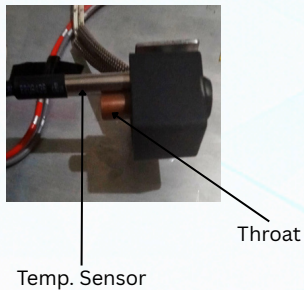
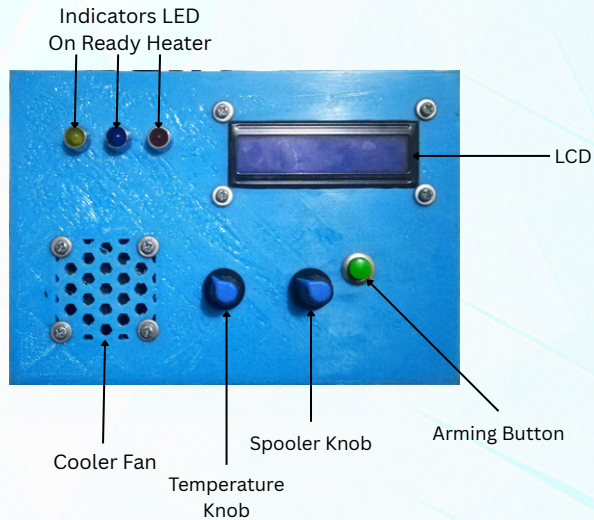


HEPLAST MANUAL PAGES



Material Preparation

1. Prepare PET bottles.
2. Cut bottom and shoulder of the bottle.
3. Create a small slit on the cylinder body.
4. Put the slit part at the sharp edge of the slitting block, pull it from another edge, keep pulling continuously until the bottle slitted into strip.



Operation Procedure

1. Prepare HEPLAST, put on firm place and dry.
2. Feed the bottle strip through the throat and tape one end to the spooler drum
3. Turn on the machine
4. Do arming procedures as following
5. Put all potentiometer to zero as instructed on LCD.
6. Press green button as instructed on LCD
7. Input target temperature, wait for heater to heat up.
8. Input spooler speed to start spooler.
9. If something went wrong, or smell an electricity burn, turn off the tool and pull out the power plug directly



Operation Checklist

No.	Inspection Step
1	Check the condition of power cord and connectors
2	Ensure heater and temperature sensor are properly installed
3	Turn on the system and verify start temperature target is 20°C
4	Check surrounding area for flammable materials
5	Confirm no sparking occurred
6	Confirm all LED works normally
7	After operation, turn off heater and allow system to cool down
8	Clean the work area and safely dispose of any bottle remnants