227-18		34-257	AR
1-100-227-19		34-258	AR
1-100-227-20		34-259	AR
1-100-227-21		34-260	AR
1-100-227-22		34-261	AR
1-100-227-23		34-262	AR
1-100-227-24		34-263	AR
1-100-227-25		34-264	AR
1-100-227-26		34-265	AR
1-100-227-27		34-266	AR
1-100-227-28		34-267	AR
1-100-227-29			
1-100-227-30			
1-100-227-31			
1-100-276-01			
1-100-286-08			
1-100-286-09			
1-100-289-01			
1-100-289-02			
1-100-289-03			
1-100-292-02			
1-100-293-01			
1-100-294-03			
1-100-334-05			
1-100-346-02			
1-100-361-05			
1-100-361-06			
1-100-383-04			
1-100-383-05			
1-100-384-04			
1-100-384-05			
1-100-385-04			
1-100-385-05			
1-100-413-12			
1-100-423-01			
1-100-454-06			
1-100-454-07			
1-100-454-08			
1-100-454-09			
1-100-462-01			
1-100-463-01			

Honeywell ILLUSTRATED PARTS CATALOG
T53-L-13B (350.4)

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT CODE	UNITS PER ASSY
10		HOT AIR SOLENOID VALVE AND AIR-BLEED ADAPTER ASSEMBLY		
1	1-300-194-03	. VALVE, SOLENOID, HOT-AIR		1
-1A	1-300-194-04	. VALVE, SOLENOID, HOT-AIR		1
		(ATTACHING PARTS)		
10	MS9924-08	. BOLT		2
20	1-180-047-02	. GASKET, VALVE, ANTI-ICING		1
30	MS18824-1108	. RING, RETAINING		1
40	MS3248-1-214	. PACKING, PREFORMED		1
50	1-100-334-05	. TUBE, AIR REGULATOR, ANTI-ICING		1
60	MS3248-1-215	. PACKING, PREFORMED		1
70	1-180-033-01	. ELBOW, AIR-BLEED ADAPTER		1
80	MS9924-08	. BOLT (ATTACHING)		
90	1-180-619-01	. TUBE, CROSSOVER		
100	1-300-182-01	. GASKET, RING		
	OR			
-100A	1-300-182-02	. GASKET, RING		
110	MS9924-08	. BOLT		
120	AN890-418L	. WASHER, FLAT		
130	1-180-304-01	. COVER, PORT, BLEED		
140	1-180-289-02	. GASKET, FLANGE, BLEED		
		(ITEM NOT ILLUSTRATED)		
		EFFECT. MK EL EFFECT. MOD		
A	T53-L-13	B	C	T53-L-13 (S/N SUF)
B	T53-L-13 (S/N SUF)	B		(S/N SUF)

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T53-L-13B (350.4)

Valve Assembly - Fuel
Figure 10

FIG. 10 Page 39
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How to Use the Illustrated Parts Catalog
Figure 1

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- (4) The part name appearing on a spare parts order should consist only of the basic noun or noun phrase (example: Retainer, Bearing Set, Disc Assembly, etc). The descriptive material following the comma in the catalog list is for identification purposes only and will be omitted from sales orders.
- (5) Indicate the quantity of each item desired.
- (6) Give complete shipping instructions, including complete designations address, method of shipment, required shipping schedule, and any other special instructions (markings, etc).

- B. It is suggested that the intended receiver of a shipment, if other than the original source of the order, be notified that an order has been placed so that such intended receiver may be clerically and financially prepared to accept delivery.

Certain suppliers to Honeywell of engine parts have obtained Parts Manufacturer Approval which provides, with certain exceptions, that replacement parts for sale for installation on a type certified product shall be produced pursuant to a Parts Manufacturer Approval.

Honeywell does not assume responsibility for quality of any part procured directly from a supplier. Procedures and controls are not in place, which would in Honeywell's opinion, ensure that parts shipped directly to a user conform to type design.

Parts purchased from Honeywell have been manufactured under and accepted by Honeywell quality assurance system. Such parts are warranted by Honeywell in accordance with warranty provisions as outlined in each operator's Product Support document.

7. Vendor Name and Address List

The list of vendors names and addresses provides a reference for locating vendors when the Commercial and Government Entity (CAGE) Code is known.

A list of vendor names and addresses is provided which contains the following:

A. CAGE Code

By numerical order of CAGE for all vendors which have part numbers called out in the Detailed Parts List.

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B. Vendor Name and Address

Complete name and address for each vendor whose Commercial and Government Entity Code is listed.

<u>CAGE Code</u>	<u>Vendor</u>
11599	Coltec Industries Inc, Chandler Evans Control System Div, Charter Oak Blvd, P.O. Box 330651, W Hartford, CT 06133-0651
94529	Tremco Inc, Subsidiary of BF Goodrich Co, 10701 Shaker Blvd, Cleveland, OH 44104-3752
94581	National Utilities Co, NUCO Div of VIJ Corp, 1700 Hickory Dr, P.O. Box 14639, Fort Worth, TX 76117-6020
94592	Fluid Conditioning Products Inc, Kleine and Warwick Street, P.O. Box 407, Lititz, PA 17543-0407
95592	London Gramophone Corp, New York, NY 10000
98625	Aeroquip Corp, Aeroquip Aerospace Div, Los Angeles, CA 90000

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PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
AA-A926-4D1A		7-170	1
AA-A926-417		7-120	1
AA9500D823		7-60	1
ABA034-6RX4JXXXNX		7-160	1
AGA926-4D2		7-110	1
AN100038		18-200	1
AN101010		31-60	72
AN101016		12-370	1
AN101120		2-60	1
AN101122		22-450	15
AN101130		12-340	1
AN103706		18-160	4
AN103707		3-110	2
AN103710		29-140	6
AN103712		17-250	12
AN103722		14-80	4
AN103809		25-230	4
AN103813		16-10	2
AN103818		16-20	2
AN104011		25-60	4
AN104016		16-130	2
AN104026		27-20	2
AN104146		16-110	1
AN104706		23-190	6
AN104708		21-10	3
AN104728		22-160	2
AN106408		23-480	2
AN106506		34-90	8
AN106508		23-20	6
AN107406		22-80	12
		22-130	3
AN107419		21-170	12
AN107520		23-310	6
AN115408		31-350A	2
AN115611		12-210	1
AN116905		2-240	4
AN121528		35-20	6
AN122683		24-450	2
AN122684		25-350	3
AN122692		24-440	2
AN122705		17-680	2
		25-390	1
AN122729		19-40	1
AN122730		20-30	2

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AN125439		25-420	1
AN148555		35-80	12
AN150208		18-20	6
		17-290	4
		17-690	4
AN150229		22-200	4
AN150279		22-190	1
AN3-10		12-220	1
AN3-6		12-210B	1
AN3-7		12-210A	1
AN363-1032		2-40	1
		2-100	2
		2-140	1
		2-200	1
		4-30	1
		4-60	1
		9-60	1
		31-70	72
AN363-524		15-20	4
AN381-2-5		12-200	2
AN4H5A		10-190	1
AN4045-1		18-230	1
AN500AD10-10		15-50	1
AN500AD10-8		15-40	1
		15-290	3
AN500AD416-12		14-310	2
AN500AD416-32		14-300	2
AN500AD5-5		12-470	2
AN500AD5-8		22-330	15
AN500A416-8		15-210	3
		15-370	3
AN501-10-20		28-90A	REF
AN501-10-32		28-80A	REF
AN501-10-8		2-30	1
		2-90	2
		2-130	1
		2-190	1
		3-1	7
		4-20	1
		4-210	1
		9-50	1
		11-50	1
		12-1	1
		12-80	2

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AN501A10-18 AN501A10-4		13-10	1
		14-1	1
		14-160	2
		3-170	2
		3-30	4
		4-1	1
		4-160	3
		11-90	1
		11-250	4
		13-1	1
AN501A10-5		2-170	1
AN501A10-6		9-1	1
		11-290	4
AN501A10-8		15-60	1
		11-200	2
		11-290A	4
AN501C416-8		12-440	1
AN502-10-26		13-120	2
AN503-8-10		14-110	2
AN507C1032-5		22-500	1
AN507C836-5		32-180	REF
AN510C10-6		23-540	3
AN510C5R4 AN535-2-1 AN535-2-4 AN814-12DL AN814-4DL AN815-4D		32-230	2
		34-30	2
		1-30	4
		22-440	4
		25-290	1
		5-40	1
		4-110	1
		9-100	2
		11-20	1
		12-60	4
AN815-4J		14-240	1
		4-110A	1
		11-20A	1
		12-60A	4
		9-30	1
AN815-6D		14-220	1
AN833-4D		14-260	1
AN833-4J		11-10	1
AN837-4C		11-10A	1
AN837-4J		28-10	1
AN919-12D		12-160	1
AN919-2D		11-340	1
AN924-4C			

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PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
AN924-4D		14-270	1
AN932D1		14-230	1
AN932D2		25-170	1
AN932D3		25-320	1
AN932M4		25-440	1
AN960-10		27-230	2
AN960-10L		28-60	8
		5-20	6
		12-230	AR
		12-380	2
		14-90	5
		17-260	12
AN960-416		26-220	12
		26-220A	24
AN960-416L		5-90	2
		5-150	4
		10-120	4
		10-210	2
		12-350	1
		16-30	4
		18-220	4
		18-400	19
		21-80	24
		21-180	12
		22-460	30
		25-240	4
		26-190	28
		26-190A	24
		27-130	18
		27-130A	17
		28-130	5
AN960-516		27-170	1
AN960-516L		15-30	4
AN960-616L		25-70	4
		27-30	2
AN960C10L		29-30	6
		29-60	6
		29-90	6
		29-120	6
		29-150	6
AN960C416		7-70	1
		12-300	AR
AN960C416L		14-320	4
AN960C516L		23-320	6

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PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
AN960C716		11-330	2
AN960C8		14-120	2
AS3491-01		18-230B	1
AS3578-014		12-540A	2
AS3578-030		12-520A	1
MS124655		25-410B	1
MS124656		25-280	4
		29-320	4
MS124657		25-310	1
MS124658		20-90	1
MS124660		25-210	1
MS124695		20-120	1
		24-420	2
		25-310A	1
		25-410A	4
		27-260	1
		28-310A	1
		29-330	7
MS124696		10-220	4
		10-220A	7
		19-130	2
		28-290	5
MS124698		25-430	6
		27-250	2
MS124735		17-720	3
		23-590	5
MS124736		20-100	7
		23-600	1
		24-410	8
		25-180	12
		25-190	12
		25-380	6
MS124739		25-460	2
MS124740		25-200	12
MS124776		27-240	22
MS124816		20-110	1
MS15795-310		26-150	6
MS15795-810		26-150A	4
MS16624-1106		10-30	1
MS16625-1037		11-210	1
MS16625-1102		25-470	9
		25-490	1
MS16625-3037		25-100	1
MS16625-3068		24-90	2

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T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
MS16625-3181		24-90A	1
		25-150	5
		24-130	2
MS16625-3185		24-130A	1
		18-310	1
		34-70	2
MS16995-11		34-180	2
		25-250	1
		18-650	1
MS171431		35-10	1
MS171499		19-120	1
MS171522		17-380	1
MS171526		24-220	1
MS172203		17-370	1
MS172237		24-300	1
MS172238		23-230	3
MS172241		17-50	1
MS172272		17-40	1
MS172322		2-20	6
MS20500-428		2-250	4
MS21042-04		2-140A	1
MS21042-3		2-200A	1
MS21042-4		3-10	7
		3-120	2
		4-30A	1
		4-60A	1
		4-220	1
		9-60A	1
		11-60	1
		12-10	1
		12-90	2
		12-240	1
		12-390	1
		13-20	1
		14-10	1
		14-170	2
		31-70A	72
		12-310	2
		12-360	1
		14-40	1
		18-210	4
		18-390	19
		21-70	24
		22-470	15

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T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
MS28034-3		2-270	1
MS29512-4		12-170	1
MS29513-010		14-340	1
		15-250	1
		15-380	1
MS29513-012		15-240	1
MS29513-013		15-130	1
MS29513-014		15-140	1
MS29513-015		15-150	1
MS29513-016		13-150	1
		15-160	2
MS29513-024		15-330	1
MS29513-026		15-390	1
MS29513-027		15-220	1
		15-400	1
MS29561-014		17-90	1
MS29561-017		25-90	1
MS35266-59		4-50	1
MS35266-60		11-110	1
MS35266-63		14-1A	1
MS35266-68		28-90	2
MS35266-69		28-90B	2
MS35266-71		28-80	2
MS35275-241		31-430	4
MS35276-261		11-110A	1
MS51990-105		17-270	4
MS9015-02		22-410	2
MS9015-04		25-130	1
MS9021-014		12-540	2
MS9021-030		12-520	1
MS9021-034		14-330	1
MS9024-03		14-20	1
MS9089-06		10-80	3
MS9089-14		16-40	2
MS9089-25		27-120	18
MS9105-56		23-520	1
MS9105-58		24-260	1
MS9105-59		5-180	1
MS9105-60		24-330	1
MS9105-77		24-430	1
MS9134-01		18-230A	1
MS9147-35		12-290	2
MS9171-10		31-310	8
MS9202-015		31-370	1

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T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
MS9205-013		32-310	1
MS9314-03		13-400	2
MS9314-04		13-390	2
MS9356-11		35-20A	6
MS9371-07		31-290	2
MS9373-017		31-380	1
MS9390-57		27-50	2
MS9390-570		27-50A	2
MS9489-08		31-60B	72
MS9490-08		21-10A	3
MS9490-28		22-160A	2
MS9500-04		13-330	4
MS9518-08		31-60A	72
MS9519-15		26-200	16
		26-200A	12
MS9519-17		26-160	4
MS9519-20		14-30	1
MS9519-22		22-450A	15
MS9519-24		12-340A	1
MS9519-30		12-340B	1
MS9529-04		3-220	1
		18-160A	4
MS9529-05		3-110A	2
		3-140	2
		11-240	4
MS9529-19		5-10	6
MS9529-20		14-80B	4
MS9530-09		10-180	1
MS9530-10		5-70	4
MS9530-11		5-130	2
MS9530-13		4-190	1
		10-200	2
		16-10A	2
MS9530-18		16-20A	2
MS9530-40		5-140	2
MS9532-14		16-130A	2
MS9533-42		16-110A	1
MS9556-08		34-310A	REF
		31-220A	3
MS9565-05		32-351	12
MS9565-06		24-500	3
MS9565-20		14-80A	4
MS9566-10		23-400A	6
MS9566-27		22-180A	4

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PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
MS9584-06		10-110	4
		22-80A	12
		22-130A	3
MS9584-19		21-170A	12
MS9684-11		30-320	12
		30-430	REF
MS9902-02		17-10	1
MS9902-04		12-180	1
MS9902-06		18-360	1
MS9915-11		26-250	4
MS9923-04		18-20A	6
MS9924-08		10-10	2
MS9924-25		27-120A	18
		27-120B	17
MS9924-32		10-150	1
MS9944-27		27-20A	2
MS9958-09		26-210	12
		26-210A	22
		28-120	5
M25988/3-232		28-230A	1
M27426-3152D		23-130A	1
M83248-1-006		13-290	1
		34-170	2
M83248-1-008		18-620	1
		21-210	2
M83248-1-009		23-500	1
M83248-1-010		7-80	1
		12-150	1
		14-340A	1
		15-250A	1
		15-380A	1
		17-610	1
		17-660	1
		22-420A	2
		25-110	1
M83248-1-012		15-240A	1
		16-60	2
		24-200	1
M83248-1-013		15-130A	1
		21-50	3
		21-200	2
M83248-1-014		7-40	1
		7-150	1
		13-180	1

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T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
		13-230	1
		15-140A	1
		17-90A	1
		17-120	2
		21-40	6
		21-240	1
		22-90	1
M83248-1-015		15-150A	1
		21-190	2
		21-250	2
M83248-1-016		7-50	1
		13-150A	1
		15-160A	1
M83248-1-017		13-280	1
		25-90A	1
M83248-1-020		25-510	1
M83248-1-024		15-330A	1
		18-250	1
M83248-1-025		18-90	1
M83248-1-026		15-390A	1
M83248-1-027		15-220A	1
		15-400A	1
M83248-1-037		18-40	1
M83248-1-040		18-30	1
		18-90A	1
M83248-1-044		34-150A	1
M83248-1-045		23-50	1
M83248-1-113		14-380	2
M83248-1-114		5-100	1
		16-150	1
M83248-1-115		5-110	1
		5-220	1
M83248-1-122		5-210	2
		16-170	2
M83248-1-128		21-140	1
M83248-1-131		16-190	1
M83248-1-133		25-270	2
M83248-1-135		18-180	1
		23-80	1
M83248-1-138		18-300	1
M83248-1-144		16-70	1
		23-30A	1
M83248-1-146		7-100	1
M83248-1-149		28-210A	1

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PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
M83248-1-159		26-1A	1
M83248-1-214		10-40	1
M83248-1-215		10-60	1
M83248-1-222		23-140	1
M83248-1-223		12-560	1
M83248-1-230		5-30	1
M83248-1-235		25-30	3
M83248-1-237		25-80	1
M83248-1-902		17-20	1
		22-420	2
M83248-1-904		2-280	1
		4-120	1
		5-50	1
		9-110	2
		11-30	1
		12-70	4
		12-170A	1
		12-190	1
		14-250	2
		14-280	1
		25-140	1
M83248-1-905		4-270	3
		17-530	1
		17-640	1
M83248-1-906		5-240	1
		9-40	1
		18-370	1
		32-130	2
		32-150A	1
M83248-1-908		4-140	1
		7-50B	1
		17-110	1
		28-20A	1
M83248-1-912		25-300	1
NAS1149C0532R		23-320A	6
NAS1351C4H14		32-160A	22
NAS1423C7		11-350	1
NAS1593-144		23-30	1
NAS620C10L		24-510	3
NR1417AH2212-B038		32-90A	2
RR62		7-130	1
RSN100		7-140	1
SP2075		6-120	1
		7-40A	1

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T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
SP2076		8-270	1
		6-30	1
		7-80A	1
SP2077		8-30	1
		6-50	1
		7-100A	1
SP775		8-50	1
		6-100	1
		8-90	1
SP793		6-160	1
		8-320	1
		6-140	1
SP794		6-130	1
SP795		6-110	1
SP796		6-90	1
SP801		8-80	1
SP802		6-70	7
		6-20	1
		7-70A	1
SP805		8-20	1
		6-10	1
		7-60A	1
SP806		8-10	1
		6-40	1
		7-90A	1
SP807		8-40	1
		6-80	1
		7-120A	1
SP809		8-70	1
		28-230	1
		25-340	24
STD3000D37		25-340A	AR
STD3001B121		25-340B	AR
STD3001B121N		20-10	19
STD3001B121P		20-11	AR
STD3001B15		20-12	AR
STD3001B15N		19-10	4
STD3001B15P		19-10A	AR
STD3007B8		19-10B	AR
STD3007B8N		32-150	1
STD3007B8P		28-20	1
STD3017E6		22-170	2
STD3017E8		24-400	2
STD3018K11		24-20	2
STD3019C166			

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PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
STD3019C62		23-470	1
STD3019E149		28-210	1
STD3019E167		26-1	1
STD3019E54		26-100	REF
STD3019E58		34-150	1
STD3019E72		22-390	1
STD3022-108		32-160	22
STD3022-123		22-180	4
STD3023K1		17-160	3
		17-420	3
		18-120	5
STD3023K2		5-80	2
		21-20	3
STD3027C5		11-160	2
STD3033B101		23-390	REF
STD3033B7		5-170	1
STD3033C15		14-370	2
STD3036-31		18-500	6
		18-660	6
STD3036-32		18-500A	6
STD3053-11		24-390	2
STD3053-25		24-150	6
		24-150A	3
STD3053-3		18-110	5
STD3053-49		18-580	2
STD3057-2		17-400	1
STD3061-08		31-10A	10
STD3061-12		32-160B	22
STD3064-4		26-260	4
STD3064-6		27-40	2
TS5210S4-3		32-20	2
TS5210S4-5		32-50	1
TS5210S4-7		32-80	2
T103-78		11-220	1

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T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
0670-4005		8-250	1
10-88584-10		3-230	REF
1060-3-001		8-180	1
1060-4017		8-210	1
1060-4018		8-170	1
16022D		11-220A	1
1807-125-400		32-50A	2
1840-4017		6-60	1
		7-110A	1
		8-60	1
18631		32-80A	2
18632		32-80B	2
19495-125-175		32-70A	2
1-000-060-10		1-1	REF
1-000-060-17		1-1A	1
1-000-060-22		1-1B	1
1-010-093-01		18-200A	1
1-020-015-01		23-410	18
1-020-017-01		21-100	1
		23-550	1
1-020-017-02		23-550A	1
1-020-154-02		23-220	2
1-020-154-04		23-220A	2
1-020-154-05		23-220B	2
1-020-155-01		23-210	2
1-020-155-02		23-210A	2
1-020-155-04		23-210B	2
1-020-155-05		23-210C	2
1-030-023-02		23-90	1
1-030-040-08		22-1	1
1-030-062-03		22-20	1
1-030-063-01		22-10	1
1-030-064-04		22-40	1
1-030-065-02		22-30	1
1-030-066-07		22-50	1
1-030-067-02		23-70	1
1-030-069-01		21-90	24
1-030-073-01		22-60	AR
1-030-123-02		23-530	1
1-030-123-06		23-510A	1
1-030-129-01		23-360	6
1-030-138-04		21-130	1
1-030-139-02		21-110	1
1-030-141-03		21-120	1

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T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-030-165-03		23-100	1
1-030-172-01		23-340	3
1-030-180-09		23-570	1
1-030-181-01		23-330	1
1-030-182-03		23-380	1
1-030-183-03		23-370	1
1-030-185-01		23-400	6
1-030-187-03		23-460	1
1-030-191-05		23-430	REF
1-030-191-06		23-430A	REF
1-030-191-11		23-430B	1
1-030-191R09		23-430C	1
1-030-191R10		23-430D	1
1-030-191-14		23-430E	1
1-030-192-03		21-150	1
1-030-192-04		21-150A	1
1-030-193-01		23-290	3
1-030-193-03		23-290A	3
1-030-193-05		23-290B	3
1-030-194-02		23-260	3
1-030-195-01		23-270	3
1-030-203-01		23-350	6
1-030-209-02		23-580	1
1-030-211-01		23-240	3
1-030-212-01		23-60	AR
1-030-212-02		23-61	AR
1-030-212-03		23-62	AR
1-030-212-04		23-63	AR
1-030-213-01		24-40	1
1-030-214-01		24-30	1
1-030-217-01		23-120	1
1-030-229-03		23-10	1
1-030-229-06		23-10A	1
1-030-234-01		23-160	REF
1-030-240-02		23-510	1
1-030-265-01		23-170	1
1-030-271-02		23-380A	1
1-030-272-01		23-325	18
1-030-273-02		23-420A	1
1-030-280-01		21-30	3
1-030-330-03		21-1	3
1-030-340-04		23-300	1
1-030-340-05		23-300A	1
1-030-350-08		21-60	REF
		23-1	REF

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PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-030-350-12		21-60A	1
		23-1A	REF
1-030-350-13		21-60B	1
		23-1B	REF
1-030-350-18		21-60C	1
		23-1C	REF
1-030-350-19		21-60D	1
		23-1D	REF
1-030-360-04		23-150	REF
1-030-390-05		23-560	1
1-030-390-08		23-560A	1
1-030-400-01		21-160	1
		24-1	REF
1-030-450-01		23-180	1
1-030-450-02		23-180A	1
1-030-460-01		23-490	1
1-030-669-01		23-110B	1
1-030-669-02		23-110C	1
1-060-003-01		22-220	1
1-060-013-01		25-450	2
1-060-027-06		1-20	1
		22-430	1
1-060-027-10		1-20A	1
		22-430A	1
1-060-037-01		25-360	3
1-060-060-01		25-120	1
1-060-081-04		22-210	1
1-060-082-01		22-120	AR
1-060-082-02		22-121	AR
1-060-082-03		22-122	AR
1-060-082-04		22-123	AR
1-060-082-05		22-124	AR
1-060-088-03		22-380	1
1-060-090-03		22-150	1
1-060-091-04		22-360	1
1-060-092-03		22-340	1
1-060-093-03		22-310	1
1-060-095-01		22-270	17
1-060-096-02		22-290	17
1-060-097-01		22-280	17
1-060-098-02		25-520	1
1-060-099-02		22-350	3
1-060-100-07		22-540	1
		25-1	REF

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PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-060-101-10		25-540	1
1-060-102-03		25-540A	1
1-060-102-04		25-540B	1
1-060-102-06		25-540C	1
1-060-106-03		25-500	1
1-060-106-04		25-480	9
		25-500A	1
1-060-107-01		25-160	5
1-060-109-03		25-20	3
1-060-112-03		25-50	1
1-060-115-01		25-370	3
1-060-116-03		25-260	1
1-060-118-01		25-10	6
1-060-119-01		25-40	3
1-060-119-02		25-40A	3
1-060-121-03		22-70	1
1-060-122-01		26-20	1
1-060-124-01		26-10	AR
1-060-124-02		26-11	AR
1-060-124-03		26-12	AR
1-060-124-04		26-13	AR
1-060-124-05		26-14	AR
1-060-124-06		26-15	AR
1-060-124-07		26-16	AR
1-060-124-08		26-17	AR
1-060-124-09		26-18	AR
1-060-124-10		26-19	AR
1-060-125-01		26-40	1
1-060-126-01		26-30	1
1-060-127-04		26-80	1
1-060-128-01		21-220	1
1-060-135-02		22-520	2
1-060-139-01		26-70	1
1-060-141-01		26-60	AR
1-060-141-02		26-61	AR
1-060-141-03		26-62	AR
1-060-141-04		26-63	AR
1-060-141-05		26-64	AR
1-060-141-06		26-65	AR
1-060-141-07		26-66	AR
1-060-141-08		26-67	AR
1-060-141-09		26-68	AR
1-060-141-10		26-69	AR
1-060-142-01		22-400	1
1-060-143-01		25-530	1

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T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-060-151-01		22-510	1
1-060-154-01		25-330	1
1-060-162-01		26-110	AR
1-060-162-02		26-111	AR
1-060-162-03		26-112	AR
1-060-162-04		26-113	AR
1-060-162-05		26-114	AR
1-060-162-06		26-115	AR
1-060-170-01		25-220	1
1-060-190-01		26-50	1
1-060-220-03		22-540A	1
		25-1A	REF
1-060-220-04		22-540B	1
		25-1B	REF
1-060-220-07		22-540C	1
		25-1C	REF
1-060-250-03		22-320	1
1-060-260-07		22-370	18
1-060-270-05		22-240	1
1-060-300-03		22-530	1
1-060-310-01		22-230	1
1-060-340-01		22-260	1
1-070-002-01		24-170	2
		24-170A	1
1-070-006-01		24-70	2
		24-70A	1
1-070-007-01		24-60	2
		24-60A	1
1-070-011-01		24-100	2
		24-100A	1
1-070-016-02		24-180	1
1-070-021-01		24-210	1
1-070-023-01		24-480	1
1-070-056-01		24-460	1
1-070-057-01		24-380	1
1-070-058-01		24-470	1
1-070-059-01		24-360	AR
1-070-059-02		24-361	AR
1-070-059-03		24-362	AR
1-070-059-04		24-363	AR
1-070-059-05		24-364	AR
1-070-061-01		24-290	AR
1-070-061-02		24-291	AR
1-070-061-03		24-292	AR

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T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-070-061-04		24-293	AR
1-070-061-05		24-294	AR
1-070-061-06		24-295	AR
1-070-061-07		24-296	AR
1-070-062-04		24-240	1
1-070-062-06		24-240A	1
1-070-063-02		24-270	1
1-070-064-04		24-320	1
1-070-065-01		24-310	1
1-070-066-01		24-230	1
1-070-066-02		24-230B	1
1-070-066-03		24-230A	1
1-070-067-01		24-340	1
1-070-072-03		22-100	1
1-070-073-01		24-190	2
1-070-101-01		24-110	2
		24-110A	1
1-070-101-07		24-110B	1
1-070-102-01		24-140	2
		24-140A	1
1-070-103-01		24-160	2
		24-160A	1
1-070-104-04		24-490	1
1-070-125-01		24-290A	AR
1-070-125-02		24-291A	AR
1-070-125-03		24-292A	AR
1-070-125-04		24-293A	AR
1-070-125-05		24-294A	AR
1-070-125-06		24-295A	AR
1-070-125-07		24-296A	AR
1-070-140-01		24-80	2
		24-80A	1
1-070-210-01		24-370	1
1-070-210-07		24-370A	1
1-070-220-03		21-230	1
		24-50	REF
1-070-220-10		21-230C	1
		24-50C	REF
1-070-220-12		21-230D	1
		24-50D	REF
1-070-220-13		21-230A	1
		24-50A	REF
1-070-220-14		21-230B	1
		24-50B	REF
1-080-014-01		18-330	AR

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T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-080-025-01		15-350	1
1-080-025-02		15-350A	1
1-080-026-01		5-250	1
1-080-028-02		30-360	10
1-080-028-03		29-170	4
1-080-031-01		19-60	1
		20-50	2
1-080-032-01		19-70	1
1-080-034-01		20-60	1
1-080-037-01		18-450	1
1-080-044-03		18-690	1
1-080-046-01		18-680	1
1-080-051-01		16-120	2
1-080-051-02		16-140	2
1-080-077-01		20-70	2
1-080-081-01		16-100	1
1-080-083-02		18-70	1
1-080-084-01		18-60	1
1-080-086-01		19-50	4
		20-40	11
1-080-087-01		20-80	1
1-080-100-03		5-260	1
1-080-153-03		18-550	1
		18-520	1
1-080-154-04		18-520A	1
1-080-159-01		18-540	1
1-080-185-01		5-270	3
1-080-186-01		5-280	2
1-080-250-16		16-90	1
		18-1	REF
1-080-250-25		16-90A	1
		18-1A	REF
1-080-250-27		16-90B	1
		18-1B	REF
1-080-251-01		18-670	1
1-080-253-01		18-510	1
1-080-256-01		18-240	1
1-080-259-01		18-270	1
1-080-260-01		18-640	1
1-080-260-03		18-640A	1
1-080-261-01		18-290	1
1-080-264-10		19-140	1
1-080-265-15		20-130	1
1-080-266-01		18-170	1

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T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-080-267-01		18-280	1
1-080-268-01		18-150	1
1-080-269-01		18-100	1
1-080-270-04		18-720	1
1-080-271-01		18-130	2
1-080-273-01		18-410	1
1-080-274-01		18-10	1
1-080-275-02		18-80	1
1-080-276-03		5-200	1
1-080-279-02		5-190	1
1-080-280-01		18-490	1
1-080-280-02		18-490A	1
1-080-280-03		18-490B	1
1-080-282-01		16-180	1
1-080-283-01		19-30	2
1-080-283-01N		19-31	AR
1-080-283-01P		19-32	AR
1-080-283-01R		19-33	AR
1-080-284-01		20-20	4
1-080-284-01N		20-21	AR
1-080-284-01P		20-22	AR
1-080-284-01R		20-23	AR
1-080-285-01		19-20	4
1-080-285-01N		19-21	AR
1-080-285-01P		19-22	AR
1-080-285-01R		19-23	AR
1-080-286-01		19-100	5
1-080-295-01		18-460	1
1-080-296-01		18-570	1
1-080-296-03		18-570A	1
1-080-296R02		18-570B	1
1-080-297-01		18-610	2
1-080-298-01		18-590	1
1-080-299-01		18-600	1
1-080-310-01		18-530	1
1-080-320-01		18-340	1
1-080-330-07		18-380	1
		19-1	REF
1-080-340-08		18-730	1
		20-1	REF
1-080-350-04		5-160	1
1-080-370-01		18-440	1
1-080-430-01		16-160	1
1-080-460-01		5-60A	1

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T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-080-460-02		7-1	REF
		5-60B	1
1-100-002-01		7-1A	REF
		29-20	6
		29-50	6
		29-80	6
		29-110	6
1-100-027-05		29-340	1
1-100-028-04		29-350	1
1-100-034-01		30-90	1
1-100-063-05		30-190	1
1-100-069-01		23-200	3
1-100-078-03		30-330	REF
1-100-078-07		30-330B	1
1-100-078-08		30-330D	1
1-100-078-09		30-330A	REF
1-100-078-13		30-330C	1
1-100-078-14		30-330E	1
1-100-090-09		27-220	1
1-100-090-13		27-220A	1
1-100-118-07		30-180E	66
1-100-127-01		30-180	66
1-100-131-01		30-130	3
1-100-132-05		30-240M	66
1-100-132-06		30-240N	66
1-100-133-01		30-250	1
1-100-135-03		30-220	1
1-100-135-05		30-220A	1
1-100-140-07		27-210A	1
		29-1A	REF
1-100-140-09		27-210	1
		29-1	REF
1-100-144-01		30-170	66
1-100-146-02		30-300	1
1-100-146-04		30-300A	1
1-100-147-02		30-280	1
1-100-148-01		30-320A	12
		30-430A	16
1-100-186-01		26-170	6
		26-170A	4
1-100-187-00		30-240	REF
1-100-187-01		30-240A	REF
1-100-187-02		30-240B	REF
1-100-187-03		30-240C	REF

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T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-100-189-00		30-180A	AR
1-100-189-01		30-180B	AR
1-100-189-02		30-180C	AR
1-100-189-03		30-180D	AR
1-100-212-01		30-30	1
1-100-213-02		30-40	AR
1-100-213-03		30-41	AR
1-100-213-04		30-42	AR
1-100-213-05		30-43	AR
1-100-213-06		30-44	AR
1-100-213-07		30-45	AR
1-100-213-08		30-46	AR
1-100-213-09		30-47	AR
1-100-213-10		30-48	AR
1-100-213-11		30-49	AR
1-100-213-12		30-50	AR
1-100-213-13		30-51	AR
1-100-213-14		30-52	AR
1-100-213-15		30-53	AR
1-100-213-16		30-54	AR
1-100-213-17		30-55	AR
1-100-213-18		30-56	AR
1-100-213-19		30-57	AR
1-100-213-20		30-58	AR
1-100-213-21		30-59	AR
1-100-214-03		29-160	4
1-100-227-01		34-240	AR
1-100-227-02		34-241	AR
1-100-227-03		34-242	AR
1-100-227-04		34-243	AR
1-100-227-05		34-244	AR
1-100-227-06		34-245	AR
1-100-227-07		34-246	AR
1-100-227-08		34-247	AR
1-100-227-09		34-248	AR
1-100-227-10		34-249	AR
1-100-227-11		34-250	AR
1-100-227-12		34-251	AR
1-100-227-13		34-252	AR
1-100-227-14		34-253	AR
1-100-227-15		34-254	AR
1-100-227-16		34-255	AR
1-100-227-17		34-256	AR
1-100-227-18		34-257	AR
1-100-227-19		34-258	AR

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T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-100-227-20		34-259	AR
1-100-227-21		34-260	AR
1-100-227-22		34-261	AR
1-100-227-23		34-262	AR
1-100-227-24		34-263	AR
1-100-227-25		34-264	AR
1-100-227-26		34-265	AR
1-100-227-27		34-266	AR
1-100-227-28		34-267	AR
1-100-227-29		34-268	AR
1-100-227-30		34-269	AR
1-100-227-31		34-270	AR
1-100-227-32		34-271	AR
1-100-276-01		30-20	1
1-100-286-08		30-460A	AR
1-100-286-09		30-460	34
1-100-289-01		30-270	AR
1-100-289-02		30-271	AR
1-100-289-03		30-272	AR
1-100-292-02		30-120	6
1-100-293-01		30-140	6
1-100-294-03		30-200	1
1-100-294-11		30-200A	1
1-100-334-05		10-50	1
1-100-346-02		22-110	1
1-100-361-05		30-380A	AR
1-100-361-06		30-380	31
1-100-383-04		30-490A	AR
1-100-383-05		30-490	34
1-100-384-04		30-520A	AR
1-100-384-05		30-520	36
1-100-385-04		30-550A	AR
1-100-385-05		30-550	38
1-100-413-12		30-80	REF
1-100-423-01		30-100	1
1-100-454-06		29-190	1
1-100-454-07		29-220	1
1-100-454-08		29-250	1
1-100-454-09		29-280	1
1-100-462-01		29-200	10
		29-230	10
		29-260	10
		29-290	10
1-100-463-01		29-210	10

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T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-100-495-03 1-100-495-07 1-100-501-01 1-100-502-02		29-240	10
		29-270	10
		29-300	10
		30-410	REF
		30-410A	1
		30-440	1
		30-310	12
		30-420	16
		30-390	AR
		30-470	34
		30-500	34
		30-530	36
		30-560	38
		30-350	10
		30-350A	10
1-100-506-02		26-240	REF
1-100-506-03		26-230	REF
1-100-526-01		26-270	2
1-100-527-01		30-240D	66
1-100-538-01		30-240E	66
1-100-553-00		30-240F	66
1-100-553-01		30-240G	66
1-100-553-02		30-240H	66
1-100-553-03		30-240J	66
1-100-562-00		30-240K	66
1-100-562-01		30-240L	66
1-100-562-02		30-240P	66
1-100-562-03		30-240Q	66
1-100-563-01		26-280A	1
1-100-563-03		27-1A	REF
1-100-640-06		26-280	1
1-100-640-08		27-1	REF
1-100-720-23		26-300	REF
1-100-720-40		30-1	REF
1-100-720-42		26-300A	REF
1-100-720-44		30-1A	REF
1-100-720-45		26-300C	1
1-100-720-47		30-1C	REF
1-100-720-51		26-300B	1
		30-1B	REF
		26-300D	1
		30-1D	REF
		26-300E	1
		30-1E	REF
		26-300F	1

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PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-100-800-04		30-1F	REF
1-100-820-06		30-590	1
1-100-820-08		30-150	1
1-100-880-01		30-150A	1
1-100-880-06		30-210	REF
1-100-880-09		30-210B	1
1-100-880-10		30-210A	1
1-100-880-12		30-210C	1
1-100-880-15		30-210D	1
1-100-880-16		30-210F	1
1-100-890-03		30-210G	1
1-100-890-07		30-230	REF
1-100-980-03		30-230A	1
1-100-980-05		29-310A	1
1-101-020-01		29-310	1
1-101-030-01		29-70	1
1-101-040-01		29-100	1
1-101-060-02		29-130	1
1-101-080-01		30-250A	REF
1-101-080-04		30-370	REF
1-101-080-05		30-370B	REF
1-101-080-06		30-370A	REF
1-101-090-01		30-370C	1
1-101-090-02		30-450A	REF
1-101-090-06		30-450B	1
1-101-090-07		30-450C	1
1-101-110-07		30-450D	1
1-101-120-03		29-10	1
1-101-210-02		29-40	1
1-101-210-04		29-180A	1
1-101-250-02		29-180	1
1-101-250-03		30-450	REF
1-101-250-04		30-580	1
1-101-260-02		30-580A	1
1-101-260-03		30-340	REF
1-101-260-08		30-340B	1
1-101-260-10		30-340D	1
1-101-260-11		30-340A	REF
1-101-260-12		30-340E	1
1-101-360-04		30-340C	1
1-101-360-07		30-150B	1
1-101-360-08		30-150C	1
1-101-370-03		30-150D	1
		27-270	1

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PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-101-520-01		26-290	1
		27-1B	REF
1-101-530-01		30-210E	1
1-101-530-03		30-210H	1
1-103-035-01		30-250B	1
1-103-038-01		30-190A	1
1-103-047-01		30-280A	1
1-103-120-01		30-230B	1
1-110-011-04		31-490	1
1-110-023-02		31-660	2
1-110-041-02		31-610	2
1-110-051-02		31-680	28
1-110-052-02		31-690	8
1-110-072-01		31-450	2
1-110-073-01		31-440	2
1-110-085-02		31-630	1
1-110-093-03		31-510	1
1-110-100-07		31-590	1
1-110-103-04		31-650	1
1-110-109-03		31-640	1
1-110-110-06		31-520	1
1-110-114-08		31-460	1
1-110-119-02		31-500	1
1-110-120-03		31-600	2
1-110-121-02		31-700	36
1-110-130-04		31-620	1
1-110-131-04		31-350	2
1-110-132-01		30-260	1
1-110-134-01		31-320	2
1-110-137-01		31-200	8
1-110-141-01		30-110	REF
1-110-141-02		30-110A	1
1-110-161-03		31-210	1
1-110-181-06		31-280	1
1-110-181-10		31-280A	1
1-110-194-04		31-260	1
1-110-197-01		31-470	1
1-110-211-01		31-410	1
1-110-214-01		31-550	1
1-110-217-01		4-130	1
1-110-218-01		31-570	1
1-110-219-01		31-560	1
1-110-230-08		31-480	1
1-110-230-15		31-480A	1
1-110-250-02		31-670	1

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PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-110-252-03		31-260A	1
1-110-262-01		31-110	20
1-110-300-11		31-480B	1
1-110-301-03		31-540	1
1-110-309-02		31-530	1
1-110-398-01		31-210A	1
1-110-470-13		31-360A	1
1-110-500-03		31-340	1
1-110-520-19		31-330	1
1-110-590-02		31-360	1
1-110-600-02		31-230	REF
1-110-600-05		31-230A	1
1-110-610-01		31-580	1
1-110-710-06		31-330A	1
1-110-720-02		31-230B	1
1-120-000-06		31-170	REF
1-120-000-14		31-170A	1
1-120-029-01		31-190	AR
1-120-029-02		31-191	AR
1-120-029-03		31-192	AR
1-120-031-01		31-180	1
1-120-032-01		31-140	1
1-120-033-01		31-130	3
1-120-034-01		31-120	3
1-120-035-01		31-150	1
1-120-035-02		31-150A	1
1-120-038-01		31-160	2
1-120-038-02		31-160A	2
1-130-218-03		35-40	3
1-130-235-01		35-30	6
1-130-236-03		32-190	4
1-130-236-05		32-190A	4
1-130-245-01		32-320	22
1-130-255-01		35-180	6
1-130-256-01		35-110	3
1-130-256-02		35-110A	3
		35-120	3
1-130-257-01		35-100	6
1-130-261-01		35-160	4
1-130-262-02		35-150	4
1-130-264-01		35-170	8
1-130-265-01		35-140	8
1-130-268-01		11-150	1
1-130-278-01		35-50	6

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-130-610-05		35-60	1
1-130-610-12		35-60A	1
1-130-610-19		35-60B	1
1-130-620-05		32-500	1
		35-1	REF
1-130-620-10		32-500A	REF
		35-1A	REF
1-130-620-16		32-500B	1
		35-1B	REF
1-130-630-08		31-80	REF
		32-1	REF
1-130-630-17		31-80A	REF
		32-1A	REF
1-130-630-22		31-80B	1
		32-1B	REF
1-130-630-23		31-80C	1
		32-1C	REF
1-130-710-01		35-70	6
1-130-720-02		33-80	1
1-130-730-02		32-200	2
		33-1	REF
1-130-770-01		35-200	1
1-130-780-01		35-90	REF
1-130-780-03		35-90A	1
1-130-790-01		35-190	18
1-130-800-01		35-130	4
1-140-009-02		34-290	1
1-140-023-01		30-160	66
1-140-023-06		32-250	6
1-140-025-05		34-100	1
1-140-059-01		31-10	10
1-140-061-01		34-10	1
1-140-062-03		34-20	1
1-140-067-14		31-40	1
1-140-067-16		31-40A	1
1-140-142-02		32-370	3
1-140-144-02		34-320	1
1-140-157-02		31-220	3
		34-310	3
1-140-161-01		34-60	1
1-140-162-02		34-220	1
1-140-168-02		32-360	REF
1-140-168-03		32-360A	6
1-140-169-03		32-440	REF
1-140-169-04		32-440A	1

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-140-169-07		32-440B	1
1-140-182-01		2-290	1
1-140-189-02		34-120	1
1-140-190-01		34-110	1
1-140-190-03		34-110A	1
1-140-190-06		34-110C	1
1-140-190-05		34-110B	1
1-140-191-02		34-50	1
1-140-192-02		34-40	1
1-140-217-01		31-50	AR
1-140-217-02		31-51	AR
1-140-217-03		31-52	AR
1-140-217-04		31-53	AR
1-140-233-01		31-30	1
1-140-233-02		31-30A	1
1-140-268-01		34-210	1
1-140-271-01		34-160	1
1-140-272-01		34-370	1
1-140-272-04		34-370A	1
1-140-272-05		34-370B	1
1-140-272-08		34-370C	1
1-140-273-03		34-350	31
1-140-274-02		34-360	31
1-140-275-01		32-480	1
1-140-275-02		32-480A	1
1-140-275-06		32-480B	1
1-140-276-01		32-460	AR
		32-490	AR
1-140-276-02		32-461	AR
		32-491	AR
1-140-276-03		32-462	AR
		32-492	AR
1-140-285-01		30-160A	66
		32-400	66
		34-340	62
1-140-303-01		32-463	REF
		32-493	REF
1-140-303-02		32-464	REF
		32-494	REF
1-140-303-03		32-465	REF
		32-495	REF
1-140-470-05		32-470	1
1-140-470-10		32-470A	1
1-140-470R11		32-470B	1

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-140-530-06		32-300	REF
		34-1	REF
1-140-530-13		32-300B	1
		34-1B	REF
1-140-530-14		32-300A	1
		34-1A	REF
1-140-530-17		34-1C	REF
1-140-550-02		34-330	REF
1-140-550-04		34-330B	1
1-140-550-07		34-330A	1
1-140-550-09		34-330C	1
1-140-590-04		34-300	1
1-140-590-07		34-300A	1
1-140-590-09		34-300B	1
1-140-640-03		31-1	1
1-140-660-02		34-190	1
1-140-670-02		34-80	1
1-150-005-02		32-220	2
1-150-006-01		32-140	1
1-150-007-02		32-260	6
1-150-059-01		2-300	1
1-150-107-03		32-120	1
1-150-108-01		32-110	1
1-150-116-03		33-340	1
1-150-117-03		33-350	1
1-150-119-01		33-110	1
		33-170	2
		33-230	2
		33-290	1
1-150-122-01		33-130	1
		33-190	2
		33-250	2
		33-310	1
1-150-123-02		33-140	4
		33-200	8
		33-260	8
		33-320	4
1-150-126-01		3-160	4
1-150-230-06		32-280	REF
1-150-230-09		32-280A	1
1-150-240-03		32-240	REF
1-150-240-06		32-240A	1
1-150-250-02		32-210	1
1-150-260-02		32-100	1
		33-90	REF

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 55

INSERT PAGE 2 OF 6 FACING NUMERICAL INDEX, NUMERIC - PAGE 19.

Reason: To change TOTAL QUANTITY column from 1 to REF for PN 1-160-233-01 and add
PN 1-160-342-03 in NUMERICAL INDEX, NUMERIC.

PN 1-160-233-01 is changed and PN 1-160-342-03 is added to NUMERICAL INDEX, NUMERIC as follows:

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-160-233-01		28-320	REF
1-160-342-03		28-270A	1

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-150-280-03		33-330	1
1-150-280-05		33-210	2
1-150-280-06		33-150	1
1-150-280-07		33-270	2
1-160-033-01		10-70	1
1-160-040-03		14-70	1
1-160-043-01		10-230	1
1-160-045-01		13-380	1
1-160-047-02		10-20	1
		10-250	1
1-160-124-03		13-370	1
1-160-125-01		13-350	1
1-160-126-01		13-360	1
1-160-135-01		3-60	1
1-160-136-01		3-70	1
		11-80	1
		13-40	1
1-160-178-01		13-340	2
1-160-220-03		13-320	1
1-160-233-01		28-320	1
1-160-244-01		27-190	1
1-160-245-01		27-200	1
1-160-253-01		10-160	1
		27-140	6
1-160-254-01		27-100	1
1-160-258-02		3-180	2
1-160-265-01		27-160	1
1-160-266-01		27-80	1
1-160-267-02		27-90	1
1-160-268-02		28-250	1
1-160-272-01		27-10	2
1-160-299-02		10-140	1
1-160-304-01		10-130	1
1-160-306-01		9-80	1
		12-30	REF
1-160-309-01		2-160	1
		14-60	1
		14-190	1
1-160-322-01		11-320	1
1-160-341-01		28-260	1
1-160-342-01		28-270	1
1-160-343-01		27-60	4
1-160-362-01		11-300	4
1-160-362-02		11-300A	4

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-160-362-03		11-300B	4
1-160-362-04		11-300C	4
1-160-403-01		17-140	1
1-160-404-01		17-130	1
1-160-410-04		17-490	1
1-160-410-05		17-620	1
1-160-411-01		16-80	1
1-160-414-02		17-190	1
1-160-415-01		17-170	1
1-160-416-02		17-180	AR
1-160-418-01		17-480	1
1-160-418-02		17-220	1
1-160-419-01		17-390	1
1-160-419-02		17-390A	1
1-160-420-01		17-30	1
1-160-421-01		17-450	1
1-160-422-01		17-340	1
1-160-422-02		17-340A	1
1-160-423-01		17-360	1
1-160-423-02		17-360A	1
1-160-424-01		17-100	1
1-160-425-01		17-60	1
1-160-427-01		17-80	1
1-160-429-01		17-300	2
		17-700	2
1-160-430-01		17-500	1
1-160-431-01		17-520	1
1-160-432-01		17-510	1
1-160-432-02		17-630	1
1-160-433-01		17-600	1
1-160-434-01		17-560	1
1-160-435-01		17-550	1
1-160-436-01		17-570	8
1-160-437-01		17-590	15
1-160-438-01		17-580	8
1-160-439-01		17-440	AR
1-160-440-01		17-540	1
1-160-441-01		17-310	1
1-160-442-06		17-730	1
1-160-443-01		17-320	1
1-160-444-01		14-360	1
1-160-446-03		14-100	1
1-160-448-01		17-430	1
1-160-450-01		17-240	1
1-160-451-01		17-150	3

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 55

INSERT PAGE 3 OF 6 FACING NUMERICAL INDEX, NUMERIC - PAGE 21.

Reason: To add PN 1-160-760-05 in NUMERICAL INDEX, NUMERIC.

PN 1-160-760-05 is added to NUMERICAL INDEX, NUMERIC as follows:

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-160-760-05		28-280A	1

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-160-452-01		17-410	3
1-160-454-01		17-70	1
1-160-457-02		14-150	1
1-160-464-01		2-260	1
1-160-468-01		14-390	1
		2-80	1
		2-120	2
		4-240	1
		14-200	1
1-160-469-01		4-260	1
1-160-480-01		17-200	1
1-160-482-02		2-220	1
1-160-490-01		17-460	1
1-160-500-04		16-1	1
		17-1	REF
1-160-509-03		3-210	1
1-160-510-05		17-670	1
1-160-560-01		4-280	1
1-160-565-01		14-140	2
1-160-566-01		16-50	2
1-160-589-02		14-350	AR
1-160-591-07		28-220	1
1-160-592-03		28-110	1
1-160-593-01		28-170	1
1-160-596-03		28-150	1
1-160-597-01		28-140	1
1-160-605-01		28-100	4
1-160-607-01		2-70	1
		14-50	1
1-160-607-02		12-320	1
1-160-617-02		28-160	1
1-160-619-01		10-90	1
1-160-622-01		3-130	1
1-160-623-01		3-80	2
1-160-624-01		3-90	1
1-160-625-01		12-110	2
1-160-626-01		12-140	1
1-160-635-01		2-310	1
1-160-760-04		28-280	1
1-160-820-04		27-150	1
1-160-850-08		14-290	REF
1-160-850-16		14-290A	1
1-160-850-23		14-290B	1
1-160-870-02		3-190	2

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-160-890-01		11-230	1
1-160-920-01		27-70	1
1-170-031-01		10-240	1
1-170-050-08		27-110	REF
		28-1	REF
1-170-050-12		27-110A	1
		28-1A	REF
1-170-120-01		14-130	1
1-170-220-01		10-170	1
1-170-240-47		15-10B	REF
1-170-240-52		15-10A	1
1-170-240-58		15-10E	1
1-170-240-60		15-10F	1
1-170-240-61		15-10D	1
1-170-240-75		15-10	REF
1-170-240-84		15-10C	REF
1-170-240-91		15-10G	1
1-170-240-93		15-10H	1
1-170-330-13		1-10	1
1-170-330-25		1-10A	1
1-170-410-02		4-200	1
1-170-420-01		11-270	1
1-170-430-01		11-280	1
1-170-490-01		11-130	1
1-170-490-02		11-140	1
1-170-500-01		11-170	1
1-170-710-02		10-170A	1
1-170-780-01		15-10J	1
1-180-004-01		28-190	1
1-180-017-01		28-180	1
1-180-049-01		28-70	4
1-180-101-01		12-460	1
1-180-103-03		12-420	1
1-180-104-01		12-410	1
1-180-105-02		12-400	1
1-180-106-01		12-590	1
1-180-107-01		12-510	1
1-180-108-01		12-530	1
1-180-109-02		12-450	1
1-180-111-01		12-490	1
1-180-114-01		12-480	2
1-180-115-01		13-300	1
1-180-119-03		13-220	1
1-180-121-01		13-170	1
1-180-122-03		13-130	1

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-180-125-01		13-190	1
1-180-126-01		13-140	1
1-180-127-02		13-240	1
1-180-128-01		13-250	AR
1-180-131-01		13-310	1
1-180-134-01		13-200	4
1-180-135-01		12-440A	1
1-180-150-01		12-280	1
1-180-160-01		12-270	1
1-180-170-01		13-270	1
1-180-180-01		13-260	1
1-180-190-03		13-90	1
1-180-200-01		13-210	1
1-180-210-01		12-330	1
1-190-000-09		32-350	1
1-190-007-03		32-410	33
1-190-007-07		32-410A	33
1-190-008-02		32-420	33
1-190-008-04		32-420A	33
1-190-009-05		32-430	1
1-190-009-11		32-430A	1
1-190-010-02		32-390	1
1-190-010-03		32-390A	1
1-190-010-08		32-390B	1
1-190-010-09		32-390C	1
1-190-016-01		32-380	1
1-190-019-02		32-330	1
1-190-019-03		32-340	10
1-190-021-01		32-450	AR
1-190-021-02		32-451	AR
1-190-021-03		32-452	AR
1-190-021-04		32-453	AR
1-190-036-02		32-352	REF
1-190-037-01		32-352A	12
1-190-050-07		32-350A	1
1-190-060-01		32-352B	12
1-200-030-27		4-290	REF
		14-400	REF
		15-360	REF
1-300-001-01		24-120	4
		24-120C	2
1-300-002-01		18-350	1
		24-280	2
1-300-002-02		18-350A	1

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-300-003-01		24-280A	2
		17-330	2
		17-350	2
		18-420	1
		18-480	2
1-300-003-02		18-700	1
		24-350	2
		17-330A	2
		17-350A	2
		18-420A	1
1-300-003-03		18-480A	2
		18-700A	1
		17-330B	2
		17-350B	2
		18-420B	1
1-300-004-01		18-480B	2
		18-700B	1
		24-350A	2
		17-210	2
		17-470	2
1-300-004-02		18-630	1
		17-210A	2
		17-470A	2
		18-630A	1
		17-210B	2
1-300-004-04		17-470B	2
		18-630B	1
		17-210C	2
		17-470C	2
		18-630C	1
1-300-005-01		18-430	1
		18-710	2
		18-430A	1
		18-710A	2
		18-430B	1
1-300-005-02		18-710B	2
		18-140	1
		18-320	1
		18-140A	1
		18-320A	1
1-300-006-01		18-560	1
		18-560A	1
		30-60A	1
		34-230	1
		30-60B	1
1-300-012-01			
1-300-012-02			
1-300-015-02			
1-300-015-04			

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-300-031-01		34-230A	1
1-300-031-03		23-280	3
1-300-032-01		23-280A	3
1-300-032-03		23-250	3
1-300-046-01		23-250A	3
1-300-047-01		24-250	1
1-300-054-01		26-90	1
1-300-054-02		4-150	1
1-300-054-04		4-150A	1
1-300-077-01		4-150B	1
1-300-077-02		30-10	1
1-300-082-01		30-10A	1
1-300-082-02		22-140	1
1-300-082-03		22-140A	1
1-300-086-01		22-140B	1
1-300-116-01		32-270	22
1-300-119-02		22-300	1
1-300-121-01		30-60	REF
1-300-121-02		4-180	1
1-300-121-03		4-180A	1
1-300-124-01		4-180B	1
1-300-124-02		3-100	1
1-300-124-03		3-100A	1
1-300-124-04		3-100B	1
1-300-134-01		3-100C	1
1-300-134-02		4-90	1
1-300-134-03		4-90A	1
1-300-135-01		4-90B	1
1-300-135-02		14-210	1
1-300-135-03		14-210A	1
1-300-136-01		14-210B	1
1-300-136-02		12-40	1
1-300-136-03		12-40A	1
1-300-137-01		12-40B	1
1-300-137-02		12-50	1
1-300-137-03		12-50A	1
1-300-138-01		12-50B	1
1-300-138-02		9-90	1
1-300-138-03		9-90A	1
1-300-139-01		9-90B	1
1-300-139-02		13-50	1
1-300-139-03		13-50A	1
1-300-141-01		13-50B	1
		13-60	2

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-300-141-02		13-60A	2
1-300-141-03		13-60B	2
1-300-142-01		13-70	2
1-300-142-02		13-70A	2
1-300-142-03		13-70B	2
1-300-143-01		13-80	1
1-300-143-02		13-80A	1
1-300-143-03		13-80B	1
1-300-144-01		12-120	1
1-300-144-02		12-120A	1
1-300-144-03		12-120B	1
1-300-151-01		32-170	22
1-300-151-02		32-170A	22
1-300-167-01		13-160	1
1-300-173-02		31-420	1
1-300-173-03		31-420A	1
1-300-173-04		31-420B	1
1-300-174-01		31-250	REF
1-300-174-02		31-250A	1
1-300-174-03		31-250B	1
1-300-176-03		30-290	1
		34-280	1
1-300-176-04		30-290A	REF
		34-280A	REF
1-300-177-01		2-10	1
1-300-177-02		2-10A	1
1-300-177-03		2-10B	1
1-300-177-04		2-10C	1
1-300-177-05		2-10D	1
1-300-178-01		2-1	1
1-300-178-02		2-1A	1
1-300-182-01		10-100	2
1-300-182-02		10-100A	2
1-300-191-02		11-190	1
1-300-191-05		11-190A	1
1-300-194-03		10-1	1
1-300-194-04		10-1A	1
1-300-201-01		23-130	REF
1-300-202-02		9-20	1
1-300-202-03		9-20A	1
1-300-202-05		9-20B	1
1-300-212-01		5-120	1
1-300-212-04		5-120A	1
1-300-214-01		26-120	REF
1-300-214-03		26-120A	REF

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-300-221-01		5-1	1
1-300-221-02		5-1A	1
1-300-221-03		5-1B	1
1-300-221-04		5-1C	1
1-300-225-01		4-250	1
1-300-225-02		4-250A	1
1-300-225-04		4-250B	1
1-300-231-01		18-190	1
1-300-231-03		18-190A	1
1-300-232-01		18-50	1
1-300-232-02		18-50A	1
1-300-232-04		18-50B	1
1-300-233-01		18-470	1
1-300-233-02		18-470A	1
1-300-233-04		18-470B	1
1-300-234-02		18-260	1
1-300-234-05		18-260A	1
1-300-235-01		17-230	1
1-300-235-02		17-230A	1
1-300-237-01		28-240	1
1-300-239-01		32-10	1
1-300-239-02		32-10A	1
1-300-241-01		5-60	1
		6-1	REF
1-300-242-02		2-230	1
1-300-242-03		2-230A	1
1-300-243-01		5-230	1
1-300-243-02		5-230A	1
1-300-244-01		11-1	1
1-300-244-02		11-1A	1
1-300-244-03		11-1B	1
1-300-244-04		11-1C	1
1-300-249-01		31-390	1
1-300-249-02		31-390A	1
1-300-249-03		31-390B	1
1-300-262-01		19-90	10
		25-410	5
		28-310	1
1-300-263-01		19-80	15
		25-400	5
		28-300	1
1-300-267-01		17-280	4
1-300-268-02		30-400	31
		30-480	34

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-300-271-01		30-510	34
		30-540	36
1-300-271-02		30-570	38
		11-260	4
1-300-271-03		2-180	1
		2-210	1
1-300-271-04		2-50	1
		2-110	2
1-300-271-05		11-70	2
		12-100	2
1-300-271-06		14-180A	2
		2-150	1
1-300-271-07		3-20	2
		4-10	1
1-300-271-12		4-40	1
		4-70	1
1-300-315-01		4-170	4
		4-230	1
1-300-316-01		9-70	1
		11-40	1
1-300-326-01		14-180	2
		12-20	2
1-300-329-01		3-50	7
		9-10	1
1-300-329-02		13-30	2
		3-40	2
1-300-334-03		4-80	1
		31-270	1
1-300-334-04		31-300	1
		34-130	1
1-300-335-01		24-10	1
		23-110	1
1-300-335-02		23-110A	1
		23-40	1
1-300-336-01		23-40A	1
		23-450	1
1-300-337-01		23-450A	1
		34-140	1
1-300-338-01		23-420	1
		23-440	1
1-300-339-01		12-430	2
		12-260	2
1-300-341-01		12-500	1
		22-480	1
1-300-344-01		22-480A	1

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-300-346-01		12-580	1
1-300-347-03		33-50	11
1-300-348-01		3-150	4
1-300-348-02		3-150A	4
1-300-348-03		3-150B	4
1-300-348-06		3-150C	4
1-300-351-01		31-90	REF
1-300-352-01		31-100	REF
1-300-354-01		12-570	1
1-300-355-01		12-550	2
1-300-355-02		12-550A	2
1-300-355-03		12-550B	2
1-300-358-01		31-400	1
1-300-359-01		31-240	1
1-300-361-01		33-10	2
1-300-361-02		33-10A	2
1-300-361-03		33-10B	2
1-300-362-02		33-30	2
1-300-362-03		33-30A	2
1-300-363-01		3-200	1
1-300-363-02		3-200A	1
1-300-363-03		3-200B	1
1-300-363-04		3-200C	1
1-300-366-01		33-70	11
1-300-366-02		33-70A	11
1-300-366-03		33-70B	11
1-300-368-01		15-1	1
1-300-369-01		33-60	11
1-300-369-02		33-60A	11
1-300-369-03		33-60B	11
1-300-371-01		33-20	2
		33-40	2
1-300-371-02		33-20A	2
		33-40A	2
1-300-371-03		33-20B	2
		33-40B	2
1-300-377-01		4-100	1
1-300-377-02		4-100A	1
1-300-398-01		11-180	1
1-300-398-02		11-180A	1
1-300-403-01		11-100	1
1-300-403-02		11-100A	1
1-300-403-03		11-100B	1
1-300-405-01		11-310	4

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-300-405-02		11-310A	4
1-300-425-01		17-650	1
1-300-462-01		31-20	1
		32-290	1
		34-200	1
1-300-462-02		31-20A	1
		32-290A	1
		34-200A	1
1-300-487-01		31-90A	2
1-300-487-03		31-90B	2
1-300-487-04		31-90C	2
1-300-487-05		31-90D	2
1-300-488-01		31-100A	REF
1-300-582-01		28-200A	1
1-300-584-01		30-290B	1
		34-280B	1
1-300-584-02		30-290C	REF
		34-280C	REF
1-300-585-01		26-130	1
1-300-585-02		26-130A	1
1-300-585-03		26-130B	1
1-300-588-01		30-70	1
1-300-588-02		30-70A	1
1-300-611-01		28-200	REF
1-300-616-01		31-250C	REF
1-300-623-01		31-331	20
1-300-637-01		22-250	18
1-300-647-01		7-180	1
		8-330	1
1-300-648-01		7-10	1
1-300-648-02		7-10A	1
		8-1	REF
1-300-649-01		7-190	7
		8-340	7
1-300-655-01		7-30	1
1-300-656-01		7-20	1
1-300-656-02		7-20A	1
1-300-658-01		24-120F	1
1-300-658-02		24-120G	1
1-300-659-01		5-215	1
1-300-661-01		7-30A	1
1-300-662-01		34-140A	1
1-300-663-01		30-60C	1
		34-230B	1
1-300-664-01		22-140C	1

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
1-300-665-01		30-290D	1
		34-280D	1
1-300-666-01		23-280B	3
1-300-667-01		23-250B	3
1-300-668-01		10-250A	1
		23-450B	1
1-300-669-01		23-110B	1
1-300-669-02		23-110C	1
1-300-672-01		24-280B	1
1-300-682-01		23-450C	1
1-300-683-03		5-230B	1
1-300-688-01		10-20A	1
		10-250A	1
1-300-689-01		10-140A	1
2-160-267-01		28-40	1
2-160-500-01		28-30	1
2-161-055-01		12-250	2
		22-490	1
2-300-013-01		18-140B	1
		18-320B	1
2-300-013-02		18-140C	1
		18-320C	1
2-300-013-03		18-140D	1
		18-320D	1
2-300-023-01		24-120A	4
		24-120D	2
2-300-023-02		24-120B	4
		24-120E	2
2-300-361-01		28-30A	1
2-300-933-01		18-430C	1
		18-710C	2
2-300-933-02		18-430D	1
		18-710D	2
2-300-933-03		18-430E	1
		18-710E	2
2-300-941-01		17-330C	2
		17-350C	2
		18-420C	1
		18-480C	2
		18-700C	1
		24-350B	2
2-300-941-02		17-330D	2
		17-350D	2
		18-420D	1

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
		18-480D	2
		18-700D	1
		24-350C	2
		24-120F	2
2-310-176-01		32-70	2
201B5-887		32-30	1
206M5		32-90	1
208-10-55A2212		32-40	1
214HS5-82		32-60	1
		15-260	1
28876		15-70	1
28911-1		6-150	1
3040-4001		8-310	1
		8-200	1
3840-4003		8-150	1
3840-4006		8-140	1
4150-4023		7-50A	1
4152-701A		8-190	1
4152-7011		8-260	1
4152-7014		8-220	1
4152-7017		6-50A	1
4152-7146		15-270	1
46286		8-300	1
4630-4000		15-280	1
48662		8-160	1
5040-3-001		8-110	1
5040-3-002		8-280	1
5320-4001		32-20A	1
56454		32-30A	2
57979-6		8-290	1
5830-4007		8-130	1
5830-4033		8-120	1
6780-4002		15-80	1
70791		8-240	1
7080-4001		15-100	2
70946		15-200	1
70970		15-161	1
74874		15-170	1
74977		15-180	1
74978		15-230	1
76772		15-320	1
77970		15-120	1
78989		15-110	2
78990		15-90	1
79247		15-190	1

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

PART NUMBER	REFERENCE PART NUMBER	FIGURE AND ITEM NUMBER	TOTAL QUANTITY
79288		15-340	1
79293		15-300	1
79296		15-310	1
8130-4000		8-230	1
85938		15-410A	1
86239		15-430	1
86528		15-440	1
86529		15-420	1
9040-4008		8-100	1
90488		15-410	1

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

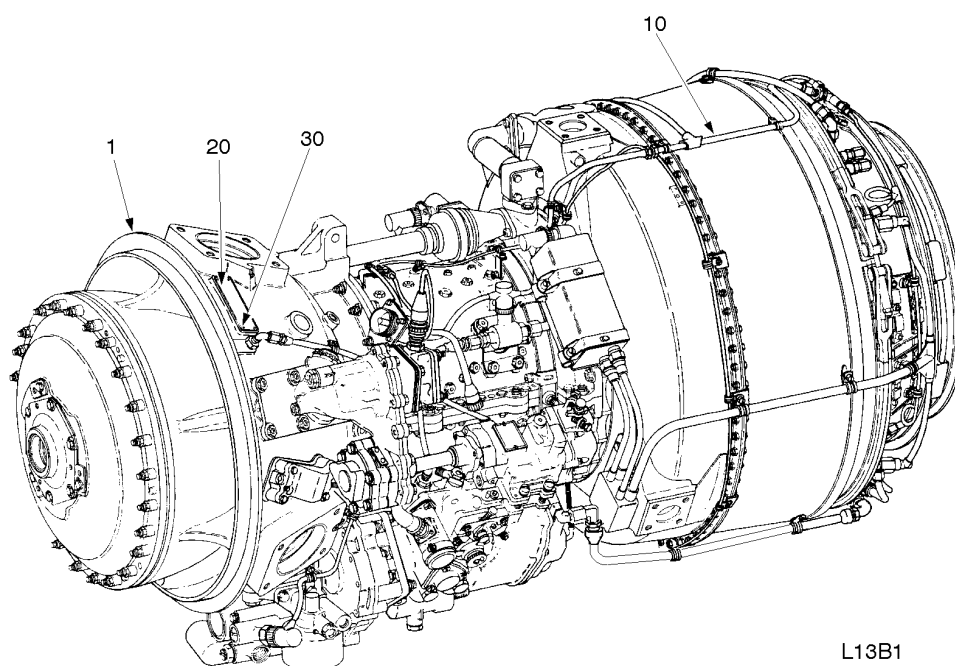
DETAILED PARTS LIST ENGINE AIRCRAFT, SHAFT TURBINE (TYPICAL)

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FIG. 1
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



Engine Aircraft, Shaft Turbine (Typical)
Figure 1

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FIG. 1
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
1		ENGINE AIRCRAFT, SHAFT TURBINE		
1	1-000-060-10	DELETED	A	REF
- 1A	1-000-060-17	ENGINE AIRCRAFT, SHAFT TURBINE	B	1
- 1B	1-000-060-22	ENGINE AIRCRAFT, SHAFT TURBINE	C	1
10	1-170-330-13	. PIPING AND ACCESSORIES	A,C	1
- 10A	1-170-330-25	. PIPING AND ACCESSORIES	B	1
20*	1-060-027-06	. PLATE, DATA (PRE SB T53-L-13B-0073) (CONTROLLED ITEM - CONTACT CUSTOMER SUPPORT FOR NEW OR REPLACEMENT DATA PLATE)		1
- 20A*	1-060-027-10	. PLATE, DATA (POST SB T53-L-13B-0073) (CONTROLLED ITEM - CONTACT CUSTOMER SUPPORT FOR NEW OR REPLACEMENT DATA PLATE)		1
30	AN535-2-1	(ATTACHING PARTS)		4
- 30A	MS21318-15	. SCREW (PRE SB T53-L-13B-0073) . SCREW (POST SB T53-L-13B-0073) -----*	C	4

- ITEM NOT ILLUSTRATED

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FIG. 1
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

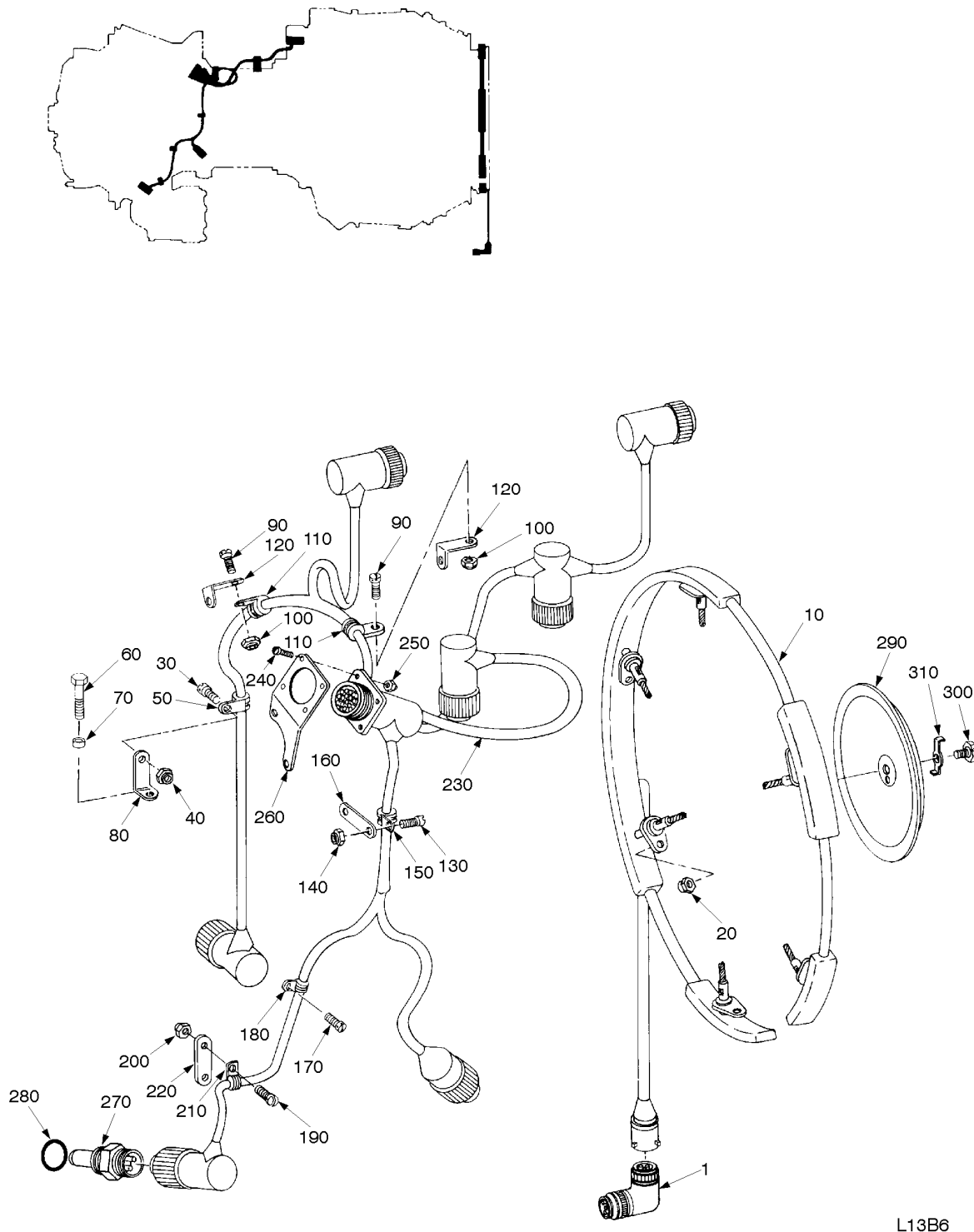
DETAILED PARTS LIST ELECTRICAL HARNESS AND EXHAUST THERMOCOUPLE

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FIG. 2
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



L13B6

Electrical Harness and Exhaust Thermocouple
Figure 2

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FIG. 2
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
2		ELECTRICAL HARNESS AND EXHAUST THERMOCOUPLE		
1	1-300-178-01 OR	. ADAPTER, THERMOCOUPLE		1
- 1A	1-300-178-02	. ADAPTER, THERMOCOUPLE		1
10	1-300-177-01	. HARNESS, THERMOCOUPLE EXHAUST (SUPSD BY 1-300-177-02)		1
- 10A	1-300-177-02 OR	. HARNESS, THERMOCOUPLE EXHAUST (SUPERSEDES 1-300-177-01)		1
- 10B	1-300-177-03 OR	. HARNESS, THERMOCOUPLE, EXHAUST		1
- 10C	1-300-177-04	. HARNESS, THERMOCOUPLE, EXHAUST		1
- 10D	1-300-177-05	. HARNESS, THERMOCOUPLE, EXHAUST	A,C	1
20	MS20500-428	(ATTACHING PARTS) . NUT, SELF-LOCKING (REPL BY MS21043-4)		6
- 20A	MS21043-4	. NUT, SELF-LOCKING (REPLACES MS20500-428) -----*		6
30	AN501-10-8	. SCREW		1
40	AN363-1032	. NUT, SELF-LOCKING		1
50	1-300-271-03	. CLAMP, LOOP		1
60	AN101120	. BOLT		1
70	1-160-607-01	. SPACER, SLEEVE		1
80	1-160-468-01	. BRACKET, ANGLE		1
90	AN501-10-8	. SCREW		2
100	AN363-1032	. NUT, SELF-LOCKING		2
110	1-300-271-03	. CLAMP, LOOP		2
120	1-160-468-01	. BRACKET, ANGLE		2
130	AN501-10-8	. SCREW		1
140	AN363-1032	. NUT, SELF-LOCKING (REPL BY MS21043-3)		1
- 140A	MS21042-3	. NUT, SELF-LOCKING (REPLACES AN363-1032)		1
- 140B	MS21043-3	. NUT, SELF-LOCKING (ALTN FOR MS21042-3)		1
150	1-300-271-04	. CLAMP, LOOP		1
160	1-160-309-01	. BRACKET, FLEXIBLE TUBE CLAMPING		1
170	AN501A10-5	. SCREW		1

- ITEM NOT ILLUSTRATED

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FIG. 2
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
2 180	1-300-271-02	. CLAMP, LOOP		1
190	AN501-10-8	. SCREW		1
200	AN363-1032	. NUT, SELF-LOCKING		1
- 200A	MS21042-3	. NUT, SELF-LOCKING		1
- 200B	MS21043-3	. NUT, SELF-LOCKING (ALTN FOR MS21042-3)		1
210	1-300-271-02	. CLAMP, LOOP		1
220	1-160-482-02	. LINK, CONNECTING RIGID		1
230	1-300-242-02	. CABLE ASSY, SPECIAL PURPOSE, ELECTRICAL BRANCHED		1
- 230A	1-300-242-03	. CABLE ASSY, SPECIAL PURPOSE, ELECTRICAL BRANCHED		1
		(ATTACHING PARTS)		
240	AN116905	. SCREW		4
250	MS21042-04	. NUT		4
		-----*		
260	1-160-457-02	. BRACKET, ANGLE		1
270	MS28034-3	. BULB, TEMPERATURE		1
280	M83248-1-904	. PACKING, PREFORMED		1
290	1-140-182-01	. COVER, EXHAUST DIFFUSER		1
		(ATTACHING PARTS)		
300	1-150-059-01	. BOLT, SPECIAL		1
310	1-160-635-01	. TABWASHER, COVER, EXHAUST DIFFUSER		1
		-----*		

- ITEM NOT ILLUSTRATED

350.4

FIG. 2
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

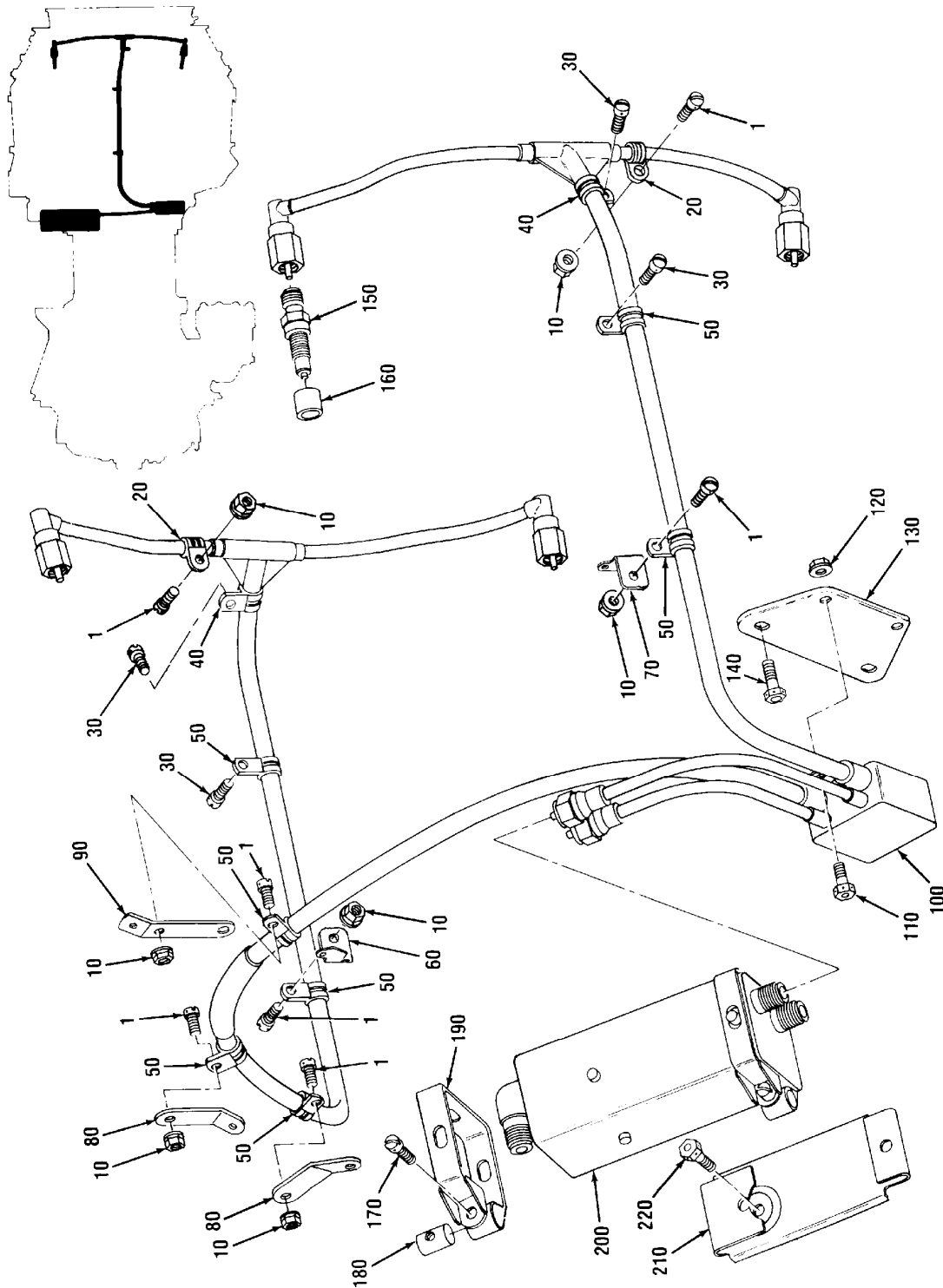
DETAILED PARTS LIST IGNITION UNIT AND LEAD ASSEMBLY

350.4

FIG. 3
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



Ignition Unit and Lead Assembly
Figure 3

X-740-103B

350.4

FIG. 3
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 56

INSERT PAGE 2 OF 2 FACING FIG. 3, PAGE 11.

Reason: To add PN 1-300-348-07.

Item 150D is added to DPL Figure 3 as follows:

FIG. & ITEM NO.		PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
3	150	1-300-348-01	. IGNITER PLUG		4
		OR			
	- 150A	1-300-348-02	. IGNITER PLUG		4
		OR			
	- 150B	1-300-348-03	. IGNITER PLUG		4
		OR			
	- 150C	1-300-348-06	. IGNITER PLUG		4
		OR			
	- 150D	1-300-348-07	. IGNITER PLUG		4

- ITEM NOT ILLUSTRATED

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
3		IGNITION UNIT AND LEAD ASSY		
1	AN501-10-8	. SCREW		7
10	MS21042-3	. NUT		7
- 10A	MS21043-3	. NUT (ALTN FOR MS21042-3)		7
20	1-300-271-04	. CLAMP, LOOP		2
30	AN501A10-4	. SCREW		4
40	1-300-271-07	. CLAMP, LOOP		2
50	1-300-271-06	. CLAMP, LOOP		7
60	1-160-135-01	. BRACKET, CLAMP		1
70	1-160-136-01	. BRACKET, CLAMP		1
80	1-160-623-01	. BRACKET		2
90	1-160-624-01	. BRACKET		1
100	1-300-124-01	. COIL AND LEAD ASSY, SPECIAL PURPOSE, ELECTRICAL BRANCHED		1
- 100A	1-300-124-02	. COIL AND LEAD ASSY, SPECIAL PURPOSE, ELECTRICAL BRANCHED		1
- 100B	1-300-124-03	. COIL AND LEAD ASSY, SPECIAL PURPOSE, ELECTRICAL BRANCHED		1
- 100C	1-300-124-04	. COIL AND LEAD ASSY, SPECIAL PURPOSE, ELECTRICAL BRANCHED		1
		(ATTACHING PARTS)		
110	AN103707	. BOLT		2
- 110A	MS9529-05	. BOLT		2
120	MS21042-3	. NUT		2
- 120A	MS21043-3	. NUT (ALTN FOR MS21042-3)		2
		-----*		
130	1-160-622-01	. BRACKET, MOUNTING		1
		(ATTACHING PARTS)		
140	MS9529-05	. BOLT		2
		-----*		
150	1-300-348-01	. IGNITER PLUG		4
- 150A	1-300-348-02	. IGNITER PLUG		4
- 150B	1-300-348-03	. IGNITER PLUG		4
- 150C	1-300-348-06	. IGNITER PLUG		4
160	1-150-126-01	. SPACER, SLEEVE, IGNITER		4
170	AN501A10-18	. SCREW		2
180	1-160-258-02	. NUT, PLAIN, BARREL		2
190	1-160-870-02	. CLAMP, LOOP, IGNITER BOX		2

- ITEM NOT ILLUSTRATED

350.4

 FIG. 3
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
3 200	1-300-363-01 OR	. IGNITION UNIT, EXCITER TYPE		1
- 200A	1-300-363-02 OR	. IGNITION UNIT, EXCITER TYPE		1
- 200B	1-300-363-03 OR	. IGNITION UNIT, EXCITER TYPE		1
- 200C	1-300-363-04	. IGNITION UNIT, EXCITER TYPE		1
210	1-160-509-03	. BRACKET, IGNITION UNIT		1
		(ATTACHING PARTS)		
220	MS9529-04	. BOLT		1
		-----*		
- 230	10-88584-10	DELETED (KIT NOT AVAILABLE)		REF

- ITEM NOT ILLUSTRATED

350.4

FIG. 3
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

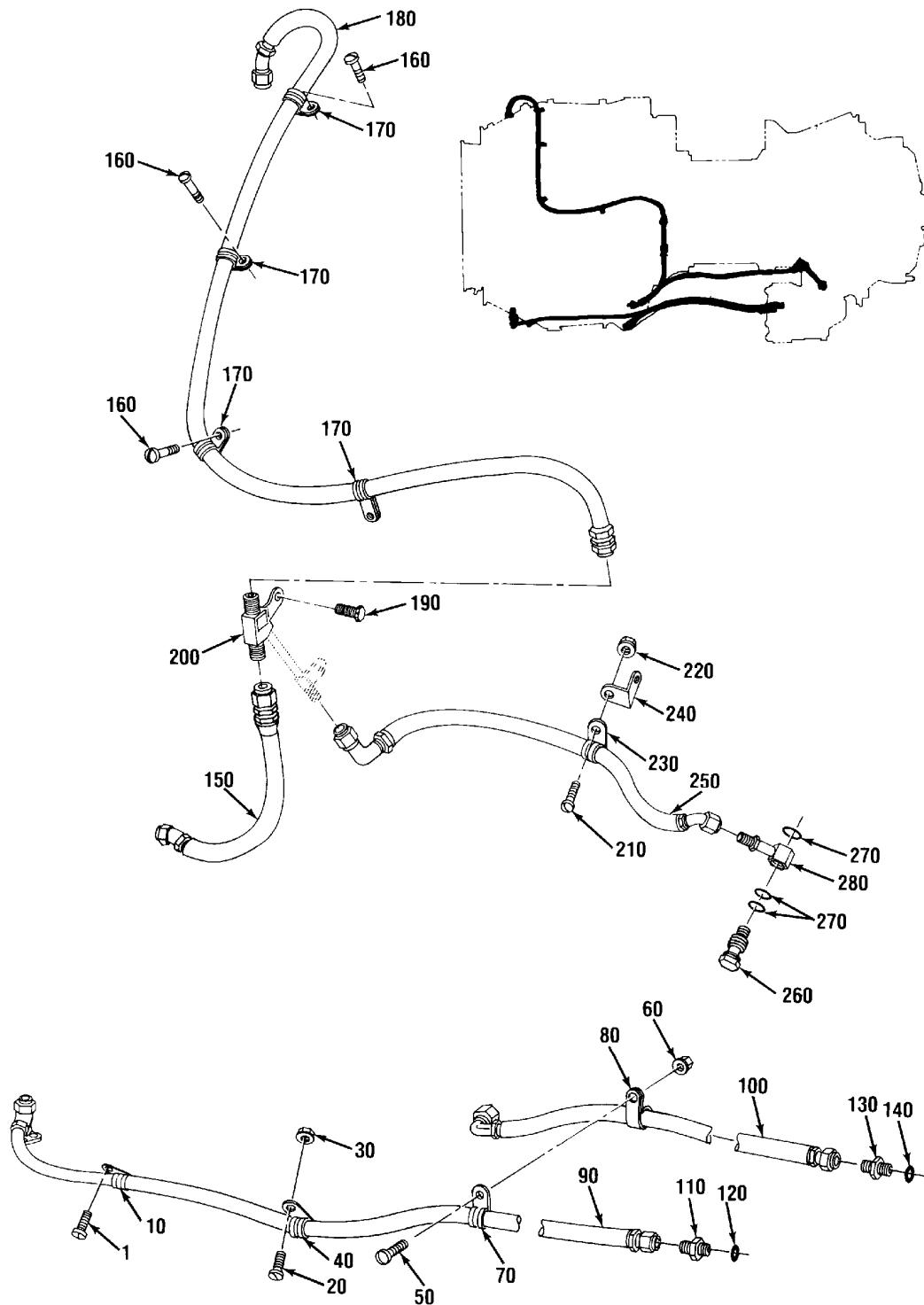
DETAILED PARTS LIST OIL SCAVENGE AND PRESSURE LINES

350.4

FIG. 4
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



X-740-104C

Oil Scavenge and Pressure Lines
Figure 4

350.4

FIG. 4
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
4		OIL SCAVENGE AND PRESSURE LINES		
1	AN501A10-4	. SCREW		1
10	1-300-271-04	. CLAMP, LOOP		1
20	AN501-10-8	. SCREW		1
30	AN363-1032	. NUT (REPL BY MS21042-3)		1
- 30A	MS21042-3	. NUT (REPLACES AN363-1032)		1
- 30B	MS21043-3	. NUT (ALTN FOR MS21042-3)		1
40	1-300-271-04	. CLAMP, LOOP		1
50	MS35266-59	. SCREW		1
60	AN363-1032	. NUT		1
- 60A	MS21042-3	. NUT		1
- 60B	MS21043-3	. NUT (ALTN FOR MS21042-3)		1
70	1-300-271-04	. CLAMP, LOOP		1
80	1-300-271-12	. CLAMP, LOOP		1
90	1-300-134-01	. HOSE ASSY		1
	OR			
- 90A	1-300-134-02	. HOSE ASSY		1
	OR			
- 90B	1-300-134-03	. HOSE ASSY		1
100	1-300-377-01	. HOSE ASSY		1
	OR			
- 100A	1-300-377-02	. HOSE ASSY		1
110	AN815-4D	. UNION, FLARED TUBE		1
110A	AN815-4J	. UNION, FLARED TUBE (ALT FOR AN815-4D)		1
120	M83248-1-904	. PACKING, PREFORMED		1
130	1-110-217-01	. UNION, SCAVENGE (MAKE FROM AN815-8D)		1
140	M83248-1-908	. PACKING, PREFORMED		1
150	1-300-054-01	. HOSE ASSY		1
	OR			
- 150A	1-300-054-02	. HOSE ASSY		1
	OR			
- 150B	1-300-054-04	. HOSE ASSY		1
160	AN501A10-4	. SCREW		3
170	1-300-271-04	. CLAMP, LOOP		4
180	1-300-121-01	. HOSE ASSY		1
	OR			
- 180A	1-300-121-02	. HOSE ASSY		1
	OR			
- 180B	1-300-121-03	. HOSE ASSY		1
190	MS9530-13	. BOLT		1
200	1-170-410-02	. MANIFOLD, LUBRICATION PRESSURE		1

- ITEM NOT ILLUSTRATED

350.4

FIG. 4
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
4	210	. SCREW		1
	220	. NUT		1
- 220A	MS21043-3	. NUT (ALTN FOR MS21042-3)		1
230	1-300-271-04	. CLAMP, LOOP		1
240	1-160-468-01	. BRACKET, ANGLE		1
250	1-300-225-01	. HOSE ASSY		1
	OR			
- 250A	1-300-225-02	. HOSE ASSY		1
	OR			
- 250B	1-300-225-04	. HOSE ASSY		1
260	1-160-469-01	. CONNECTOR, OIL LINE, INLET HOUSING		1
270	M83248-1-905	. PACKING, PREFORMED		3
280	1-160-560-01	. ADAPTER, OIL LINE, INLET HOUSING		1
- 290	1-200-030-27	DELETED (KIT NOT AVAILABLE)		REF

- ITEM NOT ILLUSTRATED

350.4

FIG. 4
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

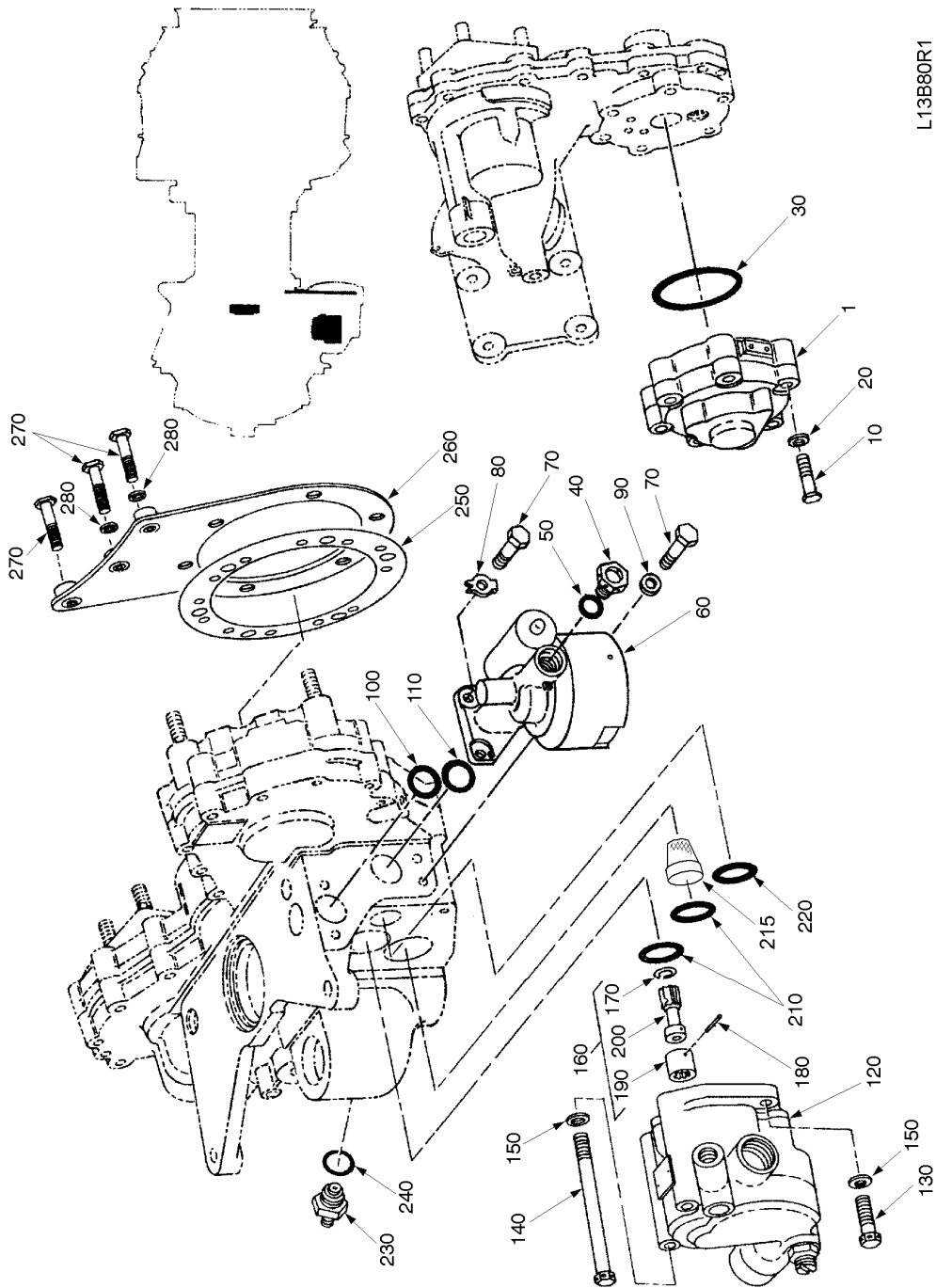
DETAILED PARTS LIST OIL FILTER AND PUMP ASSEMBLIES

350.4

FIG. 5
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



Oil Filter and Pump Assemblies
Figure 5

350.4

FIG. 5
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
5		OIL FILTER AND PUMP ASSEMBLIES		
1	1-300-221-01 OR	. PUMP, ROTARY, POWER DRIVEN (PRE SB 0031)		1
- 1A	1-300-221-02	. PUMP, ROTARY, POWER DRIVEN (PRE SB 0031)		1
- 1B	1-300-221-03 OR	. PUMP, ROTARY, POWER DRIVEN (POST SB 0031)		1
- 1C	1-300-221-04	. PUMP, ROTARY, POWER DRIVEN (POST SB 0031)		1
		(ATTACHING PARTS)		
10	MS9529-19	. BOLT		6
20	AN960-10L	. WASHER		6
		-----*		
30	M83248-1-230	. PACKING, PREFORMED		1
40	AN814-4DL	. PLUG AND BLEEDER		1
50	M83248-1-904	. PACKING, PREFORMED		1
60	1-300-241-01	. FILTER ASSY, LUBRICATING OIL (REPL BY 1-080-460-02) (SEE FIG. 6 FOR BKDN)		1
- 60A	1-080-460-01	. FILTER ASSY, LUBRICATING OIL (REPL BY 1-080-460-02) (SEE FIG. 7 FOR BKDN)		1
- 60B	1-080-460-02	. FILTER ASSY, LUBRICATING OIL (REPLACES 1-300-241-01 AND 1-080-460-01) (SEE FIG. 7 FOR BKDN)		1
		(ATTACHING PARTS)		
70	MS9530-10	. BOLT		4
80	STD3023K2	. TABWASHER		2
90	AN960-416L	. WASHER		2
		-----*		
100	M83248-1-114	. PACKING, PREFORMED		1
110	M83248-1-115	. PACKING, PREFORMED		1
120	1-300-212-01	. PUMP, ROTARY, POWER DRIVEN (PRE SB 0053)		1
- 120A	1-300-212-04	. PUMP, ROTARY, POWER DRIVEN (POST SB 0053)		1
		(ATTACHING PARTS)		
130	MS9530-11	. BOLT		2
140	MS9530-40	. BOLT		2

- ITEM NOT ILLUSTRATED

350.4

FIG. 5
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
5 150	AN960-416L	. WASHER -----*		4
160	1-080-350-04	. SHAFT ASSY, OIL PUMP DRIVE		1
170	STD3033B7	. . RING, SNAP		1
180	MS9105-59	. . PIN, LOCK		1
190*	1-080-279-02	. . COUPLING, SPLINE, OIL PUMP DRIVE		1
200*	1-080-276-03	. . SHAFT, COUPLING, OIL PUMP DRIVE		1
210	M83248-1-122	. PACKING, PREFORMED		2
215	1-300-659-01	. FILTER, OIL PUMP SCAVENGE (POST SB T53-L-13B-0097)		1
220	M83248-1-115	. PACKING, PREFORMED		1
230	1-300-243-01	. DETECTOR, CHIP (PRE SB T53-0098)		1
	OR			
- 230A	1-300-243-02	. DETECTOR, CHIP (PRE SB T53-0098)		1
- 230B	1-300-683-03	. DETECTOR, CHIP (POST SB T53-0098)		1
240	M83248-1-906	. PACKING, PREFORMED		1
250	1-080-026-01	. GASKET, PAD, STARTER ACCESSORY GEARBOX		1
260	1-080-100-03	. SUPPORT, ACCESSORY GEARBOX (ATTACHING PARTS)		1
270	1-080-185-01	. BOLT, MACHINE		3
280	1-080-186-01	. WASHER, FLAT -----*		2

- ITEM NOT ILLUSTRATED

350.4

FIG. 5
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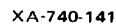
ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

DETAILED PARTS LIST LUBRICATING OIL FILTER ASSEMBLY (1-300-241-01)

350.4

FIG. 6
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



350.4

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
6		LUBRICATING OIL FILTER ASSY		
- 1	1-300-241-01	FILTER ASSY, LUBRICATING OIL (SEE FIG. 5 FOR NHA) (REPL BY 1-080-460-02) (SEE FIG. 7 FOR BKDN)		REF
10	SP806	. BOLT (V94592)		1
20	SP805	. WASHER, FLAT (V94592)		1
30	SP2076	. PACKING, PREFORMED (V94529)		1
40	SP807	. NUT, SELF-LOCKING (V94592)		1
50	SP2077	. PACKING, PREFORMED (V94529)		1
	OR			
- 50A	4152-7146	. PACKING, PREFORMED		1
60	1840-4017	. COVER, FILTER		1
70	SP802	. ELEMENT, FILTER (V94592)		7
80	SP809	. PLATE, END (V94592)		1
90	SP801	. RING, RETAINING (V94592)		1
100	SP775	. RING, RETAINING (V94592)		1
110	SP796	. PLUG, RELIEF VALVE (V94592)		1
120	SP2075	. PACKING, PREFORMED (V94529)		1
130	SP795	. SPRING, HELICAL (V94592)		1
140	SP794	. VALVE, RELIEF (V94592)		1
150	3040-4001	. HOUSING, FILTER		1
160	SP793	. . HELICOIL		1

- ITEM NOT ILLUSTRATED

350.4

FIG. 6
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

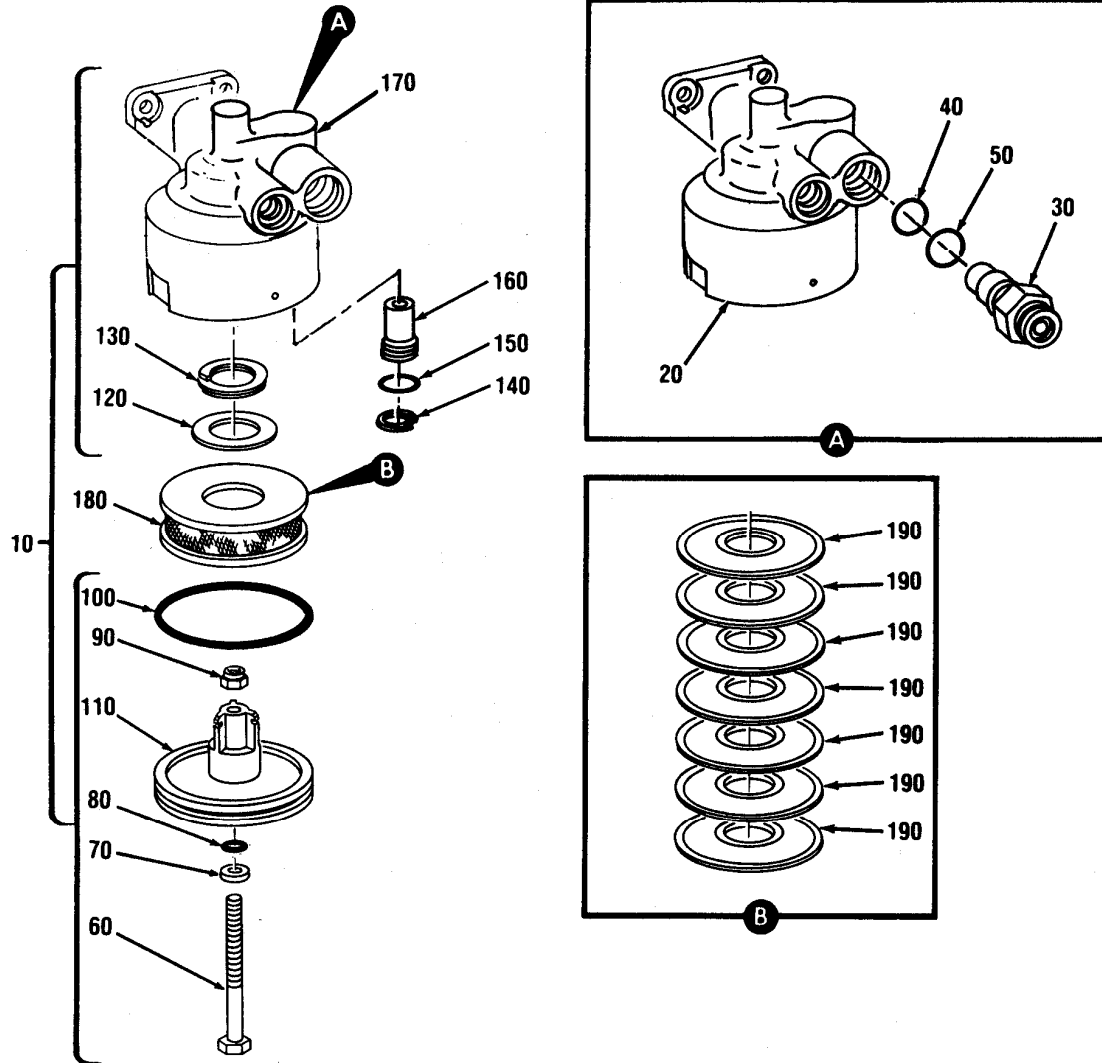
DETAILED PARTS LIST LUBRICATING OIL FILTER ASSEMBLY (1-080-460-01/-02)

350.4

FIG. 7
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



XA-740-135B

Lubricating Oil Filter Assembly (1-080-460-01/-02)
Figure 7

350.4

FIG. 7
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
7		LUBRICATING OIL FILTER ASSY		
- 1	1-080-460-01	FILTER ASSY, LUBRICATING OIL (REPL BY 1-080-460-02) (SEE FIG. 5 FOR NHA)		REF
- 1A	1-080-460-02	FILTER ASSY, LUBRICATING OIL (REPLACES 1-300-241-01 AND 1-080-460-01) (SEE FIG. 5 FOR NHA)		REF
10	1-300-648-01 OR	. FILTER HOUSING, LUBRICATING OIL (USE ON 1-080-460-01) (SUPSD BY 1-300-656-01)		1
- 10A	1-300-648-02	. FILTER HOUSING, LUBRICATING OIL (USE ON 1-080-460-01) (SEE FIG. 8 FOR BKDN) (SUPSD BY 1-300-656-01)		1
20	1-300-656-01 OR	. FILTER HOUSING, LUBRICATING OIL (9382-4022-4) (V94592) (USE ON 1-080-460-02) (SUPERSEDES 1-300-648-01/-02)		1
- 20A	1-300-656-02	. FILTER HOUSING, LUBRICATING OIL (USE ON 1-080-460-02)		1
30	1-300-655-01	. INDICATOR DIFFERENTIAL PRESSURE (USE ON 1-080-460-02) (REPL BY 1-300-661-01)		1
- 30A	1-300-661-01	. INDICATOR DIFFERENTIAL PRESSURE (USE ON 1-080-460-02) (REPLACES 1-300-655-01)		1
40	M83248-1-014	. . PACKING, PREFORMED (REPLACES SP2075)		1
- 40A	SP2075	. . PACKING, PREFORMED (REPL BY M83248-1-014)		1
50	M83248-1-016	. . PACKING, PREFORMED (REPL BY M83248-1-908)		1
- 50A	4152-701A	. . PACKING, PREFORMED (REPL BY M83248-1-908)		1
- 50B	M83248-1-908	. . PACKING, PREFORMED (REPLACES M83248-1-016 AND 4152-701A)		1
60	AA9500D823	. . BOLT, MODIFIED (USE ON 1-300-656-01)		1
- 60A	SP806	. . BOLT, MODIFIED (USE ON 1-300-656-02) (V94592)		1
70	AN960C416	. . WASHER (USE ON 1-300-656-01)		1
- 70A	SP805	. . WASHER (USE ON 1-300-656-02) (V94592)		1

- ITEM NOT ILLUSTRATED

350.4

FIG. 7
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
7 80	M83248-1-010	. . PACKING, PREFORMED (USE ON 1-300-656-01)		1
- 80A	SP2076	. . PACKING, PREFORMED (USE ON 1-300-656-02) (V94529)		1
90	MS21044C4	. . NUT, SELF-LOCKING (USE ON 1-300-656-01)		1
- 90A	SP807	. . NUT (USE ON 1-300-656-02) (V94592)		1
100	M83248-1-146	. . PACKING, PREFORMED (USE ON 1-300-656-01)		1
- 100A	SP2077	. . PACKING, PREFORMED (USE ON 1-300-656-02) (V94529)		1
110	AGA926-4D2	. . COVER, FILTER (USE ON 1-300-656-01)		1
- 110A	1840-4017	. . COVER (USE ON 1-300-656-02)		1
120	AA-A926-417	. . SPACER (USE ON 1-300-656-01)		1
- 120A	SP809	. . PLATE (USE ON 1-300-656-02) (V94592)		1
130	RR62	. . RING, RETAINING		1
140	RSN100	. . RING, RETAINING		1
150	M83248-1-014	. . PACKING, PREFORMED		1
160*	ABA034-6RX4JXXXNX	. . RELIEF VALVE ASSY		1
170	AA-A926-4D1A	. . HOUSING		1
180	1-300-647-01	. FILTER, ELEMENT		1
190	1-300-649-01	. FILTER, ELEMENT (ALT FOR 1-300-647-01)		7

- ITEM NOT ILLUSTRATED

350.4

FIG. 7
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

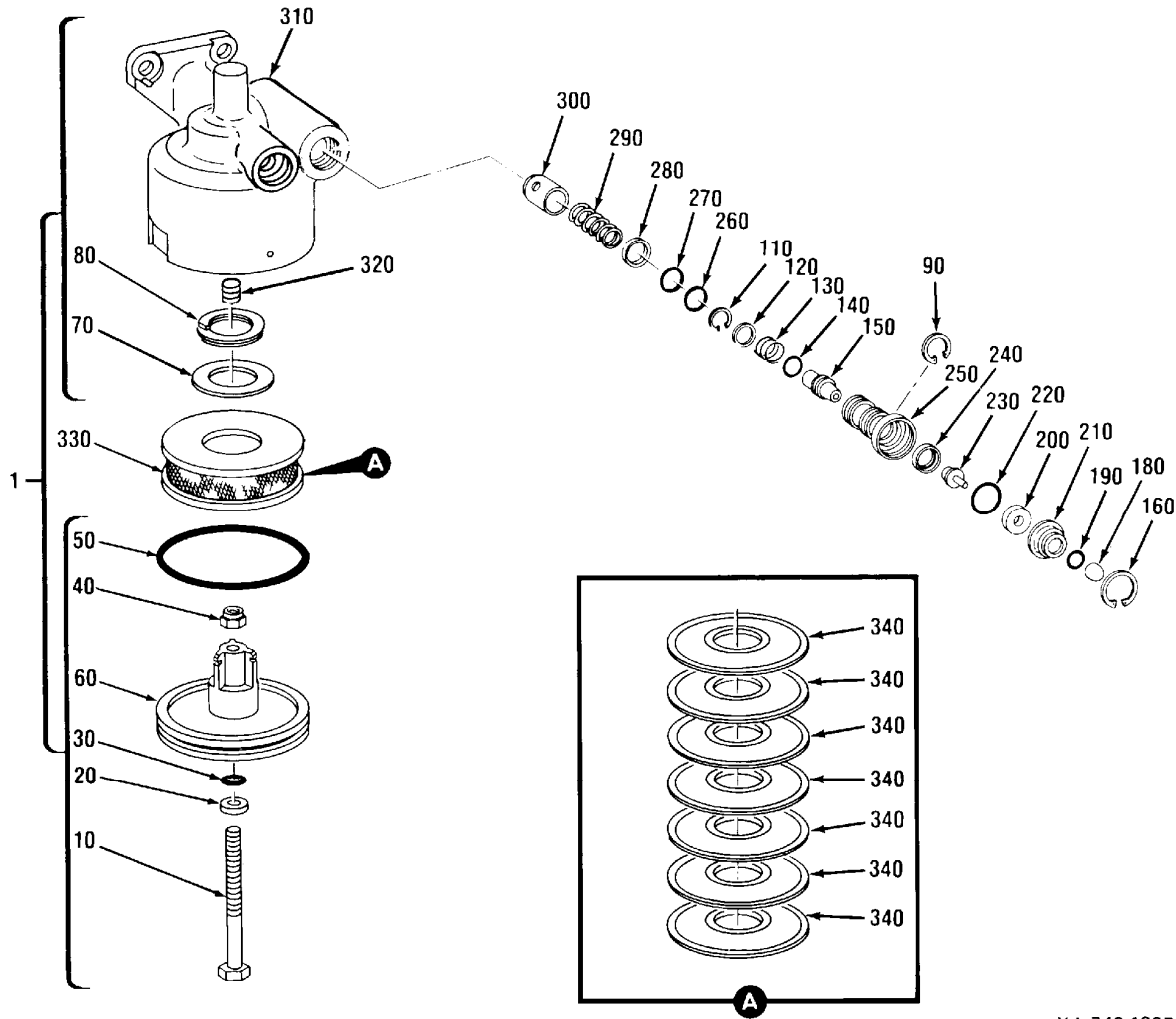
DETAILED PARTS LIST LUBRICATING OIL FILTER ASSEMBLY (1-300-648-02)

350.4

FIG. 8
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



XA-740-136B

Lubricating Oil Filter Assembly (1-300-648-02)
Figure 8

350.4

FIG. 8
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
8		LUBRICATING OIL FILTER ASSY		
1	1-300-648-02	FILTER HOUSING, LUBRICATING OIL (SEE FIG. 7 FOR NHA)		REF
10	SP806	. BOLT (V94592)		1
20	SP805	. WASHER, FLAT (V94592)		1
30	SP2076	. PACKING, PREFORMED (V94529)		1
40	SP807	. NUT, SELF-LOCKING (V94592)		1
50	SP2077	. PACKING, PREFORMED (V94592)		1
60	1840-4017	. COVER, FILTER		1
70	SP809	. PLATE, END (V94592)		1
80	SP801	. RING, RETAINING (V94592)		1
90	SP775	. RING, RETAINING (V94592)		1
- 100	9040-4008	. INDICATOR, DIFFERENTIAL PRESSURE		1
110*	5040-3-002	. . RING, RETAINING		1
120*	6780-4002	. . WASHER		1
130*	5830-4033	. . SPRING		1
140*	4150-4023	. . PACKING, PREFORMED		1
150*	3840-4006	. . MAGNET ASSY		1
160*	5040-3-001	. . RING, RETAINING		1
- 170*	1060-4018	. . CAP ASSY		1
180*	1060-3-001	. . . CAP		1
190*	4152-7011	. . . PACKING, PREFORMED		1
200*	3840-4003	. . . MAGNET		1
210*	1060-4017	. . . CAP		1
220*	4152-7017	. . PACKING, PREFORMED		1
230*	8130-4000	. . PIN ASSY		1
240*	7080-4001	. . BIMETAL ASSY		1
250*	0670-4005	. . BODY		1
260	4152-7014	. PACKING, PREFORMED		1
270	SP2075	. PACKING, PREFORMED		1
280	5320-4001	. SEAT, SPRING		1
290	5830-4007	. SPRING, RELIEF VALVE		1
300	4630-4000	. VALVE, RELIEF		1
310	3040-4001	. HOUSING, FILTER		1
320	SP793	. . HELICOIL (V95592)		1
330	1-300-647-01 OR	FILTER ELEMENT		1
340	1-300-649-01	FILTER ELEMENT		7

- ITEM NOT ILLUSTRATED

350.4

FIG. 8
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

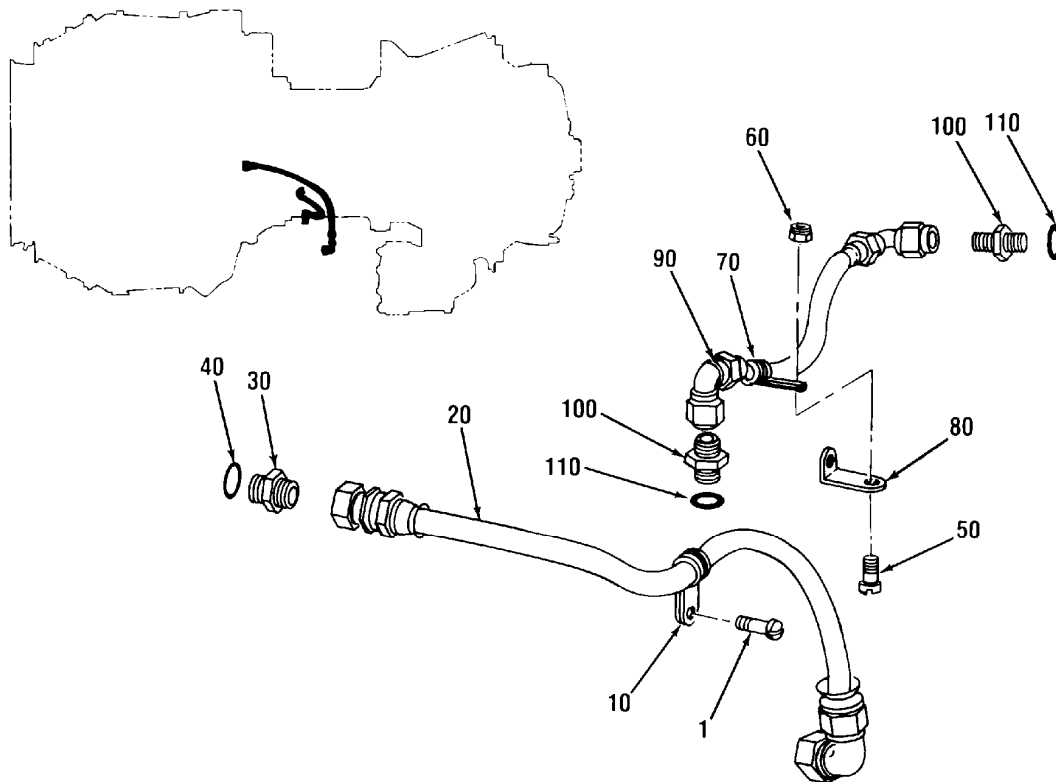
DETAILED PARTS LIST INTERSTAGE AIR-BLEED LINES

350.4

FIG. 9
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



XA-740-106C

Interstage Air-Bleed Lines
Figure 9

350.4

FIG. 9
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
9		INTERSTAGE AIR-BLEED LINES		
1	AN501A10-5	. SCREW		1
10	1-300-271-06	. CLAMP, LOOP		1
20	1-300-202-02	. HOSE ASSY		1
	OR			
- 20A	1-300-202-03	. HOSE ASSY		1
	OR			
- 20B	1-300-202-05	. HOSE ASSY		1
30	AN815-6D	. UNION, FLARED TUBE		1
40	M83248-1-906	. PACKING, PREFORMED		1
50	AN501-10-8	. SCREW		1
60	AN363-1032	. NUT, SELF-LOCKING (REPL BY MS21042-3)		1
- 60A	MS21042-3	. NUT (REPLACES AN363-1032)		1
- 60B	MS21043-3	. NUT (ALTN FOR MS21042-3)		1
70	1-300-271-04	. CLAMP, LOOP		1
80	1-160-306-01	. BRACKET, ANGLE		1
90	1-300-138-01	. HOSE ASSY		1
	OR			
- 90A	1-300-138-02	. HOSE ASSY		1
	OR			
- 90B	1-300-138-03	. HOSE ASSY		1
100	AN815-4D	. UNION, FLARED TUBE		2
110	M83248-1-904	. PACKING, PREFORMED		2

- ITEM NOT ILLUSTRATED

350.4

FIG. 9
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

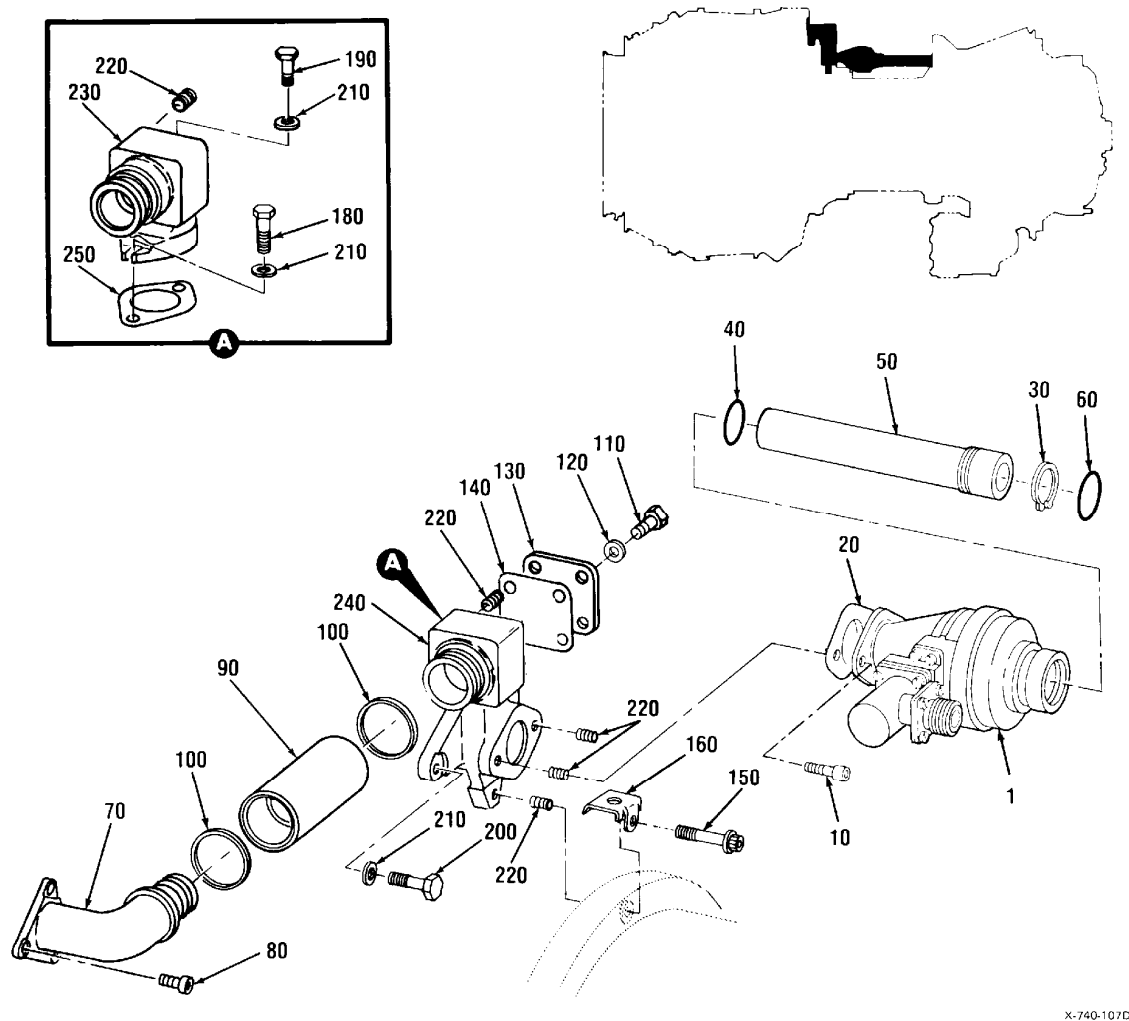
DETAILED PARTS LIST HOT AIR SOLENOID VALVE AND AIR-BLEED ADAPTER ASSEMBLY

350.4

FIG. 10
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



X-740-107D

Hot Air Solenoid Valve and Air-Bleed Adapter Assembly
Figure 10

350.4

FIG. 10
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
10		HOT AIR SOLENOID VALVE AND AIR-BLEED ADAPTER ASSY		
1	1-300-194-03	. VALVE, SOLENOID, HOT-AIR (REPL BY 1-300-194-04)		1
- 1A	1-300-194-04	. VALVE, SOLENOID, HOT-AIR (REPLACES 1-300-194-03)		1
		(ATTACHING PARTS)		
10	MS9924-08	. BOLT -----*		2
20	1-160-047-02	. GASKET, VALVE, ANTI-ICING (PRE SB T53-L-13B-0104)		1
- 20A	1-300-688-01	. GASKET, VALVE, ANTI-ICING (POST SB T53-L-13B-0104)		1
30	MS16624-1106	. RING, RETAINING		1
40	M83248-1-214	. PACKING, PREFORMED		1
50	1-100-334-05	. TUBE, AIR REGULATOR, ANTI-ICING		1
60	M83248-1-215	. PACKING, PREFORMED		1
70	1-160-033-01	. ELBOW, AIR-BLEED ADAPTER (ATTACHING PARTS)		1
80	MS9089-06	. BOLT -----*		3
90	1-160-619-01	. TUBE, CROSSOVER, AIR-BLEED		1
100	1-300-182-01	. GASKET, RING		2
	OR			
- 100A	1-300-182-02	. GASKET, RING		2
110	MS9584-06	. BOLT		4
120	AN960-416L	. WASHER, FLAT		4
130	1-160-304-01	. COVER, PORT, BLEED AIR		1
140	1-160-299-02	. GASKET, FLANGE, BLEED AIR (PRE SB T53-L-13B-0104/-0105)		1
- 140A	1-300-689-01	. GASKET, FLANGE, BLEED AIR (POST SB T53-L-13B-0104/-0105)		1
150	MS9924-32	. BOLT		1
160	1-160-253-01	. CLIP (USE ON STAINLESS STEEL IMPELLER HOUSING 1-101-370-03)		1

- ITEM NOT ILLUSTRATED

350.4

FIG. 10
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
10 - 170	1-170-220-01	. ADAPTER ASSY, BLEED AIR (USE ON MAGNESIUM IMPELLER HOUSING 1-100-090-13) (PRE SB T53-L-13B-0105)		1
- 170A	1-170-710-02	. ADAPTER ASSY, BLEED AIR (USE ON STAINLESS STEEL IMPELLER HOUSING 1-101-370-03) (POST SB T53-L-13B-0105)		1
		(ATTACHING PARTS)		
180	MS9530-09	. BOLT (USE ON 1-170-220-01) (PRE SB T53-L-13B-0105)		1
190	AN4H5A	. BOLT (USE ON 1-170-220-01) (PRE SB T53-L-13B-0105)		1
200	MS9530-13	. BOLT (USE ON 1-170-710-02) (POST SB T53-L-13B-0105)		2
210	AN960-416L	. WASHER, FLAT -----*		2
220	MS124696	. . INSERT, HELICAL (USE ON 1-170-220-01)		4
- 220A	MS124696	. . INSERT, HELICAL (USE ON 1-170-710-02)		7
230*	1-160-043-01	. . ADAPTER, BLEED AIR (USE ON 1-170-220-01)		1
240*	1-170-031-01	. . ADAPTER, BLEED AIR (USE ON 1-170-710-02)		1
250	1-160-047-02	. GASKET, VALVE, ANTI-ICING (USE ON 1-170-220-01) (PRE SB T53-L-13B-0104/-0105)		1
- 250A	1-300-688-01	. GASKET VALVE, ANTI-ICING (USE ON 1-170-710-02) (POST SB T53-L-0104/-0105)		1

- ITEM NOT ILLUSTRATED

350.4

FIG. 10
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

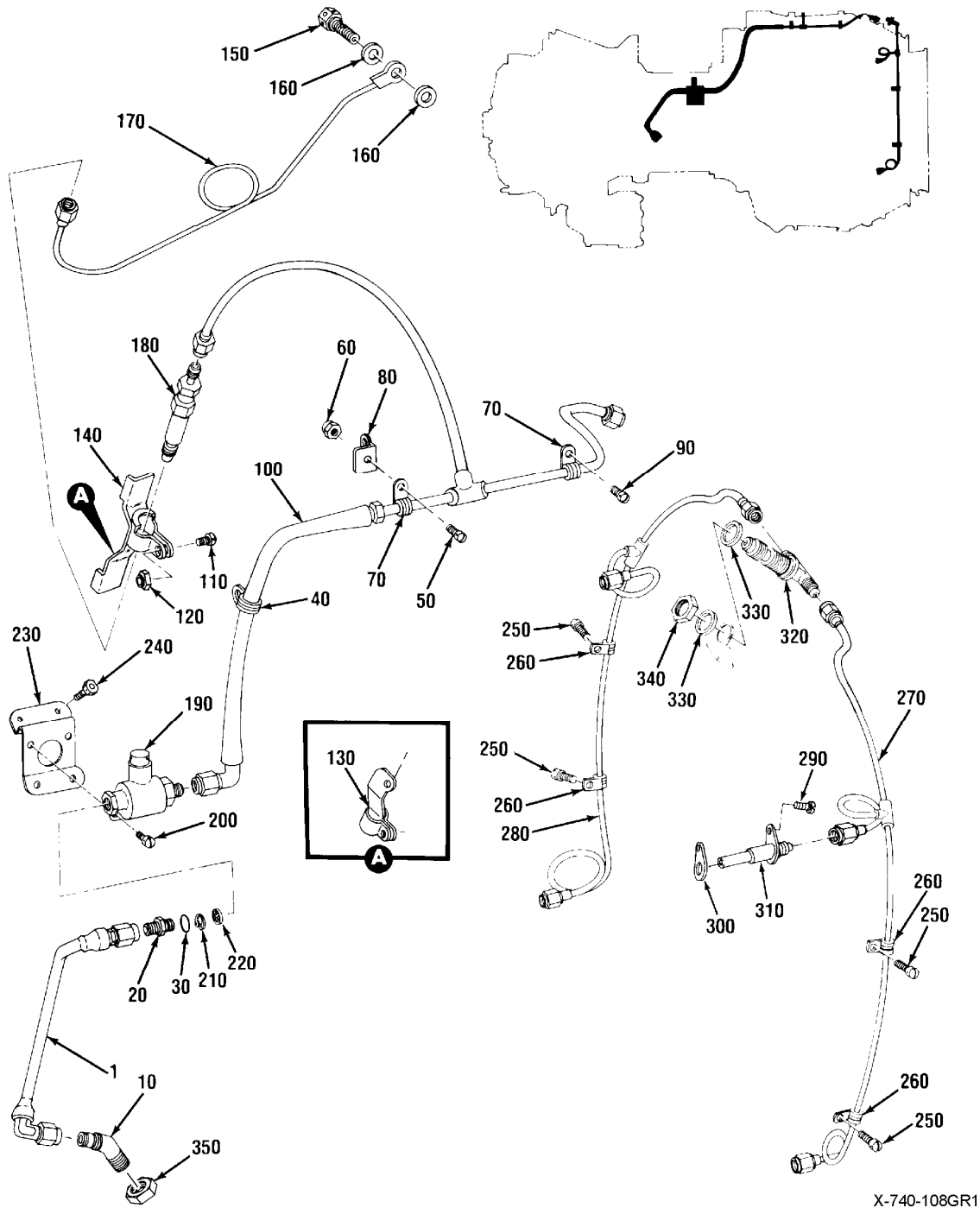
DETAILED PARTS LIST STARTING FUEL SYSTEM

350.4

FIG. 11
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



Starting Fuel System
Figure 11

350.4

FIG. 11
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
11		STARTING FUEL SYSTEM		
1	1-300-244-01 OR	. HOSE ASSY		1
- 1A	1-300-244-02 OR	. HOSE ASSY		1
- 1B	1-300-244-03 OR	. HOSE ASSY		1
- 1C	1-300-244-04	. HOSE ASSY		1
10	AN837-4C	. ELBOW (PRE SB T53-L-13B-0099)		1
- 10A	AN837-4J	. ELBOW (POST SB T53-L-13B-0099)		1
20	AN815-4D	. UNION (PRE SB T53-L-13B-0099)		1
- 20A	AN815-4J	. UNION (POST SB T53-L-13B-0099)		1
30	M83248-1-904	. PACKING, PREFORMED		1
40	1-300-271-04	. CLAMP, LOOP		1
50	AN501-10-8	. SCREW		1
60	MS21042-3	. NUT		1
- 60A	MS21043-3	. NUT (ALTN FOR MS21042-3)		1
70	1-300-271-03	. CLAMP, LOOP		2
80	1-160-136-01	. BRACKET, CLAMP		1
90	AN501A10-4	. SCREW		1
100	1-300-403-01 OR	. HOSE ASSY		1
- 100A	1-300-403-02 OR	. HOSE ASSY		1
- 100B	1-300-403-03	. HOSE ASSY		1
110	MS35266-60	. SCREW		1
- 110A	MS35276-261	. SCREW		1
120	MS21043-3	. NUT		1
130	1-170-490-01	. BRACKET AND CLAMP ASSY (PRE SB 0016)		1
140	1-170-490-02	. BRACKET AND CLAMP ASSY (POST SB 0016)		1
150	1-130-268-01	. BOLT, PURGE SYSTEM		1
160	STD3027C5	. GASKET, METAL		2
170	1-170-500-01	. TUBE ASSY, METAL PURGE SYSTEM		1
180	1-300-398-01 OR	. VALVE, CHECK, FILTER		1
- 180A	1-300-398-02	. VALVE, CHECK, FILTER		1

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FIG. 11
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

- ITEM NOT ILLUSTRATED

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
11 190	1-300-191-02 OR	. VALVE, SOLENOID, STARTING FUEL		1
- 190A	1-300-191-05	. VALVE, SOLENOID, STARTING FUEL (ATTACHING PARTS)		1
200	AN501A10-8	. SCREW -----*		2
210	MS16625-1037	. . RING, RETAINING (USE ON 1-300-191-05)		1
220	T103-78	. . SCREEN (NONPROCURABLE)		1
- 220A	16022D	. . SCREEN (NONPROCURABLE)		1
230	1-160-890-01	. BRACKET ASSY, PRIMER VALVE (ATTACHING PARTS)		1
240	MS9529-05	. BOLT -----*		4
250	AN501A10-4	. SCREW		4
260	1-300-271-01	. CLAMP, LOOP		4
270	1-170-420-01	. MANIFOLD ASSY, STARTING FUEL RIGHT SIDE		1
280	1-170-430-01	. MANIFOLD ASSY, STARTING FUEL LEFT SIDE		1
290	AN501A10-6	. SCREW		4
- 290A	AN501A10-8	. SCREW		4
300	1-160-362-01	. GASKET, SEALING (REPL BY 1-160-362-03)		4
- 300A	1-160-362-02	. GASKET, SEALING (REPL BY 1-160-362-03)		4
- 300B	1-160-362-03	. GASKET, SEALING (REPLACES 1-160-362-01/-02) (PRE SB T53-L-13B-0104)		4
- 300C	1-160-362-04	. GASKET, SEALING (POST SB T53-L-13B-0104)		4
310	1-300-405-01 OR	. NOZZLE, STARTING FUEL, ATOMIZING		4
- 310A	1-300-405-02	. NOZZLE, STARTING FUEL, ATOMIZING		4
320	1-160-322-01	. TEE, TUBE		1
330	AN960C716	. WASHER		2
340	AN924-4C	. NUT		1
350	NAS1423C7	. NUT (POST SB T53-L-13B-0099)		1

- ITEM NOT ILLUSTRATED

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FIG. 11
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

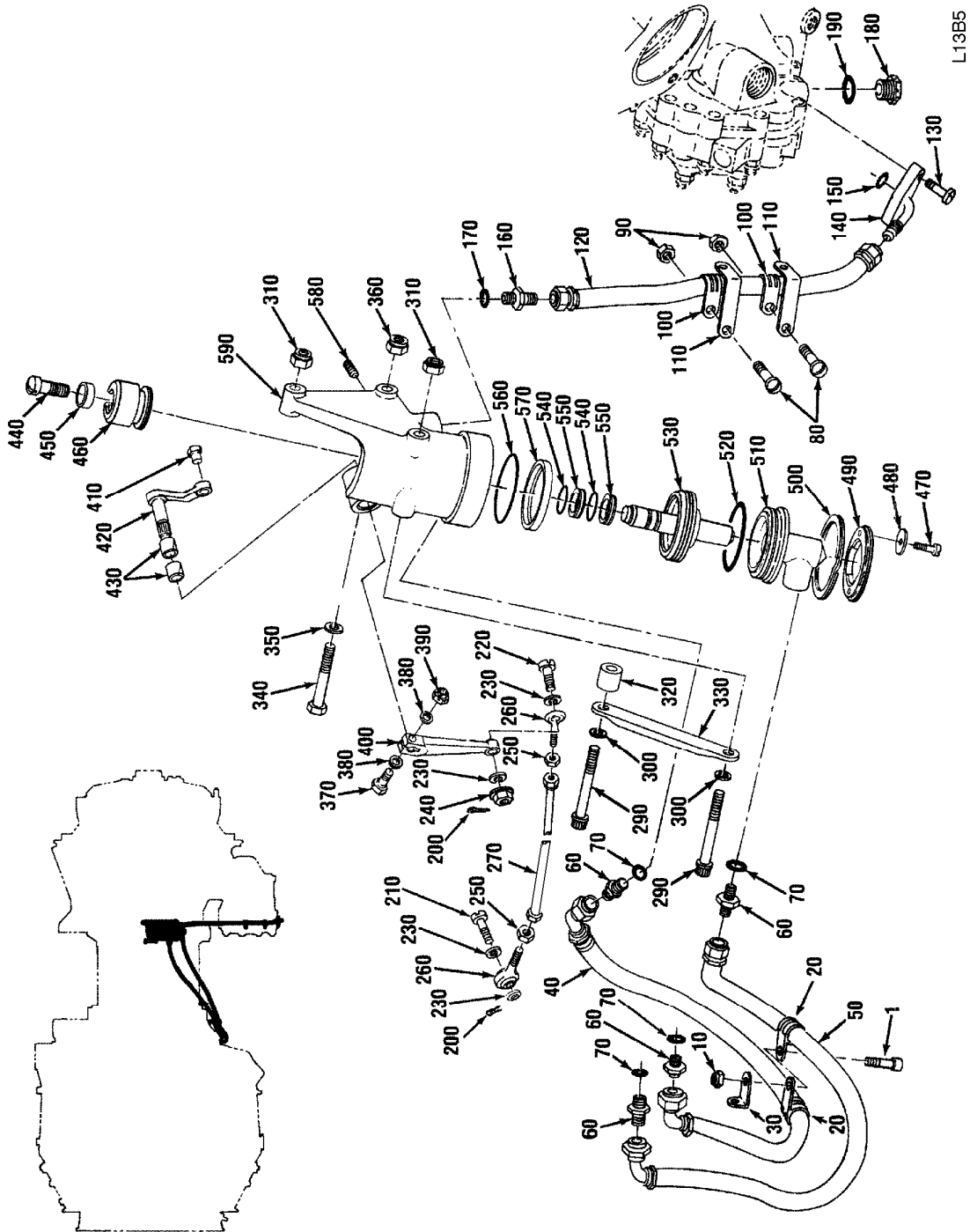
DETAILED PARTS LIST AIR INLET GUIDE VANE ACTUATOR ASSEMBLY

350.4

FIG. 12
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



Air Inlet Guide Vane Actuator Assembly
Figure 12

350.4

FIG. 12
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
12		AIR INLET GUIDE VANE ACTUATOR ASSY		
1	AN501-10-8	. SCREW		1
10	MS21042-3	. NUT		1
- 10A	MS21043-3	. NUT (ALTN FOR MS21042-3)		1
20	1-300-271-05	. CLAMP, LOOP		2
30	1-160-306-01	. BRACKET, ANGLE (SEE FIG. 9, ITEM 80)		REF
40	1-300-136-01	. HOSE ASSY		1
	OR			
- 40A	1-300-136-02	. HOSE ASSY		1
	OR			
- 40B	1-300-136-03	. HOSE ASSY		1
50	1-300-137-01	. HOSE ASSY		1
- 50A	1-300-137-02	. HOSE ASSY		1
- 50B	1-300-137-03	. HOSE ASSY		1
60	AN815-4D	. UNION, FLARED TUBE (PRE SB T53-L-13B-0099)		4
- 60A	AN815-4J	. UNION, FLARED TUBE (POST SB T53-L-13B-0099)		4
70	M83248-1-904	. PACKING, PREFORMED		4
80	AN501-10-8	. SCREW		2
90	MS21042-3	. NUT		2
- 90A	MS21043-3	. NUT (ALTN FOR MS21042-3)		2
100	1-300-271-03	. CLAMP, LOOP		2
110	1-160-625-01	. BRACKET		2
120	1-300-144-01	. HOSE ASSY		1
	OR			
- 120A	1-300-144-02	. HOSE ASSY		1
	OR			
- 120B	1-300-144-03	. HOSE ASSY		1
130	MS24673-9	. SCREW		2
140	1-160-626-01	. CONNECTOR, FUEL OVERFLOW		1
150	M83248-1-010	. PACKING, PREFORMED		1
160	AN919-2D	. REDUCER		1
170	MS29512-4	. PACKING, PREFORMED (REPL BY M83248-1-904)		1
- 170A	M83248-1-904	. PACKING, PREFORMED (REPLACES MS29512-4)		1
180	MS9902-04	. PLUG		1
190	M83248-1-904	. PACKING, PREFORMED		1
200	AN381-2-5	. PIN (REPL BY MS24665-151)		2
- 200A	MS24665-151	. PIN (REPLACES AN381-2-5)		2

- ITEM NOT ILLUSTRATED

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FIG. 12
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
12 210	AN115611	. BOLT (REPL BY AN3-7)		1
- 210A	AN3-7	. BOLT (REPLACES AN115611)		1
- 210B	AN3-6	. BOLT		1
220	AN3-10	. BOLT		1
230	AN960-10L	. WASHER		AR
240	MS21042-3	. NUT		1
- 240A	MS21043-3	. NUT (ALTN FOR MS21042-3)		1
250	2-161-055-01	. NUT, DRILLED HEX		2
260	1-300-341-01	. BEARING, PLAIN, ROD END		2
270	1-180-160-01	. TUBE ASSY, FEEDBACK LINKAGE		1
- 280	1-180-150-01	. ACTUATOR ASSY, INLET GUIDE VANE		1
		(ATTACHING PARTS)		
290	MS9147-35	. BOLT		2
300	AN960C416	. WASHER		AR
310	MS21042-4	. NUT, SELF-LOCKING		2
320	1-160-607-02	. SPACER, SLEEVE		1
330	1-180-210-01	. SUPPORT, ACTUATOR HOUSING		1
340	AN101130	. BOLT, HEX HEAD (REPL BY MS9519-24)		1
- 340A	MS9519-24	. BOLT (REPL BY MS9519-30)		1
- 340B	MS9519-30	. BOLT (REPLACES MS9519-24)		1
350	AN960-416L	. WASHER, FLAT		1
360	MS21042-4	. NUT, SELF-LOCKING		1
		-----*		
370	AN101016	. . BOLT, HEX HEAD		1
380	AN960-10L	. . WASHER, FLAT		2
390	MS21042-3	. . NUT		1
- 390A	MS21043-3	. . NUT (ALTN FOR MS21042-3)		1
400	1-180-105-02	. . LEVER, FEEDBACK CONTROL		1
410	1-180-104-01	. . PIN, STRAIGHT, HEADED		1
420	1-180-103-03	. . LEVER, ACTUATOR		1
430	1-300-339-01	. . BEARING, SLEEVE		2
440	AN501C416-8	. . SCREW, CROSS SLOTTED (REPL BY 1-180-135-01)		1
- 440A	1-180-135-01	. . SCREW, CROSS SLOTTED (REPLACES AN501C416-8)		1
450	1-180-109-02	. . RETAINER, BOLT		1
460	1-180-101-01	. . CONNECTOR, SPHERICAL BEARING		1
470	AN500AD5-5	. . SCREW		2
480	1-180-114-01	. . WASHER, FLAT		2
490	1-180-111-01	. . RETAINER, RING		1
500	1-300-344-01	. . RING, RETAINING, INTERNAL		1
510	1-180-107-01	. . HOUSING, ACTUATOR		1

- ITEM NOT ILLUSTRATED

350.4

FIG. 12
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
12 520	MS9021-030	. . PACKING, PREFORMED (REPL BY AS3578-030)		1
- 520A	AS3578-030	. . PACKING, PREFORMED (REPLACES MS9021-030)		1
530	1-180-108-01	. . PISTON, ACTUATOR		1
540	MS9021-014	. . PACKING, PREFORMED (REPL BY AS3578-014)		2
- 540A	AS3578-014	. . PACKING, PREFORMED (REPLACES MS9021-014)		2
550	1-300-355-01	. . PACKING, PREFORMED (REPL BY 1-300-355-03)		2
- 550A	1-300-355-02	. . PACKING, PREFORMED (REPL BY 1-300-355-03)		2
- 550B	1-300-355-03	. . PACKING, PREFORMED (REPLACES 1-300-355-01/-02)		2
560	M83248-1-223	. . PACKING, PREFORMED		1
570	1-300-354-01	. . PACKING, PREFORMED		1
580	1-300-346-01	. . PLUG ASSY, ACTUATOR		1
590	1-180-106-01	. . HOUSING, ACTUATOR		1

- ITEM NOT ILLUSTRATED

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FIG. 12
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

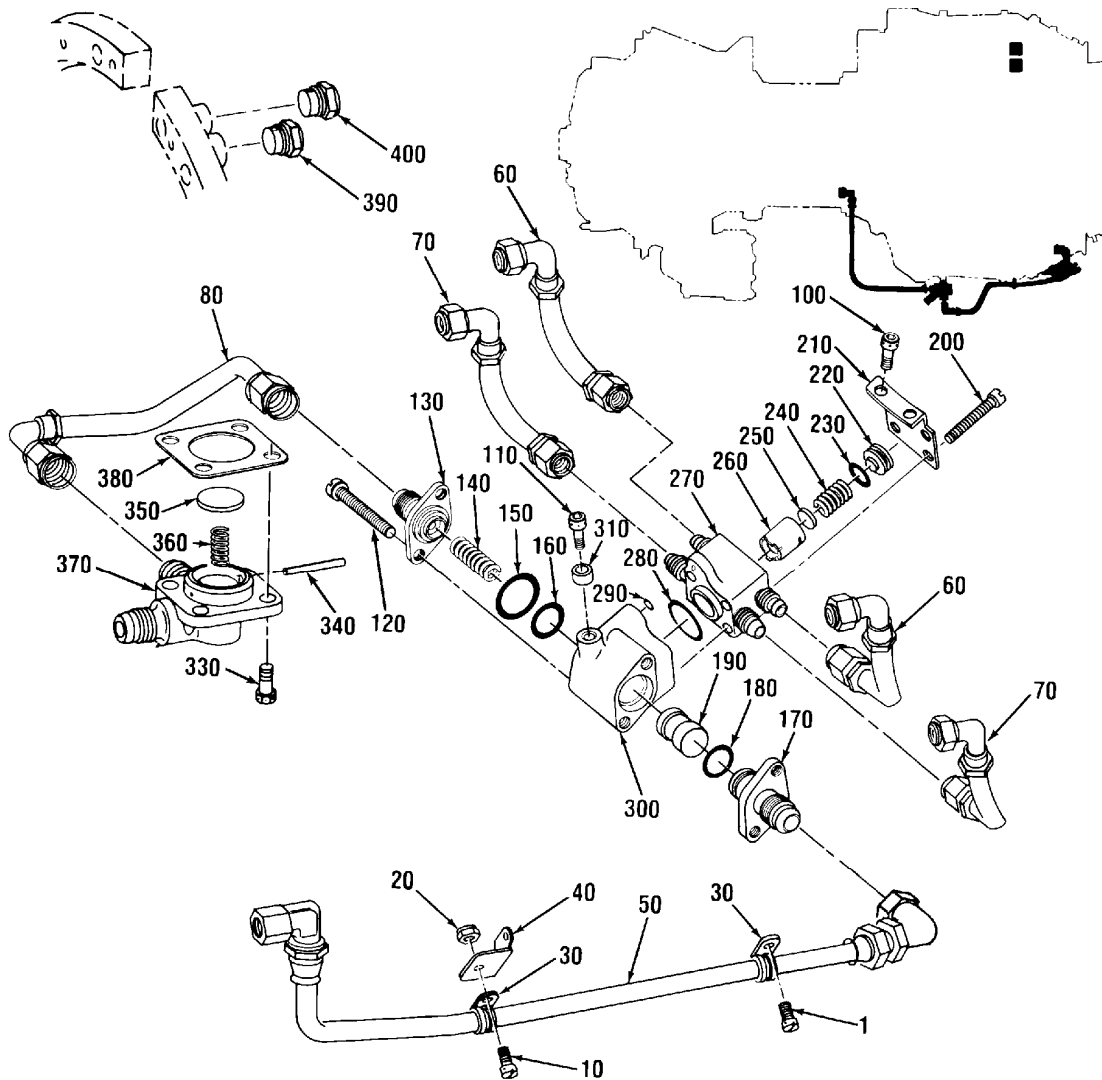
DETAILED PARTS LIST FUEL SYSTEM (FLOW DIVIDER AND COMBUSTOR DRAIN VALVE)

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FIG. 13
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



X-740-110-1C

Fuel System (Flow Divider and Combustor Drain Valve)
Figure 13

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FIG. 13
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
13		FUEL SYSTEM (FLOW DIVIDER AND COMBUSTOR DRAIN VALVE)		
1	AN501A10-4	. SCREW		1
10	AN501-10-8	. SCREW		1
20	MS21042-3	. NUT		1
- 20A	MS21043-3	. NUT (ALTN FOR MS21042-3)		1
30	1-300-271-06	. CLAMP, LOOP		2
40	1-160-136-01	. BRACKET, CLAMP		1
50	1-300-139-01	. HOSE ASSY		1
	OR			
- 50A	1-300-139-02	. HOSE ASSY		1
	OR			
- 50B	1-300-139-03	. HOSE ASSY		1
60	1-300-141-01	. HOSE ASSY		2
	OR			
- 60A	1-300-141-02	. HOSE ASSY		2
	OR			
- 60B	1-300-141-03	. HOSE ASSY		2
70	1-300-142-01	. HOSE ASSY		2
	OR			
- 70A	1-300-142-02	. HOSE ASSY		2
	OR			
- 70B	1-300-142-03	. HOSE ASSY		2
80	1-300-143-01	. HOSE ASSY		1
	OR			
- 80A	1-300-143-02	. HOSE ASSY		1
	OR			
- 80B	1-300-143-03	. HOSE ASSY		1
- 90	1-180-190-03	. VALVE ASSY, FLOW DIVIDER AND DUMP		1
		(ATTACHING PARTS)		
100	MS24673-1	. SCREW		2
110	MS24673-2	. SCREW		1
		-----*		
120	AN502-10-26	. . SCREW		2
130	1-180-122-03	. . UNION HALF, FLARED		1
140	1-180-126-01	. . SPRING, HELICAL, COMPRESSION		1
150	MS29513-016	. . PACKING, PREFORMED (REPL BY M83248-1-016)		1
- 150A	M83248-1-016	. . PACKING, PREFORMED (REPLACES MS29513-016)		1

- ITEM NOT ILLUSTRATED

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FIG. 13
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
13 160	1-300-167-01	. . SEAL, PLAIN ENCASED		1
170	1-180-121-01	. . UNION HALF, FLANGED		1
180	M83248-1-014	. . PACKING, PREFORMED		1
190	1-180-125-01	. . PLUNGER, DETENT		1
200	1-180-134-01	. . SCREW, MACHINE, FILLISTER HEAD		4
210	1-180-200-01	. . BRACKET, COVER		1
220	1-180-119-03	. . CAP, SPRING RETAINER		1
230	M83248-1-014	. . PACKING, PREFORMED		1
240	1-180-127-02	. . SPRING, HELICAL COMPRESSION		1
250	1-180-128-01	. . SHIM		AR
260	1-180-180-01	. . PLUNGER, FLOW DIVIDER		1
270	1-180-170-01	. . HOUSING, UPPER		1
280	M83248-1-017	. . PACKING, PREFORMED		1
290	M83248-1-006	. . PACKING, PREFORMED		1
300	1-180-115-01	. . HOUSING, LOWER		1
310	1-180-131-01	. SPACER, SLEEVE, FUEL SPLITTER VALVE		1
- 320	1-160-220-03	. VALVE ASSY, DRAIN, COMBUSTION CHAMBER		1
		(ATTACHING PARTS)		
330	MS9500-04	. BOLT		4
		-----*		
340	1-160-178-01	. . PIN, STRAIGHT, HEADLESS		2
350	1-160-125-01	. . PLATE, DRAIN, VALVE		1
360	1-160-126-01	. . SPRING, HELICAL		1
370*	1-160-124-03	. . BODY, DRAIN VALVE		1
380	1-160-045-01	. GASKET, DRAIN VALVE		1
390	MS9314-04	. CAP		2
400	MS9314-03	. CAP		2

- ITEM NOT ILLUSTRATED

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FIG. 13
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

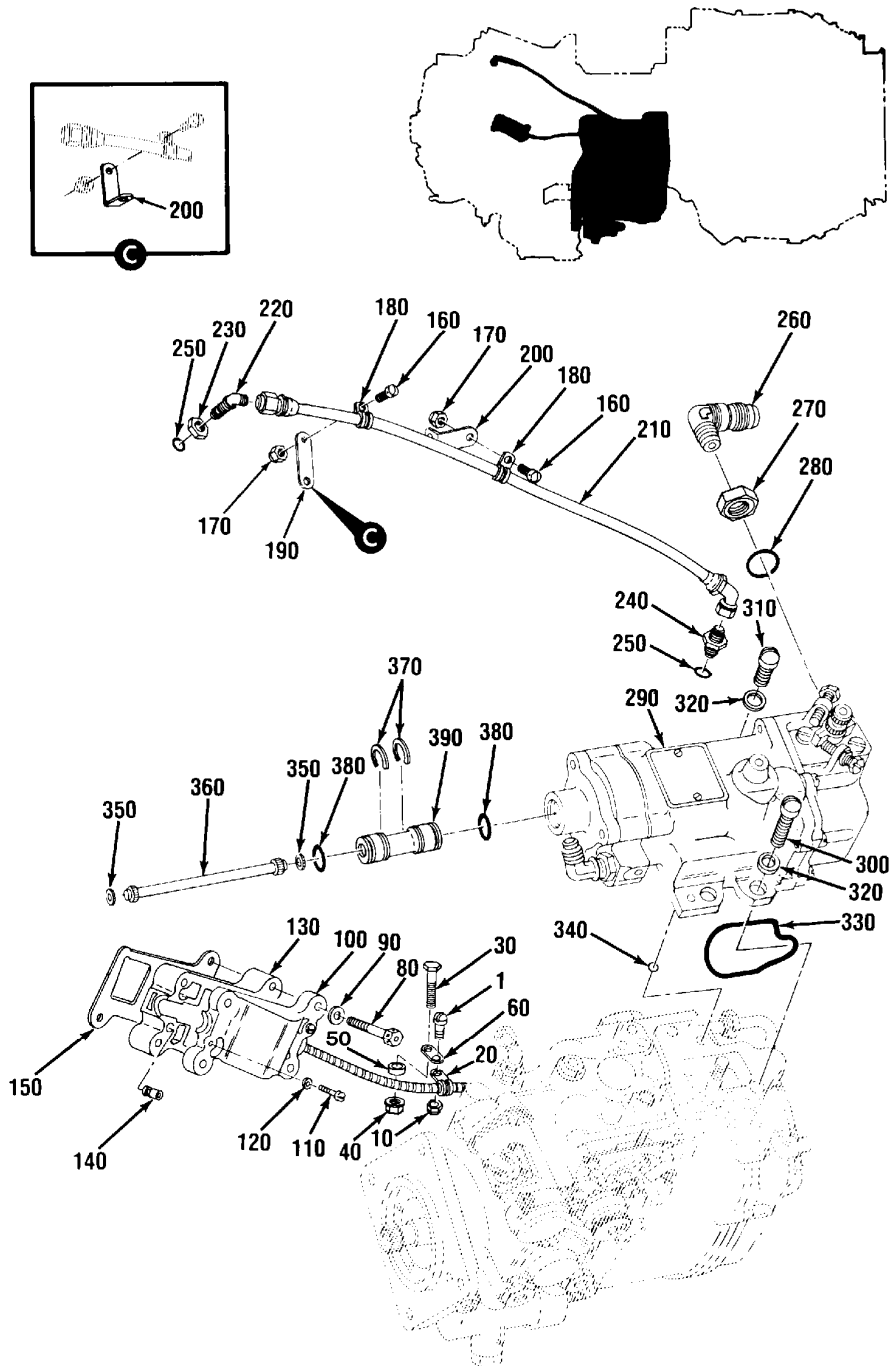
DETAILED PARTS LIST FUEL SYSTEM (TEMPERATURE SENSING HOUSING AND GOVERNOR)

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FIG. 14
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



X-740-110-2F

Fuel System (Temperature Sensing Housing and Governor)
Figure 14

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FIG. 14
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
14		FUEL SYSTEM (TEMPERATURE SENSING HOUSING AND GOVERNOR)		
1	AN501-10-8	. SCREW (REPL BY MS35266-63)		1
- 1A	MS35266-63	. SCREW (REPLACES AN501-10-8)		1
10	MS21042-3	. NUT		1
- 10A	MS21043-3	. NUT (ALTN FOR MS21042-3)		1
20	MS9024-03	. CLAMP, LOOP		1
30	MS9519-20	. BOLT		1
40	MS21042-4	. NUT		1
50	1-160-607-01	. SPACER, SLEEVE		1
60	1-160-309-01	. BRACKET, FLEXIBLE TUBE CLAMPING		1
- 70	1-160-040-03	. HOUSING ASSY, TEMPERATURE SENSING ELEMENT		1
		(ATTACHING PARTS)		
80	AN103722	. BOLT (REPL BY MS9565-20)		4
- 80A	MS9565-20	. BOLT (REPLACES AN103722)		4
- 80B	MS9529-20	. BOLT		4
90	AN960-10L	. WASHER		5
		-----*-----		
100	1-160-446-03	. . HOUSING, UPPER		1
		(ATTACHING PARTS)		
110	AN503-8-10	. . SCREW		2
120	AN960C8	. . WASHER		2
		-----*-----		
130	1-170-120-01	. . HOUSING ASSY, LOWER		1
140	1-160-565-01	. . . INSERT, HOUSING		2
150	1-160-454-01	. GASKET		1
160	AN501-10-8	. SCREW		2
170	MS21042-3	. NUT		2
- 170A	MS21043-3	. NUT (ALTN FOR MS21042-3)		2
180	1-300-271-04	. CLAMP, LOOP		2
	OR			
- 180A	1-300-271-03	. CLAMP, LOOP		2
190	1-160-309-01	. BRACKET, FLEXIBLE TUBE CLAMPING		1
200	1-160-468-01	. BRACKET, ANGLE		1
210	1-300-135-01	. HOSE ASSY		1
	OR			
- 210A	1-300-135-02	. HOSE ASSY		1
	OR			
- 210B	1-300-135-03	. HOSE ASSY		1
220	AN833-4D	. ELBOW, FLARED TUBE		1

- ITEM NOT ILLUSTRATED

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FIG. 14
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
14 230	AN924-4D	. NUT		1
240	AN815-4D	. UNION, FLARED TUBE		1
250	M83248-1-904	. PACKING, PREFORMED		2
260	AN833-4J	. ELBOW, FLARED TUBE		1
270	AN924-4C	. NUT		1
280	M83248-1-904	. PACKING, PREFORMED		1
290	1-160-850-08	. DELETED	A	REF
- 290A	1-160-850-16	. GOVERNOR, OVERSPEED (REPL BY 1-160-850-23)	B,C	1
- 290B	1-160-850-23	. GOVERNOR, OVERSPEED (REPLACES 1-160-850-08/-16)		1
		(ATTACHING PARTS)		
300	AN500AD416-32	. SCREW		2
310	AN500AD416-12	. SCREW		2
320	AN960C416L	. WASHER		4
		-----*		
330	MS9021-034	. PACKING, PREFORMED		1
340	MS29513-010	. PACKING, PREFORMED (REPL BY M83248-1-010)		1
- 340A	M83248-1-010	. PACKING, PREFORMED (REPLACES MS29513-010)		1
350	1-160-589-02	. NUT, PLAIN, SPLINE		AR
360	1-160-444-01	. SHAFT, SHOULDERED		1
370	STD3033C15	. RING, SNAP		2
380	M83248-1-113	. PACKING, PREFORMED		2
390	1-160-464-01	. TUBE, GOVERNOR SHAFT		1
- 400	1-200-030-27	DELETED (KIT NOT AVAILABLE)		REF

- ITEM NOT ILLUSTRATED

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FIG. 14
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

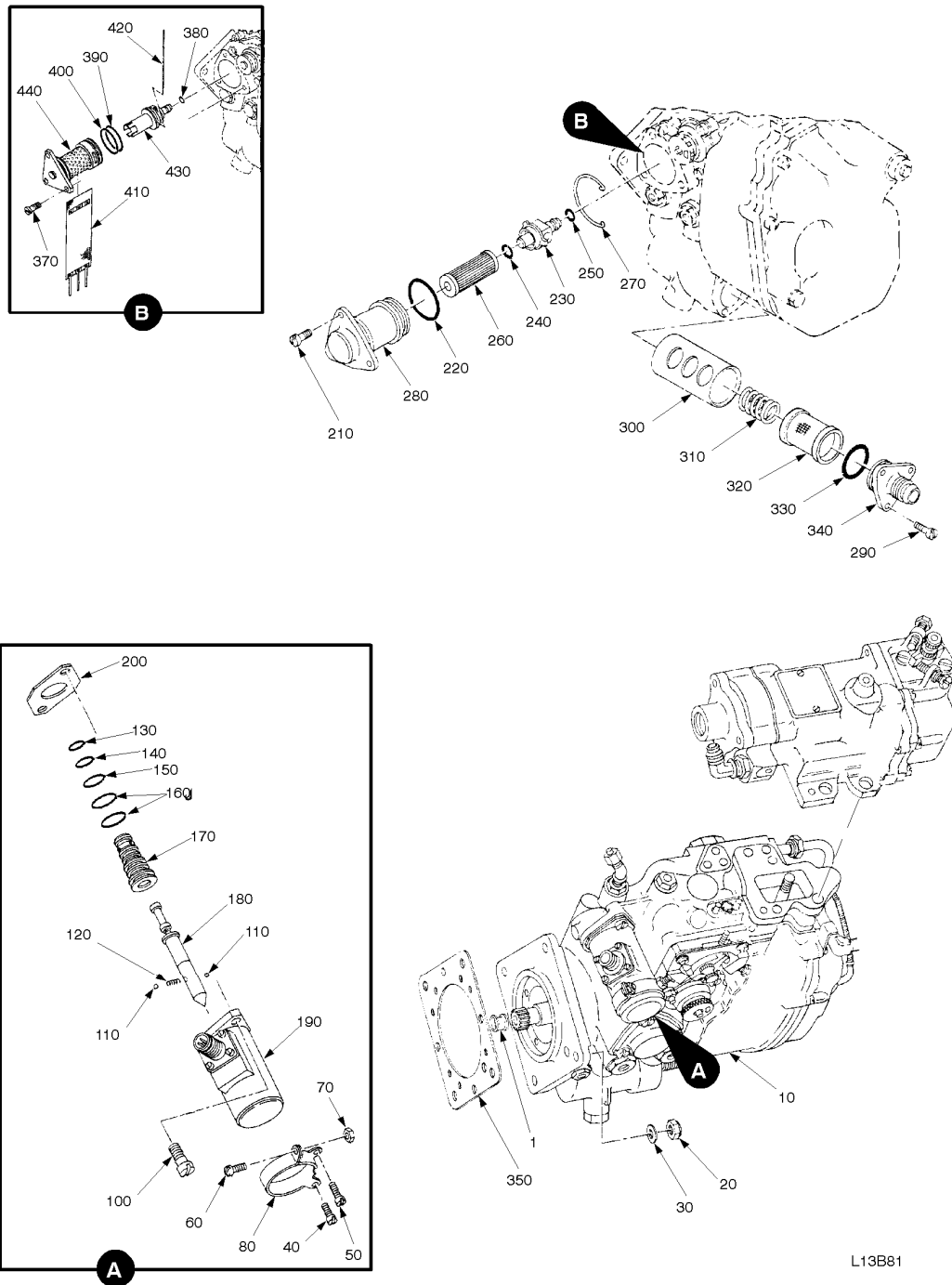
DETAILED PARTS LIST FUEL SYSTEM (REGULATOR)

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FIG. 15
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



Fuel System (Regulator)
Figure 15

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FIG. 15
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
15		FUEL SYSTEM (REGULATOR)		
1	1-300-368-01	. SEAL, SPECIAL		1
10	1-170-240-75	. DELETED	A	REF
- 10A	1-170-240-52	. REGULATOR, MAIN (REPL BY 1-170-240-61)		1
- 10B	1-170-240-47	. DELETED	A	REF
- 10C	1-170-240-84	. DELETED	A	REF
- 10D	1-170-240-61	. REGULATOR, MAIN (REPL BY 1-170-240-93) (USE WITH 1-160-850-16/-23)		1
- 10E	1-170-240-58	. REGULATOR, MAIN (REPL BY 1-170-240-60) (USE WITH 1-160-850-16/-23)		1
- 10F	1-170-240-60	. REGULATOR, MAIN (REPL BY 1-170-240-93) (USE WITH 1-160-850-16/-23)		1
- 10G	1-170-240-91	. REGULATOR, MAIN (REPL BY 1-170-240-93) (USE WITH 1-160-850-16/-23)		1
- 10H	1-170-240-93	. REGULATOR, MAIN (REPLACES 1-170-240-60/-61/-75/-84/-91) (USE WITH 1-160-850-23) (PRE SB T53-L-13B-0096)		1
- 10J	1-170-780-01	. REGULATOR, MAIN (ALT FOR 1-170-240-93) (POST SB T53-L-13B-0096)		1
		(ATTACHING PARTS)		
20	AN363-524	. NUT (REPL BY MS21042-5)		4
- 20A	MS21042-5	. NUT (REPLACES AN363-524)		4
30	AN960-516L	. WASHER		4
		-----*-----		
40	AN500AD10-8	. . SCREW		1
50	AN500AD10-10	. . SCREW		1
60	AN501A10-6	. . SCREW		1
70	28911-1	. . NUT		1
80	70791	. . CLAMP (V11599)		1
- 90	79247	. . SOLENOID ASSY (V11599)		1
		(ATTACHING PARTS)		
100	70946	. . SCREW (V11599)		2
		-----*-----		

- ITEM NOT ILLUSTRATED

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FIG. 15
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
15 110	78990	. . . BALL (V11599)		2
120	78989	. . . SPRING (V11599)		1
130	MS29513-013	. . . PACKING, PREFORMED (REPL BY M83248-1-013)		1
- 130A	M83248-1-013	. . . PACKING, PREFORMED (REPLACES MS29513-013)		1
140	MS29513-014	. . . PACKING, PREFORMED (REPL BY M83248-1-014)		1
- 140A	M83248-1-014	. . . PACKING, PREFORMED (REPLACES MS29513-014)		1
150	MS29513-015	. . . PACKING, PREFORMED (REPL BY M83248-1-015)		1
- 150A	M83248-1-015	. . . PACKING, PREFORMED (REPLACES MS29513-015)		1
160	MS29513-016	. . . PACKING, PREFORMED (REPL BY M83248-1-016)		2
- 160A	M83248-1-016	. . . PACKING, PREFORMED (REPLACES MS29513-016)		1
- 161	74874	. . . VALVE AND SLEEVE ASSY		1
170*	74977 SLEEVE ASSY		1
180*	74978 VALVE AND PLUNGER ASSY		1
190	79247	. . . SOLENOID AND PLUNGER		1
200	70970	. . SHIM (V11599)		1
210	AN500A416-8	. . SCREW (USE ON 1-120-240-16/-58/-60/-61/-75/-84)		3
220	MS29513-027	. . PACKING, PREFORMED (USE ON 1-120-240-16/-58/-60/-61/-75/-84) (REPL BY M83248-1-027)		1
- 220A	M83248-1-027	. . PACKING, PREFORMED (REPLACES MS29513-027)		1
230	76772	. . BYPASS HOUSING ASSY (V11599) (USE ON 1-120-240-16/-58/-60/-61/-75/-84)		1
240	MS29513-012	. . PACKING, PREFORMED (USE ON 1-120-240-16/-58/-60/-61/-75/-84) (REPL BY M83248-1-012)		1
- 240A	M83248-1-012	. . PACKING, PREFORMED (REPLACES MS29513-012)		1
250	MS29513-010	. . PACKING, PREFORMED (USE ON 1-120-240-16/-58/-60/-61/-75/-84) (REPL BY M83248-1-010)		1
- 250A	M83248-1-010	. . PACKING, PREFORMED (REPLACES MS29513-010)		1

- ITEM NOT ILLUSTRATED

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FIG. 15
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
15 260	28876	. . PAPER FILTER (10 MICRON) (USE ON 1-120-240-16/-58/-60/-61/ -75/-84)		1
270	46286	. . RING, RETAINING (V11599) (USE ON 1-120-240-16/-58/-60/-61/-75/-84)		1
280	48662	. . COVER, PUMP BYPASS STRAINER AND SERVO FILTER (V11599) (USE ON 1-120-240-16/-58/-60/-61/ -75/-84)		1
290	AN500AD10-8	. . SCREW		3
300	79293	. . RETAINER (V11599)		1
310	79296	. . SPRING (V11599)		1
320	77970	. . FILTER ELEMENT (V11599)		1
330	MS29513-024	. . PACKING, PREFORMED (REPL BY M83248-1-024)		1
- 330A	M83248-1-024	. . PACKING, PREFORMED (REPLACES MS29513-024)		1
340	79288	. . FITTING, INLET FILTER (V11599)		1
350	1-080-025-01 OR	. GASKET, COVER, PAD		1
- 350A	1-080-025-02	. GASKET, COVER, PAD		1
- 360	1-200-030-27	DELETED (KIT NOT AVAILABLE)		REF
370	AN500A416-8	. SCREW, MACHINE (USE ON 1-170-240-91/-93)		3
380	MS29513-010	. PACKING, PREFORMED (USE ON 1-170-240-91/-93) (REPL BY M83248-1-010)		1
- 380A	M83248-1-010	. PACKING, PREFORMED (REPLACES MS29513-010)		1
390	MS29513-026	. PACKING, PREFORMED (USE ON 1-170-240-91/-93) (REPL BY M83248-1-026)		1
- 390A	M83248-1-026	. PACKING, PREFORMED (REPLACES MS29513-026)		1
400	MS29513-027	. PACKING, PREFORMED (USE ON 1-170-240-91/-93) (REPL BY M83248-1-027)		1
- 400A	M83248-1-027	. PACKING, PREFORMED (REPLACES MS29513-027)		1
410	90488	. STRAP, FILTER (USE ON 1-170-240-91/-93)		1
- 410A	85938	. FILTER AND STRAINER ASSY (USE ON 1-170-240-91/-93)		1

- ITEM NOT ILLUSTRATED

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FIG. 15
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

- ITEM NOT ILLUSTRATED

FIG. 15
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

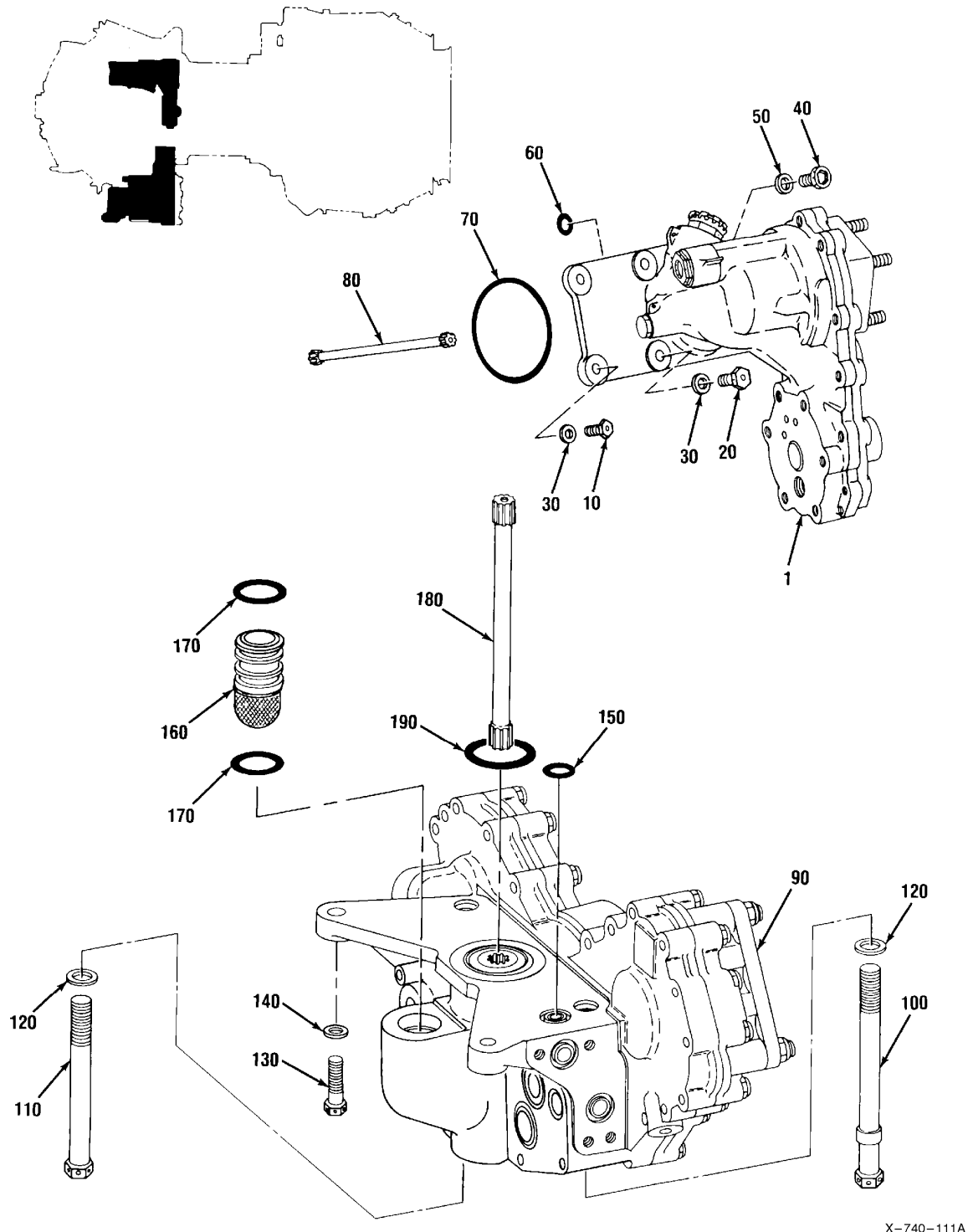
DETAILED PARTS LIST OVERSPEED GOVERNOR AND TACHOMETER DRIVE AND ACCESSORY DRIVE GEARBOX ASSEMBLIES

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FIG. 16
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



X-740-111A

Overspeed Governor and Tachometer Drive and Accessory Drive Gearbox Assemblies
Figure 16

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FIG. 16
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
16		OVERSPEED GOVERNOR AND TACHOMETER DRIVE AND ACCESSORY DRIVE GEARBOX ASSEMBLIES		
1	1-160-500-04	. OVERSPEED GOVERNOR AND TACHOMETER DRIVE ASSEMBLIES (SEE FIG. 17 FOR BKDN)		1
		(ATTACHING PARTS)		
10	AN103813	. BOLT (REPL BY MS9530-13)		2
- 10A	MS9530-13	. BOLT (REPLACES AN103813)		2
20	AN103818	. BOLT		2
- 20A	MS9530-18	. BOLT		2
30	AN960-416L	. WASHER		4
40	MS9089-14	. BOLT		2
50	1-160-566-01	. WASHER, SPECIAL		2
		----- *		
60	M83248-1-012	. PACKING, PREFORMED		2
70	M83248-1-144	. PACKING, PREFORMED		1
80	1-160-411-01	. SHAFT, SPLINED, OVERSPEED GOVERNOR AND TACHOMETER DRIVE		1
90	1-080-250-16	. GEARBOX ASSY, ACCESSORY DRIVE (PRE SB 0057) (SEE FIG. 18 FOR BKDN)		1
- 90A	1-080-250-25	. GEARBOX ASSY, ACCESSORY DRIVE (POST SB 0057) (SEE FIG. 18 FOR BKDN) (PRE SB T53-0098)		1
- 90B	1-080-250-27	. GEARBOX ASSY, ACCESSORY DRIVE (POST SB T53-0098) (SEE FIG. 18 FOR BKDN)		1
		(ATTACHING PARTS)		
100	1-080-081-01	. BOLT, SHOULDERED, ACCESSORY GEARBOX		1
110	AN104146	. BOLT (REPL BY MS9533-42)		1
- 110A	MS9533-42	. BOLT (REPLACES AN104146)		1
120	1-080-051-01	. WASHER, SPECIAL, ACCESSORY GEARBOX		2
130	AN104016	. BOLT (REPL BY MS9532-14)		2
- 130A	MS9532-14	. BOLT (REPLACES AN104016)		2
140	1-080-051-02	. WASHER, SPECIAL, ACCESSORY GEARBOX		2
		----- *		

- ITEM NOT ILLUSTRATED

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FIG. 16
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.		PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
16	150	M83248-1-114	. PACKING, PREFORMED		1
	160	1-080-430-01	. STRAINER ASSY		1
	170	M83248-1-122	. PACKING, PREFORMED		2
	180	1-080-282-01	. SHAFT, ACCESSORY DRIVE		1
	190	M83248-1-131	. PACKING, PREFORMED		1

- ITEM NOT ILLUSTRATED

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FIG. 16
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

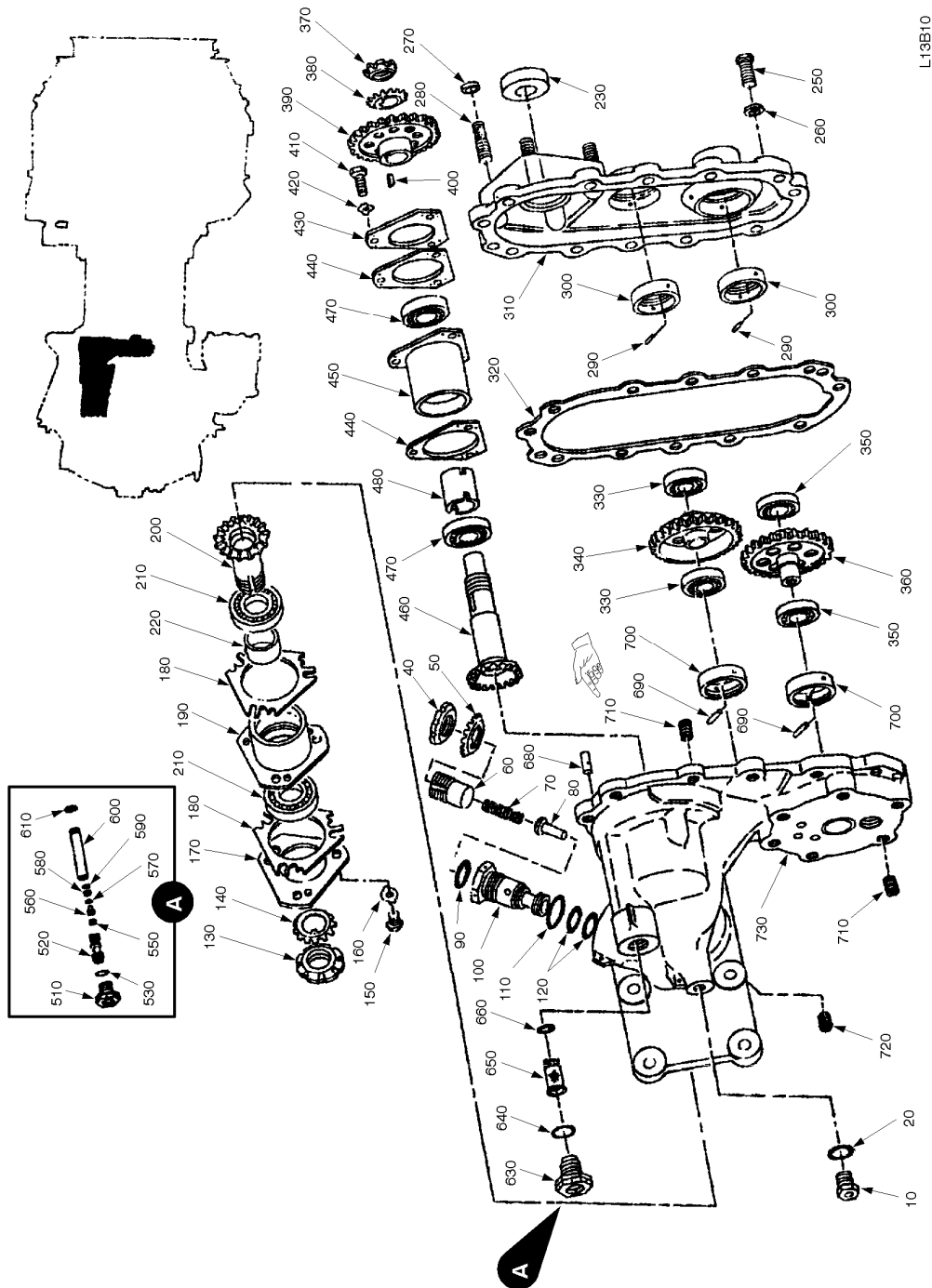
DETAILED PARTS LIST OVERSPEED GOVERNOR AND TACHOMETER DRIVE ASSEMBLY

350.4

FIG. 17
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



Overspeed Governor and Tachometer Drive Assembly
Figure 17

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FIG. 17
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
17		OVERSPEED GOVERNOR AND TACHOMETER DRIVE ASSY		
- 1	1-160-500-04	OVERSPEED GOVERNOR AND TACHOMETER DRIVE ASSY (SEE FIG. 16 FOR NHA)		REF
10	MS9902-02	. PLUG		1
20	M83248-1-902	. PACKING, PREFORMED		1
- 30	1-160-420-01	. VALVE ASSY, RELIEF, TORQUEMETER		1
40	MS172322	. . NUT, SPANNER		1
50	MS172272	. . WASHER, KEY		1
60	1-160-425-01	. . SCREW, ADJUSTING		1
70	1-160-452-01	. . SPRING, RELIEF VALVE		1
80	1-160-427-01	. . PLUNGER, RELIEF VALVE		1
90	MS29561-014	. . PACKING, PREFORMED (REPL BY M83248-1-014)		1
- 90A	M83248-1-014	. . PACKING, PREFORMED (REPLACES MS29561-014)		1
100	1-160-424-01	. . BODY, RELIEF VALVE		1
110	M83248-1-908	. PACKING, PREFORMED		1
120	M83248-1-014	. PACKING, PREFORMED		2
130	1-160-404-01	. NUT, SPANNER		1
140	1-160-403-01	. WASHER, KEY BEARING RETAINER		1
150	1-160-451-01	. BOLT, HEXAGONAL HEAD, SLOTTED		3
160	STD3023K1	. TABWASHER		3
170	1-160-415-01	. RETAINER, BEARING, UPPER DRIVER GEAR		1
180	1-160-416-02	. SHIM, LINER, BEARING, UPPER DRIVER GEAR		AR
190	1-160-414-02	. LINER, BEARING, SHAFTGEAR, UPPER DRIVER		1
200	1-160-480-01	. SHAFTGEAR ASSY, UPPER DRIVER		1
210	1-300-004-01	. BEARING, BALL, ANNULAR (REPL BY 1-300-004-05)		2
- 210A	1-300-004-02	. BEARING, BALL, ANNULAR (REPL BY 1-300-004-05)		2
- 210B	1-300-004-04 OR	. BEARING, BALL, ANNULAR		2
- 210C	1-300-004-05	. BEARING, BALL, ANNULAR (REPLACES 1-300-004-01/-02)		2
220	1-160-418-02	. SPACER, BEARING		1
230	1-300-235-01	. SEAL (REPL BY 1-300-235-02)		1
- 230A	1-300-235-02	. SEAL (REPLACES 1-300-235-01)		1

- ITEM NOT ILLUSTRATED

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FIG. 17
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
17 - 240	1-160-450-01	. COVER ASSY, OVERSPEED GOVERNOR AND TACHOMETER DRIVE (ATTACHING PARTS)		1
250	AN103712	. BOLT		12
260	AN960-10L	. WASHER -----*		12
270	MS51990-105	. . RING, LOCK, SERRATED		4
280	1-300-267-01	. . STUD		4
290	AN150208	. . PIN, STRAIGHT, HEADLESS		4
300	1-160-429-01	. . LINER, BEARING		2
310*	1-160-441-01	. . COVER, OVERSPEED GOVERNOR AND TACHOMETER DRIVE		1
320	1-160-443-01	. GASKET, HOUSING		1
330	1-300-003-01 OR	. BEARING, BALL, ANNULAR		2
- 330A	1-300-003-02	. BEARING, BALL, ANNULAR (REPL BY 1-300-003-03)		2
- 330B	1-300-003-03 OR	. BEARING, BALL, ANNULAR (REPLACES 1-300-003-02)		2
- 330C	2-300-941-01	. BEARING, BALL, ANNULAR		2
- 330D	2-300-941-02	. BEARING, BALL, ANNULAR (ALT FOR 2-300-941-01)		2
340	1-160-422-01	. GEAR, INTERMEDIATE, OVERSPEED GOVERNOR AND TACHOMETER DRIVE (REPL BY 1-160-422-02)		1
- 340A	1-160-422-02	. GEAR, SPUR, INTERMEDIATE, OVERSPEED GOVERNOR AND TACHOMETER DRIVE (REPLACES 1-160-422-01)		1
350	1-300-003-01 OR	. BEARING, BALL, ANNULAR		2
- 350A	1-300-003-02	. BEARING, BALL, ANNULAR (REPL BY 1-300-003-03)		2
- 350B	1-300-003-03 OR	. BEARING, BALL, ANNULAR (REPLACES 1-300-003-02)		2
- 350C	2-300-941-01	. BEARING, BALL, ANNULAR		2
- 350D	2-300-941-02	. BEARING, BALL, ANNULAR (ALT FOR 2-300-941-01)		2
360	1-160-423-01	. SHAFTGEAR, OVERSPEED GOVERNOR DRIVE (REPL BY 1-160-423-02)		1

- ITEM NOT ILLUSTRATED

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FIG. 17
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T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
17 - 360A	1-160-423-02	. GEARSHAFT, SPUR, OVERSPEED GOVERNOR DRIVE (REPLACES 1-160-423-01)		1
370	MS172238	. NUT		1
380	MS172203	. WASHER		1
390	1-160-419-01	. SHAFTGEAR, TACHOMETER DRIVE (REPL BY 1-160-419-02)		1
- 390A	1-160-419-02	. GEAR, SPUR, TACHOMETER DRIVE (REPLACES 1-160-419-01)		1
400	STD3057-2	. KEY		1
410	1-160-451-01	. BOLT, HEXAGONAL HEAD, SLOTTED		3
420	STD3023K1	. TABWASHER		3
430	1-160-448-01	. RETAINER, BEARING, UPPER DRIVEN GEAR		1
440	1-160-439-01	. SHIM, LINER, BEARING, UPPER DRIVEN GEAR		AR
450	1-160-421-01	. LINER, BEARING, SHAFTGEAR UPPER DRIVEN		1
460	1-160-490-01	. SHAFTGEAR ASSY, TACHOMETER DRIVE		1
470	1-300-004-01 OR	. BEARING, BALL, ANNULAR		2
- 470A	1-300-004-02 OR	. BEARING, BALL, ANNULAR (REPL BY 1-300-004-05)		2
- 470B	1-300-004-04	. BEARING, BALL, ANNULAR (REPL BY 1-300-004-05)		2
- 470C	1-300-004-05	. BEARING, BALL, ANNULAR (REPLACES 1-300-004-02/-04)		2
480	1-160-418-01	. SPACER		1
- 490	1-160-410-04	. HOUSING, FILTER AND THROTTLE ASSY, OVERSPEED GOVERNOR (SUPSD BY 1-160-410-05)		1
- 500	1-160-430-01	. . FILTER ASSY		1
510	1-160-432-01	. . . PLUG, FILTER		1
520	1-160-431-01	. . . FILTER		1
530	M83248-1-905	. . PACKING, PREFORMED		1
- 540	1-160-440-01	. . THROTTLE ASSY		1
550	1-160-435-01	. . . SCREW		1
560	1-160-434-01	. . . SCREW		1
570	1-160-436-01	. . . DISC		8
580	1-160-438-01	. . . DISC		8
590	1-160-437-01	. . . WASHER		15

- ITEM NOT ILLUSTRATED

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FIG. 17
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
17 600	1-160-433-01	. . . SLEEVE		1
610	M83248-1-010	. . PACKING, PREFORMED		1
- 620	1-160-410-05	. HOUSING AND FILTER ASSY, OVERSPEED GOVERNOR (SUPERSEDES 1-160-410-04)		1
630	1-160-432-02	. . PLUG, FILTER, OVERSPEED GOVERNOR AND TACHOMETER DRIVE		1
640	M83248-1-905	. . PACKING, PREFORMED		1
650	1-300-425-01	. . FILTER ASSY		1
660	M83248-1-010	. . PACKING, PREFORMED		1
- 670	1-160-510-05	. . HOUSING AND LINER ASSY, OVERSPEED GOVERNOR AND TACHOMETER DRIVE		1
680	AN122705	. . . PIN, STRAIGHT, HEADLESS		2
690	AN150208	. . . PIN, STRAIGHT, HEADLESS		4
700	1-160-429-01	. . . LINER, BEARING, OVERSPEED GOVERNOR AND TACHOMETER DRIVE		2
710	MS21208F1-15	. . . INSERT, SCREW THREAD		21
720	MS124735	. . . INSERT, SCREW THREAD		3
730*	1-160-442-06	. . . HOUSING, OVERSPEED GOVERNOR AND TACHOMETER DRIVE		1

- ITEM NOT ILLUSTRATED

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FIG. 17
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

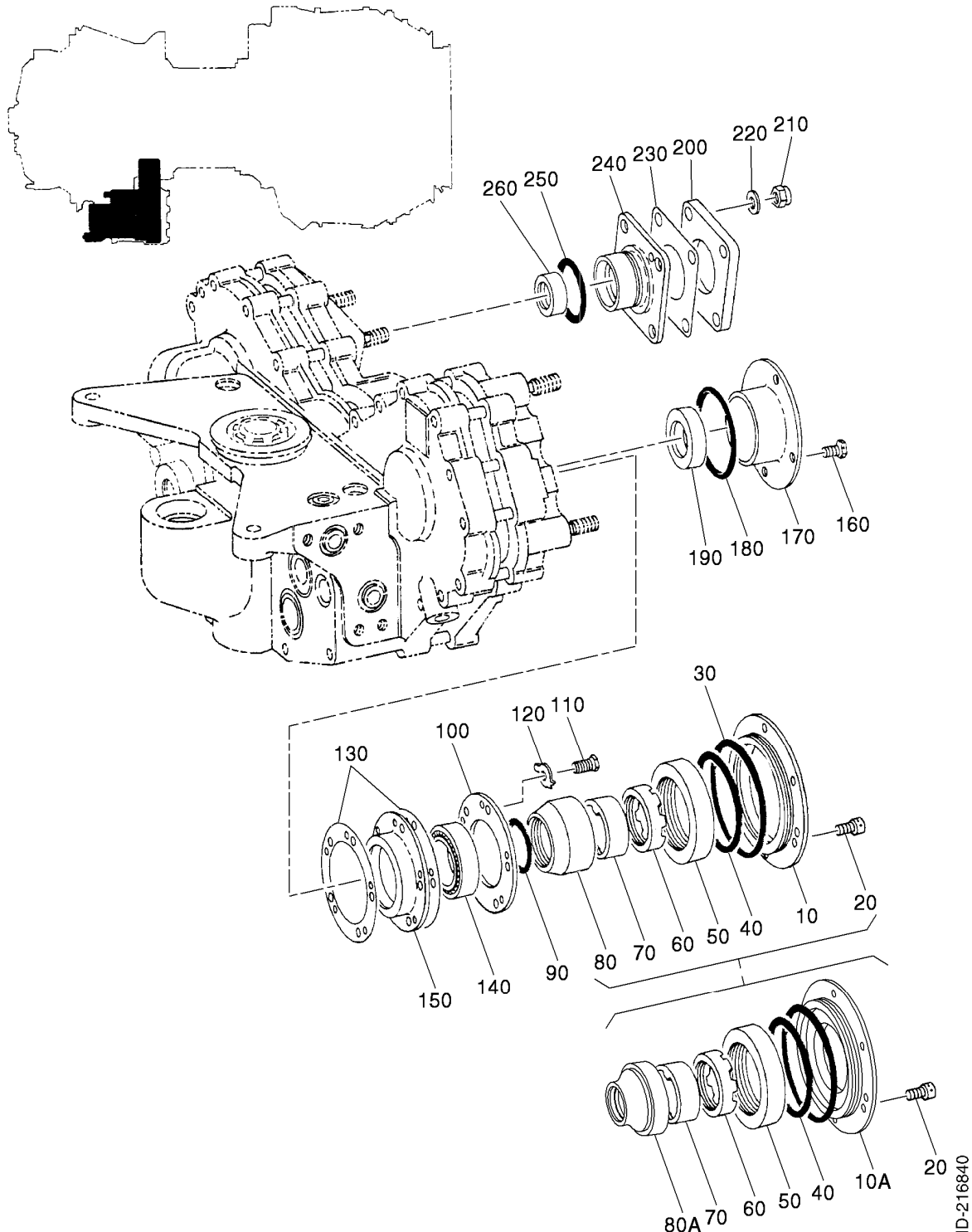
DETAILED PARTS LIST ACCESSORY DRIVE GEARBOX ASSEMBLY

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FIG. 18
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



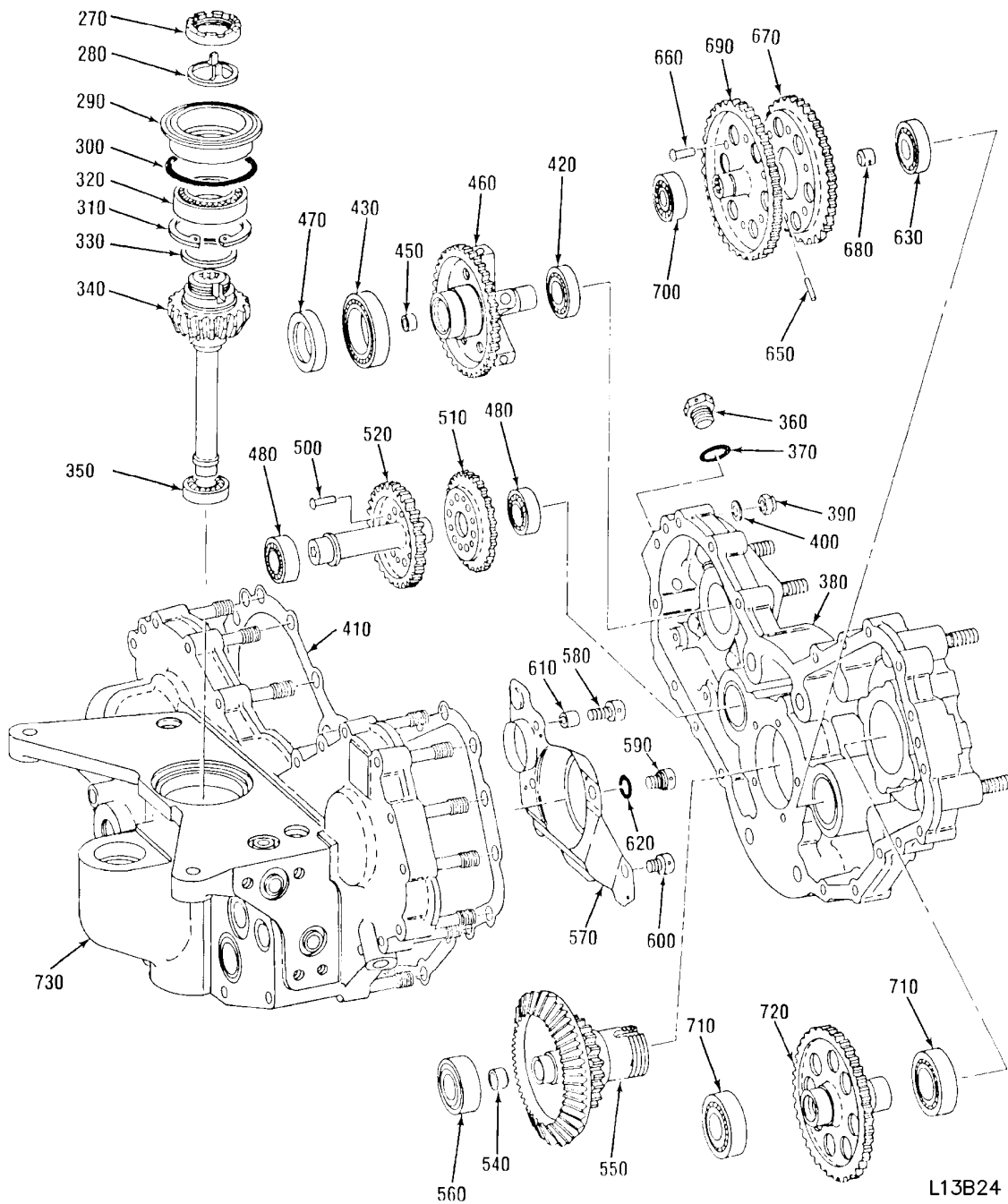
Accessory Drive Gearbox Assembly
Figure 18 (Sheet 1 of 2)

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FIG. 18
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



Accessory Drive Gearbox Assembly
Figure 18 (Sheet 2)

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FIG. 18
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
18		ACCESSORY DRIVE GEARBOX ASSY		
- 1	1-080-250-16	GEARBOX ASSY, ACCESSORY DRIVE (PRE SB 0057) (SEE FIG. 16 FOR NHA)		REF
- 1A	1-080-250-25	GEARBOX ASSY, ACCESSORY DRIVE (POST SB 0057) (SEE FIG. 16 FOR NHA) (PRE SB T53-0098)		REF
- 1B	1-080-250-27	GEARBOX ASSY, ACCESSORY DRIVE (POST SB T53-0098) (SEE FIG. 16 FOR NHA)		REF
10	1-080-274-01	. HOUSING, OIL SEAL, STARTER GENERATOR DRIVE (REPL BY 1-300-198-01) (PRE SB T53-0148)		1
10A	1-300-198-01	SEAL, CARBON FACE (REPLACES 1-080-274-01) (POST SB T53-0148)		1
		(ATTACHING PARTS)		
20	AN148555	. BOLT (REPL BY MS9923-04)		6
- 20A	MS9923-04	. BOLT (REPLACES AN148555)		6
		-----*		
30	M83248-1-040	. PACKING, PREFORMED (REPLACES M83248-1-037) (POST SB T53-0148)		1
40	M83248-1-037	. PACKING, PREFORMED (REPL BY M83248-1-040) (PRE SB T53-0148)		1
50	1-300-232-01	. SEAL (REPL BY 1-300-232-02/-04)		1
- 50A	1-300-232-02	. SEAL (ALT FOR 1-300-232-04)		1
- 50B	1-300-232-04	. SEAL (REPLACES 1-300-232-01)		1
60	1-080-084-01	. NUT, SPANNER, ACCESSORY GEARBOX		1
70	1-080-083-02	. CUP, LOCK, ACCESSORY GEARBOX (PRE/POST SB T53-0148)		1
80	1-080-275-02	. SPACER, SEAL, STARTER GENERATOR DRIVE (REPL BY 1-080-275-03) (PRE SB T53-0148)		1
80A	1-080-275-03	. SPACER, SEAL, STARTER GENERATOR DRIVE (REPLACES 1-080-275-02) (POST SB T53-0148)		1

-ITEM NOT ILLUSTRATED

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FIG. 18
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 61

INSERT PAGE 2 OF 2 FACING PAGE 78.

Reason: To add PN 1-300-232-06.

Item 50C is added to IPL Figure 18.

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
18 - 50C	1-300-232-06	.SEAL (POST SB T53-0156)		1

- ITEM NOT ILLUSTRATED

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
18 90	M83248-1-025	. PACKING, PREFORMED (REPL BY M83248-1-040) (PRE SB T53-0148)		1
- 90A	M83248-1-040	. PACKING, PREFORMED (REPLACES M83248-1-025) (POST SB T53-0148)		1
100	1-080-269-01	. PLATE, RETAINING, THRUST BEARING, ACCESSORY DRIVE GEAR (ATTACHING PARTS)		1
110	STD3053-3	. BOLT		5
120	STD3023K1	. TABWASHER -----*		5
130	1-080-271-01	. SHIM, THRUST BEARING, ACCESSORY DRIVE GEAR		2
140	1-300-006-01	. BEARING, BALL, ANNULAR (REPLACES 1-300-006-02)		1
- 140A	1-300-006-02 OR	. BEARING, BALL, ANNULAR (REPL BY 1-300-006-01)		1
- 140B	2-300-013-01 OR	. BEARING, BALL		1
- 140C	2-300-013-02 OR	. BEARING, BALL		1
- 140D	2-300-013-03	. BEARING, BALL		1
150	1-080-268-01	. LINER, THRUST BEARING, ACCESSORY DRIVE GEAR		1
160	AN103706	. BOLT (REPL BY MS9529-04)		4
- 160A	MS9529-04	. BOLT (REPLACES AN103706)		4
170	1-080-266-01	. LINER, FUEL CONTROL DRIVE		1
180	M83248-1-135	. PACKING, PREFORMED		1
190	1-300-231-01	. SEAL (REPL BY 1-300-231-03) (PRE SB T53-0098)		1
- 190A	1-300-231-03	. SEAL (REPLACES 1-300-231-01) (POST SB T53-0098)		1
200	AN100038 OR	. COVER		1
- 200A	1-010-093-01	. COVER (ATTACHING PARTS)		1
210	MS21042-4	. NUT		4
220	AN960-416L	. WASHER -----*		4
230	AN4045-1	. GASKET (PRE SB T53-0098)		1
- 230A	MS9134-01	. GASKET (POST SB T53-0098) (REPL BY AS3491-01)		1
- 230B	AS3491-01	. GASKET (REPLACES AN4045-1) (ALT FOR MS9134-01)		1

-ITEM NOT ILLUSTRATED

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FIG. 18
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
18 240	1-080-256-01	. FLANGE, TACHOMETER DRIVE		1
250	M83248-1-024	. PACKING, PREFORMED		1
260	1-300-234-02	. SEAL (PRE SB T53-0098)		1
- 260A	1-300-234-05	. SEAL (POST SB T53-0098)		1
270	1-080-259-01	. NUT, RETAINING, BEARING, ACCESSORY GEARBOX		1
280	1-080-267-01	. TABWASHER, BEARING, ACCESSORY GEARBOX		1
290	1-080-261-01	. LINER, PINION, OUTER, ACCESSORY DRIVE		1
300	M83248-1-138	. PACKING, PREFORMED		1
310	MS16625-3185	. RING, RETAINING		1
320	1-300-006-01	. BEARING, BALL, ANNULAR (REPLACES 1-300-006-02)		1
- 320A	1-300-006-02 OR	. BEARING, BALL, ANNULAR (REPL BY 1-300-006-01)		1
- 320B	2-300-013-01 OR	. BEARING, BALL		1
- 320C	2-300-013-02 OR	. BEARING, BALL		1
- 320D	2-300-013-03	. BEARING, BALL		1
330	1-080-014-01	. SHIM, PINION, ACCESSORY GEARBOX		AR
340	1-080-320-01	. SHAFTGEAR ASSY, PINION, OUTER, ACCESSORY DRIVE		1
350	1-300-002-01	. BEARING, BALL, ANNULAR (REPL BY 1-300-002-02)		1
- 350A	1-300-002-02	. BEARING, BALL, ANNULAR (REPLACES 1-300-002-01)		1
360	MS9902-06	. PLUG		1
370	M83248-1-906	. PACKING, PREFORMED		1
380	1-080-330-07	. COVER ASSY, ACCESSORY GEARBOX (SEE FIG. 19 FOR BKDN)		1
		(ATTACHING PARTS)		
390	MS21042-4	. NUT		19
400	AN960-416L	. WASHER		19
		-----*-----		
410	1-080-273-01	. GASKET, COVER, ACCESSORY GEARBOX		1
420	1-300-003-01 OR	. BEARING, BALL, ANNULAR		1

- ITEM NOT ILLUSTRATED

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FIG. 18
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 59

INSERT PAGE 2 OF 3 FACING FIG. 18, PAGE 81.

Reason: To add alternate Item 430F in IPL Figure 18.

IPL Figure 18 is changed as follows:

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
18 - 430F	2-310-173-01	. BEARING, BALL, ANNULAR (ALTN FOR 1-300-005-01/-02/-03 AND 2-300-933- 01/-02/-03)		1

- ITEM NOT ILLUSTRATED

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
18 - 420A	1-300-003-02	. BEARING, BALL, ANNULAR (REPL BY 1-300-003-03)		1
- 420B	1-300-003-03 OR	. BEARING, BALL, ANNULAR (REPLACES 1-300-003-02)		1
- 420C	2-300-941-01	. BEARING, BALL, ANNULAR		1
- 420D	2-300-941-02	. BEARING, BALL, ANNULAR (ALT FOR 2-300-941-01)		1
430	1-300-005-01	. BEARING, BALL, ANNULAR (REPL BY 2-300-933-02/-03)		1
- 430A	1-300-005-02	. BEARING, BALL, ANNULAR (REPL BY 2-300-933-02/-03)		1
- 430B	1-300-005-03	. BEARING, BALL, ANNULAR (REPL BY 2-300-933-02/-03)		1
- 430C	2-300-933-01	. BEARING, BALL, ANNULAR (REPL BY 2-300-933-02/-03)		1
- 430D	2-300-933-02 OR	. BEARING, BALL, ANNULAR (REPLACES 2-300-005-01/-02/-03 AND 2-300-933-01)		1
- 430E	2-300-933-03	. BEARING, BALL, ANNULAR (REPLACES 2-300-005-01/-02/-03 AND 2-300-933-01)		1
- 440	1-080-370-01	. SHAFTGEAR ASSY, TACHOMETER DRIVE, ACCESSORY GEARBOX		1
450	1-080-037-01	. . PLUG		1
460	1-080-295-01	. . GEARSHAFT		1
470	1-300-233-01	. SEAL (PRE SB T53-0098)		1
- 470A	1-300-233-02	. SEAL (PRE SB T53-0098)		1
- 470B	1-300-233-04	. SEAL (POST SB T53-0098)		1
480	1-300-003-01 OR	. BEARING, BALL, ANNULAR		2
- 480A	1-300-003-02	. BEARING, BALL, ANNULAR (REPL BY 1-300-003-03)		2
- 480B	1-300-003-03 OR	. BEARING, BALL, ANNULAR (REPLACES 1-300-003-02)		2
- 480C	2-300-941-01	. BEARING, BALL, ANNULAR		2
- 480D	2-300-941-02	. BEARING, BALL, ANNULAR (ALT FOR 2-300-941-01)		2
- 490	1-080-280-01 OR	. SHAFTGEAR ASSY, OIL AIR SEPARATOR DRIVE, ACCESSORY GEARBOX (USE ON 1-080-250-16) (PRE SB 0057)		1

- ITEM NOT ILLUSTRATED

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FIG. 18
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
18 - 490A	1-080-280-02	. SHAFTGEAR ASSY, OIL AIR SEPARATOR DRIVE, ACCESSORY GEARBOX (USE ON 1-080-250-16) (PRE SB 0057)		1
- 490B	1-080-280-03	. SHAFTGEAR ASSY, OIL AIR SEPARATOR DRIVE, ACCESSORY GEARBOX (USE ON 1-080-250-25) (POST SB 0057)		1
500	STD3036-31	. . RIVET (USE ON 1-080-280-01/-02)		6
- 500A	STD3036-32	. . RIVET (USE ON 1-080-280-03)		6
510	1-080-253-01	. . SHAFTGEAR, OIL AIR SEPARATOR DRIVE, ACCESSORY GEARBOX		1
520	1-080-154-03	. . SHAFTGEAR, OIL AIR SEPARATOR DRIVE (USE ON 1-080-280-01)		1
- 520A	1-080-154-04	. . SHAFTGEAR, OIL AIR SEPARATOR DRIVE (USE ON 1-080-280-02)		1
- 530	1-080-310-01	. GEAR ASSY, ZEROL DRIVEN GEAR, OUTER		1
540*	1-080-159-01	. . PLUG		1
550*	1-080-153-03	. . GEAR		1
560	1-300-012-01	. BEARING, ROLLER (REPLACES 1-300-012-02)		1
- 560A	1-300-012-02	. BEARING, ROLLER (REPL BY 1-300-012-01)		1
570	1-080-296-01	. BAFFLE, ACCESSORY GEARBOX (PRE SB T53-0098)		1
- 570A	1-080-296-03 OR	. BAFFLE, ACCESSORY GEARBOX (POST SB T53-0098)		1
- 570B	1-080-296R02	. BAFFLE, ACCESSORY GEARBOX (POST SB T53-0098)		1
		(ATTACHING PARTS)		
580	STD3053-49	. BOLT		2
590	1-080-298-01	. SCREW, EXTERNALLY RELIEVED BODY		1
600	1-080-299-01	. SCREW, CAP, SOCKET -----*		1
610	1-080-297-01	. SPACER, SLEEVE		2
620	M83248-1-008	. PACKING, PREFORMED		1
630	1-300-004-01 OR	. BEARING, BALL, ANNULAR		1
- 630A	1-300-004-02	. BEARING, BALL, ANNULAR (REPL BY 1-300-004-05)		1
- 630B	1-300-004-04	. BEARING, BALL, ANNULAR (REPL BY 1-300-004-05)		1

-ITEM NOT ILLUSTRATED

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FIG. 18
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 59

INSERT PAGE 3 OF 3 FACING FIG. 18, PAGE 83/84.

Reason: To add alternate Item 710F in IPL Figure 18.

IPL Figure 18 is changed as follows:

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
18 - 710F	2-310-173-01	. BEARING, BALL, ANNULAR (ALTN FOR 1-300-005-01/-02/-03 AND 2-300-933- 01/-02/-03)		2

- ITEM NOT ILLUSTRATED

Honeywell

ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMSBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
18 - 630C	1-300-004-05	. BEARING, BALL, ANNULAR (REPLACES 1-300-004-02/-04)		1
- 640	1-080-260-01	. SHAFTGEAR ASSY, OIL PUMP DRIVE, ACCESSORY GEARBOX (USE ON 1-080-250-16) (PRE SB 0057)		1
- 640A	1-080-260-03	. SHAFTGEAR ASSY, OIL PUMP DRIVE, ACCESSORY GEARBOX (USE ON 1-080-250-25) (POST SB 0057)		1
650	MS171499	. . PIN		1
660	STD3036-31	. . RIVET (USE WITH 1-080-260-03)		6
670	1-080-251-01	. . GEAR, OIL PUMP DRIVE, ACCESSORY GEARBOX		1
680	1-080-046-01	. . CUP, RETAINING, OIL PUMP DRIVE, ACCESSORY GEARBOX		1
690	1-080-044-03	. . SHAFT, OIL PUMP DRIVE, ACCESSORY GEARBOX		1
700	1-300-003-01 OR	. BEARING, BALL, ANNULAR		1
- 700A	1-300-003-02 OR	. BEARING, BALL, ANNULAR (REPL BY 1-300-003-03)		1
- 700B	1-300-003-03 OR	. BEARING, BALL, ANNULAR (REPLACES 1-300-003-02)		1
- 700C	2-300-941-01	. BEARING, BALL, ANNULAR		1
- 700D	2-300-941-02	. BEARING, BALL, ANNULAR (ALT FOR 2-300-941-01)		1
710	1-300-005-01	. BEARING, BALL, ANNULAR (REPL BY 2-300-933-02/-03)		2
- 710A	1-300-005-02	. BEARING, BALL, ANNULAR (REPL BY 2-300-933-02/-03)		2
- 710B	1-300-005-03	. BEARING, BALL, ANNULAR (REPL BY 2-300-933-02/-03)		2
- 710C	2-300-933-01	. BEARING, BALL, ANNULAR (REPL BY 2-300-933-02/-03)		2
- 710D	2-300-933-02 OR	. BEARING, BALL, ANNULAR (REPLACES 1-300-005-01/-02/-03 AND 2-300-933-01)		2
- 710E	2-300-933-03	. BEARING, BALL, ANNULAR (REPLACES 1-300-005-01/-02/-03 AND 2-300-933-01)		2
720	1-080-270-04	. SHAFTGEAR ASSY, FUEL CONTROL DRIVE		1
730	1-080-340-08	. HOUSING ASSY, ACCESSORY GEARBOX (SEE FIG. 20 FOR BKDN)		1

- ITEM NOT ILLUSTRATED

350.4

FIG. 18
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

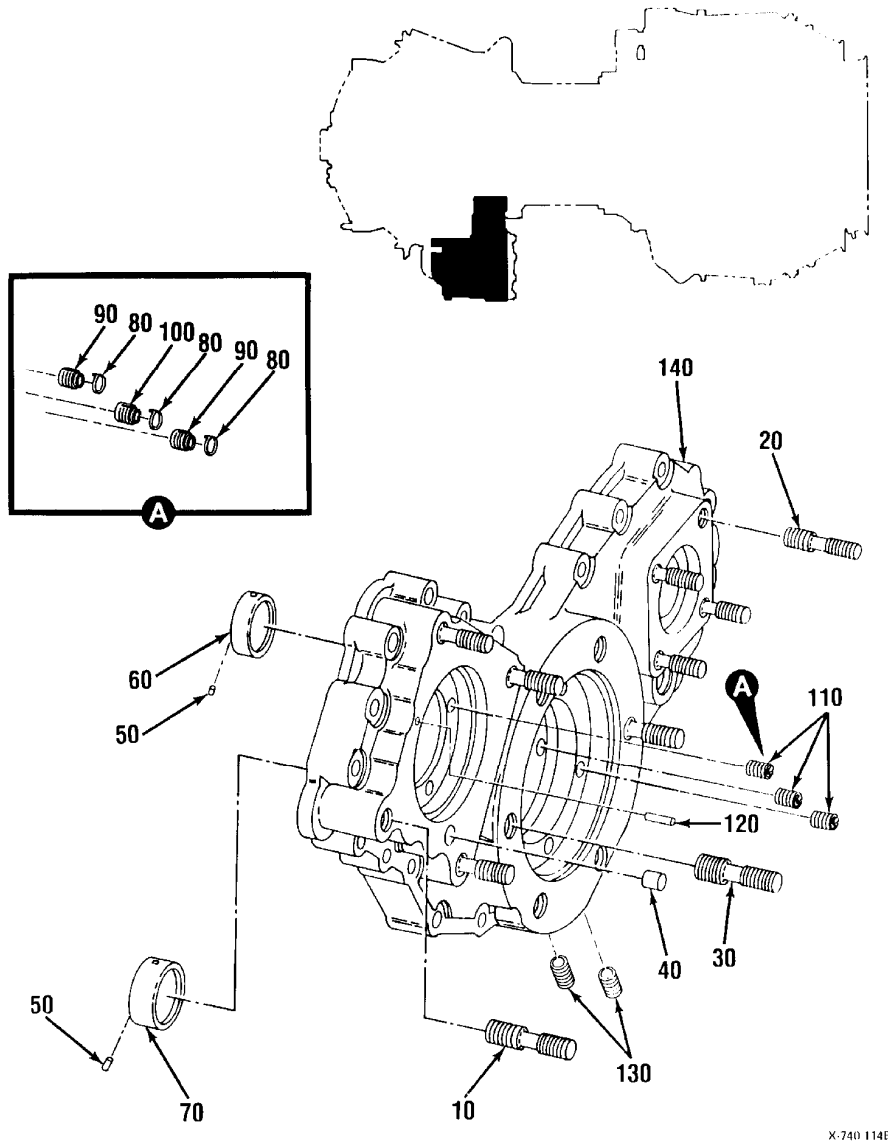
DETAILED PARTS LIST ACCESSORY GEARBOX COVER ASSEMBLY

350.4

FIG. 19
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



Accessory Gearbox Cover Assembly
Figure 19

350.4

FIG. 19
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
19		ACCESSORY GEARBOX COVER ASSY		
- 1	1-080-330-07	COVER ASSY, ACCESSORY GEARBOX (SEE FIG. 18 FOR NHA)		REF
10	STD3007B8	. STUD		4
- 10A	STD3007B8N	. STUD (0.003 INCH OVERSIZE)		AR
- 10B	STD3007B8P	. STUD (0.007 INCH OVERSIZE)		AR
20	1-080-285-01	. STUD, TACHOMETER DRIVE, ACCESSORY GEARBOX		4
- 21	1-080-285-01N	. STUD, TACHOMETER DRIVE, ACCESSORY GEARBOX (0.003 INCH OVERSIZE)		AR
- 22	1-080-285-01P	. STUD, TACHOMETER DRIVE, ACCESSORY GEARBOX (0.007 INCH OVERSIZE)		AR
- 23	1-080-285-01R	. STUD, TACHOMETER DRIVE, ACCESSORY GEARBOX (0.012 INCH OVERSIZE)		AR
30	1-080-283-01	. STUD, COVER, ACCESSORY GEARBOX		2
- 31	1-080-283-01N	. STUD, COVER, ACCESSORY GEARBOX (0.003 INCH OVERSIZE)		AR
- 32	1-080-283-01P	. STUD, COVER, ACCESSORY GEARBOX (0.007 INCH OVERSIZE)		AR
- 33	1-080-283-01R	. STUD, COVER, ACCESSORY GEARBOX (0.012 INCH OVERSIZE)		AR
40	AN122729	. PIN		1
50	1-080-086-01	. PIN, LOCK, ACCESSORY GEARBOX		4
60	1-080-031-01	. LINER, BEARING, ACCESSORY GEARBOX		1
70	1-080-032-01	. LINER, BEARING, ACCESSORY GEARBOX		1
80	1-300-263-01	. RING, LOCK, KEYED (USE WITH 1-300-262-01 AND 1-080-286-01)		15
90	1-300-262-01	. INSERT, SCREW THREAD (REPL BY MS21208FI-15)		10
100	1-080-286-01	. INSERT, COVER, ACCESSORY GEARBOX (REPL BY MS21208F1-15)		5
110	MS21208F1-15	. INSERT, SCREW THREAD (REPLACES 1-300-262-01 AND 1-080-286-01)		15

- ITEM NOT ILLUSTRATED

350.4

FIG. 19
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ILLUSTRATED PARTS CATALOG

T53-L-13B Series, Part No. 1-000-060-17/-22

- ITEM NOT ILLUSTRATED

FIG. 19
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

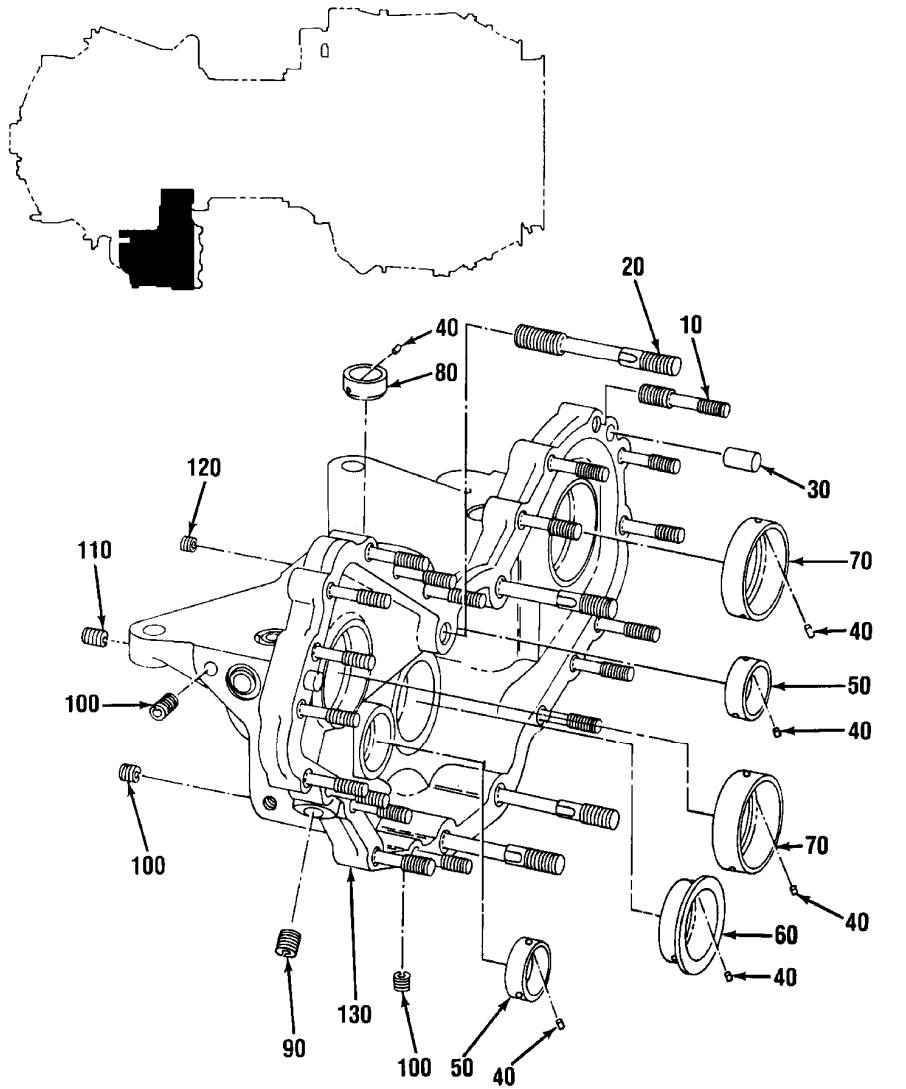
DETAILED PARTS LIST ACCESSORY GEARBOX HOUSING ASSEMBLY

350.4

FIG. 20
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



X-740-142

Accessory Gearbox Housing Assembly
Figure 20

350.4

FIG. 20
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
20		ACCESSORY GEARBOX HOUSING ASSY		
- 1	1-080-340-08	HOUSING ASSY, ACCESSORY GEARBOX (SEE FIG. 18 FOR NHA)		REF
10	STD3001B15	. STUD		19
- 11	STD3001B15N	. STUD (0.003 INCH OVERSIZE)		AR
- 12	STD3001B15P	. STUD (0.007 INCH OVERSIZE)		AR
20	1-080-284-01	. STUD, HOUSING, ACCESSORY GEARBOX		4
- 21	1-080-284-01N	. STUD, HOUSING, ACCESSORY GEARBOX (0.003 INCH OVERSIZE)		AR
- 22	1-080-284-01P	. STUD, HOUSING, ACCESSORY GEARBOX (0.007 INCH OVERSIZE)		AR
- 23	1-080-284-01R	. STUD, HOUSING, ACCESSORY GEARBOX (0.012 INCH OVERSIZE)		AR
30	AN122730	. PIN		2
40	1-080-086-01	. PIN, LOCK, ACCESSORY GEARBOX		11
50	1-080-031-01	. LINER, BEARING, ACCESSORY GEARBOX		2
60	1-080-034-01	. LINER, BEARING, ACCESSORY GEARBOX		1
70	1-080-077-01	. LINER, BEARING, ACCESSORY GEARBOX		2
80	1-080-087-01	. LINER, RADIAL BEARING, PINION ACCESSORY DRIVE		1
90	MS124658	. INSERT		1
100	MS124736	. INSERT		7
110	MS124816	. INSERT		1
120	MS124695	. INSERT		1
130*	1-080-265-15	. HOUSING, ACCESSORY GEARBOX		1

- ITEM NOT ILLUSTRATED

350.4

FIG. 20
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

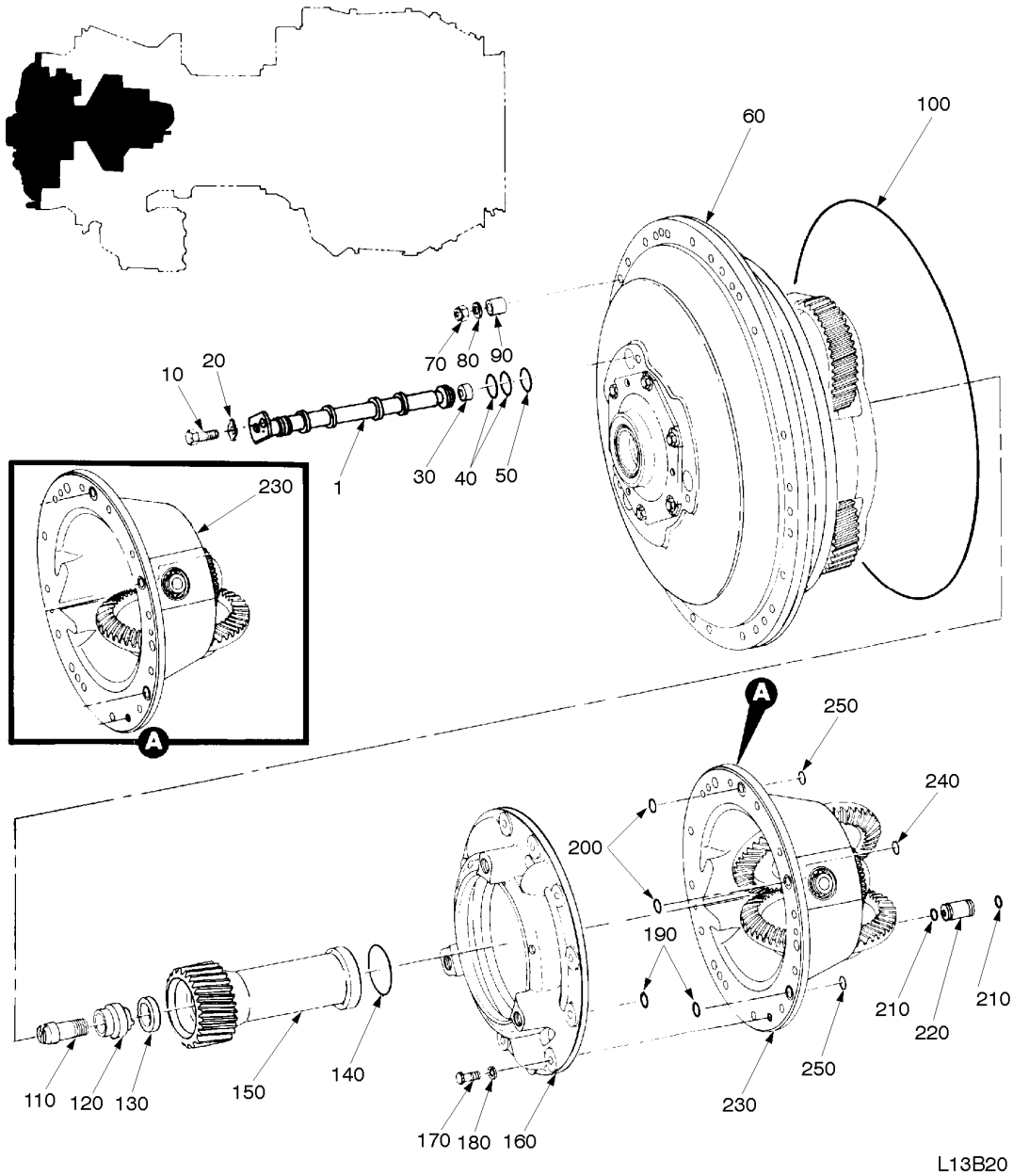
DETAILED PARTS LIST OUTPUT REDUCTION CARRIER AND GEAR AND INLET HOUSING ASSEMBLIES

350.4

FIG. 21
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



Output Reduction Carrier and Gear and Inlet Housing Assemblies
Figure 21

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FIG. 21
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
21		OUTPUT REDUCTION CARRIER AND GEAR AND INLET HOUSING ASSEMBLIES		
1	1-030-330-03	. TUBE ASSY, OIL TRANSFER (ATTACHING PARTS)		3
10	AN104708	. BOLT (REPL BY MS9490-08)		3
- 10A	MS9490-08	. BOLT (REPLACES AN104708)		3
20	STD3023K2	. TABWASHER -----*		3
30	1-030-280-01	. . STRAINER ASSY, REDUCTION GEAR		3
40	M83248-1-014	. PACKING, PREFORMED		6
50	M83248-1-013	. PACKING, PREFORMED		3
60	1-030-350-08	. DELETED		REF
- 60A	1-030-350-12	. CARRIER AND GEAR ASSY, OUTPUT REDUCTION (SEE FIG. 23 FOR BKDN) (POST SB 0043) (PRE SB 53-0058) (PRE SB T53-L-13B-0120)		1
- 60B	1-030-350-13	. CARRIER AND GEAR ASSY, OUTPUT REDUCTION (SEE FIG. 23 FOR BKDN) (POST SB 53-0058) (PRE SB T53-L-13B-0120)		1
- 60C	1-030-350-18	. CARRIER AND GEAR ASSY, OUTPUT REDUCTION (SEE FIG. 23 FOR BKDN) (POST SB T53-L-13B-0120) (PRE SB T53-0136)		1
- 60D	1-030-350-19	. CARRIER AND GEAR ASSY, OUTPUT REDUCTION (SEE FIG. 23 FOR BKDN) (POST SB T53-0136) (ATTACHING PARTS)		1
70	MS21042-4	. NUT		24
80	AN960-416L	. WASHER		24
90	1-030-069-01	. SPACER, SLEEVE, MOUNTING FLANGE -----*		24
100	1-020-017-01	. PACKING, PREFORMED		1
110	1-030-139-02	. BOLT, INTERNALLY RELIEVED, BODY RETAINER, SUN GEAR		1

- ITEM NOT ILLUSTRATED

350.4

FIG. 21
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
21 120	1-030-141-03	. RETAINER, BOLT, SUN GEAR		1
130	1-030-138-04	. WASHER, CONVEX		1
140	M83248-1-128	. PACKING, PREFORMED		1
150	1-030-192-03	. GEARSHAFT, HELICAL SUN (REPL BY 1-030-192-04)		1
- 150A	1-030-192-04	. GEARSHAFT, HELICAL SUN (REPLACES 1-030-192-03)		1
160	1-030-400-01	. SUPPORT ASSY, OIL TRANSFER (SEE FIG. 24 FOR BKDN)		1
		(ATTACHING PARTS)		
170	AN107419	. BOLT (REPL BY MS9584-19)		12
- 170A	MS9584-19	. BOLT (REPLACES AN107419)		12
180	AN960-416L	. WASHER		12
		-----*		
190	M83248-1-015	. PACKING, PREFORMED		2
200	M83248-1-013	. PACKING, PREFORMED		2
210	M83248-1-008	. PACKING, PREFORMED		2
220	1-060-128-01	. TUBE, OIL TRANSFER, COMPRESSOR FRONT BEARING		1
230	1-070-220-03	. CARRIER ASSY, ACCESSORY DRIVE (SEE FIG. 24 FOR BKDN) (PRE SB T53-L-13B-0082) (PRE SB T53-0102)		1
- 230A	1-070-220-13	. CARRIER ASSY, ACCESSORY DRIVE (SEE FIG. 24 FOR BKDN) (POST SB T53-L-13B-0082) (PRE SB T53-L-13B-0110)		1
- 230B	1-070-220-14	. CARRIER ASSY, ACCESSORY DRIVE (SEE FIG. 24 FOR BKDN) (POST SB T53-0102) (PRE SB T53-L-13B-0110)		1
- 230C	1-070-220-10	. CARRIER ASSY, ACCESSORY DRIVE (SEE FIG. 24 FOR BKDN) (POST SB T53-L-13B-0110)		1
- 230D	1-070-220-12	. CARRIER ASSY, ACCESSORY DRIVE (SEE FIG. 24 FOR BKDN) (POST SB T53-L-13B-0110)		1
240	M83248-1-014	. PACKING, PREFORMED		1
250	M83248-1-015	. PACKING, PREFORMED		2

- ITEM NOT ILLUSTRATED

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FIG. 21
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 64

INSERT PAGE 2 OF 3 FACING PAGE 96.

Reason: To change text from "POST SB T53-L-13B-0110" to "PRE SB T53-L-13B-0110" for Item 230D in Figure 21.

Item 230D is changed as follows:

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
21 - 230D	1-070-220-12	. CARRIER ASSY, ACCESSORY DRIVE (SEE FIG. 24 FOR BKDN) (PRE SB T53-L- 13B-0110)		1

- ITEM NOT ILLUSTRATED

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

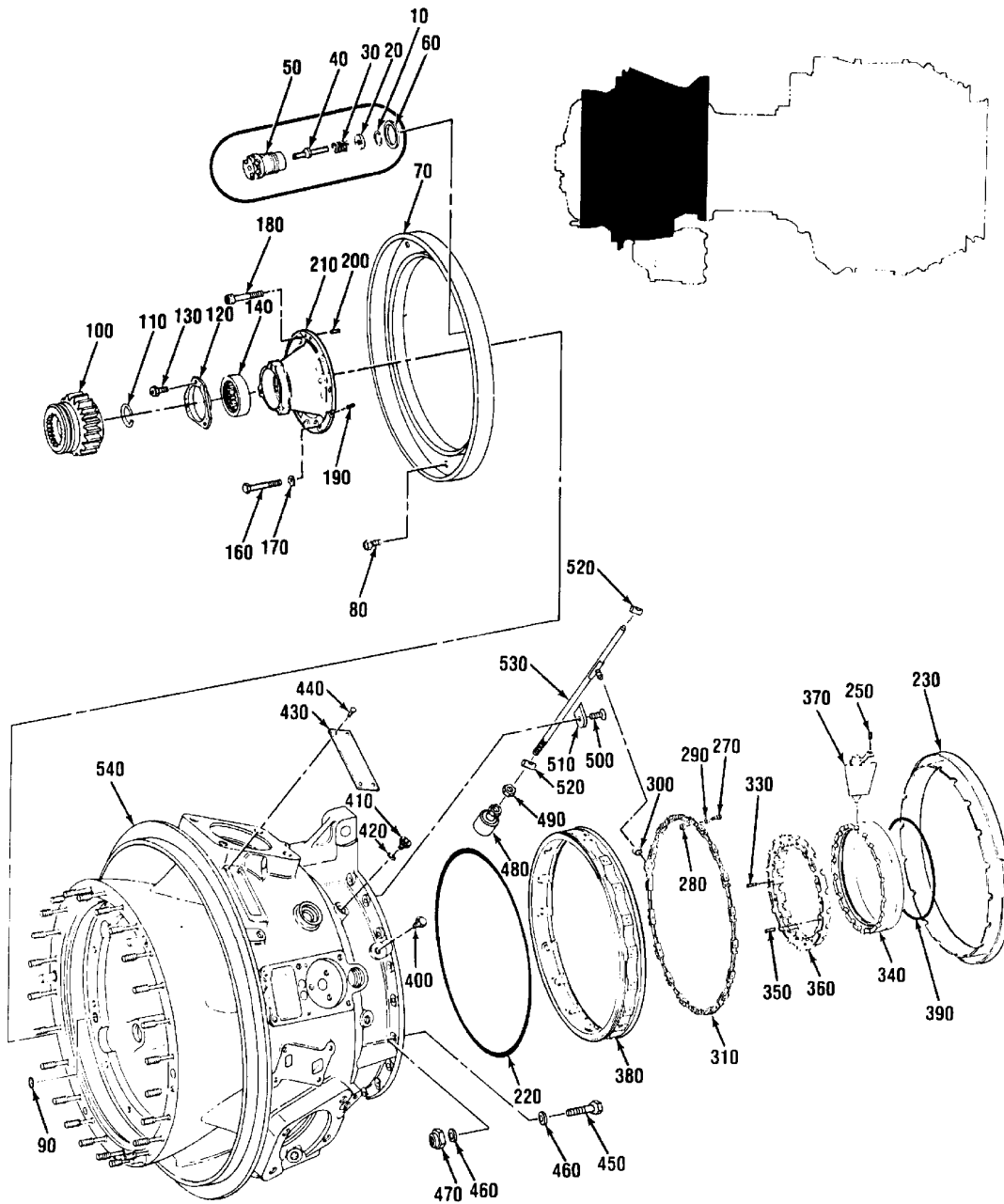
DETAILED PARTS LIST INLET HOUSING, VIGV, AND POWER SHAFT RETAINER ASSEMBLIES

350.4

FIG. 22
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



X-740-126A

Inlet Housing, VIGV, and Power Shaft Retainer Assemblies
Figure 22

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FIG. 22
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
22		INLET HOUSING, VIGV, AND POWER SHAFT RETAINER ASSEMBLIES		
- 1	1-030-040-08	. VALVE ASSY, TORQUEMETER		1
10	1-030-063-01	. . RING, RETAINING, TORQUEMETER VALVE		1
20	1-030-062-03	. . DISC, TORQUEMETER VALVE		1
30	1-030-065-02	. . SPRING, HELICAL, COMPRESSION, TORQUEMETER VALVE		1
40	1-030-064-04	. . PLUNGER, TORQUEMETER VALVE		1
50*	1-030-066-07	. . BODY, TORQUEMETER VALVE		1
60	1-030-073-01	. SHIM, TORQUEMETER VALVE		AR
70	1-060-121-03	. CYLINDER, TORQUEMETER		1
		(ATTACHING PARTS)		
80	AN107406	. BOLT (REPL BY MS9584-06)		12
- 80A	MS9584-06	. BOLT (REPLACES AN107406) -----*		12
90	M83248-1-014	. PACKING, PREFORMED		1
100	1-070-072-03	. GEAR, SPUR, OVERSPEED GOVERNOR TACHOMETER DRIVE		1
110	1-100-346-02	. RING, RETAINING, SLEEVE, POWER SHAFT		1
120	1-060-082-01	. PLATE, CLAMPING, BEARING, POWER SHAFT (0.1137 TO 0.1149 INCH THICK)		AR
- 121	1-060-082-02	. PLATE, CLAMPING, BEARING, POWER SHAFT (0.1150 TO 0.1163 INCH THICK)		AR
- 122	1-060-082-03	. PLATE, CLAMPING, BEARING, POWER SHAFT (0.1164 TO 0.1176 INCH THICK)		AR
- 123	1-060-082-04	. PLATE, CLAMPING, BEARING, POWER SHAFT (0.1177 TO 0.1190 INCH THICK)		AR
- 124	1-060-082-05	. PLATE, CLAMPING, BEARING, POWER SHAFT (0.1191 TO 0.1203 INCH THICK)		AR
		(ATTACHING PARTS)		
130	AN107406	. BOLT (REPL BY MS9584-06)		3
- 130A	MS9584-06	. BOLT (REPLACES AN107406) -----*		3

- ITEM NOT ILLUSTRATED

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FIG. 22
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
22 140	1-300-082-01	. BEARING, ROLLER, CYLINDRICAL (PRE SB T53-L-13B-0056) (REPL BY 1-300-082-03)		1
- 140A	1-300-082-02	. BEARING, ROLLER, CYLINDRICAL (PRE SB T53-L-13B-0056) (REPL BY 1-300-082-03)		1
- 140B	1-300-082-03	. BEARING, ROLLER, CYLINDRICAL (POST SB T53-L-13B-0056) (REPLACES 1-300-082-01 AND 1-300-082-02)		1
- 140C	1-300-664-01	. BEARING, ROLLER, CYLINDRICAL (POST SB T53-L-13B-0056) (ALT FOR 1-300-082-03)		1
- 150	1-060-090-03	. RETAINER ASSY, BEARING, POWER SHAFT (ATTACHING PARTS)		1
160	AN104728	. BOLT		2
- 160A	MS9490-28	. BOLT		2
170	STD3018K11	. TABWASHER		2
180	STD3022-123	. BOLT (REPL BY MS9566-27)		4
- 180A	MS9566-27	. BOLT (REPLACES STD3022-123) -----*		4
190	AN150279	. . PIN		1
200	AN150229	. . PIN		4
210*	1-060-081-04	. . RETAINER		1
220	1-060-003-01	. PACKING, PREFORMED		1
230	1-060-310-01	. FAIRING ASSY		1
- 240	1-060-270-05	. VANE ASSY, VARIABLE INLET		1
250	1-300-637-01	. . PIN, SPRING		18
- 260	1-060-340-01	. . UNISON RING ASSY, VARIABLE INLET GUIDE VANE		1
270	1-060-095-01	. . . SCREW, SHOULDER		17
280	1-060-097-01	. . . NUT, PLAIN ROUND		17
290	1-060-096-02	. . . ROLLER, UNISON RING		17
300	1-300-116-01	. . . BEARING, PLAIN, SELF ALIGNING		1
310*	1-060-093-03	. . . UNISON RING, VARIABLE INLET GUIDE VANE		1
- 320	1-060-250-03	. . FAIRING ASSY, INNER		1
330	AN500AD5-8	. . . SCREW, MACHINE		15
340*	1-060-092-03	. . . FAIRING, INNER REAR		1
350	1-060-099-02	. . . PIN, STRAIGHT, HEADLESS, DOWEL		3
360*	1-060-091-04	. . . FAIRING, INNER FORWARD		1
370	1-060-260-07	. . VANE, VARIABLE INLET GUIDE		18
380	1-060-088-03	. . FAIRING, OUTER FORWARD		1

- ITEM NOT ILLUSTRATED

350.4

FIG. 22
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 62

INSERT PAGE 2 OF 2 FACING FIG. 22, PAGE 100.

Reason: To delete items 140 and 140A in IPL Figure 22.

Items 140 and 140A are deleted as follows:

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
22 140	1-300-082-01	. DELETED		0
- 140A	1-300-082-02	. DELETED		0

- ITEM NOT ILLUSTRATED

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
22 390	STD3019E72	. PACKING		1
400	1-060-142-01	. BOLT, MACHINE		1
410	MS9015-02	. PLUG		2
420	M83248-1-902	. PACKING (REPL BY M83248-1-010)		2
- 420A	M83248-1-010	. PACKING (REPLACES M83248-1-902)		2
430*	1-060-027-06	. PLATE, IDENTIFICATION (PRE SB T53-L-13B-0073)		1
- 430A*	1-060-027-10	. PLATE, IDENTIFICATION (POST SB T53-L-13B-0073)		1
		(ATTACHING PARTS)		
440	AN535-2-4	. SCREW (PRE SB T53-L-13B-0073)		4
- 440A	MS21318-15	. SCREW (POST SB T53-L-13B-0073)		4
		-----*		
450	AN101122	. BOLT (REPL BY MS9519-22)		15
- 450A	MS9519-22	. BOLT (REPLACES AN101122)		15
460	AN960-416L	. WASHER		30
470	MS21042-4	. NUT		15
480	1-300-345-01	. BEARING, PLAIN		1
	OR			
- 480A	1-300-345-02	. BEARING, PLAIN		1
490	2-161-055-01	. NUT, HEX DRILLED		1
500	AN507C1032-5	. SCREW		1
510	1-060-151-01	. PLATE, SETTING, VANE		1
520	1-060-135-02	. GUIDE, ACTUATOR ROD, LOWER		2
530	1-060-300-03	. CONNECTOR ASSY, VARIABLE INLET GUIDE VANE		1
540	1-060-100-07	. HOUSING ASSY, INLET (REPL BY 1-060-220-03) (SEE FIG. 25 FOR BKDN)		1
- 540A	1-060-220-03	. HOUSING ASSY, INLET (REPLACES 1-060-100-07) (SEE FIG. 25 FOR BKDN)		1
	OR			
- 540B	1-060-220-04	. HOUSING ASSY, INLET (SEE FIG. 25 FOR BKDN)		1
	OR			
- 540C	1-060-220-07	. HOUSING ASSY, INLET (SEE FIG. 25 FOR BKDN)		1

- ITEM NOT ILLUSTRATED

350.4

FIG. 22
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

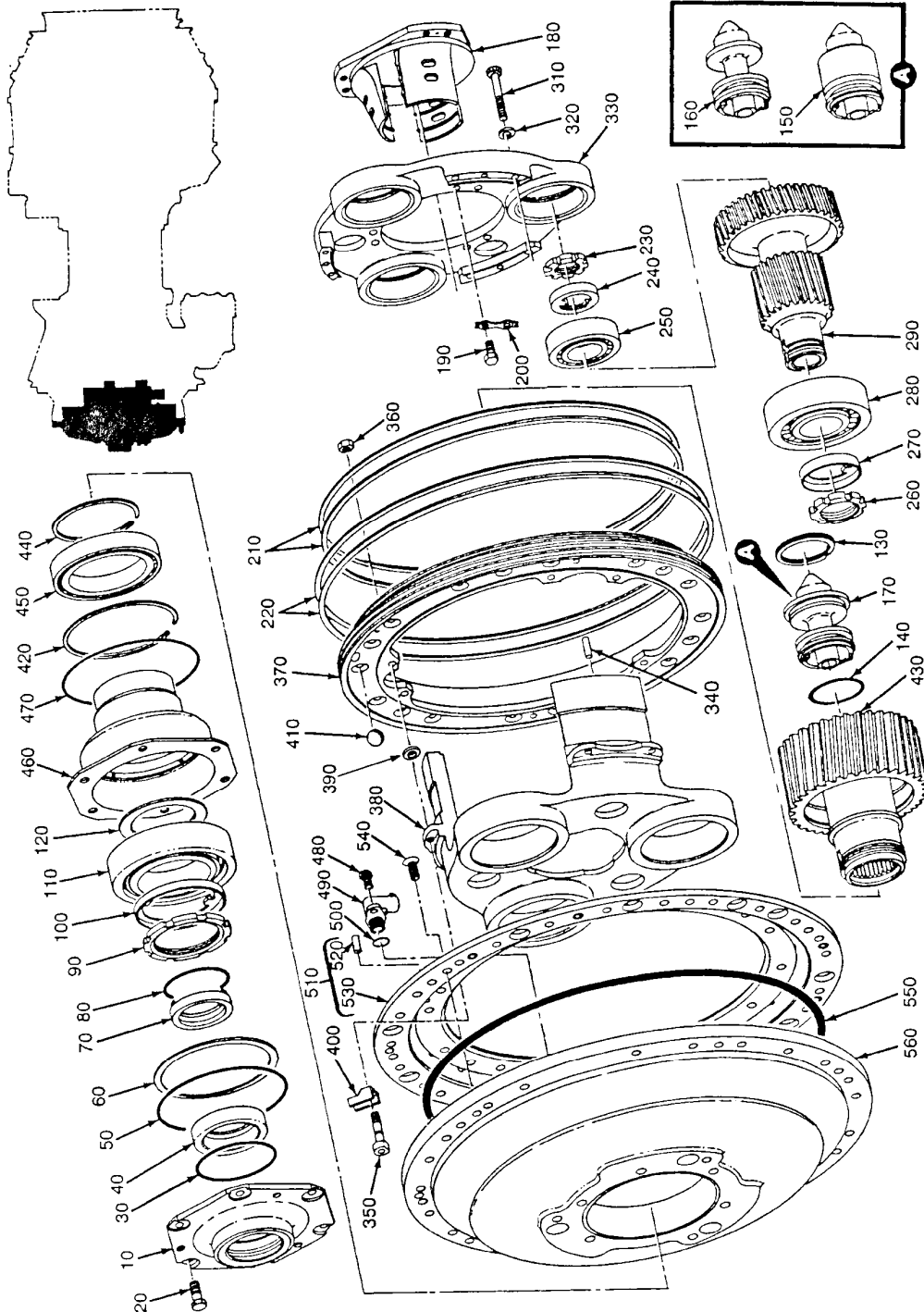
DETAILED PARTS LIST OUTPUT REDUCTION CARRIER AND GEAR ASSEMBLY

350.4

FIG. 23
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



L13B23

Output Reduction Carrier and Gear Assembly (Pre SB T53-L-13B-0120 and SB T53-0136)
Figure 23 (Sheet 1 of 2)

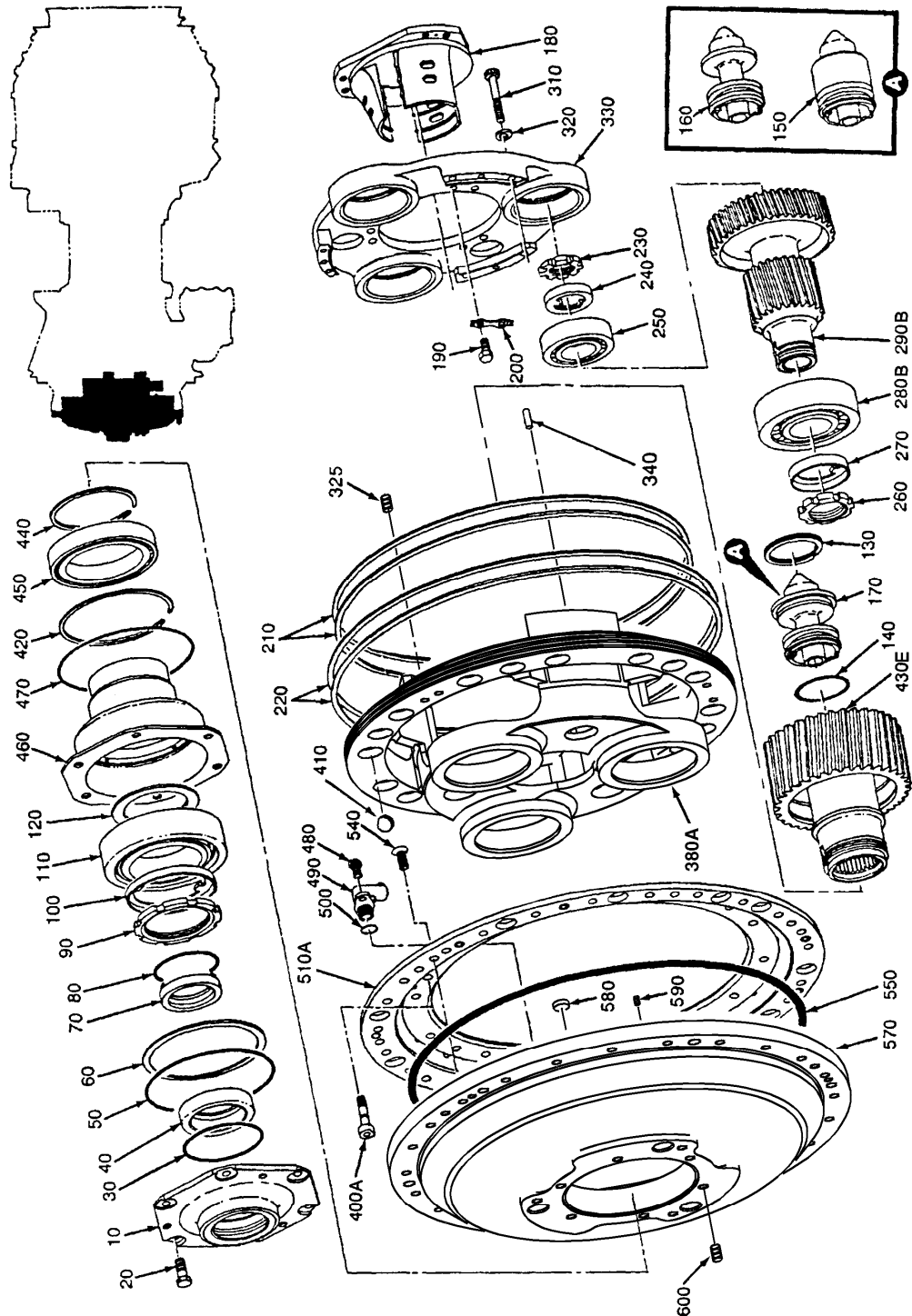
350.4

FIG. 23
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

L13B23R1



Output Reduction Carrier and Gear Assembly (Post SB T53-L-13B-0120 and SB T53-0136)
Figure 23 (Sheet 2)

350.4

FIG. 23
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
23		OUTPUT REDUCTION CARRIER AND GEAR ASSY		
- 1	1-030-350-08	DELETED	A	REF
- 1A	1-030-350-12 OR	CARRIER AND GEAR ASSY, OUTPUT REDUCTION (SEE FIG. 21 FOR NHA) (POST SB 0043 AND 0055) (PRE SB 53-0058)	B, C	REF
- 1B	1-030-350-13	CARRIER AND GEAR ASSY, OUTPUT REDUCTION (SEE FIG. 21 FOR NHA) (POST SB 53-0058) (PRE SB T53-L-13B-0120)	B, C	REF
- 1C	1-030-350-18	CARRIER AND GEAR ASSY, OUTPUT REDUCTION (SEE FIG. 21 FOR NHA) (POST SB T53-L-13B-0120) (PRE SB T53-0136)	B, C	REF
- 1D	1-030-350-19	CARRIER AND GEAR ASSY, OUTPUT REDUCTION (SEE FIG. 21 FOR NHA) (POST SB T53-0136)	B, C	REF
10	1-030-229-03 OR	. RETAINER, OIL SEAL, OUTPUT SHAFT		1
- 10A	1-030-229-06	. RETAINER, OIL SEAL, OUTPUT SHAFT (ATTACHING PARTS)		1
20	AN106508	. BOLT		6
30	NAS1593-144	. PACKING, PREFORMED (REPL BY M83248-1-144)		1
- 30A	M83248-1-144	. PACKING, PREFORMED (REPLACES NAS1593-144)		1
40	1-300-334-03 OR	. SEAL, PLAIN ENCASED		1
- 40A	1-300-334-04	. SEAL, PLAIN ENCASED		1
50	M83248-1-045	. PACKING, PREFORMED		1
60	1-030-212-01	. SPACER, RING, OUTPUT GEARSHAFT BEARING		AR
- 61	1-030-212-02	. SPACER, RING, OUTPUT GEARSHAFT BEARING		AR
- 62	1-030-212-03	. SPACER, RING, OUTPUT GEARSHAFT BEARING		AR

- ITEM NOT ILLUSTRATED

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FIG. 23
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
23 - 63	1-030-212-04	. SPACER, RING, OUTPUT GEARSHAFT BEARING		AR
70	1-030-067-02	. PLATE, FACE, RING GEAR SUPPORT		1
80	M83248-1-135	. PACKING, PREFORMED		1
90	1-030-023-02	. NUT, PLAIN, ROUND		1
100	1-030-165-03	. CUP, LOCKING		1
110	1-300-329-01	. BEARING, BALL		1
	OR	(USE ON 1-030-350-12/-13) (PRE SB T53-L-13B-0120)		
- 110A	1-300-329-02	. BEARING, BALL		1
		(USE ON 1-030-350-12/-13) (PRE SB T53-L-13B-0120)		
- 110B	1-300-669-01	. BEARING, BALL (ALT FOR		1
	OR	1-300-329-01/-02) (USE ON 1-030-350-12/-13) (POST SB T53-L-13B-0120 ON 1-030-350-18)		
- 110D	1-300-669-02	. BEARING, BALL (ALT FOR		1
		1-300-329-01/-02) (USE ON 1-030-350-12/-13) (POST SB T53-L-13B-0120 ON 1-030-350-18)		
120	1-030-217-01	. SPACER, RING, BEARING OUTPUT		1
130	1-300-201-01	. DELETED		REF
- 130A	M27426-3152D	. RING RETAINING (USE ON 1-030-350-12/-13/-16)		1
140	M83248-1-222	. PACKING, PREFORMED		1
150	1-030-360-04	. DELETED		REF
160	1-030-234-01	. DELETED		REF
170	1-030-265-01	. PLUG, OUTPUT GEAR (USE ON 1-030-350-12/-13/-18) (POST SB 0055)		1
180	1-030-450-01	. DEFLECTOR, OIL		1
	OR			
- 180A	1-030-450-02	. DEFLECTOR, OIL		1
		(ATTACHING PARTS)		
190	AN104706	. BOLT, HEX HEAD		6
200	1-100-069-01	. TABWASHER		3
		-----*		

- ITEM NOT ILLUSTRATED

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T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
23 210	1-020-155-01 OR	. SEAL RING, METAL, REAR		2
- 210A	1-020-155-02 OR	. SEAL RING, METAL, REAR		2
- 210B	1-020-155-04 OR	. SEAL RING, METAL, REAR		2
- 210C	1-020-155-05	. SEAL RING, METAL, REAR		2
220	1-020-154-02 OR	. SEAL RING, METAL, FRONT		2
- 220A	1-020-154-04 OR	. SEAL RING, METAL, FRONT		2
- 220B	1-020-154-05	. SEAL RING, METAL, FRONT		2
230	MS172241	. NUT, SPANNER		3
240	1-030-211-01	. CUP, LOCKING, BEARING RETAINING		3
250	1-300-032-01 OR	. BEARING, ROLLER (USE ON 1-030-350-12/-13) (PRE SB T53-L-13B-0120)		3
- 250A	1-300-032-03	. BEARING, ROLLER (USE ON 1-030-350-12/-13) (PRE SB T53-L-13B-0120)		3
- 250B	1-300-667-01	. BEARING, ROLLER (ALT FOR 1-300-032-01/-03) (USE ON 1-030-350-12/-13) (POST SB T53-L-13B-0120 ON 1-030-350-18)		3
260	1-030-194-02	. NUT, PLAIN, ROUND		3
270	1-030-195-01	. CUP, LOCKING, GEARSHAFT BEARING		3
280	1-300-031-01 OR	. BEARING, ROLLER (USE ON 1-030-350- 12/-13) (PRE SB T53-L-13B-0120)		3
- 280A	1-300-031-03	. BEARING, ROLLER (USE ON 1-030-350-12/-13) (PRE SB T53-L-13B-0120)		3
- 280B	1-300-666-01	. BEARING, ROLLER (USE ON 1-030-350-12/-13) (ALT FOR 1-300-031-01/-03) (POST SB T53-L-13B-0120 ON 1-030-350-18)		3
290	1-030-193-01	. GEARSHAFT, HELICAL, PLANET (USE ON 1-030-350-12) (PRE SB T53-L-13B-0120)		3
- 290A	1-030-193-03	. GEARSHAFT, HELICAL, PLANET (USE ON 1-030-350-13) (PRE SB T53-L-13B-0120)		3

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
23 - 290B	1-030-193-05	. GEARSHAFT, HELICAL, PLANET (USE ON 1-030-350-18/-19 WITH 1-030-191-14) (POST SB T53-L-13B-0120)		3
- 300	1-030-340-04	. CARRIER ASSY, PLANET GEAR (USE ON 1-030-350-12/-13/-18) (PRE SB T53-0136)		1
- 300A	1-030-340-05	. . CARRIER ASSY, PLANET GEAR (USE ON 1-030-350-19) (POST SB T53-0136)		1
310	AN107520	. . BOLT, DRILLED HEX HEAD		6
320	AN960C516L	. . WASHER, FLAT (PRE SB T53-0136)		6
- 320A	NAS1149C0532R	. . WASHER, FLAT (POST SB T53-0136)		6
325	1-030-272-01	. . INSERT (POST SB T53-0136)		18
330*	1-030-181-01	. . CARRIER, REAR		1
340	1-030-172-01	. . PIN		3
350	1-030-203-01	. . BOLT, PLATE, RETAINING (PRE SB T53-0136)		6
360	1-030-129-01	. . NUT, SLOTTED HEXAGON (PRE SB T53-0136)		6
370*	1-030-183-03	. . PLATE, REAR TORQUEMETER (PRE SB T53-0136)		1
380*	1-030-182-03	. . CARRIER, FRONT REDUCTION GEAR (PRE SB T53-0136)		1
- 380A	1-030-271-02	. . CARRIER, FRONT REDUCTION GEAR (USE ON 1-030-350-19) (POST SB T53-0136)		1
390	STD3033B101	. DELETED		REF
400	1-030-185-01	. RETAINER, BALL (USE ON 1-030-350-12/-13/-18) (PRE SB T53-0130)		6
- 400A	MS9566-10	. BOLT (USE ON 1-030-350-19) (POST SB T53-0136)		6
410	1-020-015-01	. BALL, BEARING TORQUEMETER		18
420	1-300-337-01	. RING, RETAINING (USE ON 1-030-350-12/-13/-18) (PRE SB T53-L-13B-0120)		1
- 420A	1-030-273-02	. RING, RETAINING (USE ON 1-030-350-19) (POST SB T53-L-13B-0120)		1

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FIG. 23
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
23 430	1-030-191-05	. DELETED		REF
- 430A	1-030-191-06	. DELETED		REF
- 430B	1-030-191-11	. GEARSHAFT, HELICAL, OUTPUT (USE ON 1-030-350-12/-13/-16) (POST SB 0043) (PRE SB T53-L-13B-0120)		1
- 430C	1-030-191R09	. GEARSHAFT, HELICAL, OUTPUT (USE ON 1-030-350-12/-13) (POST SB 0043)		1
- 430D	1-030-191R10	. GEARSHAFT, HELICAL, OUTPUT (USE ON 1-030-350-12/-13) (POST SB 0043)		1
- 430E	1-030-191-14	. GEARSHAFT, HELICAL, OUTPUT (USE ON 1-030-350-18/-19 WITH 1-030-193-05) (POST SB T53-L-13B-0120)		1
440	1-300-338-01	. RING, RETAINING, EXTERNAL		1
450	1-300-335-01	. BEARING, ROLLER		1
	OR	(USE ON 1-030-350-12/-13)		
- 450A	1-300-335-02	. BEARING, ROLLER		1
		(USE ON 1-030-350-12/-13)		
- 450B	1-300-668-01	. BEARING, ROLLER (ALT FOR 1-300-335-01/-02) (USE ON 1-030-350-12/-13) (PRE SB T53-L-13B-0120)		1
- 450C	1-300-682-01	. BEARING, ROLLER (ALT FOR 1-300-335-01/-02) (USE ON 1-030-350-18/-19) (POST SB T53-L-13B-0120)		1
460	1-030-187-03	. LINER, BEARING SUPPORT		1
470	STD3019C62	. PACKING, PREFORMED		1
480	AN106408	. BOLT, DRILLED HEX HEAD		2
490	1-030-460-01	. FITTING, FRONT COVER		1
500	M83248-1-009	. PACKING, PREFORMED		1
510	1-030-240-02	. PLATE ASSY, TORQUEMETER (PRE SB T53-0136)		1
- 510A	1-030-123-06	. PLATE, TORQUEMETER (POST SB T53-0136)		1
520	MS9105-56	. . PIN (PRE SB T53-0136)		1
530	1-030-123-02	. . PLATE (PRE SB T53-0136)		1
		(ATTACHING PARTS)		
540	AN510C10-6	. SCREW, MACHINE		3
		-----*		

- ITEM NOT ILLUSTRATED

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FIG. 23
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
23 550	1-020-017-01 OR	. PACKING, PREFORMED, FRONT BEARING SUPPORT		1
- 550A	1-020-017-02	. PACKING, PREFORMED, FRONT BEARING SUPPORT		1
560	1-030-390-05	. HOUSING ASSY, FRONT COVER (USE ON 1-030-350-12/-13) (PRE SB T53-L-13B-0120)		1
- 560A	1-030-390-08	. HOUSING ASSY, FRONT COVER (USE ON 1-030-350-18/-19) (POST SB T53-L-13B-0120)		1
570	1-030-180-09	. . HOUSING (POST SB T53-L-13B-0120)		1
580	1-030-209-02	. . PLUG (POST SB T53-L-13B-0120)		1
590	MS124735	. . INSERT (POST SB T53-L-13B-0120)		5
600	MS124736	. . INSERT (POST SB T53-L-13B-0120)		9

- ITEM NOT ILLUSTRATED

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FIG. 23
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

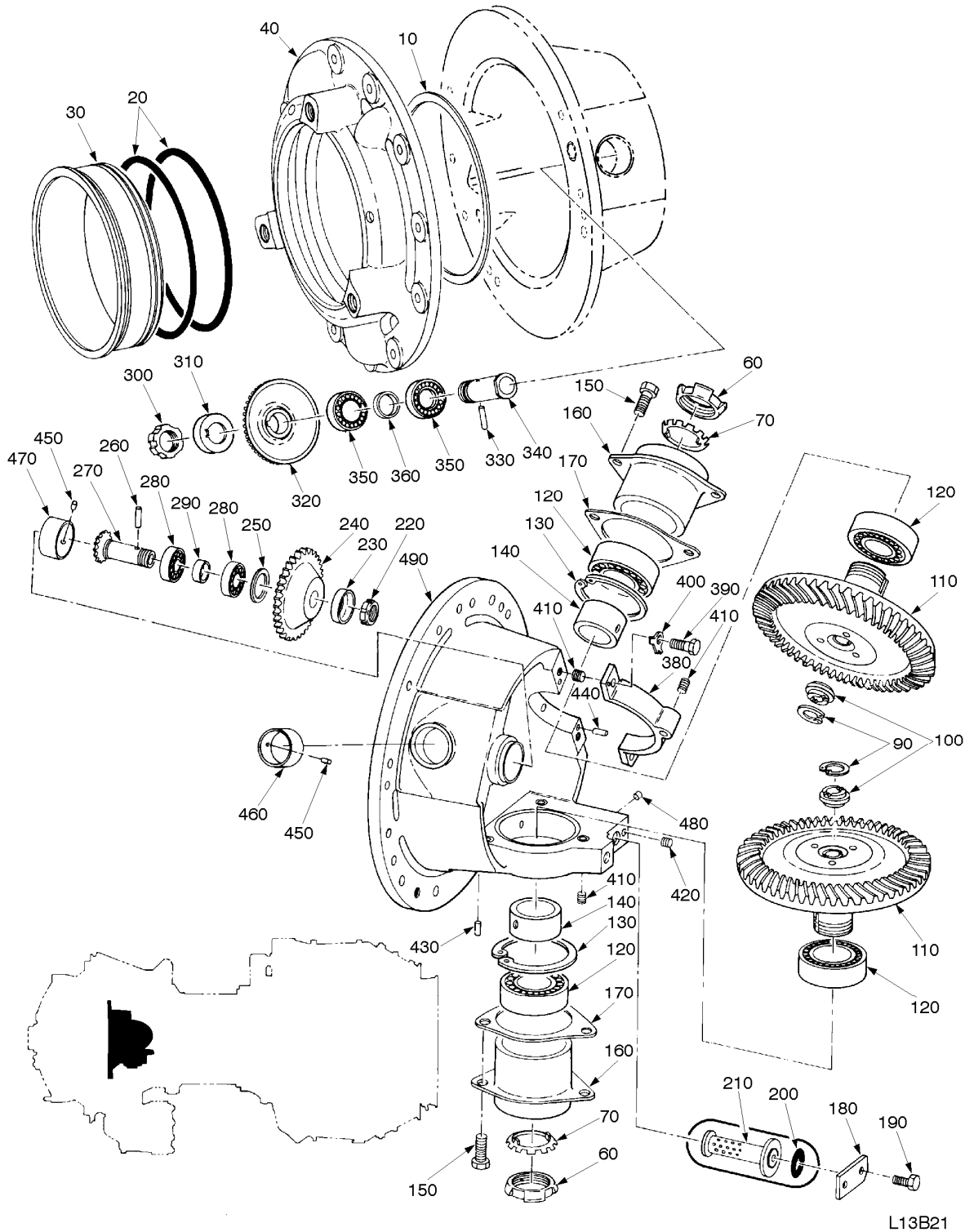
DETAILED PARTS LIST ACCESSORY DRIVE CARRIER ASSEMBLY

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FIG. 24
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



L13B21

Accessory Drive Carrier Assembly (Pre SB T53-L-13B-0093)
Figure 24 (Sheet 1 of 4)

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FIG. 24
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

I

FIGURE DELETED

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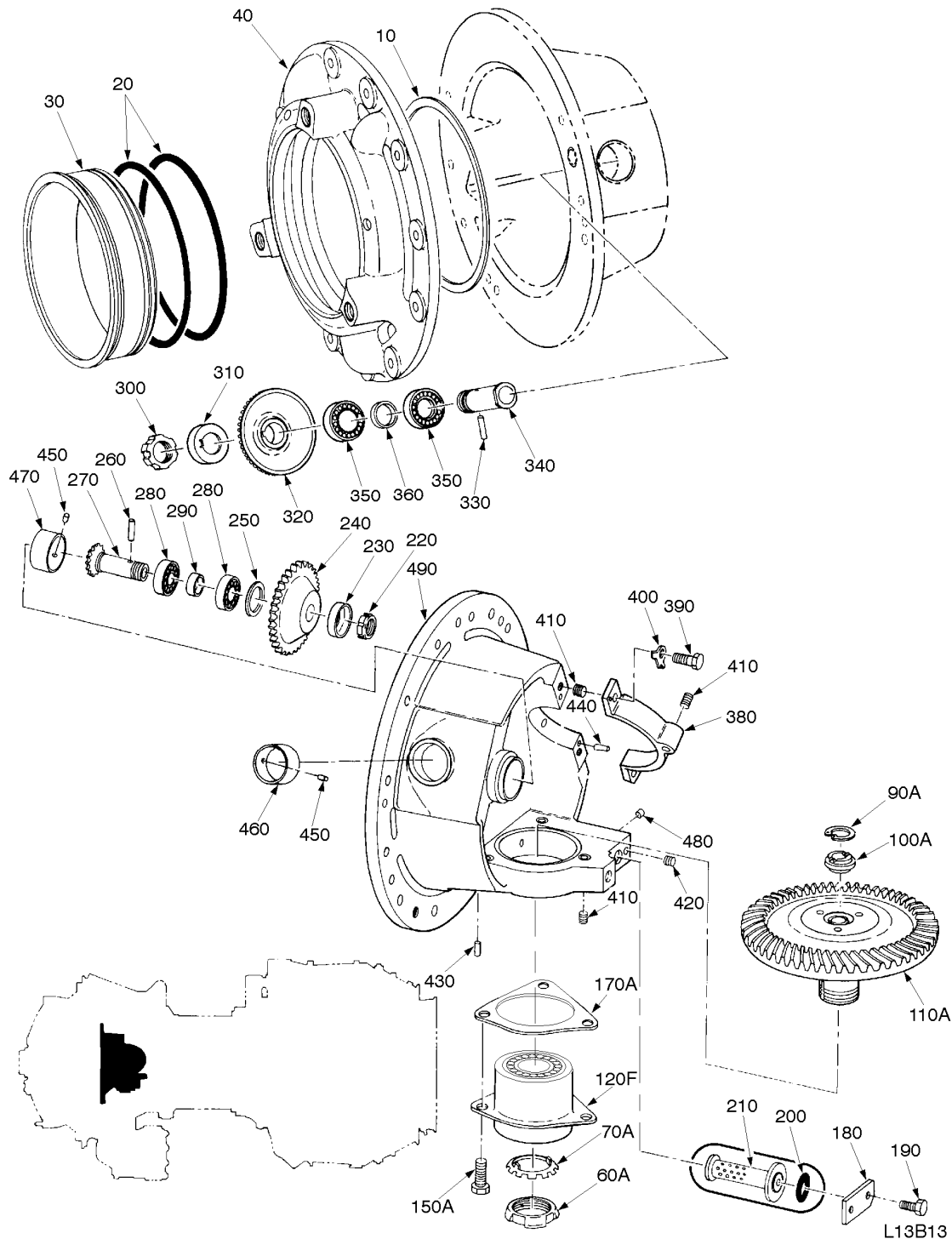
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Figure 24 (Sheet 2)

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FIG. 24
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

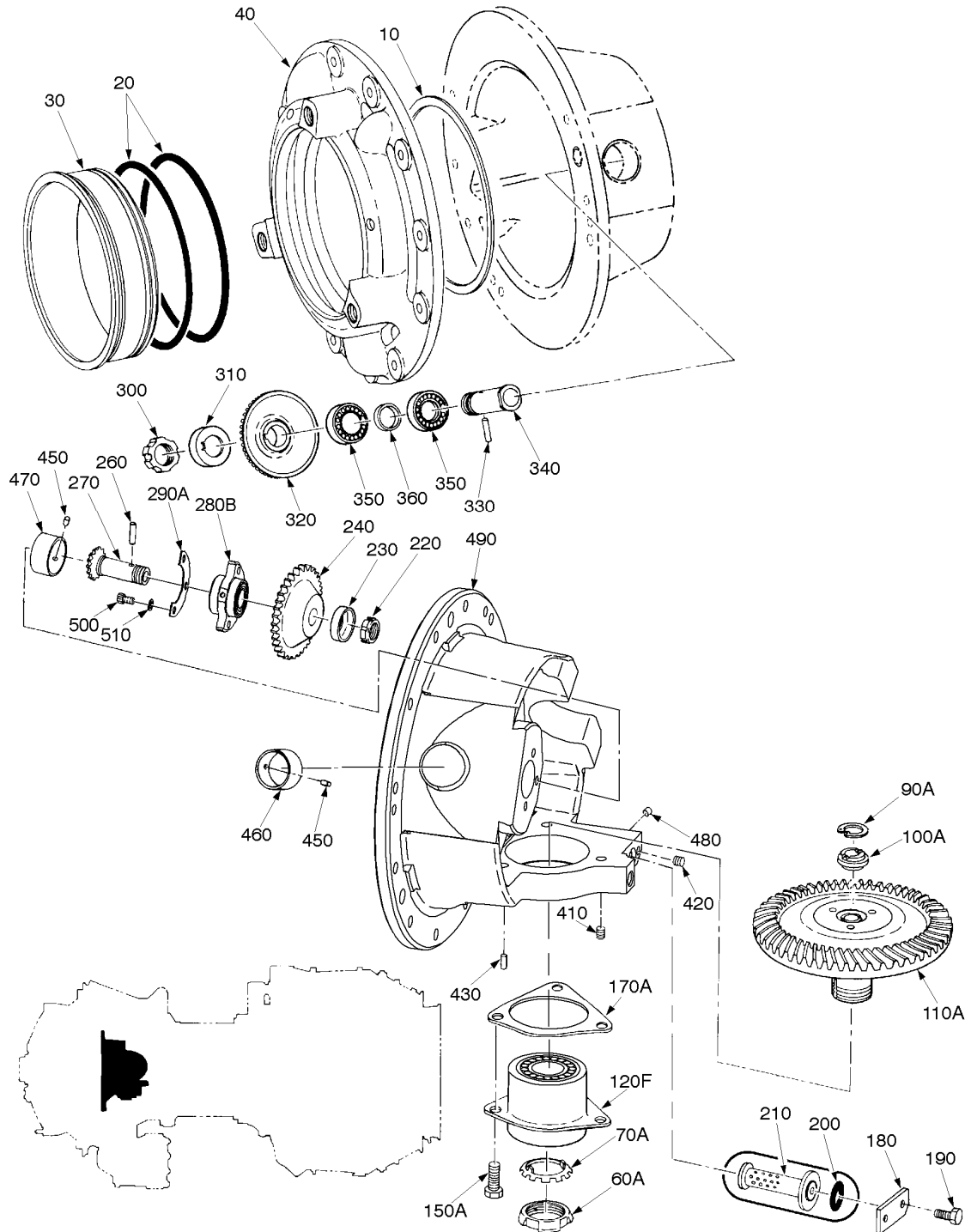


Accessory Drive Carrier Assembly (Post SB T53-L-13B-0093) (Pre SB T53-L-13B-0110)
Figure 24 (Sheet 3)

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FIG. 24
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



L13B13R1

Accessory Drive Carrier Assembly (Post SB T53-L-13B-0110)
Figure 24 (Sheet 4)

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FIG. 24
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
24		ACCESSORY DRIVE CARRIER ASSY		
- 1	1-030-400-01	SUPPORT ASSY, OIL TRANSFER (SEE FIG. 21 FOR NHA)		REF
10	1-300-326-01	. RING, RETAINING		1
20	STD3019C166	. PACKING, PREFORMED		2
30	1-030-214-01	. SLEEVE, SEAL, OIL TRANSFER		1
40	1-030-213-01	. SUPPORT, OIL TRANSFER		1
- 50	1-070-220-03	CARRIER ASSY, ACCESSORY DRIVE (SEE FIG. 21 FOR NHA) (PRE SB T53-L-13B-0082) (PRE SB T53-0102) (PRE SB T53-L-13B-0110)		REF
- 50A	1-070-220-13	CARRIER ASSY, ACCESSORY DRIVE (SEE FIG. 21 FOR NHA) (POST SB T53-L-13B-0082) (PRE SB T53-L-13B-0110)		REF
- 50B	1-070-220-14	CARRIER ASSY, ACCESSORY DRIVE (SEE FIG. 21 FOR NHA) (POST SB T53-0102) (PRE SB T53-L-13B-0110)		REF
- 50C	1-070-220-10	CARRIER ASSY, ACCESSORY DRIVE (SEE FIG. 21 FOR NHA) (PRE SB T53-0102) (POST SB T53-L-13B-0110)		REF
- 50D	1-070-220-12	CARRIER ASSY, ACCESSORY DRIVE (SEE FIG. 21 FOR NHA) (POST SB T53-L-13B-0082) (PRE SB T53-0102) (POST SB T53-L-13B-0110)		REF
60	1-070-007-01	. NUT, SPANNER, BEARING RETAINER ACCESSORY DRIVE		2
60A	1-070-007-01	. NUT, SPANNER, BEARING RETAINER ACCESSORY DRIVE		1
70	1-070-006-01	. KEYWASHER, ACCESSORY DRIVE (PRE SB T53-L-13B-0093)		2
70A	1-070-006-01	. KEYWASHER, ACCESSORY DRIVE (POST SB T53-L-13B-0093)		1
- 80	1-070-140-01	. GEAR ASSY, ACCESSORY DRIVE (PRE SB T53-L-13B-0093)		2
- 80A	1-070-140-01	. GEAR ASSY, ACCESSORY DRIVE (POST SB T53-L-13B-0093)		1
90	MS16625-3068	. . RING, RETAINING (PRE SB T53-L-13B-0093)		2
90A	MS16625-3068	. . RING, RETAINING (PRE SB T53-L-13B-0093)		1

- ITEM NOT ILLUSTRATED

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FIG. 24
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 64

INSERT PAGE 3 OF 3 FACING PAGE 118.

Reason: To change text from "POST SB T53-L-13B-0110" to "PRE SB T53-L-13B-0110" for Item 50D in Figure 24.

Item 50D is changed as follows:

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
24 - 50D	1-070-220-12	CARRIER ASSY, ACCESSORY DRIVE (SEE FIG. 21 FOR NHA) (POST SB T53- L-13B-0082) (PRE SB T53-0102) (PRE SB T53-L-13B-0110)		REF

- ITEM NOT ILLUSTRATED

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
24 100	1-070-011-01	. . STOP, SHAFT, ACCESSORY DRIVE GEAR (PRE SB T53-L-13B-0093)		2
100A	1-070-011-01	. . STOP, SHAFT, ACCESSORY DRIVE GEAR (POST SB T53-L-13B-0093)		1
110	1-070-101-01	. . GEAR, DRIVEN, ACCESSORY DRIVE (PRE SB T53-L-13B-0093)		2
110A	1-070-101-01	. . GEAR, DRIVEN, ACCESSORY DRIVE (POST SB T53-L-13B-0093)		1
- 110B	1-070-101-07	. . GEAR, DRIVEN, ACCESSORY DRIVE (ALTN FOR 1-070-101-01)(PRE SB T53-L-13B-0093)		2
120	1-300-001-01 OR	. BEARING, BALL, ANNULAR (REPL BY 2-310-176-01) (PRE SB T53-L-13B-0093)		4
- 120A	2-300-023-01 OR	. BEARING, BALL, ANNULAR (REPL BY 2-310-176-01) (PRE SB T53-L-13B-0093)		4
- 120B	2-300-023-02	. BEARING, BALL, ANNULAR (REPL BY 2-310-176-01) (PRE SB T53-L-13B-0093)		4
120C	1-300-001-01 OR	. DELETED (ITEM ENTERED IN ERROR)		-
- 120D	2-300-023-01 OR	. DELETED (ITEM ENTERED IN ERROR)		-
- 120E	2-300-023-02	. DELETED (ITEM ENTERED IN ERROR)		-
- 120F	1-300-658-01 OR	. BEARING, BALL, DUPLEX (POST SB T53-L-13B-0093)		1
- 120G	1-300-658-02	. BEARING, BALL, DUPLEX (POST SB T53-L-13B-0093)		1
- 120H	2-310-176-01	. BEARING, BALL, ANNULAR (REPLACES 1-300-001-01 AND 2-300-023-01/-02) (PRE SB T53-L-13B-0093)		2
130	MS16625-3181	. RING (PRE SB T53-L-13B-0093)		2
130A	MS16625-3181	. DELETED (ITEM ENTERED IN ERROR)		-
140	1-070-102-01	. SPACER, SLEEVE, ACCESSORY GEAR BEARING		2
140A	1-070-102-01	. SPACER, SLEEVE, ACCESSORY GEAR BEARING (PRE SB T53-L-13B-0093)		1

- ITEM NOT ILLUSTRATED

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
24 150	STD3053-25	. BOLT, DRILLED HEXAGON HEAD (PRE SB T53-L-13B-0093)		6
150A	STD3053-25	. BOLT, DRILLED HEXAGON HEAD (POST SB T53-L-13B-0093)		3
160	1-070-103-01	. LINER, BEARING, ACCESSORY GEAR (PRE SB T53-L-13B-0093)		2
160A	1-070-103-01	. DELETED (ITEM ENTERED IN ERROR)		-
170	1-070-002-01	. SHIM, BEARING LINER, ACCESSORY DRIVE (PRE SB T53-L-13B-0093)		2
170A	1-070-002-01	. SHIM, BEARING LINER, ACCESSORY DRIVE (POST SB T53-L-13B-0093)		1
180	1-070-016-02	. COVER, STRAINER, RETAINING ACCESSORY DRIVE GEAR CARRIER (ATTACHING PARTS)		1
190	1-070-073-01	. SCREW, CAP, SOCKET HEAD -----*-----		2
200	M83248-1-012	. PACKING		1
210	1-070-021-01	. STRAINER, OIL, ACCESSORY DRIVE		1
220	MS172237	. NUT, SPANNER		1
230	1-070-066-01	. RETAINER, NUT AND BOLT (USE ON 1-070-220-03) (PRE SB T53-L-13B-0082)		1
- 230A	1-070-066-03	. RETAINER, NUT AND BOLT (USE ON 1-070-220-13) (POST SB T53-L-13B-0082)		1
- 230B	1-070-066-02	. RETAINER, NUT AND BOLT (USE ON 1-070-220-12) (POST SB T53-L-13B-0082)		1
240	1-070-062-04	. GEAR, SPUR, TACHOMETER DRIVE (PRE SB T53-0102)		1
- 240A	1-070-062-06	. GEAR, SPUR, TACHOMETER DRIVE (POST SB T53-0102)		1
250	1-300-046-01	. RING, RETAINING		1
260	MS9105-58	. PIN, LOCK		1
270	1-070-063-02	. GEARSHAFT, BEVEL, TACHOMETER DRIVE		1
- 280	1-300-002-01	. BEARING, BALL (REPL BY 1-300-002-02)		2
- 280A	1-300-002-02	. BEARING, BALL (REPLACES 1-300-002-01) (PRE SB T53-L-13B-0110)		2
280B	1-300-672-01	. BEARING, DUPLEX (POST SB T53-L-13B-0110)		1

- ITEM NOT ILLUSTRATED

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FIG. 24
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
24 - 290	1-070-061-01	. SPACER, RING (0.200 TO 0.204 INCH THICK) (PRE SB T53-L-13B-0110)		AR
290A	1-070-125-01	. SHIM (0.020-0.024 INCH THICK) (POST SB T53-L-13B-0110)		AR
- 291	1-070-061-02	. SPACER, RING (0.205 TO 0.209 INCH THICK) (PRE SB T53-L-13B-0110)		AR
291A	1-070-125-02	. SHIM (0.025-0.029 INCH THICK) (POST SB T53-L-13B-0110)		AR
- 292	1-070-061-03	. SPACER, RING (0.210 TO 0.214 INCH THICK) (PRE SB T53-L-13B-0110)		AR
- 292A	1-070-123-03	. SHIM (0.030-0.034 INCH THICK) (POST SB T53-L-13B-0110)		AR
- 293	1-070-061-04	. SPACER, RING (0.215 TO 0.219 INCH THICK) (PRE SB T53-L-13B-0110)		AR
- 293A	1-070-123-04	. SHIM (0.035-0.039 INCH THICK) (POST SB T53-L-13B-0110)		AR
294	1-070-061-05	. SPACER, RING (0.220 TO 0.224 INCH THICK) (PRE SB T53-L-13B-0110)		AR
- 294A	1-070-125-05	. SHIM (0.040-0.044 INCH THICK) (POST SB T53-L-13B-0110)		AR
- 295	1-070-061-06	. SPACER, RING (0.225 TO 0.227 INCH THICK) (PRE SB T53-L-13B-0110)		AR
- 295A	1-070-125-06	. SHIM (0.045-0.049 INCH THICK) (POST SB T53-L-13B-0110)		AR
- 296	1-070-061-07	. SPACER, RING (0.228 TO 0.232 INCH THICK) (PRE SB T53-L-13B-0110)		AR
- 296A	1-070-125-07	. SHIM (0.050-0.052 INCH THICK) (POST SB T53-L-13B-0110)		AR
300	MS172238	. NUT, SPANNER		1
310	1-070-065-01	. RETAINER, NUT AND BOLT		1
320	1-070-064-04	. GEAR, BEVEL DRIVEN, TACHOMETER DRIVE		1
330	MS9105-60	. PIN, LOCK		1
340	1-070-067-01	. SHAFT, TACHOMETER DRIVE GEAR		1
350	1-300-003-01	. BEARING, BALL		2
	OR			
- 350A	1-300-003-03	. BEARING, BALL		2
	OR			
- 350B	2-300-941-01	. BEARING, BALL		2
- 350C	2-300-941-02	. BEARING, BALL ANNULAR (ALT FOR 2-300-941-01)		2
360	1-070-059-01	. SPACER, RING (0.160 TO 0.164 INCH THICK)		AR
- 361	1-070-059-02	. SPACER, RING (0.165 TO 0.169 INCH THICK)		AR

- ITEM NOT ILLUSTRATED

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FIG. 24
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
24 362	1-070-059-03	. SPACER, RING (0.170 TO 0.174 INCH THICK)		AR
- 363	1-070-059-04	. SPACER (RING (0.175 TO 0.179 INCH THICK)		AR
- 364	1-070-059-05	. SPACER, RING (0.180 TO 0.184 INCH THICK)		AR
- 370	1-070-210-01	. CARRIER AND CAP ASSY, ACCESSORY DRIVE (PRE SB T53-L-13B-0110)		1
- 370	1-070-210-07	. CARRIER AND CAP ASSY, ACCESSORY DRIVE (POST SB T53-L-13B-0110)		1
380	1-070-057-01	. . CAP, PILLOW BLOCK (ATTACHING PARTS)		1
390	STD3053-11	. . BOLT, HEX HEAD		2
400	STD3018K11	. . TABWASHER, 90 DEGREES ----- * -----		2
410	MS124736	. . INSERT		8
420	MS124695	. . INSERT		2
430	MS9105-77	. . PIN		1
440	AN122692	. . PIN		2
450	AN122683	. . PIN		2
460	1-070-056-01	. . BUSHING, SLEEVE, TACHOMETER DRIVE BEARING		1
470	1-070-058-01	. . BUSHING, SLEEVE, TACHOMETER DRIVE BEARING		1
480	1-070-023-01	. . PLUG, MACHINE THREAD, ACCESSORY DRIVE GEAR CARRIER		1
490*	1-070-104-04	. . CARRIER, GEAR, ACCESSORY DRIVE		1
500	MS9565-06	. BOLT (POST SB T53-L-13B-0110)		3
510	NAS620C10L	. WASHER (POST SB T53-L-13B-0110)		3

- ITEM NOT ILLUSTRATED

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FIG. 24
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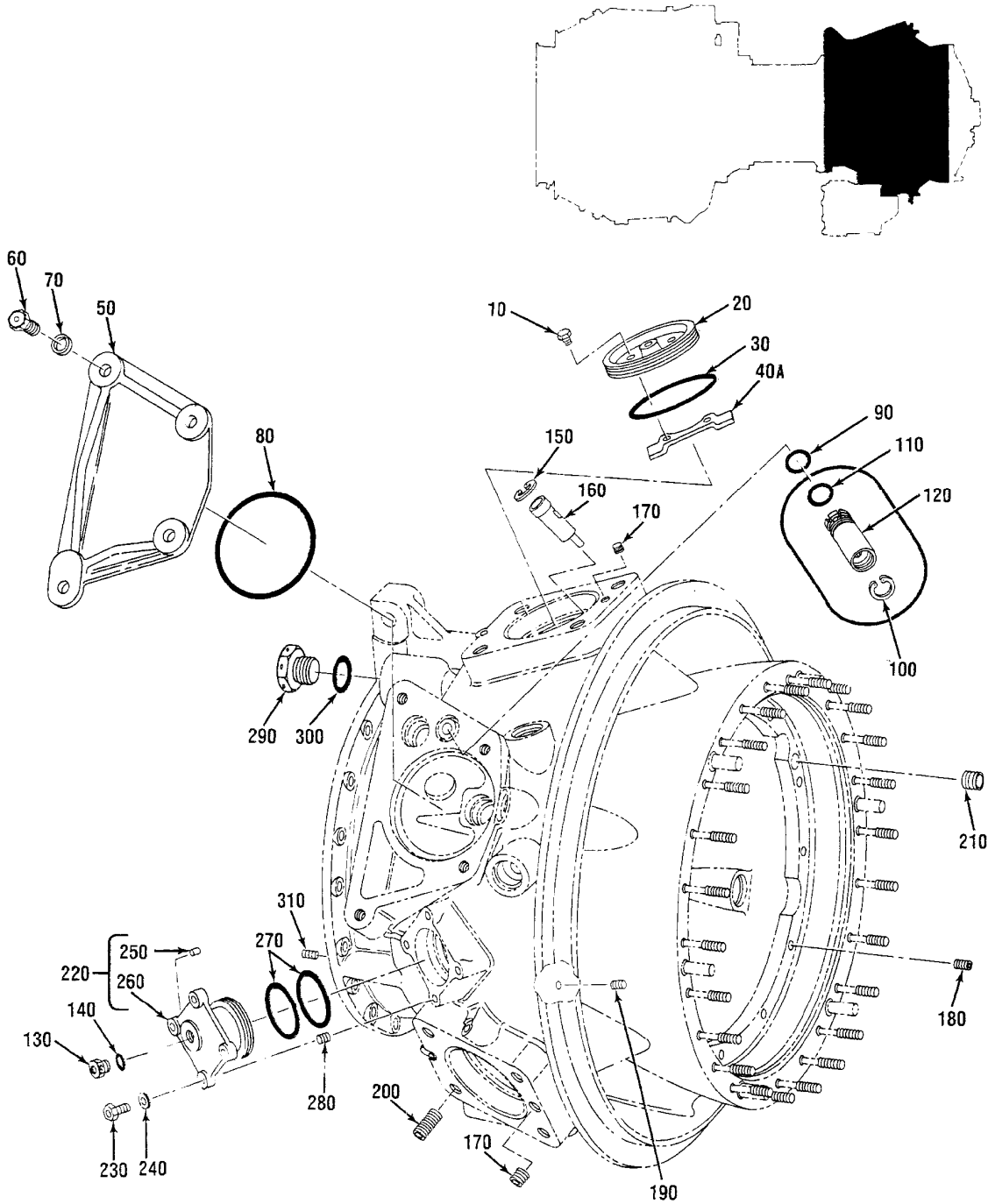
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

DETAILED PARTS LIST INLET HOUSING ASSEMBLY

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FIG. 25
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X-740-118-1E

Inlet Housing Assembly
Figure 25 (Sheet 1 of 2)

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FIG. 25
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No.1-000-060-17/-22

TEMPORARY REVISION NO. 65

INSERT PAGE 2 OF 3 FOLLOWING FIG.25, PAGE 124.

Reason: To change the figure title for Figure.25 (sheet 1) to specify "PN 1-060-220-04".

Figure title changed as follows:

Inlet Housing Assembly for PN 1-060-220-04
Figure 25 (Sheet 1 of 3)

350.4

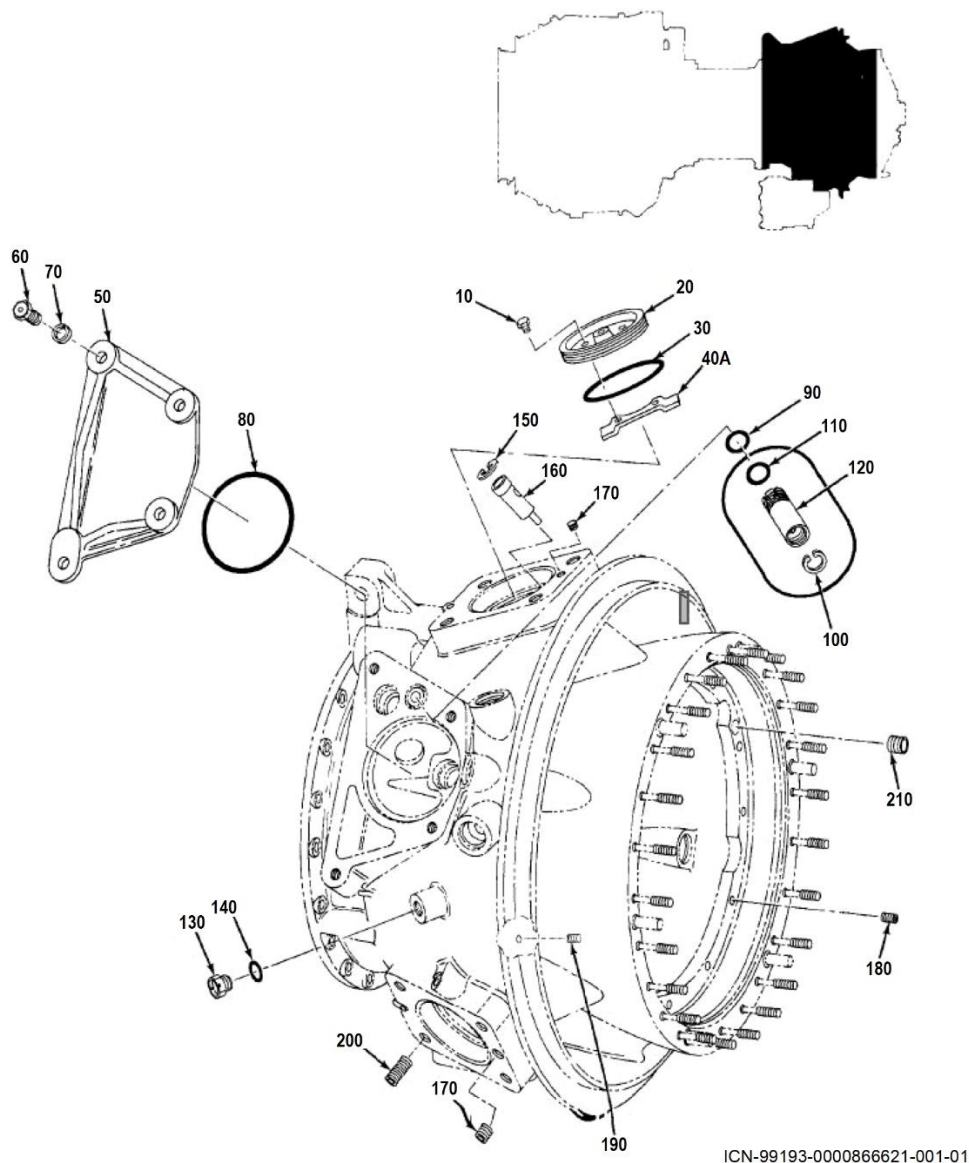
Page 2 of 3
1 Sep 2021

TEMPORARY REVISION NO. 65

INSERT PAGE 3 OF 3 FOLLOWING FIG. 25, PAGE 124.

Reason: To add Figure 25 (Sheet 2) inlet housing assembly for PN 1-060-220-03, 1-060-220-07, and 1-060-100-07.

Figure 25 (Sheet 2) is added as follows:

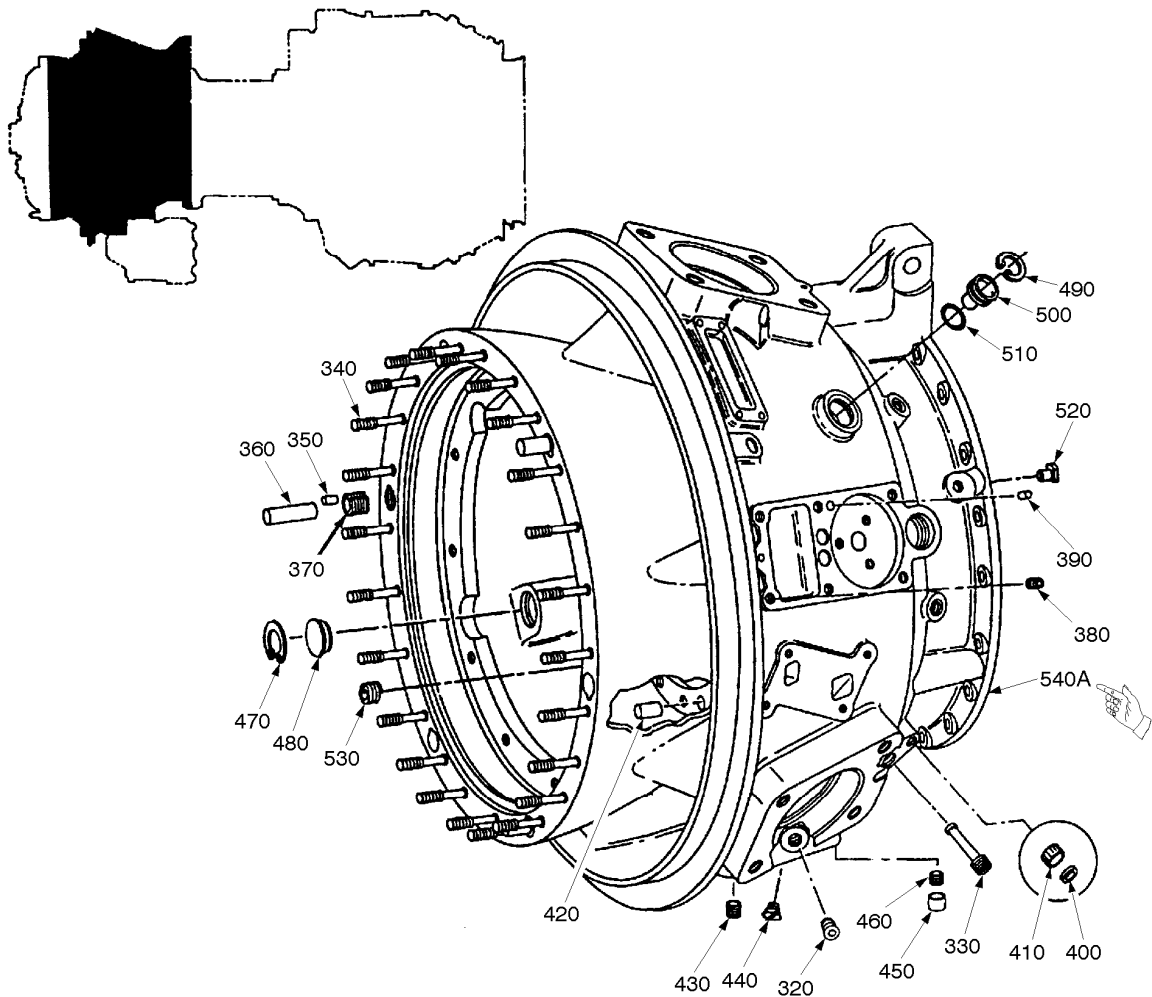


Inlet Housing Assembly for PN 1-060-220-03, 1-060-220-07, and 1-060-100-07

Figure 25 (Sheet 2 of 3)

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



L13B12

Inlet Housing Assembly
Figure 25 (Sheet 2)

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FIG. 25
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
25		INLET HOUSING ASSY		
- 1	1-060-100-07	HOUSING ASSY, INLET (REPL BY 1-060-220-03) (SEE FIG. 22 FOR NHA)		REF
- 1A	1-060-220-03 OR	HOUSING ASSY, INLET (REPLACES 1-060-100-07) (SEE FIG. 22 FOR NHA)		REF
- 1B	1-060-220-04 OR	HOUSING ASSY, INLET (SEE FIG. 22 FOR NHA)		REF
- 1C	1-060-220-07	HOUSING ASSY, INLET (SEE FIG. 22 FOR NHA)		REF
10	1-060-118-01	. BOLT, MACHINE		6
20	1-060-109-03	. PLUG, ENGINE MOUNTING PAD		3
30	M83248-1-235	. PACKING, PREFORMED		3
- 40	1-060-119-01	. LOCK, MOUNTING PAD, INLET HOUSING (REPL BY 1-060-119-02)		3
40A	1-060-119-02	. LOCK, MOUNTING PAD, INLET HOUSING (REPLACES 1-060-119-01)		3
50	1-060-112-03	. COVER, ACCESSORY DRIVE PAD		1
60	AN104011	(ATTACHING PARTS) . BOLT		4
70	AN960-616L	. WASHER		4
		-----*		
80	M83248-1-237	. PACKING, PREFORMED		1
90	MS29561-017	. PACKING, PREFORMED (REPL BY M83248-1-017)		1
- 90A	M83248-1-017	. PACKING, PREFORMED (REPLACES MS29561-017)		1
100	MS16625-3037	. RING, RETAINING		1
110	M83248-1-010	. PACKING, PREFORMED		1
120	1-060-060-01	. NOZZLE ASSY, OIL SUPPLY POWER TAKEOFF		1
130	MS9015-04	. PLUG		1
140	M83248-1-904	. PACKING, PREFORMED		1
150	MS16625-3068	. RING, RETAINING		5
160	1-060-107-01	. TUBE, AIR TRANSFER, INLET HOUSING		5
170	AN932D1	. PLUG		1
180	MS124736	. INSERT		12
190	MS124736	. INSERT		12
200	MS124740	. INSERT		12
210	MS124660	. INSERT		1

- ITEM NOT ILLUSTRATED

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FIG. 25
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
25 220	1-060-170-01	. PLUG ASSY, AIR TRANSFER (USE ON 1-060-220-04)		1
		(ATTACHING PARTS)		
230	AN103809	. BOLT (USE ON 1-060-220-04)		4
240	AN960-416L	. WASHER (USE ON 1-060-220-04)		4
		-----*		
250	MS171431	. . PIN, SPRING (USE ON 1-060-220-04)		1
260	1-060-116-03	. . PLUG, AIR TRANSFER (USE ON 1-060-220-04)		1
270	M83248-1-133	. PACKING, PREFORMED (USE ON 1-060-220-04)		2
280	MS124656	. INSERT (USE ON 1-060-220-04)		4
290	AN814-12DL	. PLUG AND BLEEDER (USE WITH 1-060-220-04)		1
300	M83248-1-912	. PACKING, PREFORMED (USE ON 1-060-220-04)		1
310	MS124657	. INSERT (REPL BY MS124695)		1
- 310A	MS124695	. INSERT (REPLACES MS124657)		1
320	AN932D2	. PLUG		1
330	1-060-154-01	. PLUG, METERING		1
340	STD3001B121	. STUD		24
- 340A	STD3001B121N	. STUD (0.003 INCH OVERSIZE)		AR
- 340B	STD3001B121P	. STUD (0.007 INCH OVERSIZE)		AR
350	AN122684	. PIN		3
360	1-060-037-01	. PIN, STRAIGHT, HEADLESS		3
370	1-060-115-01	. BUSHING, DOWEL, INLET		3
380	MS124736	. INSERT		6
390	AN122705	. PIN		1
400	1-300-263-01	. RING, LOCK, KEYED (USE ON 1-060-220-04)		5
410	1-300-262-01	. INSERT, SCREW THREAD (USE ON 1-060-220-04)		5
- 410A	MS124695	. INSERT (USE ON 1-060-220-03/-07)		4
- 410B	MS124655	. INSERT (USE ON 1-060-220-03/-07)		1
420	AN122730	. PIN		1
430	MS124698	. INSERT		6
440	AN932D3	. PLUG		1
450	1-060-013-01	. PIN, HOLLOW DOWEL, INLET HOUSING		2
460	MS124739	. INSERT, SCREW THREAD		2
470	MS16625-1102	. RING, RETAINING		9

- ITEM NOT ILLUSTRATED

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FIG. 25
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
25 480	1-060-106-04	. PLUG, CORE, INLET HOUSING		9
490	MS16625-1102	. RING, RETAINING		1
500	1-060-106-03	. PLUG, CORE, INLET HOUSING		1
	OR			
- 500A	1-060-106-04	. PLUG, CORE, INLET HOUSING		1
510	M83248-1-020	. PACKING, PREFORMED		1
520*	1-060-098-02	. PIN		1
530	1-060-143-01	. INSERT		1
- 540*	1-060-101-10	. HOUSING, INLET (USE ON 1-060-100-07)		1
540A*	1-060-102-03	. HOUSING, INLET (USE ON 1-060-220-03)		1
- 540B*	1-060-102-04	. HOUSING, INLET (USE ON 1-060-220-04)		1
- 540C*	1-060-102-06	. HOUSING, INLET (USE ON 1-060-220-07)		1

- ITEM NOT ILLUSTRATED

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FIG. 25
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

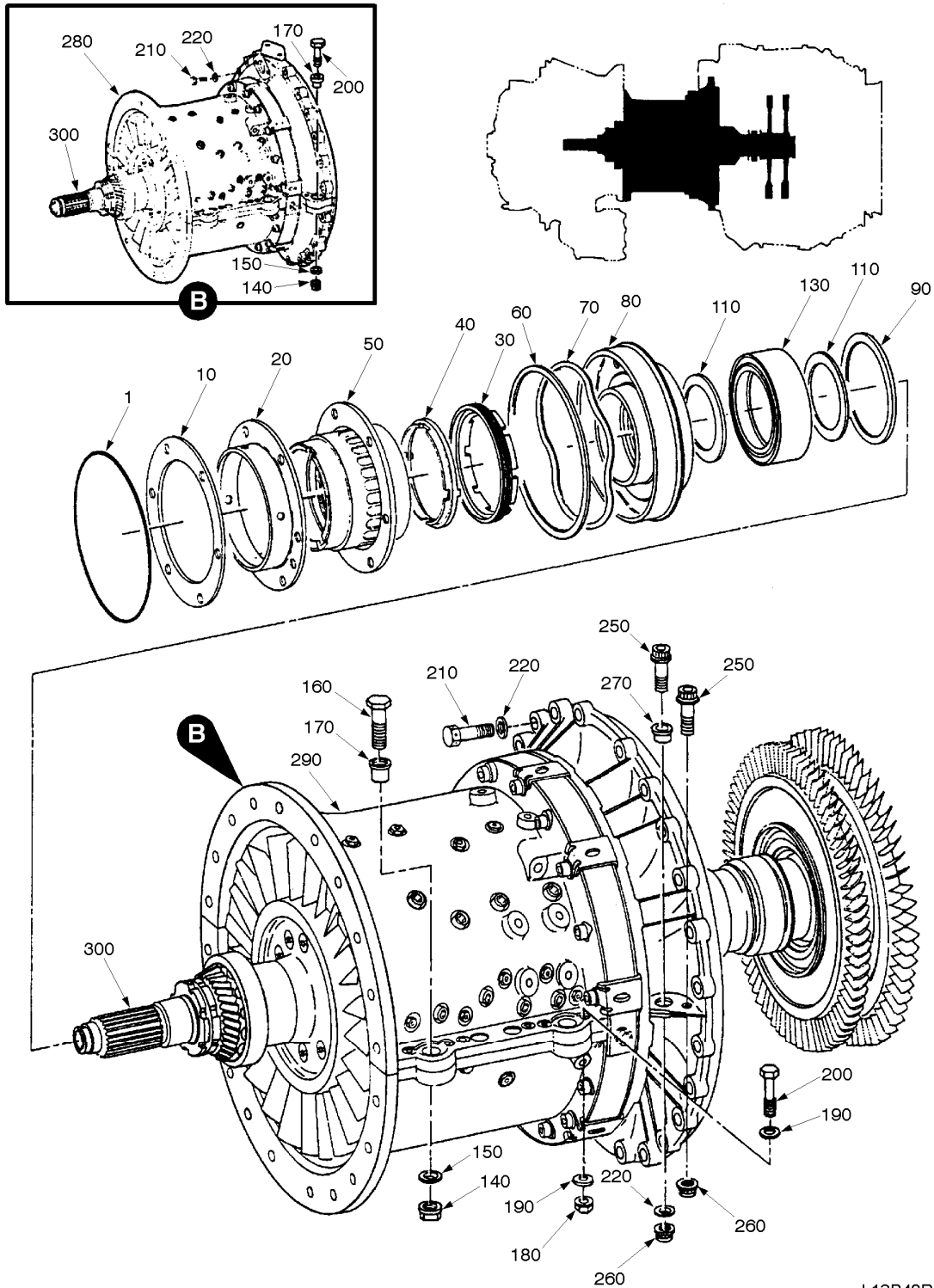
DETAILED PARTS LIST COMPRESSOR AND IMPELLER HOUSING AND COMPRESSOR ROTOR ASSEMBLIES

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FIG. 26
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



L13B48R1

Compressor and Impeller Housing and Compressor Rotor Assemblies
Figure 26

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FIG. 26
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
26		COMPRESSOR AND IMPELLER HOUSING AND COMPRESSOR ROTOR ASSEMBLIES		
1	STD3019E167	. PACKING, PREFORMED (REPL BY M83248-1-159)		1
- 1A	M83248-1-159	. PACKING, PREFORMED (REPLACES STD3019E167)		1
10	1-060-124-01	. SHIM, COMPRESSOR, FRONT BEARING (0.020 TO 0.022 INCH THICK)		AR
- 11	1-060-124-02	. SHIM, COMPRESSOR, FRONT BEARING (0.028 TO 0.030 INCH THICK)		AR
- 12	1-060-124-03	. SHIM, COMPRESSOR, FRONT BEARING (0.036 TO 0.038 INCH THICK)		AR
- 13	1-060-124-04	. SHIM, COMPRESSOR, FRONT BEARING (0.044 TO 0.046 INCH THICK)		AR
- 14	1-060-124-05	. SHIM, COMPRESSOR, FRONT BEARING (0.052 TO 0.054 INCH THICK)		AR
- 15	1-060-124-06	. SHIM, COMPRESSOR, FRONT BEARING (0.060 TO 0.062 INCH THICK)		AR
- 16	1-060-124-07	. SHIM, COMPRESSOR, FRONT BEARING (0.068 TO 0.070 INCH THICK)		AR
- 17	1-060-124-08	. SHIM, COMPRESSOR, FRONT BEARING (0.076 TO 0.078 INCH THICK)		AR
- 18	1-060-124-09	. SHIM, COMPRESSOR, FRONT BEARING (0.084 TO 0.086 INCH THICK)		AR
- 19	1-060-124-10	. SHIM, COMPRESSOR, FRONT BEARING (0.092 TO 0.094 INCH THICK)		AR
20	1-060-122-01	. SLEEVE, COMPRESSOR FRONT BEARING		1
30	1-060-126-01	. NUT, SPANNER, COMPRESSOR FRONT BEARING		1

- ITEM NOT ILLUSTRATED

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FIG. 26
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
26 40	1-060-125-01	. CUP, LOCKING, COMPRESSOR FRONT BEARING	A	1
50	1-060-190-01	. HOUSING, COMPRESSOR FRONT BEARING, ASSY OF		1
60	1-060-141-01	. SPACER, INLET GUIDE VANE (0.020 TO 0.022 INCH THICK)		AR
- 61	1-060-141-02	. SPACER, INLET GUIDE VANE (0.028 TO 0.030 INCH THICK)		AR
- 62	1-060-141-03	. SPACER, INLET GUIDE VANE (0.036 TO 0.038 INCH THICK)		AR
- 63	1-060-141-04	. SPACER, INLET GUIDE VANE (0.044 TO 0.046 INCH THICK)		AR
- 64	1-060-141-05	. SPACER, INLET GUIDE VANE (0.052 TO 0.054 INCH THICK)		AR
- 65	1-060-141-06	. SPACER, INLET GUIDE VANE (0.060 TO 0.062 INCH THICK)		AR
- 66	1-060-141-07	. SPACER, INLET GUIDE VANE (0.068 TO 0.070 INCH THICK)		AR
- 67	1-060-141-08	. SPACER, INLET GUIDE VANE (0.076 TO 0.078 INCH THICK)		AR
- 68	1-060-141-09	. SPACER, INLET GUIDE VANE (0.084 TO 0.086 INCH THICK)		AR
- 69	1-060-141-10	. SPACER, INLET GUIDE VANE (0.092 TO 0.094 INCH THICK)		AR
70	1-060-139-01	. WASHER, SPRING TENSION		1
80	1-060-127-04	. HOUSING, SEAL, COMPRESSOR FRONT BEARING		1
90	1-300-047-01	. RING, RETAINING		1
100	STD3019E54	. DELETED		REF
110	1-060-162-01	. SHIM, SEAL (0.019 TO 0.021 INCH THICK) (POST SB 0046)		AR
- 111	1-060-162-02	. SHIM, SEAL (0.022 TO 0.024 INCH THICK) (POST SB 0046)		AR
- 112	1-060-162-03	. SHIM, SEAL (0.025 TO 0.027 INCH THICK) (POST SB 0046)		AR
- 113	1-060-162-04	. SHIM, SEAL (0.028 TO 0.030 INCH THICK) (POST SB 0046)		AR
- 114	1-060-162-05	. SHIM, SEAL (0.031 TO 0.033 INCH THICK) (POST SB 0046)		AR
- 115	1-060-162-06	. SHIM, SEAL (0.034 TO 0.036 INCH THICK) (POST SB 0046)		AR

- ITEM NOT ILLUSTRATED

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FIG. 26
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
26 120	1-300-214-01	. DELETED	A	REF
- 120A	1-300-214-03	. DELETED	A	REF
130	1-300-585-01	. SEAL, FACE (POST SB 0046) (REPL BY 1-300-585-03)	B,C	1
	OR			
- 130A	1-300-585-02	. SEAL, FACE (POST SB 0046) (REPL BY 1-300-585-03)		1
	OR			
- 130B	1-300-585-03	. SEAL, FACE (REPLACES 1-300-585-01 AND 1-300-585-02)		1
140	MS21042-4	. NUT, SELF-LOCKING (USE ON 1-100-640-06/-08)		6
- 140A	MS21042-4	. NUT, SELF-LOCKING (USE ON 1-101-520-01)		4
150	MS15795-310	. WASHER (USE ON 1-100-640-06/-08)		6
- 150A	MS15795-810	. WASHER (USE ON 1-101-520-01)		4
160	MS9519-17	. BOLT		4
170	1-100-186-01	. DOWEL, HOLLOW (USE ON 1-100-640-06/-08)		6
- 170A	1-100-186-01	. DOWEL, HOLLOW (USE ON 1-101-520-01)		4
180	MS21042-4	. NUT (USE ON 1-100-640-06/-08)		14
- 180A	MS21042-4	. NUT (USE ON 1-101-520-01)		12
190	AN960-416L	. WASHER (USE ON 1-100-640-06/-08)		28
- 190A	AN960-416L	. WASHER (USE ON 1-101-520-01)		24
200	MS9519-15	. BOLT (USE ON 1-100-640-06/-08)		16
- 200A	MS9519-15	. BOLT (USE ON 1-101-520-01)		12
210	MS9958-09	. BOLT (USE ON 1-100-640-06/-08)		12
- 210A	MS9958-09	. BOLT (USE ON 1-101-520-01)		22
220	AN960-416	. WASHER (USE ON 1-100-640-06/-08)		12
- 220A	AN960-416	. WASHER (USE ON 1-101-520-01)		24
- 230	1-100-527-01	DELETED		REF
- 240	1-100-526-01	DELETED		REF
250	MS9915-11	. BOLT (USE ON 1-101-520-01)		4
260	STD3064-4	. NUT (USE ON 1-101-520-01)		4
270	1-100-538-01	. DOWEL (USE ON 1-101-520-01)		2
280	1-100-640-08	. HOUSING ASSY, COMPRESSOR AND IMPELLER (REPL BY 1-101-520-01) (SEE FIG. 27 FOR BKDN)	A,B	1
- 280A	1-100-640-06	. HOUSING ASSY, COMPRESSOR AND IMPELLER (REPL BY 1-101-520-01) (SEE FIG. 27 FOR BKDN)	C	1
290	1-101-520-01	. HOUSING ASSY, COMPRESSOR AND IMPELLER (REPLACES 1-100-640-06/-08) (SEE FIG. 27 FOR BKDN)		1

- ITEM NOT ILLUSTRATED

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FIG. 26
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
26 300	1-100-720-23	. DELETED	A	REF
- 300A	1-100-720-40	. DELETED	A	REF
- 300B	1-100-720-44	. ROTOR ASSY, COMPRESSOR (SUPSD BY 1-100-720-47) (SEE FIG. 30 FOR BKDN)	B	1
- 300C	1-100-720-42	. ROTOR ASSY, COMPRESSOR (SUPSD BY 1-100-720-47) (SEE FIG. 30 FOR BKDN)	B	1
- 300D	1-100-720-45	. ROTOR ASSY, COMPRESSOR (SUPSD BY 1-100-720-51) (SEE FIG. 30 FOR BKDN)	C	1
- 300E	1-100-720-47	. ROTOR ASSY, COMPRESSOR (SUPERSEDES 1-100-720-42/-44) (SUPSD BY 1-100-720-51) (SEE FIG. 30 FOR BKDN)	B,C	1
- 300F	1-100-720-51	. ROTOR ASSY, COMPRESSOR (SUPERSEDES 1-100-720-45/-47) (SEE FIG. 30 FOR BKDN)	B,C	1

- ITEM NOT ILLUSTRATED

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FIG. 26
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

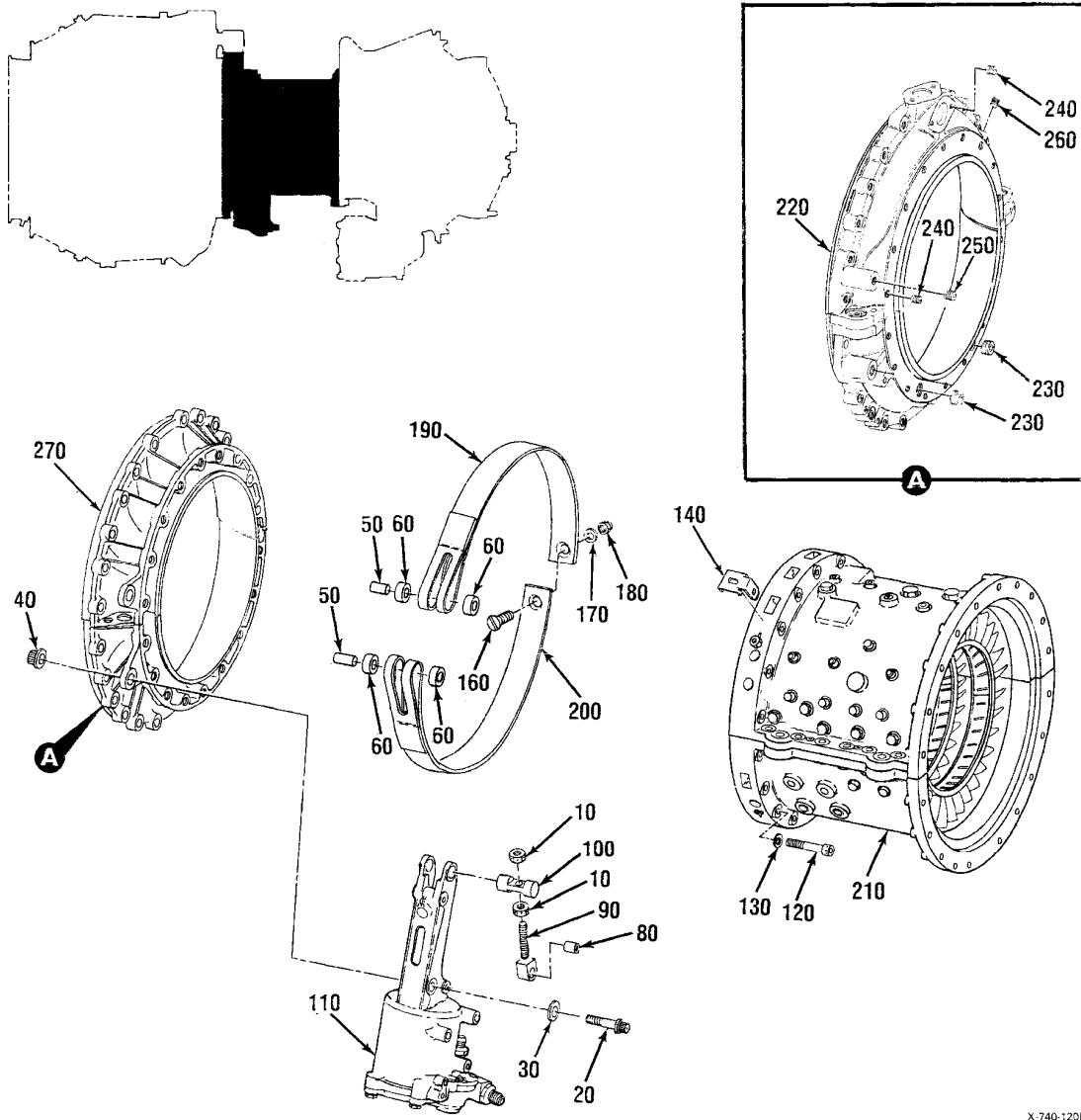
DETAILED PARTS LIST COMPRESSOR AND IMPELLER HOUSING ASSEMBLY

350.4

FIG. 27
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



X-740-120E

Compressor and Impeller Housing Assembly
Figure 27

350.4

FIG. 27
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
27		COMPRESSOR AND IMPELLER HOUSING ASSY		
- 1	1-100-640-08	HOUSING ASSY, COMPRESSOR AND IMPELLER (REPL BY 1-101-520-01) (SEE FIG. 26 FOR NHA)	A,B	REF
- 1A	1-100-640-06	HOUSING ASSY, COMPRESSOR AND IMPELLER (REPL BY 1-101-520-01) (SEE FIG. 26 FOR NHA)	C	REF
- 1B	1-101-520-01	HOUSING ASSY, COMPRESSOR AND IMPELLER (REPLACES 1-100-640-06/-08) (SEE FIG. 26 FOR NHA)		REF
10	1-160-272-01	. NUT, DRILLED		2
20	AN104026	. BOLT (USE ON 1-100-640-06/-08)		2
- 20A	MS9944-27	. BOLT (USE ON 1-101-520-01)		2
30	AN960-616L	. WASHER (USE ON 1-100-640-06/-08)		2
40	STD3064-6	. NUT (USE ON 1-101-520-01)		2
50	MS9390-57	. PIN		2
	OR			
- 50A	MS9390-570	. PIN		2
60	1-160-343-01	. BUSHING		4
- 70	1-160-920-01	. SCREW ASSY		1
80*	1-160-266-01	. . BEARING, SLEEVE		1
90*	1-160-267-02	. . SCREW		1
100	1-160-254-01	. PIN		1
110	1-170-050-08	. DELETED		REF
- 110A	1-170-050-12	. ACTUATOR ASSY (SEE FIG. 28 FOR BKDN) (POST SB 0030)		1
120	MS9089-25	. BOLT (USE ON 1-100-640-06/-08) (REPL BY MS9924-25)		18
- 120A	MS9924-25	. BOLT (USE ON 1-100-640-06/-08) (REPLACES MS9089-25)		18
- 120B	MS9924-25	. BOLT (USE ON 1-101-520-01)		17
130	AN960-416L	. WASHER (USE ON 1-100-640-06/-08)		18
- 130A	AN960-416L	. WASHER (USE ON 1-101-520-01)		17
140	1-160-253-01	. CLIP (USE ON 1-100-640-06/-08)		6
- 150	1-160-820-04	. BAND ASSY		1
160	1-160-265-01	. . SCREW, MACHINE		1
170	AN960-516	. . WASHER		1
180	MS21042-5	. . NUT		1
190	1-160-244-01	. . BAND, UPPER ASSY		1
200	1-160-245-01	. . BAND, LOWER ASSY		1

- ITEM NOT ILLUSTRATED

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FIG. 27
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
27 210	1-100-140-09	. HOUSING ASSY, COMPRESSOR, INTERSTAGE BLEED (SEE FIG. 29 FOR BKDN) (USE ON 1-100-640-08 AND 1-101-520-01)		1
- 210A	1-100-140-07	. HOUSING ASSY, COMPRESSOR, INTERSTAGE BLEED (SEE FIG. 29 FOR BKDN) (USE ON 1-100-640-06)		1
220	1-100-090-09	. HOUSING ASSY, IMPELLER (USE ON 1-100-640-06/-08) (SUPSD BY 1-100-090-13)		1
- 220A	1-100-090-13	. HOUSING ASSY, IMPELLER (SUPERSEDES 1-100-090-09) ((PRE SB T53-L-13B-0105)		1
230	AN932M4	. . PLUG (USE ON 1-100-090-09)		2
240	MS124776	. . INSERT		22
250	MS124698	. . INSERT		2
260	MS124695	. . INSERT		1
270	1-101-370-03	. HOUSING ASSY, IMPELLER (POST SB T53-L-13B-0105)		1

- ITEM NOT ILLUSTRATED

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FIG. 27
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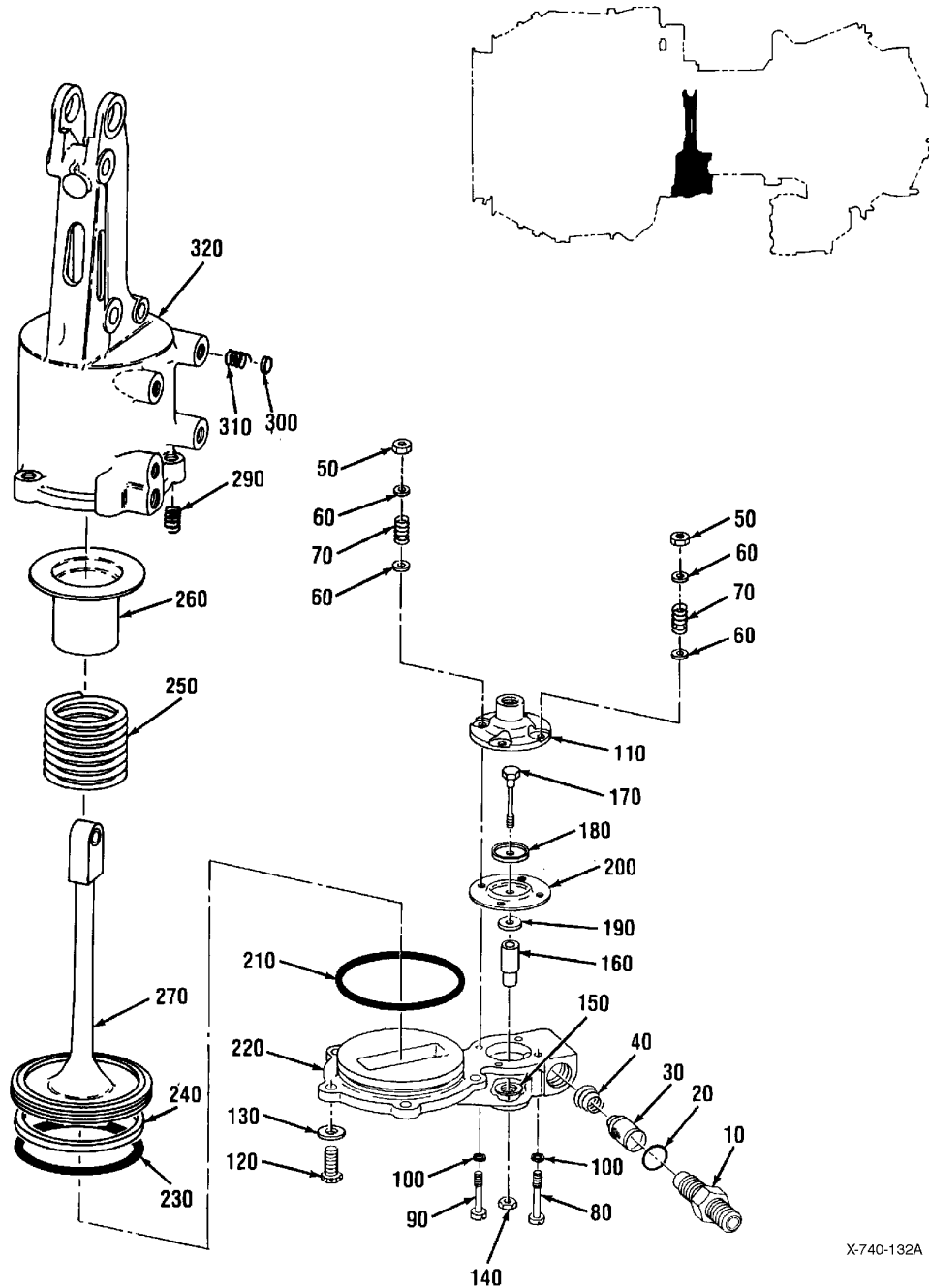
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

DETAILED PARTS LIST INTERSTAGE BLEED ACTUATOR ASSEMBLY

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FIG. 28
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Interstage Bleed Actuator Assembly
Figure 28

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FIG. 28
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 55

INSERT PAGE 4 OF 6 THRU PAGE 5 OF 6 FACING FIG. 28, PAGE 140.

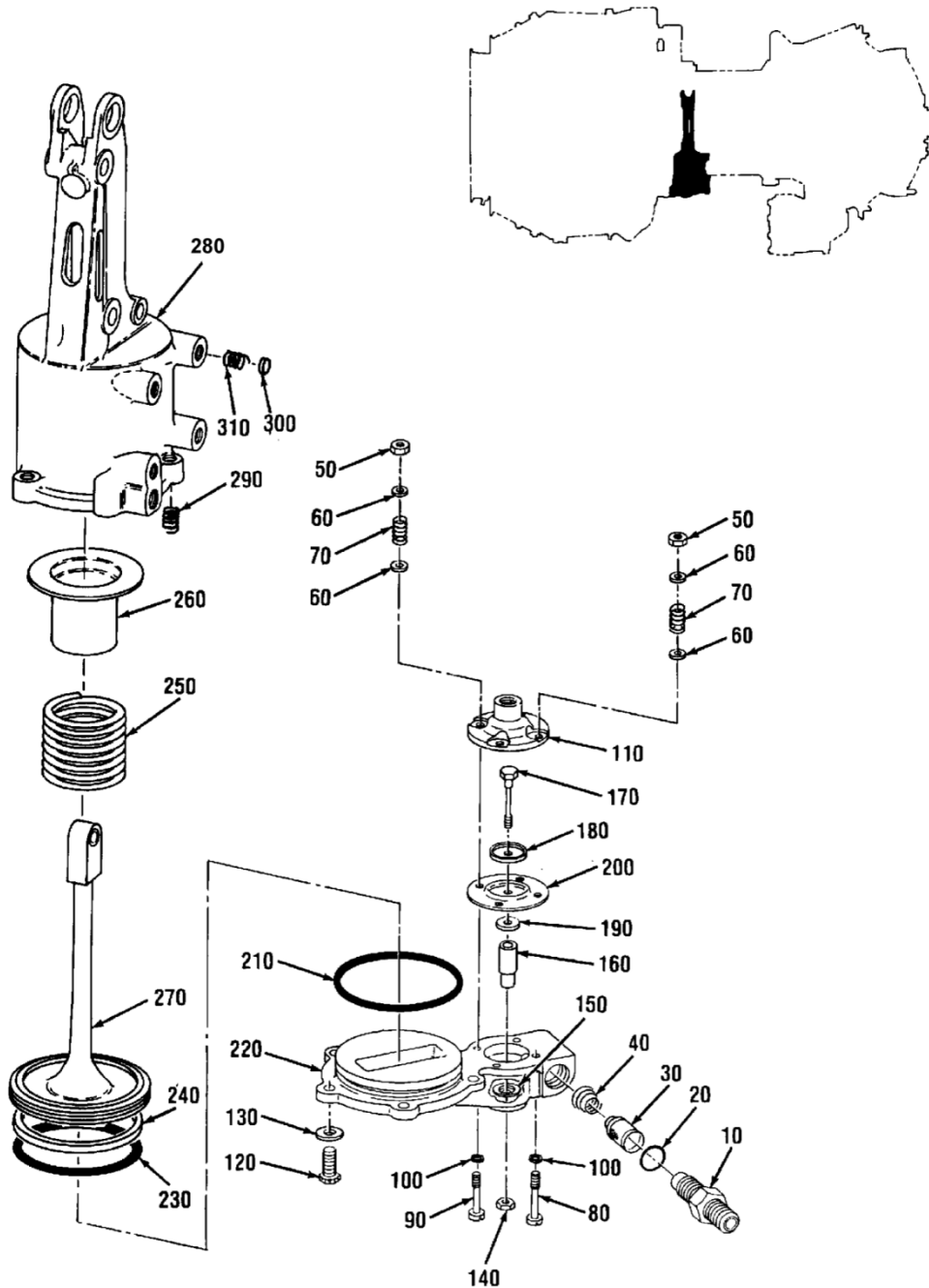
Reason: To change Item 320 to Item 280 in Figure 28.

Figure 28 is changed as follows:

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T53-L-13B Series, Part No. 1-000-060-17/-22

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
28		INTERSTAGE BLEED ACTUATOR ASSY		
- 1	1-170-050-08	DELETED		REF
- 1A	1-170-050-12	ACTUATOR ASSY (SEE FIG. 27 FOR NHA) (POST SB 0030)		REF
10	AN919-12D	. REDUCER		1
20	STD3017E8	. PACKING (REPL BY M83248-1-908)		1
- 20A	M83248-1-908	. PACKING (REPLACES STD3017E8)		1
30	2-160-500-01	. STRAINER ELEMENT, SEDIMENT, INTERSTAGE AIR-BLEED, ASSY OF		1
- 30A	2-300-361-01	. STRAINER ELEMENT, SEDIMENT, INTERSTAGE AIR-BLEED, ASSY OF		1
40	2-160-267-01	. SPRING, HELICAL, COMPRESSION, INTERSTAGE BLEED		1
50	MS21042L3	. NUT		4
60	AN960-10	. WASHER		8
70	1-180-049-01	. SPRING, COMPRESSION		4
80	MS35266-71	. SCREW (USE ON 1-170-050-12)		2
- 80A	AN501-10-32	. DELETED		REF
90	MS35266-68	. SCREW (USE ON 1-170-050-12) (REPL BY MS35266-69)		2
- 90A	AN501-10-20	. DELETED		REF
- 90B	MS35266-69	. SCREW (REPLACES MS35266-68) (USE ON 1-170-050-12)		2
100	1-160-605-01	. WASHER, FLAT		4
110	1-160-592-03	. CAP, RELAY VALVE		1
120	MS9958-09	. BOLT		5
130	AN960-416L	. WASHER		5
140	1-160-597-01	. NUT, PLAIN, HEX AIR-BLEED RELAY		1
150	1-160-596-03	. SEAT, VALVE, AIR-BLEED RELAY		1
160	1-160-617-02	. SPACER, VALVE, AIR-BLEED RELAY		1
170	1-160-593-01	. BOLT, SHOULDER, AIR-BLEED RELAY		1
180	1-180-017-01	. WASHER, RECESSED		1
190	1-180-004-01	. WASHER, FLAT		1
200	1-300-611-01	. DELETED		REF
- 200A	1-300-582-01	. DIAPHRAGM, AIR-BLEED RELAY (POST SB 0030)		1
210	STD3019E149	. PACKING, PREFORMED (REPL BY M83248-1-149)		1
- 210A	M83248-1-149	. PACKING, PREFORMED (REPLACES STD3019E149)		1

- ITEM NOT ILLUSTRATED

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FIG. 28
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
28 220	1-160-591-07	. COVER, ACTUATOR, INTERSTAGE AIR-BLEED		1
230	STD3000D37	. PACKING, PREFORMED		1
- 230A	M25988/3-232	. PACKING, PREFORMED (ALT FOR STD3000037)		1
240	1-300-237-01	. SEAL		1
250	1-160-268-02	. SPRING, INTERSTAGE BLEED PISTON		1
260	1-160-341-01	. SEAT, HELICAL COMPRESSION SPRING INTERSTAGE BLEED ACTUATOR		1
270	1-160-342-01	. PISTON, ACTUATOR INTERSTAGE BLEED		1
- 280	1-160-760-04	. HOUSING ASSY, ACTUATOR, INTERSTAGE BLEED		1
290	MS124696	. . INSERT		5
300	1-300-263-01	. . RING, LOCK, KEYED		1
310	1-300-262-01	. . INSERT, SCREW, THREAD (REPL BY MS124695)		1
- 310A	MS124695	. . INSERT (REPLACES 1-300-262-01)		1
320*	1-160-233-01	. . HOUSING, ACTUATOR		1

- ITEM NOT ILLUSTRATED

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FIG. 28
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 55

INSERT PAGE 6 OF 6 FACING FIG. 28, PAGE 142.

Reason: To add PN 1-160-342-03 and PN 1-160-760-05 and delete PN 1-160-233-01.

Item 270A and Item 280A are added and Item 320 is deleted in DPL Figure 28 as follows:

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
28 270	1-160-342-01 OR	. PISTON, ACTUATOR INTERSTAGE BLEED		1
- 270A	1-160-342-03	. PISTON, ACTUATOR INTERSTAGE BLEED		1
280	1-160-760-04 OR	. HOUSING ASSY, ACTUATOR, INTERSTAGE BLEED		1
- 280A	1-160-760-05	. HOUSING ASSY, ACTUATOR, INTERSTAGE BLEED		1
- 320*	1-160-233-01	. . DELETED		REF

- ITEM NOT ILLUSTRATED

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

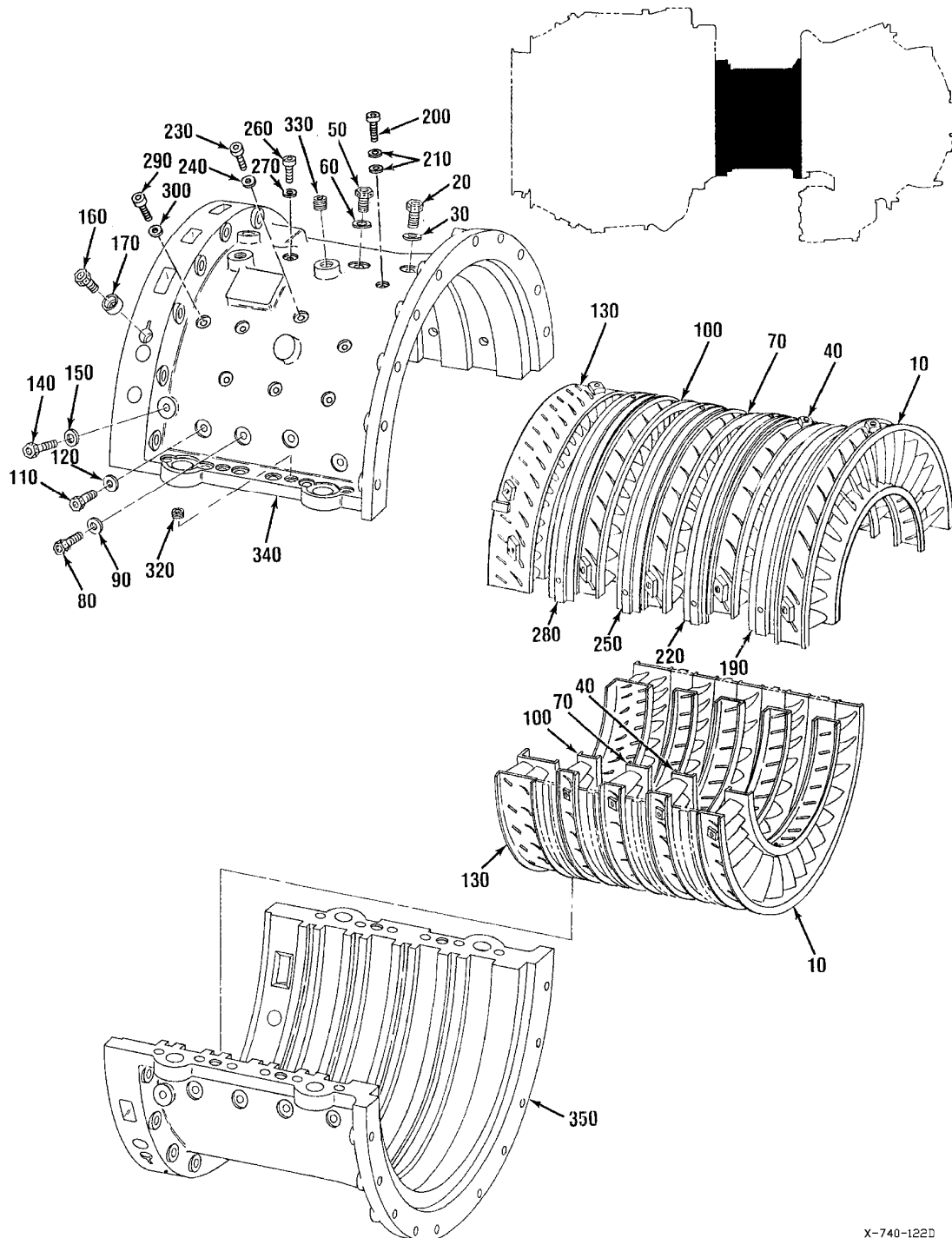
DETAILED PARTS LIST INTERSTAGE BLEED COMPRESSOR HOUSING ASSEMBLY

350.4

FIG. 29
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



X-740-122D

Interstage Bleed Compressor Housing Assembly
Figure 29

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FIG. 29
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
29		INTERSTAGE BLEED COMPRESSOR HOUSING ASSY		
- 1	1-100-140-09	HOUSING ASSY, COMPRESSOR, INTERSTAGE BLEED (USE ON 1-100-640-08 AND 1-101-520-01) (SEE FIG. 27 FOR NHA)		REF
- 1A	1-100-140-07	HOUSING ASSY, COMPRESSOR, INTERSTAGE BLEED (USE ON 1-100-640-06) (SEE FIG. 27 FOR NHA)		REF
10	1-101-110-07	. VANE ASSY, FIRST STAGE (ATTACHING PARTS)		1
20	1-100-002-01	. BOLT		6
30	AN960C10L	. WASHER -----*		6
40	1-101-120-03	. VANE ASSY, SECOND STAGE (ATTACHING PARTS)		1
50	1-100-002-01	. BOLT		6
60	AN960C10L	. WASHER -----*		6
70	1-101-020-01	. VANE ASSY, THIRD STAGE (ATTACHING PARTS)		1
80	1-100-002-01	. BOLT		6
90	AN960C10L	. WASHER -----*		6
100	1-101-030-01	. VANE ASSY, FOURTH STAGE (ATTACHING PARTS)		1
110	1-100-002-01	. BOLT		6
120	AN960C10L	. WASHER -----*		6
130	1-101-040-01	. VANE ASSY, EXIT GUIDE (ATTACHING PARTS)		1
140	AN103710	. BOLT		6
150	AN960C10L	. WASHER -----*		6
160	1-100-214-03	. SCREW, CAP, SOCKET HEAD		4
170	1-080-028-03	. RETAINER, BOLT, COMPRESSOR, INTERSTAGE BLEED		4

- ITEM NOT ILLUSTRATED

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FIG. 29
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
29 - 180	1-101-210-04	. HOUSING ASSY, COMPRESSOR FIRST SUBASSEMBLY (USE ON 1-100-140-09)		1
- 180A	1-101-210-02	. HOUSING ASSY, COMPRESSOR, FIRST SUBASSEMBLY (USE ON 1-100-140-07)		1
190	1-100-454-06	. . INSERT, SECOND STAGE (ATTACHING PARTS)		1
200	1-100-462-01	. . SCREW, CAP, SOCKET HEAD, DRILLED HEAD		10
210	1-100-463-01	. . WASHER, FLAT -----*		10
220	1-100-454-07	. . INSERT, THIRD STAGE (ATTACHING PARTS)		1
230	1-100-462-01	. . SCREW, CAP, SOCKET HEAD, DRILLED HEAD		10
240	1-100-463-01	. . WASHER, FLAT -----*		10
250	1-100-454-08	. . INSERT, FOURTH STAGE (ATTACHING PARTS)		1
260	1-100-462-01	. . SCREW, CAP, SOCKET HEAD, DRILLED HEAD		10
270	1-100-463-01	. . WASHER, FLAT -----*		10
280	1-100-454-09	. . INSERT, FIFTH STAGE (ATTACHING PARTS)		1
290	1-100-462-01	. . SCREW, CAP, SOCKET HEAD, DRILLED HEAD		10
300	1-100-463-01	. . WASHER, FLAT -----*		10
- 310	1-100-980-05	. . HOUSING SUBASSEMBLY, COMPRESSOR INTERSTAGE BLEED (USE ON 1-101-210-04)		1
- 310A	1-100-980-03	. . HOUSING SUBASSEMBLY, COMPRESSOR INTERSTAGE BLEED (USE ON 1-101-210-02)		1
320	MS124656	. . . INSERT		4
330	MS124695	. . . INSERT		7

- ITEM NOT ILLUSTRATED

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FIG. 29
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.		PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
29	340*	1-100-027-05	. . . HOUSING, UPPER HALF, AXIAL COMPRESSOR		1
	350*	1-100-028-04	. . . HOUSING, LOWER HALF, AXIAL COMPRESSOR		1

- ITEM NOT ILLUSTRATED

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FIG. 29
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

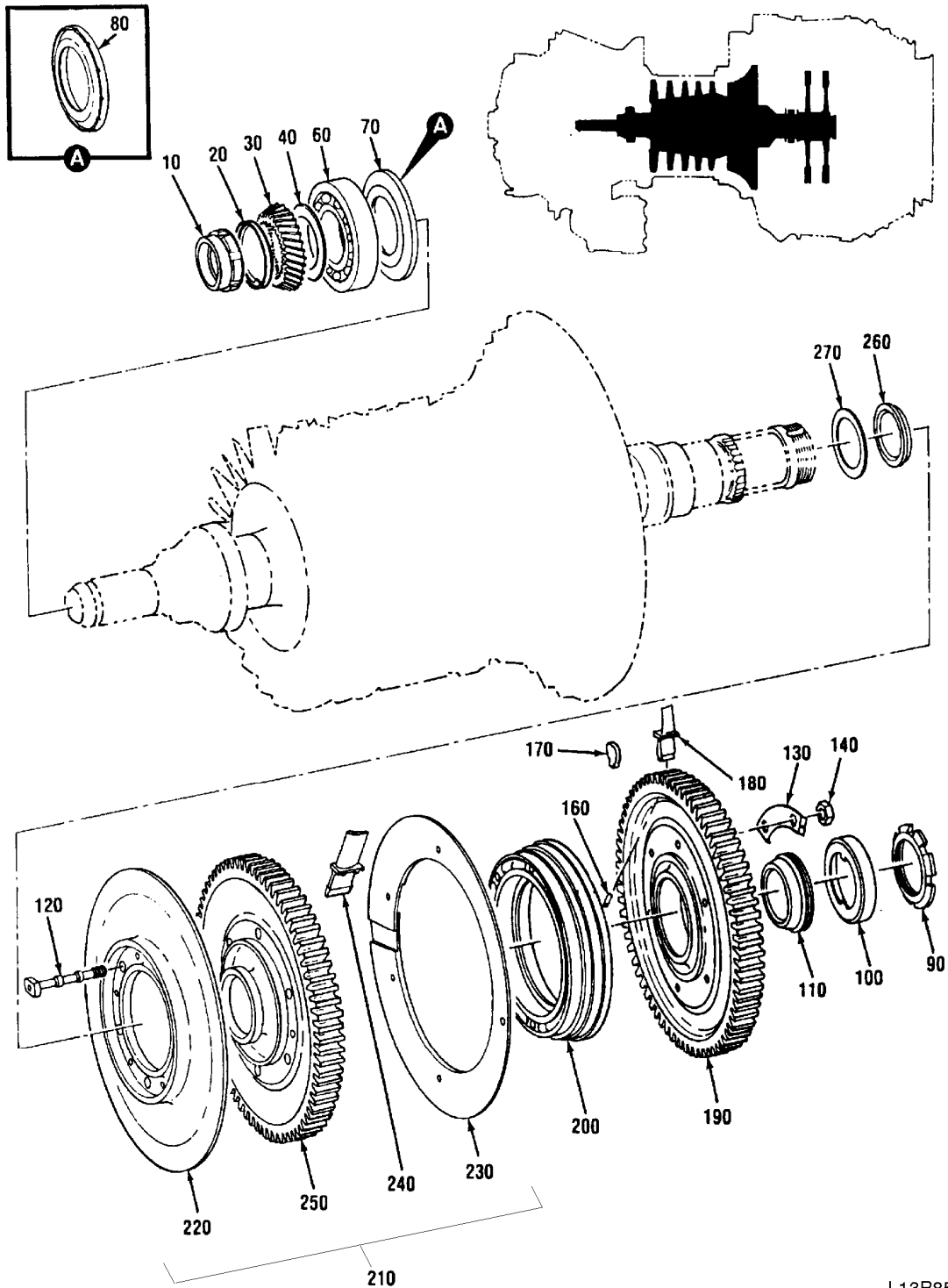
DETAILED PARTS LIST COMPRESSOR ROTOR ASSEMBLY

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FIG. 30
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



L13B85

Compressor Rotor Assembly
Figure 30 (Sheet 1 of 2)

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FIG. 30
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



350.4

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
30		COMPRESSOR ROTOR ASSY		
- 1	1-100-720-23	DELETED	A	REF
- 1A	1-100-720-40	DELETED	A	REF
- 1B	1-100-720-44 OR	ROTOR ASSY, COMPRESSOR (SUPSD BY 1-100-720-47) (SEE FIG. 26 FOR NHA)	B	REF
- 1C	1-100-720-42	ROTOR ASSY, COMPRESSOR (SUPSD BY 1-100-720-47) (SEE FIG. 26 FOR NHA)	B	REF
- 1D	1-100-720-45	ROTOR ASSY, COMPRESSOR (POST SB 0046) (SUPSD BY 1-100-720-51) (SEE FIG. 26 FOR NHA)	C	REF
- 1E	1-100-720-47	ROTOR ASSY, COMPRESSOR (SUPERSEDES 1-100-720-42/-44) (SUPSD BY 1-100-720-51) (SEE FIG. 26 FOR NHA)	B,C	REF
- 1F	1-100-720-51	ROTOR ASSY, COMPRESSOR (SUPERSEDES 1-100-720-45/-47) (SEE FIG. 26 FOR NHA)	B,C	REF
10	1-300-077-01 OR	. SEAL ASSY		1
- 10A	1-300-077-02	. SEAL ASSY		1
20	1-100-276-01	. CUP, LOCKING		1
30	1-100-212-01	. GEAR, PINION ACCESSORY DRIVE		1
40	1-100-213-02	. SHIM, ACCESSORY DRIVE GEAR (0.0230 TO 0.259 INCH THICK)		AR
- 41	1-100-213-03	. SHIM, ACCESSORY DRIVE GEAR (0.0260 TO 0.0289 INCH THICK)		AR
- 42	1-100-213-04	. SHIM, ACCESSORY DRIVE GEAR (0.0290 TO 0.0319 INCH THICK)		AR
- 43	1-100-213-05	. SHIM, ACCESSORY DRIVE GEAR (0.0320 TO 0.0349 INCH THICK)		AR
- 44	1-100-213-06	. SHIM, ACCESSORY DRIVE GEAR (0.0350 TO 0.0379 INCH THICK)		AR
- 45	1-100-213-07	. SHIM, ACCESSORY DRIVE GEAR (0.0380 TO 0.0409 INCH THICK)		AR
- 46	1-100-213-08	. SHIM, ACCESSORY DRIVE GEAR (0.0410 TO 0.0439 INCH THICK)		AR
- 47	1-100-213-09	. SHIM, ACCESSORY DRIVE GEAR (0.0440 TO 0.0469 INCH THICK)		AR
- 48	1-100-213-10	. SHIM, ACCESSORY DRIVE GEAR (0.0470 TO 0.0499 INCH THICK)		AR

- ITEM NOT ILLUSTRATED

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FIG. 30
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 63

INSERT PAGE 2 OF 3 FACING PAGE 153.

Reason: To add Item 140A to IPL Figure 30.

Item 140A is added as follows:

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
30 - 140A	1-100-293-02	. NUT, SPECIAL GAS PRODUCER (POST SB T53-0185, DO NOT MIX WITH PN 1-100-293-01)		6

- ITEM NOT ILLUSTRATED

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
30 - 49	1-100-213-11	. SHIM, ACCESSORY DRIVE GEAR (0.0500 TO 0.0529 INCH THICK)		AR
- 50	1-100-213-12	. SHIM, ACCESSORY DRIVE GEAR (0.0530 TO 0.0559 INCH THICK)		AR
- 51	1-100-213-13	. SHIM, ACCESSORY DRIVE GEAR (0.0560 TO 0.0589 INCH THICK)		AR
- 52	1-100-213-14	. SHIM, ACCESSORY DRIVE GEAR (0.0590 TO 0.0619 INCH THICK)		AR
- 53	1-100-213-15	. SHIM, ACCESSORY DRIVE GEAR (0.0620 TO 0.0649 INCH THICK)		AR
- 54	1-100-213-16	. SHIM, ACCESSORY DRIVE GEAR (0.0200 TO 0.0229 INCH THICK)		AR
- 55	1-100-213-17	. SHIM, ACCESSORY DRIVE GEAR (0.0170 TO 0.0199 INCH THICK)		AR
- 56	1-100-213-18	. SHIM, ACCESSORY DRIVE GEAR (0.0140 TO 0.0169 INCH THICK)		AR
- 57	1-100-213-19	. SHIM, ACCESSORY DRIVE GEAR (0.0110 TO 0.0139 INCH THICK)		AR
- 58	1-100-213-20	. SHIM, ACCESSORY DRIVE GEAR (0.0650 TO 0.0679 INCH THICK)		AR
- 59	1-100-213-21	. SHIM, ACCESSORY DRIVE GEAR (0.0680 TO 0.0709 INCH THICK)		AR
60	1-300-119-02	. DELETED	A	REF
- 60A	1-300-015-02	. BEARING, BALL (SUPERSEDES 1-300-119-02) (REPL BY 1-300-663-01)		1
- 60B	1-300-015-04	. BEARING, BALL (SUPERSEDES 1-300-119-02) (REPL BY 1-300-663-01)		1
- 60C	1-300-663-01	. BEARING, BALL (REPLACES 1-300-015-02/-04)		1
70	1-300-588-01 OR	. FACE PLATE, SEAL (USE ON 1-100-720-42/-44/-45/-47/-51) (POST SB 0046)	B,C	1
- 70A	1-300-588-02	. FACE PLATE, SEAL (POST SB 0046)	B,C	1
80	1-100-413-12	. DELETED	A	REF
90	1-100-034-01	. NUT, PLAIN, ROUND		1
100	1-100-423-01	. LOCKRING, REAR BEARING		1
110	1-110-141-01	. DELETED	A	REF
- 110A	1-110-141-02	. CONE, REAR COMPRESSOR TURBINE (SUPERSEDES 1-110-141-01)		1
120	1-100-292-02	. BOLT, EXTERNALLY RELIEVED, GAS PRODUCER		6
130	1-100-131-01	. TABWASHER, GAS PRODUCER		3
140	1-100-293-01	. NUT, SPECIAL GAS PRODUCER		6

- ITEM NOT ILLUSTRATED

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FIG. 30
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
30 - 150	1-100-820-06	. TURBINE ROTOR, SECOND STAGE GAS PRODUCER (USE ON 1-100-720-42/-44) (SUPSD BY 1-100-820-08) (ALT ON 1-100-720-44)	B	1
- 150A	1-100-820-08	. TURBINE ROTOR, SECOND STAGE GAS PRODUCER (SUPERSEDES 1-100-820-06) (USE ON 1-100-720-23/-40/-42/-44/-45/-47) (SUPSD BY 1-101-360-04) (USE ON 1-100-720-40/-42/-45/-47) (PRE SB T53-L-13B-0113)		1
- 150B	1-101-360-04	. TURBINE ROTOR, SECOND STAGE GAS PRODUCER (SUPERSEDES 1-100-820-08) (USE ON 1-100-720-40/-42/-44/-45/-47/-51) (PRE SB T53-L-13B-0113)		1
- 150C	1-101-360-07	. TURBINE ROTOR, SECOND STAGE GAS PRODUCER (POST SB T53-L-13B-0113)		1
- 150D	1-101-360-08	. TURBINE ROTOR, SECOND STAGE GAS PRODUCER (POST SB T53-L-13B-0113)		1
160	1-140-023-01	. . PIN, STRAIGHT, HEADLESS (SUPSD BY 1-140-285-01) (USE ON 1-100-820-06/-08)		66
- 160A	1-140-285-01	. . PIN, STRAIGHT, HEADLESS (SUPERSEDES 1-140-023-01)		66
170	1-100-144-01	. . PLATE, SEALING, SECOND STAGE GAS PRODUCER		66
180	1-100-127-01	. . BLADE, TURBINE ROTOR, GAS PRODUCER (USE ON 1-100-820-08 AND 1-101-360-08) (REPL BY 1-100-118-07)		66
- 180A	1-100-189-00 OR	. . BLADE, TURBINE ROTOR, GAS PRODUCER (USE ON 1-100-820-06) (REPL BY 1-100-118-07)	B	AR
- 180B	1-100-189-01 OR	. . BLADE, TURBINE ROTOR, GAS PRODUCER (USE ON 1-100-820-06) (REPL BY 1-100-118-07)	B	AR
- 180C	1-100-189-02 OR	. . BLADE, TURBINE ROTOR, GAS PRODUCER (USE ON 1-100-820-06) (REPL BY 1-100-118-07)	B	AR

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
30 - 180D	1-100-189-03	. . BLADE, TURBINE ROTOR, GAS PRODUCER (USE ON 1-100-820-06) (REPL BY 1-100-118-07)	B	AR
- 180E	1-100-118-07	. . BLADE, TURBINE ROTOR, GAS PRODUCER (USE ON 1-101-360-04/-07) (REPLACES 1-100-127-01 AND 1-100-189-00/-01/-02/-03)		66
190	1-100-063-05	. . DISC, SECOND STAGE GAS PRODUCER (USE ON 1-101-360-04 AND 1-100-820-08) (SUPERSEDED BY 1-103-038-01) (PRE SB T53-L-13B-0113)		1
- 190A	1-103-038-01	. . DISC, SECOND STAGE GAS PRODUCER (USE ON 1-101-360-07/-08) (SUPERSEDES 1-100-063-05) (POST SB T53-L-13B-0113)		1
200	1-100-294-03	. SPACER, RING (SUPERSEDED BY 1-100-274-11) (PRE SB T53-L-13B-0113)		1
- 200A	1-100-294-11	. SPACER, RING (SUPERSEDES 1-100-294-03) (POST SB T53-L-13B-0113)		1
210	1-100-880-01	. DELETED	A	REF
- 210A	1-100-880-09	. TURBINE ROTOR, FIRST STAGE GAS PRODUCER (SUPERSEDES 1-100-880-01) (USE ON 1-100-720-23/-40/-44/-45) (ALT FOR 1-100-880-06 ON 1-100-720-42) (PRE SB 0045)		1
- 210B	1-100-880-06	. TURBINE ROTOR, FIRST STAGE GAS PRODUCER (USE ON 1-100-720-42) (PRE SB 0045)	B	1
- 210C	1-100-880-10	. TURBINE ROTOR, FIRST STAGE GAS PRODUCER (USE ON 1-100-720-42) (PRE SB 0045)	B	1
- 210D	1-100-880-12	. TURBINE ROTOR, FIRST STAGE GAS PRODUCER (POST SB 0045) (USE ON 1-100-720-42) (PRE SB T53-L-13B-0113)		1
- 210E	1-101-530-01	. TURBINE ROTOR, FIRST STAGE GAS PRODUCER (USE ON 1-100-720-40/-47/-51) (PRE SB T53-L-13B-0113)		1

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FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
30 - 210F	1-100-880-15	. TURBINE ROTOR, FIRST STAGE GAS PRODUCER (USE ON 1-100-720-42/-45) (POST SB T53-L-13B-0113)		1
- 210G	1-100-880-16	. TURBINE ROTOR, FIRST STAGE GAS PRODUCER (USE ON 1-100-720-42/-45) (POST SB T53-L-13B-0113)		1
- 210H	1-101-530-03	. TURBINE ROTOR, FIRST STAGE GAS PRODUCER (USE ON 1-100-720-40/-47/-51) (POST SB T53-L-13B-0113)		1
220	1-100-135-03	. . DISC, SEALING (USE ON 1-100-880-12/-15 AND 1-101-530-01) (PRE SB T53-L-13B-0113)		1
- 220A	1-100-135-15	. . DISC, SEALING (USE ON 1-100-880-16 AND 1-100-530-03) (POST SB T53-L-13B-0113)		1
230	1-100-890-03	. . DELETED		REF
- 230A	1-100-890-07	. . RING, RETAINING (SUPERSEDES 1-100-890-03) (USE ON 1-100-880-15) (POST SB T53-L-13B-0113)		1
- 230B	1-103-120-01	. . RING, RETAINING (USE ON 1-100-880-16 AND 1-101-530-03) (POST SB T53-L-13B-0113)		1
240	1-100-187-00	. . DELETED	A	REF
- 240A	1-100-187-01	. . DELETED	A	REF
- 240B	1-100-187-02	. . DELETED	A	REF
- 240C	1-100-187-03	. . DELETED	A	REF
- 240D	1-100-553-00	. . BLADE, FIRST TURBINE ROTOR, GAS PRODUCER (USE ON 1-100-880-09/-10) (ALT FOR 1-100-562-00 ON 1-100-880-09)		66
- 240E	1-100-553-01	. . BLADE, FIRST TURBINE ROTOR, GAS PRODUCER (USE ON 1-100-880-09/-10) (ALT FOR 1-100-562-01)		66
- 240F	1-100-553-02	. . BLADE, FIRST TURBINE ROTOR, GAS PRODUCER (USE ON 1-100-880-09/-10) (ALT FOR 1-100-562-02 ON 1-100-880-09)		66

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T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
30 - 240G	1-100-553-03	. . BLADE, FIRST TURBINE ROTOR, GAS PRODUCER (USE ON 1-100-880-09/-10) (ALT FOR 1-100-562-03)		66
- 240H	1-100-562-00	. . BLADE, FIRST TURBINE ROTOR, GAS PRODUCER (BLADE SIZE 1.549 TO 1.551 INCHES) (USE ON 1-100-880-09/-12) (ALT FOR 1-100-553-00 ON 1-100-880-09) (ALT FOR 1-100-132-06 ON 1-100-880-12)		66
- 240J	1-100-562-01	. . BLADE, FIRST TURBINE ROTOR, GAS PRODUCER (BLADE SIZE 1.552 TO 1.553 INCHES) (USE ON 1-100-880-09/-12) (ALT FOR 1-100-553-01 ON 1-100-880-09) (ALT FOR 1-100-132-06 ON 1-100-880-12)		66
- 240K	1-100-562-02	. . BLADE, FIRST TURBINE ROTOR, GAS PRODUCER (BLADE SIZE 1.554 TO 1.555 INCHES) (USE ON 1-100-880-09/-12) (ALT FOR 1-100-553-02 ON 1-100-880-09) (ALT FOR 1-100-132-06 ON 1-100-880-12)		66
- 240L	1-100-562-03	. . BLADE, FIRST TURBINE ROTOR, GAS PRODUCER (BLADE SIZE 1.556 TO 1.557 INCHES) (USE ON 1-100-880-09/-12) (ALT FOR 1-100-553-02 ON 1-100-880-09) (ALT FOR 1-100-132-06 ON 1-100-880-12)		66
- 240M	1-100-132-05	. . BLADE, FIRST TURBINE ROTOR, GAS PRODUCER (USE ON 1-100-880-06)	B	66
- 240N	1-100-132-06	. . BLADE, FIRST TURBINE ROTOR, GAS PRODUCER (USE ON 1-100-880-12/-15/-16) (ALT FOR 1-100-562-00 THRU -03)		66
- 240P	1-100-563-01	. . BLADE, FIRST TURBINE ROTOR, GAS PRODUCER (USE ON 1-101-530-01/-03) (ALT FOR 1-100-132-06 ON 1-100-880-12)		66
- 240Q	1-100-563-03	. . BLADE, FIRST TURBINE ROTOR, GAS PRODUCER (ALT FOR 1-100-563-01)		66

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FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
30 250	1-100-133-01	. . DISC, TURBINE, FIRST STAGE, GAS PRODUCER (USE ON 1-100-880-12 AND 1-101-530-01) (PRE SB T53-L-13B-0113)		1
- 250A	1-101-060-02	. . DELETED		REF
- 250B	1-103-035-01	. . DISC, TURBINE, FIRST STAGE, GAS PRODUCER (USE ON 1-100-880-15/-16 AND 1-101-530-03) (POST SB T53-L-13B-0113)		1
260	1-110-132-01	. CONE, FORWARD		1
270	1-100-289-01	. SHIM, TURBINE WHEEL, GAS PRODUCER (0.020 TO 0.025 INCH THICK)		AR
- 271	1-100-289-02	. SHIM, TURBINE WHEEL, GAS PRODUCER (0.030 TO 0.035 INCH THICK)		AR
- 272	1-100-289-03	. SHIM, TURBINE WHEEL, GAS PRODUCER (0.040 TO 0.045 INCH THICK)		AR
280	1-100-147-02	. RING, OIL, REAR COMPRESSOR BEARING (PRE SB T53-L-13B-0113/-0128)		1
- 280A	1-103-047-01	. RING, OIL, REAR COMPRESSOR BEARING (POST SB T53-L-13B-0113/-0128)		1
290	1-300-176-03	. BEARING, ROLLER, CYLINDRICAL (PRE SB 0063)		1
- 290A	1-300-176-04	DELETED (POST SB T53-L-13B-0086)		REF
- 290B	1-300-584-01	. BEARING, ROLLER, CYLINDRICAL (POST SB 0063)		1
- 290C	1-300-584-02	DELETED (POST SB T53-L-13B-0086)		REF
- 290D	1-300-665-01	. BEARING, ROLLER, CYLINDRICAL (POST SB T53-L-13B-0086)		1
300	1-100-146-02	. RING, OIL, FORWARD COMPRESSOR BEARING (USE ON 1-100-720-23/-42) (SUPSD BY 1-100-146-04)	A,B	1
- 300A	1-100-146-04	. RING, OIL, FORWARD COMPRESSOR BEARING (SUPERSEDES 1-100-146-02)		1
310	1-100-502-02	. BOLT, DOUBLE HEXAGON, EXTENDED WASHER HEAD		12

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FIG. 30
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T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
30 320	MS9684-11	. DELETED	A	REF
- 320A	1-100-148-01	. WASHER, CUP LOCK (SUPERSEDES MS9684-11)		12
330	1-100-078-03	. DELETED	A	REF
- 330A	1-100-078-09	. DELETED	A	REF
- 330B	1-100-078-07	. IMPELLER, CENTRIFUGAL COMPRESSOR, INTERSTAGE BLEED (PRE SB T53-L-13B-0108) (SUPSD BY 1-100-078-13)		1
- 330C	1-100-078-13	. IMPELLER, CENTRIFUGAL COMPRESSOR, INTERSTAGE BLEED (USE ON 1-100-720-40/-47/-51) (POST SB T53-L-13B-0108) (SUPERSEDES 1-100-078-07)		1
- 330D	1-100-078-08	. IMPELLER, CENTRIFUGAL COMPRESSOR, INTERSTAGE BLEED (PRE SB T53-L-13B-0108) (SUPSD BY 1-100-078-14)		1
- 330E	1-100-078-14	. IMPELLER, CENTRIFUGAL COMPRESSOR, INTERSTAGE BLEED (USE ON 1-100-720-42) (POST SB T53-L-13B-0108) (SUPERSEDES 1-100-078-08)		1
- 340	1-101-260-02	. DELETED	A	REF
- 340A	1-101-260-10	. DELETED	A	REF
- 340B	1-101-260-03	. ROTOR SUBASSEMBLY, COMPRESSOR (USE ON 1-100-720-42) (SUPSD BY 1-101-260-12)	B	1
- 340C	1-101-260-12	. ROTOR SUBASSEMBLY, COMPRESSOR (USE ON 1-100-720-42) (SUPERSEDES 1-101-260-03)	B	1
- 340D	1-101-260-08	. ROTOR SUBASSEMBLY, COMPRESSOR (POST SB 0046) (USE ON 1-100-720-44/-45)	B,C	1
- 340E	1-101-260-11	. ROTOR SUBASSEMBLY, COMPRESSOR (USE ON 1-100-760-47/-51)	B,C	1
350	1-100-506-02	. . SCREW, CAP SOCKET HEAD (REPL BY 1-100-506-03)		10
- 350A	1-100-506-03	. . SCREW, CAP SOCKET HEAD (REPLACES 1-100-506-02)		10
360	1-080-028-02	. . RETAINER, BOLT		10

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T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
30 - 370	1-101-080-01	. . DELETED	A	REF
- 370A	1-101-080-05	. . DELETED	A	REF
- 370B	1-101-080-04	. . DELETED	A	REF
- 370C	1-101-080-06	. . SHAFT ASSY, FRONT (USE ON 1-100-260-11/-12)	B,C	1
380	1-100-361-06	. . . BLADE, TRANSONIC COMPRESSOR, FIRST STAGE		31
- 380A	1-100-361-05	. . . BLADE SET, SPARE, COMPRESSOR, FIRST STAGE (FIELD REPLACEMENT)		AR
390	1-100-505-02	. . . PLATE, LOCKING, COMPRESSOR ROTOR BLADE		AR
400	1-300-268-02	. . . PIN, SPRING		31
410	1-100-495-03	. . . DELETED	A	REF
- 410A	1-100-495-07	. . . SHAFT, FRONT, COMPRESSOR ROTOR (POST SB 0046) (USE ON 1-101-080-04/-06)	B,C	1
420	1-100-502-02	. . BOLT, DOUBLE HEXAGON, EXTENDED WASHER HEAD		16
430	MS9684-11	. . DELETED	A	REF
- 430A	1-100-148-01	. . WASHER, CUP, LOCK (SUPERSEDES MS9684-11) (USE ON 1-101-260-02/-03/-08/-11/-12)		16
440	1-100-501-01	. . SHAFT, REAR COMPRESSOR		1
- 450	1-101-250-02	. . DELETED	A	REF
- 450A	1-101-090-01	. . DELETED	A	REF
- 450B	1-101-090-02	. . ROTOR SUBASSEMBLY, COMPRESSOR (USE ON 1-101-260-03)	B	1
- 450C	1-101-090-06	. . ROTOR SUBASSEMBLY, COMPRESSOR (SUPSD BY 1-101-090-07) (USE ON 1-101-260-10/-11)		1
- 450D	1-101-090-07	. . ROTOR SUBASSEMBLY, COMPRESSOR (SUPERSEDES 1-101-090-06) (USE ON 1-101-260-10/-11/-12)		1
460	1-100-286-09	. . . BLADE, TRANSONIC COMPRESSOR, SECOND STAGE		34
- 460A	1-100-286-08	. . . BLADE SET, SPARE, COMPRESSOR, SECOND STAGE (FIELD REPLACEMENT)		AR

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T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
30 470	1-100-505-02	. . . PLATE, LOCKING, COMPRESSOR ROTOR BLADE		34
480	1-300-268-02	. . . PIN, SPRING		34
490	1-100-383-05	. . . BLADE, COMPRESSOR ROTOR, THIRD STAGE		34
- 490A	1-100-383-04	. . . BLADE SET, SPARE, COMPRESSOR ROTOR, THIRD STAGE (FIELD REPLACEMENT)		AR
500	1-100-505-02	. . . PLATE, LOCKING, COMPRESSOR ROTOR BLADE		34
510	1-300-268-02	. . . PIN, SPRING		34
520	1-100-384-05	. . . BLADE, COMPRESSOR ROTOR, FOURTH STAGE		36
- 520A	1-100-384-04	. . . BLADE SET, SPARE, COMPRESSOR ROTOR, FOURTH STAGE (FIELD REPLACEMENT)		AR
530	1-100-505-02	. . . PLATE, LOCKING, COMPRESSOR ROTOR BLADE		36
540	1-300-268-02	. . . PIN, SPRING		36
550	1-100-385-05	. . . BLADE, COMPRESSOR ROTOR, FIFTH STAGE		38
- 550A	1-100-385-04	. . . BLADE SET, SPARE, COMPRESSOR ROTOR, FIFTH STAGE (FIELD REPLACEMENT)		AR
560	1-100-505-02	. . . PLATE, LOCKING, COMPRESSOR ROTOR BLADE		38
570	1-300-268-02	. . . PIN, SPRING		38
580	1-101-250-03	. . . ROTOR, COMPRESSOR ASSY (USE ON 1-101-090-01/-06)		1
- 580A	1-101-250-04	. . . ROTOR, COMPRESSOR ASSY (USE ON 1-101-090-02/-07)		1
590	1-100-800-04	. SHAFT ASSY, POWER		1

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

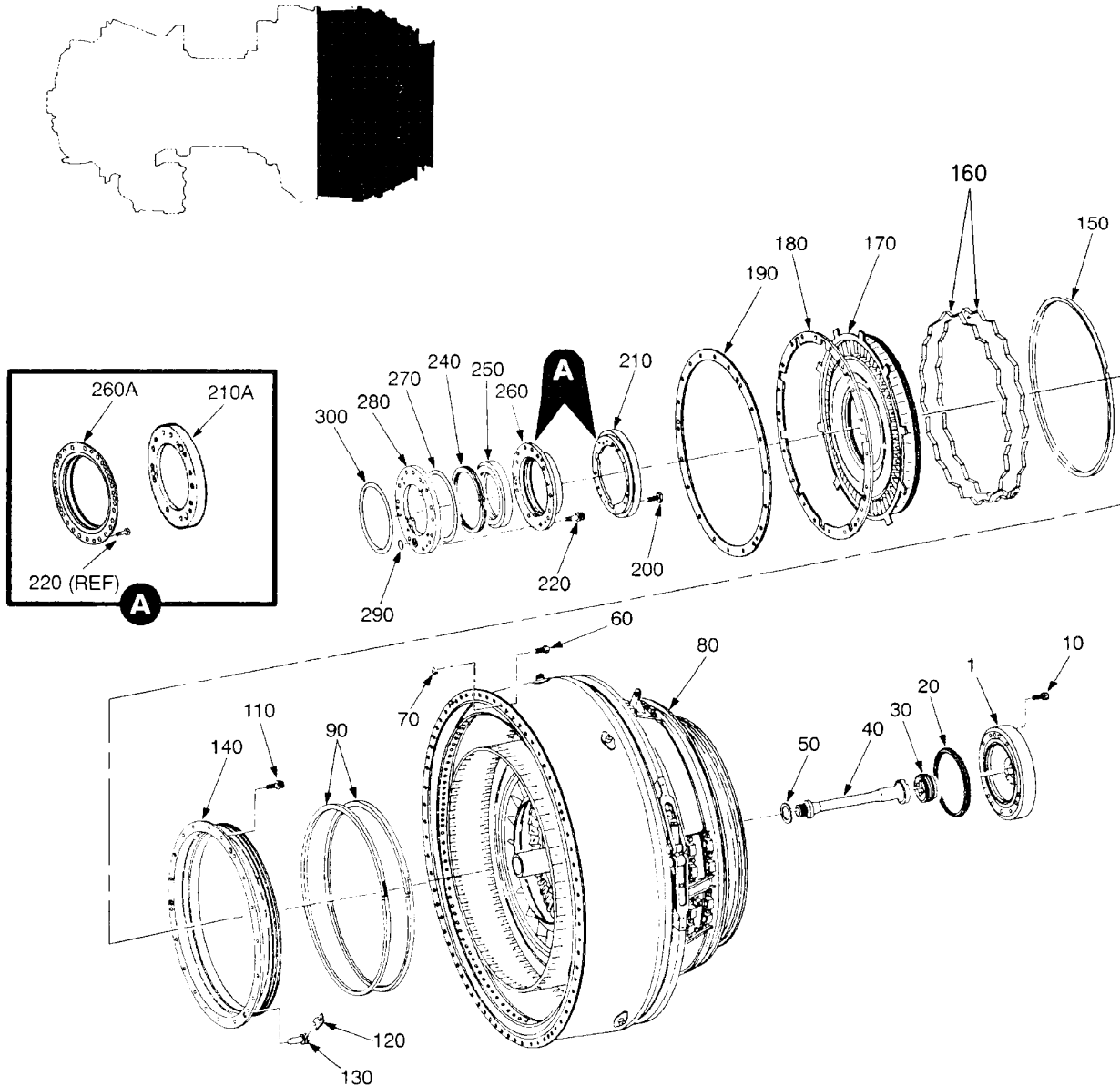
DETAILED PARTS LIST REAR BEARING COVER, COMBUSTOR TURBINE, AND DIFFUSER HOUSING ASSEMBLIES

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L13B25R1

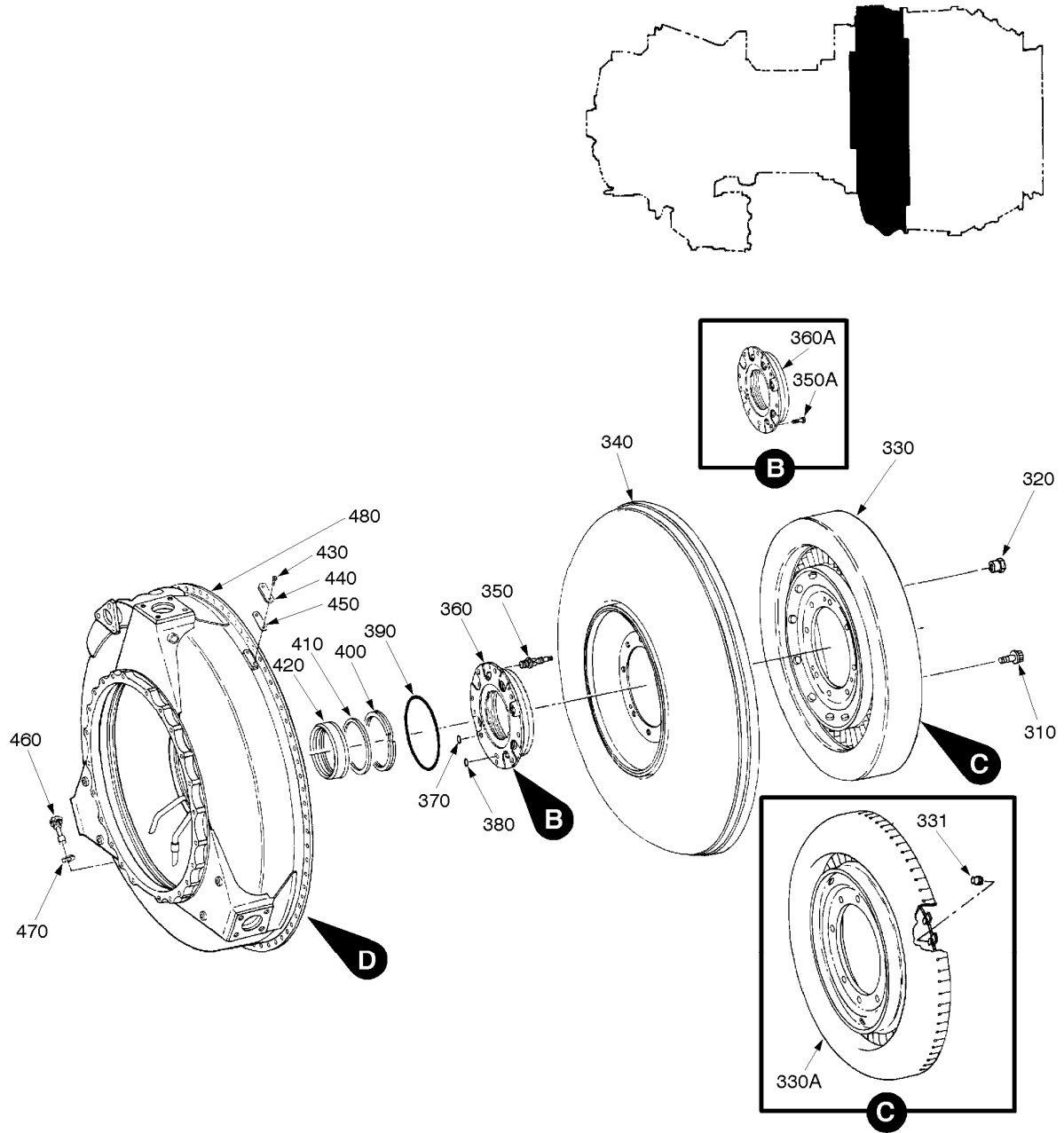
Rear Bearing Cover, Combustor Turbine, and Diffuser Housing Assemblies
Figure 31 (Sheet 1 of 3)

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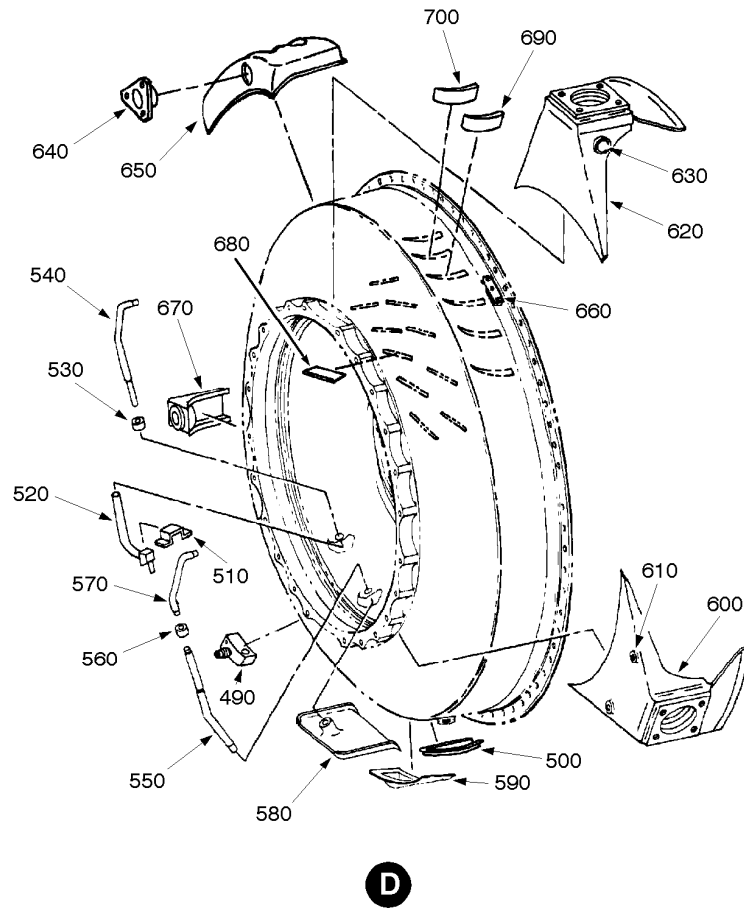
Rear Bearing Cover, Combustor Turbine, and Diffuser Housing Assemblies
Figure 31 (Sheet2)

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Rear Bearing Cover, Combustor Turbine, and Diffuser Housing Assemblies
Figure 31 (Sheet 3)

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T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
31		REAR BEARING COVER, COMBUSTOR TURBINE, AND DIFFUSER HOUSING ASSEMBLIES		
1	1-140-640-03	. COVER, TURBINE, REAR (ATTACHING PARTS)		1
10	1-140-059-01	. BOLT, INTERNAL WRENCHING (REPL BY STD3061-08)		10
- 10A	STD3061-08	. BOLT (REPLACES 1-140-059-01) -----*		10
20	1-300-462-01 OR	. SEAL, PLAIN		1
- 20A	1-300-462-02	. SEAL, PLAIN		1
30	1-140-233-01	. NUT, INTERNAL WRENCHING (REPL BY 1-140-233-02)		1
- 30A	1-140-233-02	. NUT, INTERNAL WRENCHING (REPLACES 1-140-233-01)		1
40	1-140-067-14	. BOLT, POWER SHAFT (REPL BY 1-140-067-16)		1
- 40A	1-140-067-16	. BOLT, POWER SHAFT (REPLACES 1-140-067-14)		1
50	1-140-217-01	. SHIM, POWER SHAFT RETAINER (0.015 INCH THICK)		AR
- 51	1-140-217-02	. SHIM, POWER SHAFT RETAINER (0.035 INCH THICK)		AR
- 52	1-140-217-03	. SHIM, POWER SHAFT RETAINER (0.060 INCH THICK)		AR
- 53	1-140-217-04	. SHIM, POWER SHAFT RETAINER (0.125 INCH THICK)		AR
60	AN101010	. BOLT (REPL BY MS9518-08)		72
- 60A	MS9518-08	. BOLT (REPL BY MS9489-08)		72
- 60B	MS9489-08	. BOLT (REPLACES MS9518-08)		72
70	AN363-1032	. NUT (REPL BY MS21042-3)		72
- 70A	MS21042-3	. NUT		72
- 70B	MS21043-3	. NUT (ALTN FOR MS21042-3)		72
80	1-130-630-08	. DELETED	A	REF
- 80A	1-130-630-17	. DELETED	A	REF
- 80B	1-130-630-22	. COMBUSTOR TURBINE ASSY (SUPSD BY 1-130-630-23) (SEE FIG. 32 FOR BKDN)	B,C	1
- 80C	1-130-630-23	. COMBUSTOR TURBINE ASSY (SUPERSEDES 1-130-630-22) (USE WITH 1-110-710-06 ONLY) (SEE FIG. 32 FOR BKDN)	B,C	1

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T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
31 90	1-300-351-01	. DELETED	A	REF
- 90A	1-300-487-01	. SEAL RING, METAL		2
	OR			
- 90B	1-300-487-03	. SEAL RING, METAL		2
	OR			
- 90C	1-300-487-04	. SEAL RING, METAL		2
	OR			
- 90D	1-300-487-05	. SEAL RING, METAL		2
- 100	1-300-352-01	. DELETED	A	REF
- 100A	1-300-488-01	. DELETED	A	REF
110	1-110-262-01	. BOLT, SPECIAL		20
120	1-120-034-01	. PLATE, PIN RETAINING		3
130	1-120-033-01	. PIN, STRAIGHT HEADED		3
140	1-120-032-01	. CYLINDER, SECOND STAGE GAS PRODUCER		1
150	1-120-035-01	. RING, SEALING (REPL BY 1-120-035-02)	A,B	1
- 150A	1-120-035-02	. RING, SEALING (REPLACES 1-120-035-01)		1
160	1-120-038-01	. SPRING, EXPANSION, SEAL RING (REPL BY 1-120-038-02)	A,B	2
- 160A	1-120-038-02	. SPRING, EXPANSION, SEAL RING (REPLACES 1-120-038-01)		2
170	1-120-000-06	. DELETED	A	REF
- 170A	1-120-000-14	. NOZZLE, TURBINE, SECOND STAGE (REPLACES 1-120-000-06)		1
180	1-120-031-01	. RING, MOUNTING		1
190	1-120-029-01	. SPACER, GAS PRODUCER TURBINE		AR
	OR			
- 191	1-120-029-02	. SPACER, GAS PRODUCER TURBINE		AR
	OR			
- 192	1-120-029-03	. SPACER, GAS PRODUCER TURBINE		AR
200	1-110-137-01	. BOLT, MACHINE, HEX HEAD		8
210	1-110-161-03	. SEALING RING, OUTER, GAS PRODUCER (PRE SB T53-L-13B-0113)		1
210A	1-110-398-01	. SEALING RING, OUTER, GAS PRODUCER (POST SB T53-L-13B-0113)		1
220	1-140-157-02	. BOLT, MACHINE (REPL BY MS9556-08)		3
- 220A	MS9556-08	. BOLT, MACHINE (REPLACES 1-140-157-02)		3

- ITEM NOT ILLUSTRATED

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FIG. 31
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 58

INSERT PAGE 2 OF 2 FACING PAGE 169.

Reason: To add alternate PNs for Item 340 in IPL Figure 31.

Items 340A and 340B are added to the table as follows:

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
31				
- 340A	1-110-500-13	.DEFLECTOR (POST SB T53-0163)		1
- 340B	1-110-500R12	.DEFLECTOR (ALT FOR 1-110-500-13)		1

-ITEM NOT ILLUSTRATED

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
31 - 230	1-110-600-02	. DELETED	A	REF
- 230A	1-110-600-05	. SEAL AND RETAINER ASSY (PRE SB T53-L-13B-0113)	B	1
- 230B	1-110-720-02	. SEAL AND RETAINER ASSY (POST T53-0073) (POST SB T53-L-13B-0113)	B,C	1
240	1-300-359-01	. . RING, RETAINING		1
250	1-300-174-01	. . DELETED	A	REF
- 250A	1-300-174-02	. . SEAL, PLAIN, ENCASED (USE ON 1-110-600-05)		1
- 250B	1-300-174-03	. . SEAL, PLAIN, ENCASED (USE ON 1-110-600-05)		1
- 250C	1-300-616-01	. . SEAL, PLAIN, ENCASED (USED ON 1-110-720-02)		1
260	1-110-194-04	. . RETAINER, OIL SEAL (USE ON 1-110-600-02/-05)		1
260A	1-110-252-03	. . RETAINER, OIL SEAL (USE ON 1-110-720-02)	B,C	1
270	1-300-315-01	. GASKET, METAL O-RING		1
280	1-110-181-06	. PLATE, RETAINING (PRE SB 0073)		1
- 280A	1-110-181-10	. PLATE, RETAINING (POST SB 0073)	B,C	1
290	MS9371-07	. PACKING, PREFORMED		2
300	1-300-315-01	. GASKET, METAL O-RING		1
310	MS9171-10	. BOLT, MACHINE		8
320	1-110-134-01	. NUT, SPECIAL (USE WITH 1-110-230-08) (PRE SB 0073)		2
330	1-110-520-19	. NOZZLE, TURBINE, FIRST STAGE		1
330A	1-110-710-06	. NOZZLE, TURBINE, FIRST STAGE (USE WITH 1-130-630-22/-23 ONLY) (POST SB T53-L-13B-0073)	B,C	1
331	1-300-623-01	. . NUT, SERRATED, SWAGE	B,C	20
340	1-110-500-03	. DEFLECTOR, COMBUSTION CHAMBER		1
350	1-110-131-04	. STUD, STEPPED, BEARING HOUSING (USE WITH 1-110-230-08) (PRE SB 0063)		2
350A	AN115408	. SCREW (USE WITH 1-110-230-15) (POST SB 0063)	B,C	2
360	1-110-590-02	. HOUSING, REAR BEARING (PRE SB T53-0073) (PRE SB T53-L-13B-0113)		1
360A	1-110-470-13	. HOUSING, REAR BEARING (POST SB T53-0073) (POST SB T53-L-13B-0113)	B,C	1
370	MS9202-015	. GASKET, METAL		1
380	MS9373-017	. GASKET, METAL		1

- ITEM NOT ILLUSTRATED

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FIG. 31
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T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
31 390	1-300-249-01 OR	. SEAL, RING METAL		1
- 390A	1-300-249-02 OR	. SEAL, RING METAL		1
- 390B	1-300-249-03	. SEAL, RING METAL		1
400	1-300-358-01	. RING, RETAINING		1
410	1-110-211-01	. SPACER, RING		1
420	1-300-173-02 OR	. SEAL, PLAIN, ENCASED		1
- 420A	1-300-173-03 OR	. SEAL, PLAIN, ENCASED		1
- 420B	1-300-173-04	. SEAL, PLAIN, ENCASED		1
430	MS35275-241	. SCREW, MACHINE		4
440	1-110-073-01	. PLATE, PROBE		2
450	1-110-072-01	. GASKET, THERMOCOUPLE		2
460	1-110-114-08	. STRAINER, OIL, REAR BEARING HOUSING		1
470	1-110-197-01	. GASKET, STRAINER, OIL, REAR BEARING HOUSING		1
480	1-110-230-08	. HOUSING, DIFFUSER (PRE SB 0073)		1
- 480A	1-110-230-15	. HOUSING, DIFFUSER (POST SB 0073) (PARTIAL BREAKDOWN FOLLOWS) (REPL BY 1-110-300-11)	B,C	1
- 480B	1-110-300-11	. HOUSING, DIFFUSER (PARTIAL BREAKDOWN FOLLOWS) (REPLACES 1-110-230-15) (FOR NON-US ARMY ENGINES ONLY)	B,C	1
490	1-110-011-04	. . CONNECTOR, OIL INLET, DIFFUSER		1
500	1-110-119-02	. . COWL, MANIFOLD		1
510	1-110-093-03	. . BRACKET, AIR DIFFUSER		1
520	1-110-110-06	. . TUBE ASSY, OIL INLET		1
530	1-110-309-02	. . SLEEVE, OIL INLET TUBE, DIFFUSER HOUSING		1
540	1-110-301-03	. . TUBE, OIL INLET, SUPPORT, DIFFUSER HOUSING		1
550	1-110-214-01	. . TUBE, OIL DRAIN, DIFFUSER HOUSING		1
560	1-110-219-01	. . SLEEVE, OIL DRAIN TUBE, DIFFUSER HOUSING		1
570	1-110-218-01	. . TUBE, OIL DRAIN, DIFFUSER HOUSING		1

- ITEM NOT ILLUSTRATED

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FIG. 31
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T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
31 580	1-110-610-01	. . COWL ASSY, MANIFOLD, INNER, AIR DIFFUSER		1
590	1-110-100-07	. . MANIFOLD, OUTER, DIFFUSER		1
600	1-110-120-03	. . MOUNT ASSY, REAR ENGINE		2
610	1-110-041-02	. . . BOSS, REAR MOUNT, ENGINE		2
620	1-110-130-04	. . MOUNT ASSY, REAR ENGINE HOIST		1
630	1-110-085-02	. . . TUBE, ENGINE HOIST, REAR MOUNT		1
640	1-110-109-03	. . ADAPTER, BLEED AIR		1
650	1-110-103-04	. . MANIFOLD, EXTERNAL BLEED AIR		1
660	1-110-023-02	. . BOSS, MOUNTING PROBE, DIFFUSER HOUSING		2
670	1-110-250-02	. . PAN, AIR OUTLET, INTERSTAGE BLEED		1
680	1-110-051-02	. . VANE, FIRST ROW, DIFFUSER		28
690	1-110-052-02	. . VANE, GUIDE, DIFFUSER		8
700	1-110-121-02	. . VANE, GUIDE, DIFFUSER		36

- ITEM NOT ILLUSTRATED

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FIG. 31
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

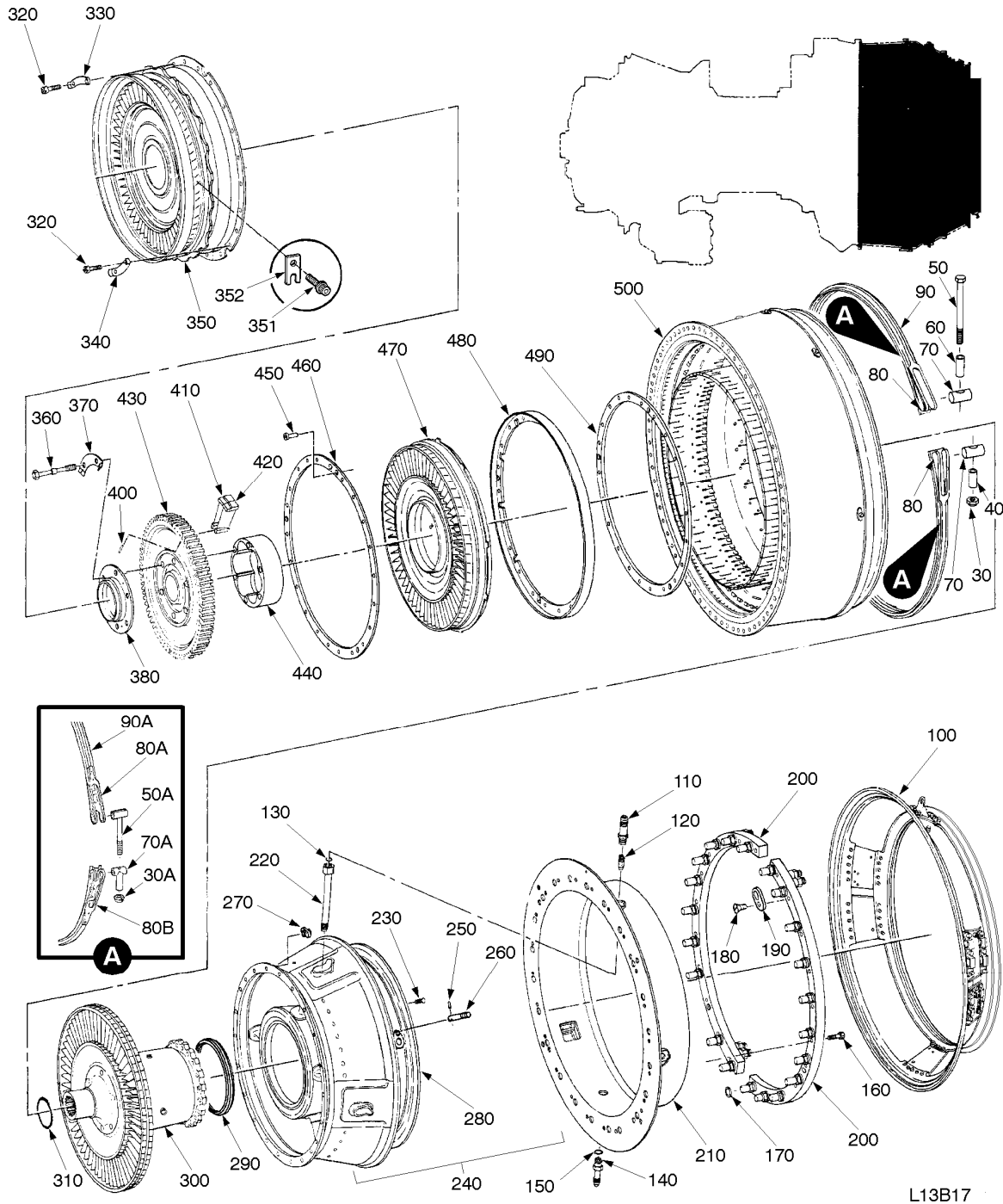
DETAILED PARTS LIST COMBUSTOR TURBINE ASSEMBLY

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FIG. 32
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



Combustor Turbine Assembly
Figure 32

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FIG. 32
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T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
32		COMBUSTOR TURBINE ASSY		
- 1	1-130-630-08	DELETED	A	REF
- 1A	1-130-630-17	DELETED	A	REF
- 1B	1-130-630-22	COMBUSTOR TURBINE ASSY (SUPSD BY 1-130-630-23) (SEE FIG. 31 FOR NHA) (POST SB T53-L-13B-0073)	B,C	REF
- 1C	1-130-630-23	COMBUSTOR TURBINE ASSY (SUPERSEDES 1-130-630-22) (SEE FIG. 31 FOR NHA) (POST SB T53-L-13B-0073)	B,C	REF
- 10	1-300-239-01 OR	. COUPLING, CLAMP, GROOVED		1
- 10A	1-300-239-02	. COUPLING, CLAMP, GROOVED		1
- 20	TS5210S4-3	. . V-BAND ASSY (V94581) (USE ON 1-300-239-01)		2
- 20A	56454	. . V-BAND ASSY (V98625) (USE ON 1-300-239-02)		1
30	206M5	. . . NUT (V94581) (USE ON 1-300-239-01)		1
30A	57979-6	. . . NUT (USE ON 1-300-239-02)		2
40	214HS5-82	. . . SPACER		1
50	TS5210S4-5	. . . BOLT (V94581) (USE ON 1-300-239-01)		1
50A	1807-125-400	. . . BOLT (USE ON 1-300-239-02)		2
60	214HS5-82	. . . SPACER (V94581)		1
70	201B5-887	. . . TRUNNION, V-BAND (V94581) (USE ON 1-300-239-01)		2
70A	19495-125-175	. . . TRUNNION, V-BAND (USE ON 1-300-239-02)		2
80*	TS5210S4-7	. . . END, LOOP (V94581)		2
80A*	18631	. . . STRAP END (V98625)		2
80B*	18632	. . . STRAP END (V98625)		2
90*	208-10-55A2212	. . . V-RETAINER		1
90A*	NR1417AH2212-B038	. . . RETAINER (V94581)		2
100	1-150-260-02	. CONE ASSY, SUPPORT, EXHAUST DIFFUSER (SEE FIG. 33 FOR BKDN)		1
110	1-150-108-01	. ADAPTER, OIL STRAINER HOUSING		1
120	1-150-107-03	. STRAINER, OIL		1
130	M83248-1-906	. PACKING, PREFORMED		2
140	1-150-006-01	. CONNECTOR, OIL TUBE		1

- ITEM NOT ILLUSTRATED

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FIG. 32
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T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
32 150	STD3017E6	. PACKING, PREFORMED (REPL BY M83248-1-906)		1
- 150A	M83248-1-906	. PACKING, PREFORMED (REPLACES STD3017E6)		1
160	STD3022-108	. SCREW, CAP, SOCKET HEAD (REPL BY NAS1351C4H14)		22
- 160A	NAS1351C4H14	. SCREW, CAP, SOCKET HEAD (REPL BY STD3061-12)		22
- 160B	STD3061-12	. BOLT (REPLACES NAS1351C4H14)		22
170	1-300-151-01	. SEAL, PLAIN		22
	OR			
- 170A	1-300-151-02	. SEAL, PLAIN		22
180	AN507C836-5	. DELETED	A	REF
- 180A	MS24693C247	. SCREW (USE ON 1-130-630-17/-22/-23)		4
190	1-130-236-03	. GASKET, SEALING (PRE SB T53-0154)		4
- 190A	1-130-236-05	. GASKET, SEALING (POST SB T53-0154)		4
200	1-130-730-02	. MANIFOLD ASSY, FUEL (SEE FIG. 33 FOR BKDN)		2
210	1-150-250-02	. SHIELD, FIRE		1
220	1-150-005-02	. TUBE, POWER TURBINE		2
230	AN510C10-6	. SCREW, MACHINE		2
240	1-150-240-03	. DIFFUSER ASSY, EXHAUST (PRE SB T53-0073)		1
- 240A	1-150-240-06	. DIFFUSER ASSY, EXHAUST (POST SB T53-0073)	B,C	1
250	1-140-023-06	. . PIN		6
260	1-150-007-02	. . STUD		6
270	1-300-086-01	. . NUT, SELF-LOCKING, ROUND		22
280	1-150-230-06	. . DELETED	A	REF
- 280A	1-150-230-09	. . DIFFUSER (USE ON 1-150-240-06)	B,C	1
290	1-300-462-01	. SEAL, PLAIN		1
	OR			
- 290A	1-300-462-02	. SEAL, PLAIN		1
300	1-140-530-06	. DELETED	A	REF
- 300A	1-140-530-14	. TURBINE ROTOR AND BEARING HOUSING ASSY, POWER (REPLACES 1-140-530-06) (SEE FIG. 34 FOR BKDN)		1
	OR			
- 300B	1-140-530-13	. TURBINE ROTOR AND BEARING HOUSING ASSY, POWER (SEE FIG. 34 FOR BKDN)		1
310	MS9205-013	. GASKET		1
320	1-130-245-01	. BOLT, INTERNAL WRENCHING		22

- ITEM NOT ILLUSTRATED

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FIG. 32
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T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 57

INSERT PAGE 2 OF 2 FACING PAGE 176.

Reason: To fix PN MS24693-C247 for Item 180A and to add Item 190B.

Item 180A is fixed and Item 190B is added to IPL Figure 32 as follows:

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
32				
-180A	MS24693-C247	. SCREW (USE ON 1-130-630-17/ -22/-23)		4
-190B	1-130-236-09	. GASKET, SEALING (POST SB T53-0170)		4

- ITEM NOT ILLUSTRATED

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 60

INSERT PAGE 2 OF 2 FACING PAGE 177.

Reason: To delete dash number (-03) from the nomenclature for Item 410 in IPL Fig 32.

Item 410 Nomenclature is changed as follows:

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
32 410	1-190-007-03	. . BLADE, TURBINE ROTOR, POWER BLADE "A" (USE ON 1-190-010-02/ -09)		33

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

TEMPORARY REVISION NO. 63

INSERT PAGE 3 OF 3 FACING PAGE 177.

Reason: To add Item 360B to IPL Figure 32.

Item 360B is added as follows:

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
32 - 360B	1-140-168-04	. BOLT, EXTERNALLY RELIEVED BODY (POST SB T53-0185, DO NOT MIX WITH PN 1-140-168-03)		6

- ITEM NOT ILLUSTRATED

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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
32 330	1-190-019-02	. LOCKING PLATE, NUT AND BOLT		1
340	1-190-019-03	. LOCKING PLATE, NUT AND BOLT		10
350	1-190-000-09	. NOZZLE, TURBINE, FIRST STAGE (REPL BY 1-190-050-07)		1
- 350A	1-190-050-07	. NOZZLE, TURBINE, FIRST STAGE (REPLACES 1-190-000-09) (POST SB T53-L-13B-0073)	C	1
351	MS9565-05	. BOLT		12
352	1-190-036-02	. DELETED		REF
- 352A	1-190-037-01	. PLATE, COVER		12
- 352B	1-190-060-01	. PLATE, COVER (ALT FOR 1-190-037-01)		12
360	1-140-168-02	. DELETED	A	REF
- 360A	1-140-168-03	. BOLT, EXTERNALLY RELIEVED BODY (POST SB T53-L-13B-0127) (USE WITH 1-140-530-13/-14)	B,C	6
370	1-140-142-02	. LOCKING PLATE, NUT AND BOLT		3
380	1-190-016-01	. SEALING FLANGE, FIRST STAGE NOZZLE		1
- 390	1-190-010-02	. TURBINE ROTOR, FIRST STAGE (REPL BY 1-190-010-09)		1
- 390A	1-190-010-03	. TURBINE ROTOR, FIRST STAGE (PRE SB T53-L-13B-0113)		1
- 390B	1-190-010-08	. TURBINE ROTOR, FIRST STAGE (POST SB T53-L-13B-0113)		1
- 390C	1-190-010-09	. TURBINE ROTOR, FIRST STAGE (ALT FOR 1-190-010-08) (POST SB T53-L-13B-0113)		1
400	1-140-285-01	. . PIN, STRAIGHT, HEADLESS		66
410	1-190-007-03	. . BLADE, TURBINE ROTOR, POWER BLADE "A" (USE ON 1-190-010-02/ -03/-09)		33
- 410A	1-190-007-07	. . BLADE, TURBINE ROTOR, POWER BLADE "A" (USE ON 1-190-010-03/ -08)		33
420	1-190-008-02	. . BLADE, TURBINE ROTOR POWER, BLADE "B" (USE ON 1-190-010-02/ -09)		33
- 420A	1-190-008-04	. . BLADE, TURBINE ROTOR, POWER, BLADE "B" (USE ON 1-190-010-03/ -08)		33

- ITEM NOT ILLUSTRATED

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FIG. 32
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T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
32 430	1-190-009-05	. . DISC, FIRST STAGE, POWER TURBINE (USE ON 1-190-010-02/-03) (SUPERSEDED BY 1-090-010-08) (PRE SB T53-L-13B-0113)		1
- 430A	1-190-009-11	. . DISC, FIRST STAGE, POWER TURBINE (USE ON 1-190-010-08/-09) (SUPERSEDES 1-190-039-05) (POST SB T53-L-13B-0113)		1
440	1-140-169-03	. DELETED	A	REF
- 440A	1-140-169-04	. SPACER, POWER TURBINE ROTOR (REPLACES 1-140-169-03) (USE WITH 1-140-530-13/-14) (SUPERSEDED BY 1-140-169-07) (PRE SB T53-L-13B-0113) (POST T53-L-13B-0127)	B,C	1
- 440B	1-140-169-07	. SPACER, POWER TURBINE ROTOR (USE WITH 1-140-530-17) (SUPERSEDES 1-140-169-03/-04) (POST SB T53-L-13B-0113)	B,C	1
450	1-190-021-01	. PIN, STRAIGHT HEADED (0.2495 TO 0.2505 INCH DIAMETER)		AR
- 451	1-190-021-02	. PIN, STRAIGHT HEADED (0.2510 TO 0.2515 INCH DIAMETER)		AR
- 452	1-190-021-03	. PIN, STRAIGHT HEADED (0.2520 TO 0.2525 INCH DIAMETER)		AR
- 453	1-190-021-04	. PIN, STRAIGHT HEADED (0.2530 TO 0.2535 INCH DIAMETER)		AR
460	1-140-276-01	. SPACER, RING, SECOND STAGE (0.022 TO 0.028 INCH THICK)	B,C	AR
- 461	1-140-276-02	. SPACER, RING, SECOND STAGE (0.029 TO 0.035 INCH THICK)	B,C	AR
- 462	1-140-276-03	. SPACER, RING, SECOND STAGE (0.036 TO 0.044 INCH THICK)	B,C	AR
- 463	1-140-303-01	. DELETED	A	REF
- 464	1-140-303-02	. DELETED	A	REF
- 465	1-140-303-03	. DELETED	A	REF
470	1-140-470-05	. NOZZLE, TURBINE SECOND STAGE (PRE SB T53-L-13B-0130)		1
- 470A	1-140-470-10	. NOZZLE, TURBINE SECOND STAGE (POST SB T53-L-13B-0130)		1
- 470B	1-140-470R11	. NOZZLE, TURBINE SECOND STAGE (ALT FOR 1-140-470-10) (POST SB T53-L-13B-0130)		1

- ITEM NOT ILLUSTRATED

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FIG. 32
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
32 480	1-140-275-01	. RING, MOUNTING (USE WITH 1-150-240-06)		1
- 480A	1-140-275-02	. RING, MOUNTING (REPL BY 1-140-275-06)		1
- 480B	1-140-275-06	. RING, MOUNTING (REPLACES 1-140-275-02) (USE WITH 1-150-240-03)		1
490	1-140-276-01	. SPACER, RING, SECOND STAGE (0.022 TO 0.028 INCH THICK)	B,C	AR
- 491	1-140-276-02	. SPACER, RING, SECOND STAGE (0.029 TO 0.035 INCH THICK)	B,C	AR
- 492	1-140-276-03	. SPACER, RING, SECOND STAGE (0.036 TO 0.044 INCH THICK)	B,C	AR
- 493	1-140-303-01	. DELETED	A	REF
- 494	1-140-303-02	. DELETED	A	REF
- 495	1-140-303-03	. DELETED	A	REF
500	1-130-620-05	. COMBUSTION CHAMBER ASSY (USE ON 1-130-630-08/-22) (SEE FIG. 35 FOR BKDN)		1
- 500A	1-130-620-10	. DELETED	A	REF
- 500B	1-130-620-16	. COMBUSTION CHAMBER ASSY (USE ON 1-130-630-23) (SEE FIG. 35 FOR BKDN)	B,C	1

- ITEM NOT ILLUSTRATED

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FIG. 32
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

DETAILED PARTS LIST FUEL MANIFOLD AND EXHAUST DIFFUSER SUPPORT CONE ASSEMBLY

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FIG. 33
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



Figure 33

FIG. 33
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
33		FUEL MANIFOLD AND EXHAUST DIFFUSER SUPPORT CONE ASSY		
- 1	1-130-730-02	MANIFOLD ASSY, FUEL (SEE FIG. 32 FOR NHA)		REF
10	1-300-361-01 OR	. FILTER ASSY, RELIEF VALVE, PRIMARY		2
- 10A	1-300-361-02 OR	. FILTER ASSY, RELIEF VALVE, PRIMARY		2
- 10B	1-300-361-03	. FILTER ASSY, RELIEF VALVE, PRIMARY		2
20	1-300-371-01 OR	. PACKING, PREFORMED (REPLACES 1-300-371-03)		2
- 20A	1-300-371-02	. PACKING, PREFORMED (REPLACES 1-300-371-03)		2
- 20B	1-300-371-03	. PACKING, PREFORMED (REPL BY 1-300-371-01/-02)		2
30	1-300-362-02 OR	. FILTER ASSY, RELIEF VALVE, SECONDARY		2
- 30A	1-300-362-03	. FILTER ASSY, RELIEF VALVE, SECONDARY		2
40	1-300-371-01 OR	. PACKING, PREFORMED (REPLACES 1-300-371-03)		2
- 40A	1-300-371-02	. PACKING, PREFORMED (REPLACES 1-300-371-03)		2
- 40B	1-300-371-03	. PACKING, PREFORMED (REPL BY 1-300-371-01/-02)		2
50	1-300-347-03	. NOZZLE, FUEL INJECTION, ATOMIZING		11
60	1-300-369-01 OR	. PACKING, PREFORMED (REPLACES 1-300-369-03)		11
- 60A	1-300-369-02	. PACKING, PREFORMED (REPLACES 1-300-369-03)		11
- 60B	1-300-369-03	. PACKING, PREFORMED (REPL BY 1-300-369-01/-02)		11
70	1-300-366-01 OR	. SEAL, PLAIN		11
- 70A	1-300-366-02 OR	. SEAL, PLAIN		11
- 70B	1-300-366-03	. SEAL, PLAIN		11
80*	1-130-720-02	. MANIFOLD, FUEL		1
- 90	1-150-260-02	CONE ASSY, SUPPORT, EXHAUST DIFFUSER (SEE FIG. 32 FOR NHA)		REF

- ITEM NOT ILLUSTRATED

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FIG. 33
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
33 100	MS24673-9	. SCREW, CAP, SOCKET HEAD		3
110	1-150-119-01	. RETAINER, PIN, OUTER		1
120	MS24673-9	. SCREW, CAP, SOCKET HEAD		3
130	1-150-122-01	. RETAINER, PIN, INNER		1
140	1-150-123-02	. PIN, STRAIGHT, HEADED		4
150	1-150-280-06	. SUPPORT		1
160	MS24673-9	. SCREW, CAP, SOCKET HEAD		6
170	1-150-119-01	. RETAINER, PIN, OUTER		2
180	MS24673-9	. SCREW, CAP, SOCKET HEAD		6
190	1-150-122-01	. RETAINER, PIN, INNER		2
200	1-150-123-02	. PIN, STRAIGHT, HEADED		8
210	1-150-280-05	. SUPPORT, SIDE		2
220	MS24673-9	. SCREW, CAP, SOCKET HEAD		6
230	1-150-119-01	. RETAINER, PIN, OUTER		2
240	MS24673-9	. SCREW, CAP, SOCKET HEAD		6
250	1-150-122-01	. RETAINER, PIN, INNER		2
260	1-150-123-02	. PIN, STRAIGHT, HEADED		8
270	1-150-280-07	. SUPPORT, SIDE		2
280	MS24673-9	. SCREW, CAP, SOCKET HEAD		3
290	1-150-119-01	. RETAINER, PIN, OUTER		1
300	MS24673-9	. SCREW, CAP, SOCKET HEAD		3
310	1-150-122-01	. RETAINER, PIN, INNER		1
320	1-150-123-02	. PIN, STRAIGHT, HEADED		4
330	1-150-280-03	. SUPPORT, SIDE		1
340*	1-150-116-03	. FLANGE, FRONT, OUTER CONE		1
350*	1-150-117-03	. FLANGE, REAR, OUTER CONE		1

- ITEM NOT ILLUSTRATED

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FIG. 33
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

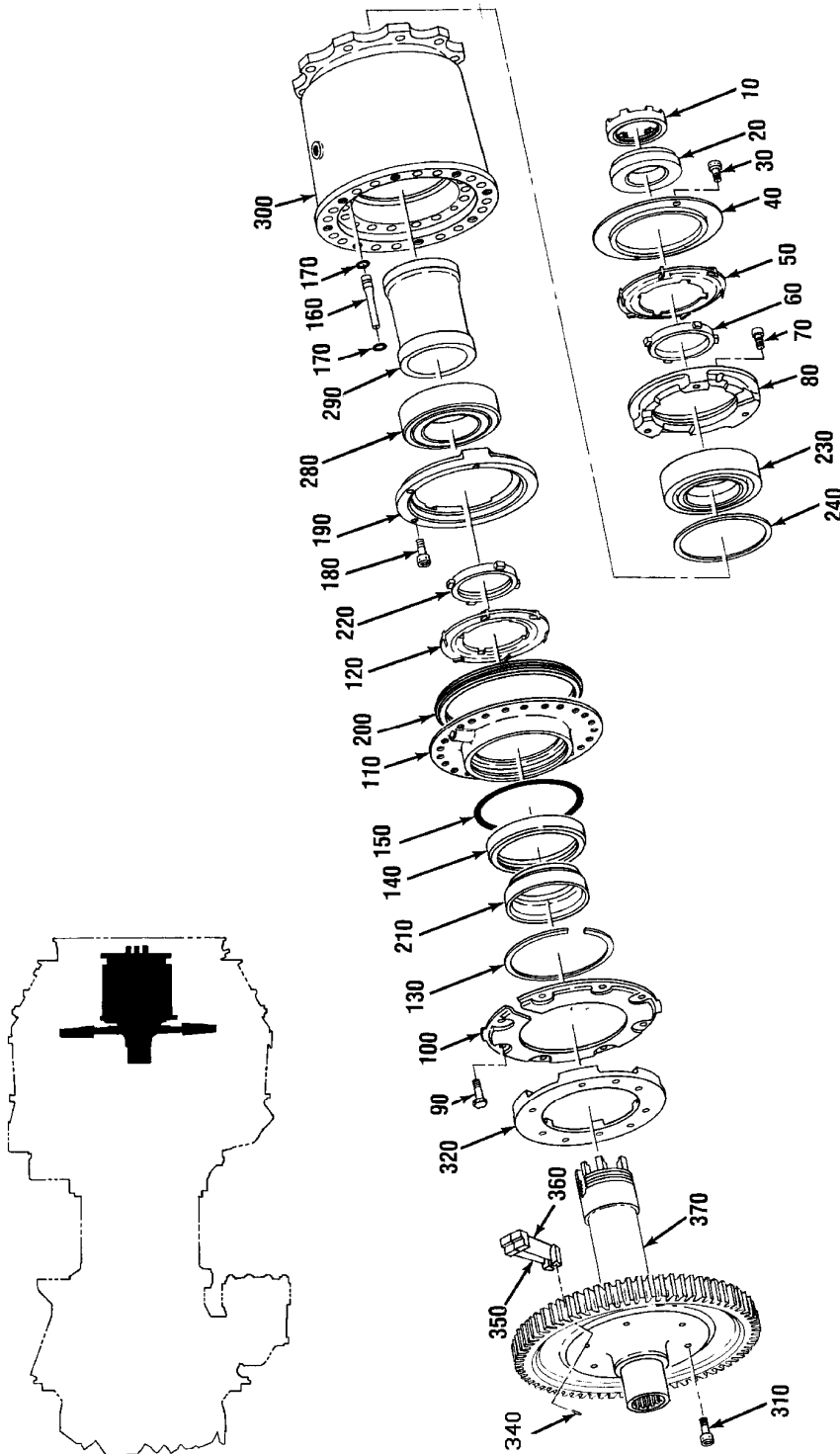
DETAILED PARTS LIST POWER TURBINE ROTOR AND BEARING HOUSING ASSEMBLY

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FIG. 34
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



X-740-127B

Power Turbine Rotor and Bearing Housing Assembly
Figure 34

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FIG. 34
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
34		POWER TURBINE ROTOR AND BEARING HOUSING ASSY		
- 1	1-140-530-06	DELETED	A	REF
- 1A	1-140-530-14 OR	TURBINE ROTOR AND BEARING HOUSING ASSY, POWER (REPLACES 1-140-530-06) (SEE FIG. 32 FOR NHA)		REF
- 1B	1-140-530-13	TURBINE ROTOR AND BEARING HOUSING ASSY, POWER (SEE FIG. 32 FOR NHA) (PRE SB T53-L-13B-0113)		REF
- 1C	1-140-530-17	TURBINE ROTOR AND BEARING HOUSING ASSY, POWER (SEE FIG. 32 FOR NHA) (POST SB T53-L-13B-0113)		REF
10	1-140-061-01	. NUT, PLAIN, ROUND		1
20	1-140-062-03	. CUP, LOCK		1
30	AN510C5R4	. SCREW, MACHINE		2
40	1-140-192-02	. COVER, IMPELLER CAVITY		1
50	1-140-191-02	. IMPELLER, SECOND STAGE TURBINE		1
60	1-140-161-01	. WASHER, KEY, OIL IMPELLER		1
70	MS16995-11	. SCREW, CAP, SOCKET HEAD		2
80	1-140-670-02	. RING, REAR, BEARING RETAINING		1
90	AN106506	. BOLT, DRILLED HEX HEAD		8
100	1-140-025-05	. SUPPORT, DEFLECTOR		1
110	1-140-190-01	. HOUSING, SEAL (USE ON 1-140-530-14) (PRE SB T53-L-13B-0094)		1
- 110A	1-140-190-03	. HOUSING, SEAL (USE ON 1-140-530-14) (PRE SB T53-L-13B-0094)		1
- 110B	1-140-190-05	. HOUSING, SEAL (USE ON 1-140-530-14) (PRE SB T53-L-13B-0094)		1
- 110C	1-140-190-06	. HOUSING, SEAL (USE ON 1-140-530-17) (POST SB T53-L-13B-0094)		1
120	1-140-189-02	. IMPELLER, TURBINE FORWARD		1
130	1-300-316-01	. RING, RETAINING		1
140	1-300-336-01	. SEAL, POSITIVE CONTACT (USE ON 1-140-530-14) (PRE SB T53-L-13B-0094)		1
- 140A	1-300-662-01	. SEAL, POSITIVE CONTACT (USE ON 1-140-530-17) (POST SB T53-L-13B-0094)		1

- ITEM NOT ILLUSTRATED

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FIG. 34
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
34 150	STD3019E58	. PACKING, PREFORMED (REPL BY M83248-1-044) (PRE SB T53-L-13B-0094/-0113)		1
- 150A	M83248-1-044	. PACKING, PREFORMED (REPLACES STD3019E58)		1
160	1-140-271-01	. TUBE, OIL TRANSFER		1
170	M83248-1-006	. PACKING, PREFORMED		2
180	MS16995-11	. SCREW, CAP, SOCKET HEAD		2
190	1-140-660-02	. RING, FORWARD, BEARING RETAINING		1
200	1-300-462-01 OR	. SEAL, PLAIN, ENCASED		1
- 200A	1-300-462-02	. SEAL, PLAIN, ENCASED		1
210	1-140-268-01	. RING, POWER TURBINE SEAL		1
220	1-140-162-02	. RING, FORWARD		1
230	1-300-015-02	. BEARING, BALL (REPL BY 1-300-663-01)		1
- 230A	1-300-015-04	. BEARING, BALL (REPL BY 1-300-663-01)		1
- 230B	1-300-663-01	. BEARING, BALL (REPLACES 1-300-015-02/-04)		1
240	1-100-227-01	. SHIM, BEARING, OUTER RACE (0.020 TO 0.022 INCH THICK)		AR
- 241	1-100-227-02	. SHIM, BEARING, OUTER RACE (0.023 TO 0.025 INCH THICK)		AR
- 242	1-100-227-03	. SHIM, BEARING, OUTER RACE (0.026 TO 0.028 INCH THICK)		AR
- 243	1-100-227-04	. SHIM, BEARING, OUTER RACE (0.029 TO 0.031 INCH THICK)		AR
- 244	1-100-227-05	. SHIM, BEARING, OUTER RACE (0.032 TO 0.034 INCH THICK)		AR
- 245	1-100-227-06	. SHIM, BEARING, OUTER RACE (0.035 TO 0.037 INCH THICK)		AR
- 246	1-100-227-07	. SHIM, BEARING, OUTER RACE (0.038 TO 0.040 INCH THICK)		AR
- 247	1-100-227-08	. SHIM, BEARING, OUTER RACE (0.041 TO 0.043 INCH THICK)		AR
- 248	1-100-227-09	. SHIM, BEARING, OUTER RACE (0.044 TO 0.046 INCH THICK)		AR
- 249	1-100-227-10	. SHIM, BEARING, OUTER RACE (0.047 TO 0.049 INCH THICK)		AR
- 250	1-100-227-11	. SHIM, BEARING, OUTER RACE (0.050 TO 0.052 INCH THICK)		AR

- ITEM NOT ILLUSTRATED

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FIG. 34
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
34 - 251	1-100-227-12	. SHIM, BEARING, OUTER RACE (0.053 TO 0.055 INCH THICK)		AR
- 252	1-100-227-13	. SHIM, BEARING, OUTER RACE (0.056 TO 0.058 INCH THICK)		AR
- 253	1-100-227-14	. SHIM, BEARING, OUTER RACE (0.059 TO 0.061 INCH THICK)		AR
- 254	1-100-227-15	. SHIM, BEARING, OUTER RACE (0.062 TO 0.064 INCH THICK)		AR
- 255	1-100-227-16	. SHIM, BEARING, OUTER RACE (0.065 TO 0.067 INCH THICK)		AR
- 256	1-100-227-17	. SHIM, BEARING, OUTER RACE (0.068 TO 0.070 INCH THICK)		AR
- 257	1-100-227-18	. SHIM, BEARING, OUTER RACE (0.071 TO 0.073 INCH THICK)		AR
- 258	1-100-227-19	. SHIM, BEARING, OUTER RACE (0.074 TO 0.076 INCH THICK)		AR
- 259	1-100-227-20	. SHIM, BEARING, OUTER RACE (0.077 TO 0.079 INCH THICK)		AR
- 260	1-100-227-21	. SHIM, BEARING, OUTER RACE (0.080 TO 0.082 INCH THICK)		AR
- 261	1-100-227-22	. SHIM, BEARING, OUTER RACE (0.083 TO 0.085 INCH THICK)		AR
- 262	1-100-227-23	. SHIM, BEARING, OUTER RACE (0.086 TO 0.088 INCH THICK)		AR
- 263	1-100-227-24	. SHIM, BEARING, OUTER RACE (0.089 TO 0.091 INCH THICK)		AR
- 264	1-100-227-25	. SHIM, BEARING, OUTER RACE (0.092 TO 0.094 INCH THICK)		AR
- 265	1-100-227-26	. SHIM, BEARING, OUTER RACE (0.095 TO 0.097 INCH THICK)		AR
- 266	1-100-227-27	. SHIM, BEARING, OUTER RACE (0.098 TO 0.100 INCH THICK)		AR
- 267	1-100-227-28	. SHIM, BEARING, OUTER RACE (0.101 TO 0.103 INCH THICK)		AR
- 268	1-100-227-29	. SHIM, BEARING, OUTER RACE (0.104 TO 0.106 INCH THICK)		AR
- 269	1-100-227-30	. SHIM, BEARING, OUTER RACE (0.107 TO 0.109 INCH THICK)		AR
- 270	1-100-227-31	. SHIM, BEARING, OUTER RACE (0.110 TO 0.112 INCH THICK)		AR
- 271	1-100-227-32	. SHIM, BEARING, OUTER RACE (0.113 TO 0.115 INCH THICK)		AR

- ITEM NOT ILLUSTRATED

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FIG. 34
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
34 280	1-300-176-03	. BEARING, ROLLER (USE ON 1-140-530-06) (PRE SB T53-L-13B-0066)	A	1
- 280A	1-300-176-04	DELETED (POST SB T53-L-13B-0086)		REF
- 280B	1-300-584-01	. BEARING, ROLLER (USE ON 1-140-530-13/-14) (POST SB T53-L-13B-0066) (PRE SB T53-L-13B-0086)		1
- 280C	1-300-584-02	DELETED (PRE SB T53-L-13B-0086)		REF
- 280D	1-300-665-01	. BEARING, ROLLER (POST SB T53-L-13B-0086) (USE ON 1-140-530-13/-14)		1
290	1-140-009-02	. SPACER, BEARING		1
300	1-140-590-04	. HOUSING, BEARING (PRE SB T53-L-13B-0066) (USE ON 1-140-530-06)		1
- 300A	1-140-590-07	. HOUSING, BEARING (POST SB T53-L-13B-0066) (USE ON 1-140-530-14) (REPL BY 1-140-590-09)		1
- 300B	1-140-590-09	. HOUSING, BEARING (USE ON 1-140-530-17) (REPLACES 1-140-590-07)		1
310	1-140-157-02	. BOLT, MACHINE		3
- 310A	MS9556-08	. DELETED		REF
320	1-140-144-02	. PLATE, CLAMPING		1
- 330	1-140-550-02	. DELETED		REF
- 330A	1-140-550-07	. TURBINE ROTOR, SECOND STAGE, POWER TURBINE (USE ON 1-140-530-14/-17) (PRE SB T53-L-13B-0113)		1
- 330B	1-140-550-04	. TURBINE ROTOR, SECOND STAGE, POWER TURBINE (USE ON 1-140-530-13)		1
- 330C	1-140-550-09	. TURBINE ROTOR, SECOND STAGE, POWER TURBINE (USE ON 1-140-830-17) (POST SB T53-L-13B-0113)		1
340	1-140-285-01	. . PIN, STRAIGHT, HEADLESS		62
350	1-140-273-03	. . BLADE A, TURBINE ROTOR		31
360	1-140-274-02	. . BLADE B, TURBINE ROTOR		31

- ITEM NOT ILLUSTRATED

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FIG. 34
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
34 370	1-140-272-01	. . DISC, TURBINE ROTOR (USE ON 1-140-550-02/-09) (SUPERSEDED BY 1-140-272-04) (PRE SB T53-L-13B-0127)		1
- 370A	1-140-272-04	. . DISC, TURBINE ROTOR (USE ON 1-140-550-07) (USE WITH 1-140-169-04 AND 1-140-168-03) (SUPERSEDES 1-140-272-01) (SUPERSEDED BY 1-140-272-08) (POST SB T53-L-13B-0113) (POST SB T53-L-13B-0127)		1
- 370B	1-140-272-05	. . DISC, TURBINE ROTOR (USE ON 1-140-550-04) (USE WITH 1-140-169-04 AND 1-140-168-03) (SUPERSEDED BY 1-140-272-08)		1
- 370C	1-140-272-08	. . DISC, TURBINE ROTOR (USE ON 1-140-550-09) (USE WITH 1-140-169-07 AND 1-140-168-03) (SUPERSEDES 1-140-272-04 AND 1-140-272-05) (POST SB T53-L-13B-0113)		1

- ITEM NOT ILLUSTRATED

350.4

FIG. 34
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

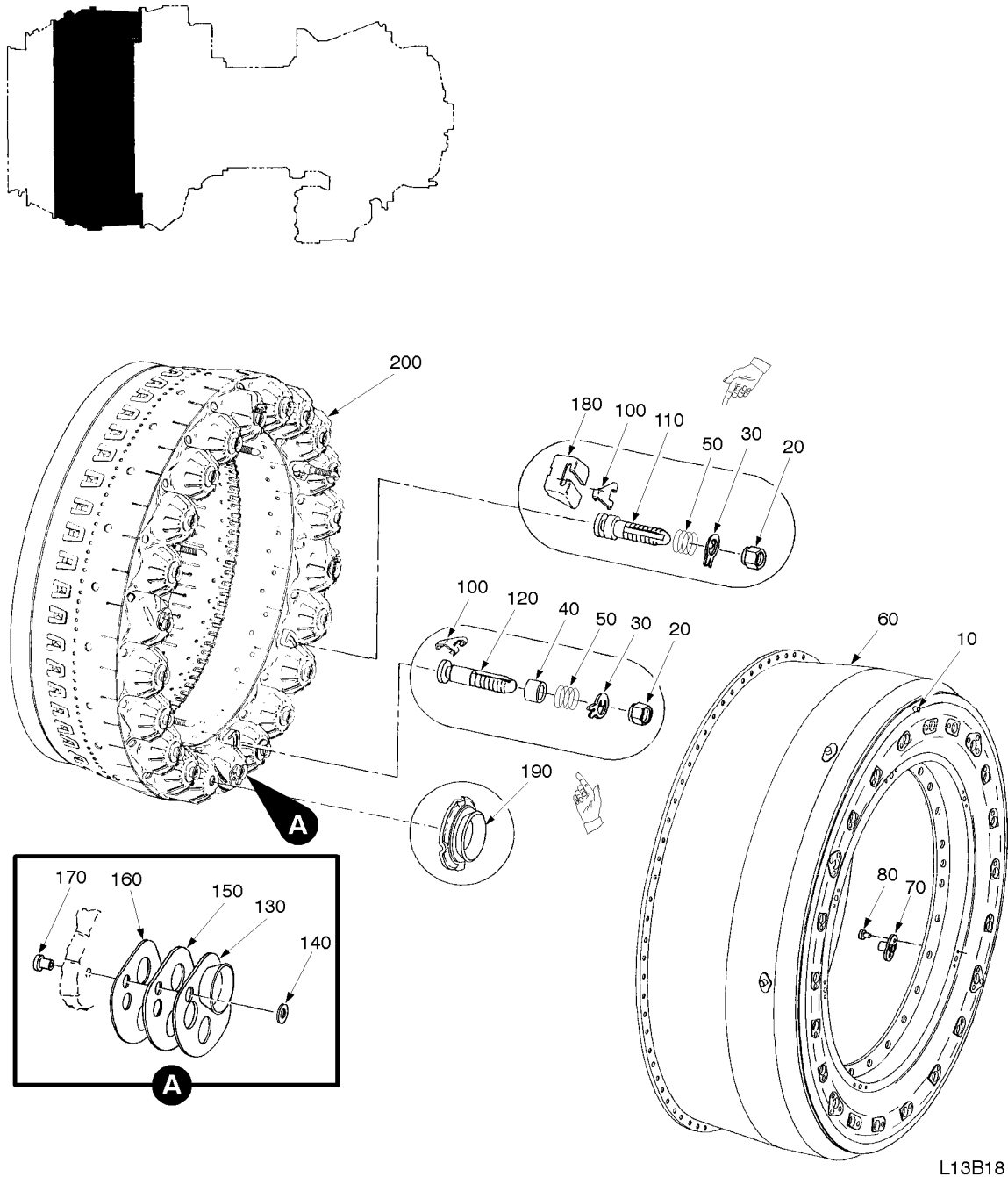
DETAILED PARTS LIST COMBUSTION CHAMBER ASSEMBLY

350.4

FIG. 35
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22



L13B18

Combustion Chamber Assembly
Figure 35

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FIG. 35
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ILLUSTRATED PARTS CATALOG
T53-L-13B Series, Part No. 1-000-060-17/-22

FIG. & ITEM NO.	PART NUMBER	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT	UNITS PER ASSY
35		COMBUSTION CHAMBER ASSY		
- 1	1-130-620-05	COMBUSTION CHAMBER ASSY (USE ON 1-130-630-08/-22) (SEE FIG. 32 FOR NHA)		REF
- 1A	1-130-620-10	DELETED	A	REF
- 1B	1-130-620-16	COMBUSTION CHAMBER ASSY (USE ON 1-130-630-23) (SEE FIG. 32 FOR NHA)	B,C	REF
10	MS171522	. PIN, LOCATING		1
20	AN121528	. NUT, PLAIN HEXAGON (USE ON 1-130-620-05)		6
- 20A	MS9356-11	. NUT, PLAIN HEXAGON (USE ON 1-130-620-16)		6
30	1-130-235-01	. WASHER, KEY		6
40	1-130-218-03	. WASHER, FLAT (USE ON 1-130-620-05)		3
50	1-130-278-01	. SPRING, STUD (USE ON 1-130-620 -16)		6
60	1-130-610-05	. HOUSING, COMBUSTION CHAMBER (REPL BY 1-130-610-12) (PRE SB T53-153)		1
- 60A	1-130-610-12	. HOUSING, COMBUSTION CHAMBER (REPLACES 1-130-610-05) (PRE SB T53-153)		1
- 60B	1-130-610R16	. HOUSING, COMBUSTION CHAMBER (ALTN FOR 1-130-610-12) (POST SB T53-153)		1
70	1-130-710-01	. . SUPPORT ASSY, LINER		6
80	AN125439	. . RIVET		12
- 90	1-130-780-01	. LINER, ATOMIZING, COMBUSTION CHAMBER (USE WITH 1-110-520-19)	A	REF
- 90A	1-130-780-03	. LINER, ATOMIZING, COMBUSTION CHAMBER (USE WITH 1-110-710-06)	B,C	1
100	1-130-257-01	. . CLIP, RETAINER		6
110	1-130-256-01	. . DELETED		REF
- 110A	1-130-256-02	. . STUD, LINER MOUNTING, COMBUSTION CHAMBER		3
120	1-130-256-02	. . STUD, LINER MOUNTING, COMBUSTION CHAMBER		3
130	1-130-800-01	. . SEAL GUIDE ASSY		4
140	1-130-265-01	. . WASHER		8
150	1-130-262-02	. . GASKET		4
160	1-130-261-01	. . GASKET		4
170	1-130-264-01	. . RIVET		8
180	1-130-255-01	. . BRACKET		6
190	1-130-790-01	. . SEAL GUIDE ASSY		18
200*	1-130-770-01	. . LINER		1

- ITEM NOT ILLUSTRATED

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FIG. 35
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