

# **Stepper Motor Interfacing with PIC18F4550 Microcontroller**

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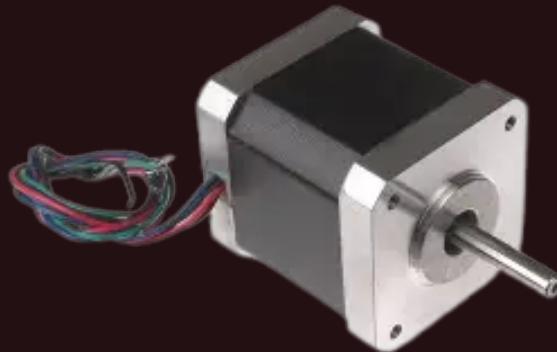
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# Overview of Key Concepts

## Concepts

- Stepper Motor Basics
- PIC18F4550 Role
- ULN2003A Driver IC
- Serial Communication
- Simulation & Flowchart



# Components Used

## PIC18F4550 Microcontroller

Handles UART communication and logic control, sending signals to the driver IC.

## ULN2003A Driver IC

Amplifies control signals and interfaces with the stepper motor coils.

## 4-Phase Stepper Motor

Converts electrical pulses into mechanical steps for precise motion.

# What is a Stepper Motor?

## Electromechanical Device

Stepper motors convert electrical pulses into discrete mechanical movements, movements, enabling precise control in systems like printers and CNC machines. machines.

## Unipolar Configuration

The most common type used here is a 4-phase unipolar motor, with four windings windings and a common terminal, driven in specific step sequences.

## Step Angle Control

Each control pulse rotates the motor a fixed step angle, allowing accurate control of accurate control of position and speed.

# PIC18F4550 Microcontroller

## Controller and Logic Center

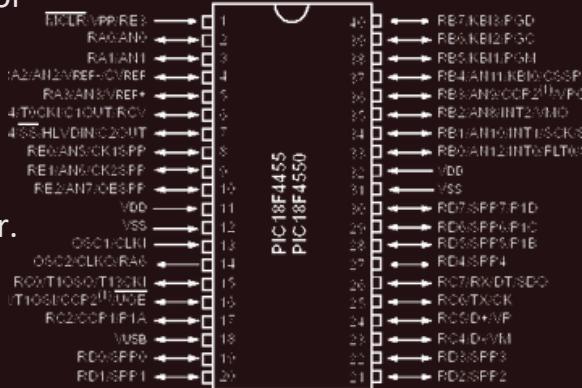
The PIC18F4550 is responsible for sending control signals to the stepper motor stepper motor and receiving commands through UART.

## Port Configuration

PORTD pins (RD0–RD3) output 8-step half-step sequences to the motor driver. motor driver. RC7 receives input via UART.

## Programming Environment

It is programmed using XC8 compiler in MPLAB X IDE, supporting serial serial communication and real-time motor control.



# Half-Step Sequence Logic

## Logic

- 8 steps for fine resolution
- Alternating single/dual-phase
- Precise angular control
- Clockwise and counterclockwise
- Sequence governs smoothness

Clockwise	Step #	Winding A	Winding B	Winding C	Winding D	Counter-clockwise
	1	1	0	0	1	
	2	1	0	0	0	
	3	1	1	0	0	
	4	0	1	0	0	
	5	0	1	1	0	
	6	0	0	1	0	
	7	0	0	1	1	
	8	0	0	0	1	



# 8-Step Half-Step Sequence

## Precision Control

Half-step drive energizes coils in alternating single and dual-phase modes, modes, allowing finer angular resolution and smoother rotation.

## Directional Control

Steps 1 to 8 produce clockwise motion; the reverse sequence controls counter-clockwise rotation.

## Winding Logic

Winding states are controlled to step the rotor in precise increments, as shown in the table for A, B, C, and D windings.



# Serial Communication Configuration

## UART Setup

The PIC18F4550 is configured for asynchronous serial communication at 9600 baud rate. It supports communication at 9600 bps, using the built-in UART module.

## Baud Rate Calculation

Using the formula  $SPBRG = (Fosc / (16 \times \text{Baud Rate})) - 1$ , the SPBRG value is calculated as 25 for 4 MHz oscillator.

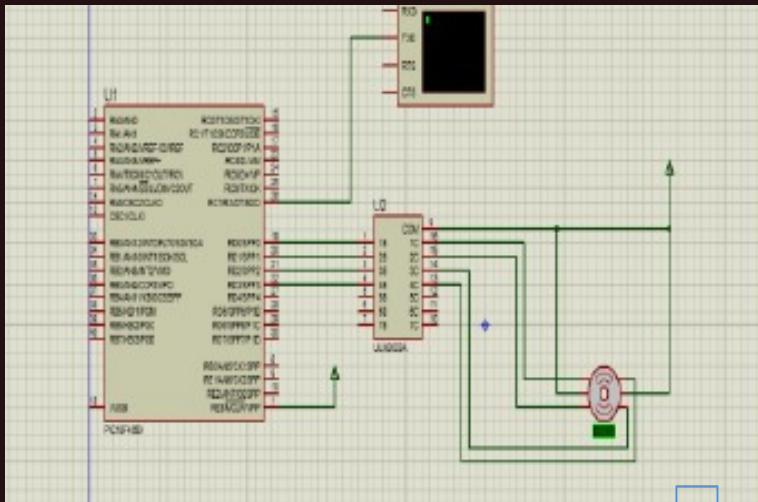
## Reliable Data Transmission

This configuration allows real-time motor control via ASCII commands like 'F', 'B', and 'S' from a virtual terminal.



# Proteus Simulation Highlights

- PIC18F4550 connected to ULN2003A
  - Stepper motor driven via PORTD
  - UART terminal on RC7 for input
  - Real-time command control
  - Full logic circuit validation



# Proteus Simulation Setup

## Virtual Hardware Environment

Proteus simulation includes the PIC18F4550, ULN2003A, stepper motor, and a virtual terminal for UART command input.

## Component Interconnections

Signals from PORTD control the motor via ULN2003A, while RC7 reads serial input for real-time control.

## Functional Validation

The simulation demonstrates precise rotation control and validates the working logic of the embedded system.

# Project Flowchart Overview

## Initialization Phase

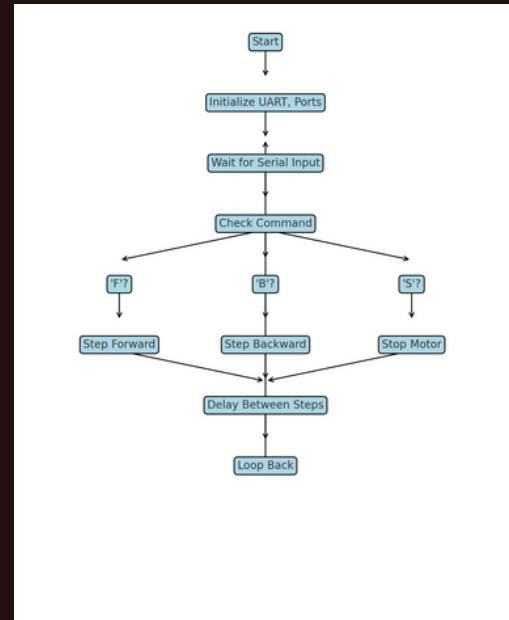
The system begins by initializing UART and port settings, preparing the microcontroller to receive commands.

## Decision Logic

Incoming characters are evaluated to determine the action—move forward, backward, or stop the motor.

## Loop Execution

Based on the command, the system loops through the half-step sequence with delays to animate movement.



# Conclusion & Takeaways



## Precision & Safety

How does serial-controlled stepper motor interfacing with PIC18F4550 enhance control systems?

This project demonstrates real-time control of a stepper motor using UART and embedded logic. It ensures safe operation via ULN2003A and effective simulation validation through Proteus.