

Direction of Rotation

Markings on Gears must be aligned

1	Locking Splint	50	-	PLA (ABS)	white	-	1	Turbo Turbine Connector-Rod	32	-	PLA	silver	-
3	Starter Casing Clamp	49	-	PLA	blue	-	1	Turbo Turbine Exhaust	31	-	PLA	silver	-
1	Starter Gear3	48	-	PLA	black	-	1	Turbo Turbine Intake	30	-	PLA	silver	-
1	Starter Gear2	47	-	PLA	black	-	3	Turbo Clamp	29	-	PLA	blue	-

1	Starter Gear1	46	-	PLA	black	-	1	Turbo Air-Filter	33	-	PLA (ABS)	white	stringy
1	Starter Motor	45	-	-	-	see specs	1	Turbo Turbine Exhaust	31	-	PLA	silver	-
1	Starter Casing Left	44	-	PLA	yellow	-	1	Turbo Turbine Intake	30	-	PLA	silver	-
1	Starter Casing Right	43	-	PLA	yellow	-	1	Turbo Turbine Exhaust	31	-	PLA	silver	-
2	Camshaft Mounting Bolt	42	-	PLA (ABS)	white	-	1	Turbo Turbine Intake	30	-	PLA	silver	-
1	Crankshaft Bearing	41	-	PLA	yellow	-	1	Turbo Turbine Exhaust	31	-	PLA	silver	-
1	Cylinderhead Clamp	40	-	PLA	silver	-	1	Turbo Turbine Intake	30	-	PLA	silver	-
1	Crank Grip	39	-	PLA (ABS)	transparent	-	1	Turbo Turbine Exhaust	31	-	PLA	silver	-
1	Crank Bolt	38	-	PLA (ABS)	transparent	-	1	Turbo Turbine Intake	30	-	PLA	silver	-
1	Crank Arm	37	-	PLA (ABS)	transparent	-	1	Turbo Turbine Exhaust	31	-	PLA	silver	-
1	Pipe Exhaust-Turbo Long	36	-	PLA	silver	use brim	1	Turbo Turbine Intake	30	-	PLA	silver	-
1	Pipe Exhaust-Turbo	35	-	PLA	silver	-	1	Turbo Turbine Exhaust	31	-	PLA	silver	-
1	Exhaust-Manifold	34	-	PLA	silver	brim(+sup)	1	Turbo Turbine Intake	30	-	PLA	silver	-
1	Turbo Air-Filter	33	-	PLA (ABS)	white	stringy	1	Turbo Turbine Exhaust	31	-	PLA	silver	-

1	Turbo Housing Exhaust	28	-	PLA	green	use brim	4	Valve Exhaust	10	-	PLA	yellow	-
1	Turbo Mid-Connector	27	-	PLA	silver	-	4	Valve Intake	9	-	PLA	blue	-
1	Turbo Housing Intake	26	-	PLA	green	use brim	1	Cylinderhead	8	-	PLA	silver	-
1	Pipe Intake-Turbo Long	25	-	PLA	silver	use brim	1	Cylinderhead Sealing	7	-	Flex 85A	black	-
1	Pipe Intake-Turbo Bend	24	-	PLA	silver	use brim	1	Oilpan	6	-	PLA	silver	-
1	Intake Manifold	23	-	PLA	silver	use brim	4	Cylinder Mounting-Bolt	5	-	PLA	silver	watch dot
1	Fan GD	22	-	PLA (ABS)	white	-	4	Cylinder	4	-	PLA	silver	-
1	Fan Coupler	21	-	PLA	black	-	4	Connecting Rod	3	-	PLA	black	-
1	Gearmount Cover	20	-	PLA	black	-	1	Crankshaft	2	-	PLA	silver	un-burr
2	Gear Connector	19	-	PLA	black	-	1	Engineblock	1	-	PLA	silver	15° angle
1	Gear Reduction	18	-	PLA	black	-							
1	Gear Crankshaft	17	-	PLA	black	-							
1	Gearmount Base GD	16	-	PLA	black	-							
1	Valve Cover Branded GD	15	-	PLA(+ABS)	red+white	multicolor							
1	Camshaft GD left	14	-	PLA	black	use brim							
1	Camshaft GD right	13	-	PLA	black	use brim							
4	Valve Spring	12	-	ABS	white	-							
1	Camshaft Mounting GD	11	-	PLA	red	-							
4	Valve Exhaust	10	-	PLA	yellow	-							
4	Valve Intake	9	-	PLA	blue	-							
1	Cylinderhead	8	-	PLA	silver	-							
1	Cylinderhead Sealing	7	-	Flex 85A	black	-							
1	Oilpan	6	-	PLA	silver	-							
4	Cylinder Mounting-Bolt	5	-	PLA	silver	watch dot							
4	Cylinder	4	-	PLA	silver	-							
4	Connecting Rod	3	-	PLA	black	-							
1	Crankshaft	2	-	PLA	silver	un-burr							
1	Engineblock	1	-	PLA	silver	15° angle							

1	Turbo Housing Exhaust	28	-	PLA	green	use brim
1	Turbo Mid-Connector	27	-	PLA	silver	-
1	Turbo Housing Intake	26	-	PLA	green	use brim
1	Pipe Intake-Turbo Long	25	-	PLA	silver	use brim
1	Pipe Intake-Turbo Bend	24	-	PLA	silver	use brim
1	Intake Manifold	23	-	PLA	silver	use brim
1	Fan GD	22	-	PLA (ABS)	white	-
1	Fan Coupler	21	-	PLA	black	-
1	Gearmount Cover	20	-	PLA	black	-
2	Gear Connector	19	-	PLA	black	-
1	Gear Reduction	18	-	PLA	black	-
1	Gear Crankshaft	17	-	PLA	black	-
1	Gearmount Base GD	16	-	PLA	black	-
1	Valve Cover Branded GD	15	-	PLA(+ABS)	red+white	multicolor
1	Camshaft GD left	14	-	PLA	black	use brim
1	Camshaft GD right	13	-	PLA	black	use brim
4	Valve Spring	12	-	ABS	white	-
1	Camshaft Mounting GD	11	-	PLA	red	-
4	Valve Exhaust	10	-	PLA	yellow	-
4	Valve Intake	9	-	PLA	blue	-
1	Cylinderhead	8	-	PLA	silver	-
1	Cylinderhead Sealing	7	-	Flex 85A	black	-
1	Oilpan	6	-	PLA	silver	-
4	Cylinder Mounting-Bolt	5	-	PLA	silver	watch dot
4	Cylinder	4	-	PLA	silver	-
4	Connecting Rod	3	-	PLA	black	-
1	Crankshaft	2	-	PLA	silver	un-burr
1	Engineblock	1	-	PLA	silver	15° angle

1	Starter Gear1	46	-	PLA	black	-
1	Starter Motor	45	-	-	-	see specs
1	Starter Casing Left	44	-	PLA	yellow	-
1	Starter Casing Right	43	-	PLA	yellow	-
2	Camshaft Mounting Bolt	42	-	PLA (ABS)	white	-
1	Crankshaft Bearing	41	-	PLA	yellow	-
1	Cylinderhead Clamp	40	-	PLA	silver	-
1	Crank Grip	39	-	PLA (ABS)	transparent	-
1	Crank Bolt	38	-	PLA (ABS)	transparent	-
1	Crank Arm	37	-	PLA (ABS)	transparent	-
1	Pipe Exhaust-Turbo Long	36	-	PLA	silver	use brim
1	Pipe Exhaust-Turbo	35	-	PLA	silver	-
1	Exhaust-Manifold	34	-	PLA	silver	brim(+sup)
1	Turbo Air-Filter	33	-	PLA (ABS)	white	stringy
1	Turbo Turbine Connector-Rod	32	-	PLA	silver	-
1	Turbo Turbine Exhaust	31	-	PLA	silver	-
1	Turbo Turbine Intake	30	-	PLA	silver	-
3	Turbo Clamp	29	-	PLA	blue	-

1	Locking Splint	50	-	PLA (ABS)	white	-
3	Starter Casing Clamp	49	-	PLA	blue	-
1	Starter Gear3	48	-	PLA	black	-
1	Starter Gear2	47	-	PLA	black	-

1	Turbo Housing Exhaust	28	-	PLA	green	use brim
1	Turbo Mid-Connector	27	-	PLA	silver	-
1	Turbo Housing Intake	26	-	PLA	green	use brim
1	Pipe Intake-Turbo Long	25	-	PLA	silver	use brim
1	Pipe Intake-Turbo Bend	24	-	PLA	silver	use brim
1	Intake Manifold	23	-	PLA	silver	use brim
1	Fan GD	22	-	PLA (ABS)	white	-
1	Fan Coupler	21	-	PLA	black	-
1	Gearmount Cover	20	-	PLA	black	-
2	Gear Connector	19	-	PLA	black	-
1	Gear Reduction	18	-	PLA	black	-
1	Gear Crankshaft	17	-	PLA	black	-
1	Gearmount Base GD	16	-	PLA	black	-
1	Valve Cover Branded GD	15	-	PLA(+ABS)	red+white	multicolor
1	Camshaft GD left	14	-	PLA	black	use brim
1	Camshaft GD right	13	-	PLA	black	use brim
4	Valve Spring	12	-	ABS	white	-
1	Camshaft Mounting GD	11	-	PLA	red	-
4	Valve Exhaust	10	-	PLA	yellow	-
4	Valve Intake	9	-	PLA	blue	-
1	Cylinderhead	8	-	PLA	silver	-
1	Cylinderhead Sealing	7	-	Flex 85A	black	-
1	Oilpan	6	-	PLA	silver	-
4	Cylinder Mounting-Bolt	5	-	PLA	silver	watch dot
4	Cylinder	4	-	PLA	silver	-
4	Connecting Rod	3	-	PLA	black	-
1	Crankshaft	2	-	PLA	silver	un-burr
1	Engineblock	1	-	PLA	silver	15° angle

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1	Locking Splint	50	-	PLA (ABS)	white	-
3	Starter Casing Clamp	49	-	PLA	blue	-
1	Starter Gear3	48	-	PLA	black	-
1	Starter Gear2	47	-	PLA	black	-

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1	Turbo Housing Intake	26	-	PLA	green	use brim
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