

4 *Analyze Phase*

*Note: There is no change to
Section 4 in the 2022 ASQ
CSSGB BoK update.*

A Exploratory Data Analysis

01 Multi-vari Studies

*02 Correlation and linear
regression*

B Hypothesis Testing

01 Basics

*02 Tests for means, variances,
and proportions*

4A-1 Multi-vari Studies

01 Three types of variation

02 Example-Bearing Measurements

03 Example-Call Centre (Minitab)

Multi-vari Chart

- ❖ A tool to visually show a variety of sources of variation.

*3 Types of
Variations*

Variation

- ❖ Positional (within parts)
- ❖ Cyclical (between parts)
- ❖ Temporal (over a period of time)

*3 Types of
Variations*

Variation

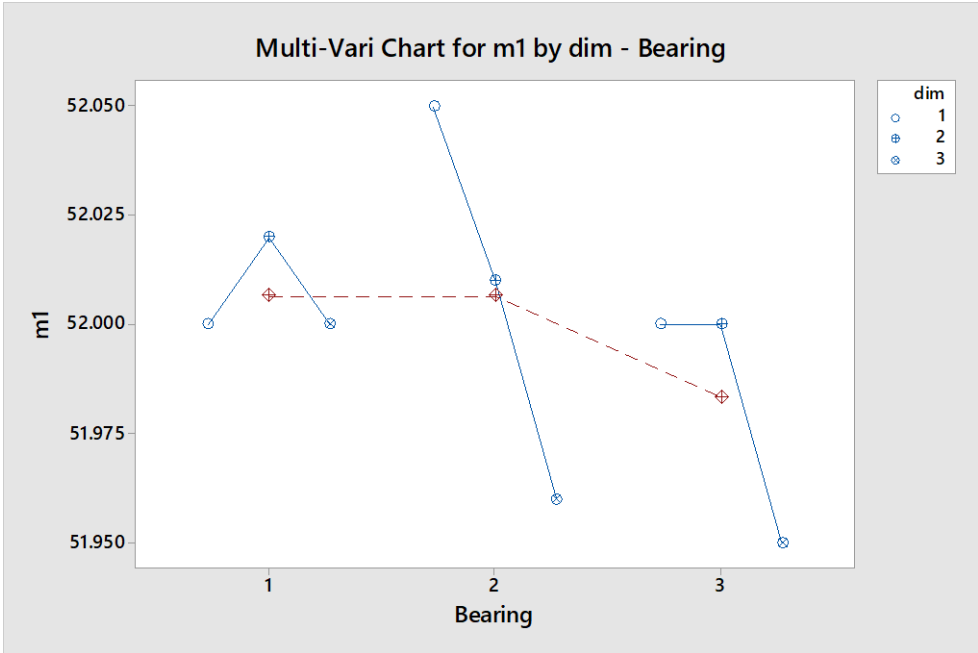
- ❖ Positional (within parts)
- ❖ Cyclical (between parts)

| Bearing | dim | m1 |
|---------|-----|-------|
| 1 | 1 | 52.00 |
| 1 | 2 | 52.02 |
| 1 | 3 | 52.00 |
| 2 | 1 | 52.05 |
| 2 | 2 | 52.01 |
| 2 | 3 | 51.96 |
| 3 | 1 | 52.00 |
| 3 | 2 | 52.00 |
| 3 | 3 | 51.95 |

*3 Types of
Variations*

Variation

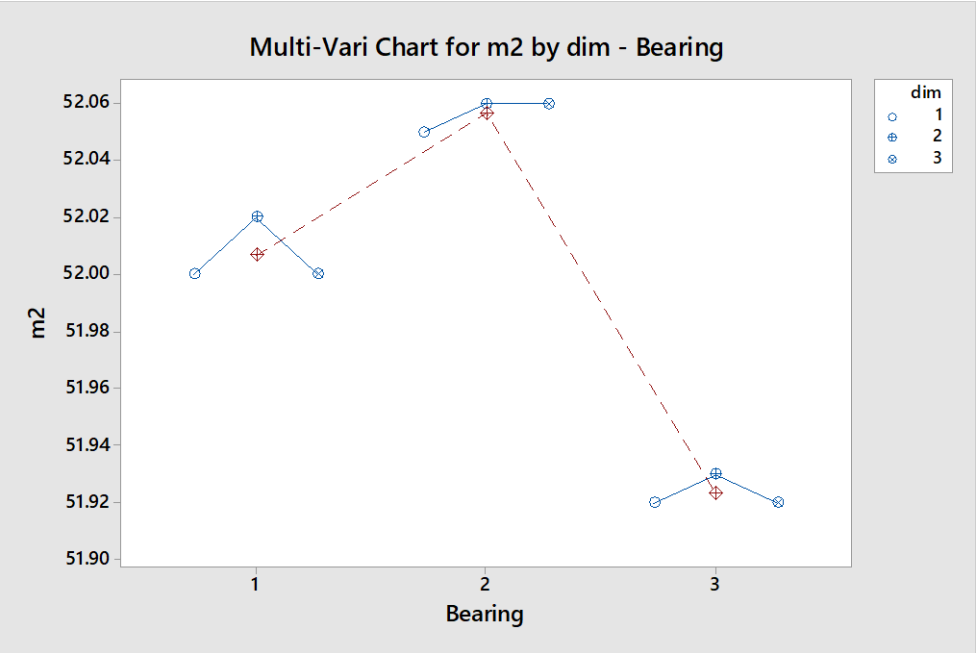
| Bearing | dim | m1 |
|---------|-----|-------|
| 1 | 1 | 52.00 |
| 1 | 2 | 52.02 |
| 1 | 3 | 52.00 |
| 2 | 1 | 52.05 |
| 2 | 2 | 52.01 |
| 2 | 3 | 51.96 |
| 3 | 1 | 52.00 |
| 3 | 2 | 52.00 |
| 3 | 3 | 51.95 |



3 Types of Variations

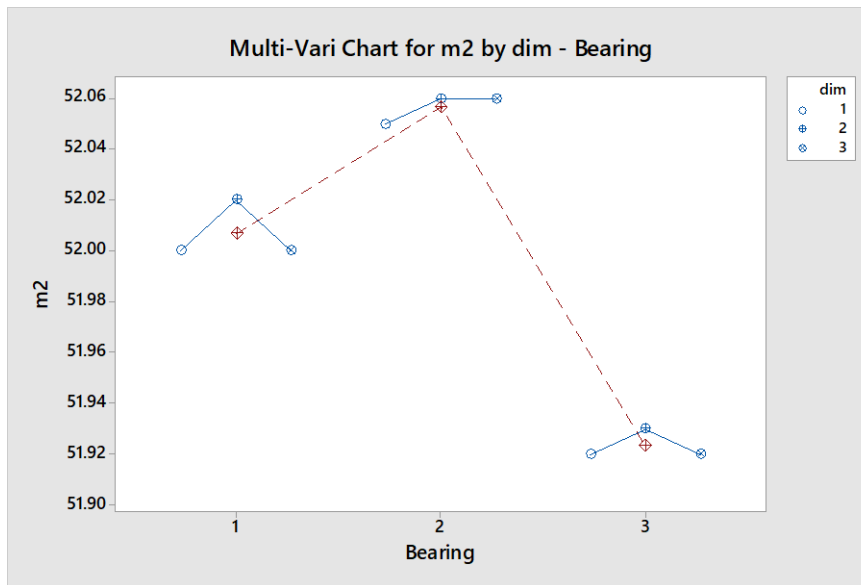
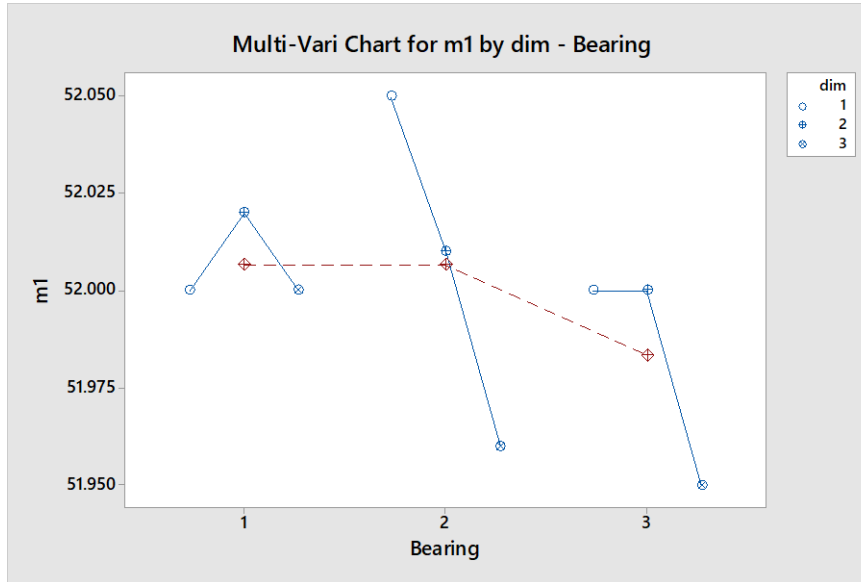
Variation

| Bearing | dim | m2 |
|---------|-----|-------|
| 1 | 1 | 52.00 |
| 1 | 2 | 52.02 |
| 1 | 3 | 52.00 |
| 2 | 1 | 52.05 |
| 2 | 2 | 52.06 |
| 2 | 3 | 52.06 |
| 3 | 1 | 51.92 |
| 3 | 2 | 51.93 |
| 3 | 3 | 51.92 |



3 Types of Variations

Variation



3 Types of Variations

Demo Using Minitab 18

Call Centres.MTW ***

| ↓ | C1-T | C2-T | C3-D | C4 | C5-T | C6 | C7 | C8-T |
|----|---------------|---------------------|------------|-----------|--------------|------|------|------|
| | Call Centre | Request | Dates | Durations | Customer Cat | Week | Hour | Day |
| 85 | Montpellier | Technical Support | 03/09/2007 | 906 | D | 36 | 13 | Mon |
| 86 | Montpellier | Individual accounts | 03/09/2007 | 599 | C | 36 | 13 | Mon |
| 87 | Saint-Quentin | New account | 03/09/2007 | 613 | E | 36 | 13 | Mon |
| 88 | Montpellier | Individual accounts | 03/09/2007 | 765 | A | 36 | 14 | Mon |
| 89 | Montpellier | Credit Cards | 03/09/2007 | 779 | A | 36 | 14 | Mon |
| 90 | Saint-Quentin | Queries | 03/09/2007 | 607 | C | 36 | 14 | Mon |
| 91 | Montpellier | Technical Support | 03/09/2007 | 1077 | A | 36 | 14 | Mon |
| 92 | Montpellier | Credit Cards | 03/09/2007 | 487 | A | 36 | 14 | Mon |
| 93 | Montpellier | Technical Support | 03/09/2007 | 752 | A | 36 | 14 | Mon |
| 94 | Saint-Quentin | Queries | 03/09/2007 | 580 | B | 36 | 14 | Mon |

*Multi-Vari
Charts*

4A-2

Correlation and Linear Regression

*01 Calculate correlation
coefficient*

02 Correlation vs causation

03 Linear regression equation

*04 Regression model for
estimation and prediction*

Correlation

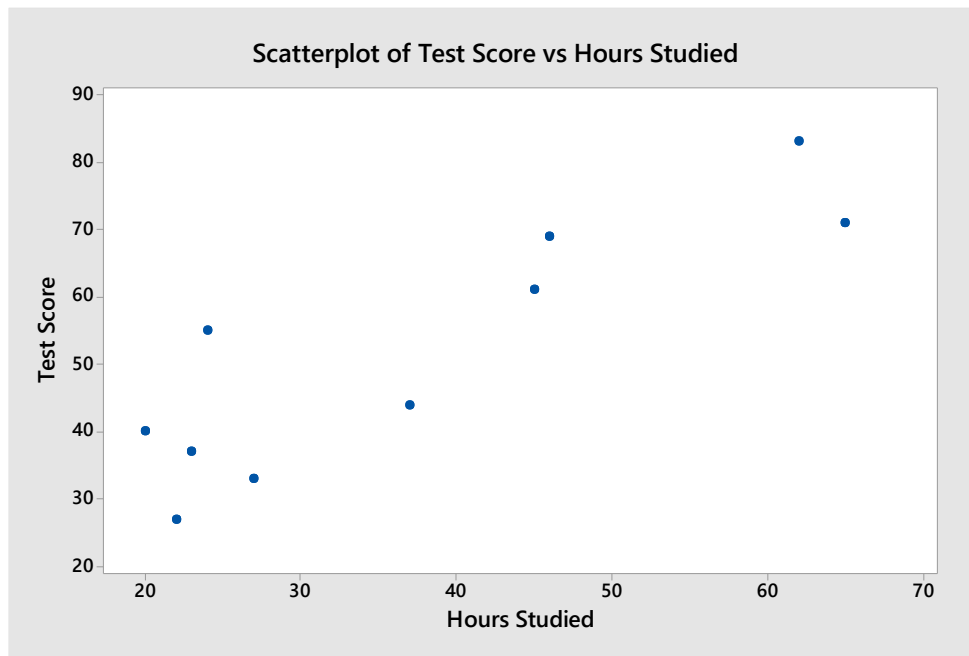
- ❖ $Y = f(X)$,
 - ❖ where Y is Dependent variable or the result (output)
 - ❖ X is Independent variable, input or the controllable variable
- ❖ For example in the study of marks obtained by students in a subject (Y) vs hours of study (X)

Correlation

Correlation

| Hours Studied (X) | Test Score % (Y) |
|-------------------|------------------|
| 20 | 40 |
| 24 | 55 |
| 46 | 69 |
| 62 | 83 |
| 22 | 27 |
| 37 | 44 |
| 45 | 61 |
| 27 | 33 |
| 65 | 71 |
| 23 | 37 |

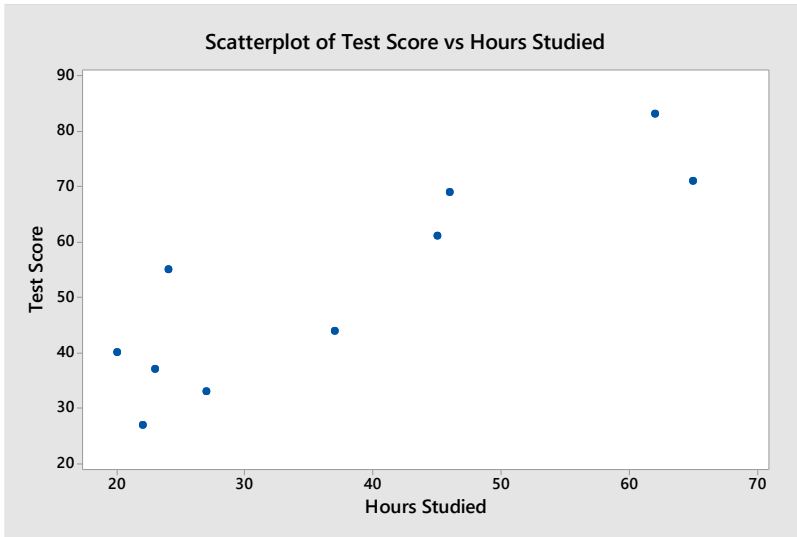
Correlation



| Hours Studied (X) | Test Score % (Y) |
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| 20 | 40 |
| 24 | 55 |
| 46 | 69 |
| 62 | 83 |
| 22 | 27 |
| 37 | 44 |
| 45 | 61 |
| 27 | 33 |
| 65 | 71 |
| 23 | 37 |

Scatter Plot

1



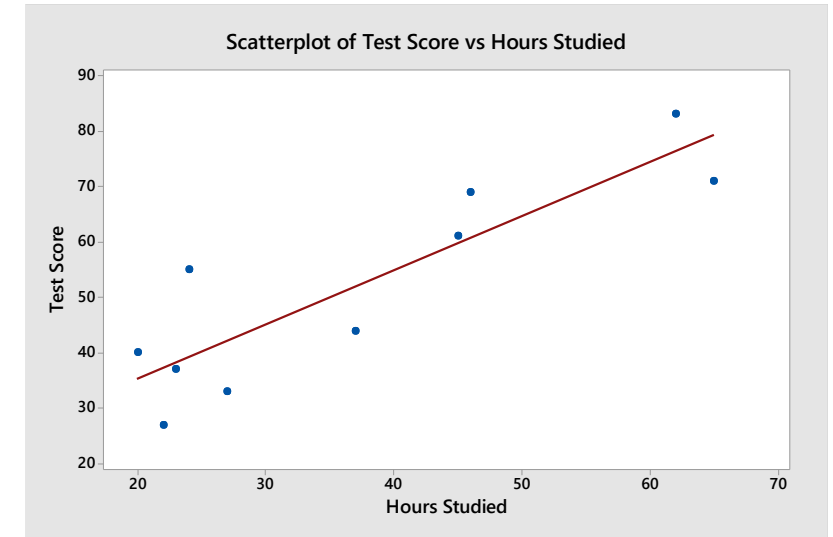
2

Correlations

Pearson correlation 0.879

P-value 0.001

3



Regression Equation

Test Score = 15.79 + 0.976 Hours Studied

Correlation / Regression

| | Hours Studied (X) | Test Score % (Y) | XY | X ² | Y ² |
|------------|-------------------|------------------|--------------|----------------|----------------|
| | 20 | 40 | 800 | 400 | 1600 |
| | 24 | 55 | 1320 | 576 | 3025 |
| | 46 | 69 | 3174 | 2116 | 4761 |
| | 62 | 83 | 5146 | 3844 | 6889 |
| | 22 | 27 | 594 | 484 | 729 |
| | 37 | 44 | 1628 | 1369 | 1936 |
| | 45 | 61 | 2745 | 2025 | 3721 |
| | 27 | 33 | 891 | 729 | 1089 |
| | 65 | 71 | 4615 | 4225 | 5041 |
| | 23 | 37 | 851 | 529 | 1369 |
| SUM | 371 | 520 | 21764 | 16297 | 30160 |

$$r = \frac{n(\sum xy) - (\sum x)(\sum y)}{\sqrt{[n(\sum x^2) - (\sum x)^2][n(\sum y^2) - (\sum y)^2]}}$$

Pearson Correlation Coefficient

| | Hours Studied (X) | Test Score % (Y) | XY | X ² | Y ² |
|------------|-------------------|------------------|--------------|----------------|----------------|
| | 20 | 40 | 800 | 400 | 1600 |
| | 24 | 55 | 1320 | 576 | 3025 |
| | 46 | 69 | 3174 | 2116 | 4761 |
| | 62 | 83 | 5146 | 3844 | 6889 |
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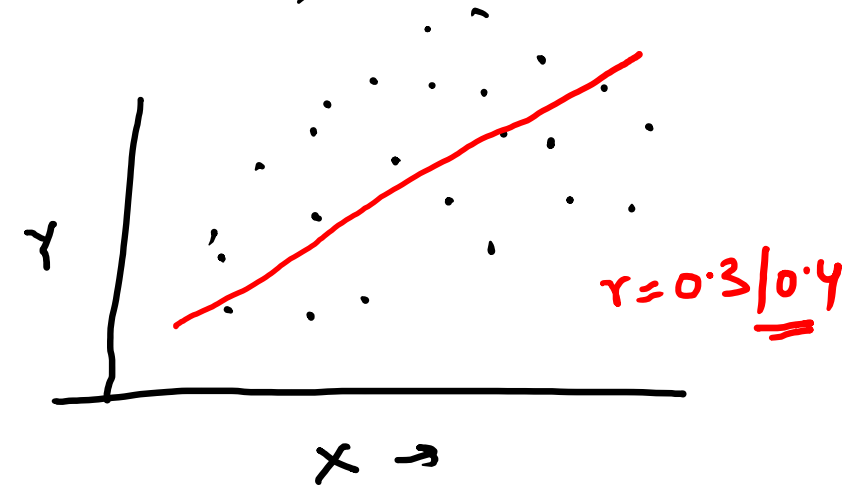
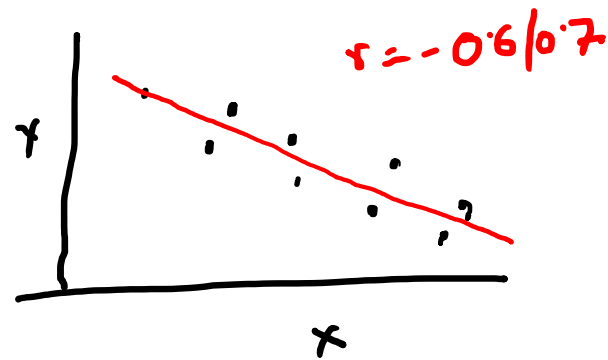
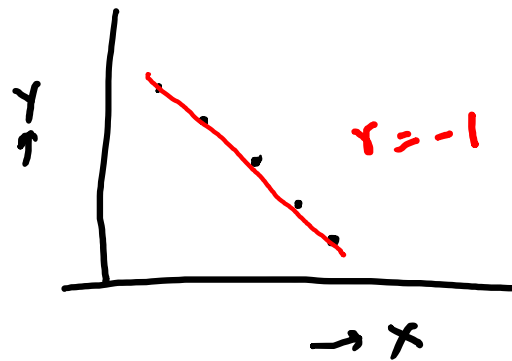
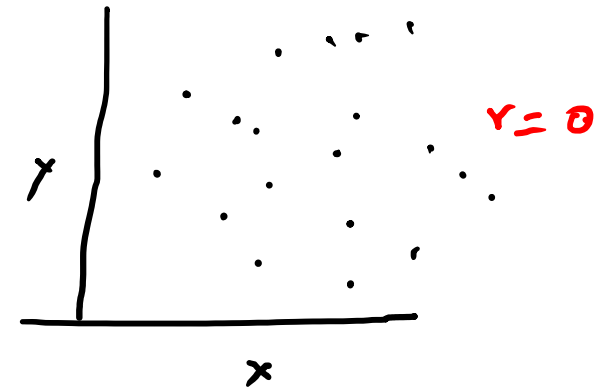
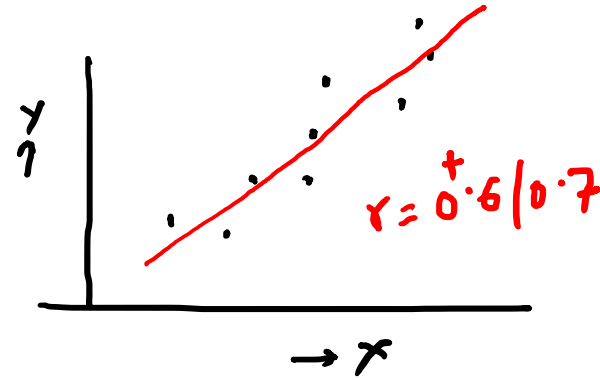
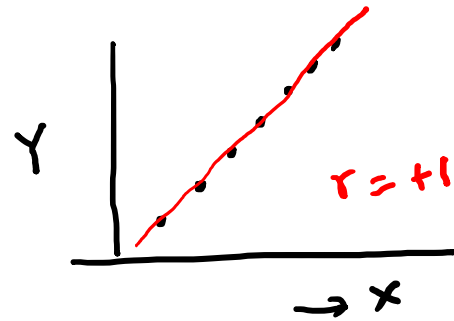
$$r_{xy} = \frac{\sum_{i=1}^n (x_i - \bar{x})(y_i - \bar{y})}{\sqrt{\sum_{i=1}^n (x_i - \bar{x})^2 \sum_{i=1}^n (y_i - \bar{y})^2}}$$

Pearson Correlation Coefficient

Pearson Correlation Coefficient

- ❖ Measures the strength of linear relationship between Y and X
- ❖ Pearson Correlation Coefficient, r (r varies between -1 and +1)
 - ❖ Perfect positive relationship: $r = 1$
 - ❖ No relationship: $r = 0$
 - ❖ Perfect negative relationship: $r = -1$

Correlation



Pearson Correlation Coefficient

Correlation

- ❖ Population correlation (ρ) – usually unknown
- ❖ Sample correlation (r)

Correlation

Correlation

- ❖ Coefficient of Determination, r^2
- ❖ Proportion of the variance in the dependent variable that is predictable from the independent variable
- ❖ (varies from 0.0 to 1.0 or zero to 100%)
 - ❖ None of the variation in Y is explained by X, $r^2 = 0.0$
 - ❖ All of the variation in Y is explained by X, $r^2 = 1.0$
- ❖ $r = 0.88, r^2 = 0.77$

Correlation

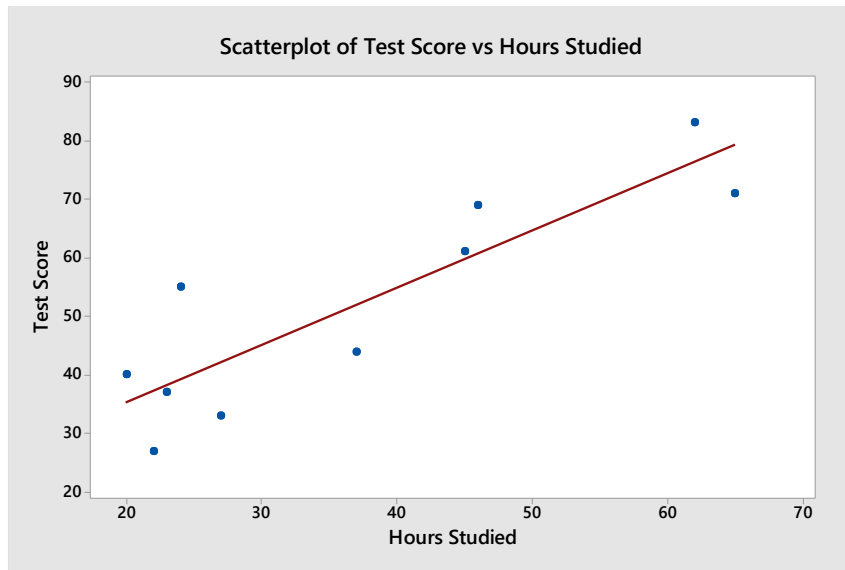
Correlation vs Causation

- ❖ **Correlation does not imply causation**
 - ❖ a correlation between two variables does not imply that one causes the other

Correlation

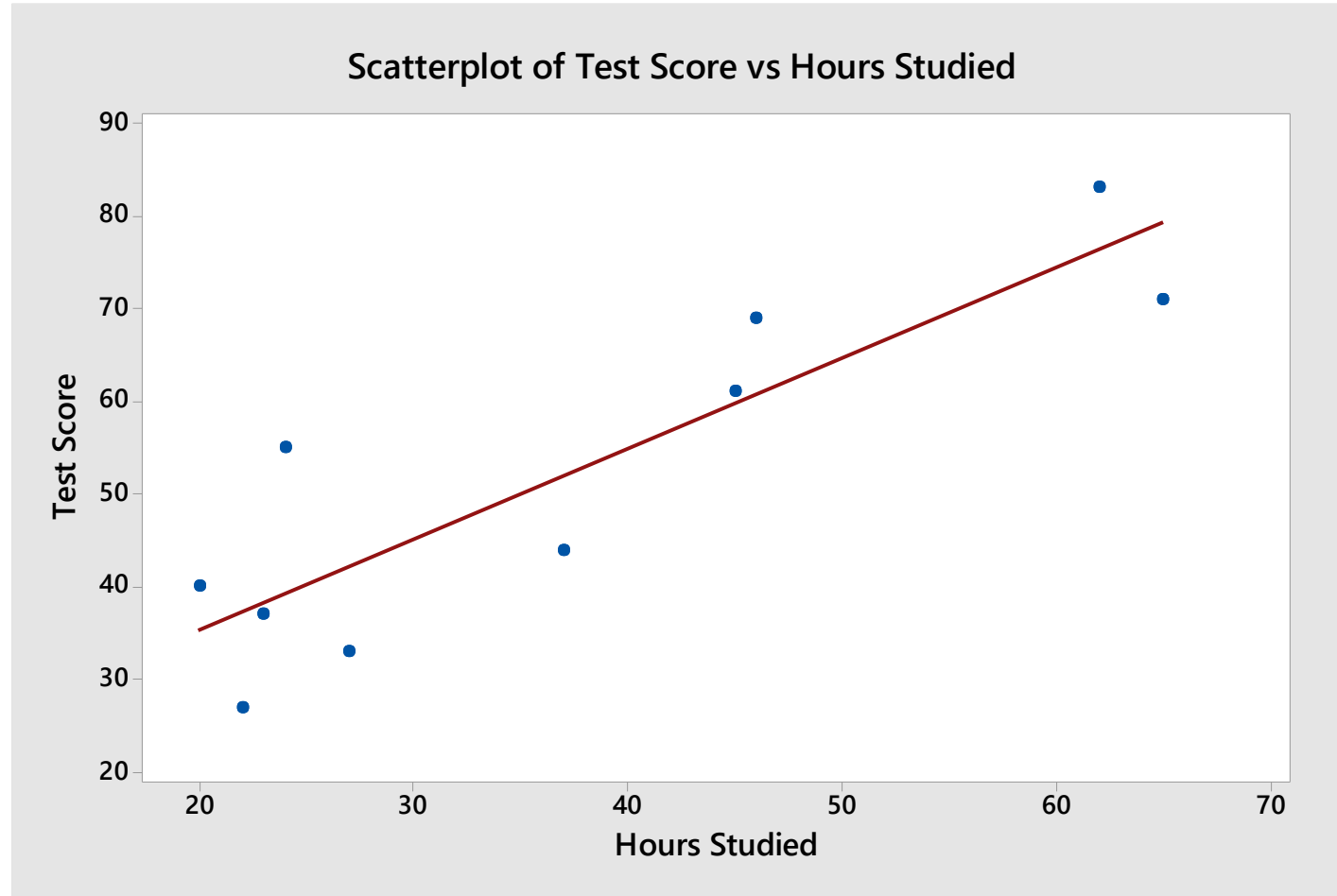
Regression Analysis

- ❖ Quantifies the relationship between Y and X ($Y = a + bX$)



Regression

Ordinary Least Square (OLS) Method



Regression

Ordinary Least Square (OLS) Method

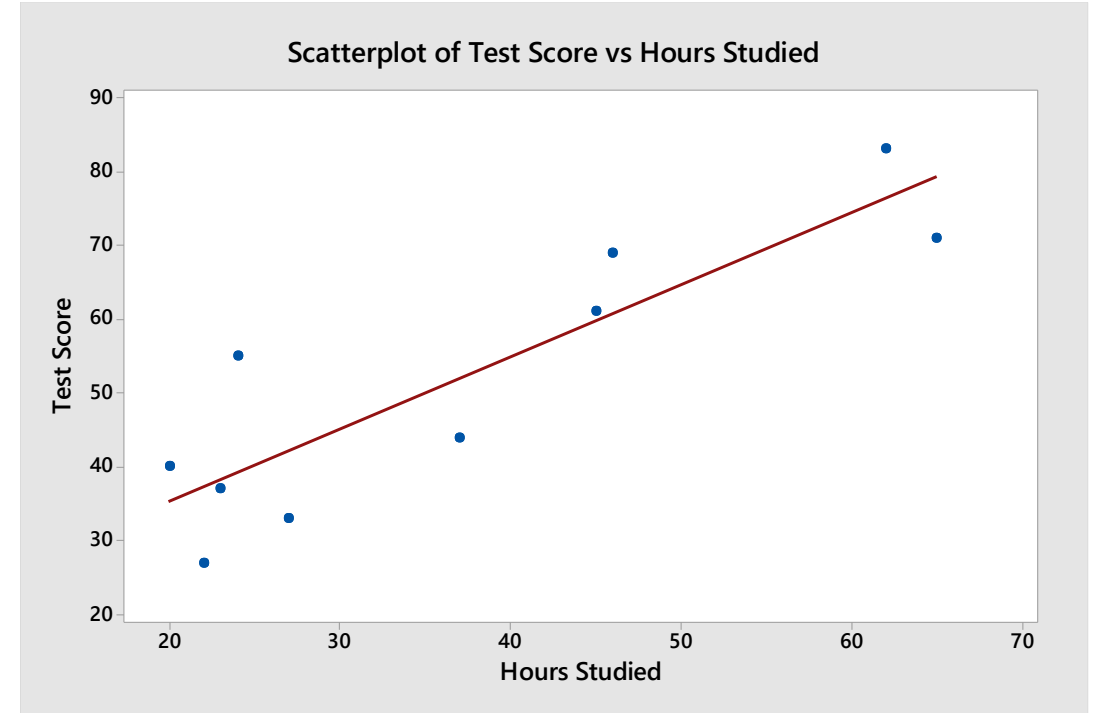
$$Y = a + bX$$

↓ ↓

$$b = \frac{N \sum XY - (\sum X)(\sum Y)}{N \sum X^2 - (\sum X)^2}$$

 ↓

$$a = \frac{\sum Y - b \sum X}{N}$$



Regression

Ordinary Least Square (OLS) Method



$$Y = a + bX$$

$$b = \frac{N \sum XY - (\sum X)(\sum Y)}{N \sum X^2 - (\sum X)^2}$$

$$a = \frac{\sum Y - b \sum X}{N}$$

| | Hours Studied (X) | Test Score % (Y) | XY | X2 | Y2 |
|-----|-------------------|------------------|-------|-------|-------|
| | 20 | 40 | 800 | 400 | 1600 |
| | 24 | 55 | 1320 | 576 | 3025 |
| | 46 | 69 | 3174 | 2116 | 4761 |
| | 62 | 83 | 5146 | 3844 | 6889 |
| | 22 | 27 | 594 | 484 | 729 |
| | 37 | 44 | 1628 | 1369 | 1936 |
| | 45 | 61 | 2745 | 2025 | 3721 |
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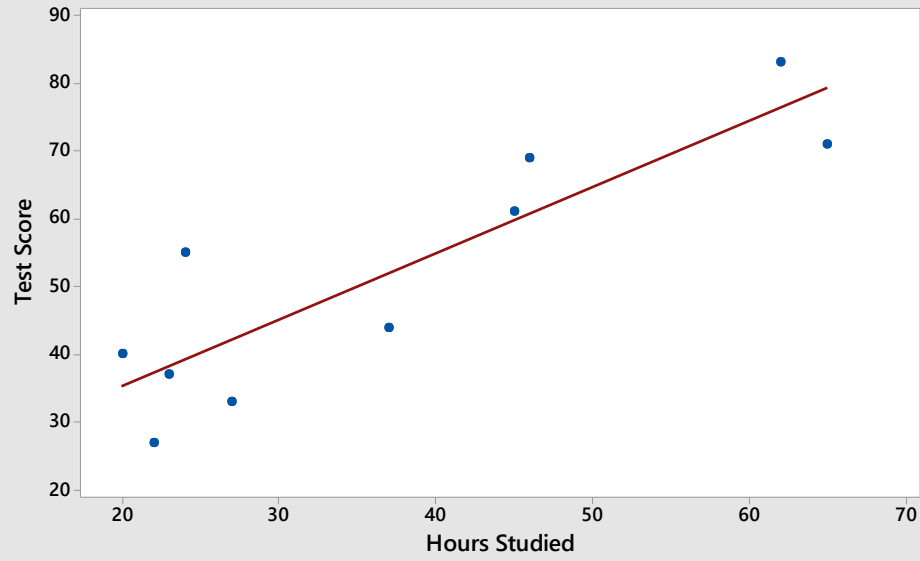
$$Y = 15.79 + 0.97 X$$

Regression

Ordinary Least Square (OLS) Method



Scatterplot of Test Score vs Hours Studied

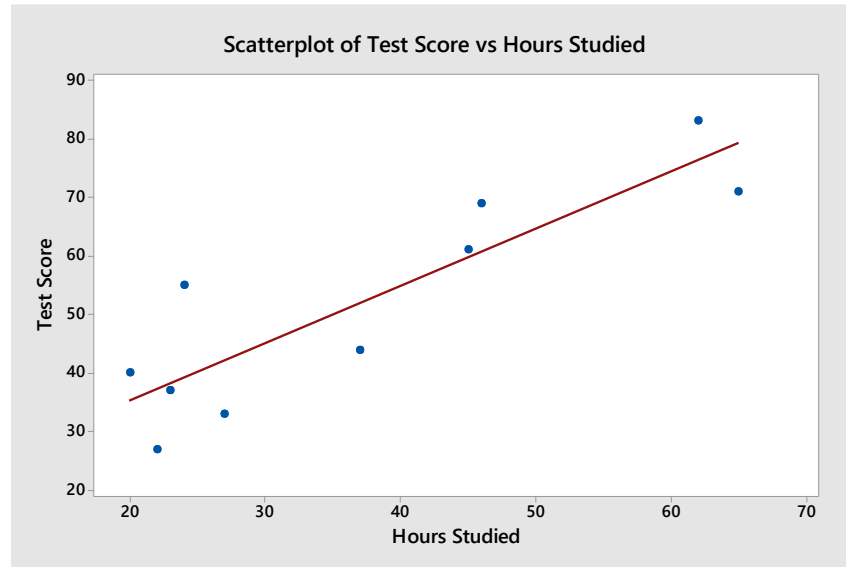


| Hours Studied (X) | Test Score % (Y) | $Y = 15.79 + 0.97.X$ | Residual |
|-------------------|------------------|----------------------|----------|
| 20 | 40 | 35.19 | 4.81 |
| 24 | 55 | 39.07 | 15.93 |
| 46 | 69 | 60.41 | 8.59 |
| 62 | 83 | 75.93 | 7.07 |
| 22 | 27 | 37.13 | -10.13 |
| 37 | 44 | 51.68 | -7.68 |
| 45 | 61 | 59.44 | 1.56 |
| 27 | 33 | 41.98 | -8.98 |
| 65 | 71 | 78.84 | -7.84 |
| 23 | 37 | 38.1 | -1.1 |

$$Y = 15.79 + 0.97 X$$

Regression

- For a student studying 50 hrs what is the expected test score %?



$$Y = 15.79 + 0.97 X$$

$$Y = 64.58$$

Regression

Analysis of Variance

| Source | DF | Adj SS | Adj MS | F-Value | P-Value |
|---------------|----|--------|---------|---------|---------|
| Regression | 1 | 2412.6 | 2412.56 | 27.28 | 0.001 |
| Hours Studied | 1 | 2412.6 | 2412.56 | 27.28 | 0.001 |
| Error | 8 | 707.4 | 88.43 | | |
| Total | 9 | 3120.0 | | | |

If P-value is less than 0.05, you can say with 95% confidence the significant relationship exists between variables.

Regression

4B

Hypothesis Testing

4B-1

Hypothesis Testing Basics

01

*Statistical vs practical
significance*

02

Hypothesis testing steps

03

Type 1 and 2 errors

04

The p Value

Hypothesis Testing

- ❖ A statistical hypothesis test is a method of statistical inference.
- ❖ Commonly used tests include:
 - ❖ Compare sample statistic with the population parameter
 - ❖ Compare two datasets

*Hypothesis
Testing*

Statistical Significance

- ❖ Case of a perfume making company:
- ❖ Mean Volume 150 cc and $sd=2$ cc

*Hypothesis
Testing*

Practical Significance

- Practical significance of an experiment tells us if there is any actionable information from the result.
- Large samples can find out statistical difference for very small difference. These small difference might not have practical significance.

*Hypothesis
Testing*

Hypothesis Testing

1. State the Alternate Hypothesis.
2. State the Null Hypothesis.
3. Select a probability of error level (alpha level). Generally 0.05
4. Calculate the test statistic (e.g t or z score)
5. Critical test statistic
6. Interpret the results.

*Hypothesis
Testing*

Hypothesis Testing

- ❖ Null Hypothesis: The person is innocent
- ❖ Alternate Hypothesis: The person is guilty. You need to provide proof of this.
- ❖ Court conclusion is: Guilty or Not Guilty (not the innocent)

*Hypothesis
Testing*

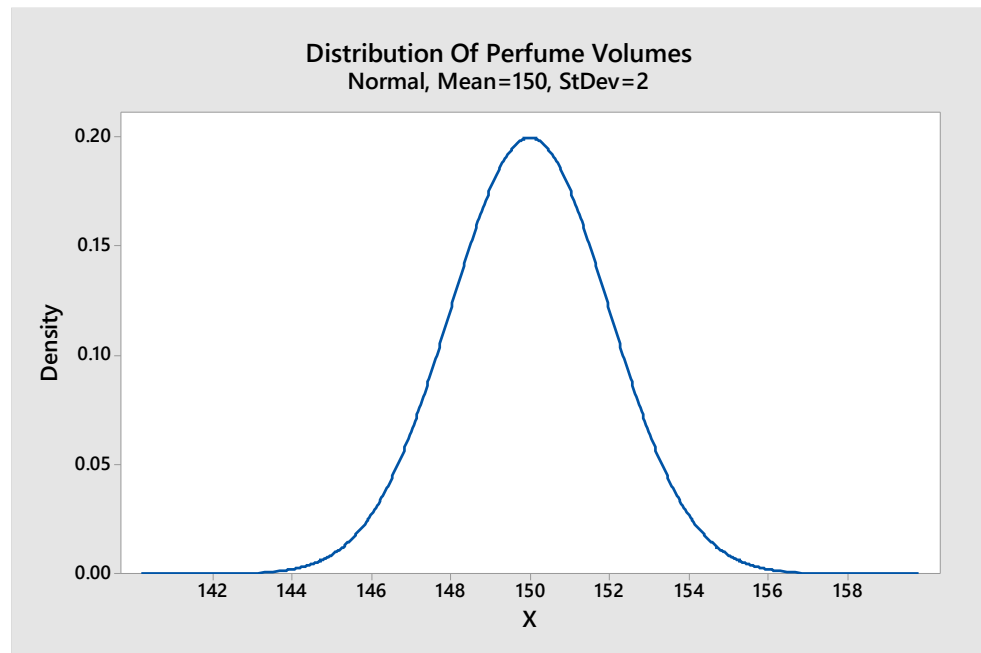
Hypothesis Testing

- ❖ Null Hypothesis: The person is innocent
- ❖ Alternate Hypothesis: The person is guilty. You need to provide proof of this.
- ❖ In statistical terms you:
 - ❖ Reject the Null Hypothesis, or
 - ❖ Fail to reject the Null Hypothesis (not accept the Null Hypothesis)

*Hypothesis
Testing*

Hypothesis Testing

- ❖ Null Hypothesis: The machine is filling the bottles with 150 cc
- ❖ Alternate Hypothesis: The machine is “not” filling the bottles with 150 cc.



*Hypothesis
Testing*

Hypothesis Testing

❖ Lower Tail Tests

❖ $H_0: \mu \geq 150\text{cc}$

❖ $H_a: \mu < 150\text{cc}$

❖ Upper Tail Tests

❖ $H_0: \mu \leq 150\text{cc}$

❖ $H_a: \mu > 150\text{cc}$

❖ Two Tail Tests

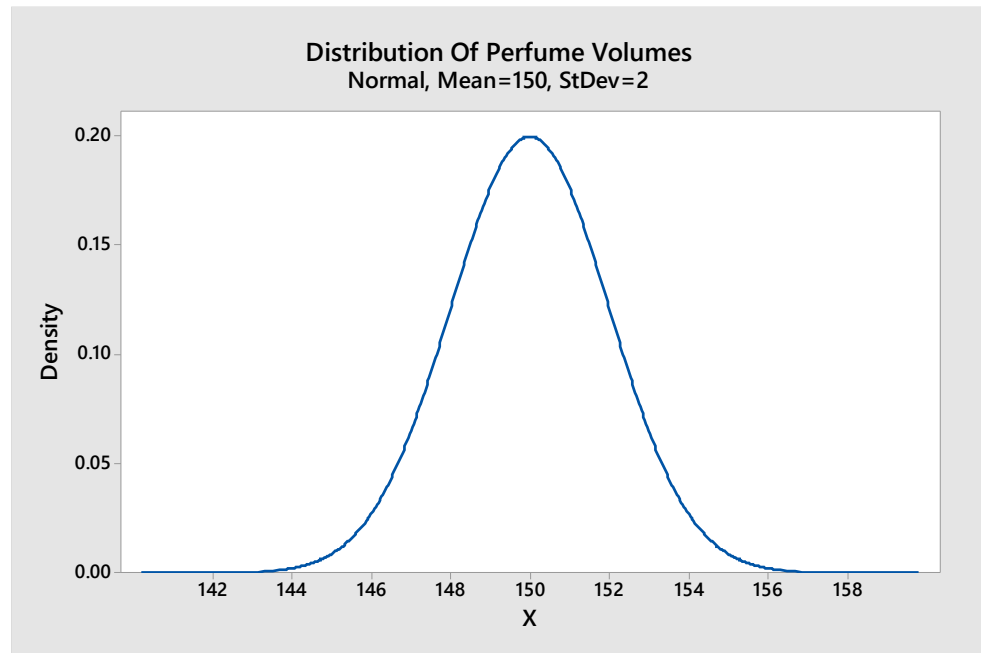
❖ $H_0: \mu = 150\text{cc}$

❖ $H_a: \mu \neq 150\text{cc}$

*Hypothesis
Testing*

Hypothesis Testing

- ❖ What would you conclude if you pick one sample and find the volume as:
 - ❖ 147 cc or
 - ❖ 156 cc



*Hypothesis
Testing*

Hypothesis Testing

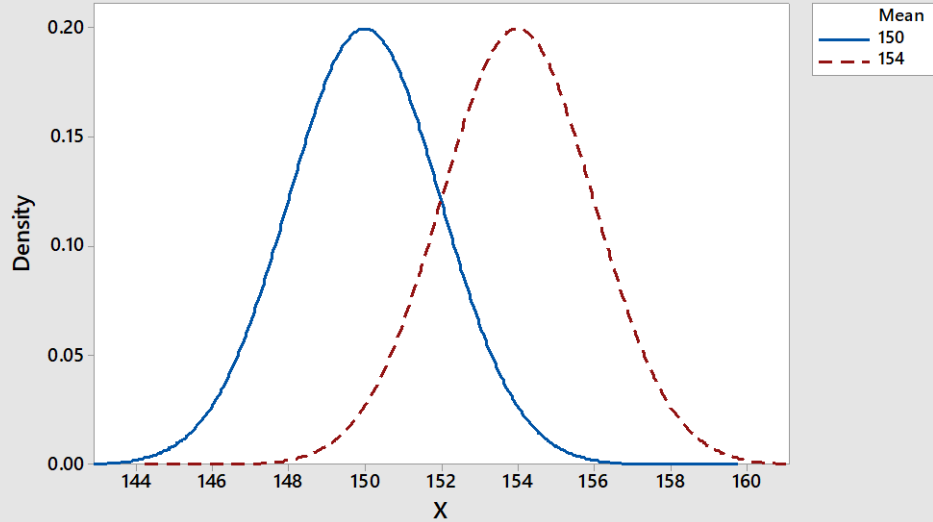
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6. Interpret the results.

*Hypothesis
Testing - Errors*

| | | True State of Nature | |
|------------|---------------------------------|-----------------------|----------------------------------|
| | | H_0 Is true | H_a Is true |
| Conclusion | Support H_0 / Reject H_a | Correct Conclusion | Type II Error |
| | Support H_a / Reject H_0 | Type I Error | Correct Conclusion (Power) |

Hypothesis Testing - Errors

Distribution Plot
Normal, StDev=2



$$\sigma_{\bar{x}} = \frac{\sigma_x}{\sqrt{n}}$$

| | | True State of Nature | |
|------------|---------------------------------|-----------------------|----------------------------------|
| | | H_0 Is true | H_a Is true |
| Conclusion | Support H_0 / Reject H_a | Correct Conclusion | Type II Error |
| | Support H_a / Reject H_0 | Type I Error | Correct Conclusion (Power) |

Hypothesis Testing - Errors

| | | True State of Nature | |
|------------|---------------------------------|----------------------|----------------------------|
| | | H_0 Is true | H_a Is true |
| Conclusion | Support H_0 / Reject H_a | Correct Conclusion | Type II Error |
| | Support H_a / Reject H_0 | Type I Error | Correct Conclusion (Power) |

| | Type I error (alpha) | Type II error (beta) |
|-------------------------|--|--|
| Name | Producer's risk/ Significance level | Consumer's risk |
| 1 minus error is called | Confidence level | Power of the test |
| Example of Fire Alarm | False fire alarm leading to inconvenience | Missed fire leading to disaster |
| Effects on process | Unnecessary cost increase due to frequent changes | Defects may be produced |
| Control method | Usually fixed at a pre-determined level, 1%, 5% or 10% | Usually controlled to < 10% by appropriate sample size |
| Simple definition | Innocent declared as guilty | Guilty declared as innocent |

Hypothesis Testing - Errors

Confidence Level:

$C = 0.90, 0.95, 0.99$
(90%, 95%, 99%)

Level of Significance or Type I Error:

$\alpha = 1 - C$ (0.10, 0.05, 0.01)

| | Type I error (alpha) | Type II error (beta) |
|-------------------------|--|--|
| Name | Producer's risk/ Significance level | Consumer's risk |
| 1 minus error is called | Confidence level | Power of the test |
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| Simple definition | Innocent declared as guilty | Guilty declared as innocent |

Hypothesis Testing - Errors

Power

- ❖ Power = $1 - \beta$ (or $1 - \text{type II error}$)
- ❖ Type II Error: Failing to reject null hypothesis when null hypothesis is false.
- ❖ Power: Likelihood of rejecting null hypothesis when null hypothesis is false.
- ❖ Or: Power is the ability of a test to correctly reject the null hypothesis.

| | | True State of Nature | |
|------------|---------------------------------|----------------------|----------------------------|
| | | H_0 Is true | H_a Is true |
| Conclusion | Support H_0 / Reject H_a | Correct Conclusion | Type II Error |
| | Support H_a / Reject H_0 | Type I Error | Correct Conclusion (Power) |

Hypothesis Testing - Errors

Alpha vs Beta

- ❖ Researcher can not commit both Type I and II error. Only one can be committed.
- ❖ As the value of α increases (say 0.01 to 0.05) β goes down and the Power of test increases.
- ❖ To reduce both Type I and II errors increase sample size.

*Hypothesis
Testing - Errors*

Hypothesis Testing

1. State the Alternate Hypothesis.
2. State the Null Hypothesis.
3. Select a probability of error level (alpha level). Generally 0.05
4. Calculate the test statistic (e.g t or z score)
5. Critical test statistic
6. Interpret the results.

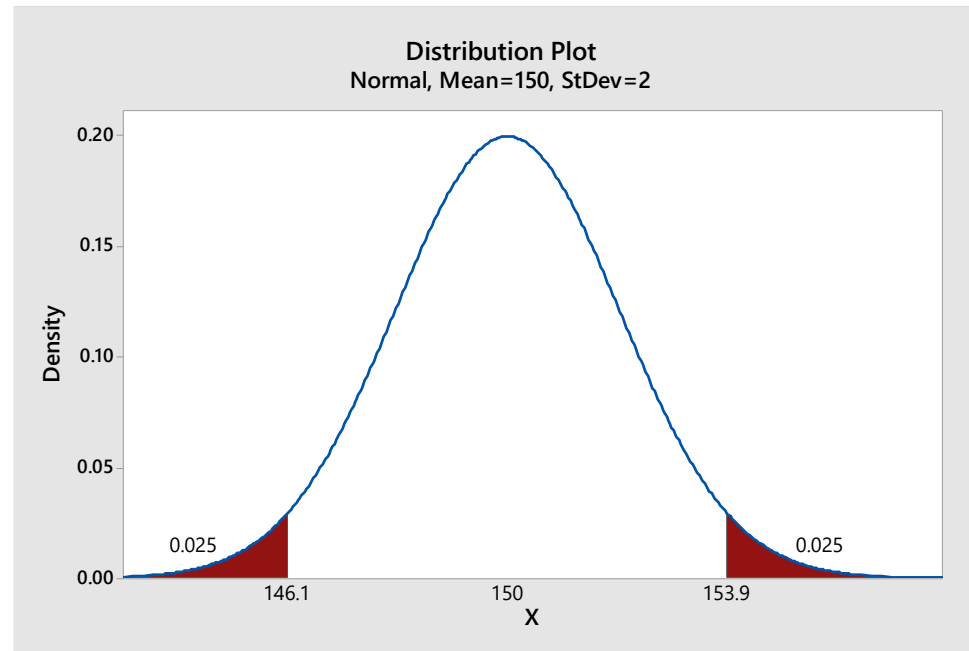


*Hypothesis
Testing*

Hypothesis Testing

- ❖ Let's pick 1 bottle from the production line and the volume is 153.8 cc
- ❖ With 95% confidence level we will fail to reject the null hypothesis.

$$H_0: \mu = 150\text{cc}$$
$$H_a: \mu \neq 150\text{cc}$$

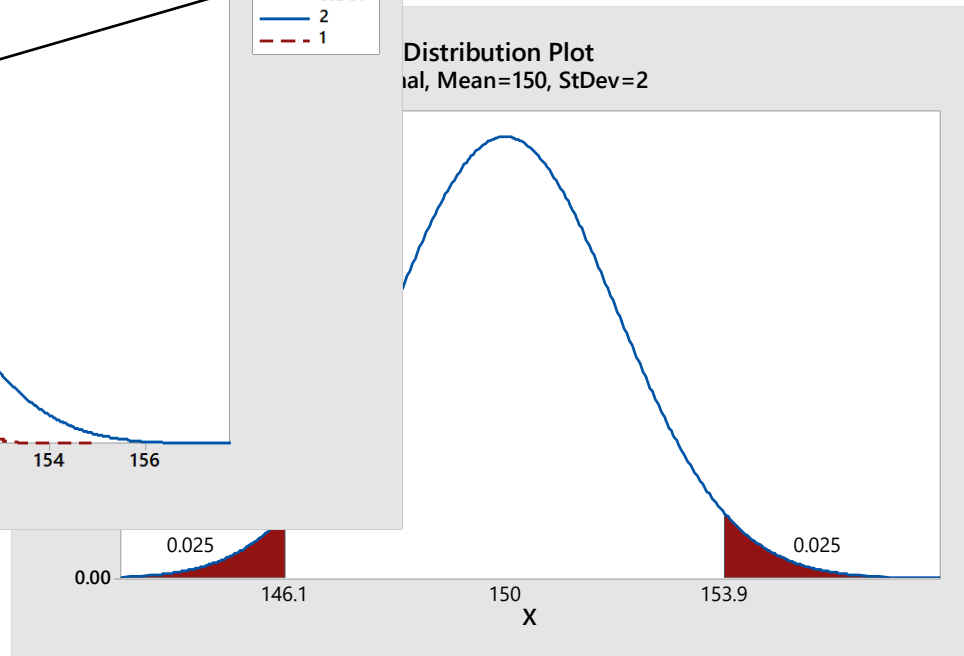
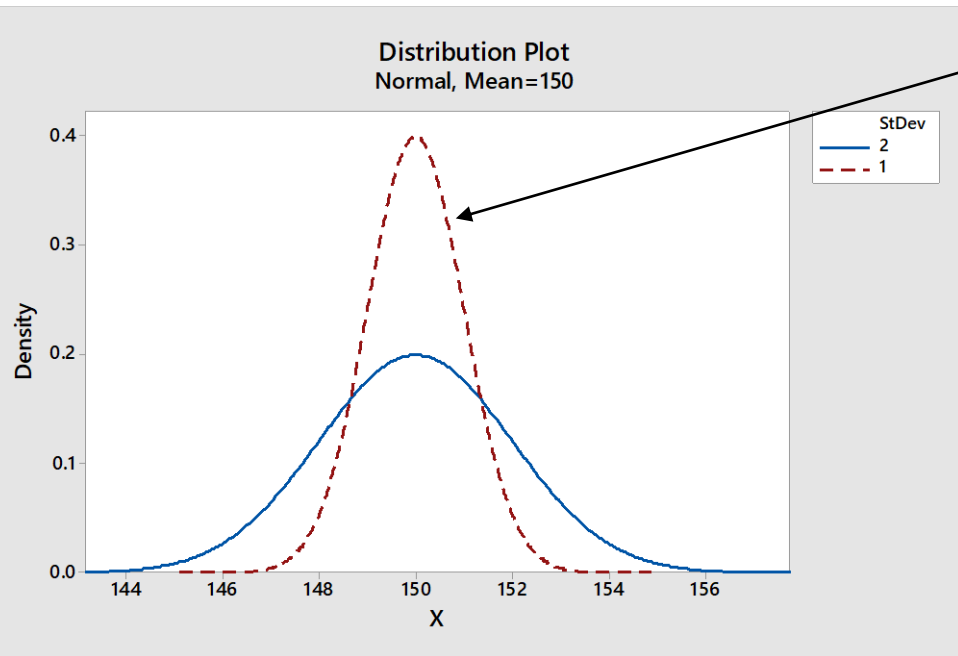


*Hypothesis
Testing*

Hypothesis Testing

- ❖ Let's pick 4 bottles from the production line and find the average volume as 153.8 cc.

$$\sigma_{\bar{x}} = \frac{\sigma_x}{\sqrt{n}}$$



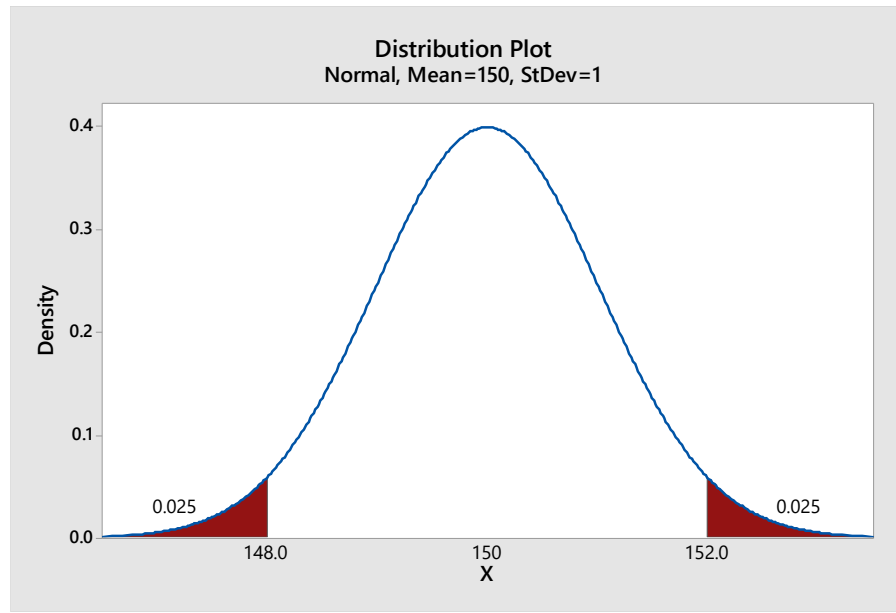
*Hypothesis
Testing*

Hypothesis Testing

- ❖ Let's pick 4 bottles from the production line and find the average volume as 153.8 cc.
- ❖ With 95% confidence level we will reject the null hypothesis.

$$H_0: \mu = 150\text{cc}$$

$$H_a: \mu \neq 150\text{cc}$$



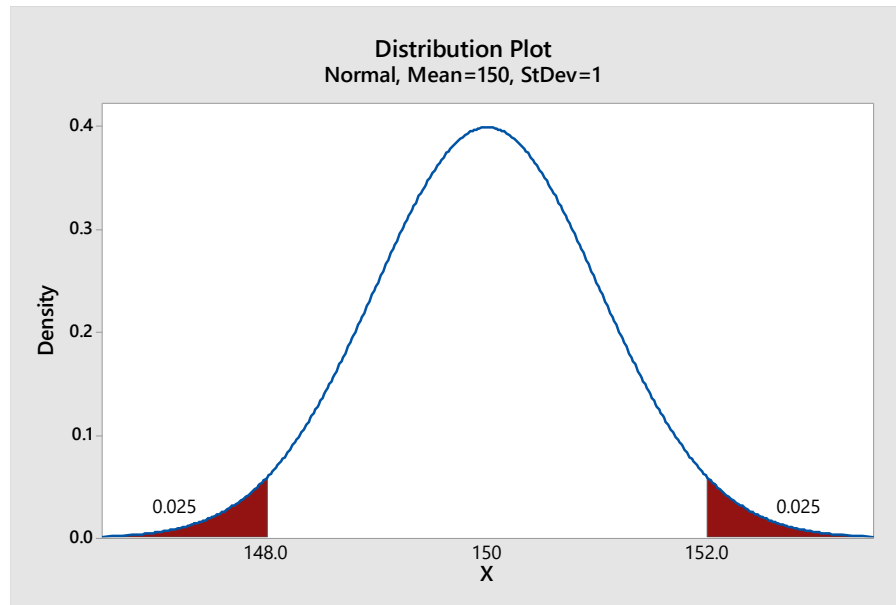
*Hypothesis
Testing*

Hypothesis Testing

$$z_{cal} = \frac{(\bar{X} - \mu)}{\sigma_x / \sqrt{n}} \quad z_{cal} = \frac{(153.8 - 150)}{2 / \sqrt{4}} = 3.8$$

For $\alpha = 0.05$ Two Tails means 0.025 on both tails. Z Critical = 1.96

$$H_0: \mu = 150cc$$
$$H_a: \mu \neq 150cc$$



*Hypothesis
Testing*

Hypothesis Testing

1. State the Alternate Hypothesis.
2. State the Null Hypothesis.
3. Select a probability of error level (alpha level). Generally 0.05
4. Calculate the test statistic (e.g t or z score)
5. Critical test statistic
6. Interpret the results.

*Hypothesis
Testing*

- ❖ $\alpha = 0.01$ Two Tails means 0.005 on both tails. Z Critical = 2.575
- ❖ $\alpha = 0.05$ Two Tails means 0.025 on both tails. Z Critical = 1.96
- ❖ $\alpha = 0.10$ Two Tails means 0.05 on both tails. Z Critical = 1.645
- ❖ $\alpha = 0.05$ Single Tails
 - ❖ Z Critical = 1.645

| z | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|-----|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 0.0 | .5000 | .4960 | .4920 | .4880 | .4840 | .4801 | .4761 | .4721 | .4681 | .4641 |
| 0.1 | .4602 | .4562 | .4522 | .4483 | .4443 | .4404 | .4364 | .4325 | .4286 | .4247 |
| 0.2 | .4207 | .4168 | .4129 | .4090 | .4052 | .4013 | .3974 | .3936 | .3897 | .3859 |
| 0.3 | .3821 | .3783 | .3745 | .3707 | .3669 | .3632 | .3594 | .3557 | .3520 | .3483 |
| 0.4 | .3446 | .3409 | .3372 | .3336 | .3300 | .3264 | .3228 | .3192 | .3156 | .3121 |
| 0.5 | .3085 | .3050 | .3015 | .2981 | .2946 | .2912 | .2877 | .2843 | .2810 | .2776 |
| 0.6 | .2743 | .2709 | .2676 | .2643 | .2611 | .2578 | .2546 | .2514 | .2483 | .2451 |
| 0.7 | .2420 | .2389 | .2358 | .2327 | .2296 | .2266 | .2236 | .2206 | .2177 | .2148 |
| 0.8 | .2119 | .2090 | .2061 | .2033 | .2005 | .1977 | .1949 | .1922 | .1894 | .1867 |
| 0.9 | .1841 | .1814 | .1788 | .1762 | .1736 | .1711 | .1685 | .1660 | .1635 | .1611 |
| 1.0 | .1587 | .1562 | .1539 | .1515 | .1492 | .1469 | .1446 | .1423 | .1401 | .1379 |
| 1.1 | .1357 | .1335 | .1314 | .1292 | .1271 | .1251 | .1230 | .1210 | .1190 | .1170 |
| 1.2 | .1151 | .1131 | .1112 | .1093 | .1075 | .1056 | .1038 | .1020 | .1003 | .0985 |
| 1.3 | .0968 | .0951 | .0934 | .0918 | .0901 | .0885 | .0869 | .0853 | .0838 | .0823 |
| 1.4 | .0808 | .0793 | .0778 | .0764 | .0749 | .0735 | .0721 | .0708 | .0694 | .0681 |
| 1.5 | .0668 | .0655 | .0643 | .0630 | .0618 | .0606 | .0594 | .0582 | .0571 | .0559 |
| 1.6 | .0548 | .0537 | .0526 | .0516 | .0505 | .0495 | .0485 | .0475 | .0465 | .0455 |
| 1.7 | .0446 | .0436 | .0427 | .0418 | .0409 | .0401 | .0392 | .0384 | .0375 | .0367 |
| 1.8 | .0359 | .0351 | .0344 | .0336 | .0329 | .0322 | .0314 | .0307 | .0301 | .0294 |
| 1.9 | .0287 | .0281 | .0274 | .0268 | .0262 | .0256 | .0250 | .0244 | .0239 | .0233 |
| 2.0 | .0228 | .0222 | .0217 | .0212 | .0207 | .0202 | .0197 | .0192 | .0188 | .0183 |
| 2.1 | .0179 | .0174 | .0170 | .0166 | .0162 | .0158 | .0154 | .0150 | .0146 | .0143 |
| 2.2 | .0139 | .0136 | .0132 | .0129 | .0125 | .0122 | .0119 | .0116 | .0113 | .0110 |
| 2.3 | .0107 | .0104 | .0102 | .0099 | .0096 | .0094 | .0091 | .0089 | .0087 | .0084 |
| 2.4 | .0082 | .0080 | .0078 | .0075 | .0073 | .0071 | .0069 | .0068 | .0066 | .0064 |
| 2.5 | .0062 | .0060 | .0059 | .0057 | .0055 | .0054 | .0052 | .0051 | .0049 | .0048 |
| 2.6 | .0047 | .0045 | .0044 | .0043 | .0041 | .0040 | .0039 | .0038 | .0037 | .0036 |
| 2.7 | .0035 | .0034 | .0033 | .0032 | .0031 | .0030 | .0029 | .0028 | .0027 | .0026 |
| 2.8 | .0026 | .0025 | .0024 | .0023 | .0023 | .0022 | .0021 | .0021 | .0020 | .0019 |
| 2.9 | .0019 | .0018 | .0018 | .0017 | .0016 | .0016 | .0015 | .0015 | .0014 | .0014 |
| 3.0 | .0013 | .0013 | .0013 | .0012 | .0012 | .0011 | .0011 | .0011 | .0010 | .0010 |
| 3.1 | .0010 | .0009 | .0009 | .0009 | .0008 | .0008 | .0008 | .0008 | .0007 | .0007 |
| 3.2 | .0007 | .0007 | .0006 | .0006 | .0006 | .0006 | .0006 | .0005 | .0005 | .0005 |
| 3.3 | .0005 | .0005 | .0005 | .0004 | .0004 | .0004 | .0004 | .0004 | .0004 | .0003 |
| 3.4 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0002 |
| 3.5 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 |
| 3.6 | .0002 | .0002 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.7 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.8 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.9 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 |

*Hypothesis
Testing*

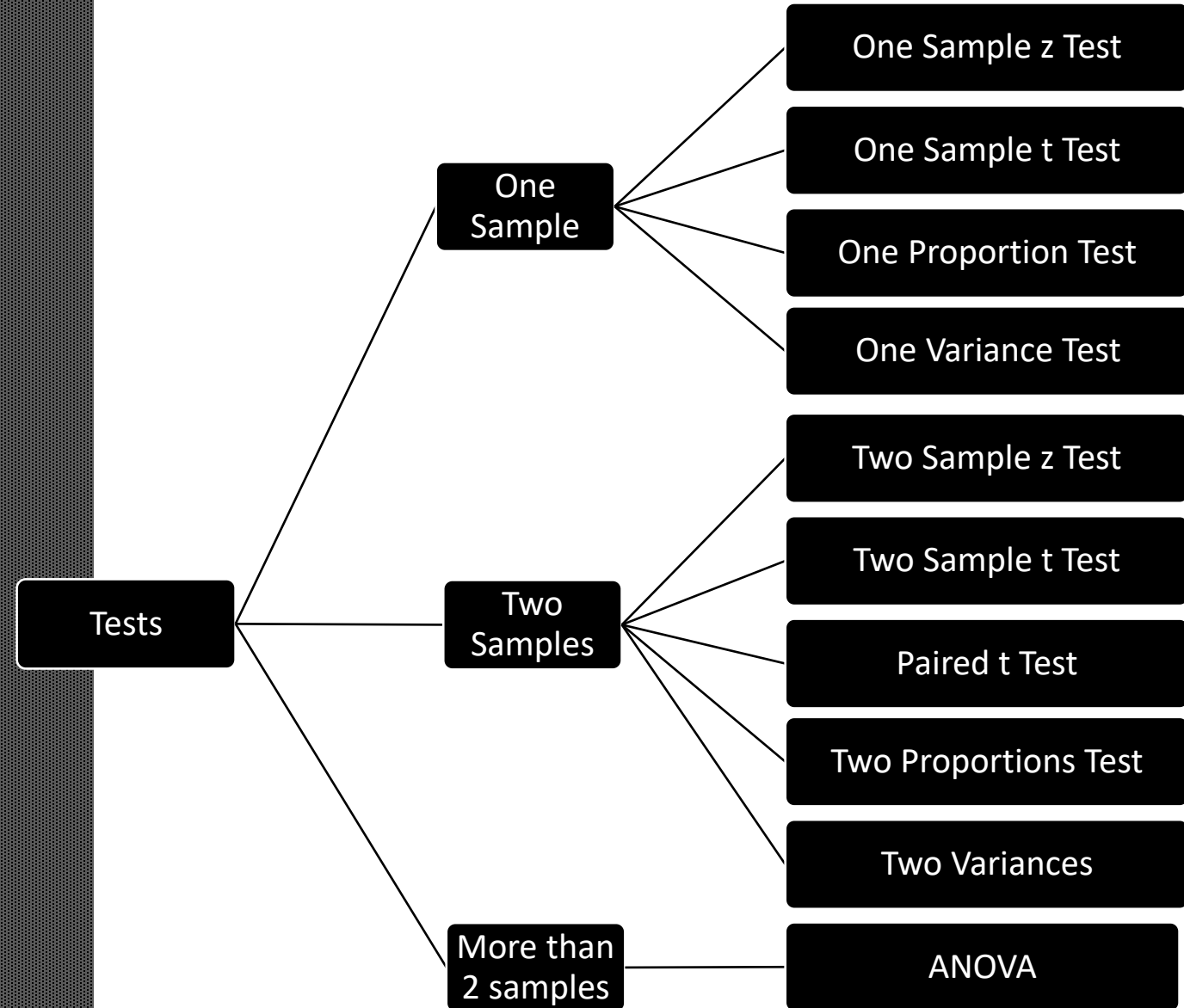
p Value

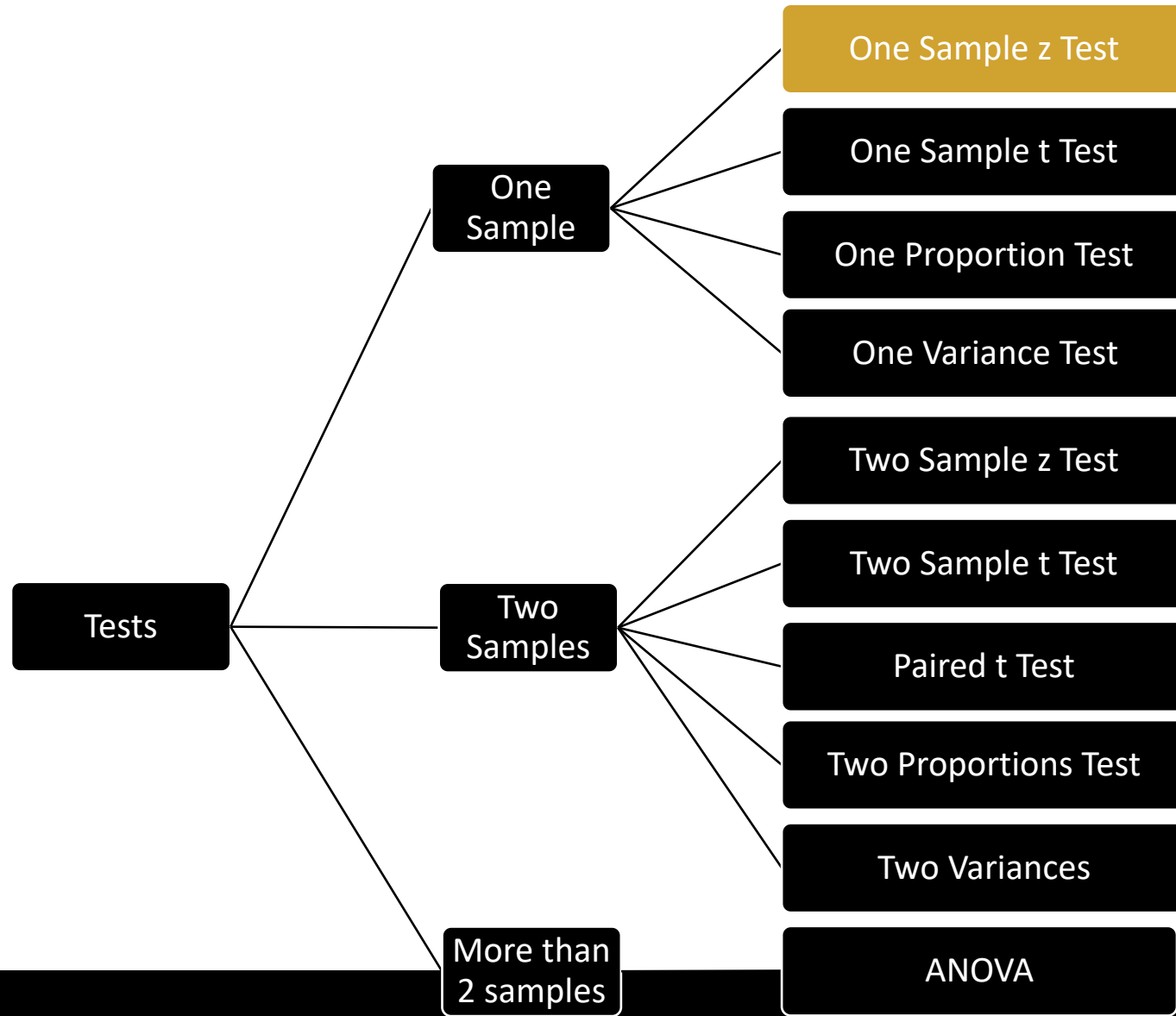
- ❖ p value is the lowest value of alpha for which the null hypothesis can be rejected. (Probability that the null hypothesis is correct)
- ❖ For example, if $p = 0.045$ you can reject the null hypothesis at $\alpha = 0.05$
- ❖ p is low the null must go / p is high the null fly.

*Hypothesis
Testing*

4B-2

Tests for means, variances and proportions

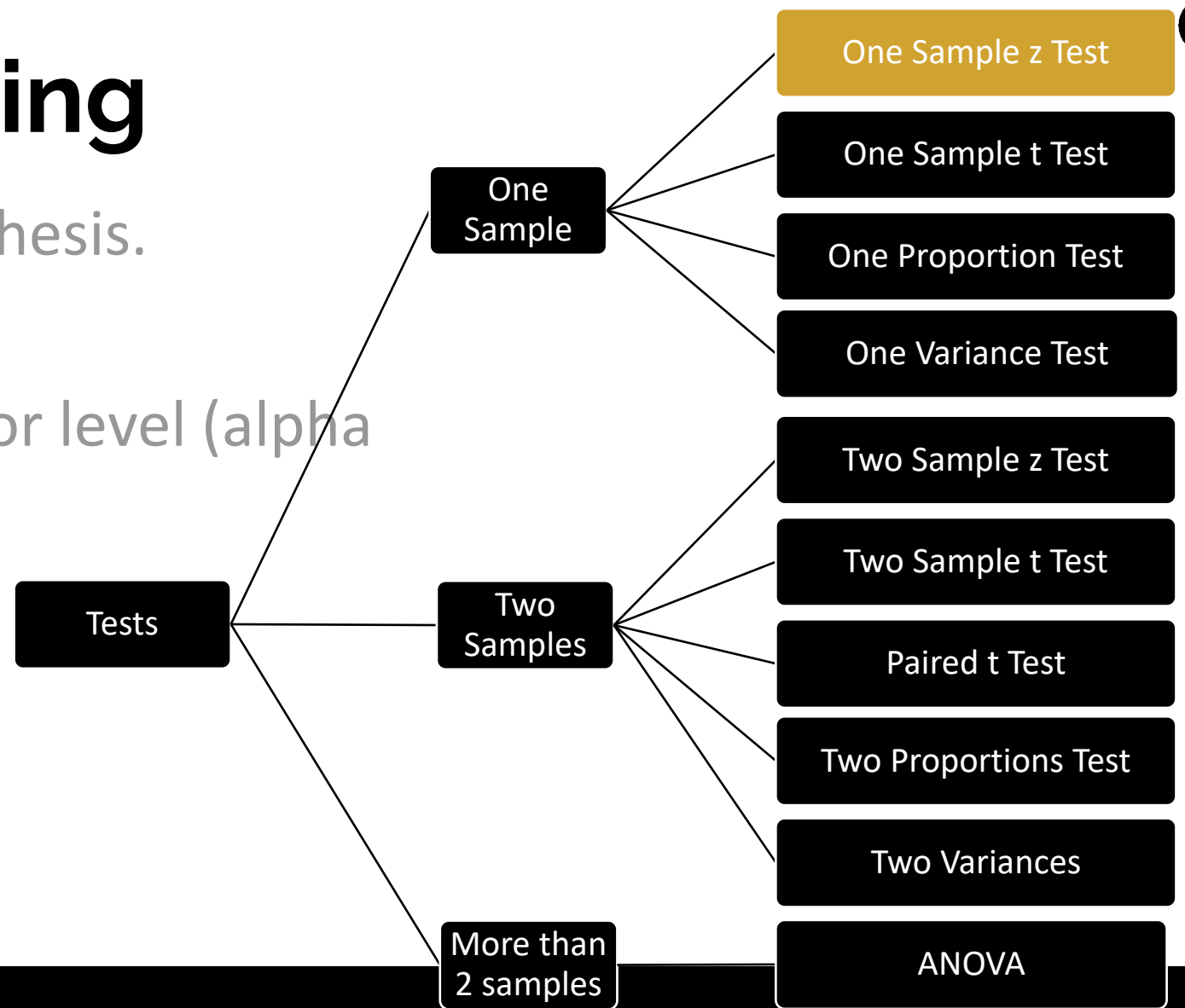




One Sample z Test

Hypothesis Testing

1. State the Alternate Hypothesis.
2. State the Null Hypothesis.
3. Select a probability of error level (alpha level). Generally 0.05
4. Calculate the test statistic (e.g t or z score)
5. Critical test statistic
6. Interpret the results.



One Sample z Test

Conditions for z Test

- ❖ Random samples
- ❖ Each observation should be independent of other
 - ❖ Sampling with replacement
 - ❖ If sampling without replacement, the sample size should not be more than 10% of the population
- ❖ Sampling distribution approximates Normal Distribution
 - ❖ Population is Normally distributed and the population standard deviation is known *** OR ***
 - ❖ Sample size ≥ 30

One Sample z Test

Calculated Test Statistic

$$H_0: \mu = 150\text{cc}$$

$$H_a: \mu \neq 150\text{cc}$$

$$Z_{cal} = \frac{(\bar{x} - \mu)}{\sigma / \sqrt{n}}$$

❖ Example: Perfume bottle producing 150cc with sd of 2 cc, 100 bottles are randomly picked and the average volume was found to be 150.2 cc. Has mean volume changed? (95% confidence)

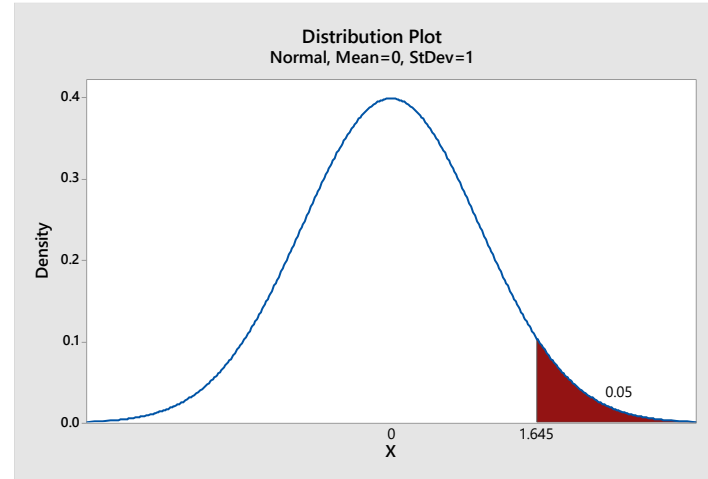
$$❖ z_{\text{calculated}} = (150.2 - 150) / [2 / \sqrt{100}] = 0.2 / 0.2 = 1$$

$$❖ z_{\text{critical}} = ?$$

One Sample z Test

Critical Test Statistic

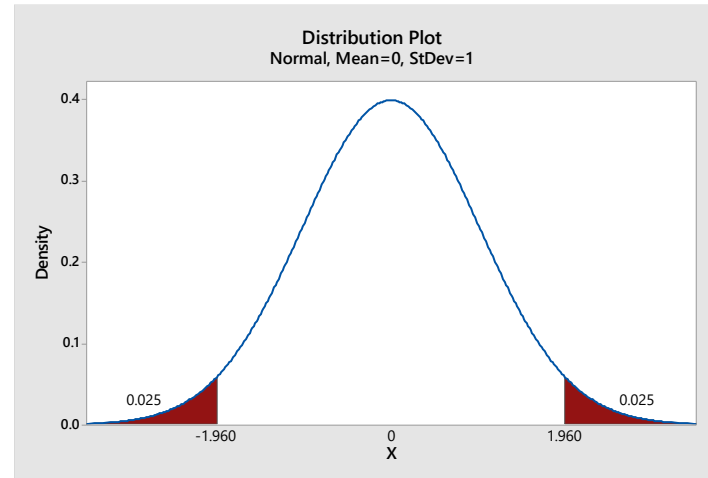
| z | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|-----|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 0.0 | .5000 | .4960 | .4920 | .4880 | .4840 | .4801 | .4761 | .4721 | .4681 | .4641 |
| 0.1 | .4602 | .4562 | .4522 | .4483 | .4443 | .4404 | .4364 | .4325 | .4286 | .4247 |
| 0.2 | .4207 | .4168 | .4129 | .4090 | .4052 | .4013 | .3974 | .3936 | .3897 | .3859 |
| 0.3 | .3821 | .3783 | .3745 | .3707 | .3669 | .3632 | .3594 | .3557 | .3520 | .3483 |
| 0.4 | .3446 | .3409 | .3372 | .3336 | .3300 | .3264 | .3228 | .3192 | .3156 | .3121 |
| 0.5 | .3085 | .3050 | .3015 | .2981 | .2946 | .2912 | .2877 | .2843 | .2810 | .2776 |
| 0.6 | .2743 | .2709 | .2676 | .2643 | .2611 | .2578 | .2546 | .2514 | .2483 | .2451 |
| 0.7 | .2420 | .2389 | .2358 | .2327 | .2296 | .2266 | .2236 | .2206 | .2177 | .2148 |
| 0.8 | .2119 | .2090 | .2061 | .2033 | .2005 | .1977 | .1949 | .1922 | .1894 | .1867 |
| 0.9 | .1841 | .1814 | .1788 | .1762 | .1736 | .1711 | .1685 | .1660 | .1635 | .1611 |
| 1.0 | .1587 | .1562 | .1539 | .1515 | .1492 | .1469 | .1446 | .1423 | .1401 | .1379 |
| 1.1 | .1357 | .1335 | .1314 | .1292 | .1271 | .1251 | .1230 | .1210 | .1190 | .1170 |
| 1.2 | .1151 | .1131 | .1112 | .1093 | .1075 | .1056 | .1038 | .1020 | .1003 | .0985 |
| 1.3 | .0968 | .0951 | .0934 | .0918 | .0901 | .0885 | .0869 | .0853 | .0838 | .0823 |
| 1.4 | .0808 | .0793 | .0778 | .0764 | .0749 | .0735 | .0721 | .0708 | .0694 | .0681 |
| 1.5 | .0668 | .0655 | .0643 | .0630 | .0618 | .0606 | .0594 | .0582 | .0571 | .0559 |
| 1.6 | .0548 | .0537 | .0526 | .0516 | .0505 | .0495 | .0485 | .0475 | .0465 | .0455 |
| 1.7 | .0446 | .0436 | .0427 | .0418 | .0409 | .0401 | .0392 | .0384 | .0375 | .0367 |
| 1.8 | .0359 | .0351 | .0344 | .0336 | .0329 | .0322 | .0314 | .0307 | .0301 | .0294 |
| 1.9 | .0287 | .0281 | .0274 | .0268 | .0262 | .0256 | .0250 | .0244 | .0239 | .0233 |
| 2.0 | .0228 | .0222 | .0217 | .0212 | .0207 | .0202 | .0197 | .0192 | .0188 | .0183 |
| 2.1 | .0179 | .0174 | .0170 | .0166 | .0162 | .0158 | .0154 | .0150 | .0146 | .0143 |
| 2.2 | .0139 | .0136 | .0132 | .0129 | .0125 | .0122 | .0119 | .0116 | .0113 | .0110 |
| 2.3 | .0107 | .0104 | .0102 | .0099 | .0096 | .0094 | .0091 | .0089 | .0087 | .0084 |
| 2.4 | .0082 | .0080 | .0078 | .0075 | .0073 | .0071 | .0069 | .0068 | .0066 | .0064 |
| 2.5 | .0062 | .0060 | .0059 | .0057 | .0055 | .0054 | .0052 | .0051 | .0049 | .0048 |
| 2.6 | .0047 | .0045 | .0044 | .0043 | .0041 | .0040 | .0039 | .0038 | .0037 | .0036 |
| 2.7 | .0035 | .0034 | .0033 | .0032 | .0031 | .0030 | .0029 | .0028 | .0027 | .0026 |
| 2.8 | .0026 | .0025 | .0024 | .0023 | .0023 | .0022 | .0021 | .0021 | .0020 | .0019 |
| 2.9 | .0019 | .0018 | .0018 | .0017 | .0016 | .0016 | .0015 | .0015 | .0014 | .0014 |
| 3.0 | .0013 | .0013 | .0013 | .0012 | .0012 | .0011 | .0011 | .0011 | .0010 | .0010 |
| 3.1 | .0010 | .0009 | .0009 | .0009 | .0008 | .0008 | .0008 | .0008 | .0007 | .0007 |
| 3.2 | .0007 | .0007 | .0006 | .0006 | .0006 | .0006 | .0006 | .0005 | .0005 | .0005 |
| 3.3 | .0005 | .0005 | .0005 | .0004 | .0004 | .0004 | .0004 | .0004 | .0004 | .0003 |
| 3.4 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0002 |
| 3.5 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 |
| 3.6 | .0002 | .0002 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.7 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.8 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.9 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 |

❖ $\alpha = 0.05$ One Tail

❖ Z Critical = 1.645

❖ $\alpha = 0.10$ One Tail

❖ Z Critical = 1.282

❖ $\alpha = 0.05$ Two Tails

❖ Z Critical = 1.96

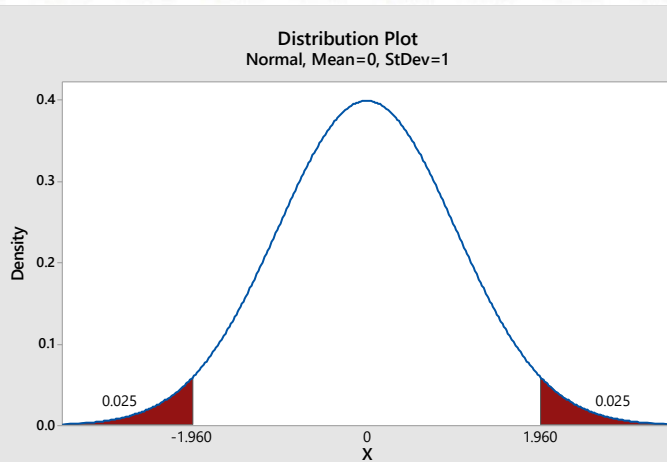
❖ $\alpha = 0.10$ Two Tail

❖ Z Critical = 1.645

One Sample z Test

Critical Test Statistic

| z | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|-----|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 0.0 | .5000 | .4960 | .4920 | .4880 | .4840 | .4801 | .4761 | .4721 | .4681 | .4641 |
| 0.1 | .4602 | .4562 | .4522 | .4483 | .4443 | .4404 | .4364 | .4325 | .4286 | .4247 |
| 0.2 | .4207 | .4168 | .4129 | .4090 | .4052 | .4013 | .3974 | .3936 | .3897 | .3859 |
| 0.3 | .3821 | .3783 | .3745 | .3707 | .3669 | .3632 | .3594 | .3557 | .3520 | .3483 |
| 0.4 | .3446 | .3409 | .3372 | .3336 | .3300 | .3264 | .3228 | .3192 | .3156 | .3121 |
| 0.5 | .3085 | .3050 | .3015 | .2981 | .2946 | .2912 | .2877 | .2843 | .2810 | .2776 |
| 0.6 | .2743 | .2709 | .2676 | .2643 | .2611 | .2578 | .2546 | .2514 | .2483 | .2451 |
| 0.7 | .2420 | .2389 | .2358 | .2327 | .2296 | .2266 | .2236 | .2206 | .2177 | .2148 |
| 0.8 | .2119 | .2090 | .2061 | .2033 | .2005 | .1977 | .1949 | .1922 | .1894 | .1867 |
| 0.9 | .1841 | .1814 | .1788 | .1762 | .1736 | .1711 | .1685 | .1660 | .1635 | .1611 |
| 1.0 | .1587 | .1562 | .1539 | .1515 | .1492 | .1469 | .1446 | .1423 | .1401 | .1379 |
| 1.1 | .1357 | .1335 | .1314 | .1292 | .1271 | .1251 | .1230 | .1210 | .1190 | .1170 |
| 1.2 | .1151 | .1131 | .1112 | .1093 | .1075 | .1056 | .1038 | .1020 | .1003 | .0985 |
| 1.3 | .0968 | .0951 | .0934 | .0918 | .0901 | .0885 | .0869 | .0853 | .0838 | .0823 |
| 1.4 | .0808 | .0793 | .0778 | .0764 | .0749 | .0735 | .0721 | .0708 | .0694 | .0681 |
| 1.5 | .0668 | .0655 | .0643 | .0630 | .0618 | .0606 | .0594 | .0582 | .0571 | .0559 |
| 1.6 | .0548 | .0537 | .0526 | .0516 | .0505 | .0495 | .0485 | .0475 | .0465 | .0455 |
| 1.7 | .0446 | .0436 | .0427 | .0418 | .0409 | .0401 | .0392 | .0384 | .0375 | .0367 |
| 1.8 | .0359 | .0351 | .0344 | .0336 | .0329 | .0322 | .0314 | .0307 | .0301 | .0294 |
| 1.9 | .0287 | .0281 | .0274 | .0268 | .0262 | .0256 | .0250 | .0244 | .0239 | .0233 |
| 2.0 | .0222 | | | | | | | | | .0183 |
| 2.1 | .0175 | | | | | | | | | .0143 |
| 2.2 | .0160 | | | | | | | | | .0110 |
| 2.3 | .0146 | | | | | | | | | .0084 |
| 2.4 | .0133 | | | | | | | | | .0064 |
| 2.5 | .0121 | | | | | | | | | .0048 |
| 2.6 | .0110 | | | | | | | | | .0036 |
| 2.7 | .0100 | | | | | | | | | .0026 |
| 2.8 | .0090 | | | | | | | | | .0019 |
| 2.9 | .0081 | | | | | | | | | .0014 |
| 3.0 | .0073 | | | | | | | | | .0010 |
| 3.1 | .0065 | | | | | | | | | .0007 |
| 3.2 | .0058 | | | | | | | | | .0005 |
| 3.3 | .0051 | | | | | | | | | .0003 |
| 3.4 | .0045 | | | | | | | | | .0002 |
| 3.5 | .0040 | | | | | | | | | .0002 |
| 3.6 | .0035 | | | | | | | | | .0001 |
| 3.7 | .0031 | | | | | | | | | .0001 |
| 3.8 | .0027 | | | | | | | | | .0001 |
| 3.9 | .0024 | | | | | | | | | .0000 |



❖ Example: Perfume bottle producing 150cc with sd of 2 cc, 100 bottles are randomly picked and the average volume was found to be 150.2 cc. Has mean volume changed? (95% confidence)

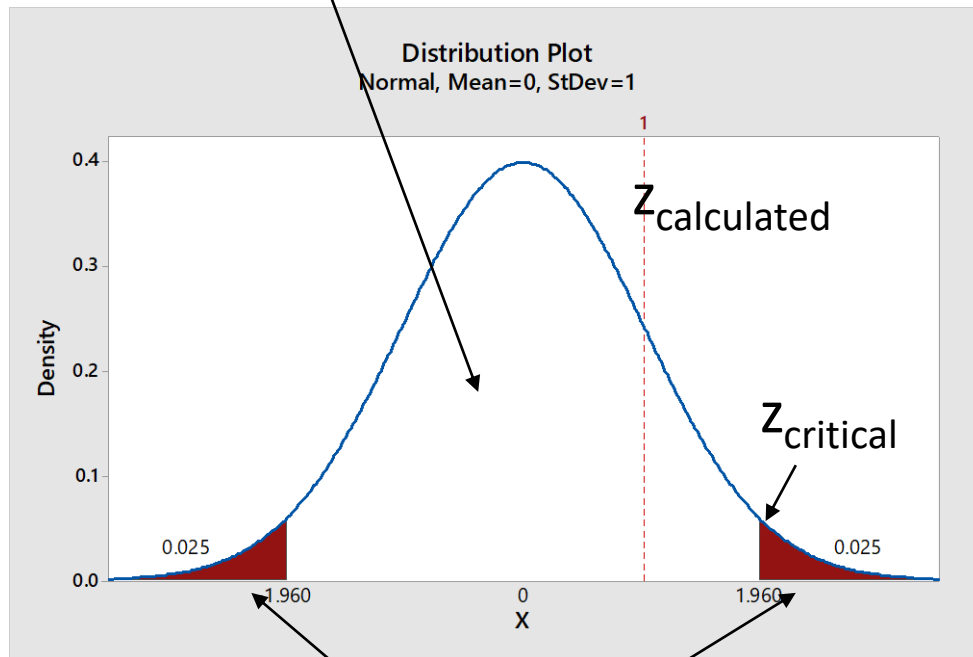
❖ $z_{\text{calculated}} = (150.2 - 150) / [2 / \sqrt{100}] = 0.2 / 0.2 = 1$

❖ $z_{\text{critical}} = 1.96$

One Sample z Test

Interpret the Results

Fail to Reject H_0



Reject H_0

❖ Example: Perfume bottle producing 150cc with sd of 2 cc, 100 bottles are randomly picked and the average volume was found to be 150.2 cc. Has mean volume changed? (95% confidence)

❖ $z_{\text{calculated}} = (150.2 - 150) / [2 / \sqrt{100}] = 0.2 / 0.2 = 1$

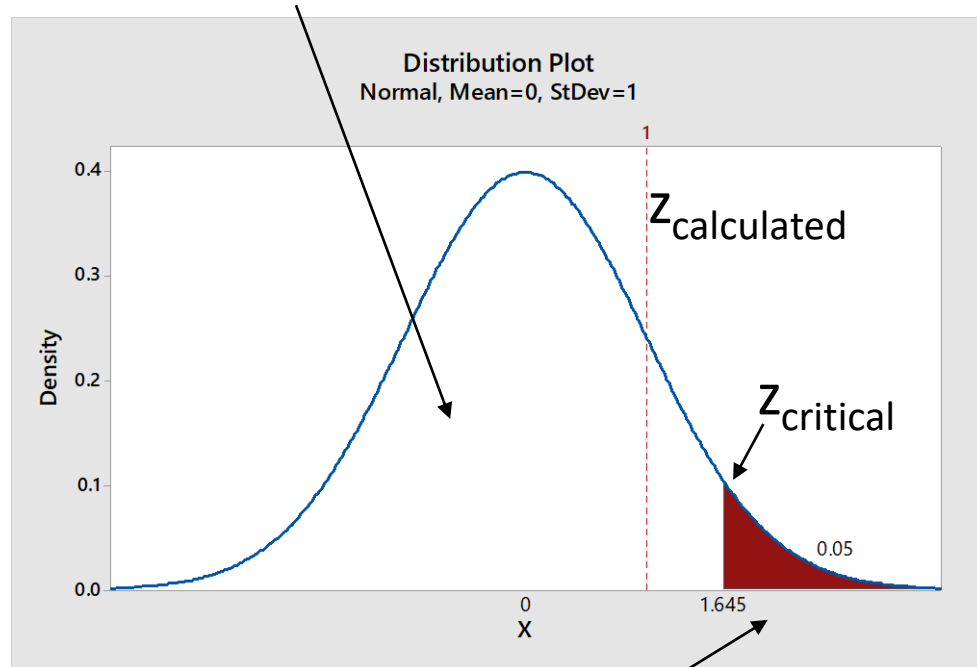
❖ $z_{\text{critical}} = 1.96$

One Sample z Test

One Tail Tests

$$H_0: \mu \leq 150\text{cc}$$

$$H_a: \mu > 150\text{cc}$$

Fail to Reject H_0 Reject H_0

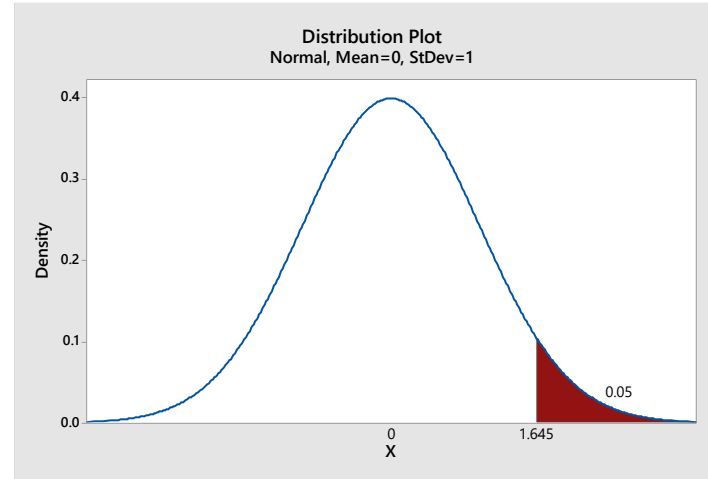
Interpret the Results

- ❖ Example: Perfume bottle producing 150cc with sd of 2 cc, 100 bottles are randomly picked and the average volume was found to be 150.2 cc. Has mean volume ~~changed~~ increased? (95% confidence)
- ❖ $z_{\text{calculated}} = (150.2 - 150) / [2 / \sqrt{100}] = 0.2 / 0.2 = 1$
- ❖ $z_{\text{critical}} = \cancel{1.96} 1.645$

One Sample z Test

Critical Test Statistic

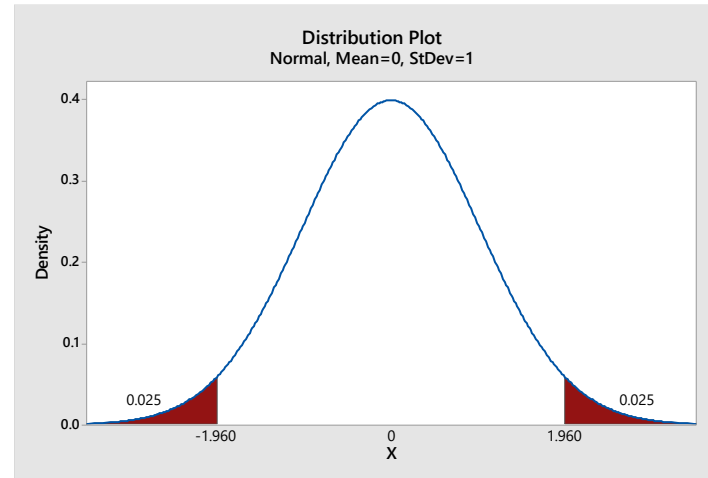
| z | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|-----|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 0.0 | .5000 | .4960 | .4920 | .4880 | .4840 | .4801 | .4761 | .4721 | .4681 | .4641 |
| 0.1 | .4602 | .4562 | .4522 | .4483 | .4443 | .4404 | .4364 | .4325 | .4286 | .4247 |
| 0.2 | .4207 | .4168 | .4129 | .4090 | .4052 | .4013 | .3974 | .3936 | .3897 | .3859 |
| 0.3 | .3821 | .3783 | .3745 | .3707 | .3669 | .3632 | .3594 | .3557 | .3520 | .3483 |
| 0.4 | .3446 | .3409 | .3372 | .3336 | .3300 | .3264 | .3228 | .3192 | .3156 | .3121 |
| 0.5 | .3085 | .3050 | .3015 | .2981 | .2946 | .2912 | .2877 | .2843 | .2810 | .2776 |
| 0.6 | .2743 | .2709 | .2676 | .2643 | .2611 | .2578 | .2546 | .2514 | .2483 | .2451 |
| 0.7 | .2420 | .2389 | .2358 | .2327 | .2296 | .2266 | .2236 | .2206 | .2177 | .2148 |
| 0.8 | .2119 | .2090 | .2061 | .2033 | .2005 | .1977 | .1949 | .1922 | .1894 | .1867 |
| 0.9 | .1841 | .1814 | .1788 | .1762 | .1736 | .1711 | .1685 | .1660 | .1635 | .1611 |
| 1.0 | .1587 | .1562 | .1539 | .1515 | .1492 | .1469 | .1446 | .1423 | .1401 | .1379 |
| 1.1 | .1357 | .1335 | .1314 | .1292 | .1271 | .1251 | .1230 | .1210 | .1190 | .1170 |
| 1.2 | .1151 | .1131 | .1112 | .1093 | .1075 | .1056 | .1038 | .1020 | .1003 | .0985 |
| 1.3 | .0968 | .0951 | .0934 | .0918 | .0901 | .0885 | .0869 | .0853 | .0838 | .0823 |
| 1.4 | .0808 | .0793 | .0778 | .0764 | .0749 | .0735 | .0721 | .0708 | .0694 | .0681 |
| 1.5 | .0668 | .0655 | .0643 | .0630 | .0618 | .0606 | .0594 | .0582 | .0571 | .0559 |
| 1.6 | .0548 | .0537 | .0526 | .0516 | .0505 | .0495 | .0485 | .0475 | .0465 | .0455 |
| 1.7 | .0446 | .0436 | .0427 | .0418 | .0409 | .0401 | .0392 | .0384 | .0375 | .0367 |
| 1.8 | .0359 | .0351 | .0344 | .0336 | .0329 | .0322 | .0314 | .0307 | .0301 | .0294 |
| 1.9 | .0287 | .0281 | .0274 | .0268 | .0262 | .0256 | .0250 | .0244 | .0239 | .0233 |
| 2.0 | .0228 | .0222 | .0217 | .0212 | .0207 | .0202 | .0197 | .0192 | .0188 | .0183 |
| 2.1 | .0179 | .0174 | .0170 | .0166 | .0162 | .0158 | .0154 | .0150 | .0146 | .0143 |
| 2.2 | .0139 | .0136 | .0132 | .0129 | .0125 | .0122 | .0119 | .0116 | .0113 | .0110 |
| 2.3 | .0107 | .0104 | .0102 | .0099 | .0096 | .0094 | .0091 | .0089 | .0087 | .0084 |
| 2.4 | .0082 | .0080 | .0078 | .0075 | .0073 | .0071 | .0069 | .0068 | .0066 | .0064 |
| 2.5 | .0062 | .0060 | .0059 | .0057 | .0055 | .0054 | .0052 | .0051 | .0049 | .0048 |
| 2.6 | .0047 | .0045 | .0044 | .0043 | .0041 | .0040 | .0039 | .0038 | .0037 | .0036 |
| 2.7 | .0035 | .0034 | .0033 | .0032 | .0031 | .0030 | .0029 | .0028 | .0027 | .0026 |
| 2.8 | .0026 | .0025 | .0024 | .0023 | .0023 | .0022 | .0021 | .0021 | .0020 | .0019 |
| 2.9 | .0019 | .0018 | .0018 | .0017 | .0016 | .0016 | .0015 | .0015 | .0014 | .0014 |
| 3.0 | .0013 | .0013 | .0013 | .0012 | .0012 | .0011 | .0011 | .0011 | .0010 | .0010 |
| 3.1 | .0010 | .0009 | .0009 | .0009 | .0008 | .0008 | .0008 | .0008 | .0007 | .0007 |
| 3.2 | .0007 | .0007 | .0006 | .0006 | .0006 | .0006 | .0006 | .0005 | .0005 | .0005 |
| 3.3 | .0005 | .0005 | .0005 | .0004 | .0004 | .0004 | .0004 | .0004 | .0004 | .0003 |
| 3.4 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0002 |
| 3.5 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 |
| 3.6 | .0002 | .0002 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.7 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.8 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.9 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 |

❖ $\alpha = 0.05$ One Tail

❖ Z Critical = 1.645

❖ $\alpha = 0.10$ One Tail

❖ Z Critical = 1.282

❖ $\alpha = 0.05$ Two Tails

❖ Z Critical = 1.96

❖ $\alpha = 0.10$ Two Tail

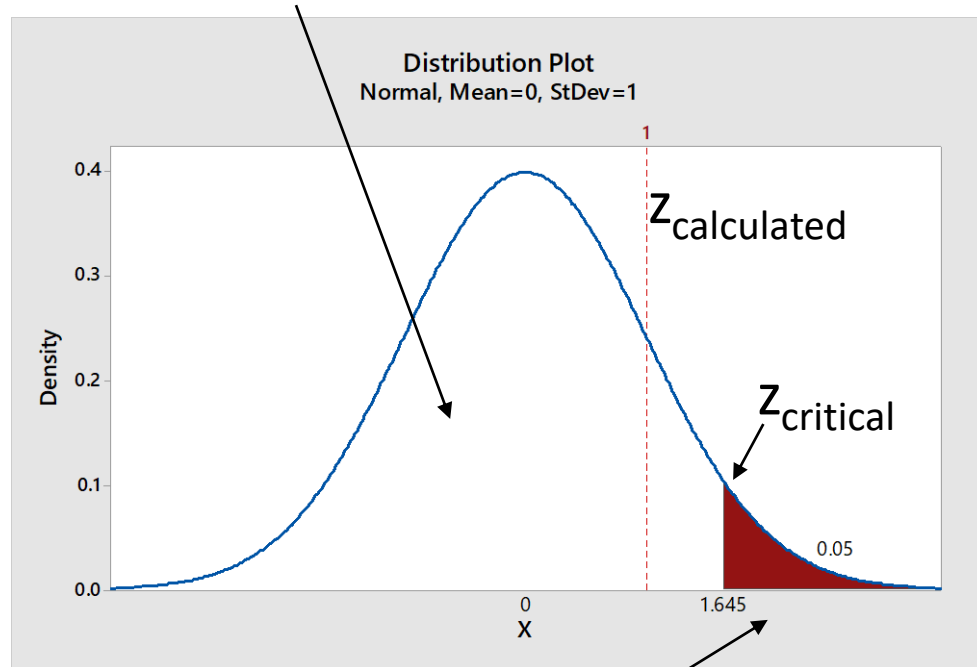
❖ Z Critical = 1.645

One Sample z Test

One Tail Tests

$$H_0: \mu \leq 150\text{cc}$$

$$H_a: \mu > 150\text{cc}$$

Fail to Reject H_0 Reject H_0

Interpret the Results

- ❖ Example: Perfume bottle producing 150cc with sd of 2 cc, 100 bottles are randomly picked and the average volume was found to be 150.2 cc. Has mean volume ~~changed~~ increased? (95% confidence)
- ❖ $z_{\text{calculated}} = (150.2 - 150) / [2 / \sqrt{100}] = 0.2 / 0.2 = 1$
- ❖ $z_{\text{critical}} = \cancel{1.96} 1.645$

One Sample z Test

One Sample z Test - Minitab

One-Sample Z for the Mean

Summarized data

Sample size: 100

Sample mean: 150.2

Known standard deviation: 2

☒ Perform hypothesis test

Hypothesized mean: 150

Select Options... Graphs...

Help OK Cancel



One-Sample Z

Descriptive Statistics

| N | Mean | SE Mean | 95% CI for μ |
|-----|---------|---------|--------------------|
| 100 | 150.200 | 0.200 | (149.808, 150.592) |

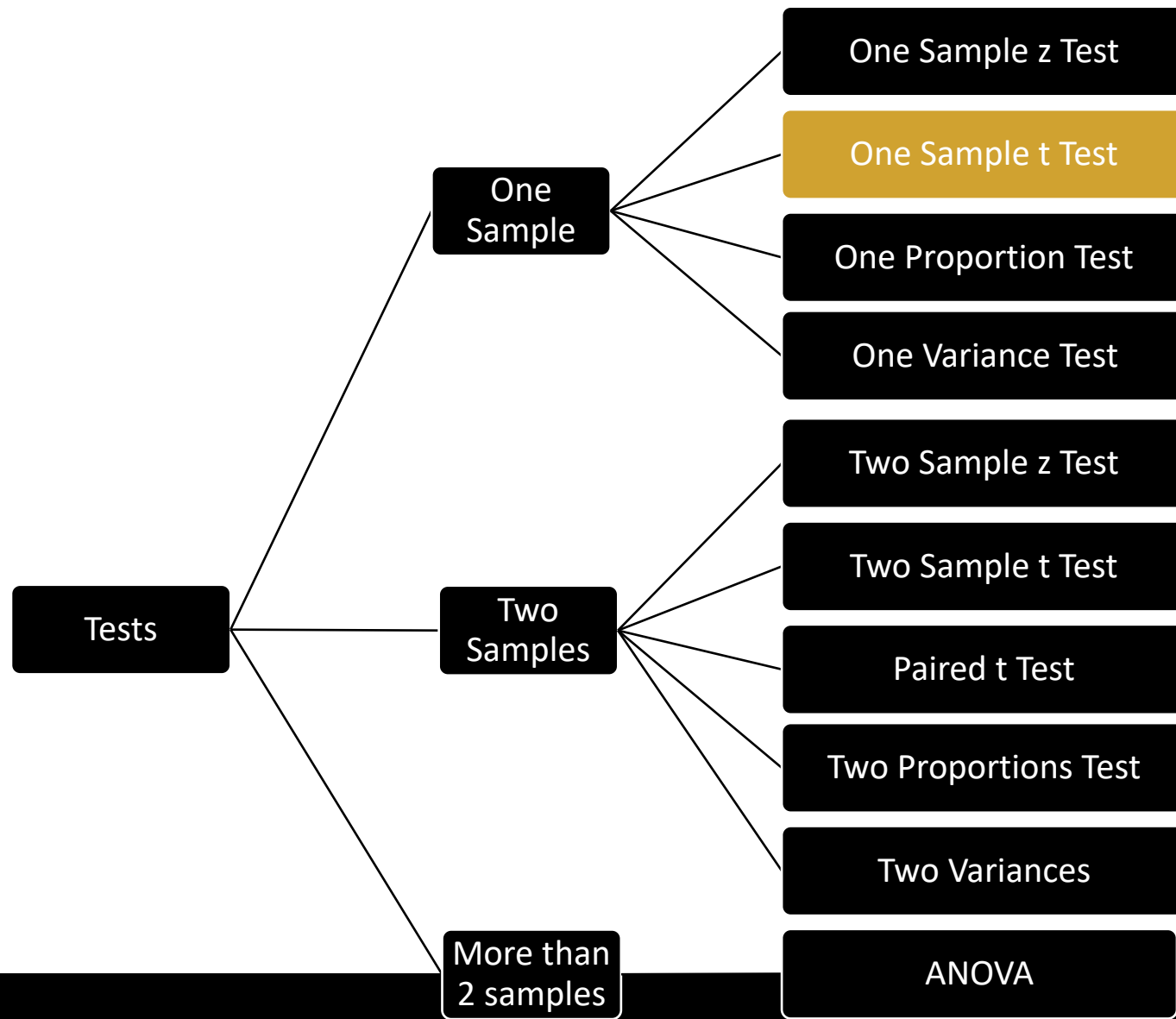
μ : mean of Sample
Known standard deviation = 2

Test

Null hypothesis $H_0: \mu = 150$
Alternative hypothesis $H_1: \mu \neq 150$

| Z-Value | P-Value |
|---------|---------|
| 1.00 | 0.317 |

One Sample z Test



One Sample t Test

Conditions for t Test

- ❖ Random samples
- ❖ Each observation should be independent of other
 - ❖ Sampling with replacement
 - ❖ If sampling without replacement, the sample size should not be more than 10% of the population
- ❖ Sampling distribution approximates Normal Distribution
 - ❖ Population is Normally distributed and the standard deviation is unknown ***
AND ***
 - ❖ Sample size < 30

One Sample t Test

Conditions for t Test

$$H_0: \mu = 150\text{cc}$$

$$H_a: \mu \neq 150\text{cc}$$

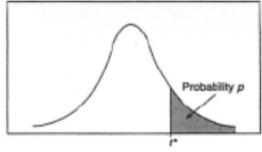
$$t_{cal} = \frac{(\bar{x} - \mu)}{s/\sqrt{n}}$$

❖ Example: Perfume bottle producing 150cc, 4 bottles are randomly picked and the average volume was found to be 151cc and sd of the sample bottles was 2 cc. Has mean volume changed? (95% confidence)

$$❖ t_{\text{calculated}} = \frac{(\bar{x} - \mu)}{s/\sqrt{n}} = \frac{(151 - 150)}{2/\sqrt{4}} = \frac{1}{1} = 1$$

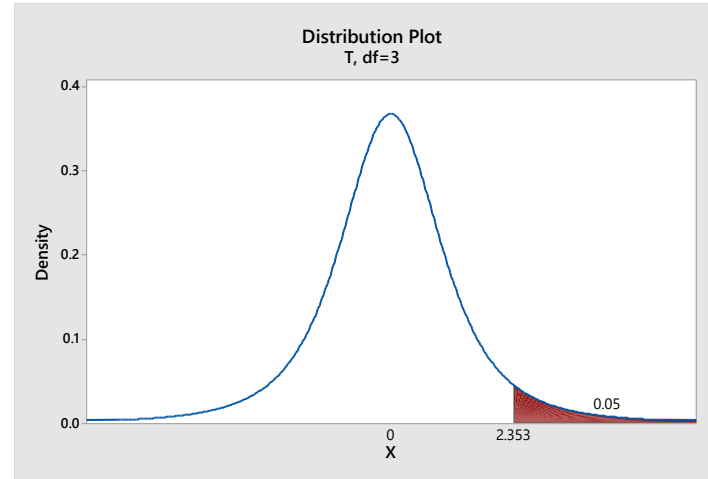
$$❖ t_{\text{critical}} = ?$$

One Sample t Test

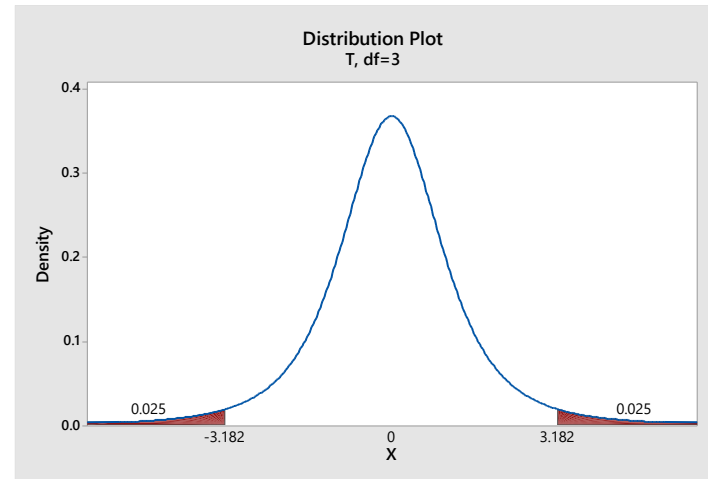


Critical Test Statistic

| df | TAIL PROBABILITY P | | | | | | | | | | | |
|----|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | .25 | .20 | .15 | .10 | .05 | .025 | .02 | .01 | .005 | .0025 | .001 | .0005 |
| 1 | 1.000 | 1.376 | 1.963 | 3.078 | 6.314 | 12.71 | 15.89 | 31.82 | 63.66 | 127.3 | 318.3 | 636.6 |
| 2 | .816 | 1.061 | 1.386 | 1.886 | 2.920 | 4.303 | 4.849 | 6.965 | 9.925 | 14.09 | 22.33 | 31.60 |
| 3 | .765 | .978 | 1.250 | 1.638 | 2.353 | 3.182 | 3.482 | 4.541 | 5.841 | 7.453 | 10.21 | 12.92 |
| 4 | .741 | .941 | 1.190 | 1.533 | 2.132 | 2.776 | 2.999 | 3.747 | 4.604 | 5.598 | 7.173 | 8.610 |
| 5 | .727 | .920 | 1.156 | 1.476 | 2.015 | 2.571 | 2.757 | 3.365 | 4.032 | 4.773 | 5.893 | 6.869 |
| 6 | .718 | .906 | 1.134 | 1.440 | 1.943 | 2.447 | 2.612 | 3.143 | 3.707 | 4.317 | 5.208 | 5.959 |
| 7 | .711 | .896 | 1.119 | 1.415 | 1.895 | 2.365 | 2.517 | 2.998 | 3.499 | 4.029 | 4.785 | 5.408 |
| 8 | .706 | .889 | 1.108 | 1.397 | 1.860 | 2.306 | 2.449 | 2.896 | 3.355 | 3.833 | 4.501 | 5.041 |
| 9 | .703 | .883 | 1.100 | 1.383 | 1.833 | 2.262 | 2.398 | 2.821 | 3.250 | 3.690 | 4.297 | 4.781 |
| 10 | .700 | .879 | 1.093 | 1.372 | 1.812 | 2.228 | 2.359 | 2.764 | 3.169 | 3.581 | 4.144 | 4.587 |
| 11 | .697 | .876 | 1.088 | 1.363 | 1.796 | 2.201 | 2.328 | 2.718 | 3.106 | 3.497 | 4.025 | 4.437 |
| 12 | .695 | .873 | 1.083 | 1.356 | 1.782 | 2.179 | 2.303 | 2.681 | 3.055 | 3.428 | 3.930 | 4.318 |
| 13 | .694 | .870 | 1.079 | 1.350 | 1.771 | 2.160 | 2.282 | 2.650 | 3.012 | 3.372 | 3.852 | 4.221 |
| 14 | .692 | .868 | 1.076 | 1.345 | 1.761 | 2.145 | 2.264 | 2.624 | 2.977 | 3.326 | 3.787 | 4.140 |
| 15 | .691 | .866 | 1.074 | 1.341 | 1.753 | 2.131 | 2.249 | 2.602 | 2.947 | 3.286 | 3.733 | 4.073 |
| 16 | .690 | .865 | 1.071 | 1.337 | 1.746 | 2.120 | 2.235 | 2.583 | 2.921 | 3.252 | 3.686 | 4.015 |
| 17 | .689 | .863 | 1.069 | 1.333 | 1.740 | 2.110 | 2.224 | 2.567 | 2.898 | 3.222 | 3.646 | 3.965 |
| 18 | .688 | .862 | 1.067 | 1.330 | 1.734 | 2.101 | 2.214 | 2.552 | 2.878 | 3.197 | 3.611 | 3.922 |
| 19 | .688 | .861 | 1.066 | 1.328 | 1.729 | 2.093 | 2.205 | 2.539 | 2.861 | 3.174 | 3.579 | 3.883 |
| 20 | .687 | .860 | 1.064 | 1.325 | 1.725 | 2.086 | 2.197 | 2.528 | 2.845 | 3.153 | 3.552 | 3.850 |
| 21 | .686 | .859 | 1.063 | 1.323 | 1.721 | 2.080 | 2.189 | 2.518 | 2.831 | 3.135 | 3.527 | 3.819 |
| 22 | .686 | .858 | 1.061 | 1.321 | 1.717 | 2.074 | 2.183 | 2.508 | 2.819 | 3.119 | 3.505 | 3.792 |
| 23 | .685 | .858 | 1.060 | 1.319 | 1.714 | 2.069 | 2.177 | 2.500 | 2.807 | 3.104 | 3.485 | 3.768 |
| 24 | .685 | .857 | 1.059 | 1.318 | 1.711 | 2.064 | 2.172 | 2.492 | 2.797 | 3.091 | 3.467 | 3.745 |
| 25 | .684 | .856 | 1.058 | 1.316 | 1.708 | 2.060 | 2.167 | 2.485 | 2.787 | 3.078 | 3.450 | 3.725 |
| 26 | .684 | .856 | 1.058 | 1.315 | 1.706 | 2.056 | 2.162 | 2.479 | 2.779 | 3.067 | 3.435 | 3.707 |
| 27 | .684 | .855 | 1.057 | 1.314 | 1.703 | 2.052 | 2.158 | 2.473 | 2.771 | 3.057 | 3.421 | 3.690 |
| 28 | .683 | .855 | 1.056 | 1.313 | 1.701 | 2.048 | 2.154 | 2.467 | 2.763 | 3.047 | 3.408 | 3.674 |
| 29 | .683 | .854 | 1.055 | 1.311 | 1.699 | 2.045 | 2.150 | 2.462 | 2.756 | 3.038 | 3.396 | 3.659 |
| 30 | .683 | .854 | 1.055 | 1.310 | 1.697 | 2.042 | 2.147 | 2.457 | 2.750 | 3.030 | 3.385 | 3.646 |



- ❖ $\alpha = 0.05$ One Tails
- ❖ $Df = 3$
- ❖ $t \text{ Critical} = 2.353$

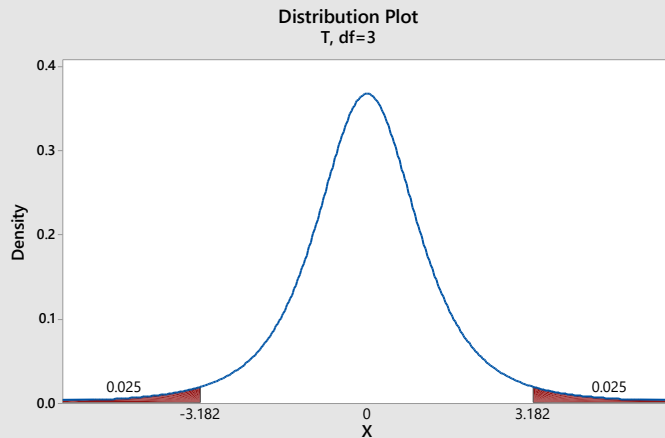


- ❖ $\alpha = 0.05$ Two Tails
- ❖ $Df = 3$
- ❖ $t \text{ Critical} = 3.182$

One Sample t Test

Critical Test Statistic

| df | TAIL PROBABILITY P | | | | | | | | | | | |
|----|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | .25 | .20 | .15 | .10 | .05 | .025 | .02 | .01 | .005 | .0025 | .001 | .0005 |
| 1 | 1.000 | 1.376 | 1.963 | 3.078 | 6.314 | 12.71 | 15.89 | 31.82 | 63.66 | 127.3 | 318.3 | 636.6 |
| 2 | .816 | 1.061 | 1.386 | 1.886 | 2.920 | 4.303 | 4.849 | 6.965 | 9.925 | 14.09 | 22.33 | 31.60 |
| 3 | .765 | .978 | 1.250 | 1.638 | 2.353 | 3.182 | 3.482 | 4.541 | 5.841 | 7.453 | 10.21 | 12.92 |
| 4 | .741 | .941 | 1.190 | 1.533 | 2.132 | 2.776 | 2.999 | 3.747 | 4.604 | 5.598 | 7.173 | 8.610 |
| 5 | .727 | .920 | 1.156 | 1.476 | 2.015 | 2.571 | 2.757 | 3.365 | 4.032 | 4.773 | 5.893 | 6.869 |
| 6 | .718 | .906 | 1.134 | 1.440 | 1.943 | 2.447 | 2.612 | 3.143 | 3.707 | 4.317 | 5.208 | 5.959 |
| 7 | .711 | .896 | 1.119 | 1.415 | 1.895 | 2.365 | 2.517 | 2.998 | 3.499 | 4.029 | 4.785 | 5.408 |
| 8 | .706 | .889 | 1.108 | 1.397 | 1.860 | 2.306 | 2.449 | 2.896 | 3.355 | 3.833 | 4.501 | 5.041 |
| 9 | .703 | .883 | 1.100 | 1.383 | 1.833 | 2.262 | 2.398 | 2.821 | 3.250 | 3.690 | 4.297 | 4.781 |
| 10 | .700 | .879 | 1.093 | 1.372 | 1.812 | 2.228 | 2.359 | 2.764 | 3.169 | 3.581 | 4.144 | 4.587 |
| 11 | .697 | .876 | 1.088 | 1.363 | 1.796 | 2.201 | 2.328 | 2.718 | 3.106 | 3.497 | 4.025 | 4.437 |
| 12 | .695 | .873 | 1.083 | 1.356 | 1.782 | 2.179 | 2.303 | 2.681 | 3.055 | 3.428 | 3.930 | 4.318 |
| 13 | .694 | .870 | 1.079 | 1.350 | 1.771 | 2.160 | 2.287 | 2.658 | 3.012 | 3.372 | 3.852 | 4.221 |
| 14 | .692 | | | | | | | | | | 3.787 | 4.140 |
| 15 | .691 | | | | | | | | | | 3.733 | 4.073 |
| 16 | .690 | | | | | | | | | | 3.686 | 4.015 |
| 17 | .689 | | | | | | | | | | 3.646 | 3.965 |
| 18 | .688 | | | | | | | | | | 3.611 | 3.922 |
| 19 | .688 | | | | | | | | | | 3.579 | 3.883 |
| 20 | .687 | | | | | | | | | | 3.552 | 3.850 |
| 21 | .686 | | | | | | | | | | 3.527 | 3.819 |
| 22 | .686 | | | | | | | | | | 3.505 | 3.792 |
| 23 | .685 | | | | | | | | | | 3.485 | 3.768 |
| 24 | .685 | | | | | | | | | | 3.467 | 3.745 |
| 25 | .684 | | | | | | | | | | 3.450 | 3.725 |
| 26 | .684 | | | | | | | | | | 3.435 | 3.707 |
| 27 | .684 | | | | | | | | | | 3.421 | 3.690 |
| 28 | .683 | | | | | | | | | | 3.408 | 3.674 |
| 29 | .683 | | | | | | | | | | 3.396 | 3.659 |
| 30 | .683 | | | | | | | | | | 3.385 | 3.646 |



❖ Example: Perfume bottle producing 150cc, 4 bottles are randomly picked and the average volume was found to be 151cc and sd of the sample bottles was 2 cc. Has mean volume changed? (95% confidence)

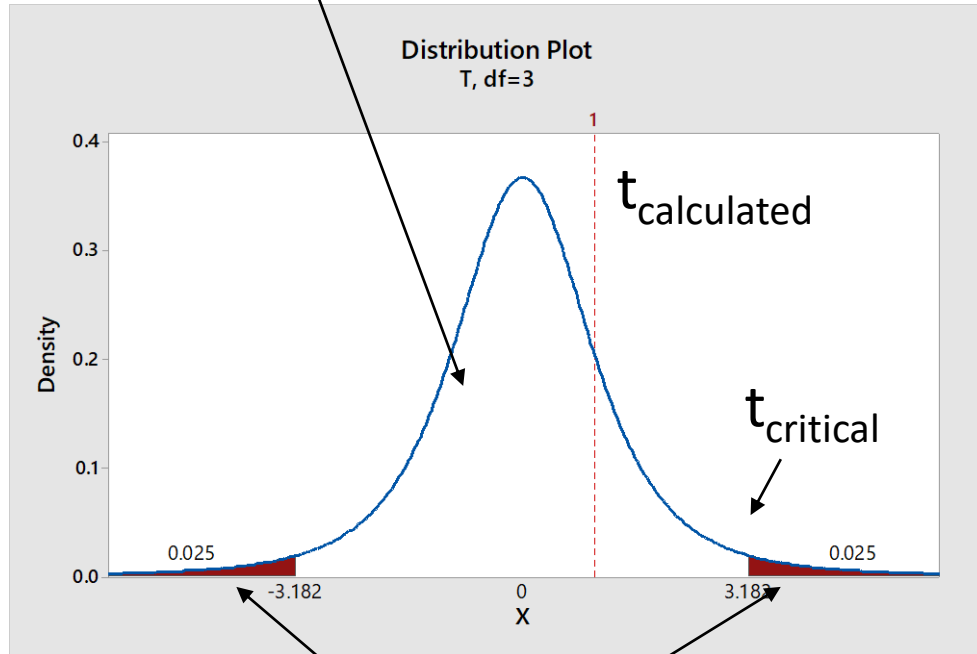
$$❖ t_{\text{calculated}} = \frac{(\bar{x} - \mu)}{s/\sqrt{n}} = \frac{(151 - 150)}{2/\sqrt{4}} = \frac{1}{1} = 1$$

$$❖ t_{\text{critical}} = 3.182$$

One Sample t Test

Interpret the Results

Fail to Reject H_0



Reject H_0

- ❖ Example: Perfume bottle producing 150cc, 4 bottles are randomly picked and the average volume was found to be 151cc and sd of the sample bottles was 2 cc. Has mean volume changed? (95% confidence)

$$❖ t_{\text{calculated}} = \frac{(\bar{x} - \mu)}{s/\sqrt{n}} = \frac{(151 - 150)}{2/\sqrt{4}} = \frac{1}{1} = 1$$

$$❖ t_{\text{critical}} = 3.182$$

One Sample t Test

One Sample t Test - Minitab

One-Sample t for the Mean

Summarized data

Sample size: 4

Sample mean: 151

Standard deviation: 2

☒ Perform hypothesis test

Hypothesized mean: 150

Select Options... Graphs...

Help OK Cancel



One-Sample T

Descriptive Statistics

| N | Mean | StDev | SE Mean | 95% CI for μ |
|---|--------|-------|---------|------------------|
| 4 | 151.00 | 2.00 | 1.00 | (147.82, 154.18) |

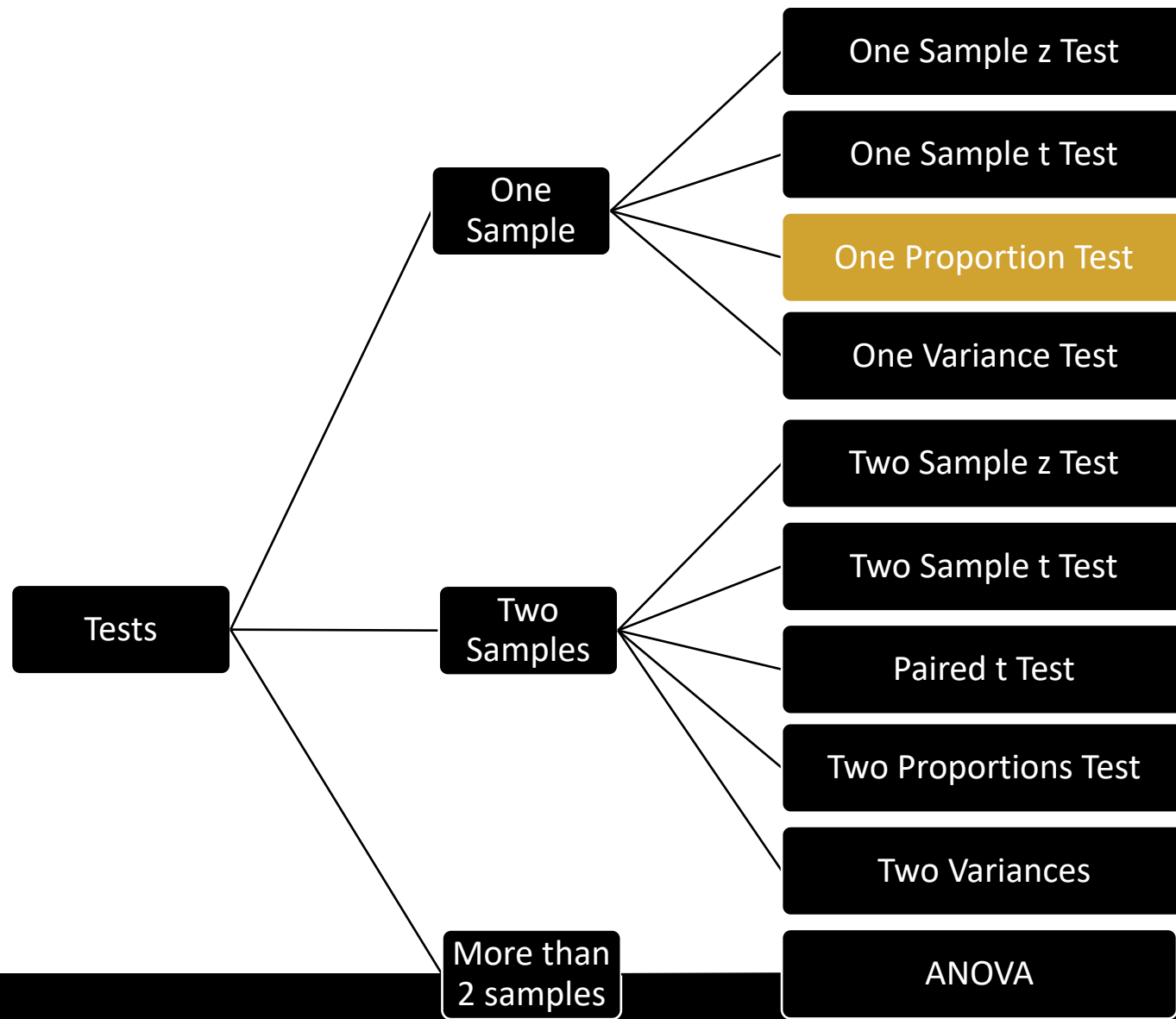
μ : mean of Sample

Test

Null hypothesis $H_0: \mu = 150$
Alternative hypothesis $H_1: \mu \neq 150$

| T-Value | P-Value |
|---------|---------|
| 1.00 | 0.391 |

One Sample t Test



One Proportion Test

Conditions for One Proportion Test

- ❖ Random samples
- ❖ Each observation should be independent of other
 - ❖ Sampling with replacement
 - ❖ If sampling without replacement, the sample size should not be more than 10% of the population
- ❖ The data contains only two categories, such as pass/fail or yes/no
- ❖ For Normal approximation:
 - ❖ both $np \geq 10$ and $n(1-p) \geq 10$ (data should have at least 10 "successes" and at least 10 "failures") (in some books it is 5)

One Proportion Test

One Proportion Test

$$H_0: p = p_0$$

$$H_a: p \neq p_0$$

$$z = \frac{p - p_0}{\sqrt{\frac{p_0(1 - p_0)}{n}}}$$

- ❖ Example: Smoking rate in a town in past was 21%, 100 samples were picked and found 14 smokers. Has smoking habit changed?
- ❖ Can Normality assumption be made?
 - ❖ $p_0 = 0.21$, $p = 0.14$
 - ❖ $np_0 = 0.21 \times 100 = 21$
 - ❖ $n(1 - p_0) = 0.79 \times 100 = 79$
 - ❖ > 10 means sample size is sufficient.

One Proportion Test

One Proportion Test

$$H_0: p = p_0$$

$$H_a: p \neq p_0$$

$$z = \frac{p - p_0}{\sqrt{\frac{p_0(1 - p_0)}{n}}}$$

❖ Example: Smoking rate in a town in past was 21%, 100 samples were picked and found 14 smokers. Has smoking habit changed?

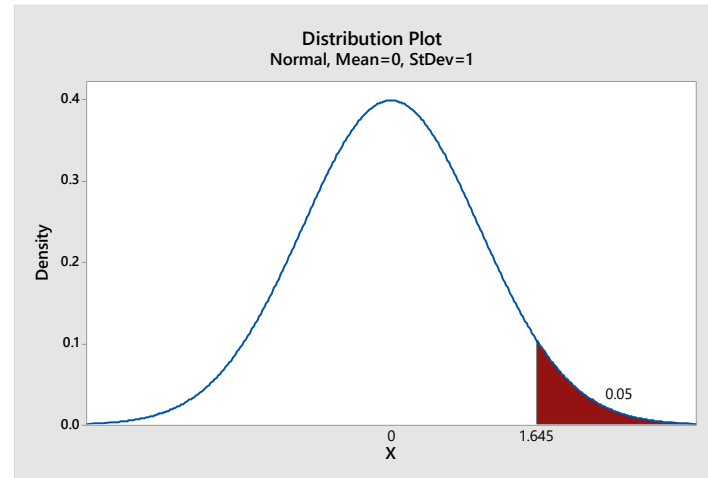
$$❖ z_{\text{calculated}} = \frac{p - p_0}{\sqrt{\frac{p_0(1 - p_0)}{n}}} = \frac{0.14 - 0.21}{\sqrt{\frac{0.21(1 - 0.21)}{100}}} = -1.719$$

$$❖ z_{\text{critical}} = ?$$

One Proportion Test

Critical Test Statistic

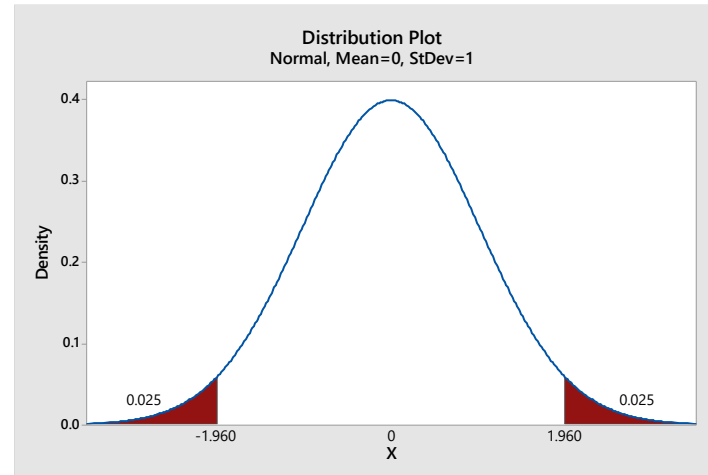
| z | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|-----|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 0.0 | .5000 | .4960 | .4920 | .4880 | .4840 | .4801 | .4761 | .4721 | .4681 | .4641 |
| 0.1 | .4602 | .4562 | .4522 | .4483 | .4443 | .4404 | .4364 | .4325 | .4286 | .4247 |
| 0.2 | .4207 | .4168 | .4129 | .4090 | .4052 | .4013 | .3974 | .3936 | .3897 | .3859 |
| 0.3 | .3821 | .3783 | .3745 | .3707 | .3669 | .3632 | .3594 | .3557 | .3520 | .3483 |
| 0.4 | .3446 | .3409 | .3372 | .3336 | .3300 | .3264 | .3228 | .3192 | .3156 | .3121 |
| 0.5 | .3085 | .3050 | .3015 | .2981 | .2946 | .2912 | .2877 | .2843 | .2810 | .2776 |
| 0.6 | .2743 | .2709 | .2676 | .2643 | .2611 | .2578 | .2546 | .2514 | .2483 | .2451 |
| 0.7 | .2420 | .2389 | .2358 | .2327 | .2296 | .2266 | .2236 | .2206 | .2177 | .2148 |
| 0.8 | .2119 | .2090 | .2061 | .2033 | .2005 | .1977 | .1949 | .1922 | .1894 | .1867 |
| 0.9 | .1841 | .1814 | .1788 | .1762 | .1736 | .1711 | .1685 | .1660 | .1635 | .1611 |
| 1.0 | .1587 | .1562 | .1539 | .1515 | .1492 | .1469 | .1446 | .1423 | .1401 | .1379 |
| 1.1 | .1357 | .1335 | .1314 | .1292 | .1271 | .1251 | .1230 | .1210 | .1190 | .1170 |
| 1.2 | .1151 | .1131 | .1112 | .1093 | .1075 | .1056 | .1038 | .1020 | .1003 | .0985 |
| 1.3 | .0968 | .0951 | .0934 | .0918 | .0901 | .0885 | .0869 | .0853 | .0838 | .0823 |
| 1.4 | .0808 | .0793 | .0778 | .0764 | .0749 | .0735 | .0721 | .0708 | .0694 | .0681 |
| 1.5 | .0668 | .0655 | .0643 | .0630 | .0618 | .0606 | .0594 | .0582 | .0571 | .0559 |
| 1.6 | .0548 | .0537 | .0526 | .0516 | .0505 | .0495 | .0485 | .0475 | .0465 | .0455 |
| 1.7 | .0446 | .0436 | .0427 | .0418 | .0409 | .0401 | .0392 | .0384 | .0375 | .0367 |
| 1.8 | .0359 | .0351 | .0344 | .0336 | .0329 | .0322 | .0314 | .0307 | .0301 | .0294 |
| 1.9 | .0287 | .0281 | .0274 | .0268 | .0262 | .0256 | .0250 | .0244 | .0239 | .0233 |
| 2.0 | .0228 | .0222 | .0217 | .0212 | .0207 | .0202 | .0197 | .0192 | .0188 | .0183 |
| 2.1 | .0179 | .0174 | .0170 | .0166 | .0162 | .0158 | .0154 | .0150 | .0146 | .0143 |
| 2.2 | .0139 | .0136 | .0132 | .0129 | .0125 | .0122 | .0119 | .0116 | .0113 | .0110 |
| 2.3 | .0107 | .0104 | .0102 | .0099 | .0096 | .0094 | .0091 | .0089 | .0087 | .0084 |
| 2.4 | .0082 | .0080 | .0078 | .0075 | .0073 | .0071 | .0069 | .0068 | .0066 | .0064 |
| 2.5 | .0062 | .0060 | .0059 | .0057 | .0055 | .0054 | .0052 | .0051 | .0049 | .0048 |
| 2.6 | .0047 | .0045 | .0044 | .0043 | .0041 | .0040 | .0039 | .0038 | .0037 | .0036 |
| 2.7 | .0035 | .0034 | .0033 | .0032 | .0031 | .0030 | .0029 | .0028 | .0027 | .0026 |
| 2.8 | .0026 | .0025 | .0024 | .0023 | .0023 | .0022 | .0021 | .0021 | .0020 | .0019 |
| 2.9 | .0019 | .0018 | .0018 | .0017 | .0016 | .0016 | .0015 | .0015 | .0014 | .0014 |
| 3.0 | .0013 | .0013 | .0013 | .0012 | .0012 | .0011 | .0011 | .0011 | .0010 | .0010 |
| 3.1 | .0010 | .0009 | .0009 | .0009 | .0008 | .0008 | .0008 | .0008 | .0007 | .0007 |
| 3.2 | .0007 | .0007 | .0006 | .0006 | .0006 | .0006 | .0006 | .0005 | .0005 | .0005 |
| 3.3 | .0005 | .0005 | .0005 | .0004 | .0004 | .0004 | .0004 | .0004 | .0004 | .0003 |
| 3.4 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0002 |
| 3.5 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 |
| 3.6 | .0002 | .0002 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.7 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.8 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.9 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 |

❖ $\alpha = 0.05$ One Tail

❖ Z Critical = 1.645

❖ $\alpha = 0.10$ One Tail

❖ Z Critical = 1.282

❖ $\alpha = 0.05$ Two Tails

❖ Z Critical = 1.96

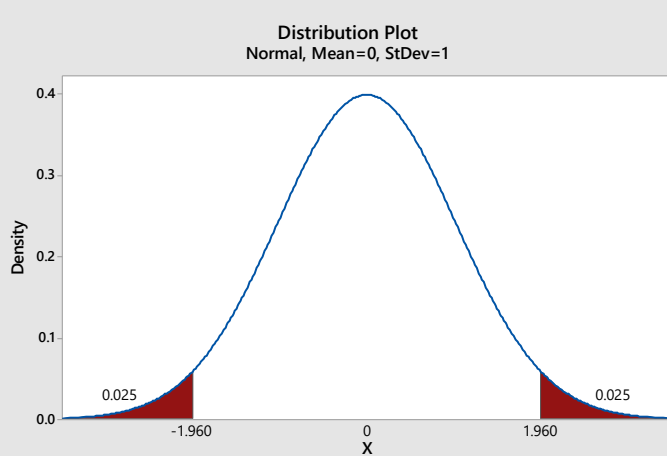
❖ $\alpha = 0.10$ Two Tail

❖ Z Critical = 1.645

One Proportion Test

One Proportion Test

| z | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|-----|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 0.0 | .5000 | .4960 | .4920 | .4880 | .4840 | .4801 | .4761 | .4721 | .4681 | .4641 |
| 0.1 | .4602 | .4562 | .4522 | .4483 | .4443 | .4404 | .4364 | .4325 | .4286 | .4247 |
| 0.2 | .4207 | .4168 | .4129 | .4090 | .4052 | .4013 | .3974 | .3936 | .3897 | .3859 |
| 0.3 | .3821 | .3783 | .3745 | .3707 | .3669 | .3632 | .3594 | .3557 | .3520 | .3483 |
| 0.4 | .3446 | .3409 | .3372 | .3336 | .3300 | .3264 | .3228 | .3192 | .3156 | .3121 |
| 0.5 | .3085 | .3050 | .3015 | .2981 | .2946 | .2912 | .2877 | .2843 | .2810 | .2776 |
| 0.6 | .2743 | .2709 | .2676 | .2643 | .2611 | .2578 | .2546 | .2514 | .2483 | .2451 |
| 0.7 | .2420 | .2389 | .2358 | .2327 | .2296 | .2266 | .2236 | .2206 | .2177 | .2148 |
| 0.8 | .2119 | .2090 | .2061 | .2033 | .2005 | .1977 | .1949 | .1922 | .1894 | .1867 |
| 0.9 | .1841 | .1814 | .1788 | .1762 | .1736 | .1711 | .1685 | .1660 | .1635 | .1611 |
| 1.0 | .1587 | .1562 | .1539 | .1515 | .1492 | .1469 | .1446 | .1423 | .1401 | .1379 |
| 1.1 | .1357 | .1335 | .1314 | .1292 | .1271 | .1251 | .1230 | .1210 | .1190 | .1170 |
| 1.2 | .1151 | .1131 | .1112 | .1093 | .1075 | .1056 | .1038 | .1020 | .1003 | .0985 |
| 1.3 | .0968 | .0951 | .0934 | .0918 | .0901 | .0885 | .0869 | .0853 | .0838 | .0823 |
| 1.4 | .0808 | .0793 | .0778 | .0764 | .0749 | .0735 | .0721 | .0708 | .0694 | .0681 |
| 1.5 | .0668 | .0655 | .0643 | .0630 | .0618 | .0606 | .0594 | .0582 | .0571 | .0559 |
| 1.6 | .0548 | .0537 | .0526 | .0516 | .0505 | .0495 | .0485 | .0475 | .0465 | .0455 |
| 1.7 | .0446 | .0436 | .0427 | .0418 | .0409 | .0401 | .0392 | .0384 | .0375 | .0367 |
| 1.8 | .0359 | .0351 | .0344 | .0336 | .0329 | .0322 | .0314 | .0307 | .0301 | .0294 |
| 1.9 | .0287 | .0281 | .0274 | .0268 | .0262 | .0256 | .0250 | .0244 | .0239 | .0233 |
| 2.0 | .0222 | .0217 | .0212 | .0207 | .0202 | .0197 | .0192 | .0187 | .0183 | .0179 |
| 2.1 | .0174 | .0170 | .0166 | .0162 | .0158 | .0154 | .0150 | .0146 | .0143 | .0139 |
| 2.2 | .0136 | .0132 | .0129 | .0125 | .0122 | .0119 | .0115 | .0112 | .0110 | .0107 |
| 2.3 | .0104 | .0101 | .0098 | .0095 | .0092 | .0090 | .0087 | .0084 | .0082 | .0080 |
| 2.4 | .0078 | .0076 | .0073 | .0071 | .0069 | .0067 | .0065 | .0063 | .0061 | .0059 |
| 2.5 | .0057 | .0055 | .0053 | .0051 | .0049 | .0047 | .0045 | .0043 | .0042 | .0040 |
| 2.6 | .0039 | .0037 | .0035 | .0034 | .0032 | .0031 | .0029 | .0028 | .0026 | .0025 |
| 2.7 | .0024 | .0023 | .0022 | .0021 | .0020 | .0019 | .0018 | .0017 | .0016 | .0015 |
| 2.8 | .0014 | .0013 | .0013 | .0012 | .0011 | .0011 | .0010 | .0010 | .0009 | .0009 |
| 2.9 | .0008 | .0008 | .0007 | .0007 | .0006 | .0006 | .0005 | .0005 | .0004 | .0004 |
| 3.0 | .0003 | .0003 | .0003 | .0002 | .0002 | .0002 | .0001 | .0001 | .0001 | .0001 |
| 3.1 | .0001 | .0001 | .0001 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 |
| 3.2 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 |
| 3.3 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 |
| 3.4 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 |
| 3.5 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 |
| 3.6 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 |
| 3.7 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 |
| 3.8 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 |
| 3.9 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 |



❖ Example: Smoking rate in a town in past was 21%, 100 samples were picked and found 14 smokers. Has smoking habit changed? (95% confidence)

$$❖ z_{\text{calculated}} = \frac{p - p_0}{\sqrt{\frac{p_0(1-p_0)}{n}}} = \frac{0.14 - 0.21}{\sqrt{\frac{0.21(1-0.21)}{100}}} = -1.719$$

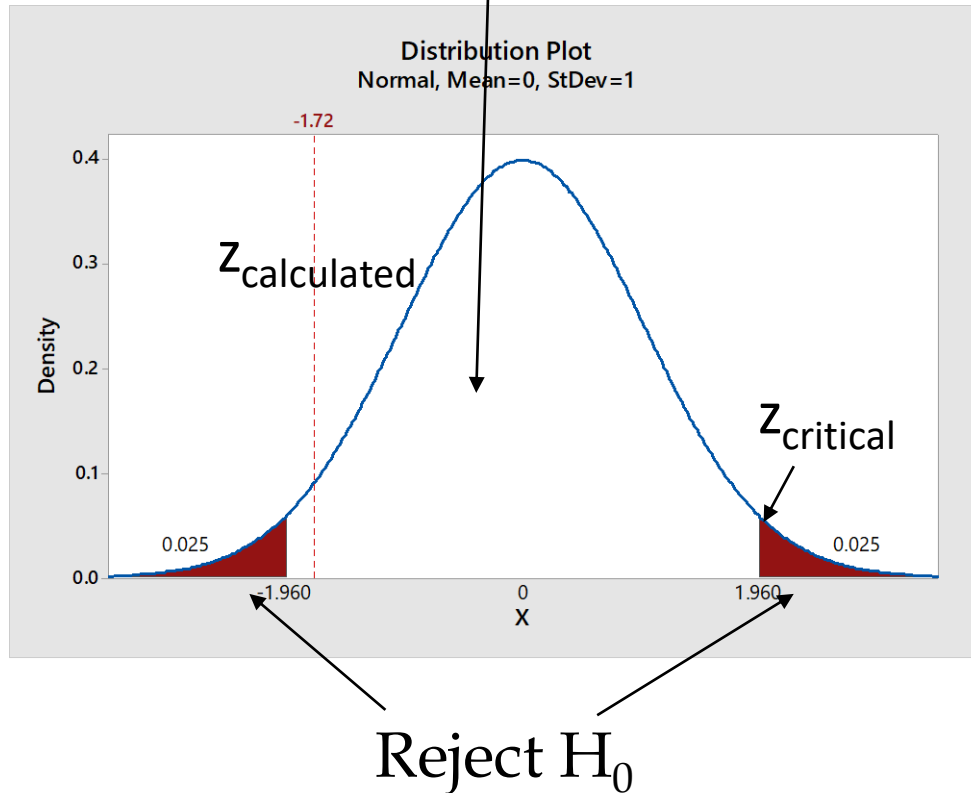
$$❖ z_{\text{critical}} = 1.96$$

One Proportion Test

$$H_0: p = p_0$$

$$H_a: p \neq p_0$$

Fail to Reject H_0



Interpret the Results

❖ Example: Smoking rate in a town in past was 21%, 100 samples were picked and found 14 smokers. Has smoking habit changed? (95% confidence)

$$❖ z_{\text{calculated}} = \frac{p - p_0}{\sqrt{\frac{p_0(1-p_0)}{n}}} = \frac{0.14 - 0.21}{\sqrt{\frac{0.21(1-0.21)}{100}}} = -1.719$$

$$❖ z_{\text{critical}} = 1.96$$

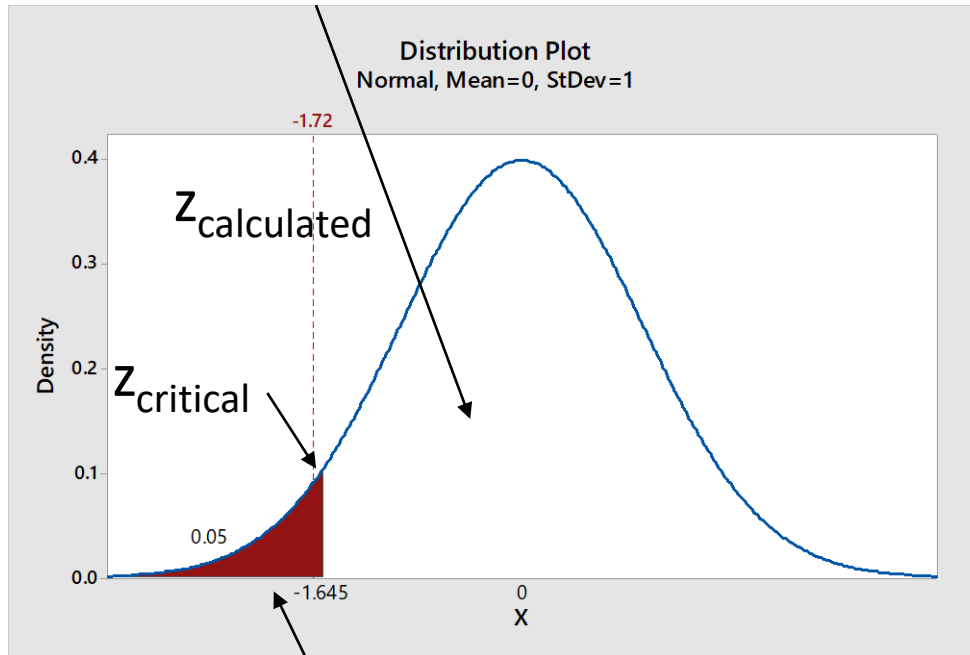
One Proportion Test

One Tail Tests

$$H_0: p \geq p_0$$

$$H_a: p < p_0$$

Fail to Reject H_0



Interpret the Results

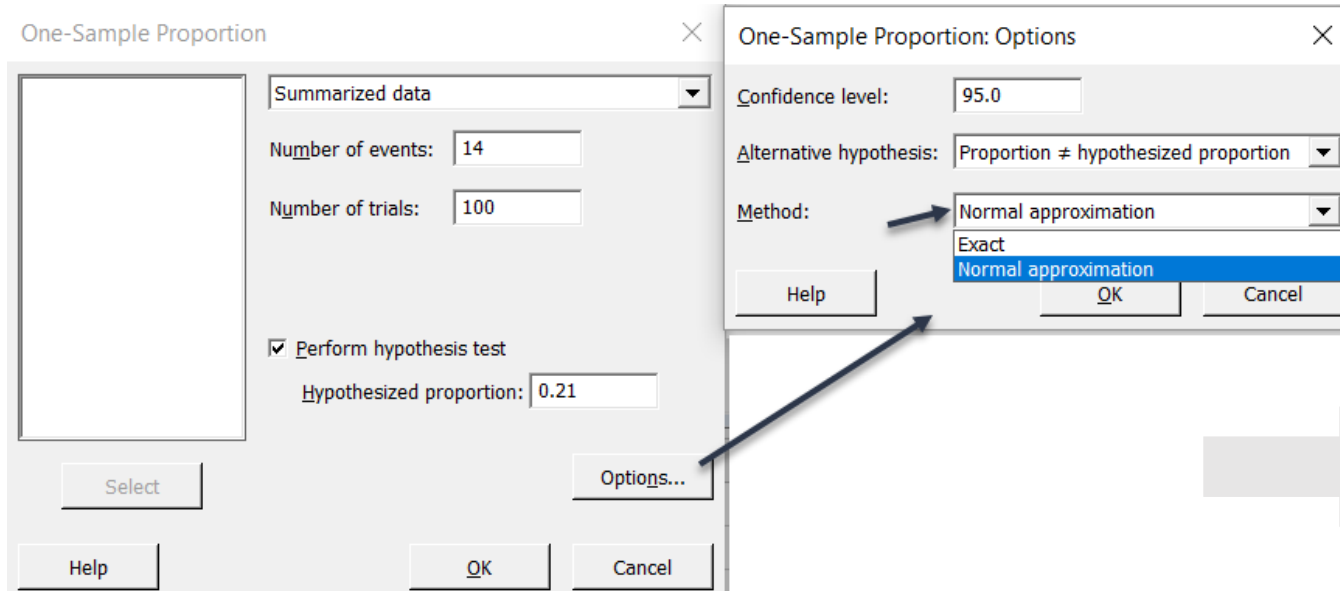
❖ Example: Smoking rate in a town in past was 21%, 100 samples were picked and found 14 smokers. Has smoking habit reduced at 95% confidence? (one tail)

$$❖ Z_{\text{calculated}} = \frac{p - p_0}{\sqrt{\frac{p_0(1-p_0)}{n}}} = \frac{0.14 - 0.21}{\sqrt{\frac{0.21(1-0.21)}{100}}} = -1.719$$

$$❖ Z_{\text{critical}} = \cancel{1.96} \ 1.645$$

One Proportion Test

One Proportion Test - Minitab



Test and CI for One Proportion

Method

p: event proportion

Normal approximation method is used for this analysis.

Descriptive Statistics

| N | Event | Sample p | 95% CI for p |
|-----|-------|----------|----------------------|
| 100 | 14 | 0.140000 | (0.071992, 0.208008) |

Test

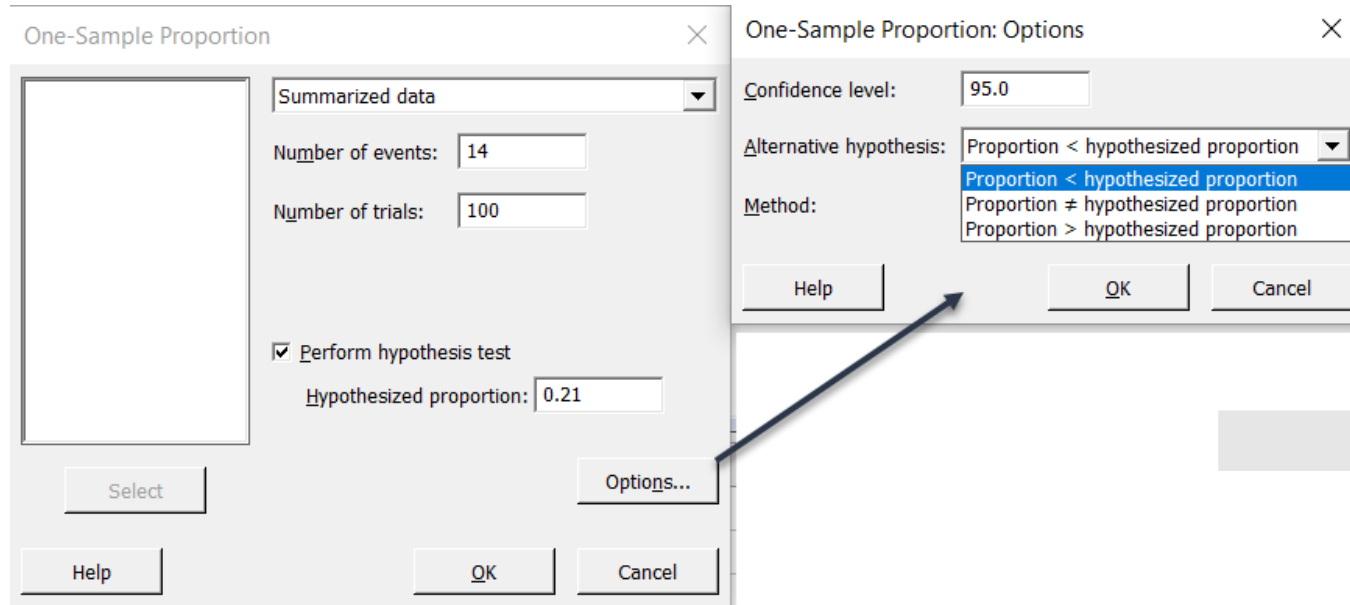
Null hypothesis $H_0: p = 0.21$

Alternative hypothesis $H_1: p \neq 0.21$

| Z-Value | P-Value |
|---------|---------|
| -1.72 | 0.086 |

One Proportion Test

One Proportion Test - Minitab



Test and CI for One Proportion

Method

p: event proportion

Normal approximation method is used for this analysis.

Descriptive Statistics

| | | | 95% Upper Bound |
|-----|-------|----------|-----------------|
| N | Event | Sample p | for p |
| 100 | 14 | 0.140000 | 0.197074 |

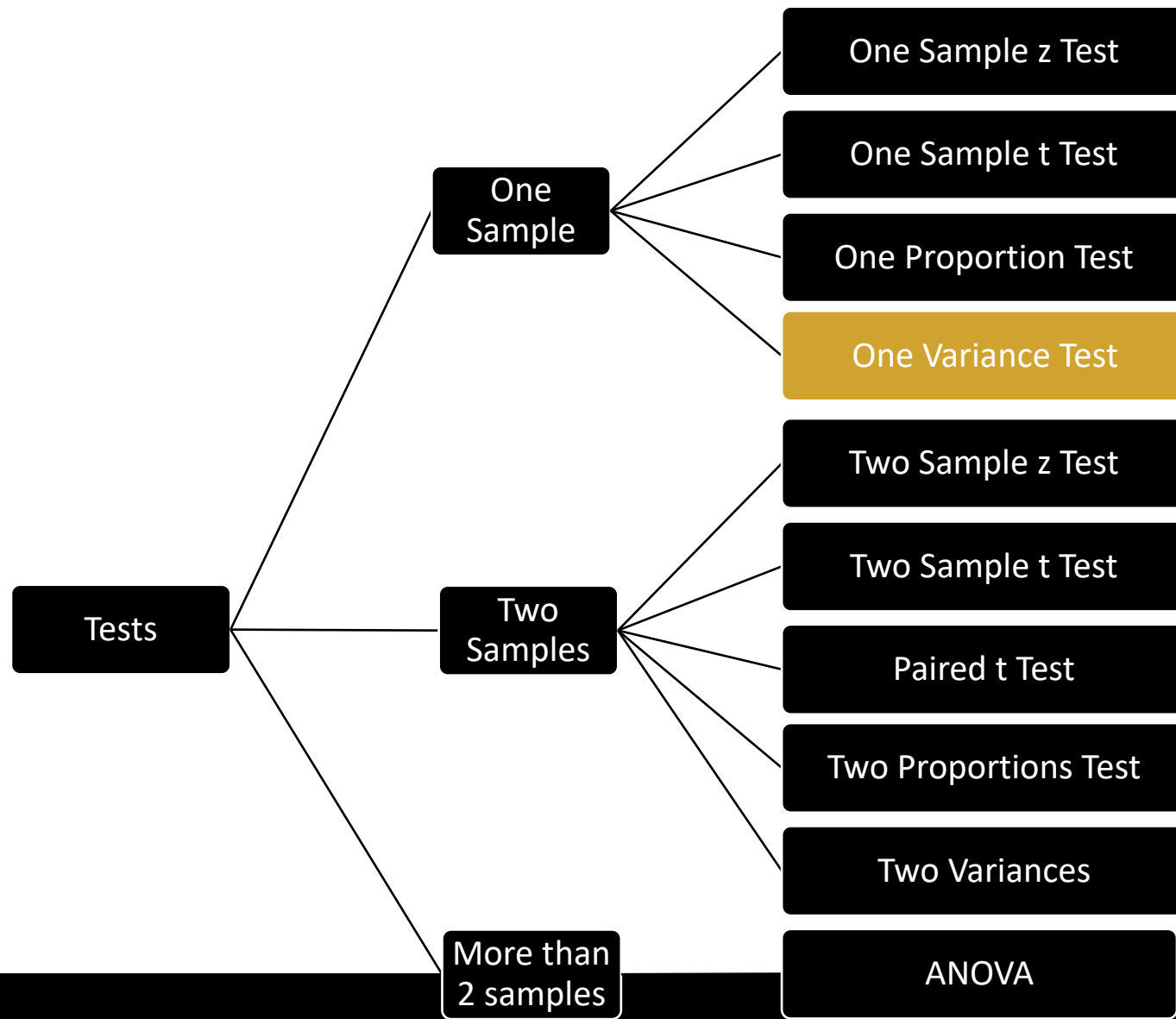
Test

Null hypothesis $H_0: p = 0.21$

Alternative hypothesis $H_1: p < 0.21$

| Z-Value | P-Value |
|---------|---------|
| -1.72 | 0.043 |

One Proportion Test



One Variance Test

Conditions for One Variance Test

- ❖ Random samples
- ❖ Each observation should be independent of other
 - ❖ Sampling with replacement
 - ❖ If sampling without replacement, the sample size should not be more than 10% of the population
- ❖ The data follows a Normal Distribution

One Variance Test

Variance Tests

- ❖ Chi-square test
 - ❖ For testing the population variance against a specified value
 - ❖ testing goodness of fit of some probability distribution
 - ❖ testing for independence of two attributes (Contingency Tables)
- ❖ F-test
 - ❖ for testing equality of *two* variances from different populations
 - ❖ for testing equality of several means with technique of ANOVA.

One Variance Test

One Variance Test

$$H_0: s^2 \leq \sigma^2$$

$$H_a: s^2 > \sigma^2$$

$$\chi^2 = \frac{(n-1)s^2}{\sigma^2}$$

❖ Example 1: A sample of 51 bottles was selected. The standard deviation of these 51 bottles was 2.35 cc. Has it **increased** from established 2 cc? 90% confidence level.

$$\chi^2(cal.) = \frac{(n-1)s^2}{\sigma^2} = \frac{(50) \times 2.35^2}{2^2} = 69.03$$

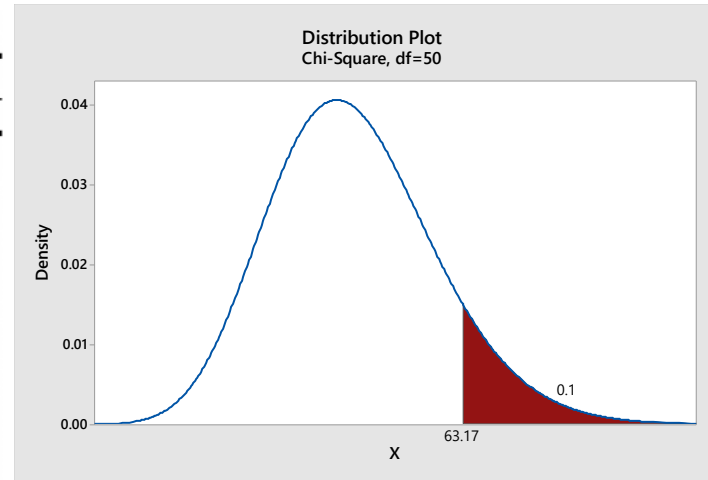
❖ What is critical value of Chi Square for 50 degrees of freedom?

One Variance Test

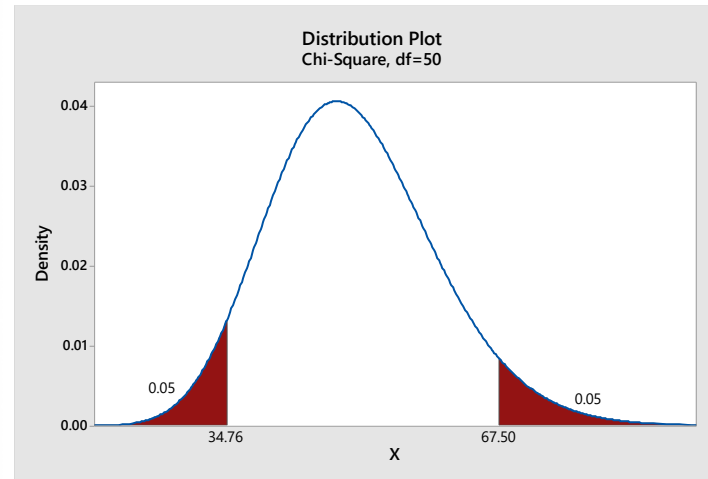
Critical Test Statistic

Percentage Points of the Chi-Square Distribution

| Degrees of Freedom | Probability of a larger value of χ^2 | | | | | | | | |
|--------------------|---|--------|--------|--------|--------|-------|-------|-------|-------|
| | 0.99 | 0.95 | 0.90 | 0.75 | 0.50 | 0.25 | 0.10 | 0.05 | 0.01 |
| 1 | 0.000 | 0.004 | 0.016 | 0.102 | 0.455 | 1.32 | 2.71 | 3.84 | 6.63 |
| 2 | 0.020 | 0.103 | 0.211 | 0.575 | 1.386 | 2.77 | 4.61 | 5.99 | 9.21 |
| 3 | 0.115 | 0.352 | 0.584 | 1.212 | 2.366 | 4.11 | 6.25 | 7.81 | 11.34 |
| 4 | 0.297 | 0.711 | 1.064 | 1.923 | 3.357 | 5.39 | 7.78 | 9.49 | 13.28 |
| 5 | 0.554 | 1.145 | 1.610 | 2.675 | 4.351 | 6.63 | 9.24 | 11.07 | 15.09 |
| 6 | 0.872 | 1.635 | 2.204 | 3.455 | 5.348 | 7.84 | 10.64 | 12.59 | 16.81 |
| 7 | 1.239 | 2.167 | 2.833 | 4.255 | 6.346 | 9.04 | 12.02 | 14.07 | 18.48 |
| 8 | 1.647 | 2.733 | 3.490 | 5.071 | 7.344 | 10.22 | 13.36 | 15.51 | 20.09 |
| 9 | 2.088 | 3.325 | 4.168 | 5.899 | 8.343 | 11.39 | 14.68 | 16.92 | 21.67 |
| 10 | 2.558 | 3.940 | 4.865 | 6.737 | 9.342 | 12.55 | 15.99 | 18.31 | 23.21 |
| 11 | 3.053 | 4.575 | 5.578 | 7.584 | 10.341 | 13.70 | 17.28 | 19.68 | 24.72 |
| 12 | 3.571 | 5.226 | 6.304 | 8.438 | 11.340 | 14.85 | 18.55 | 21.03 | 26.22 |
| 13 | 4.107 | 5.892 | 7.042 | 9.299 | 12.340 | 15.98 | 19.81 | 22.36 | 27.69 |
| 14 | 4.660 | 6.571 | 7.790 | 10.165 | 13.339 | 17.12 | 21.06 | 23.68 | 29.14 |
| 15 | 5.229 | 7.261 | 8.547 | 11.037 | 14.339 | 18.25 | 22.31 | 25.00 | 30.58 |
| 16 | 5.812 | 7.962 | 9.312 | 11.912 | 15.338 | 19.37 | 23.54 | 26.30 | 32.00 |
| 17 | 6.408 | 8.672 | 10.085 | 12.792 | 16.338 | 20.49 | 24.77 | 27.59 | 33.41 |
| 18 | 7.015 | 9.390 | 10.865 | 13.675 | 17.338 | 21.60 | 25.99 | 28.87 | 34.80 |
| 19 | 7.633 | 10.117 | 11.651 | 14.562 | 18.338 | 22.72 | 27.20 | 30.14 | 36.19 |
| 20 | 8.260 | 10.851 | 12.443 | 15.452 | 19.337 | 23.83 | 28.41 | 31.41 | 37.57 |
| 22 | 9.542 | 12.338 | 14.041 | 17.240 | 21.337 | 26.04 | 30.81 | 33.92 | 40.29 |
| 24 | 10.856 | 13.848 | 15.659 | 19.037 | 23.337 | 28.24 | 33.20 | 36.42 | 42.98 |
| 26 | 12.198 | 15.379 | 17.292 | 20.843 | 25.336 | 30.43 | 35.56 | 38.89 | 45.64 |
| 28 | 13.565 | 16.928 | 18.939 | 22.657 | 27.336 | 32.62 | 37.92 | 41.34 | 48.28 |
| 30 | 14.953 | 18.493 | 20.599 | 24.478 | 29.336 | 34.80 | 40.26 | 43.77 | 50.89 |
| 40 | 22.164 | 26.509 | 29.051 | 33.660 | 39.335 | 45.62 | 51.80 | 55.76 | 63.69 |
| 50 | 27.707 | 34.764 | 37.689 | 42.942 | 49.335 | 56.33 | 63.17 | 67.50 | 76.15 |
| 60 | 37.485 | 43.188 | 46.459 | 52.294 | 59.335 | 66.98 | 74.40 | 79.08 | 88.38 |



- ❖ $\alpha = 0.10$ One Tail
- ❖ $Df = 50$
- ❖ χ^2 Critical = 63.17



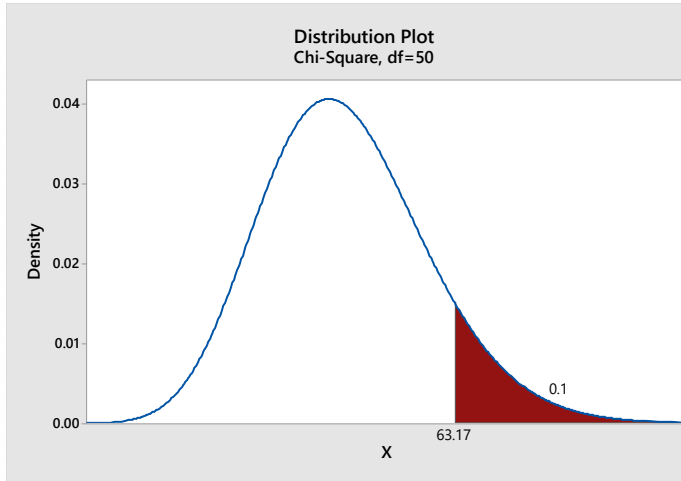
- ❖ $\alpha = 0.10$ Two Tail
- ❖ $Df = 50$
- ❖ χ^2 Critical = 34.76 and 67.50

One Variance Test

Critical Test Statistic

Percentage Points of the Chi-Square Distribution

| Degrees of Freedom | Probability of a larger value of χ^2 | | | | | | | | |
|--------------------|---|--------|--------|--------|--------|-------|-------|-------|-------|
| | 0.99 | 0.95 | 0.90 | 0.75 | 0.50 | 0.25 | 0.10 | 0.05 | 0.01 |
| 1 | 0.000 | 0.004 | 0.016 | 0.102 | 0.455 | 1.32 | 2.71 | 3.84 | 6.63 |
| 2 | 0.020 | 0.103 | 0.211 | 0.575 | 1.386 | 2.77 | 4.61 | 5.99 | 9.21 |
| 3 | 0.115 | 0.352 | 0.584 | 1.212 | 2.366 | 4.11 | 6.25 | 7.81 | 11.34 |
| 4 | 0.297 | 0.711 | 1.064 | 1.923 | 3.357 | 5.39 | 7.78 | 9.49 | 13.28 |
| 5 | 0.554 | 1.145 | 1.610 | 2.675 | 4.351 | 6.63 | 9.24 | 11.07 | 15.09 |
| 6 | 0.872 | 1.635 | 2.204 | 3.455 | 5.348 | 7.84 | 10.64 | 12.59 | 16.81 |
| 7 | 1.239 | 2.167 | 2.833 | 4.255 | 6.346 | 9.04 | 12.02 | 14.07 | 18.48 |
| 8 | 1.647 | 2.733 | 3.490 | 5.071 | 7.344 | 10.22 | 13.36 | 15.51 | 20.09 |
| 9 | 2.088 | 3.325 | 4.168 | 5.899 | 8.343 | 11.39 | 14.68 | 16.92 | 21.67 |
| 10 | 2.558 | 3.940 | 4.865 | 6.737 | 9.342 | 12.55 | 15.99 | 18.31 | 23.21 |
| 11 | | | | | | | | 19.68 | 24.72 |
| 12 | | | | | | | | 21.03 | 26.22 |
| 13 | | | | | | | | 22.36 | 27.69 |
| 14 | | | | | | | | 23.68 | 29.14 |
| 15 | | | | | | | | 25.00 | 30.58 |
| 16 | | | | | | | | 26.30 | 32.00 |
| 17 | | | | | | | | 27.59 | 33.41 |
| 18 | | | | | | | | 28.87 | 34.80 |
| 19 | | | | | | | | 30.14 | 36.19 |
| 20 | | | | | | | | 31.41 | 37.57 |
| 22 | | | | | | | | 33.92 | 40.29 |
| 24 | | | | | | | | 36.42 | 42.98 |
| 26 | | | | | | | | 38.89 | 45.64 |
| 28 | | | | | | | | 41.34 | 48.28 |
| 30 | | | | | | | | 43.77 | 50.89 |
| 40 | | | | | | | | 55.76 | 63.69 |
| 50 | 27.707 | 34.764 | 37.689 | 42.942 | 49.335 | 56.33 | 63.17 | 67.50 | 76.15 |
| 60 | 37.485 | 43.188 | 46.459 | 52.294 | 59.335 | 66.98 | 74.40 | 79.08 | 88.38 |



❖ Example 1: A sample of 51 bottles was selected. The standard deviation of these 51 bottles was 2.35 cc. Has it **increased** from established 2 cc? 90% confidence level.

$$❖ \chi^2(cal.) = \frac{(n-1)s^2}{\sigma^2} = \frac{(50) \times 2.35^2}{2^2} = 69.03$$

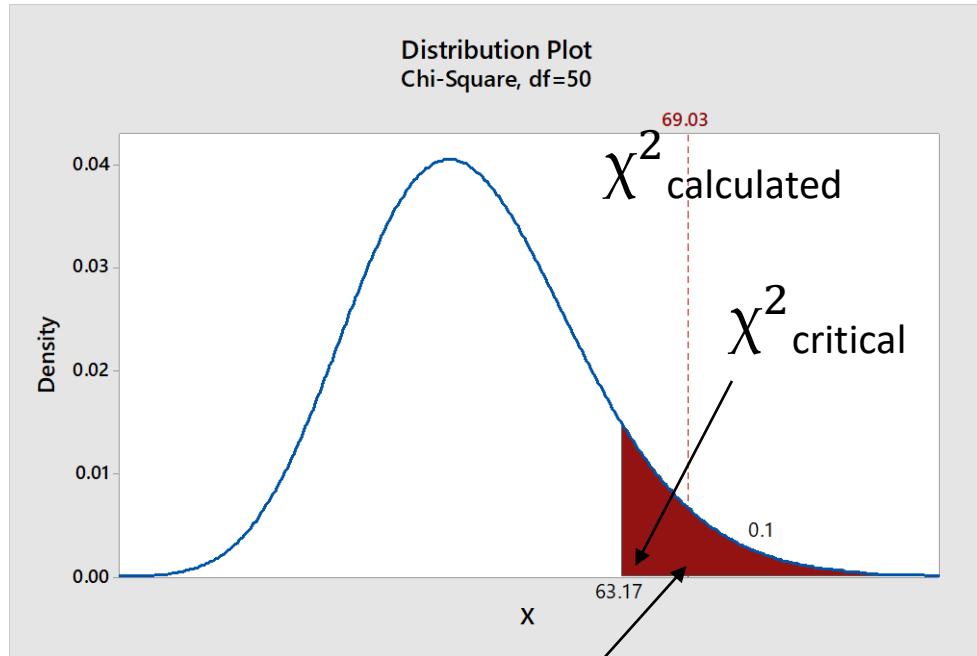
$$❖ \chi^2(critical) = 63.17$$

One Variance Test

$$H_0: s^2 \leq \sigma^2$$

$$H_a: s^2 > \sigma^2$$

One Variance Test



❖ Example 1: A sample of 51 bottles was selected. The standard deviation of these 51 bottles was 2.35 cc. Has it **increased** from established 2 cc? 90% confidence level.

$$❖ \chi^2(cal.) = \frac{(n-1)s^2}{\sigma^2} = \frac{(50) \times 2.35^2}{2^2} = 69.03$$

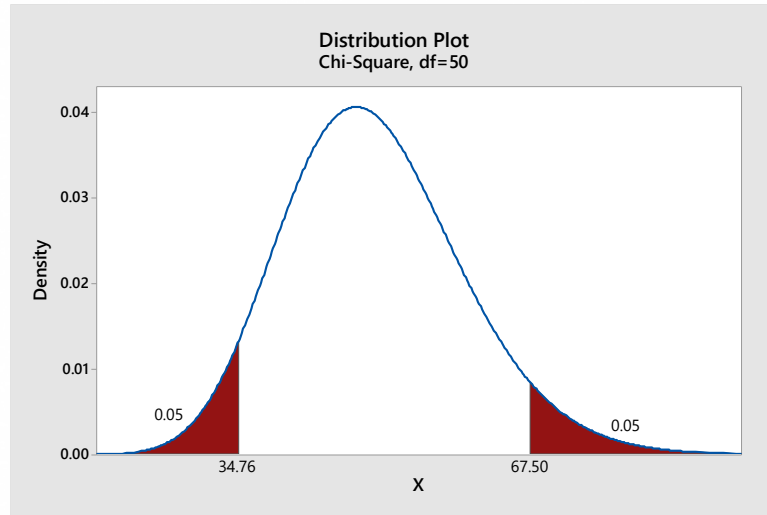
$$❖ \chi^2(critical) = 63.17$$

One Variance Test

One Variance Test

Percentage Points of the Chi-Square Distribution

| Degrees of Freedom | Probability of a larger value of χ^2 | | | | | | | | |
|--------------------|---|--------|--------|--------|--------|-------|-------|-------|-------|
| | 0.99 | 0.95 | 0.90 | 0.75 | 0.50 | 0.25 | 0.10 | 0.05 | 0.01 |
| 1 | 0.000 | 0.004 | 0.016 | 0.102 | 0.455 | 1.32 | 2.71 | 3.84 | 6.63 |
| 2 | 0.020 | 0.103 | 0.211 | 0.575 | 1.386 | 2.77 | 4.61 | 5.99 | 9.21 |
| 3 | 0.115 | 0.352 | 0.584 | 1.212 | 2.366 | 4.11 | 6.25 | 7.81 | 11.34 |
| 4 | 0.297 | 0.711 | 1.064 | 1.923 | 3.357 | 5.39 | 7.78 | 9.49 | 13.28 |
| 5 | 0.554 | 1.145 | 1.610 | 2.675 | 4.351 | 6.63 | 9.24 | 11.07 | 15.09 |
| 6 | 0.872 | 1.635 | 2.204 | 3.455 | 5.348 | 7.84 | 10.64 | 12.59 | 16.81 |
| 7 | 1.239 | 2.167 | 2.833 | 4.255 | 6.346 | 9.04 | 12.02 | 14.07 | 18.48 |
| 8 | 1.647 | 2.733 | 3.490 | 5.071 | 7.344 | 10.22 | 13.36 | 15.51 | 20.09 |
| 9 | 2.088 | 3.325 | 4.168 | 5.899 | 8.343 | 11.39 | 14.68 | 16.92 | 21.67 |
| 10 | | | | | | | | 18.31 | 23.21 |
| 11 | | | | | | | | 19.68 | 24.72 |
| 12 | | | | | | | | 21.03 | 26.22 |
| 13 | | | | | | | | 22.36 | 27.69 |
| 14 | | | | | | | | 23.68 | 29.14 |
| 15 | | | | | | | | 25.00 | 30.58 |
| 16 | | | | | | | | 26.30 | 32.00 |
| 17 | | | | | | | | 27.59 | 33.41 |
| 18 | | | | | | | | 28.87 | 34.80 |
| 19 | | | | | | | | 30.14 | 36.19 |
| 20 | | | | | | | | 31.41 | 37.57 |
| 22 | | | | | | | | 33.92 | 40.29 |
| 24 | | | | | | | | 36.42 | 42.98 |
| 26 | | | | | | | | 38.89 | 45.64 |
| 28 | | | | | | | | 41.34 | 48.28 |
| 30 | | | | | | | | 43.77 | 50.89 |
| 40 | | | | | | | | 55.76 | 63.69 |
| 50 | 27.707 | 34.764 | 37.689 | 42.942 | 49.335 | 56.33 | 63.17 | 67.50 | 76.15 |
| 60 | 37.485 | 43.188 | 46.459 | 52.294 | 59.335 | 66.98 | 74.40 | 79.08 | 88.38 |



❖ **Example 2:** A sample of 51 bottles was selected. The standard deviation of these 51 bottles was 2.35 cc. Has it **changed** from established 2 cc? 90% confidence level.

$$\chi^2(cal.) = \frac{(n-1)s^2}{\sigma^2} = \frac{(50) \times 2.35^2}{2^2} = 69.03$$

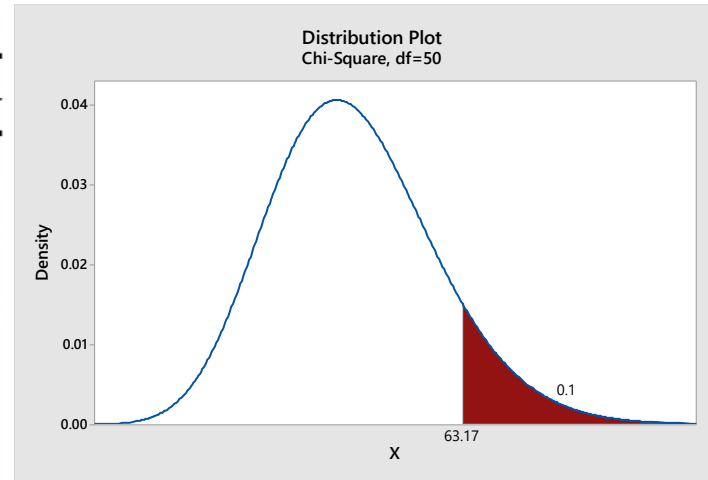
❖ What is critical value of Chi Square for 50 degrees of freedom? (two tails test)

One Variance Test

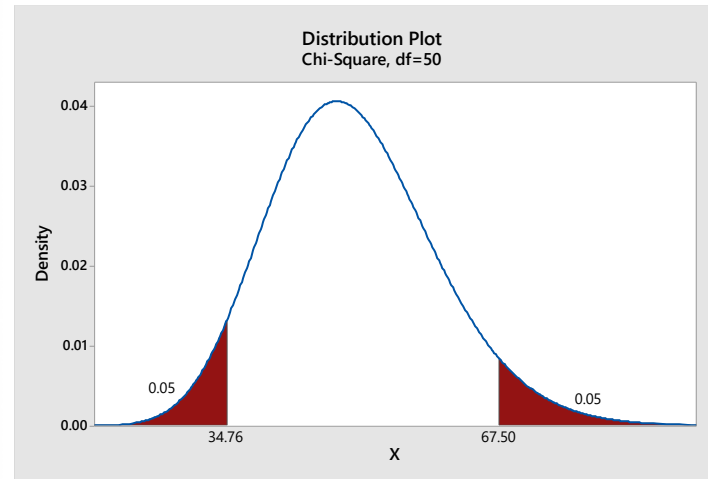
Critical Test Statistic

Percentage Points of the Chi-Square Distribution

| Degrees of Freedom | Probability of a larger value of χ^2 | | | | | | | | |
|--------------------|---|--------|--------|--------|--------|-------|-------|-------|-------|
| | 0.99 | 0.95 | 0.90 | 0.75 | 0.50 | 0.25 | 0.10 | 0.05 | 0.01 |
| 1 | 0.000 | 0.004 | 0.016 | 0.102 | 0.455 | 1.32 | 2.71 | 3.84 | 6.63 |
| 2 | 0.020 | 0.103 | 0.211 | 0.575 | 1.386 | 2.77 | 4.61 | 5.99 | 9.21 |
| 3 | 0.115 | 0.352 | 0.584 | 1.212 | 2.366 | 4.11 | 6.25 | 7.81 | 11.34 |
| 4 | 0.297 | 0.711 | 1.064 | 1.923 | 3.357 | 5.39 | 7.78 | 9.49 | 13.28 |
| 5 | 0.554 | 1.145 | 1.610 | 2.675 | 4.351 | 6.63 | 9.24 | 11.07 | 15.09 |
| 6 | 0.872 | 1.635 | 2.204 | 3.455 | 5.348 | 7.84 | 10.64 | 12.59 | 16.81 |
| 7 | 1.239 | 2.167 | 2.833 | 4.255 | 6.346 | 9.04 | 12.02 | 14.07 | 18.48 |
| 8 | 1.647 | 2.733 | 3.490 | 5.071 | 7.344 | 10.22 | 13.36 | 15.51 | 20.09 |
| 9 | 2.088 | 3.325 | 4.168 | 5.899 | 8.343 | 11.39 | 14.68 | 16.92 | 21.67 |
| 10 | 2.558 | 3.940 | 4.865 | 6.737 | 9.342 | 12.55 | 15.99 | 18.31 | 23.21 |
| 11 | 3.053 | 4.575 | 5.578 | 7.584 | 10.341 | 13.70 | 17.28 | 19.68 | 24.72 |
| 12 | 3.571 | 5.226 | 6.304 | 8.438 | 11.340 | 14.85 | 18.55 | 21.03 | 26.22 |
| 13 | 4.107 | 5.892 | 7.042 | 9.299 | 12.340 | 15.98 | 19.81 | 22.36 | 27.69 |
| 14 | 4.660 | 6.571 | 7.790 | 10.165 | 13.339 | 17.12 | 21.06 | 23.68 | 29.14 |
| 15 | 5.229 | 7.261 | 8.547 | 11.037 | 14.339 | 18.25 | 22.31 | 25.00 | 30.58 |
| 16 | 5.812 | 7.962 | 9.312 | 11.912 | 15.338 | 19.37 | 23.54 | 26.30 | 32.00 |
| 17 | 6.408 | 8.672 | 10.085 | 12.792 | 16.338 | 20.49 | 24.77 | 27.59 | 33.41 |
| 18 | 7.015 | 9.390 | 10.865 | 13.675 | 17.338 | 21.60 | 25.99 | 28.87 | 34.80 |
| 19 | 7.633 | 10.117 | 11.651 | 14.562 | 18.338 | 22.72 | 27.20 | 30.14 | 36.19 |
| 20 | 8.260 | 10.851 | 12.443 | 15.452 | 19.337 | 23.83 | 28.41 | 31.41 | 37.57 |
| 22 | 9.542 | 12.338 | 14.041 | 17.240 | 21.337 | 26.04 | 30.81 | 33.92 | 40.29 |
| 24 | 10.856 | 13.848 | 15.659 | 19.037 | 23.337 | 28.24 | 33.20 | 36.42 | 42.98 |
| 26 | 12.198 | 15.379 | 17.292 | 20.843 | 25.336 | 30.43 | 35.56 | 38.89 | 45.64 |
| 28 | 13.565 | 16.928 | 18.939 | 22.657 | 27.336 | 32.62 | 37.92 | 41.34 | 48.28 |
| 30 | 14.953 | 18.493 | 20.599 | 24.478 | 29.336 | 34.80 | 40.26 | 43.77 | 50.89 |
| 40 | 22.164 | 26.509 | 29.051 | 33.660 | 39.335 | 45.62 | 51.80 | 55.76 | 63.69 |
| 50 | 27.707 | 34.764 | 37.689 | 42.942 | 49.335 | 56.33 | 63.17 | 67.50 | 76.15 |
| 60 | 37.485 | 43.188 | 46.459 | 52.294 | 59.335 | 66.98 | 74.40 | 79.08 | 88.38 |



- ❖ $\alpha = 0.10$ One Tail
- ❖ $Df = 50$
- ❖ χ^2 Critical = 63.17



- ❖ $\alpha = 0.10$ Two Tail
- ❖ $Df = 50$
- ❖ χ^2 Critical = 34.76 and 67.50

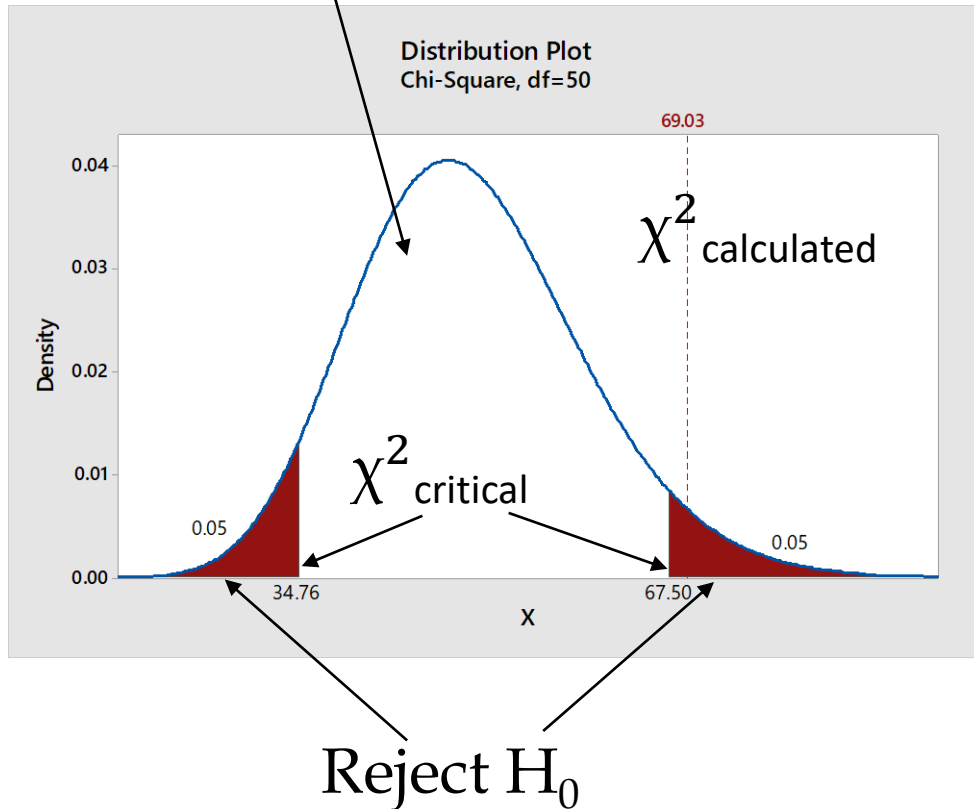
One Variance Test

One Variance Test

$$H_0: s^2 = \sigma^2$$

$$H_a: s^2 \neq \sigma^2$$

Fail to Reject H_0



❖ **Example 2:** A sample of 51 bottles was selected. The standard deviation of these 51 bottles was 2.35 cc. Has it **changed** from established 2 cc? 90% confidence level.

$$\chi^2(cal.) = \frac{(n-1)s^2}{\sigma^2} = \frac{(50) \times 2.35^2}{2^2} = 69.03$$

$$\chi^2(critical) = 34.76 \text{ and } 67.50$$

One Variance Test

One Variance Test - Minitab

Test and CI for One Variance

Method

σ : standard deviation of Sample

The Bonett method cannot be calculated for summarized data.

The chi-square method is valid only for the normal distribution.

Descriptive Statistics

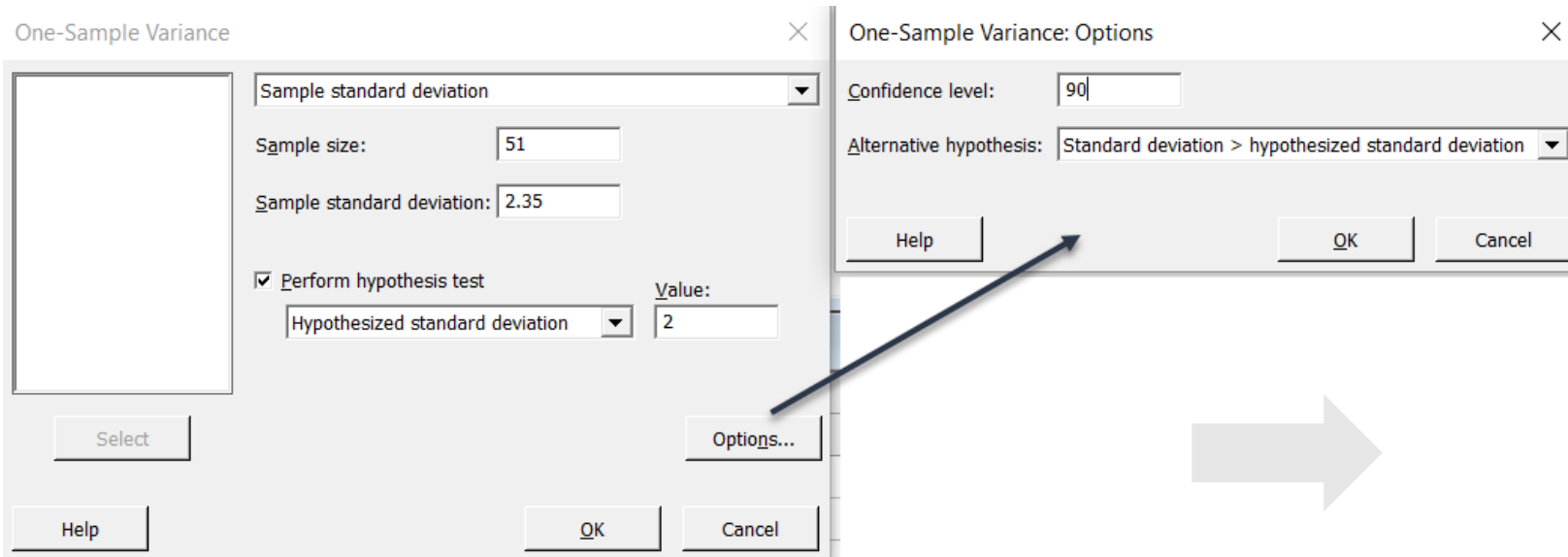
| 90% Lower Bound for σ using | | | |
|--|-------|----------|------------|
| N | StDev | Variance | Chi-Square |
| 51 | 2.35 | 5.52 | 2.09 |

Test

Null hypothesis $H_0: \sigma = 2$

Alternative hypothesis $H_1: \sigma > 2$

| Method | Test | | |
|------------|-----------|----|---------|
| | Statistic | DF | P-Value |
| Chi-Square | 69.03 | 50 | 0.038 |



One Variance Test

One Variance Test - Minitab

One-Sample Variance

Sample standard deviation

Sample size: 51

Sample standard deviation: 2.35

☒ Perform hypothesis test

Hypothesized standard deviation Value: 2

Select

Options...

Help

OK

Cancel

One-Sample Variance: Options

Confidence level: 90

Alternative hypothesis: Standard deviation \neq hypothesized standard deviation

Help

OK

Cancel

Test and CI for One Variance

Method

σ : standard deviation of Sample

The Bonett method cannot be calculated for summarized data.

The chi-square method is valid only for the normal distribution.

Descriptive Statistics

| | | | | 90% CI for σ using |
|----|-------|----------|--------------|------------------------------|
| N | StDev | Variance | Chi-Square | |
| 51 | 2.35 | 5.52 | (2.02, 2.82) | |

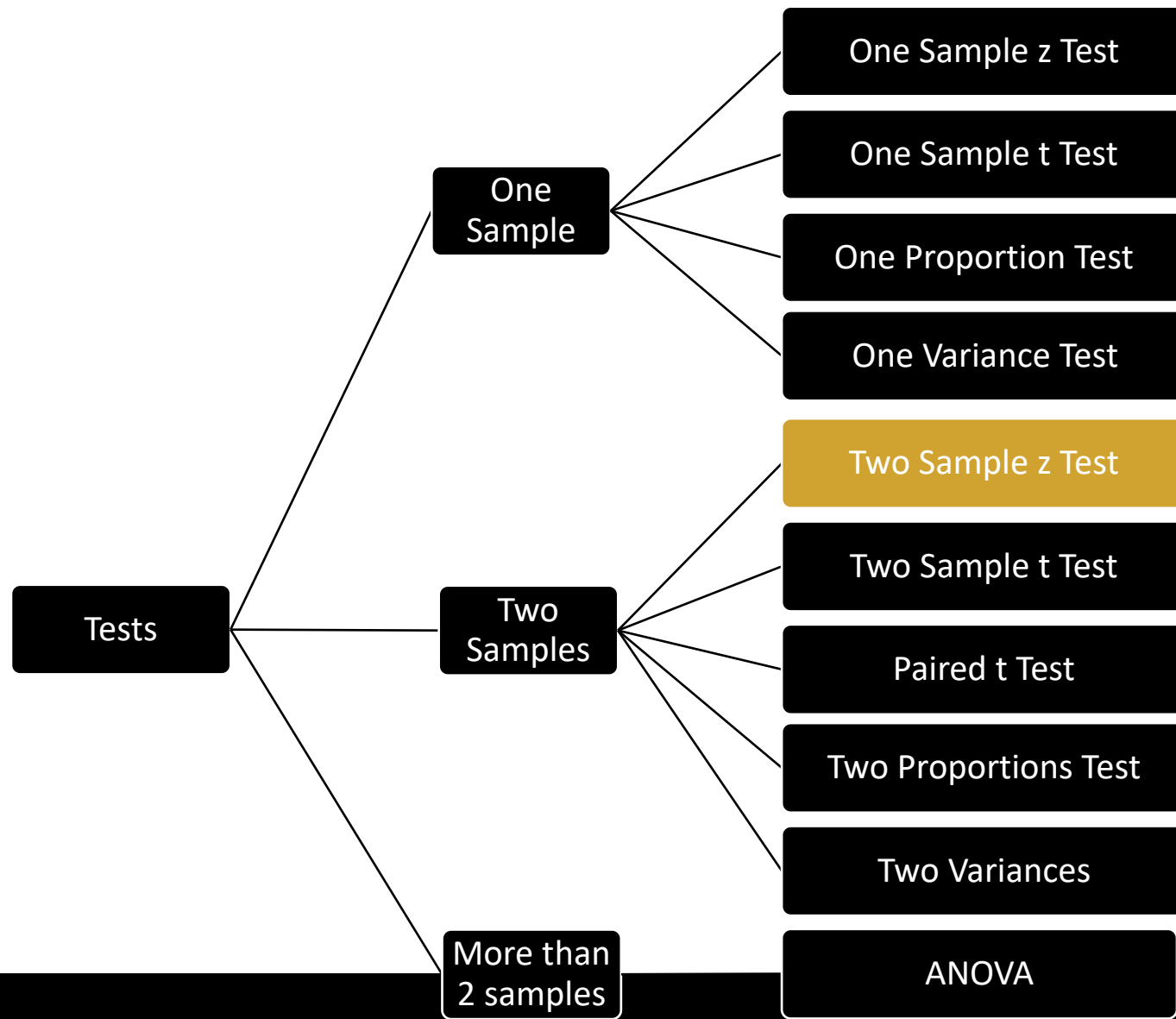
Test

Null hypothesis $H_0: \sigma = 2$

Alternative hypothesis $H_1: \sigma \neq 2$

| Test | | | |
|------------|-----------|----|---------|
| Method | Statistic | DF | P-Value |
| Chi-Square | 69.03 | 50 | 0.077 |

One Variance Test



Two Sample z Test

Conditions for z Test

- ❖ Random samples
- ❖ Each observation should be independent of other
 - ❖ Sampling with replacement
 - ❖ If sampling without replacement, the sample size should not be more than 10% of the population
- ❖ Sampling distribution approximates Normal Distribution
 - ❖ Population is Normally distributed and the population standard deviation is known *** OR ***
 - ❖ Sample size ≥ 30

Two Sample Z Test

Z Test

One Sample

$$H_0: \mu = 150\text{cc}$$

$$H_a: \mu \neq 150\text{cc}$$

$$z_{cal} = \frac{(\bar{x} - \mu)}{\sigma / \sqrt{n}}$$

Two Sample

❖ Null hypothesis: $H_0: \mu_1 = \mu_2$

❖ or $H_0: \mu_1 - \mu_2 = 0$

❖ Alternative hypothesis: $H_a: \mu_1 \neq \mu_2$

$$z_{cal} = \frac{(\bar{x}_1 - \bar{x}_2)}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}}$$

Two Sample Z Test

Calculated Test Statistic

$$H_0: \mu_1 = \mu_2$$

$$H_a: \mu_1 \neq \mu_2$$

$$Z_{cal} = \frac{(\bar{x}_1 - \bar{x}_2)}{\sqrt{\frac{\sigma_1^2}{n_1} + \frac{\sigma_2^2}{n_2}}}$$

$$Z_{cal} = \frac{(151.2 - 151.9)}{\sqrt{\frac{2.1^2}{100} + \frac{2.2^2}{100}}}$$

❖ Example: From two machines 100 samples each were drawn.

Machine 1: Mean = 151.2 / sd = 2.1

Machine 2: Mean = 151.9 / sd = 2.2

Is there difference in these two machines.

Check at 95% confidence level.

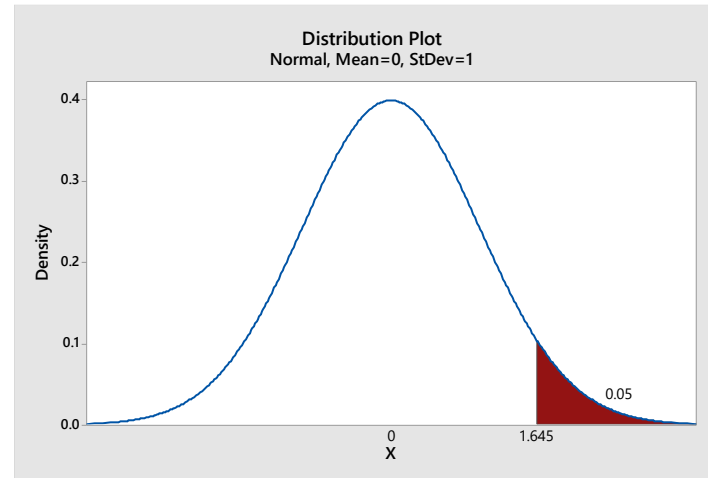
❖ $Z_{cal} = -0.7 / 0.304 = -2.30$

❖ $z_{critical} = ?$ (for alpha = 0.05, two tail test)

Two Sample Z Test

Critical Test Statistic

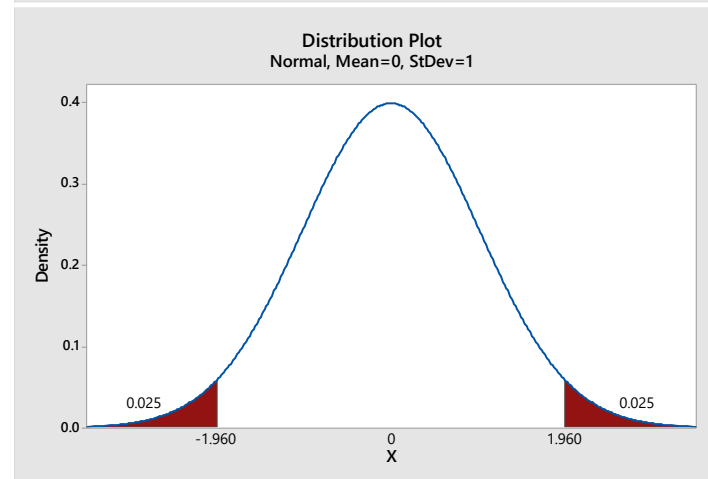
| z | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|-----|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 0.0 | .5000 | .4960 | .4920 | .4880 | .4840 | .4801 | .4761 | .4721 | .4681 | .4641 |
| 0.1 | .4602 | .4562 | .4522 | .4483 | .4443 | .4404 | .4364 | .4325 | .4286 | .4247 |
| 0.2 | .4207 | .4168 | .4129 | .4090 | .4052 | .4013 | .3974 | .3936 | .3897 | .3859 |
| 0.3 | .3821 | .3783 | .3745 | .3707 | .3669 | .3632 | .3594 | .3557 | .3520 | .3483 |
| 0.4 | .3446 | .3409 | .3372 | .3336 | .3300 | .3264 | .3228 | .3192 | .3156 | .3121 |
| 0.5 | .3085 | .3050 | .3015 | .2981 | .2946 | .2912 | .2877 | .2843 | .2810 | .2776 |
| 0.6 | .2743 | .2709 | .2676 | .2643 | .2611 | .2578 | .2546 | .2514 | .2483 | .2451 |
| 0.7 | .2420 | .2389 | .2358 | .2327 | .2296 | .2266 | .2236 | .2206 | .2177 | .2148 |
| 0.8 | .2119 | .2090 | .2061 | .2033 | .2005 | .1977 | .1949 | .1922 | .1894 | .1867 |
| 0.9 | .1841 | .1814 | .1788 | .1762 | .1736 | .1711 | .1685 | .1660 | .1635 | .1611 |
| 1.0 | .1587 | .1562 | .1539 | .1515 | .1492 | .1469 | .1446 | .1423 | .1401 | .1379 |
| 1.1 | .1357 | .1335 | .1314 | .1292 | .1271 | .1251 | .1230 | .1210 | .1190 | .1170 |
| 1.2 | .1151 | .1131 | .1112 | .1093 | .1075 | .1056 | .1038 | .1020 | .1003 | .0985 |
| 1.3 | .0968 | .0951 | .0934 | .0918 | .0901 | .0885 | .0869 | .0853 | .0838 | .0823 |
| 1.4 | .0808 | .0793 | .0778 | .0764 | .0749 | .0735 | .0721 | .0708 | .0694 | .0681 |
| 1.5 | .0668 | .0655 | .0643 | .0630 | .0618 | .0606 | .0594 | .0582 | .0571 | .0559 |
| 1.6 | .0548 | .0537 | .0526 | .0516 | .0505 | .0495 | .0485 | .0475 | .0465 | .0455 |
| 1.7 | .0446 | .0436 | .0427 | .0418 | .0409 | .0401 | .0392 | .0384 | .0375 | .0367 |
| 1.8 | .0359 | .0351 | .0344 | .0336 | .0329 | .0322 | .0314 | .0307 | .0301 | .0294 |
| 1.9 | .0287 | .0281 | .0274 | .0268 | .0262 | .0256 | .0250 | .0244 | .0239 | .0233 |
| 2.0 | .0228 | .0222 | .0217 | .0212 | .0207 | .0202 | .0197 | .0192 | .0188 | .0183 |
| 2.1 | .0179 | .0174 | .0170 | .0166 | .0162 | .0158 | .0154 | .0150 | .0146 | .0143 |
| 2.2 | .0139 | .0136 | .0132 | .0129 | .0125 | .0122 | .0119 | .0116 | .0113 | .0110 |
| 2.3 | .0107 | .0104 | .0102 | .0099 | .0096 | .0094 | .0091 | .0089 | .0087 | .0084 |
| 2.4 | .0082 | .0080 | .0078 | .0075 | .0073 | .0071 | .0069 | .0068 | .0066 | .0064 |
| 2.5 | .0062 | .0060 | .0059 | .0057 | .0055 | .0054 | .0052 | .0051 | .0049 | .0048 |
| 2.6 | .0047 | .0045 | .0044 | .0043 | .0041 | .0040 | .0039 | .0038 | .0037 | .0036 |
| 2.7 | .0035 | .0034 | .0033 | .0032 | .0031 | .0030 | .0029 | .0028 | .0027 | .0026 |
| 2.8 | .0026 | .0025 | .0024 | .0023 | .0023 | .0022 | .0021 | .0021 | .0020 | .0019 |
| 2.9 | .0019 | .0018 | .0018 | .0017 | .0016 | .0016 | .0015 | .0015 | .0014 | .0014 |
| 3.0 | .0013 | .0013 | .0013 | .0012 | .0012 | .0011 | .0011 | .0011 | .0010 | .0010 |
| 3.1 | .0010 | .0009 | .0009 | .0009 | .0008 | .0008 | .0008 | .0008 | .0007 | .0007 |
| 3.2 | .0007 | .0007 | .0006 | .0006 | .0006 | .0006 | .0006 | .0005 | .0005 | .0005 |
| 3.3 | .0005 | .0005 | .0005 | .0004 | .0004 | .0004 | .0004 | .0004 | .0004 | .0003 |
| 3.4 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0002 |
| 3.5 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 |
| 3.6 | .0002 | .0002 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.7 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.8 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.9 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 |

❖ $\alpha = 0.05$ One Tail

❖ Z Critical = 1.645

❖ $\alpha = 0.10$ One Tail

❖ Z Critical = 1.282

❖ $\alpha = 0.05$ Two Tails

❖ Z Critical = 1.96

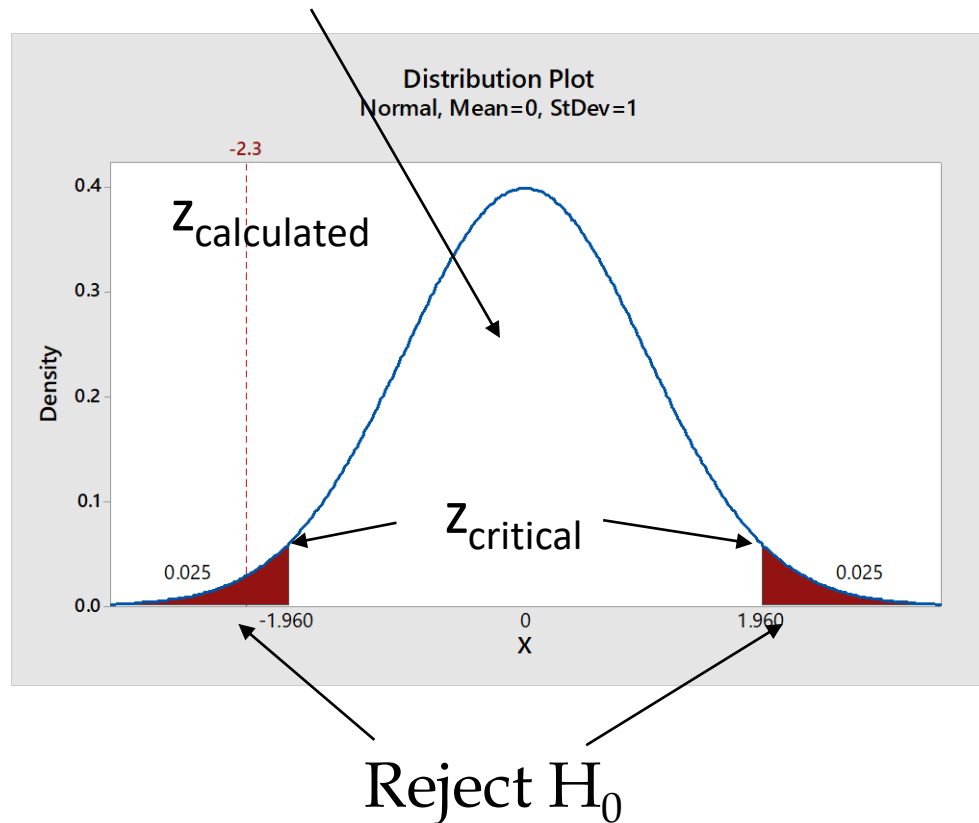
❖ $\alpha = 0.10$ Two Tail

❖ Z Critical = 1.645

Two Sample Z Test

Interpret the Results

Fail to Reject H_0



- ❖ Example: From two machines 100 samples each were drawn.
Machine 1: Mean = 151.2 / sd = 2.1
Machine 2: Mean = 151.9 / sd = 2.2
Is there difference in these two machines.
Check at 95% confidence level.

- ❖ $Z_{cal} = -0.7 / 0.304 = -2.30$
- ❖ $Z_{critical} = 1.96$
- ❖ Conclusion: Reject Null Hypothesis
 - $H_0: \mu_1 = \mu_2$

Two Sample Z Test

Two Sample z Test - Minitab

1. Download Macro:

<https://support.minitab.com/en-us/minitab/18/TwoZTest.mac>

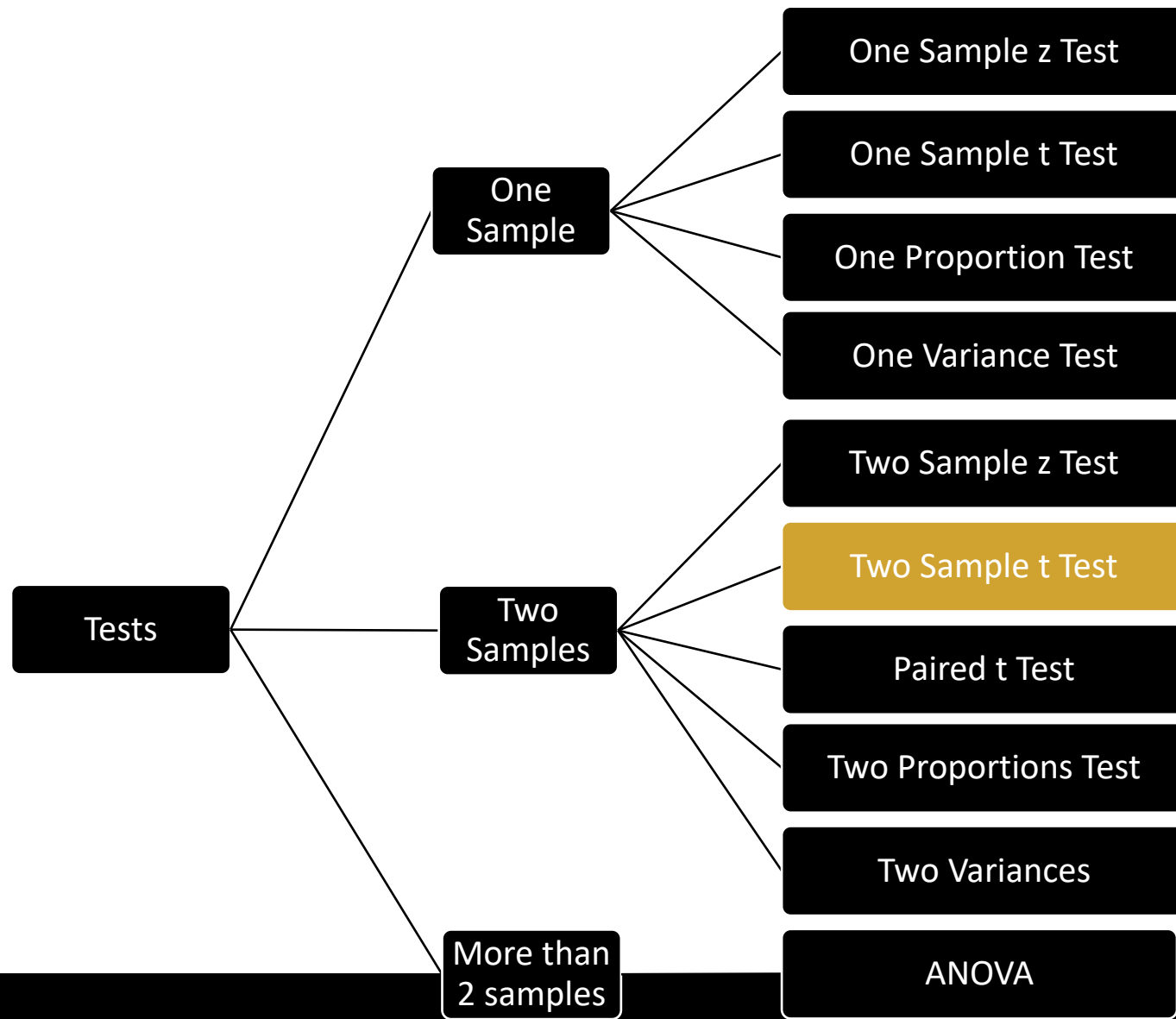
2. Provide the path of Macro:

Choose Tools > Options > General. Under Macro location browse to the location where you save macro files.

3. Run command:

Edit > Command Line Editor and type:
`%TWOZTEST C1 C2 sd1 sd2`

Two Sample Z Test



Two Sample t Test

Conditions for t Test

- ❖ Random samples
- ❖ Each observation should be independent of other
 - ❖ Sampling with replacement
 - ❖ If sampling without replacement, the sample size should not be more than 10% of the population
- ❖ Sampling distribution approximates Normal Distribution
 - ❖ Population is Normally distributed and the standard deviation is unknown ***
AND ***
 - ❖ Sample size < 30

Two Sample t Test

Types of t Tests

- ❖ If two set of data are independent or dependent.
 - ❖ If the values in one sample reveal no information about those of the other sample, then the samples are independent.
 - ❖ Example: Volume produced by two machines
 - ❖ If the values in one sample affect the values in the other sample, then the samples are dependent.
 - ❖ Example: Blood pressure before and after a specific medicine

***Two sample
t test***

***Paired t
test***

Two Sample t Test

$$t_{cal} = \frac{(\bar{x} - \mu)}{s/\sqrt{n}}$$

Two Sample t Tests

❖ Is variance for two samples equal?

Yes

$$t_{cal} = \frac{(\bar{x}_1 - \bar{x}_2)}{s_p \sqrt{\left(\frac{1}{n_1} + \frac{1}{n_2}\right)}}$$

$$s_p^2 = \frac{(n_1 - 1)s_1^2 + (n_2 - 1)s_2^2}{n_1 + n_2 - 2}$$

$$df = n_1 + n_2 - 2$$

No

$$t_{cal} = \frac{(\bar{x}_1 - \bar{x}_2)}{\sqrt{\left(\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}\right)}}$$

$$df = \frac{\left[\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}\right]^2}{\frac{(s_1^2/n_1)^2}{(n_1 - 1)} + \frac{(s_2^2/n_2)^2}{(n_2 - 1)}}$$

Two Sample t Test

Conditions for t Test

$$H_0: \mu_A = \mu_B$$

$$H_a: \mu_A \neq \mu_B$$

$$s_p^2 = \frac{(n_1 - 1)s_1^2 + (n_2 - 1)s_2^2}{n_1 + n_2 - 2}$$

$$t_{cal} = \frac{(\bar{x}_1 - \bar{x}_2)}{s_p \sqrt{\left(\frac{1}{n_1} + \frac{1}{n_2}\right)}}$$
$$df = n_1 + n_2 - 2$$

❖ Example: Samples from two machines A and B have the following volumes in bottles. **(assume equal variance)**

❖ **Machine A:** 150, 152, 154, 152, 151

❖ **Machine B:** 156, 155, 158, 155, 154

Is the mean different? Calculate with 95% confidence.

❖ $n_1 = 5, n_2 = 5, s_1 = 1.48, s_2 = 1.52$

❖ $\bar{x}_1 = 151.8, \bar{x}_2 = 155.6$

Two Sample t Test

Conditions for t Test

$$H_0: \mu_A = \mu_B$$

$$H_a: \mu_A \neq \mu_B$$

$$s_p^2 = \frac{(n_1 - 1)s_1^2 + (n_2 - 1)s_2^2}{n_1 + n_2 - 2}$$

$$s_p = 1.50$$

❖ Example: Samples from two machines A and B have the following volumes in bottles. **(assume equal variance)**

❖ **Machine A:** 150, 152, 154, 152, 151

❖ **Machine B:** 156, 155, 158, 155, 154

Is the mean **different**? Calculate with 95% confidence.

❖ $n_1 = 5, n_2 = 5, s_1 = 1.48, s_2 = 1.52$

❖ $\bar{x}_1 = 151.8, \bar{x}_2 = 155.6$

Two Sample t Test

Conditions for t Test

$$H_0: \mu_A = \mu_B$$

$$H_a: \mu_A \neq \mu_B$$

$$s_p = 1.50$$

$$t_{cal} = \frac{(\bar{x}_1 - \bar{x}_2)}{s_p \sqrt{\left(\frac{1}{n_1} + \frac{1}{n_2}\right)}}$$

$$t_{cal} = -4.01$$

❖ Example: Samples from two machines A and B have the following volumes in bottles. **(assume equal variance)**

❖ **Machine A:** 150, 152, 154, 152, 151

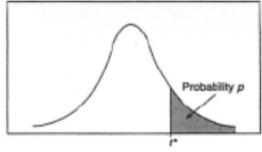
❖ **Machine B:** 156, 155, 158, 155, 154

Is the mean different? Calculate with 95% confidence.

❖ $n_1 = 5, n_2 = 5, s_1 = 1.48, s_2 = 1.52$

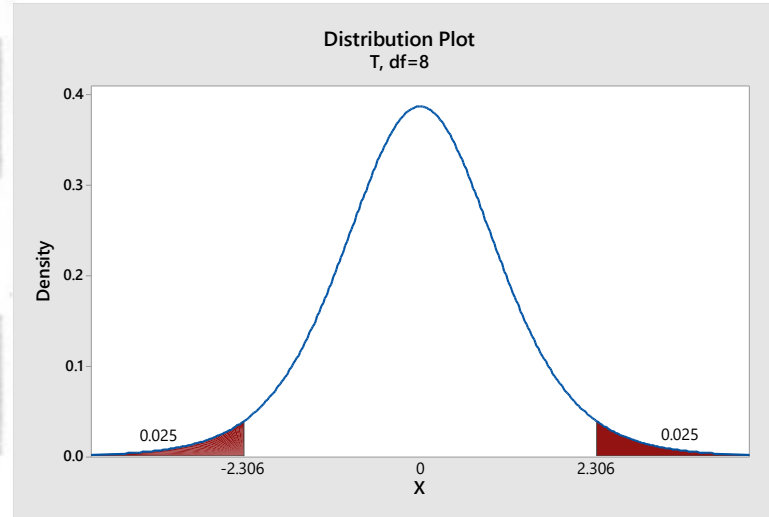
❖ $\bar{x}_1 = 151.8, \bar{x}_2 = 155.6$

Two Sample t Test



Critical Test Statistic

| df | TAIL PROBABILITY P | | | | | | | | | | | |
|----|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | .25 | .20 | .15 | .10 | .05 | .025 | .02 | .01 | .005 | .0025 | .001 | .0005 |
| 1 | 1.000 | 1.376 | 1.963 | 3.078 | 6.314 | 12.71 | 15.89 | 31.82 | 63.66 | 127.3 | 318.3 | 636.6 |
| 2 | .816 | 1.061 | 1.386 | 1.886 | 2.920 | 4.303 | 4.849 | 6.965 | 9.925 | 14.09 | 22.33 | 31.60 |
| 3 | .765 | .978 | 1.250 | 1.638 | 2.353 | 3.182 | 3.482 | 4.541 | 5.841 | 7.453 | 10.21 | 12.92 |
| 4 | .741 | .941 | 1.190 | 1.533 | 2.132 | 2.776 | 2.999 | 3.747 | 4.604 | 5.598 | 7.173 | 8.610 |
| 5 | .727 | .920 | 1.156 | 1.476 | 2.015 | 2.571 | 2.757 | 3.365 | 4.032 | 4.773 | 5.893 | 6.869 |
| 6 | .718 | .906 | 1.134 | 1.440 | 1.943 | 2.447 | 2.612 | 3.143 | 3.707 | 4.317 | 5.208 | 5.959 |
| 7 | .711 | .896 | 1.119 | 1.415 | 1.895 | 2.365 | 2.517 | 2.998 | 3.499 | 4.029 | 4.785 | 5.408 |
| 8 | .706 | .889 | 1.108 | 1.397 | 1.860 | 2.306 | 2.449 | 2.896 | 3.355 | 3.833 | 4.501 | 5.041 |
| 9 | .703 | .883 | 1.100 | 1.383 | 1.833 | 2.262 | 2.398 | 2.821 | 3.250 | 3.690 | 4.297 | 4.781 |
| 10 | .700 | .879 | 1.093 | 1.372 | 1.812 | 2.228 | 2.359 | 2.764 | 3.169 | 3.581 | 4.144 | 4.587 |
| 11 | .697 | .876 | 1.088 | 1.363 | 1.796 | 2.201 | 2.328 | 2.718 | 3.106 | 3.497 | 4.025 | 4.437 |
| 12 | .695 | .873 | 1.083 | 1.356 | 1.782 | 2.179 | 2.303 | 2.681 | 3.055 | 3.428 | 3.930 | 4.318 |
| 13 | .694 | .870 | 1.079 | 1.350 | 1.771 | 2.160 | 2.282 | 2.650 | 3.012 | 3.372 | 3.852 | 4.221 |
| 14 | .692 | .868 | 1.076 | 1.345 | 1.761 | 2.145 | 2.264 | 2.624 | 2.977 | 3.326 | 3.787 | 4.140 |
| 15 | .691 | .866 | 1.074 | 1.341 | 1.753 | 2.131 | 2.249 | 2.602 | 2.947 | 3.286 | 3.733 | 4.073 |
| 16 | .690 | .865 | 1.071 | 1.337 | 1.746 | 2.120 | 2.235 | 2.583 | 2.921 | 3.252 | 3.686 | 4.015 |
| 17 | .689 | .863 | 1.069 | 1.333 | 1.740 | 2.110 | 2.224 | 2.567 | 2.898 | 3.222 | 3.646 | 3.965 |
| 18 | .688 | .862 | 1.067 | 1.330 | 1.734 | 2.101 | 2.214 | 2.552 | 2.878 | 3.197 | 3.611 | 3.922 |
| 19 | .688 | .861 | 1.066 | 1.328 | 1.729 | 2.093 | 2.205 | 2.539 | 2.861 | 3.174 | 3.579 | 3.883 |
| 20 | .687 | .860 | 1.064 | 1.325 | 1.725 | 2.086 | 2.197 | 2.528 | 2.845 | 3.153 | 3.552 | 3.850 |
| 21 | .686 | .859 | 1.063 | 1.323 | 1.721 | 2.080 | 2.189 | 2.518 | 2.831 | 3.135 | 3.527 | 3.819 |
| 22 | .686 | .858 | 1.061 | 1.321 | 1.717 | 2.074 | 2.183 | 2.508 | 2.819 | 3.119 | 3.505 | 3.792 |
| 23 | .685 | .858 | 1.060 | 1.319 | 1.714 | 2.069 | 2.177 | 2.500 | 2.807 | 3.104 | 3.485 | 3.768 |
| 24 | .685 | .857 | 1.059 | 1.318 | 1.711 | 2.064 | 2.172 | 2.492 | 2.797 | 3.091 | 3.467 | 3.745 |
| 25 | .684 | .856 | 1.058 | 1.316 | 1.708 | 2.060 | 2.167 | 2.485 | 2.787 | 3.078 | 3.450 | 3.725 |
| 26 | .684 | .856 | 1.058 | 1.315 | 1.706 | 2.056 | 2.162 | 2.479 | 2.779 | 3.067 | 3.435 | 3.707 |
| 27 | .684 | .855 | 1.057 | 1.314 | 1.703 | 2.052 | 2.158 | 2.473 | 2.771 | 3.057 | 3.421 | 3.690 |
| 28 | .683 | .855 | 1.056 | 1.313 | 1.701 | 2.048 | 2.154 | 2.467 | 2.763 | 3.047 | 3.408 | 3.674 |
| 29 | .683 | .854 | 1.055 | 1.311 | 1.699 | 2.045 | 2.150 | 2.462 | 2.756 | 3.038 | 3.396 | 3.659 |
| 30 | .683 | .854 | 1.055 | 1.310 | 1.697 | 2.042 | 2.147 | 2.457 | 2.750 | 3.030 | 3.385 | 3.646 |



$$df = n_1 + n_2 - 2$$

$$df = 8$$

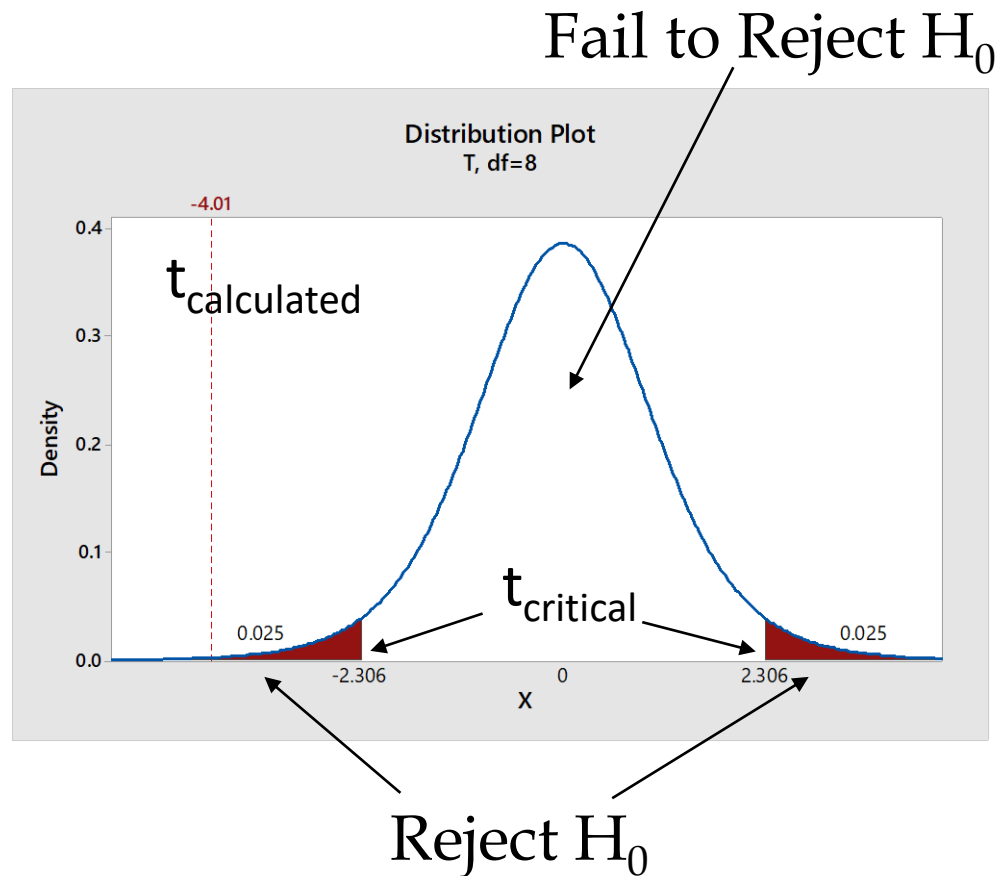
- ❖ $\alpha = 0.05$ Two Tails
- ❖ $Df = 8$
- ❖ $t \text{ Critical} = 2.306$

Two Sample t Test

$$H_0: \mu_A = \mu_B$$

$$H_a: \mu_A \neq \mu_B$$

Interpret the Results



❖ Example: Samples from two machines A and B have the following volumes in bottles. **(assume equal variance)**

❖ **Machine A:** 150, 152, 154, 152, 151

❖ **Machine B:** 156, 155, 158, 155, 154

Is the mean **different**? Calculate with 95% confidence.

❖ $t_{\text{calculated}} = -4.01$

❖ $t_{\text{critical}} = 2.306$

Two Sample t Test

$$t_{cal} = \frac{(\bar{x} - \mu)}{s/\sqrt{n}}$$

Two Sample t Tests

❖ Is variance for two samples equal?

Yes

$$t_{cal} = \frac{(\bar{x}_1 - \bar{x}_2)}{s_p \sqrt{\left(\frac{1}{n_1} + \frac{1}{n_2}\right)}}$$

$$s_p^2 = \frac{(n_1 - 1)s_1^2 + (n_2 - 1)s_2^2}{n_1 + n_2 - 2}$$

$$df = n_1 + n_2 - 2$$

No

$$t_{cal} = \frac{(\bar{x}_1 - \bar{x}_2)}{\sqrt{\left(\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}\right)}}$$

$$df = \frac{\left[\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}\right]^2}{\frac{(s_1^2/n_1)^2}{(n_1 - 1)} + \frac{(s_2^2/n_2)^2}{(n_2 - 1)}}$$

Two Sample t Test

Conditions for t Test

$$H_0: \mu_A = \mu_C$$

$$H_a: \mu_A \neq \mu_C$$

~~$$t_{cal} = \frac{(\bar{x}_1 - \bar{x}_2)}{s_p \sqrt{\left(\frac{1}{n_1} + \frac{1}{n_2}\right)}}$$~~

$$t_{cal} = \frac{(\bar{x}_1 - \bar{x}_2)}{\sqrt{\left(\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}\right)}}$$

❖ Example: Samples from two machines A and B have the following volumes in bottles. (**unequal variance**)

❖ **Machine A:** 150, 152, 154, 152, 151

❖ **Machine C:** 144, 162, 177, 150, 140

Is the mean different? Calculate with 95% confidence.

❖ $n_1 = 5, n_2 = 5, s_1 = 1.48, s_2 = 15.0$

❖ $\bar{x}_1 = 151.8, \bar{x}_2 = 154.6$

Two Sample t Test

Conditions for t Test

$$H_0: \mu_A = \mu_C$$

$$H_a: \mu_A \neq \mu_C$$

$$t_{cal} = \frac{(\bar{x}_1 - \bar{x}_2)}{\sqrt{\left(\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2}\right)}}$$

$$t_{cal} = -0.41$$

❖ Example: Samples from two machines A and B have the following volumes in bottles. (**unequal variance**)

❖ **Machine A:** 150, 152, 154, 152, 151

❖ **Machine C:** 144, 162, 177, 150, 140

Is the mean different? Calculate with 95% confidence.

❖ $n_1 = 5, n_2 = 5, s_1 = 1.48, s_2 = 15.0$

❖ $\bar{x}_1 = 151.8, \bar{x}_2 = 154.6$

Two Sample t Test

Conditions for t Test

$$H_0: \mu_A = \mu_C$$

$$H_a: \mu_A \neq \mu_C$$

~~$$df = n_1 + n_2 - 2$$~~

$$df = \frac{\left[\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2} \right]^2}{\frac{(s_1^2/n_1)^2}{(n_1 - 1)} + \frac{(s_2^2/n_2)^2}{(n_2 - 1)}}$$

$$df = 4.078 \text{ or } 4 \text{ (round down to nearest integer)}$$

❖ Example: Samples from two machines A and B have the following volumes in bottles. (**unequal variance**)

❖ **Machine A:** 150, 152, 154, 152, 151

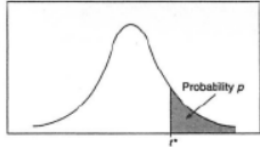
❖ **Machine C:** 144, 162, 177, 150, 140

Is the mean different? Calculate with 95% confidence.

❖ $n_1 = 5, n_2 = 5, s_1 = 1.48, s_2 = 15.0$

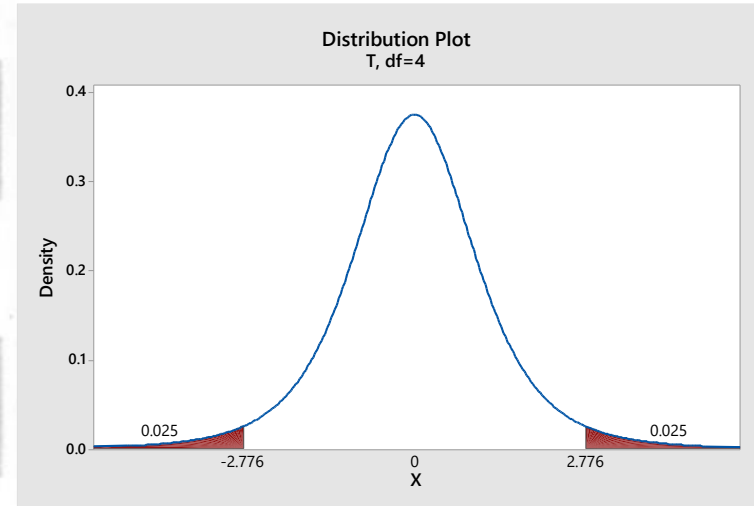
❖ $\bar{x}_1 = 151.8, \bar{x}_2 = 154.6$

Two Sample t Test



Critical Test Statistic

| df | TAIL PROBABILITY P | | | | | | | | | | | |
|----|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | .25 | .20 | .15 | .10 | .05 | .025 | .02 | .01 | .005 | .0025 | .001 | .0005 |
| 1 | 1.000 | 1.376 | 1.963 | 3.078 | 6.314 | 12.71 | 15.89 | 31.82 | 63.66 | 127.3 | 318.3 | 636.6 |
| 2 | .816 | 1.061 | 1.386 | 1.886 | 2.920 | 4.303 | 4.849 | 6.965 | 9.925 | 14.09 | 22.33 | 31.60 |
| 3 | .765 | .978 | 1.250 | 1.638 | 2.353 | 3.182 | 3.482 | 4.541 | 5.841 | 7.453 | 10.21 | 12.92 |
| 4 | .741 | .941 | 1.190 | 1.533 | 2.132 | 2.776 | 2.999 | 3.747 | 4.604 | 5.598 | 7.173 | 8.610 |
| 5 | .727 | .920 | 1.156 | 1.476 | 2.015 | 2.571 | 2.757 | 3.365 | 4.032 | 4.773 | 5.893 | 6.869 |
| 6 | .718 | .906 | 1.134 | 1.440 | 1.943 | 2.447 | 2.612 | 3.143 | 3.707 | 4.317 | 5.208 | 5.959 |
| 7 | .711 | .896 | 1.119 | 1.415 | 1.895 | 2.365 | 2.517 | 2.998 | 3.499 | 4.029 | 4.785 | 5.408 |
| 8 | .706 | .889 | 1.108 | 1.397 | 1.860 | 2.306 | 2.449 | 2.896 | 3.355 | 3.833 | 4.501 | 5.041 |
| 9 | .703 | .883 | 1.100 | 1.383 | 1.833 | 2.262 | 2.398 | 2.821 | 3.250 | 3.690 | 4.297 | 4.781 |
| 10 | .700 | .879 | 1.093 | 1.372 | 1.812 | 2.228 | 2.359 | 2.764 | 3.169 | 3.581 | 4.144 | 4.587 |
| 11 | .697 | .876 | 1.088 | 1.363 | 1.796 | 2.201 | 2.328 | 2.718 | 3.106 | 3.497 | 4.025 | 4.437 |
| 12 | .695 | .873 | 1.083 | 1.356 | 1.782 | 2.179 | 2.303 | 2.681 | 3.055 | 3.428 | 3.930 | 4.318 |
| 13 | .694 | .870 | 1.079 | 1.350 | 1.771 | 2.160 | 2.282 | 2.650 | 3.012 | 3.372 | 3.852 | 4.221 |
| 14 | .692 | .868 | 1.076 | 1.345 | 1.761 | 2.145 | 2.264 | 2.624 | 2.977 | 3.326 | 3.787 | 4.140 |
| 15 | .691 | .866 | 1.074 | 1.341 | 1.753 | 2.131 | 2.249 | 2.602 | 2.947 | 3.286 | 3.733 | 4.073 |
| 16 | .690 | .865 | 1.071 | 1.337 | 1.746 | 2.120 | 2.235 | 2.583 | 2.921 | 3.252 | 3.686 | 4.015 |
| 17 | .689 | .863 | 1.069 | 1.333 | 1.740 | 2.110 | 2.224 | 2.567 | 2.898 | 3.222 | 3.646 | 3.965 |
| 18 | .688 | .862 | 1.067 | 1.330 | 1.734 | 2.101 | 2.214 | 2.552 | 2.878 | 3.197 | 3.611 | 3.922 |
| 19 | .688 | .861 | 1.066 | 1.328 | 1.729 | 2.093 | 2.205 | 2.539 | 2.861 | 3.174 | 3.579 | 3.883 |
| 20 | .687 | .860 | 1.064 | 1.325 | 1.725 | 2.086 | 2.197 | 2.528 | 2.845 | 3.153 | 3.552 | 3.850 |
| 21 | .686 | .859 | 1.063 | 1.323 | 1.721 | 2.080 | 2.189 | 2.518 | 2.831 | 3.135 | 3.527 | 3.819 |
| 22 | .686 | .858 | 1.061 | 1.321 | 1.717 | 2.074 | 2.183 | 2.508 | 2.819 | 3.119 | 3.505 | 3.792 |
| 23 | .685 | .858 | 1.060 | 1.319 | 1.714 | 2.069 | 2.177 | 2.500 | 2.807 | 3.104 | 3.485 | 3.768 |
| 24 | .685 | .857 | 1.059 | 1.318 | 1.711 | 2.064 | 2.172 | 2.492 | 2.797 | 3.091 | 3.467 | 3.745 |
| 25 | .684 | .856 | 1.058 | 1.316 | 1.708 | 2.060 | 2.167 | 2.485 | 2.787 | 3.078 | 3.450 | 3.725 |
| 26 | .684 | .856 | 1.058 | 1.315 | 1.706 | 2.056 | 2.162 | 2.479 | 2.779 | 3.067 | 3.435 | 3.707 |
| 27 | .684 | .855 | 1.057 | 1.314 | 1.703 | 2.052 | 2.158 | 2.473 | 2.771 | 3.057 | 3.421 | 3.690 |
| 28 | .683 | .855 | 1.056 | 1.313 | 1.701 | 2.048 | 2.154 | 2.467 | 2.763 | 3.047 | 3.408 | 3.674 |
| 29 | .683 | .854 | 1.055 | 1.311 | 1.699 | 2.045 | 2.150 | 2.462 | 2.756 | 3.038 | 3.396 | 3.659 |
| 30 | .683 | .854 | 1.055 | 1.310 | 1.697 | 2.042 | 2.147 | 2.457 | 2.750 | 3.030 | 3.385 | 3.646 |



$$df = \frac{\left[\frac{s_1^2}{n_1} + \frac{s_2^2}{n_2} \right]^2}{\frac{(s_1^2/n_1)^2}{(n_1 - 1)} + \frac{(s_2^2/n_2)^2}{(n_2 - 1)}}$$

$$df = 4$$

- ❖ $\alpha = 0.05$ Two Tails
- ❖ $Df = 4$
- ❖ t Critical = 2.776

Two Sample t Test

$$H_0: \mu_A = \mu_C$$

$$H_a: \mu_A \neq \mu_C$$

Interpret the Results

❖ Example: Samples from two machines A and B have the following volumes in bottles. (**unequal variance**)

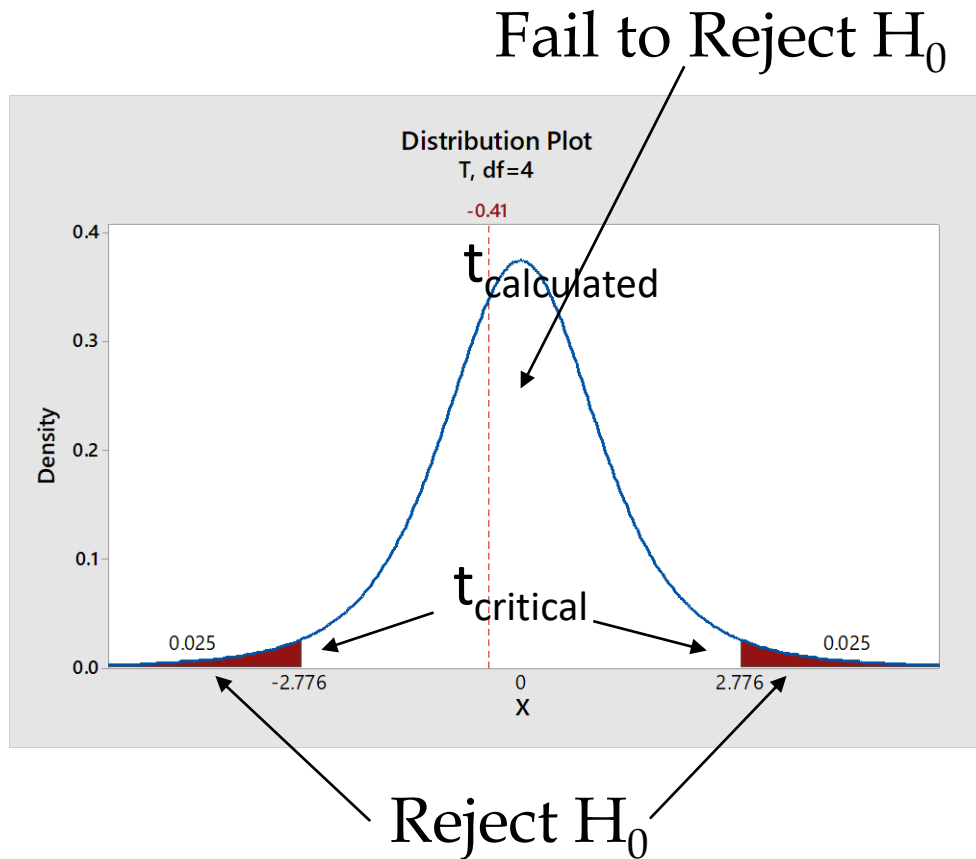
❖ **Machine A:** 150, 152, 154, 152, 151

❖ **Machine C:** 144, 162, 177, 150, 140

Is the mean different? Calculate with 95% confidence.

❖ $t_{\text{calculated}} = -0.41$

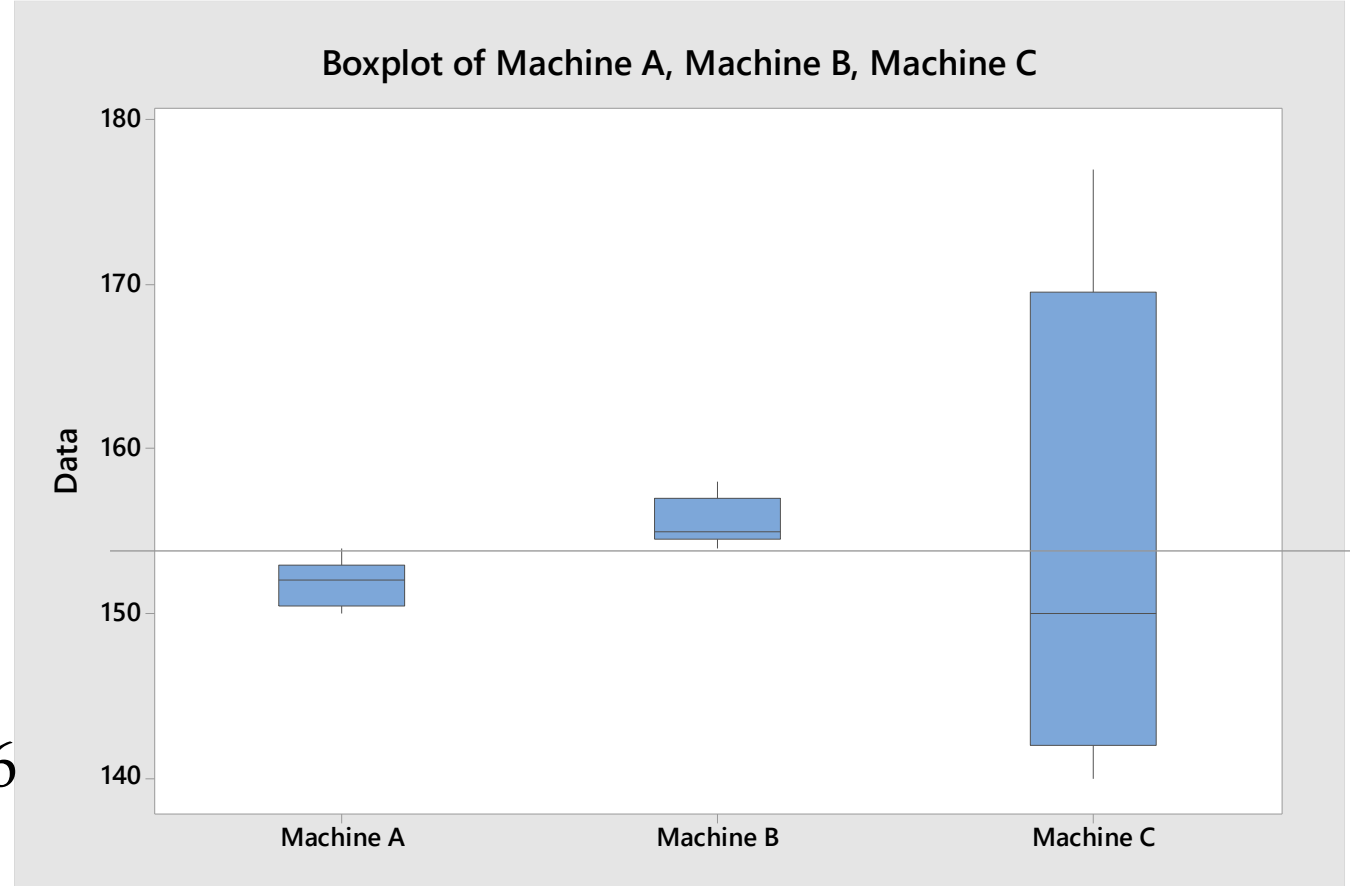
❖ $t_{\text{critical}} = 2.776$



Two Sample t Test

Interpret the Results

| Machine A | Machine B | Machine C |
|---------------------|---------------------|---------------------|
| 150 | 156 | 144 |
| 152 | 155 | 162 |
| 154 | 158 | 177 |
| 152 | 155 | 150 |
| 151 | 154 | 140 |
| $\bar{x}_A = 151.8$ | $\bar{x}_B = 155.6$ | $\bar{x}_C = 154.6$ |



Two Sample t Test

Two Sample t Test - Minitab

Equal Variance

Two-Sample T-Test and CI: Machine A, Machine B

Method

μ_1 : mean of Machine A

μ_2 : mean of Machine B

Difference: $\mu_1 - \mu_2$

Equal variances are assumed for this analysis.

Descriptive Statistics

| Sample | N | Mean | StDev | SE Mean |
|-----------|---|--------|-------|---------|
| Machine A | 5 | 151.80 | 1.48 | 0.66 |
| Machine B | 5 | 155.60 | 1.52 | 0.68 |

Estimation for Difference

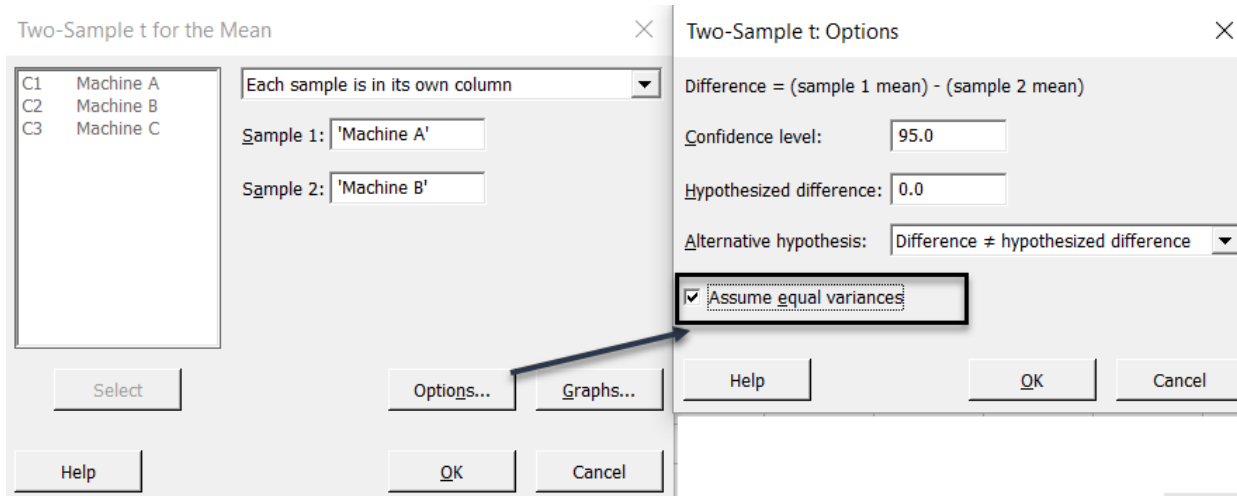
| Difference | Pooled StDev | 95% CI for Difference |
|------------|--------------|-----------------------|
| -3.800 | 1.500 | (-5.988, -1.612) |

Test

Null hypothesis $H_0: \mu_1 - \mu_2 = 0$

Alternative hypothesis $H_1: \mu_1 - \mu_2 \neq 0$

| T-Value | DF | P-Value |
|---------|----|---------|
| -4.01 | 8 | 0.004 |



Two Sample t Test

Two Sample t Test - Minitab

Unequal Variance

Two-Sample T-Test and CI: Machine A, Machine C

Method

μ_1 : mean of Machine A

μ_2 : mean of Machine C

Difference: $\mu_1 - \mu_2$

Equal variances are not assumed for this analysis.

Descriptive Statistics

| Sample | N | Mean | StDev | SE Mean |
|-----------|---|--------|-------|---------|
| Machine A | 5 | 151.80 | 1.48 | 0.66 |
| Machine C | 5 | 154.6 | 15.0 | 6.7 |

Estimation for Difference

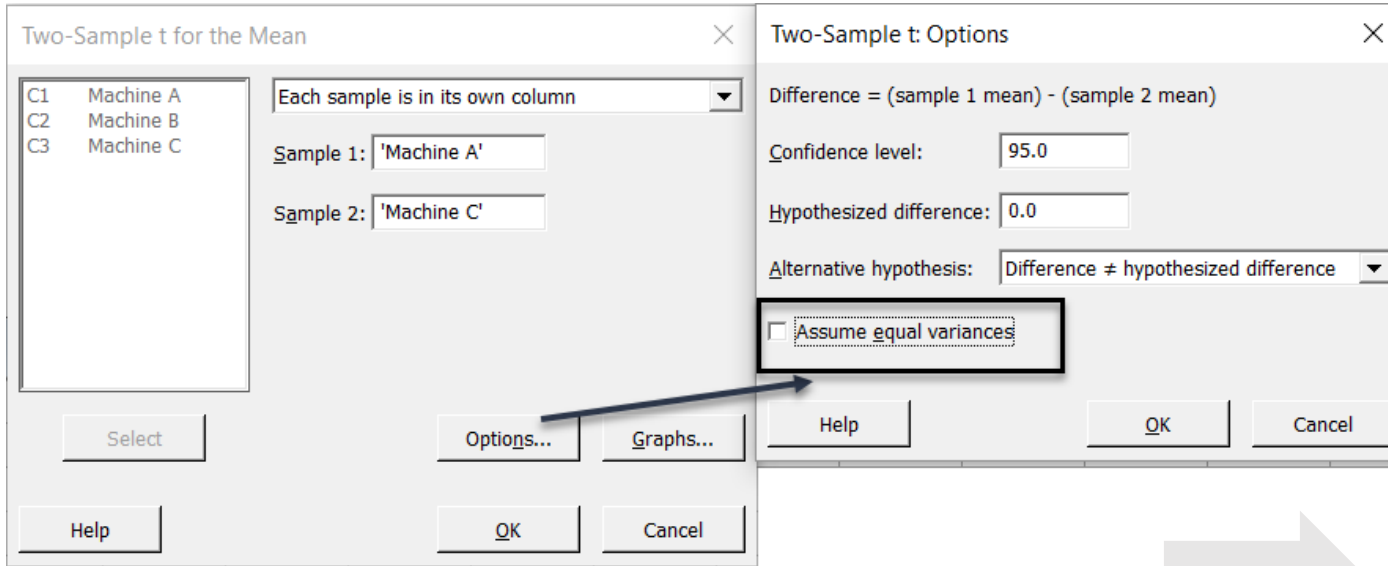
| Difference | 95% CI for Difference |
|------------|-----------------------|
| -2.80 | (-21.55, 15.95) |

Test

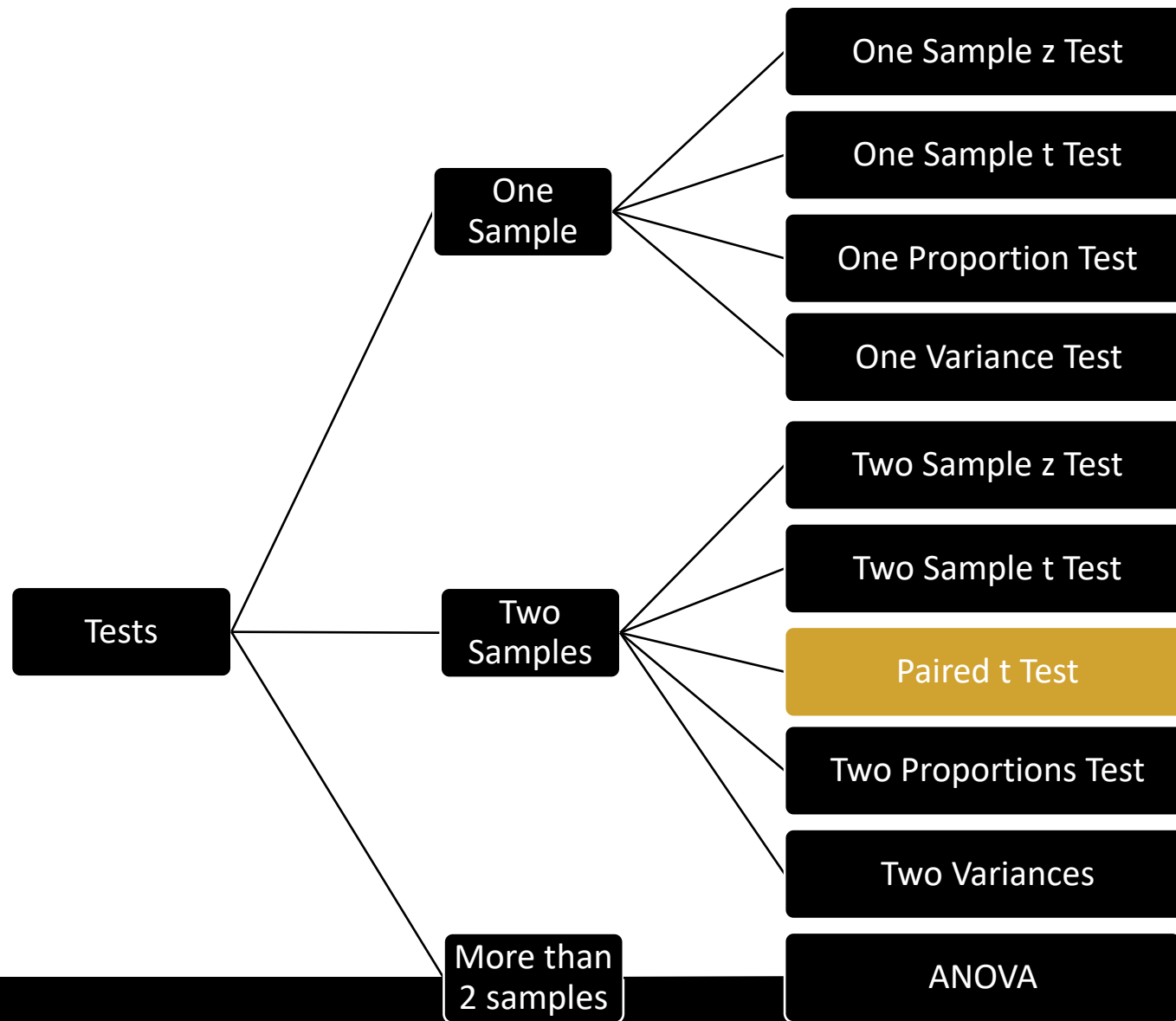
Null hypothesis $H_0: \mu_1 - \mu_2 = 0$

Alternative hypothesis $H_1: \mu_1 - \mu_2 \neq 0$

| T-Value | DF | P-Value |
|---------|----|---------|
| -0.41 | 4 | 0.700 |



Two Sample t Test



Paired t Test

Types of t Tests

- ❖ If two set of data are independent or dependent.
 - ❖ If the values in one sample reveal no information about those of the other sample, then the samples are independent.
 - ❖ Example: Blood pressure of male/female
 - ❖ If the values in one sample affect the values in the other sample, then the samples are dependent.
 - ❖ Example: Blood pressure before and after a specific medicine

***Two sample
t test***

***Paired t
test***

Paired t Test

$$t_{cal} = \frac{(\bar{x} - \mu)}{s/\sqrt{n}}$$

Paired t Tests

- ❖ Find the difference between two set of readings as d1, d2 dn.
- ❖ Find the mean and standard deviation of these differences.

$$t = \frac{\bar{d}}{s/\sqrt{n}}$$

Paired t Test

Paired t Tests

$$H_0: \mu_{\text{before}} = \mu_{\text{after}}$$

$$H_a: \mu_{\text{before}} \neq \mu_{\text{after}}$$

❖ Example: Before and after medicine BP was measured. Is there a difference at 95% confidence level?

| Patient | Before | After |
|---------|--------|-------|
| 1 | 120 | 122 |
| 2 | 122 | 120 |
| 3 | 143 | 141 |
| 4 | 100 | 109 |
| 5 | 109 | 109 |

Paired t Test

Paired t Tests

$$H_0: \mu_{\text{before}} = \mu_{\text{after}}$$

$$H_a: \mu_{\text{before}} \neq \mu_{\text{after}}$$

$$t = \frac{\bar{d}}{s/\sqrt{n}}$$

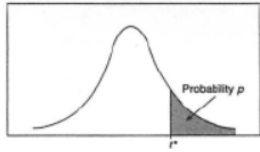
| Patient | Before | After | difference |
|---------|--------|-------|------------|
| 1 | 120 | 122 | -2 |
| 2 | 122 | 120 | 2 |
| 3 | 143 | 141 | 2 |
| 4 | 100 | 109 | -9 |
| 5 | 109 | 109 | 0 |

❖ Example: Before and after medicine BP was measured. Is there a **difference** at 95% confidence level?

❖ $\bar{d} = -1.4$, $s = 4.56$, $n = 5$

❖ $t_{\text{cal.}} = 1.4/2.04 = -0.69$

Paired t Test

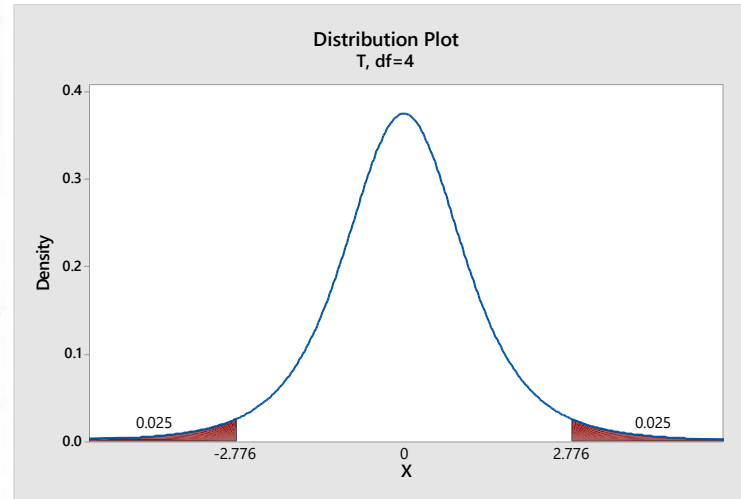


Critical Test Statistic

| df | TAIL PROBABILITY P | | | | | | | | | | | |
|----|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | .25 | .20 | .15 | .10 | .05 | .025 | .02 | .01 | .005 | .0025 | .001 | .0005 |
| 1 | 1.000 | 1.376 | 1.963 | 3.078 | 6.314 | 12.71 | 15.89 | 31.82 | 63.66 | 127.3 | 318.3 | 636.6 |
| 2 | .816 | 1.061 | 1.386 | 1.886 | 2.920 | 4.303 | 4.849 | 6.965 | 9.925 | 14.09 | 22.33 | 31.60 |
| 3 | .765 | .978 | 1.250 | 1.638 | 2.353 | 3.182 | 3.482 | 4.541 | 5.841 | 7.453 | 10.21 | 12.92 |
| 4 | .741 | .941 | 1.190 | 1.533 | 2.132 | 2.776 | 2.999 | 3.747 | 4.604 | 5.598 | 7.173 | 8.610 |
| 5 | .727 | .920 | 1.156 | 1.476 | 2.015 | 2.571 | 2.757 | 3.365 | 4.032 | 4.773 | 5.893 | 6.869 |
| 6 | .718 | .906 | 1.134 | 1.440 | 1.943 | 2.447 | 2.612 | 3.143 | 3.707 | 4.317 | 5.208 | 5.959 |
| 7 | .711 | .896 | 1.119 | 1.415 | 1.895 | 2.365 | 2.517 | 2.998 | 3.499 | 4.029 | 4.785 | 5.408 |
| 8 | .706 | .889 | 1.108 | 1.397 | 1.860 | 2.306 | 2.449 | 2.896 | 3.355 | 3.833 | 4.501 | 5.041 |
| 9 | .703 | .883 | 1.100 | 1.383 | 1.833 | 2.262 | 2.398 | 2.821 | 3.250 | 3.690 | 4.297 | 4.781 |
| 10 | .700 | .879 | 1.093 | 1.372 | 1.812 | 2.228 | 2.359 | 2.764 | 3.169 | 3.581 | 4.144 | 4.587 |
| 11 | .697 | .876 | 1.088 | 1.363 | 1.796 | 2.201 | 2.328 | 2.718 | 3.106 | 3.497 | 4.025 | 4.437 |
| 12 | .695 | .873 | 1.083 | 1.356 | 1.782 | 2.179 | 2.303 | 2.681 | 3.055 | 3.428 | 3.930 | 4.318 |
| 13 | .694 | .870 | 1.079 | 1.350 | 1.771 | 2.160 | 2.282 | 2.650 | 3.012 | 3.372 | 3.852 | 4.221 |
| 14 | .692 | .868 | 1.076 | 1.345 | 1.761 | 2.145 | 2.264 | 2.624 | 2.977 | 3.326 | 3.787 | 4.140 |
| 15 | .691 | .866 | 1.074 | 1.341 | 1.753 | 2.131 | 2.249 | 2.602 | 2.947 | 3.286 | 3.733 | 4.073 |
| 16 | .690 | .865 | 1.071 | 1.337 | 1.746 | 2.120 | 2.235 | 2.583 | 2.921 | 3.252 | 3.686 | 4.015 |
| 17 | .689 | .863 | 1.069 | 1.333 | 1.740 | 2.110 | 2.224 | 2.567 | 2.898 | 3.222 | 3.646 | 3.965 |
| 18 | .688 | .862 | 1.067 | 1.330 | 1.734 | 2.101 | 2.214 | 2.552 | 2.878 | 3.197 | 3.611 | 3.922 |
| 19 | .688 | .861 | 1.066 | 1.328 | 1.729 | 2.093 | 2.205 | 2.539 | 2.861 | 3.174 | 3.579 | 3.883 |
| 20 | .687 | .860 | 1.064 | 1.325 | 1.725 | 2.086 | 2.197 | 2.528 | 2.845 | 3.153 | 3.552 | 3.850 |
| 21 | .686 | .859 | 1.063 | 1.323 | 1.721 | 2.080 | 2.189 | 2.518 | 2.831 | 3.135 | 3.527 | 3.819 |
| 22 | .686 | .858 | 1.061 | 1.321 | 1.717 | 2.074 | 2.183 | 2.508 | 2.819 | 3.119 | 3.505 | 3.792 |
| 23 | .685 | .858 | 1.060 | 1.319 | 1.714 | 2.069 | 2.177 | 2.500 | 2.807 | 3.104 | 3.485 | 3.768 |
| 24 | .685 | .857 | 1.059 | 1.318 | 1.711 | 2.064 | 2.172 | 2.492 | 2.797 | 3.091 | 3.467 | 3.745 |
| 25 | .684 | .856 | 1.058 | 1.316 | 1.708 | 2.060 | 2.167 | 2.485 | 2.787 | 3.078 | 3.450 | 3.725 |
| 26 | .684 | .856 | 1.058 | 1.315 | 1.706 | 2.056 | 2.162 | 2.479 | 2.779 | 3.067 | 3.435 | 3.707 |
| 27 | .684 | .855 | 1.057 | 1.314 | 1.703 | 2.052 | 2.158 | 2.473 | 2.771 | 3.057 | 3.421 | 3.690 |
| 28 | .683 | .855 | 1.056 | 1.313 | 1.701 | 2.048 | 2.154 | 2.467 | 2.763 | 3.047 | 3.408 | 3.674 |
| 29 | .683 | .854 | 1.055 | 1.311 | 1.699 | 2.045 | 2.150 | 2.462 | 2.756 | 3.038 | 3.396 | 3.659 |
| 30 | .683 | .854 | 1.055 | 1.310 | 1.697 | 2.042 | 2.147 | 2.457 | 2.750 | 3.030 | 3.385 | 3.646 |

$$df = n - 1$$

$$df = 4$$



❖ $\alpha = 0.05$ Two Tails

❖ $df = 4$

❖ $t \text{ Critical} = 2.776$

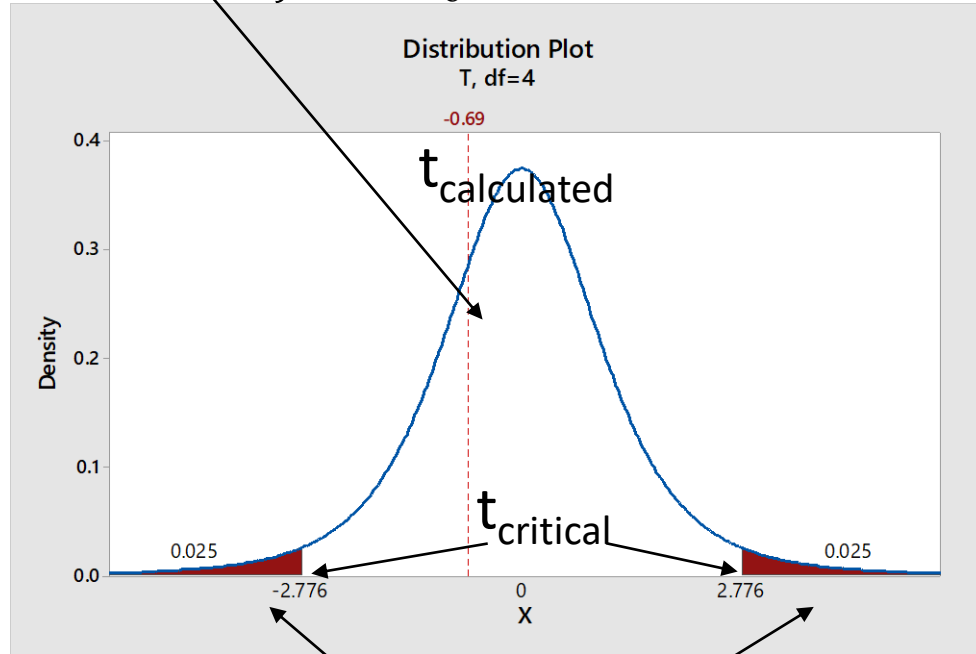
Paired t Test

$$H_0: \mu_{\text{before}} = \mu_{\text{after}}$$

$$H_a: \mu_{\text{before}} \neq \mu_{\text{after}}$$

Interpret the Results

Fail to Reject H_0



Reject H_0

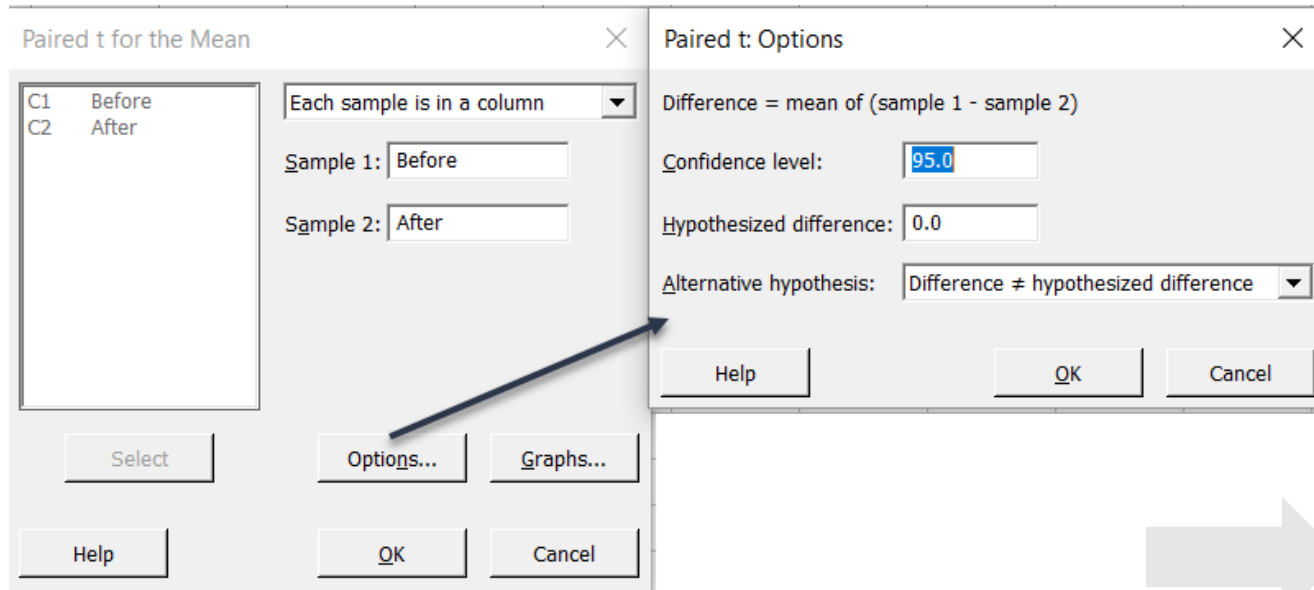
❖ Example: Before and after medicine BP was measured. Is there a **difference** at 95% confidence level?

❖ $t_{\text{calculated}} = -0.69$

❖ $t_{\text{critical}} = 2.776$

Paired t Test

Paired t Test - Minitab



Paired T-Test and CI: Before, After

Descriptive Statistics

| Sample | N | Mean | StDev | SE Mean |
|--------|---|--------|-------|---------|
| Before | 5 | 118.80 | 16.18 | 7.23 |
| After | 5 | 120.20 | 13.10 | 5.86 |

Estimation for Paired Difference

| Mean | StDev | SE Mean | 95% CI for $\mu_{\text{difference}}$ |
|-------|-------|---------|--------------------------------------|
| -1.40 | 4.56 | 2.04 | (-7.06, 4.26) |

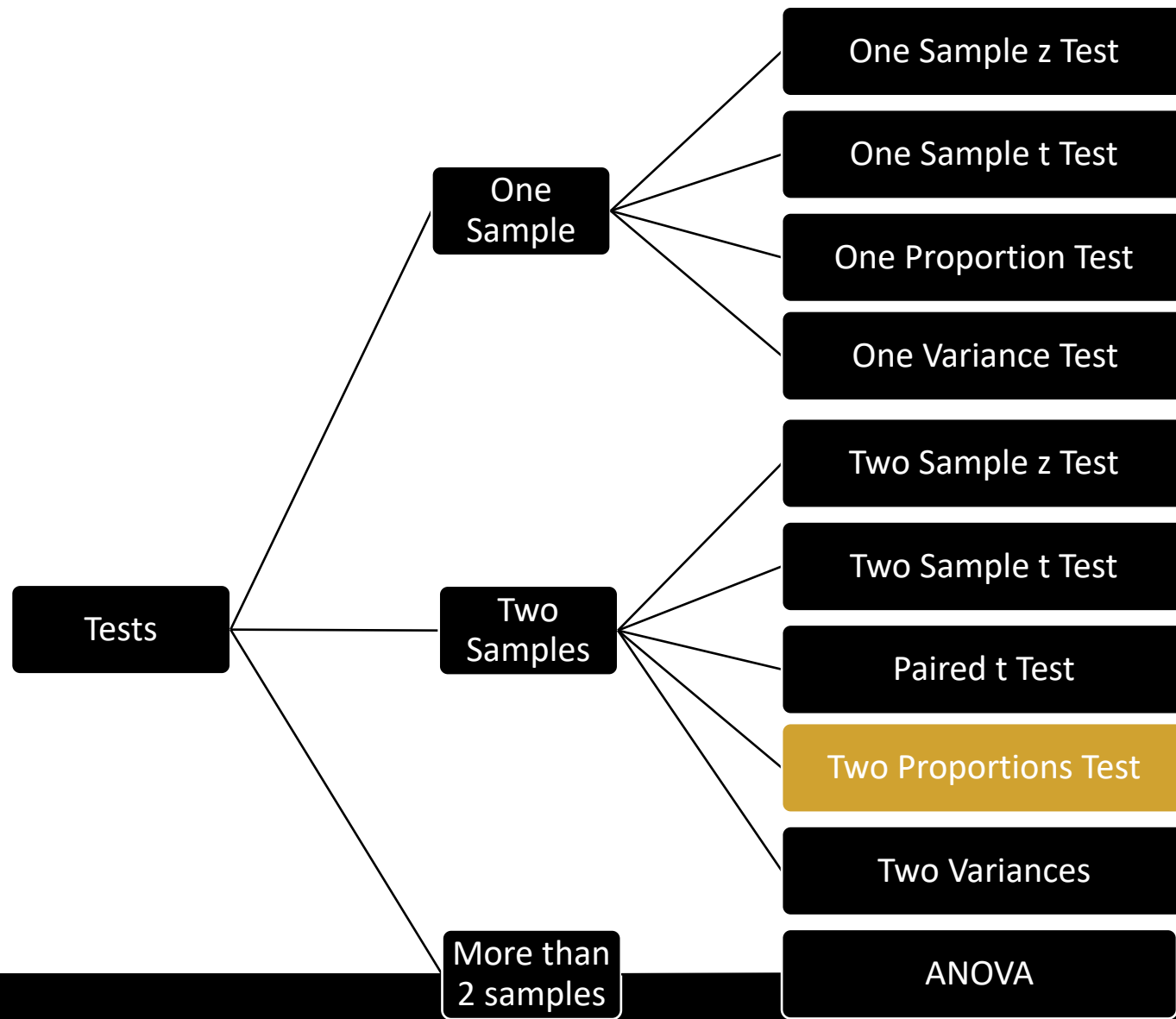
$\mu_{\text{difference}}$: mean of (Before - After)

Test

Null hypothesis $H_0: \mu_{\text{difference}} = 0$
 Alternative hypothesis $H_1: \mu_{\text{difference}} \neq 0$

| T-Value | P-Value |
|---------|---------|
| -0.69 | 0.530 |

Paired t Test



Two Proportions Test

Conditions for Proportions Test

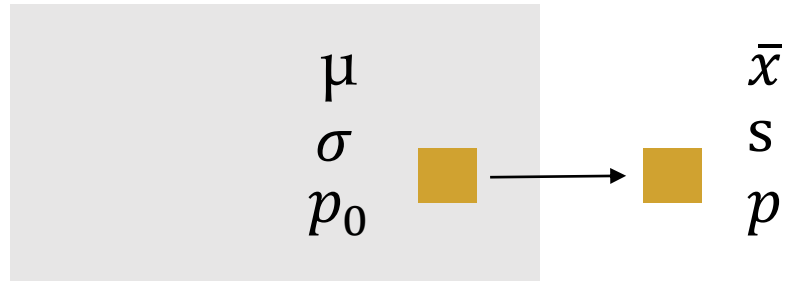
- ❖ Random samples
- ❖ Each observation should be independent of other
 - ❖ Sampling with replacement
 - ❖ If sampling without replacement, the sample size should not be more than 10% of the population
- ❖ The data contains only two categories, such as pass/fail or yes/no
- ❖ For Normal approximation:
 - ❖ both $np \geq 10$ and $n(1-p) \geq 10$ (data should have at least 10 "successes" and at least 10 "failures") **for each sample** (in some books it is 5)

Two Proportions Test

Proportions – Sample vs Population

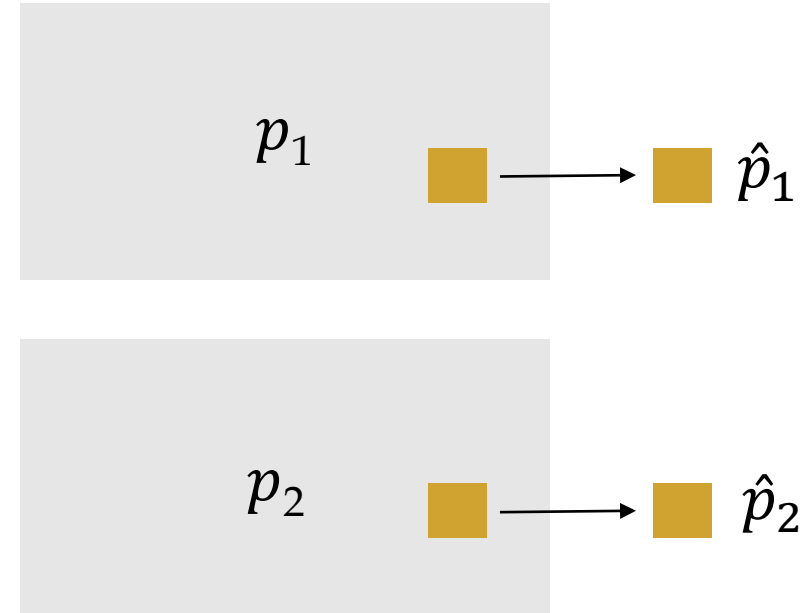
QG

How do we represent sample and population proportions?



One Proportion Test

$$z = \frac{p - p_0}{\sqrt{\frac{p_0(1 - p_0)}{n}}}$$



Two Proportions Test

One Proportion Test

$$z = \frac{p - p_0}{\sqrt{\frac{p_0(1 - p_0)}{n}}}$$

Two Proportions Tests

Test for no difference between proportions

$$H_0: p_1 - p_2 = 0$$

$$H_a: p_1 - p_2 \neq 0$$

Yes

Pooled

No

Un-pooled

$$H_0: p_1 - p_2 = d$$

$$H_a: p_1 - p_2 \neq d$$

$$\bar{p} = \frac{n_1 \hat{p}_1 + n_2 \hat{p}_2}{(n_1 + n_2)}$$

$$z_{cal} = \frac{(\hat{p}_1 - \hat{p}_2)}{\sqrt{\bar{p}(1 - \bar{p}) \left(\frac{1}{n_1} + \frac{1}{n_2} \right)}}$$

$$z_{cal} = \frac{(\hat{p}_1 - \hat{p}_2) - (p_1 - p_2)}{\sqrt{\frac{\hat{p}_1(1 - \hat{p}_1)}{n_1} + \frac{\hat{p}_2(1 - \hat{p}_2)}{n_2}}}$$

Two Proportions Test

Two Proportions Tests

$$H_0: p_1 - p_2 = 0$$

$$H_a: p_1 - p_2 \neq 0$$

Test if Normality can be assumed?

$$\bar{p} = \frac{n_1 \hat{p}_1 + n_2 \hat{p}_2}{(n_1 + n_2)}$$

$$Z_{cal} = \frac{(\hat{p}_1 - \hat{p}_2)}{\sqrt{\bar{p}(1 - \bar{p}) \left(\frac{1}{n_1} + \frac{1}{n_2} \right)}}$$

❖ Example: From vendor A we test 200 pieces and find 30 defectives. From vendor B we test 100 pieces and we find 10 defectives. Is there a significant difference in the quality of these two vendors? Use 95% confidence level.

$$❖ Z_{calculated} = ?$$

$$❖ Z_{critical} = ?$$

Two Proportions Test

Two Proportions Tests

$$H_0: p_1 - p_2 = 0$$

$$H_a: p_1 - p_2 \neq 0$$

Test if Normality can be assumed?

$$\bar{p} = \frac{n_1 \hat{p}_1 + n_2 \hat{p}_2}{(n_1 + n_2)}$$

$$Z_{cal} = \frac{(\hat{p}_1 - \hat{p}_2)}{\sqrt{\bar{p}(1 - \bar{p}) \left(\frac{1}{n_1} + \frac{1}{n_2} \right)}}$$

❖ Example: From vendor A we test 200 pieces and find 30 defectives. From vendor B we test 100 pieces and we find 10 defectives. Is there a significant difference in the quality of these two vendors? Use 95% confidence level.

$$❖ \hat{p}_1 = 30/200 = 0.15$$

$$❖ \hat{p}_2 = 10/100 = 0.10$$

$$❖ n_1 = 200, n_2 = 100$$

Two Proportions Test

Two Proportions Tests

$$H_0: p_1 - p_2 = 0$$

$$H_a: p_1 - p_2 \neq 0$$

Test if Normality can be assumed?

$$n_1 \hat{p}_1 \geq 10$$

$$n_1(1 - \hat{p}_1) \geq 10$$

$$n_2 \hat{p}_2 \geq 10$$

$$n_2(1 - \hat{p}_2) \geq 10$$

❖ Example: From vendor A we test 200 pieces and find 30 defectives. From vendor B we test 100 pieces and we find 10 defectives. Is there a significant difference in the quality of these two vendors? Use 95% confidence level.

$$❖ \hat{p}_1 = 30/200 = 0.15$$

$$❖ \hat{p}_2 = 10/100 = 0.10$$

$$❖ n_1 = 200, n_2 = 100$$

Two Proportions Test

Two Proportions Tests

$$H_0: p_1 - p_2 = 0$$

$$H_a: p_1 - p_2 \neq 0$$

$$\bar{p} = \frac{n_1 \hat{p}_1 + n_2 \hat{p}_2}{(n_1 + n_2)}$$

$$\bar{p} = 0.1333$$

- ❖ Example: From vendor A we test 200 pieces and find 30 defectives. From vendor B we test 100 pieces and we find 10 defectives. Is there a significant difference in the quality of these two vendors? Use 95% confidence level.
- ❖ $\hat{p}_1 = 30/200 = 0.15$
- ❖ $\hat{p}_2 = 10/100 = 0.10$
- ❖ $n_1 = 200, n_2 = 100$

Two Proportions Test

Two Proportions Tests

$$H_0: p_1 - p_2 = 0$$

$$H_a: p_1 - p_2 \neq 0$$

$$\bar{p} = 0.1333$$

❖ Example: From vendor A we test 200 pieces and find 30 defectives. From vendor B we test 100 pieces and we find 10 defectives. Is there a significant difference in the quality of these two vendors? Use 95% confidence level.

$$\hat{p}_1 = 30/200 = 0.15$$

$$\hat{p}_2 = 10/100 = 0.10$$

$$n_1 = 200, n_2 = 100$$

$$z_{cal} = \frac{(\hat{p}_1 - \hat{p}_2)}{\sqrt{\bar{p}(1 - \bar{p}) \left(\frac{1}{n_1} + \frac{1}{n_2} \right)}}$$

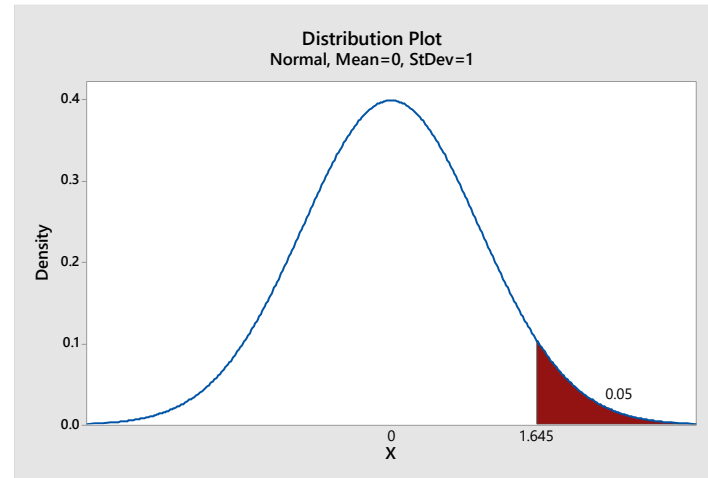
$$z_{cal} = \frac{(0.15 - 0.10)}{\sqrt{0.133(1 - 0.133) \left(\frac{1}{200} + \frac{1}{100} \right)}}$$

$$z_{cal} = 1.20$$

Two Proportions Test

Critical Test Statistic

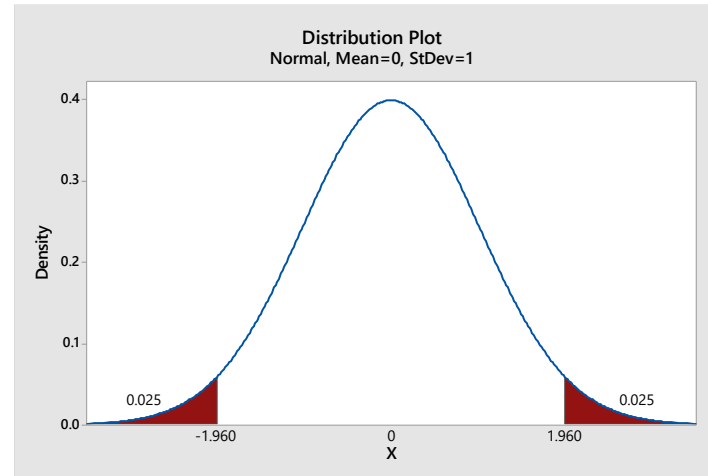
| z | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|-----|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 0.0 | .5000 | .4960 | .4920 | .4880 | .4840 | .4801 | .4761 | .4721 | .4681 | .4641 |
| 0.1 | .4602 | .4562 | .4522 | .4483 | .4443 | .4404 | .4364 | .4325 | .4286 | .4247 |
| 0.2 | .4207 | .4168 | .4129 | .4090 | .4052 | .4013 | .3974 | .3936 | .3897 | .3859 |
| 0.3 | .3821 | .3783 | .3745 | .3707 | .3669 | .3632 | .3594 | .3557 | .3520 | .3483 |
| 0.4 | .3446 | .3409 | .3372 | .3336 | .3300 | .3264 | .3228 | .3192 | .3156 | .3121 |
| 0.5 | .3085 | .3050 | .3015 | .2981 | .2946 | .2912 | .2877 | .2843 | .2810 | .2776 |
| 0.6 | .2743 | .2709 | .2676 | .2643 | .2611 | .2578 | .2546 | .2514 | .2483 | .2451 |
| 0.7 | .2420 | .2389 | .2358 | .2327 | .2296 | .2266 | .2236 | .2206 | .2177 | .2148 |
| 0.8 | .2119 | .2090 | .2061 | .2033 | .2005 | .1977 | .1949 | .1922 | .1894 | .1867 |
| 0.9 | .1841 | .1814 | .1788 | .1762 | .1736 | .1711 | .1685 | .1660 | .1635 | .1611 |
| 1.0 | .1587 | .1562 | .1539 | .1515 | .1492 | .1469 | .1446 | .1423 | .1401 | .1379 |
| 1.1 | .1357 | .1335 | .1314 | .1292 | .1271 | .1251 | .1230 | .1210 | .1190 | .1170 |
| 1.2 | .1151 | .1131 | .1112 | .1093 | .1075 | .1056 | .1038 | .1020 | .1003 | .0985 |
| 1.3 | .0968 | .0951 | .0934 | .0918 | .0901 | .0885 | .0869 | .0853 | .0838 | .0823 |
| 1.4 | .0808 | .0793 | .0778 | .0764 | .0749 | .0735 | .0721 | .0708 | .0694 | .0681 |
| 1.5 | .0668 | .0655 | .0643 | .0630 | .0618 | .0606 | .0594 | .0582 | .0571 | .0559 |
| 1.6 | .0548 | .0537 | .0526 | .0516 | .0505 | .0495 | .0485 | .0475 | .0465 | .0455 |
| 1.7 | .0446 | .0436 | .0427 | .0418 | .0409 | .0401 | .0392 | .0384 | .0375 | .0367 |
| 1.8 | .0359 | .0351 | .0344 | .0336 | .0329 | .0322 | .0314 | .0307 | .0301 | .0294 |
| 1.9 | .0287 | .0281 | .0274 | .0268 | .0262 | .0256 | .0250 | .0244 | .0239 | .0233 |
| 2.0 | .0228 | .0222 | .0217 | .0212 | .0207 | .0202 | .0197 | .0192 | .0188 | .0183 |
| 2.1 | .0179 | .0174 | .0170 | .0166 | .0162 | .0158 | .0154 | .0150 | .0146 | .0143 |
| 2.2 | .0139 | .0136 | .0132 | .0129 | .0125 | .0122 | .0119 | .0116 | .0113 | .0110 |
| 2.3 | .0107 | .0104 | .0102 | .0099 | .0096 | .0094 | .0091 | .0089 | .0087 | .0084 |
| 2.4 | .0082 | .0080 | .0078 | .0075 | .0073 | .0071 | .0069 | .0068 | .0066 | .0064 |
| 2.5 | .0062 | .0060 | .0059 | .0057 | .0055 | .0054 | .0052 | .0051 | .0049 | .0048 |
| 2.6 | .0047 | .0045 | .0044 | .0043 | .0041 | .0040 | .0039 | .0038 | .0037 | .0036 |
| 2.7 | .0035 | .0034 | .0033 | .0032 | .0031 | .0030 | .0029 | .0028 | .0027 | .0026 |
| 2.8 | .0026 | .0025 | .0024 | .0023 | .0023 | .0022 | .0021 | .0021 | .0020 | .0019 |
| 2.9 | .0019 | .0018 | .0018 | .0017 | .0016 | .0016 | .0015 | .0015 | .0014 | .0014 |
| 3.0 | .0013 | .0013 | .0013 | .0012 | .0012 | .0011 | .0011 | .0011 | .0010 | .0010 |
| 3.1 | .0010 | .0009 | .0009 | .0009 | .0008 | .0008 | .0008 | .0008 | .0007 | .0007 |
| 3.2 | .0007 | .0007 | .0006 | .0006 | .0006 | .0006 | .0006 | .0005 | .0005 | .0005 |
| 3.3 | .0005 | .0005 | .0005 | .0004 | .0004 | .0004 | .0004 | .0004 | .0004 | .0003 |
| 3.4 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0003 | .0002 |
| 3.5 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 | .0002 |
| 3.6 | .0002 | .0002 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.7 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.8 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 | .0001 |
| 3.9 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 | .0000 |

❖ $\alpha = 0.05$ One Tail

❖ Z Critical = 1.645

❖ $\alpha = 0.10$ One Tail

❖ Z Critical = 1.282

❖ $\alpha = 0.05$ Two Tails

❖ Z Critical = 1.96

❖ $\alpha = 0.10$ Two Tail

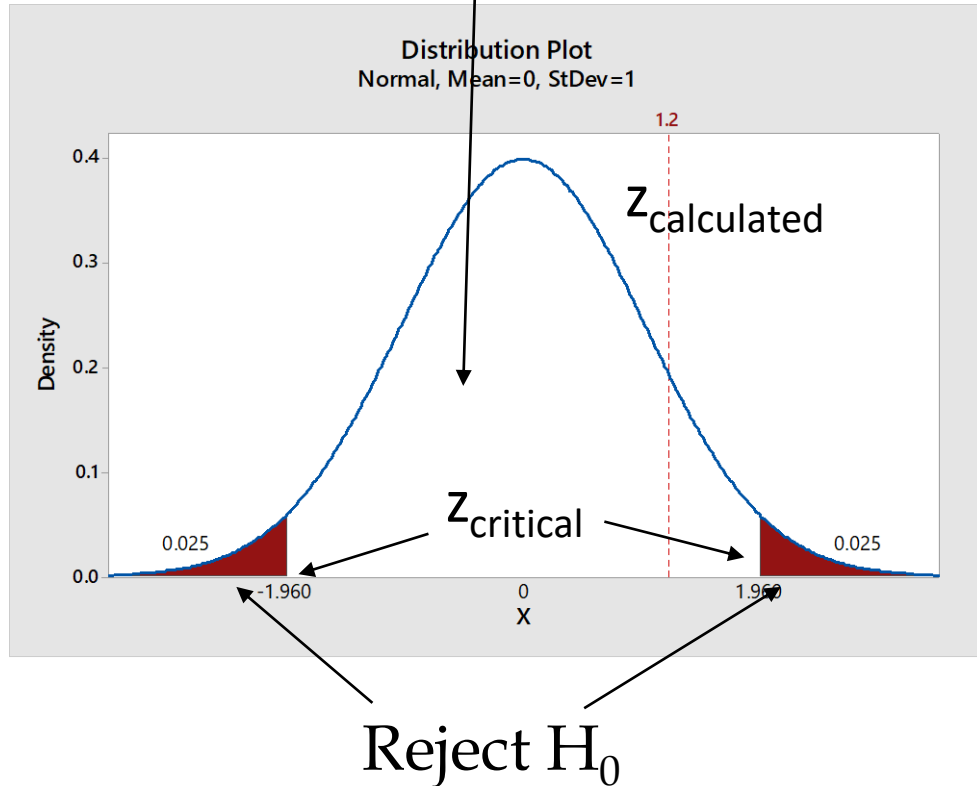
❖ Z Critical = 1.645

Two Proportions Test

$$H_0: p = p_0$$

$$H_a: p \neq p_0$$

Fail to Reject H_0



❖ Example: From vendor A we test 200 pieces and find 30 defectives. From vendor B we test 100 pieces and we find 10 defectives. Is there a significant difference in the quality of these two vendors? Use 95% confidence level.

❖ $z_{calculated} = 1.20$

❖ $z_{critical} = 1.96$

Two Proportions Test

Two Proportions Test - Minitab

Two-Sample Proportion

Summarized data

Number of events: Sample 1: 30, Sample 2: 10

Number of trials: Sample 1: 200, Sample 2: 100

Two-Sample Proportion: Options

Difference = (sample 1 proportion) - (sample 2 proportion)

Confidence level: 95.0

Hypothesized difference: 0

Alternative hypothesis: Difference \neq hypothesized difference

Test method: Use the pooled estimate of the proportion

Buttons: Select, Options..., Help, OK, Cancel

Test and CI for Two Proportions

Method

p_1 : proportion where Sample 1 = Event
 p_2 : proportion where Sample 2 = Event
 Difference: $p_1 - p_2$

Descriptive Statistics

| Sample | N | Event | Sample p |
|----------|-----|-------|----------|
| Sample 1 | 200 | 30 | 0.150000 |
| Sample 2 | 100 | 10 | 0.100000 |

Estimation for Difference

| Difference | 95% CI for Difference |
|------------|-----------------------|
| 0.05 | (-0.026852, 0.126852) |

CI based on normal approximation

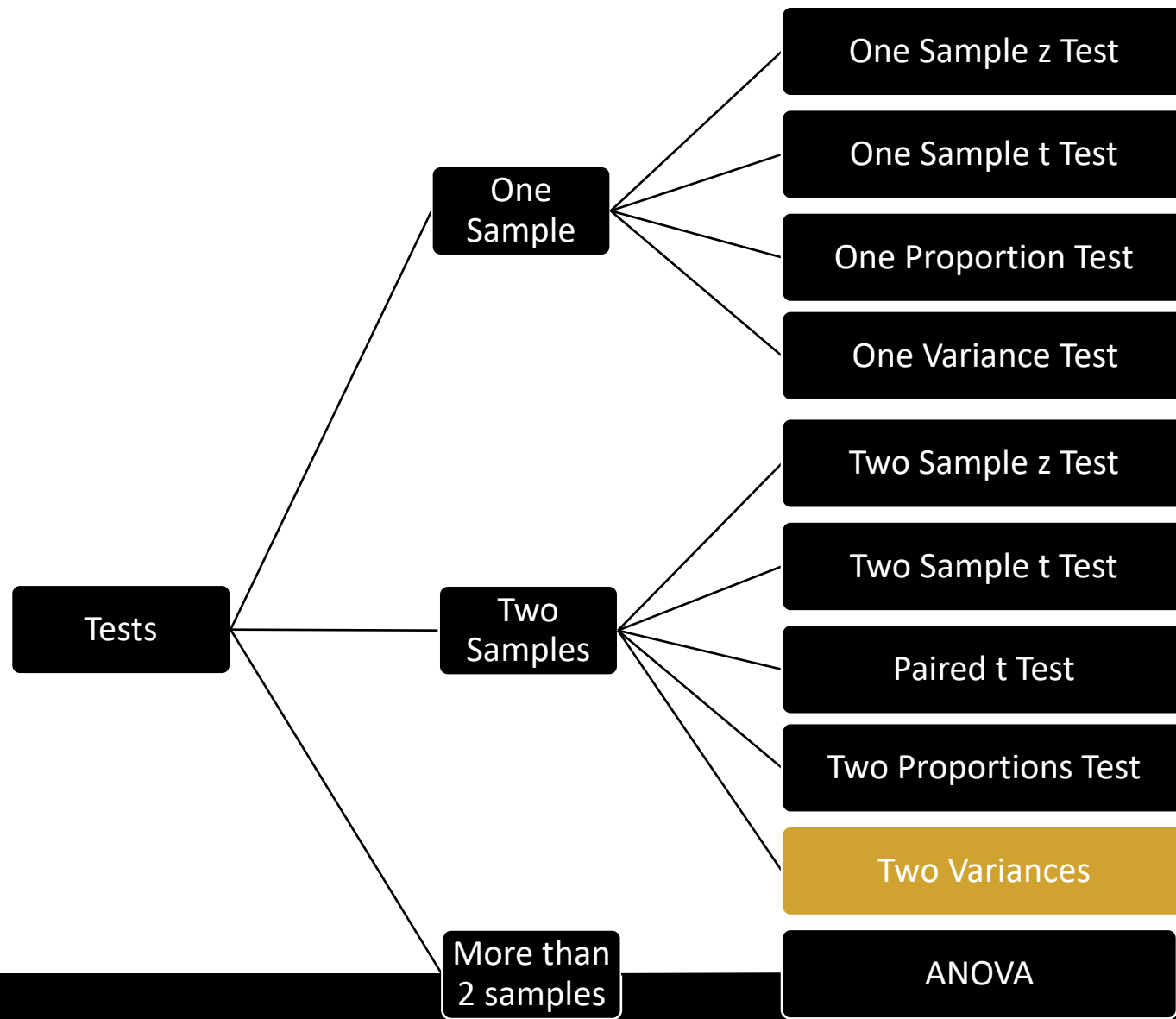
Test

Null hypothesis $H_0: p_1 - p_2 = 0$
 Alternative hypothesis $H_1: p_1 - p_2 \neq 0$

| Method | Z-Value | P-Value |
|----------------------|---------|---------|
| Normal approximation | 1.20 | 0.230 |
| Fisher's exact | | 0.281 |

The pooled estimate of the proportion (0.133333) is used for the tests.

Two Proportions Test



Two Variances Test

Conditions for Variance Tests

- ❖ Random samples
- ❖ Each observation should be independent of other
 - ❖ Sampling with replacement
 - ❖ If sampling without replacement, the sample size should not be more than 10% of the population
- ❖ The data follows a Normal Distribution

Two Variances Test

Variance Tests

- ❖ Chi-square test
 - ❖ For testing the population variance against a specified value
 - ❖ testing goodness of fit of some probability distribution
 - ❖ testing for independence of two attributes (Contingency Tables)
- ❖ F-test
 - ❖ for testing equality of *two* variances from different populations
 - ❖ for testing equality of several means with technique of ANOVA.

Two Variances Test

Two Variances Test

$$H_0: \sigma^2_1 = \sigma^2_2$$

$$H_a: \sigma^2_1 \neq \sigma^2_2$$

$$F_{cal} = \frac{s_1^2}{s_2^2}$$

- ❖ Example: We took 8 samples from machine A and the **standard deviation** was 1.1. For machine B we took 5 samples and the **variance** was 11. Is there a difference in variance at 90% confidence level?
- ❖ $n_1 = 5, s^2_1 = 11, df_1 = 4$ (numerator)
- ❖ $n_2 = 8, s_2 = 1.1, s^2_2 = 1.21, df_2 = 7$ (denominator)
- ❖ $F_{calculated} = 11/1.21 = 9.09$ (higher value at top)

Two Variances Test

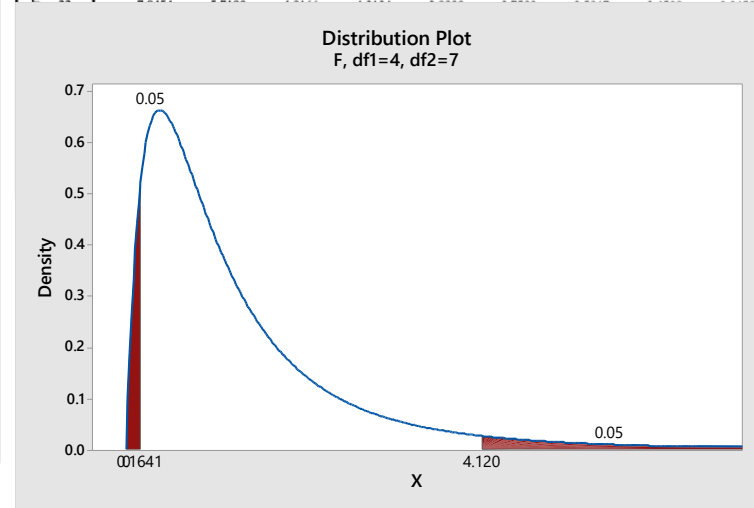
Critical Test Statistic

F - Distribution ($\alpha = 0.05$ in the Right Tail)

| | | Numerator Degrees of Freedom | | | | | | | | |
|-----------------------------------|---|------------------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| df ₂ \ df ₁ | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
| 1 | 1 | 161.45 | 199.50 | 215.71 | 224.58 | 230.16 | 233.99 | 236.77 | 238.88 | 240.54 |
| 2 | 1 | 18.513 | 19.000 | 19.164 | 19.247 | 19.296 | 19.330 | 19.353 | 19.371 | 19.385 |
| 3 | 1 | 10.128 | 9.5521 | 9.2766 | 9.1172 | 9.0135 | 8.9406 | 8.8867 | 8.8452 | 8.8123 |
| 4 | 1 | 7.7086 | 9.9443 | 6.5914 | 6.3882 | 6.2561 | 6.1631 | 6.0942 | 6.0410 | 6.9988 |
| 5 | 1 | 6.6079 | 5.7861 | 5.4095 | 5.1922 | 5.0503 | 4.9503 | 4.8759 | 4.8183 | 4.7725 |
| 6 | 1 | 5.9874 | 5.1433 | 4.7571 | 4.5337 | 4.3874 | 4.2839 | 4.2067 | 4.1468 | 4.0990 |
| 7 | 1 | 5.5914 | 4.7374 | 4.3468 | 4.1203 | 3.9715 | 3.8660 | 3.7870 | 3.7257 | 3.6767 |
| 8 | 1 | 5.3177 | 4.4590 | 4.0662 | 3.8379 | 3.6875 | 3.5806 | 3.5005 | 3.4381 | 3.3881 |
| 9 | 1 | 5.1174 | 4.2565 | 3.8625 | 3.6331 | 3.4817 | 3.3738 | 3.2927 | 3.2296 | 3.1789 |
| 10 | 1 | 4.9646 | 4.1028 | 3.7083 | 3.4780 | 3.3258 | 3.2172 | 3.1355 | 3.0717 | 3.0204 |
| 11 | 1 | 4.8443 | 3.9823 | 3.5874 | 3.3567 | 3.2039 | 3.0946 | 3.0123 | 2.9480 | 2.8962 |
| 12 | 1 | 4.7472 | 3.8853 | 3.4903 | 3.2592 | 3.1059 | 2.9961 | 2.9134 | 2.8486 | 2.7964 |
| 13 | 1 | 4.6672 | 3.8056 | 3.4105 | 3.1791 | 3.0254 | 2.9153 | 2.8321 | 2.7669 | 2.7144 |
| 14 | 1 | 4.6001 | 3.7389 | 3.3439 | 3.1122 | 2.9582 | 2.8477 | 2.7642 | 2.6987 | 2.6458 |
| 15 | 1 | 4.5431 | 3.6823 | 3.2874 | 3.0556 | 2.9013 | 2.7905 | 2.7066 | 2.6408 | 2.5876 |
| 16 | 1 | 4.4940 | 3.6337 | 3.2389 | 3.0069 | 2.8524 | 2.7413 | 2.6572 | 2.5911 | 2.5377 |
| 17 | 1 | 4.4513 | 3.5915 | 3.1968 | 2.9647 | 2.8100 | 2.6987 | 2.6143 | 2.5480 | 2.4943 |
| 18 | 1 | 4.4139 | 3.5546 | 3.1599 | 2.9277 | 2.7729 | 2.6613 | 2.5767 | 2.5102 | 2.4563 |
| 19 | 1 | 4.3807 | 3.5219 | 3.1274 | 2.8951 | 2.7401 | 2.6283 | 2.5435 | 2.4768 | 2.4227 |
| 20 | 1 | 4.3512 | 3.4928 | 3.0984 | 2.8661 | 2.7109 | 2.5990 | 2.5140 | 2.4471 | 2.3928 |
| 21 | 1 | 4.3248 | 3.4668 | 3.0725 | 2.8401 | 2.6848 | 2.5727 | 2.4876 | 2.4205 | 2.3660 |
| 22 | 1 | 4.3009 | 3.4434 | 3.0491 | 2.8167 | 2.6613 | 2.5491 | 2.4638 | 2.3965 | 2.3419 |
| 23 | 1 | 4.2793 | 3.4221 | 3.0280 | 2.7955 | 2.6400 | 2.5277 | 2.4422 | 2.3748 | 2.3201 |
| 24 | 1 | 4.2597 | 3.4028 | 3.0088 | 2.7763 | 2.6207 | 2.5082 | 2.4226 | 2.3551 | 2.3002 |
| 25 | 1 | 4.2417 | 3.3852 | 2.9912 | 2.7587 | 2.6030 | 2.4904 | 2.4047 | 2.3371 | 2.2821 |
| 26 | 1 | 4.2252 | 3.3690 | 2.9752 | 2.7426 | 2.5868 | 2.4741 | 2.3883 | 2.3205 | 2.2655 |
| 27 | 1 | 4.2100 | 3.3541 | 2.9604 | 2.7278 | 2.5719 | 2.4591 | 2.3732 | 2.3053 | 2.2501 |
| 28 | 1 | 4.1960 | 3.3404 | 2.9467 | 2.7141 | 2.5581 | 2.4453 | 2.3593 | 2.2913 | 2.2360 |
| 29 | 1 | 4.1830 | 3.3277 | 2.9340 | 2.7014 | 2.5454 | 2.4324 | 2.3463 | 2.2783 | 2.2229 |
| 30 | 1 | 4.1709 | 3.3158 | 2.9223 | 2.6896 | 2.5336 | 2.4205 | 2.3343 | 2.2662 | 2.2107 |
| 40 | 1 | 4.0847 | 3.2317 | 2.8387 | 2.6060 | 2.4495 | 2.3359 | 2.2490 | 2.1802 | 2.1240 |
| 60 | 1 | 4.0012 | 3.1504 | 2.7581 | 2.5252 | 2.3683 | 2.2541 | 2.1665 | 2.0970 | 2.0401 |
| 120 | 1 | 3.9201 | 3.0718 | 2.6802 | 2.4472 | 2.2899 | 2.1750 | 2.0868 | 2.0164 | 1.9588 |
| ∞ | 1 | 3.8415 | 2.9957 | 2.6049 | 2.3719 | 2.2141 | 2.0986 | 2.0096 | 1.9384 | 1.8799 |

F - Distribution ($\alpha = 0.01$ in the Right Tail)

| | | Numerator Degrees of Freedom | | | | | | | | |
|-----------------------------------|---|------------------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| df ₂ \ df ₁ | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
| 1 | 1 | 4052.2 | 4999.5 | 5403.4 | 5624.6 | 5763.6 | 5859.0 | 5928.4 | 5981.1 | 6022.5 |
| 2 | 1 | 98.503 | 99.000 | 99.166 | 99.249 | 99.299 | 99.333 | 99.356 | 99.374 | 99.388 |
| 3 | 1 | 34.116 | 30.817 | 29.457 | 28.710 | 28.237 | 27.911 | 27.672 | 27.489 | 27.345 |
| 4 | 1 | 21.198 | 18.000 | 16.694 | 15.977 | 15.522 | 15.207 | 14.976 | 14.799 | 14.659 |
| 5 | 1 | 16.258 | 13.274 | 12.060 | 11.392 | 10.967 | 10.672 | 10.456 | 10.289 | 10.158 |
| 6 | 1 | 13.745 | 10.925 | 9.7795 | 9.1483 | 8.7459 | 8.4661 | 8.2600 | 8.1017 | 7.9761 |
| 7 | 1 | 12.246 | 9.5466 | 8.4513 | 7.8466 | 7.4604 | 7.1914 | 6.9928 | 6.8400 | 6.7188 |
| 8 | 1 | 11.259 | 8.6491 | 7.5910 | 7.0061 | 6.6318 | 6.3707 | 6.1776 | 6.0289 | 5.9106 |
| 9 | 1 | 10.561 | 8.0215 | 6.9919 | 6.4221 | 6.0569 | 5.8018 | 5.6129 | 5.4671 | 5.3511 |
| 10 | 1 | 10.044 | 7.5594 | 6.5523 | 5.9943 | 5.6363 | 5.3858 | 5.2001 | 5.0567 | 4.9424 |
| 11 | 1 | 9.6460 | 7.2057 | 6.2167 | 5.6683 | 5.3160 | 5.0692 | 4.8861 | 4.7445 | 4.6315 |
| 12 | 1 | 9.3302 | 6.9266 | 5.9525 | 5.4120 | 5.0643 | 4.8206 | 4.6395 | 4.4994 | 4.3875 |
| 13 | 1 | 9.0738 | 6.7010 | 5.7394 | 5.2053 | 4.8616 | 4.6204 | 4.4410 | 4.3021 | 4.1911 |
| 14 | 1 | 8.8616 | 6.5149 | 5.5639 | 5.0354 | 4.6950 | 4.4558 | 4.2779 | 4.1399 | 4.0297 |
| 15 | 1 | 8.6831 | 6.3589 | 5.4170 | 4.8932 | 4.5556 | 4.3183 | 4.1415 | 4.0045 | 3.8948 |
| 16 | 1 | 8.5310 | 6.2262 | 5.2922 | 4.7726 | 4.4374 | 4.2016 | 4.0259 | 3.8896 | 3.7804 |
| 17 | 1 | 8.3997 | 6.1121 | 5.1850 | 4.6690 | 4.3359 | 4.1015 | 3.9267 | 3.7910 | 3.6822 |
| 18 | 1 | 8.2854 | 6.0129 | 5.0919 | 4.5790 | 4.2479 | 4.0146 | 3.8406 | 3.7054 | 3.5971 |
| 19 | 1 | 8.1849 | 5.9259 | 5.0103 | 4.5003 | 4.1708 | 3.9386 | 3.7653 | 3.6305 | 3.5225 |
| 20 | 1 | 8.0960 | 5.8489 | 4.9382 | 4.4307 | 4.1027 | 3.8714 | 3.6987 | 3.5644 | 3.4567 |
| 21 | 1 | 8.0166 | 5.7804 | 4.8740 | 4.3688 | 4.0421 | 3.8117 | 3.6396 | 3.5056 | 3.3981 |



- ❖ Numerator df = 4
- ❖ Denominator df = 7

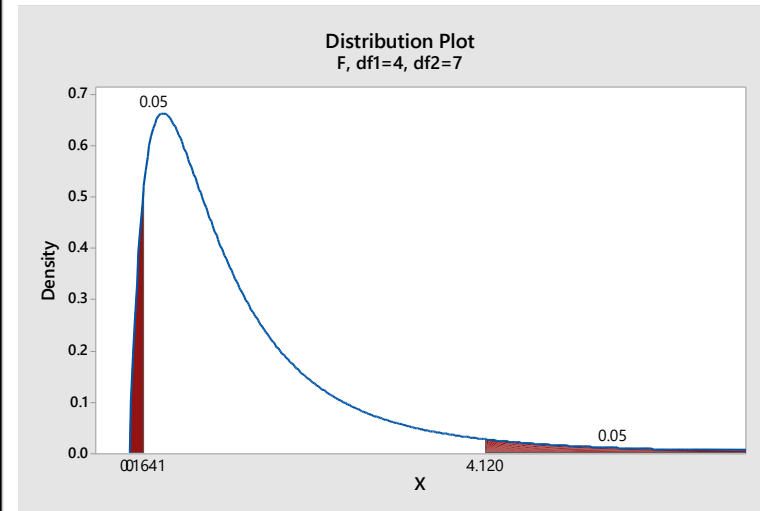
- ❖ $\alpha = 0.10$ Two Tail
- ❖ $F_{0.05, 4, 7} = 4.1203$

Two Variances Test

Critical Test Statistic

F - Distribution ($\alpha = 0.05$ in the Right Tail)

| df ₂ | df ₁ | Numerator Degrees of Freedom | | | | | | | | |
|-----------------|-----------------|------------------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
| 1 | 1 | 161.45 | 199.50 | 215.71 | 224.58 | 230.16 | 233.99 | 236.77 | 238.88 | 240.54 |
| 2 | 1 | 18.513 | 19.000 | 19.164 | 19.247 | 19.296 | 19.330 | 19.353 | 19.371 | 19.385 |
| 3 | 1 | 10.128 | 9.5521 | 9.2766 | 9.1172 | 9.0135 | 8.9406 | 8.8867 | 8.8452 | 8.8123 |
| 4 | 1 | 7.7086 | 9.9443 | 6.5914 | 6.3882 | 6.2561 | 6.1631 | 6.0942 | 6.0410 | 6.9988 |
| 5 | 1 | 6.6079 | 5.7861 | 5.4095 | 5.1922 | 5.0503 | 4.9503 | 4.8759 | 4.8183 | 4.7725 |
| 6 | 1 | 5.9874 | 5.1433 | 4.7571 | 4.5337 | 4.3874 | 4.2839 | 4.2067 | 4.1468 | 4.0990 |
| 7 | 1 | 5.5914 | 4.7374 | 4.3468 | 4.1203 | 3.9715 | 3.8660 | 3.7870 | 3.7257 | 3.6767 |
| 8 | 1 | 5.3177 | 4.4590 | 4.0662 | 3.8379 | 3.6875 | 3.5806 | 3.5005 | 3.4381 | 3.3881 |
| 9 | 1 | 5.1174 | 4.2565 | 3.8625 | 3.6331 | 3.4817 | 3.3738 | 3.2927 | 3.2296 | 3.1789 |
| 10 | 1 | 4.9646 | 4.1028 | 3.7083 | 3.4780 | 3.3258 | 3.2172 | 3.1355 | 3.0717 | 3.0204 |
| 11 | 1 | 4.8443 | 3.9823 | 3.5874 | 3.3567 | 3.2039 | 3.0946 | 3.0123 | 2.9480 | 2.8962 |
| 12 | 1 | 4.7472 | 3.8853 | 3.4903 | 3.2592 | 3.1059 | 2.9961 | 2.9134 | 2.8486 | 2.7964 |
| 13 | 1 | 4.6672 | 3.8056 | 3.4105 | 3.1791 | 3.0254 | 2.9153 | 2.8321 | 2.7669 | 2.7144 |
| 14 | 1 | 4.6001 | 3.7389 | 3.3439 | 3.1122 | 2.9582 | 2.8477 | 2.7642 | 2.6987 | 2.6458 |
| 15 | 1 | 4.5431 | 3.6823 | 3.2874 | 3.0556 | 2.9013 | 2.7905 | 2.7066 | 2.6408 | 2.5876 |
| 16 | 1 | 4.4940 | 3.6337 | 3.2389 | 3.0069 | 2.8524 | 2.7413 | 2.6572 | 2.5911 | 2.5377 |
| 17 | 1 | 4.4513 | 3.5915 | 3.1968 | 2.9647 | 2.8100 | 2.6987 | 2.6143 | 2.5480 | 2.4943 |
| 18 | 1 | 4.4139 | 3.5546 | 3.1599 | 2.9277 | 2.7729 | 2.6613 | 2.5767 | 2.5102 | 2.4563 |
| 19 | 1 | 4.3807 | 3.5219 | 3.1274 | 2.8951 | 2.7401 | 2.6283 | 2.5435 | 2.4768 | 2.4227 |
| 20 | 1 | 4.3512 | 3.4928 | 3.0984 | 2.8661 | 2.7109 | 2.5990 | 2.5140 | 2.4471 | 2.3928 |
| 21 | 1 | 4.3248 | 3.4668 | 3.0725 | 2.8401 | 2.6848 | 2.5727 | 2.4876 | 2.4205 | 2.3660 |
| 22 | 1 | 4.3009 | 3.4434 | 3.0491 | 2.8167 | 2.6613 | 2.5491 | 2.4638 | 2.3965 | 2.3419 |
| 23 | 1 | 4.2793 | 3.4221 | 3.0280 | 2.7955 | 2.6400 | 2.5277 | 2.4422 | 2.3748 | 2.3201 |
| 24 | 1 | 4.2597 | 3.4028 | 3.0088 | 2.7763 | 2.6207 | 2.5082 | 2.4226 | 2.3551 | 2.3002 |
| 25 | 1 | 4.2417 | 3.3852 | 2.9912 | 2.7587 | 2.6030 | 2.4904 | 2.4047 | 2.3371 | 2.2821 |
| 26 | 1 | 4.2252 | 3.3690 | 2.9752 | 2.7426 | 2.5868 | 2.4741 | 2.3883 | 2.3205 | 2.2655 |
| 27 | 1 | 4.2100 | 3.3541 | 2.9604 | 2.7278 | 2.5719 | 2.4591 | 2.3732 | 2.3053 | 2.2501 |
| 28 | 1 | 4.1960 | 3.3404 | 2.9467 | 2.7141 | 2.5581 | 2.4453 | 2.3593 | 2.2913 | 2.2360 |
| 29 | 1 | 4.1830 | 3.3277 | 2.9340 | 2.7014 | 2.5454 | 2.4324 | 2.3463 | 2.2783 | 2.2229 |
| 30 | 1 | 4.1709 | 3.3158 | 2.9223 | 2.6896 | 2.5336 | 2.4205 | 2.3343 | 2.2662 | 2.2107 |
| 40 | 1 | 4.0847 | 3.2317 | 2.8387 | 2.6060 | 2.4495 | 2.3359 | 2.2490 | 2.1802 | 2.1240 |
| 60 | 1 | 4.0012 | 3.1504 | 2.7581 | 2.5252 | 2.3683 | 2.2541 | 2.1665 | 2.0970 | 2.0401 |
| 120 | 1 | 3.9201 | 3.0718 | 2.6802 | 2.4472 | 2.2899 | 2.1750 | 2.0868 | 2.0164 | 1.9588 |
| ∞ | 1 | 3.8415 | 2.9957 | 2.6049 | 2.3719 | 2.2141 | 2.0986 | 2.0096 | 1.9384 | 1.8799 |



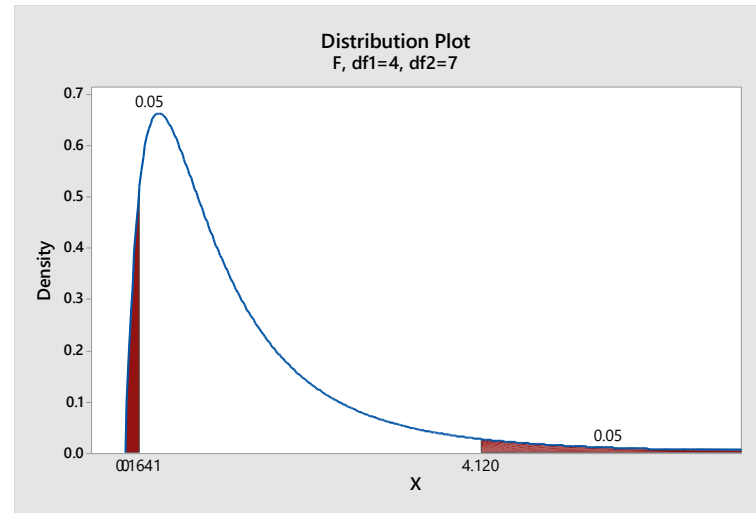
- ❖ Numerator df = 4
 - ❖ Denominator df = 7
-
- ❖ $\alpha = 0.10$ Two Tail
 - ❖ $F_{0.05, 4, 7} = 4.1203$
 - ❖ $F_{0.95, 4, 7} = ?$

Two Variances Test

Critical Test Statistic

F - Distribution ($\alpha = 0.05$ in the Right Tail)

| df ₂ \ df ₁ | | Numerator Degrees of Freedom | | | | | | | | |
|-----------------------------------|----------|------------------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
| Denominator Degrees of Freedom | 1 | 161.45 | 199.50 | 215.71 | 224.58 | 230.16 | 233.99 | 236.77 | 238.88 | 240.54 |
| | 2 | 18.513 | 19.000 | 19.164 | 19.247 | 19.296 | 19.330 | 19.353 | 19.371 | 19.385 |
| | 3 | 10.128 | 9.5521 | 9.2766 | 9.1172 | 9.0135 | 8.9406 | 8.8867 | 8.8452 | 8.8123 |
| | 4 | 7.7086 | 9.9443 | 6.5914 | 6.3882 | 6.2561 | 6.1631 | 6.0942 | 6.0410 | 6.9988 |
| | 5 | 6.6079 | 5.7861 | 5.4095 | 5.1922 | 5.0503 | 4.9503 | 4.8759 | 4.8183 | 4.7725 |
| | 6 | 5.9874 | 5.1433 | 4.7571 | 4.5337 | 4.3874 | 4.2839 | 4.2067 | 4.1468 | 4.0990 |
| | 7 | 5.5914 | 4.7374 | 4.3468 | 4.1203 | 3.9715 | 3.8660 | 3.7870 | 3.7257 | 3.6767 |
| | 8 | 5.3177 | 4.4590 | 4.0662 | 3.8379 | 3.6875 | 3.5806 | 3.5005 | 3.4381 | 3.3881 |
| | 9 | 5.1174 | 4.2565 | 3.8625 | 3.6331 | 3.4817 | 3.3738 | 3.2927 | 3.2296 | 3.1789 |
| | 10 | 4.9646 | 4.1028 | 3.7083 | 3.4780 | 3.3258 | 3.2172 | 3.1355 | 3.0717 | 3.0204 |
| | 11 | 4.8443 | 3.9823 | 3.5874 | 3.3567 | 3.2039 | 3.0946 | 3.0123 | 2.9480 | 2.8962 |
| | 12 | 4.7472 | 3.8853 | 3.4903 | 3.2592 | 3.1059 | 2.9961 | 2.9134 | 2.8486 | 2.7964 |
| | 13 | 4.6672 | 3.8056 | 3.4105 | 3.1791 | 3.0254 | 2.9153 | 2.8321 | 2.7669 | 2.7144 |
| | 14 | 4.6001 | 3.7389 | 3.3439 | 3.1122 | 2.9582 | 2.8477 | 2.7642 | 2.6987 | 2.6458 |
| | 15 | 4.5431 | 3.6823 | 3.2874 | 3.0556 | 2.9013 | 2.7905 | 2.7066 | 2.6408 | 2.5876 |
| | 16 | 4.4940 | 3.6337 | 3.2389 | 3.0069 | 2.8524 | 2.7413 | 2.6572 | 2.5911 | 2.5377 |
| | 17 | 4.4513 | 3.5915 | 3.1968 | 2.9647 | 2.8100 | 2.6987 | 2.6143 | 2.5480 | 2.4943 |
| | 18 | 4.4139 | 3.5546 | 3.1599 | 2.9277 | 2.7729 | 2.6613 | 2.5767 | 2.5102 | 2.4563 |
| | 19 | 4.3807 | 3.5219 | 3.1274 | 2.8951 | 2.7401 | 2.6283 | 2.5435 | 2.4768 | 2.4227 |
| | 20 | 4.3512 | 3.4928 | 3.0984 | 2.8661 | 2.7109 | 2.5990 | 2.5140 | 2.4471 | 2.3928 |
| | 21 | 4.3248 | 3.4668 | 3.0725 | 2.8401 | 2.6848 | 2.5727 | 2.4876 | 2.4205 | 2.3660 |
| | 22 | 4.3009 | 3.4434 | 3.0491 | 2.8167 | 2.6613 | 2.5491 | 2.4638 | 2.3965 | 2.3419 |
| | 23 | 4.2793 | 3.4221 | 3.0280 | 2.7955 | 2.6400 | 2.5277 | 2.4422 | 2.3748 | 2.3201 |
| | 24 | 4.2597 | 3.4028 | 3.0088 | 2.7763 | 2.6207 | 2.5082 | 2.4226 | 2.3551 | 2.3002 |
| | 25 | 4.2417 | 3.3852 | 2.9912 | 2.7587 | 2.6030 | 2.4904 | 2.4047 | 2.3371 | 2.2821 |
| | 26 | 4.2252 | 3.3690 | 2.9752 | 2.7426 | 2.5868 | 2.4741 | 2.3883 | 2.3205 | 2.2655 |
| | 27 | 4.2100 | 3.3541 | 2.9604 | 2.7278 | 2.5719 | 2.4591 | 2.3732 | 2.3053 | 2.2501 |
| | 28 | 4.1960 | 3.3404 | 2.9467 | 2.7141 | 2.5581 | 2.4453 | 2.3593 | 2.2913 | 2.2360 |
| | 29 | 4.1830 | 3.3277 | 2.9340 | 2.7014 | 2.5454 | 2.4324 | 2.3463 | 2.2783 | 2.2229 |
| | 30 | 4.1709 | 3.3158 | 2.9223 | 2.6896 | 2.5336 | 2.4205 | 2.3343 | 2.2662 | 2.2107 |
| | 40 | 4.0847 | 3.2317 | 2.8387 | 2.6060 | 2.4495 | 2.3359 | 2.2490 | 2.1802 | 2.1240 |
| | 60 | 4.0012 | 3.1504 | 2.7581 | 2.5252 | 2.3683 | 2.2541 | 2.1665 | 2.0970 | 2.0401 |
| | 120 | 3.9201 | 3.0718 | 2.6802 | 2.4472 | 2.2899 | 2.1750 | 2.0868 | 2.0164 | 1.9588 |
| | ∞ | 3.8415 | 2.9957 | 2.6049 | 2.3719 | 2.2141 | 2.0986 | 2.0096 | 1.9384 | 1.8799 |



- ❖ Numerator df = 4
- ❖ Denominator df = 7

- ❖ $\alpha = 0.10$ Two Tail
- ❖ $F_{0.05, 4, 7} = 4.1203$

$$F_{0.95, 4, 7} = 1 / F_{0.05, 7, 4}$$

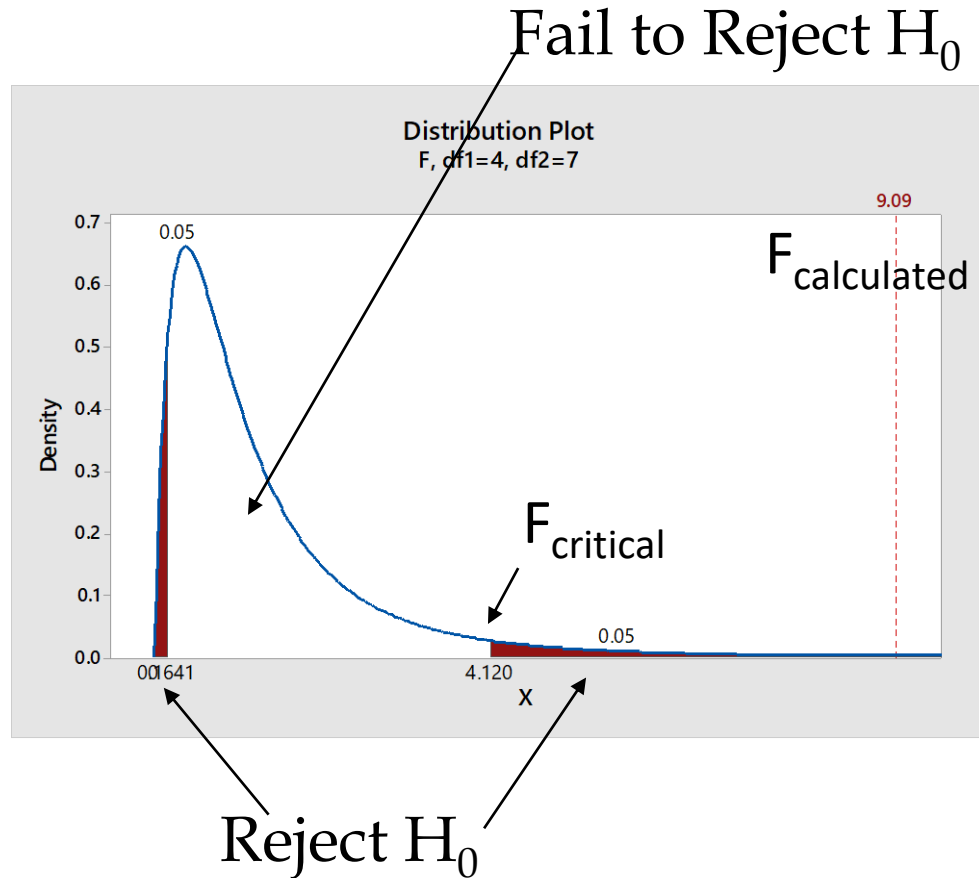
$$F_{0.95, 4, 7} = 1 / 6.0942 = 0.164$$

Two Variances Test

$$H_0: \sigma^2_1 = \sigma^2_2$$

$$H_a: \sigma^2_1 \neq \sigma^2_2$$

Two Variances Test

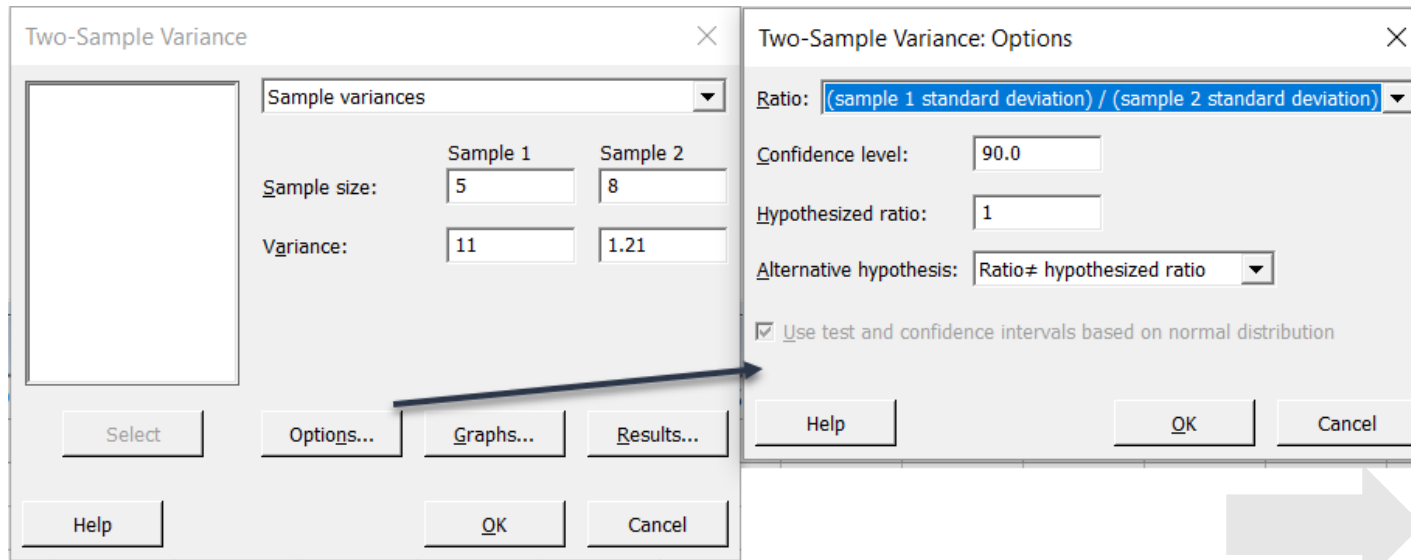


❖ Example: We took 8 samples from machine A and the **standard deviation** was 1.1. For machine B we took 5 samples and the **variance** was 11. Is there a difference in variance at 90% confidence level?

- ❖ $n_1 = 5, s^2_1 = 11, df_1 = 4$ (numerator)
- ❖ $n_2 = 8, s_2 = 1.1, s^2_2 = 1.21, df_2 = 7$ (denominator)
- ❖ $F_{\text{calculated}} = 11/1.21 = 9.09$ (higher value at top)
- ❖ $F_{\text{critical}} = 0.0164 \text{ and } 4.120$

Two Variances Test

One Variance Test - Minitab



Test and CI for Two Variances

Method

σ_1^2 : variance of Sample 1

σ_2^2 : variance of Sample 2

Ratio: σ_1^2 / σ_2^2

F method was used. This method is accurate for normal data only.

Descriptive Statistics

| Sample | N | StDev | Variance | 90% CI for σ |
|----------|---|-------|----------|---------------------|
| Sample 1 | 5 | 3.317 | 11.000 | (2.154, 7.868) |
| Sample 2 | 8 | 1.100 | 1.210 | (0.776, 1.977) |

Test

Null hypothesis $H_0: \sigma_1 / \sigma_2 = 1$

Alternative hypothesis $H_1: \sigma_1 / \sigma_2 \neq 1$

Significance level $\alpha = 0.1$

| Method | Test | | | |
|--------|-----------|-----|-----|---------|
| | Statistic | DF1 | DF2 | P-Value |
| F | 9.09 | 4 | 7 | 0.013 |

Two Variances Test

Two Variances Test - Minitab

Two-Sample Variance

Sample variances

Sample size: Sample 1: 8, Sample 2: 5

Variance: Sample 1: 1.21, Sample 2: 11

Options...

Two-Sample Variance: Options

Ratio: (sample 1 standard deviation) / (sample 2 standard deviation)

Confidence level: 90.0

Hypothesized ratio: 1

Alternative hypothesis: Ratio \neq hypothesized ratio

☒ Use test and confidence intervals based on normal distribution

Help OK Cancel

Test and CI for Two Variances

Method

σ_1^2 : variance of Sample 1

σ_2^2 : variance of Sample 2

Ratio: σ_1^2 / σ_2^2

F method was used. This method is accurate for normal data only.

Descriptive Statistics

| Sample | N | StDev | Variance | 90% CI for σ |
|----------|---|-------|----------|---------------------|
| Sample 1 | 8 | 1.100 | 1.210 | (0.776, 1.977) |
| Sample 2 | 5 | 3.317 | 11.000 | (2.154, 7.868) |

Test

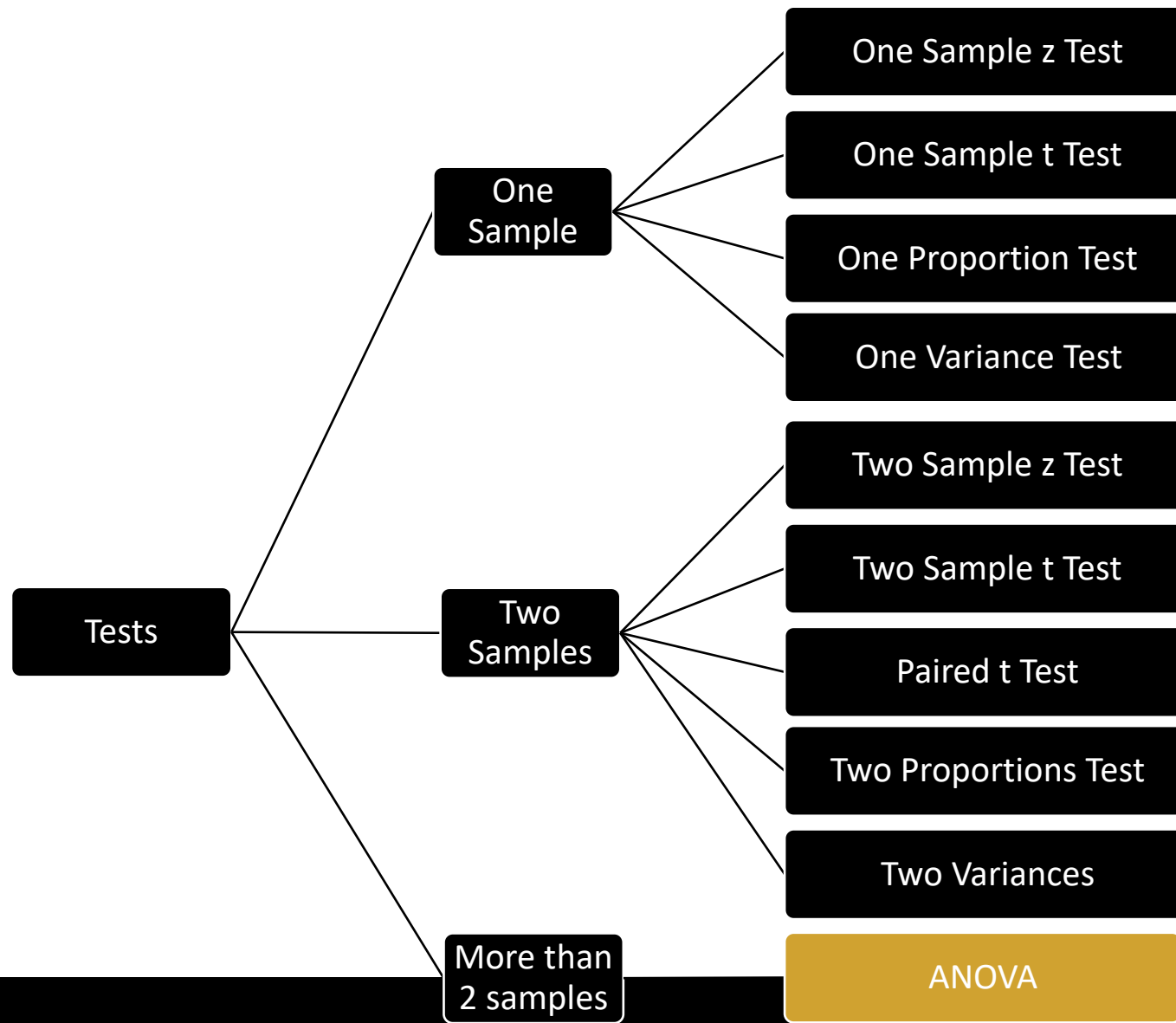
Null hypothesis $H_0: \sigma_1 / \sigma_2 = 1$

Alternative hypothesis $H_1: \sigma_1 / \sigma_2 \neq 1$

Significance level $\alpha = 0.1$

| Test | | | | |
|--------|-----------|-----|-----|---------|
| Method | Statistic | DF1 | DF2 | P-Value |
| F | 0.11 | 7 | 4 | 0.013 |

Two Variances Test



ANOVA

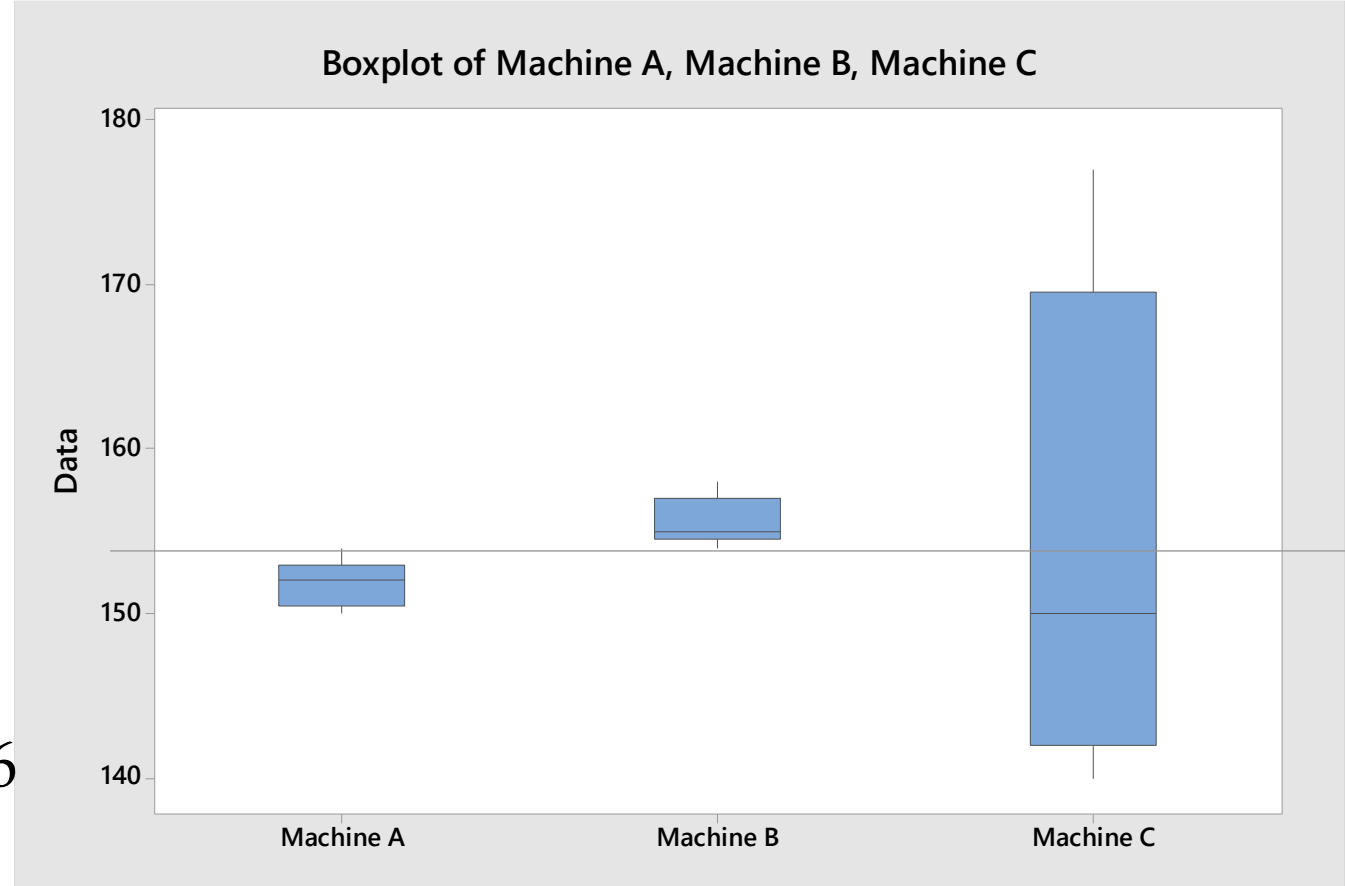
Variance Tests

- ❖ Chi-square test
 - ❖ For testing the population variance against a specified value
 - ❖ testing goodness of fit of some probability distribution
 - ❖ testing for independence of two attributes (Contingency Tables)
- ❖ F-test
 - ❖ for testing equality of *two* variances from different populations
 - ❖ for testing equality of several means with technique of ANOVA.

ANOVA

Two Sample t Tests

| Machine A | Machine B | Machine C |
|---------------------|---------------------|---------------------|
| 150 | 156 | 144 |
| 152 | 155 | 162 |
| 154 | 158 | 177 |
| 152 | 155 | 150 |
| 151 | 154 | 140 |
| $\bar{x}_A = 151.8$ | $\bar{x}_B = 155.6$ | $\bar{x}_C = 154.6$ |



ANOVA

T Test vs ANOVA

2 Sample T Test

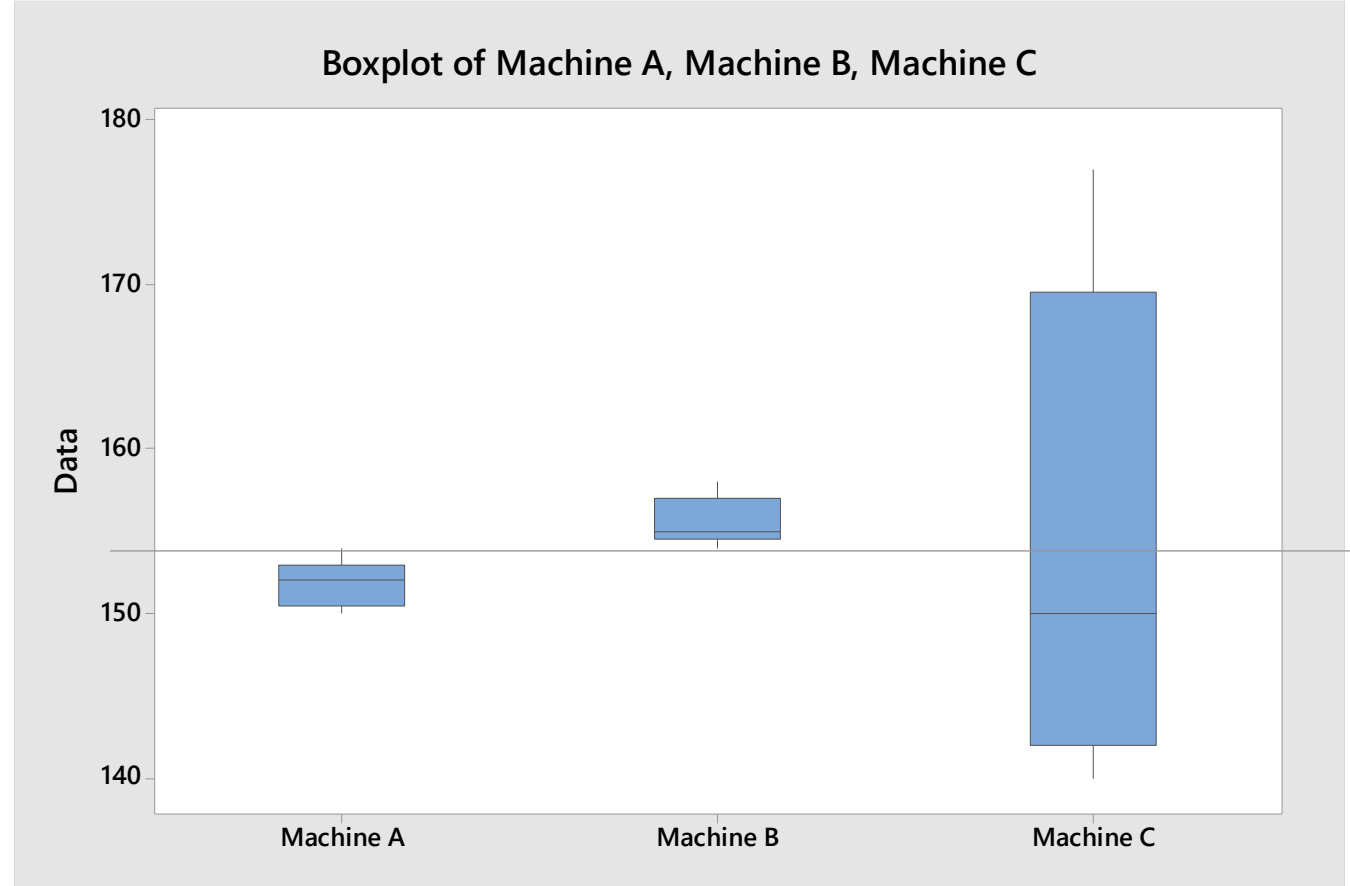
$$H_0: \mu_A = \mu_B$$

$$H_a: \mu_A \neq \mu_B$$

ANOVA

$$H_0: \mu_A = \mu_B = \mu_C = \mu_D \dots = \mu_k$$

H_a : At least one of the means is different from others



ANOVA

T Test vs ANOVA

T Test

$$H_0: \mu_A = \mu_B$$

$$H_a: \mu_A \neq \mu_B$$

ANOVA

$$H_0: \mu_A = \mu_B = \mu_C = \mu_D \dots = \mu_k$$

H_a : At least one of the means is different from others

❖ Why ANOVA?

- ❖ We used t test to compare the means of two populations.
- ❖ What if we need to compare more than two populations? With ANOVA we can find out if one or more populations have different mean or comes from a different population.
- ❖ We could have conducted multiple t Test.
- ❖ How many t Test we need to conduct if have to compare 4 sample means? ... 6

ANOVA

T Test vs ANOVA

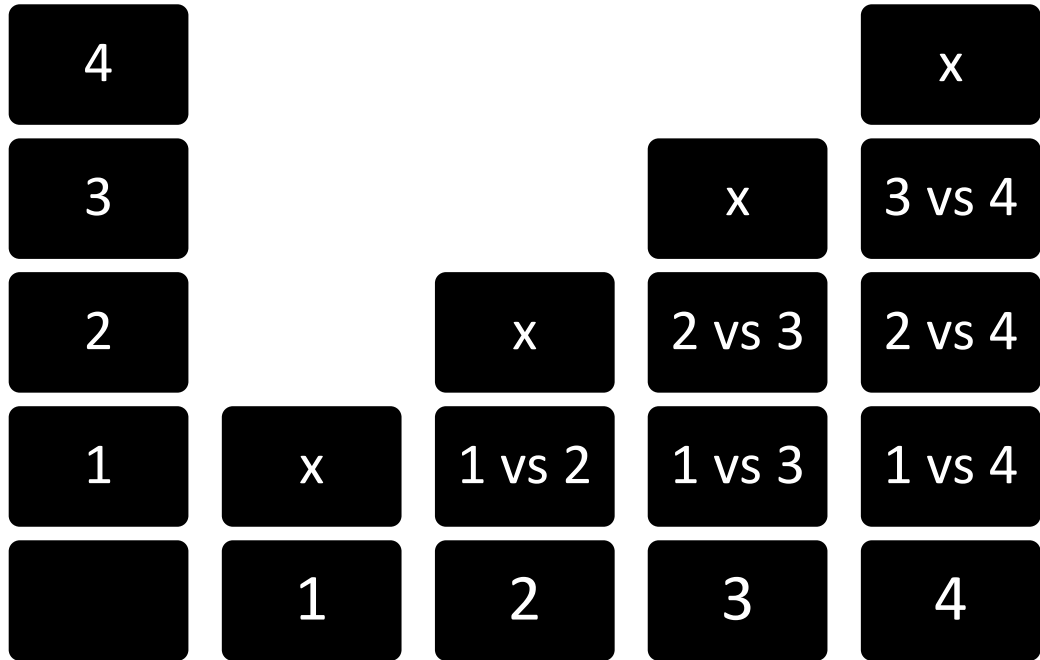
❖ Why ANOVA?

- ❖ We used t test to compare the means of two populations.
- ❖ What if we need to compare more than two populations? With ANOVA we can find out if one or more populations have different mean or comes from a different population.
- ❖ We could have conducted multiple t Test.
- ❖ How many t Test we need to conduct if have to compare 4 sample means? ... 6

| | | | | |
|---|---|--------|--------|--------|
| 4 | | | | x |
| 3 | | | x | 3 vs 4 |
| 2 | | x | 2 vs 3 | 2 vs 4 |
| 1 | x | 1 vs 2 | 1 vs 3 | 1 vs 4 |
| | 1 | 2 | 3 | 4 |

ANOVA

T Test vs ANOVA



❖ Why ANOVA?

- ❖ How many t Test we need to conduct if have to compare 4 samples? ... 6
- ❖ Each test is done with alpha = 0.05 or 95% confidence.
- ❖ 6 tests will result in confidence level of $0.95 \times 0.95 \times 0.95 \times 0.95 \times 0.95 \times 0.95 = 0.735$

ANOVA

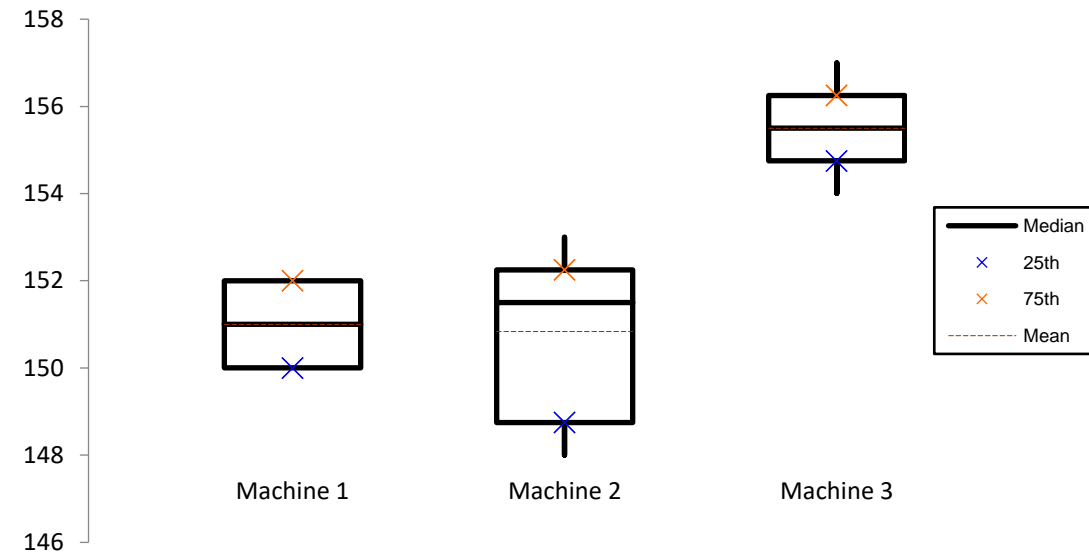
ANOVA

| Machine 1 | Machine 2 | Machine 3 |
|-------------------|----------------------|----------------------|
| 150 | 153 | 156 |
| 151 | 152 | 154 |
| 152 | 148 | 155 |
| 152 | 151 | 156 |
| 151 | 149 | 157 |
| 150 | 152 | 155 |
| $\bar{x}_1 = 151$ | $\bar{x}_2 = 150.83$ | $\bar{x}_3 = 155.50$ |

ANOVA

ANOVA

| Machine 1 | Machine 2 | Machine 3 |
|-------------------|----------------------|----------------------|
| 150 | 153 | 156 |
| 151 | 152 | 154 |
| 152 | 148 | 155 |
| 152 | 151 | 156 |
| 151 | 149 | 157 |
| 150 | 152 | 155 |
| $\bar{x}_1 = 151$ | $\bar{x}_2 = 150.83$ | $\bar{x}_3 = 155.50$ |



ANOVA

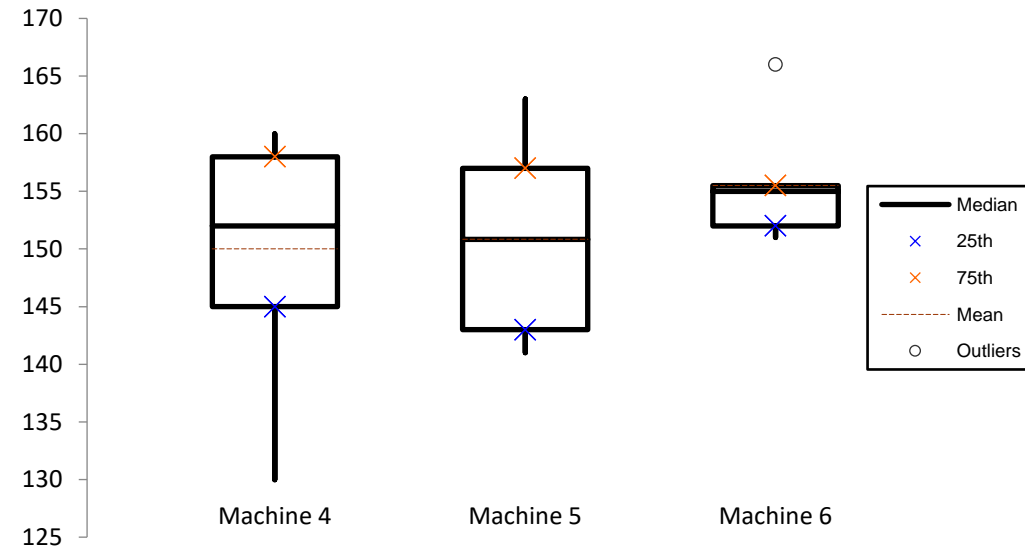
ANOVA

| Machine 4 | Machine 5 | Machine 6 |
|----------------------|----------------------|----------------------|
| 130 | 163 | 166 |
| 155 | 152 | 154 |
| 160 | 143 | 155 |
| 158 | 141 | 151 |
| 152 | 149 | 152 |
| 145 | 157 | 155 |
| $\bar{x}_4 = 151.00$ | $\bar{x}_5 = 150.83$ | $\bar{x}_6 = 155.50$ |

ANOVA

ANOVA

| Machine 4 | Machine 5 | Machine 6 |
|----------------------|----------------------|----------------------|
| 130 | 163 | 166 |
| 155 | 152 | 154 |
| 160 | 143 | 155 |
| 158 | 141 | 151 |
| 152 | 149 | 152 |
| 145 | 157 | 155 |
| $\bar{x}_4 = 151.00$ | $\bar{x}_5 = 150.83$ | $\bar{x}_6 = 155.50$ |

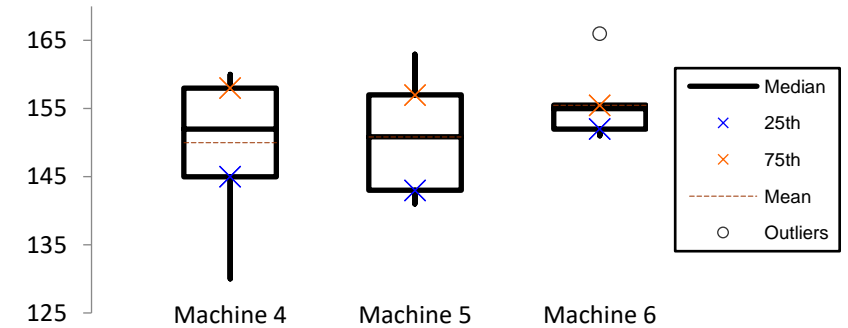
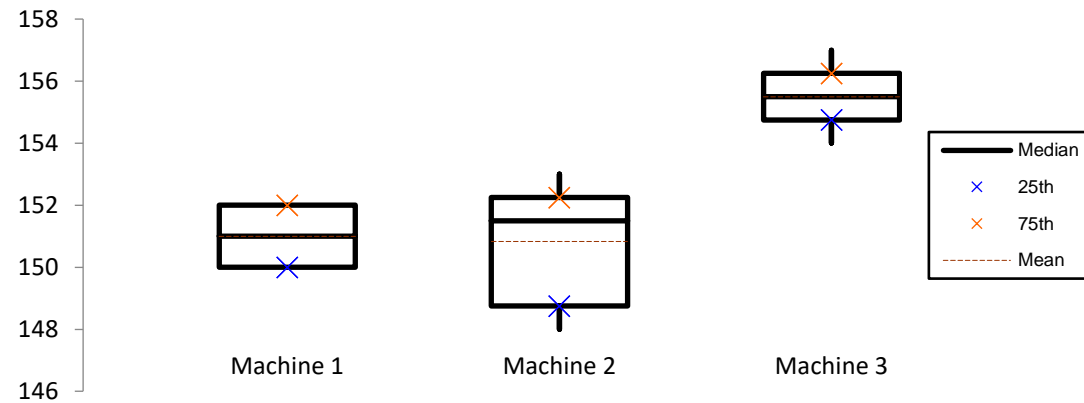


ANOVA

ANOVA

| Machine 1 | Machine 2 | Machine 3 |
|----------------------|----------------------|----------------------|
| 150 | 153 | 156 |
| 151 | 152 | 154 |
| 152 | 148 | 155 |
| 152 | 151 | 156 |
| 151 | 149 | 157 |
| 150 | 152 | 155 |
| $\bar{x}_1 = 151.00$ | $\bar{x}_2 = 150.83$ | $\bar{x}_3 = 155.50$ |

| Machine 4 | Machine 5 | Machine 6 |
|----------------------|----------------------|----------------------|
| 130 | 163 | 166 |
| 155 | 152 | 154 |
| 160 | 143 | 155 |
| 158 | 141 | 151 |
| 152 | 149 | 152 |
| 145 | 157 | 155 |
| $\bar{x}_4 = 151.00$ | $\bar{x}_5 = 150.83$ | $\bar{x}_6 = 155.50$ |



ANOVA

❖ ANOVA is Analysis of Variance

❖ Variance

$$s^2 = \frac{\sum (x_i - \bar{X})^2}{n-1}$$

❖ Numerator of this formula is Sum of Squares, the denominator is the degrees of freedom for the sample.

ANOVA

ANOVA

$$F = \frac{s_1^2}{s_2^2}$$

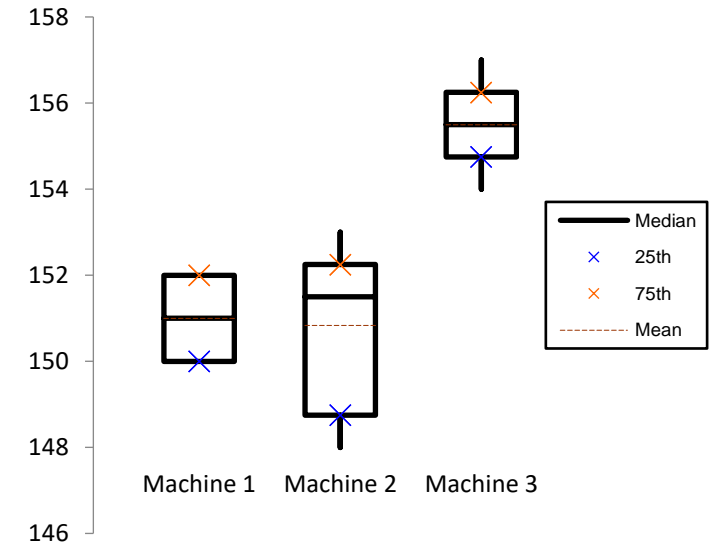
$$F = \frac{\frac{\sum (x - \bar{x}_1)^2}{n_1 - 1}}{\frac{\sum (x - \bar{x}_2)^2}{n_2 - 1}}$$

$$F = \frac{\frac{SS_1}{df_1}}{\frac{SS_2}{df_2}}$$

$$F = \frac{MSS_1}{MSS_2}$$

$$F = \frac{MSS_{between}}{MSS_{within}}$$

$$F = \frac{\frac{SS_{between}}{df_{between}}}{\frac{SS_{within}}{df_{within}}}$$



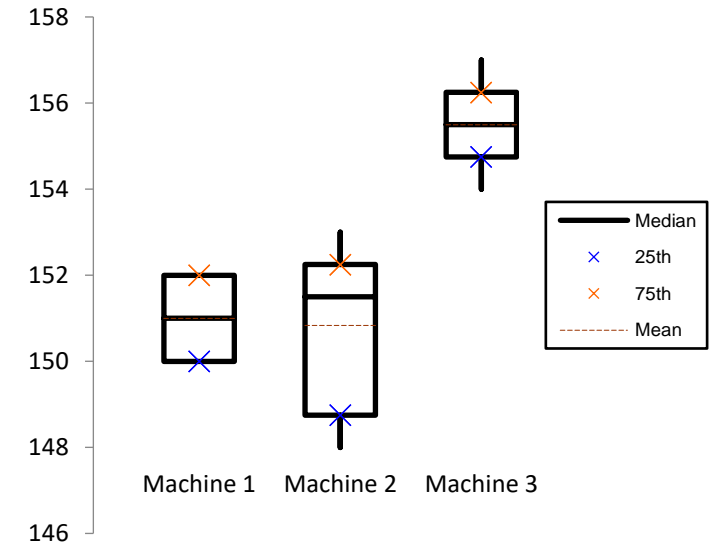
ANOVA

ANOVA

$$F = \frac{\frac{SS_{\text{between}}}{df_{\text{between}}}}{\frac{SS_{\text{within}}}{df_{\text{within}}}}$$

$$F = \frac{MSS_{\text{between}}}{MSS_{\text{within}}}$$

❖ $SST = SS_{\text{between (or treatment, or column)}} + SS_{\text{within (or error)}}$



ANOVA

ANOVA

| Machine 1 | Machine 2 | Machine 3 |
|-------------------|----------------------|----------------------|
| 150 | 153 | 156 |
| 151 | 152 | 154 |
| 152 | 148 | 155 |
| 152 | 151 | 156 |
| 151 | 149 | 157 |
| 150 | 152 | 155 |
| $\bar{x}_1 = 151$ | $\bar{x}_2 = 150.83$ | $\bar{x}_3 = 155.50$ |

❖ Null hypothesis: $H_0: \mu_1 = \mu_2 = \mu_3$

❖ Alternative hypothesis: H_a : Means are not all equal

Check at 95% confidence level.

❖ $SS_{\text{between (or treatment, or column)}}$

❖ $SS_{\text{within (or error)}}$

$$F = \frac{\frac{SS_{\text{between}}}{df_{\text{between}}}}{\frac{SS_{\text{within}}}{df_{\text{within}}}}$$

$$F = \frac{MSS_{\text{between}}}{MSS_{\text{within}}}$$

ANOVA

ANOVA

| Machine 1 | Machine 2 | Machine 3 | QG |
|-------------------|----------------------|----------------------|----|
| 150 | 153 | 156 | |
| 151 | 152 | 154 | |
| 152 | 148 | 155 | |
| 152 | 151 | 156 | |
| 151 | 149 | 157 | |
| 150 | 152 | 155 | |
| $\bar{x}_1 = 151$ | $\bar{x}_2 = 150.83$ | $\bar{x}_3 = 155.50$ | |

❖ $SS_{\text{within}} = 4.00 + 18.83 + 5.50 = 28.33$

| Machine 1 | $x_1 - \bar{x}_1$ | $Sqr(x_1 - \bar{x}_1)$ | Machine 2 | $x_2 - \bar{x}_2$ | $Sqr(x_2 - \bar{x}_2)$ | Machine 3 | $x_3 - \bar{x}_3$ | $Sqr(x_3 - \bar{x}_3)$ | |
|-----------|-------------------|------------------------|-----------|-------------------|------------------------|-----------|-------------------|------------------------|--------|
| 150.00 | -1.00 | 1.00 | 153.00 | 2.17 | 4.69 | 156.00 | 0.50 | 0.25 | |
| 151.00 | 0.00 | 0.00 | 152.00 | 1.17 | 1.36 | 154.00 | -1.50 | 2.25 | |
| 152.00 | 1.00 | 1.00 | 148.00 | -2.83 | 8.03 | 155.00 | -0.50 | 0.25 | |
| 152.00 | 1.00 | 1.00 | 151.00 | 0.17 | 0.03 | 156.00 | 0.50 | 0.25 | |
| 151.00 | 0.00 | 0.00 | 149.00 | -1.83 | 3.36 | 157.00 | 1.50 | 2.25 | |
| 150.00 | -1.00 | 1.00 | 152.00 | 1.17 | 1.36 | 155.00 | -0.50 | 0.25 | |
| 151.00 | | | 150.83 | | | 155.50 | | | 152.44 |
| | | 4.00 | | | 18.83 | | | 5.50 | |

ANOVA

ANOVA

| Machine 1 | Machine 2 | Machine 3 | QG |
|-------------------|----------------------|----------------------|----|
| 150 | 153 | 156 | |
| 151 | 152 | 154 | |
| 152 | 148 | 155 | |
| 152 | 151 | 156 | |
| 151 | 149 | 157 | |
| 150 | 152 | 155 | |
| $\bar{x}_1 = 151$ | $\bar{x}_2 = 150.83$ | $\bar{x}_3 = 155.50$ | |

❖ $SS_{\text{between}} = (2.07 + 2.58 + 9.36) \times 6 = 84.06$

| Machine 1 | $x_1 - \bar{x}_1$ | $Sqr(x_1 - \bar{x}_1)$ | Machine 2 | $x_2 - \bar{x}_2$ | $Sqr(x_2 - \bar{x}_2)$ | Machine 3 | $x_3 - \bar{x}_3$ | $Sqr(x_3 - \bar{x}_3)$ | |
|-----------|-------------------|------------------------|-----------|-------------------|------------------------|-----------|-------------------|------------------------|--------|
| 150.00 | -1.00 | 1.00 | 153.00 | 2.17 | 4.69 | 156.00 | 0.50 | 0.25 | |
| 151.00 | 0.00 | 0.00 | 152.00 | 1.17 | 1.36 | 154.00 | -1.50 | 2.25 | |
| 152.00 | 1.00 | 1.00 | 148.00 | -2.83 | 8.03 | 155.00 | -0.50 | 0.25 | |
| 152.00 | 1.00 | 1.00 | 151.00 | 0.17 | 0.03 | 156.00 | 0.50 | 0.25 | |
| 151.00 | 0.00 | 0.00 | 149.00 | -1.83 | 3.36 | 157.00 | 1.50 | 2.25 | |
| 150.00 | -1.00 | 1.00 | 152.00 | 1.17 | 1.36 | 155.00 | -0.50 | 0.25 | |
| 151.00 | | | 150.83 | | | 155.50 | | | 152.44 |
| | | 4.00 | | | 18.83 | | | 5.50 | |
| | -1.44 | 2.07 | | -1.61 | 2.58 | | 3.06 | 9.36 | |

ANOVA

ANOVA

| Machine 1 | Machine 2 | Machine 3 | QG |
|-------------------|----------------------|----------------------|----|
| 150 | 153 | 156 | |
| 151 | 152 | 154 | |
| 152 | 148 | 155 | |
| 152 | 151 | 156 | |
| 151 | 149 | 157 | |
| 150 | 152 | 155 | |
| $\bar{x}_1 = 151$ | $\bar{x}_2 = 150.83$ | $\bar{x}_3 = 155.50$ | |

❖ $SS_{\text{within}} = 4.00 + 18.83 + 5.50 = 28.33$

❖ $SS_{\text{between}} = (2.07 + 2.58 + 9.36) \times 6 = 84.06$

| Machine 1 | $x_1 - \bar{x}_1$ | $Sqr(x_1 - \bar{x}_1)$ | Machine 2 | $x_2 - \bar{x}_2$ | $Sqr(x_2 - \bar{x}_2)$ | Machine 3 | $x_3 - \bar{x}_3$ | $Sqr(x_3 - \bar{x}_3)$ | |
|-----------|-------------------|------------------------|-----------|-------------------|------------------------|-----------|-------------------|------------------------|--------|
| 150.00 | -1.00 | 1.00 | 153.00 | 2.17 | 4.69 | 156.00 | 0.50 | 0.25 | |
| 151.00 | 0.00 | 0.00 | 152.00 | 1.17 | 1.36 | 154.00 | -1.50 | 2.25 | |
| 152.00 | 1.00 | 1.00 | 148.00 | -2.83 | 8.03 | 155.00 | -0.50 | 0.25 | |
| 152.00 | 1.00 | 1.00 | 151.00 | 0.17 | 0.03 | 156.00 | 0.50 | 0.25 | |
| 151.00 | 0.00 | 0.00 | 149.00 | -1.83 | 3.36 | 157.00 | 1.50 | 2.25 | |
| 150.00 | -1.00 | 1.00 | 152.00 | 1.17 | 1.36 | 155.00 | -0.50 | 0.25 | |
| 151.00 | | | 150.83 | | | 155.50 | | | 152.44 |
| | | 4.00 | | | 18.83 | | | 5.50 | |
| | -1.44 | 2.07 | | -1.61 | 2.58 | | 3.06 | 9.36 | |

ANOVA

ANOVA

❖ $SST = SS_{\text{between(or treatment)}} + SS_{\text{within(or error)}}$

❖ $SST = 84.06 + 28.33 = 112.39$

❖ Degrees of freedom

❖ $\text{Total df} = \text{df}_{\text{between(or treatment)}} + \text{df}_{\text{within(or error)}}$

❖ $(N-1) = (C-1) + (N-C)$

❖ $\text{df}_{\text{between}} = 3-1=2,$

❖ $\text{df}_{\text{total}} = 17, \text{df}_{\text{within}} = 17-2=15$

| Machine 1 | Machine 2 | Machine 3 | QG |
|-------------------|----------------------|----------------------|----|
| 150 | 153 | 156 | |
| 151 | 152 | 154 | |
| 152 | 148 | 155 | |
| 152 | 151 | 156 | |
| 151 | 149 | 157 | |
| 150 | 152 | 155 | |
| $\bar{x}_1 = 151$ | $\bar{x}_2 = 150.83$ | $\bar{x}_3 = 155.50$ | |

❖ $SS_{\text{within}} = 28.33$

❖ $SS_{\text{between}} = 84.06$

ANOVA

ANOVA

❖ Mean Sum of Square = SS / df

❖ $MSS_{\text{between}} = SS_{\text{between}} / df_{\text{between}}$

❖ $MSS_{\text{between}} = 84.06 / 2 = 42.03$

❖ $MSS_{\text{within}} = SS_{\text{within}} / df_{\text{within}}$

❖ $MSS_{\text{within}} = 28.33 / 15 = 1.89$

❖ $F = MSS_{\text{between}} / MSS_{\text{within}} = 42.03 / 1.89 = 22.24$

| Machine 1 | Machine 2 | Machine 3 | QG |
|-------------------|----------------------|----------------------|----|
| 150 | 153 | 156 | |
| 151 | 152 | 154 | |
| 152 | 148 | 155 | |
| 152 | 151 | 156 | |
| 151 | 149 | 157 | |
| 150 | 152 | 155 | |
| $\bar{x}_1 = 151$ | $\bar{x}_2 = 150.83$ | $\bar{x}_3 = 155.50$ | |

❖ $SS_{\text{within}} = 28.33$

❖ $SS_{\text{between}} = 84.06$

❖ $df_{\text{within}} = 15$

❖ $df_{\text{between}} = 2$

ANOVA

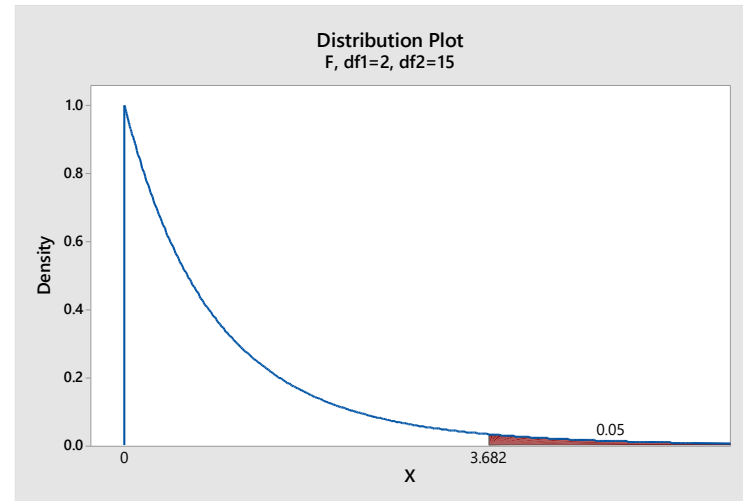
Critical Test Statistic

F - Distribution ($\alpha = 0.05$ in the Right Tail)

| df ₂ \ df ₁ | | Numerator Degrees of Freedom | | | | | | | | |
|-----------------------------------|-----|------------------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
| 1 | 2 | 161.45 | 199.50 | 215.71 | 224.58 | 230.16 | 233.99 | 236.77 | 238.88 | 240.54 |
| 2 | 3 | 18.513 | 19.000 | 19.164 | 19.247 | 19.296 | 19.330 | 19.353 | 19.371 | 19.385 |
| 3 | 4 | 10.128 | 9.5521 | 9.2766 | 9.1172 | 9.0135 | 8.9406 | 8.8867 | 8.8452 | 8.8123 |
| 4 | 5 | 7.7086 | 9.9443 | 6.5914 | 6.3882 | 6.2561 | 6.1631 | 6.0942 | 6.0410 | 6.9988 |
| 5 | 6 | 6.6079 | 5.7861 | 5.4095 | 5.1922 | 5.0503 | 4.9503 | 4.8759 | 4.8183 | 4.7725 |
| 6 | 7 | 5.9874 | 5.1433 | 4.7571 | 4.5337 | 4.3874 | 4.2839 | 4.2067 | 4.1468 | 4.0990 |
| 7 | 8 | 5.5914 | 4.7374 | 4.3468 | 4.1203 | 3.9715 | 3.8660 | 3.7870 | 3.7257 | 3.6767 |
| 8 | 9 | 5.3177 | 4.4590 | 4.0662 | 3.8379 | 3.6875 | 3.5806 | 3.5005 | 3.4381 | 3.3881 |
| 9 | 10 | 5.1174 | 4.2565 | 3.8625 | 3.6331 | 3.4817 | 3.3738 | 3.2927 | 3.2296 | 3.1789 |
| 10 | 11 | 4.9646 | 4.1028 | 3.7083 | 3.4780 | 3.3258 | 3.2172 | 3.1355 | 3.0717 | 3.0204 |
| 11 | 12 | 4.8443 | 3.9823 | 3.5874 | 3.3567 | 3.2039 | 3.0946 | 3.0123 | 2.9480 | 2.8962 |
| 12 | 13 | 4.7472 | 3.8853 | 3.4903 | 3.2592 | 3.1059 | 2.9961 | 2.9134 | 2.8486 | 2.7964 |
| 13 | 14 | 4.6672 | 3.8056 | 3.4105 | 3.1791 | 3.0254 | 2.9153 | 2.8321 | 2.7669 | 2.7144 |
| 14 | 15 | 4.6001 | 3.7389 | 3.3439 | 3.1122 | 2.9582 | 2.8477 | 2.7642 | 2.6987 | 2.6458 |
| 15 | 16 | 4.5431 | 3.6823 | 3.2874 | 3.0556 | 2.9013 | 2.7905 | 2.7066 | 2.6408 | 2.5876 |
| 16 | 17 | 4.4940 | 3.6337 | 3.2389 | 3.0069 | 2.8524 | 2.7413 | 2.6572 | 2.5911 | 2.5377 |
| 17 | 18 | 4.4513 | 3.5915 | 3.1968 | 2.9647 | 2.8100 | 2.6987 | 2.6143 | 2.5480 | 2.4943 |
| 18 | 19 | 4.4139 | 3.5546 | 3.1599 | 2.9277 | 2.7729 | 2.6613 | 2.5767 | 2.5102 | 2.4563 |
| 19 | 20 | 4.3807 | 3.5219 | 3.1274 | 2.8951 | 2.7401 | 2.6283 | 2.5435 | 2.4768 | 2.4227 |
| 20 | 21 | 4.3512 | 3.4928 | 3.0984 | 2.8661 | 2.7109 | 2.5990 | 2.5140 | 2.4471 | 2.3928 |
| 21 | 22 | 4.3248 | 3.4668 | 3.0725 | 2.8401 | 2.6848 | 2.5727 | 2.4876 | 2.4205 | 2.3660 |
| 22 | 23 | 4.3009 | 3.4434 | 3.0491 | 2.8167 | 2.6613 | 2.5491 | 2.4638 | 2.3965 | 2.3419 |
| 23 | 24 | 4.2793 | 3.4221 | 3.0280 | 2.7955 | 2.6400 | 2.5277 | 2.4422 | 2.3748 | 2.3201 |
| 24 | 25 | 4.2597 | 3.4028 | 3.0088 | 2.7763 | 2.6207 | 2.5082 | 2.4226 | 2.3551 | 2.3002 |
| 25 | 26 | 4.2417 | 3.3852 | 2.9912 | 2.7587 | 2.6030 | 2.4904 | 2.4047 | 2.3371 | 2.2821 |
| 26 | 27 | 4.2252 | 3.3690 | 2.9752 | 2.7426 | 2.5868 | 2.4741 | 2.3883 | 2.3205 | 2.2655 |
| 27 | 28 | 4.2100 | 3.3541 | 2.9604 | 2.7278 | 2.5719 | 2.4591 | 2.3732 | 2.3053 | 2.2501 |
| 28 | 29 | 4.1960 | 3.3404 | 2.9467 | 2.7141 | 2.5581 | 2.4453 | 2.3593 | 2.2913 | 2.2360 |
| 29 | 30 | 4.1830 | 3.3277 | 2.9340 | 2.7014 | 2.5454 | 2.4324 | 2.3463 | 2.2783 | 2.2229 |
| 30 | 40 | 4.1709 | 3.3158 | 2.9223 | 2.6896 | 2.5336 | 2.4205 | 2.3343 | 2.2662 | 2.2107 |
| 40 | 60 | 4.0847 | 3.2317 | 2.8387 | 2.6060 | 2.4495 | 2.3359 | 2.2490 | 2.1802 | 2.1240 |
| 60 | 120 | 4.0012 | 3.1504 | 2.7581 | 2.5252 | 2.3683 | 2.2541 | 2.1665 | 2.0970 | 2.0401 |
| 120 | ∞ | 3.9201 | 3.0718 | 2.6802 | 2.4472 | 2.2899 | 2.1750 | 2.0868 | 2.0164 | 1.9588 |
| ∞ | ∞ | 3.8415 | 2.9957 | 2.6049 | 2.3719 | 2.2141 | 2.0986 | 2.0096 | 1.9384 | 1.8799 |

$$F = \frac{\frac{SS_{\text{between}}}{df_{\text{between}}}}{\frac{SS_{\text{within}}}{df_{\text{within}}}}$$

- ❖ Numerator (between) df = 2
- ❖ Denominator (within) df = 15



- ❖ $\alpha = 0.05$ One Tail
- ❖ $F_{0.05, 2, 15} = 3.68$

ANOVA

ANOVA

❖ $F = \text{MSS}_{\text{between}} / \text{MSS}_{\text{within}} = 42.03 / 1.89 = 22.24$

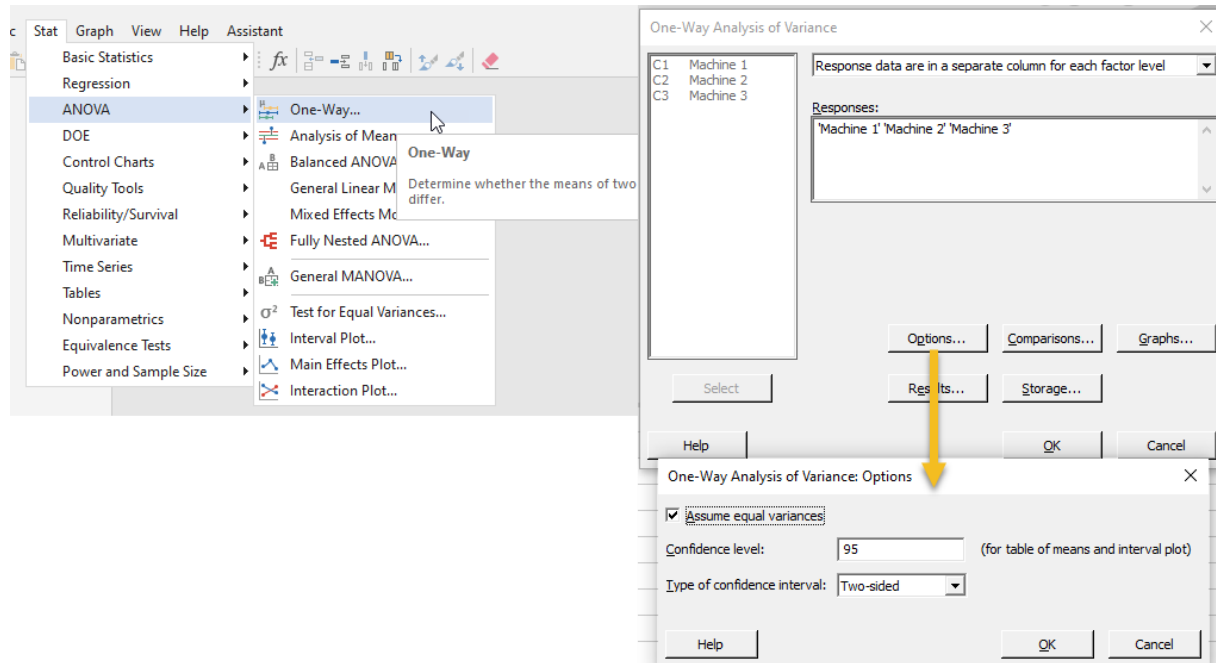
❖ Compare this with F_{critical}

❖ $F(0.05, 2, 15) = 3.68$

❖ Reject Null Hypothesis

ANOVA

ANOVA- Minitab



18 ONE WAY ANOVA.MTW

One-way ANOVA: Machine 1, Machine 2, Machine 3

Method

Null hypothesis All means are equal
 Alternative hypothesis Not all means are equal
 Significance level $\alpha = 0.05$

Equal variances were assumed for the analysis.

Factor Information

| Factor | Levels | Values |
|--------|--------|---------------------------------|
| Factor | 3 | Machine 1, Machine 2, Machine 3 |

Analysis of Variance

| Source | DF | Adj SS | Adj MS | F-Value | P-Value |
|--------|----|--------|--------|---------|---------|
| Factor | 2 | 84.11 | 42.056 | 22.26 | 0.000 |
| Error | 15 | 28.33 | 1.889 | | |
| Total | 17 | 112.44 | | | |

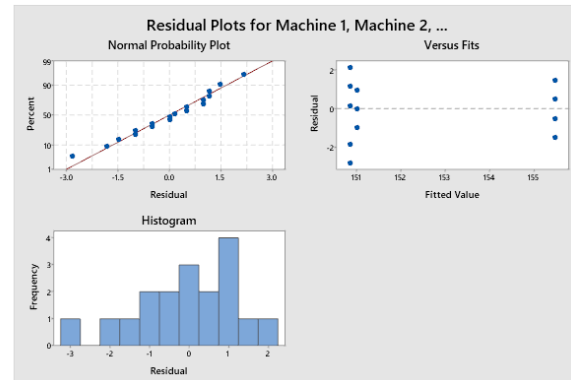
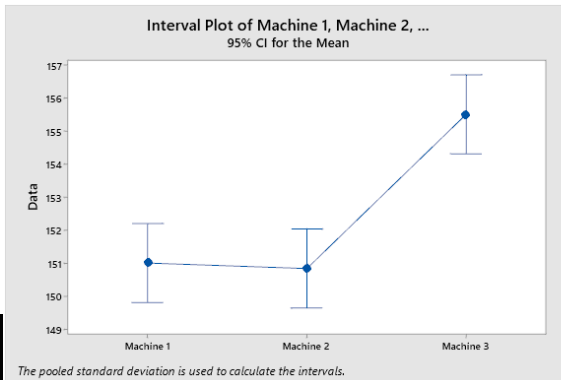
Model Summary

| S | R-sq | R-sq(adj) | R-sq(pred) |
|---------|--------|-----------|------------|
| 1.37437 | 74.80% | 71.44% | 63.72% |

Means

| Factor | N | Mean | StDev | 95% CI |
|-----------|---|---------|-------|--------------------|
| Machine 1 | 6 | 151.000 | 0.894 | (149.804, 152.196) |
| Machine 2 | 6 | 150.833 | 1.941 | (149.637, 152.029) |
| Machine 3 | 6 | 155.500 | 1.049 | (154.304, 156.696) |

Pooled StDev = 1.37437



ANOVA

Variance Tests

❖ Chi-square test

- ❖ For testing the population variance against a specified value
- ❖ testing goodness of fit of some probability distribution
- ❖ testing for independence of two attributes (Contingency Tables)

❖ F-test

- ❖ for testing equality of two variances from different populations
- ❖ for testing equality of several means with technique of ANOVA.

Variance Tests – Chi-Square

Goodness of Fit Test (Chi Square)

- ❖ To test if the sample is coming from a population with specific distribution.
- ❖ Other goodness-of-fit tests are
 - ❖ Anderson-Darling
 - ❖ Kolmogorov-Smirnov

*Goodness of Fit
Test*

Goodness of Fit Test (Chi Square)

- ❖ H_0 : The data follow a specified distribution.
- ❖ H_a : The data do not follow the specified distribution.
- ❖ Calculated Statistic: $\chi^2 = \sum_{i=1}^k \frac{(O-E)^2}{E}$
- ❖ Critical Statistic: Chi square for k-1 degrees of freedom for specific alpha.

*Goodness of Fit
Test*

Goodness of Fit Test (Chi Square)

- ❖ A coin is flipped 100 times. Number of heads and tails are noted. Is this coin biased? Check with 95% Confidence Level.

| | |
|------|----|
| Head | 40 |
| Tail | 60 |

*Goodness of Fit
Test*

Ho: Coin is not biased.
Ha: Coin is biased.
 $\alpha = 0.05$

- ❖ Example 1: A coin is flipped 100 times. Number of heads and tails are noted. Is this coin biased? Check with 95% Confidence Level.

| | |
|------|----|
| Head | 40 |
| Tail | 60 |

Goodness of Fit – Chi-Square

Variance Tests

❖ Chi-square test

- ❖ For testing the population variance against a specified value
- ❖ testing goodness of fit of some probability distribution
- ❖ testing for independence of two attributes (Contingency Tables)

❖ F-test

- ❖ for testing equality of two variances from different populations
- ❖ for testing equality of several means with technique of ANOVA.

Variance Tests – Chi-Square

Contingency Tables

- ❖ To find relationship between two discrete variables.

| | Smoker | Non Smoker | |
|--------|--------|------------|-----|
| Male | 60 | 40 | 100 |
| Female | 35 | 40 | 75 |
| | 95 | 80 | 175 |

| | Operator 1 | Operator 2 | Operator 3 | |
|---------|------------|------------|------------|-----|
| Shift 1 | 22 | 26 | 23 | 71 |
| Shift 2 | 28 | 62 | 26 | 116 |
| Shift 3 | 72 | 22 | 66 | 160 |
| | 122 | 110 | 115 | 347 |

*Contingency
Tables*

| | Smoker | Non Smoker | |
|--------|--------|------------|-----|
| Male | 60 | 40 | 100 |
| Female | 35 | 40 | 75 |
| | 95 | 80 | 175 |

- ❖ Null hypothesis is that there is no relationship between the row and column variables.
- ❖ Alternate hypothesis is that there is a relationship. Alternate hypothesis does not tell what type of relationship exists.

| | Operator 1 | Operator 2 | Operator 3 | |
|---------|------------|------------|------------|-----|
| Shift 1 | 22 | 26 | 23 | 71 |
| Shift 2 | 28 | 62 | 26 | 116 |
| Shift 3 | 72 | 22 | 66 | 160 |
| | 122 | 110 | 115 | 347 |

Contingency Tables

Calculating Test Statistic (Chi Square)

$$\chi^2 = \sum_{i=1}^k \frac{(O-E)^2}{E}$$

| | Operator 1 | Operator 2 | Operator 3 | |
|---------|------------|------------|------------|-----|
| Shift 1 | 22 | 26 | 23 | 71 |
| Shift 2 | 28 | 62 | 26 | 116 |
| Shift 3 | 72 | 22 | 66 | 160 |
| | 122 | 110 | 115 | 347 |

Contingency Tables

Calculating Test Statistic (Chi Square)

| <u>OBSERVED</u> | Operator 1 | Operator 2 | Operator 3 | |
|-----------------|------------|------------|------------|-----|
| Shift 1 | 22 | 26 | 23 | 71 |
| Shift 2 | 28 | 62 | 26 | 116 |
| Shift 3 | 72 | 22 | 66 | 160 |
| | 122 | 110 | 115 | 347 |

| <u>EXPECTED</u> | Operator 1 | Operator 2 | Operator 3 | |
|-----------------|-------------|-------------|-------------|-----|
| Shift 1 | 122x71/347 | 110x71/347 | 115x71/347 | 71 |
| Shift 2 | 122x116/347 | 110x116/347 | 115x116/347 | 116 |
| Shift 3 | 122x160/347 | 110x160/347 | 115x160/347 | 160 |
| | 122 | 110 | 115 | 347 |

$$\chi^2 = \sum_{i=1}^k \frac{(O-E)^2}{E}$$

Contingency Tables

Calculating Test Statistic (Chi Square)

| <u>OBSERVED</u> | Operator 1 | Operator 2 | Operator 3 | |
|-----------------|------------|------------|------------|-----|
| Shift 1 | 22 | 26 | 23 | 71 |
| Shift 2 | 28 | 62 | 26 | 116 |
| Shift 3 | 72 | 22 | 66 | 160 |
| | 122 | 112 | 115 | 347 |

| <u>EXPECTED</u> | Operator 1 | Operator 2 | Operator 3 | |
|-----------------|-------------|-------------|-------------|-----|
| Shift 1 | 122x71/347 | 110x71/347 | 115x71/347 | 71 |
| Shift 2 | 122x116/347 | 110x116/347 | 115x116/347 | 116 |
| Shift 3 | 122x160/347 | 110x160/347 | 115x160/347 | 160 |
| | 122 | 110 | 115 | 347 |

| <u>EXPECTED</u> | Operator 1 | Operator 2 | Operator 3 | |
|-----------------|------------|------------|------------|-----|
| Shift 1 | 24.96 | 22.51 | 23.53 | 71 |
| Shift 2 | 40.78 | 36.77 | 38.44 | 116 |
| Shift 3 | 56.25 | 50.72 | 53.02 | 160 |
| | 122 | 112 | 115 | 347 |

$$\chi^2 = \sum_{i=1}^k \frac{(O-E)^2}{E}$$

Contingency Tables

Calculating Test Statistic (Chi Square)

| <u>OBSERVED</u> | Operator 1 | Operator 2 | Operator 3 | |
|-----------------|------------|------------|------------|-----|
| Shift 1 | 22 | 26 | 23 | 71 |
| Shift 2 | 28 | 62 | 26 | 116 |
| Shift 3 | 72 | 22 | 66 | 160 |
| | 122 | 110 | 115 | 347 |

| <u>EXPECTED</u> | Operator 1 | Operator 2 | Operator 3 | |
|-----------------|-------------|-------------|-------------|-----|
| Shift 1 | 122x71/347 | 110x71/347 | 115x71/347 | 71 |
| Shift 2 | 122x116/347 | 110x116/347 | 115x116/347 | 116 |
| Shift 3 | 122x160/347 | 110x160/347 | 115x160/347 | 160 |
| | 122 | 110 | 115 | 347 |

| <u>(O-E)²/E</u> | Operator 1 | Operator 2 | Operator 3 | |
|----------------------------|---------------------------------------|------------|------------|-----|
| Shift 1 | (22-24.96) ² /24.96 = 0.35 | 0.54 | 0.01 | 71 |
| Shift 2 | (28-40.78) ² /40.78 = 4.00 | 17.31 | 4.03 | 116 |
| Shift 3 | (72-56.25) ² /56.25 = 4.41 | 16.26 | 3.18 | 160 |
| | 122 | 112 | 115 | 347 |

| <u>EXPECTED</u> | Operator 1 | Operator 2 | Operator 3 | |
|-----------------|------------|------------|------------|-----|
| Shift 1 | 24.96 | 22.51 | 23.53 | 71 |
| Shift 2 | 40.78 | 36.77 | 38.44 | 116 |
| Shift 3 | 56.25 | 50.72 | 53.02 | 160 |
| | 122 | 112 | 115 | 347 |

$$\chi^2 = \sum_{i=1}^k \frac{(O-E)^2}{E}$$

Contingency Tables

Calculating Test Statistic (Chi Square)

| $(O-E)^2/E$ | Operator 1 | Operator 2 | Operator 3 | |
|-------------|-----------------------------|------------|------------|-----|
| Shift 1 | $(22-24.96)^2/24.96 = 0.35$ | 0.54 | 0.01 | 71 |
| Shift 2 | $(28-40.78)^2/40.78 = 4.00$ | 17.31 | 4.03 | 116 |
| Shift 3 | $(72-56.25)^2/56.25 = 4.41$ | 16.26 | 3.18 | 160 |
| | 122 | 112 | 115 | 347 |

$$\underline{\underline{X^2 = 50.09}}$$

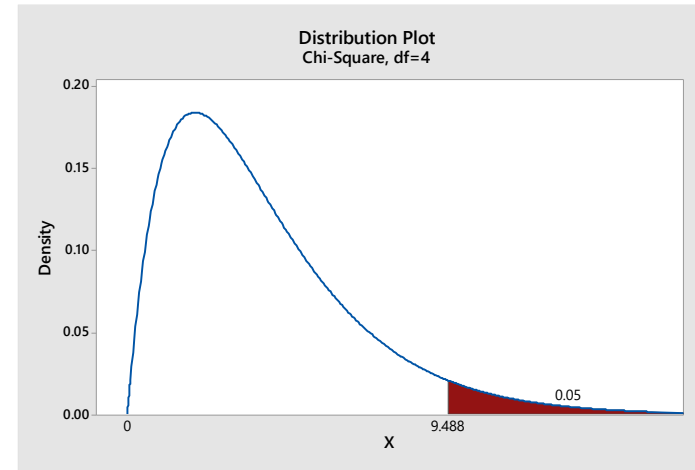
$$\chi^2 = \sum_{i=1}^k \frac{(O-E)^2}{E}$$

Contingency Tables

Critical Test Statistic

Percentage Points of the Chi-Square Distribution

| Degrees of Freedom | Probability of a larger value of χ^2 | | | | | | | | |
|--------------------|---|--------|--------|--------|--------|-------|-------|-------|-------|
| | 0.99 | 0.95 | 0.90 | 0.75 | 0.50 | 0.25 | 0.10 | 0.05 | 0.01 |
| 1 | 0.000 | 0.004 | 0.016 | 0.102 | 0.455 | 1.32 | 2.71 | 3.84 | 6.63 |
| 2 | 0.020 | 0.103 | 0.211 | 0.575 | 1.386 | 2.77 | 4.61 | 5.99 | 9.21 |
| 3 | 0.115 | 0.352 | 0.584 | 1.212 | 2.366 | 4.11 | 6.25 | 7.81 | 11.34 |
| 4 | 0.297 | 0.711 | 1.064 | 1.923 | 3.357 | 5.39 | 7.78 | 9.49 | 13.28 |
| 5 | 0.554 | 1.145 | 1.610 | 2.675 | 4.351 | 6.63 | 9.24 | 11.07 | 15.09 |
| 6 | 0.872 | 1.635 | 2.204 | 3.455 | 5.348 | 7.84 | 10.64 | 12.59 | 16.81 |
| 7 | 1.239 | 2.167 | 2.833 | 4.255 | 6.346 | 9.04 | 12.02 | 14.07 | 18.48 |
| 8 | 1.647 | 2.733 | 3.490 | 5.071 | 7.344 | 10.22 | 13.36 | 15.51 | 20.09 |
| 9 | 2.088 | 3.325 | 4.168 | 5.899 | 8.343 | 11.39 | 14.68 | 16.92 | 21.67 |
| 10 | 2.558 | 3.940 | 4.865 | 6.737 | 9.342 | 12.55 | 15.99 | 18.31 | 23.21 |
| 11 | 3.053 | 4.575 | 5.578 | 7.584 | 10.341 | 13.70 | 17.28 | 19.68 | 24.72 |
| 12 | 3.571 | 5.226 | 6.304 | 8.438 | 11.340 | 14.85 | 18.55 | 21.03 | 26.22 |
| 13 | 4.107 | 5.892 | 7.042 | 9.299 | 12.340 | 15.98 | 19.81 | 22.36 | 27.69 |
| 14 | 4.660 | 6.571 | 7.790 | 10.165 | 13.339 | 17.12 | 21.06 | 23.68 | 29.14 |
| 15 | 5.229 | 7.261 | 8.547 | 11.037 | 14.339 | 18.25 | 22.31 | 25.00 | 30.58 |
| 16 | 5.812 | 7.962 | 9.312 | 11.912 | 15.338 | 19.37 | 23.54 | 26.30 | 32.00 |
| 17 | 6.408 | 8.672 | 10.085 | 12.792 | 16.338 | 20.49 | 24.77 | 27.59 | 33.41 |
| 18 | 7.015 | 9.390 | 10.865 | 13.675 | 17.338 | 21.60 | 25.99 | 28.87 | 34.80 |
| 19 | 7.633 | 10.117 | 11.651 | 14.562 | 18.338 | 22.72 | 27.20 | 30.14 | 36.19 |
| 20 | 8.260 | 10.851 | 12.443 | 15.452 | 19.337 | 23.83 | 28.41 | 31.41 | 37.57 |
| 22 | 9.542 | 12.338 | 14.041 | 17.240 | 21.337 | 26.04 | 30.81 | 33.92 | 40.29 |
| 24 | 10.856 | 13.848 | 15.659 | 19.037 | 23.337 | 28.24 | 33.20 | 36.42 | 42.98 |
| 26 | 12.198 | 15.379 | 17.292 | 20.843 | 25.336 | 30.43 | 35.56 | 38.89 | 45.64 |
| 28 | 13.565 | 16.928 | 18.939 | 22.657 | 27.336 | 32.62 | 37.92 | 41.34 | 48.28 |
| 30 | 14.953 | 18.493 | 20.599 | 24.478 | 29.336 | 34.80 | 40.26 | 43.77 | 50.89 |
| 40 | 22.164 | 26.509 | 29.051 | 33.660 | 39.335 | 45.62 | 51.80 | 55.76 | 63.69 |
| 50 | 27.707 | 34.764 | 37.689 | 42.942 | 49.335 | 56.33 | 63.17 | 67.50 | 76.15 |
| 60 | 37.485 | 43.188 | 46.459 | 52.294 | 59.335 | 66.98 | 74.40 | 79.08 | 88.38 |



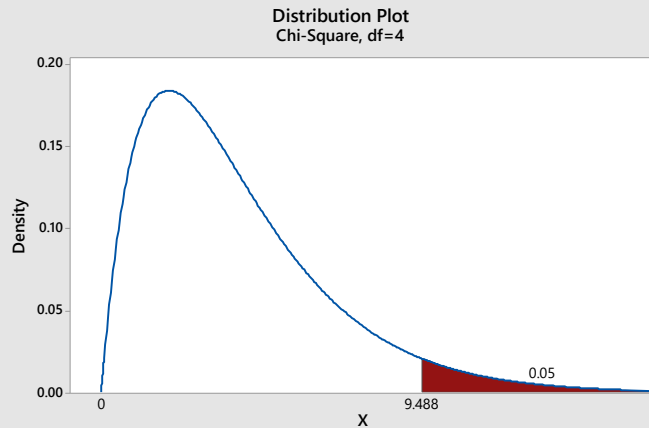
- ❖ $Df = (r-1)(c-1) = 4$
- ❖ $\alpha = 0.05$ One Tail
- ❖ χ^2 Critical = 9.49

Contingency Tables

Critical Test Statistic

Percentage Points of the Chi-Square Distribution

| Degrees of Freedom | Probability of a larger value of χ^2 | | | | | | | | |
|--------------------|---|--------|--------|--------|--------|-------|-------|-------|-------|
| | 0.99 | 0.95 | 0.90 | 0.75 | 0.50 | 0.25 | 0.10 | 0.05 | 0.01 |
| 1 | 0.000 | 0.004 | 0.016 | 0.102 | 0.455 | 1.32 | 2.71 | 3.84 | 6.63 |
| 2 | 0.020 | 0.103 | 0.211 | 0.575 | 1.386 | 2.77 | 4.61 | 5.99 | 9.21 |
| 3 | 0.115 | 0.352 | 0.584 | 1.212 | 2.366 | 4.11 | 6.25 | 7.81 | 11.34 |
| 4 | 0.297 | 0.711 | 1.064 | 1.923 | 3.357 | 5.39 | 7.78 | 9.49 | 13.28 |
| 5 | 0.554 | 1.145 | 1.610 | 2.675 | 4.351 | 6.63 | 9.24 | 11.07 | 15.09 |
| 6 | 0.872 | 1.635 | 2.204 | 3.455 | 5.348 | 7.84 | 10.64 | 12.59 | 16.81 |
| 7 | 1.239 | 2.167 | 2.833 | 4.255 | 6.346 | 9.04 | 12.02 | 14.07 | 18.48 |
| 8 | 1.647 | 2.733 | 3.490 | 5.071 | 7.344 | 10.22 | 13.36 | 15.51 | 20.09 |
| 9 | 2.088 | 3.325 | 4.168 | 5.899 | 8.343 | 11.39 | 14.68 | 16.92 | 21.67 |
| 10 | 2.558 | 3.940 | 4.865 | 6.737 | 9.342 | 12.55 | 15.99 | 18.31 | 23.21 |
| 11 | 3.0 | | | | | | | 19.68 | 24.72 |
| 12 | 3.5 | | | | | | | 21.03 | 26.22 |
| 13 | 4.1 | | | | | | | 22.36 | 27.69 |
| 14 | 4.6 | | | | | | | 23.68 | 29.14 |
| 15 | 5.2 | | | | | | | 25.00 | 30.58 |
| 16 | 5.8 | | | | | | | 26.30 | 32.00 |
| 17 | 6.4 | | | | | | | 27.59 | 33.41 |
| 18 | 7.0 | | | | | | | 28.87 | 34.80 |
| 19 | 7.6 | | | | | | | 30.14 | 36.19 |
| 20 | 8.2 | | | | | | | 31.41 | 37.57 |
| 22 | 9.5 | | | | | | | 33.92 | 40.29 |
| 24 | 10.8 | | | | | | | 36.42 | 42.98 |
| 26 | 12.1 | | | | | | | 38.89 | 45.64 |
| 28 | 13.5 | | | | | | | 41.34 | 48.28 |
| 30 | 14.9 | | | | | | | 43.77 | 50.89 |
| 40 | 22.164 | 26.509 | 29.051 | 33.660 | 39.335 | 45.62 | 51.80 | 55.76 | 63.69 |
| 50 | 27.707 | 34.764 | 37.689 | 42.942 | 49.335 | 56.33 | 63.17 | 67.50 | 76.15 |
| 60 | 37.485 | 43.188 | 46.459 | 52.294 | 59.335 | 66.98 | 74.40 | 79.08 | 88.38 |



| <u>OBSERVED</u> | Operator 1 | Operator 2 | Operator 3 | |
|-----------------|------------|------------|------------|-----|
| Shift 1 | 22 | 26 | 23 | 71 |
| Shift 2 | 28 | 62 | 26 | 116 |
| Shift 3 | 72 | 22 | 66 | 160 |
| | 122 | 112 | 115 | 347 |

$$\chi^2(\text{calculated}) = 50.09$$

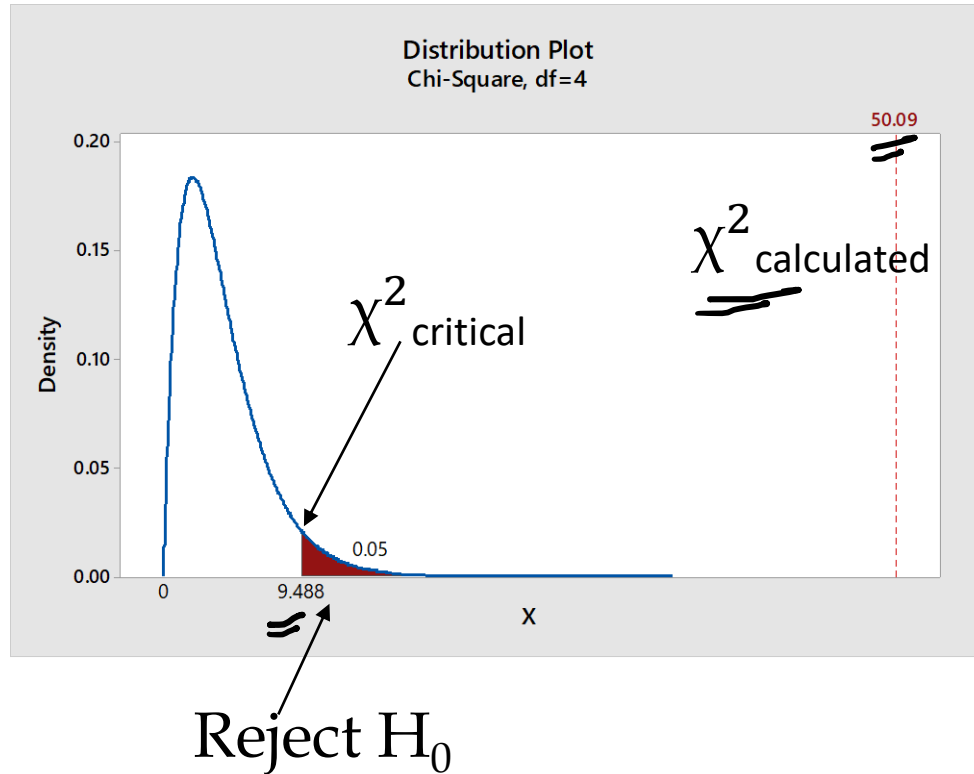
$$\chi^2(\text{critical}) = 9.49$$

Contingency Tables

Null hypothesis is that there is no relationship between the row and column variables.

Alternate hypothesis is that there is a relationship. Alternate hypothesis does not tell what type of relationship exists.

Alpha = 0.05



| <u>OBSERVED</u> | Operator 1 | Operator 2 | Operator 3 | |
|-----------------|------------|------------|------------|-----|
| Shift 1 | 22 | 26 | 23 | 71 |
| Shift 2 | 28 | 62 | 26 | 116 |
| Shift 3 | 72 | 22 | 66 | 160 |
| | 122 | 112 | 115 | 347 |

❖ $\chi^2(\text{calculated}) = 50.09$

❖ $\chi^2(\text{critical}) = 9.49$

Contingency Tables

- **Practice Exercise:**
- Calculate the Expected value for Non Smoker Male?
- What will be the degrees of freedom in this example?

| | Smoker | Non Smoker | |
|--------|--------|------------|-----|
| Male | 60 | 40 | 100 |
| Female | 35 | 40 | 75 |
| | 95 | 80 | 175 |

Contingency Tables

- **Practice Exercise: SOLUTION**
- Calculate the Expected value for Non Smoker Male? = $80 \times 100 / 175 = 45.71$
- What will be the degrees of freedom in this example? $(2-1)(2-1)=1$

| | Smoker | Non Smoker | |
|--------|--------|------------|-----|
| Male | 60 | 40 | 100 |
| Female | 35 | 40 | 75 |
| | 95 | 80 | 175 |

Contingency Tables

H₀: Coin is not biased.

H_a: Coin is biased.

Alpha = 0.05

- ❖ Example 1: A coin is flipped 100 times. Number of heads and tails are noted. Is this coin biased? Check with 95% Confidence Level.

$$\chi^2 = \sum_{i=1}^k \frac{(O-E)^2}{E}$$

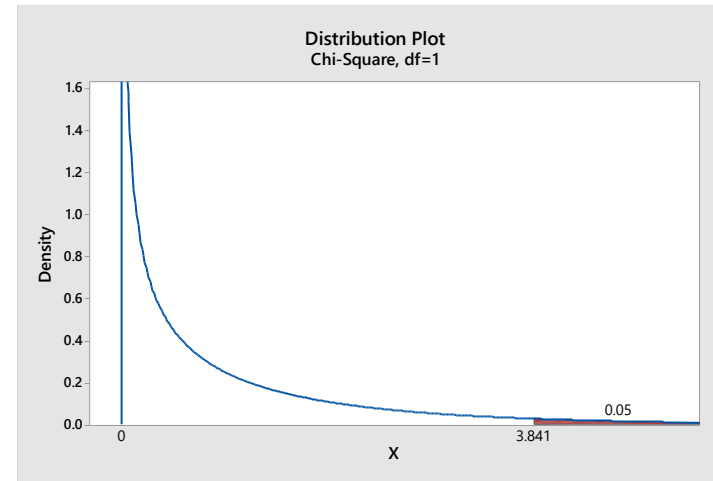
| Flip | Expected | Observed | O-E | (O-E) ² | (O-E) ² /E |
|------|----------|----------|-----|--------------------|-----------------------|
| Head | 50 | 40 | -10 | 100 | 2 |
| Tail | 50 | 60 | 10 | 100 | 2 |
| | | | | | |
| | | | | | $\chi^2 = 4$ |

Goodness of Fit – Chi-Square

Critical Test Statistic

Percentage Points of the Chi-Square Distribution

| Degrees of Freedom | Probability of a larger value of χ^2 | | | | | | | | |
|--------------------|---|--------|--------|--------|--------|-------|-------|-------|-------|
| | 0.99 | 0.95 | 0.90 | 0.75 | 0.50 | 0.25 | 0.10 | 0.05 | 0.01 |
| 1 | 0.000 | 0.004 | 0.016 | 0.102 | 0.455 | 1.32 | 2.71 | 3.84 | 6.63 |
| 2 | 0.020 | 0.103 | 0.211 | 0.575 | 1.386 | 2.77 | 4.61 | 5.99 | 9.21 |
| 3 | 0.115 | 0.352 | 0.584 | 1.212 | 2.366 | 4.11 | 6.25 | 7.81 | 11.34 |
| 4 | 0.297 | 0.711 | 1.064 | 1.923 | 3.357 | 5.39 | 7.78 | 9.49 | 13.28 |
| 5 | 0.554 | 1.145 | 1.610 | 2.675 | 4.351 | 6.63 | 9.24 | 11.07 | 15.09 |
| 6 | 0.872 | 1.635 | 2.204 | 3.455 | 5.348 | 7.84 | 10.64 | 12.59 | 16.81 |
| 7 | 1.239 | 2.167 | 2.833 | 4.255 | 6.346 | 9.04 | 12.02 | 14.07 | 18.48 |
| 8 | 1.647 | 2.733 | 3.490 | 5.071 | 7.344 | 10.22 | 13.36 | 15.51 | 20.09 |
| 9 | 2.088 | 3.325 | 4.168 | 5.899 | 8.343 | 11.39 | 14.68 | 16.92 | 21.67 |
| 10 | 2.558 | 3.940 | 4.865 | 6.737 | 9.342 | 12.55 | 15.99 | 18.31 | 23.21 |
| 11 | 3.053 | 4.575 | 5.578 | 7.584 | 10.341 | 13.70 | 17.28 | 19.68 | 24.72 |
| 12 | 3.571 | 5.226 | 6.304 | 8.438 | 11.340 | 14.85 | 18.55 | 21.03 | 26.22 |
| 13 | 4.107 | 5.892 | 7.042 | 9.299 | 12.340 | 15.98 | 19.81 | 22.36 | 27.69 |
| 14 | 4.660 | 6.571 | 7.790 | 10.165 | 13.339 | 17.12 | 21.06 | 23.68 | 29.14 |
| 15 | 5.229 | 7.261 | 8.547 | 11.037 | 14.339 | 18.25 | 22.31 | 25.00 | 30.58 |
| 16 | 5.812 | 7.962 | 9.312 | 11.912 | 15.338 | 19.37 | 23.54 | 26.30 | 32.00 |
| 17 | 6.408 | 8.672 | 10.085 | 12.792 | 16.338 | 20.49 | 24.77 | 27.59 | 33.41 |
| 18 | 7.015 | 9.390 | 10.865 | 13.675 | 17.338 | 21.60 | 25.99 | 28.87 | 34.80 |
| 19 | 7.633 | 10.117 | 11.651 | 14.562 | 18.338 | 22.72 | 27.20 | 30.14 | 36.19 |
| 20 | 8.260 | 10.851 | 12.443 | 15.452 | 19.337 | 23.83 | 28.41 | 31.41 | 37.57 |
| 22 | 9.542 | 12.338 | 14.041 | 17.240 | 21.337 | 26.04 | 30.81 | 33.92 | 40.29 |
| 24 | 10.856 | 13.848 | 15.659 | 19.037 | 23.337 | 28.24 | 33.20 | 36.42 | 42.98 |
| 26 | 12.198 | 15.379 | 17.292 | 20.843 | 25.336 | 30.43 | 35.56 | 38.89 | 45.64 |
| 28 | 13.565 | 16.928 | 18.939 | 22.657 | 27.336 | 32.62 | 37.92 | 41.34 | 48.28 |
| 30 | 14.953 | 18.493 | 20.599 | 24.478 | 29.336 | 34.80 | 40.26 | 43.77 | 50.89 |
| 40 | 22.164 | 26.509 | 29.051 | 33.660 | 39.335 | 45.62 | 51.80 | 55.76 | 63.69 |
| 50 | 27.707 | 34.764 | 37.689 | 42.942 | 49.335 | 56.33 | 63.17 | 67.50 | 76.15 |
| 60 | 37.485 | 43.188 | 46.459 | 52.294 | 59.335 | 66.98 | 74.40 | 79.08 | 88.38 |



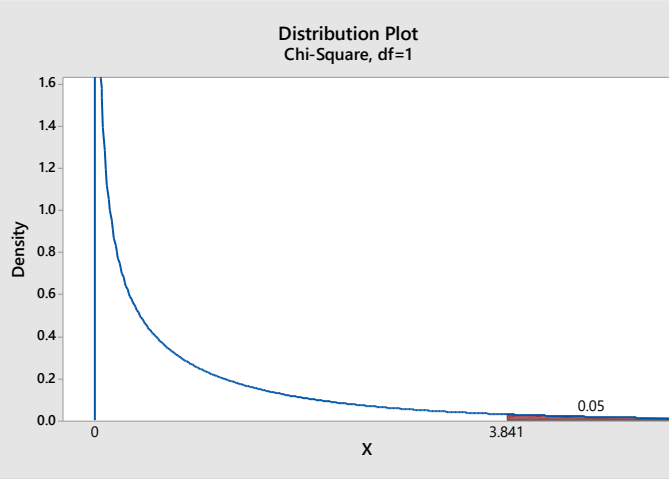
- ❖ $\alpha = 0.05$ One Tail
- ❖ $Df = 1$
- ❖ χ^2 Critical = 3.84

Goodness of Fit – Chi-Square

Critical Test Statistic

Percentage Points of the Chi-Square Distribution

| Degrees of Freedom | Probability of a larger value of χ^2 | | | | | | | | |
|--------------------|---|--------|--------|--------|--------|-------|-------|-------|-------|
| | 0.99 | 0.95 | 0.90 | 0.75 | 0.50 | 0.25 | 0.10 | 0.05 | 0.01 |
| 1 | 0.000 | 0.004 | 0.016 | 0.102 | 0.455 | 1.32 | 2.71 | 3.84 | 6.63 |
| 2 | 0.020 | 0.103 | 0.211 | 0.575 | 1.386 | 2.77 | 4.61 | 5.99 | 9.21 |
| 3 | 0.115 | 0.352 | 0.584 | 1.212 | 2.366 | 4.11 | 6.25 | 7.81 | 11.34 |
| 4 | 0.297 | 0.711 | 1.064 | 1.923 | 3.357 | 5.39 | 7.78 | 9.49 | 13.28 |
| 5 | 0.554 | 1.145 | 1.610 | 2.675 | 4.351 | 6.63 | 9.24 | 11.07 | 15.09 |
| 6 | 0.872 | 1.635 | 2.204 | 3.455 | 5.348 | 7.84 | 10.64 | 12.59 | 16.81 |
| 7 | 1.239 | 2.167 | 2.833 | 4.255 | 6.346 | 9.04 | 12.02 | 14.07 | 18.48 |
| 8 | 1.647 | 2.733 | 3.490 | 5.071 | 7.344 | 10.22 | 13.36 | 15.51 | 20.09 |
| 9 | 2.088 | 3.325 | 4.168 | 5.899 | 8.343 | 11.39 | 14.68 | 16.92 | 21.67 |
| 10 | 2.558 | 3.940 | 4.865 | 6.737 | 9.342 | 12.55 | 15.99 | 18.31 | 23.21 |
| 11 | | | | | | | | 19.68 | 24.72 |
| 12 | | | | | | | | 21.03 | 26.22 |
| 13 | | | | | | | | 22.36 | 27.69 |
| 14 | | | | | | | | 23.68 | 29.14 |
| 15 | | | | | | | | 25.00 | 30.58 |
| 16 | | | | | | | | 26.30 | 32.00 |
| 17 | | | | | | | | 27.59 | 33.41 |
| 18 | | | | | | | | 28.87 | 34.80 |
| 19 | | | | | | | | 30.14 | 36.19 |
| 20 | | | | | | | | 31.41 | 37.57 |
| 22 | | | | | | | | 33.92 | 40.29 |
| 24 | | | | | | | | 36.42 | 42.98 |
| 26 | | | | | | | | 38.89 | 45.64 |
| 28 | | | | | | | | 41.34 | 48.28 |
| 30 | | | | | | | | 43.77 | 50.89 |
| 40 | | | | | | | | 55.76 | 63.69 |
| 50 | 27.707 | 34.764 | 37.689 | 42.942 | 49.335 | 56.33 | 63.17 | 67.50 | 76.15 |
| 60 | 37.485 | 43.188 | 46.459 | 52.294 | 59.335 | 66.98 | 74.40 | 79.08 | 88.38 |



- ❖ Example 1: A coin is flipped 100 times. Number of heads and tails are noted. Is this coin biased? Check with 95% Confidence Level.

| | |
|------|----|
| Head | 40 |
| Tail | 60 |

❖ $\chi^2(\text{calculated}) = 4.0$

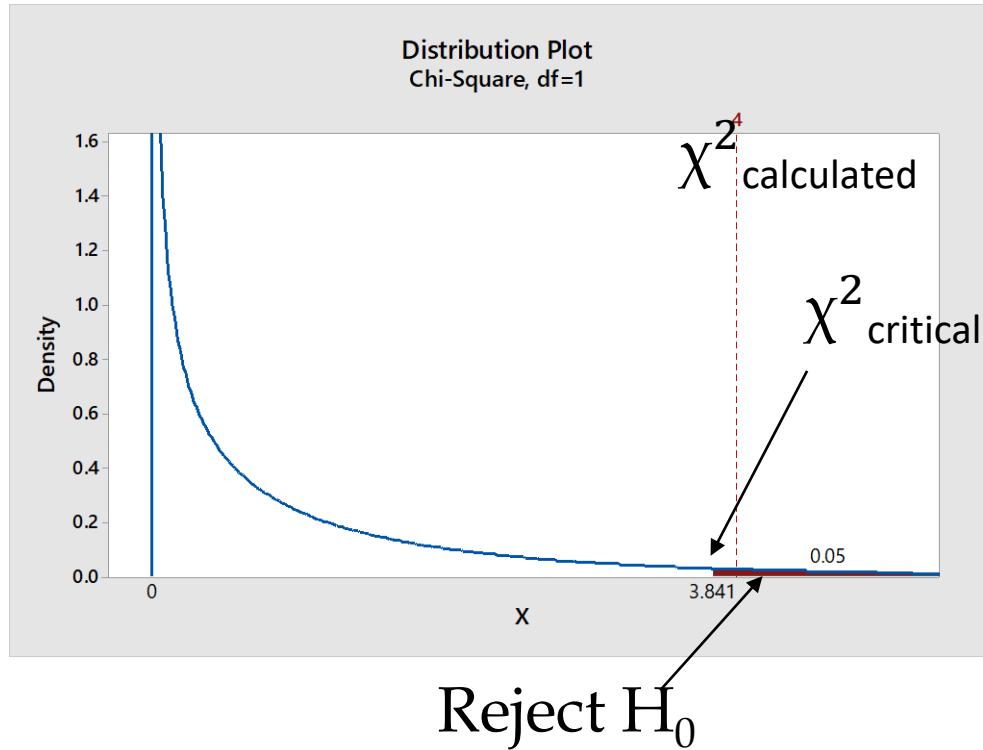
❖ $\chi^2(\text{critical}) = 3.84$

Goodness of Fit – Chi-Square

H_0 : Coin is not biased.

H_a : Coin is biased.

Alpha = 0.05



- ❖ Example 1: A coin is flipped 100 times. Number of heads and tails are noted. Is this coin biased? Check with 95% Confidence Level.

| | |
|------|----|
| Head | 40 |
| Tail | 60 |

- ❖ $\chi^2(\text{calculated}) = 4.0$

- ❖ $\chi^2(\text{critical}) = 3.84$

Goodness of Fit – Chi-Square

H0: The data follow a specified distribution.

Ha: The data do not follow the specified distribution.

Alpha = 0.05

❖ Example 2: A t-shirt manufacturer expects vs actual sale.

| Size | Proportions | Counts |
|-------------|-------------|--------|
| Small | 0.1 | 25 |
| Medium | 0.2 | 41 |
| Large | 0.4 | 91 |
| Extra Large | 0.3 | 68 |

Goodness of Fit – Chi-Square

H0: The data follow a specified distribution.

Ha: The data do not follow the specified distribution.

Alpha = 0.05

❖ Example 2: A t-shirt manufacturer expects vs actual sale.

$$\chi^2 = \sum_{i=1}^k \frac{(O-E)^2}{E}$$

| Size | Proportions | Expected | Observed |
|-------------|-------------|----------|----------|
| Small | 0.1 | 22.5 | 25 |
| Medium | 0.2 | 45 | 41 |
| Large | 0.4 | 90 | 91 |
| Extra Large | 0.3 | 67.5 | 68 |

Goodness of Fit – Chi-Square