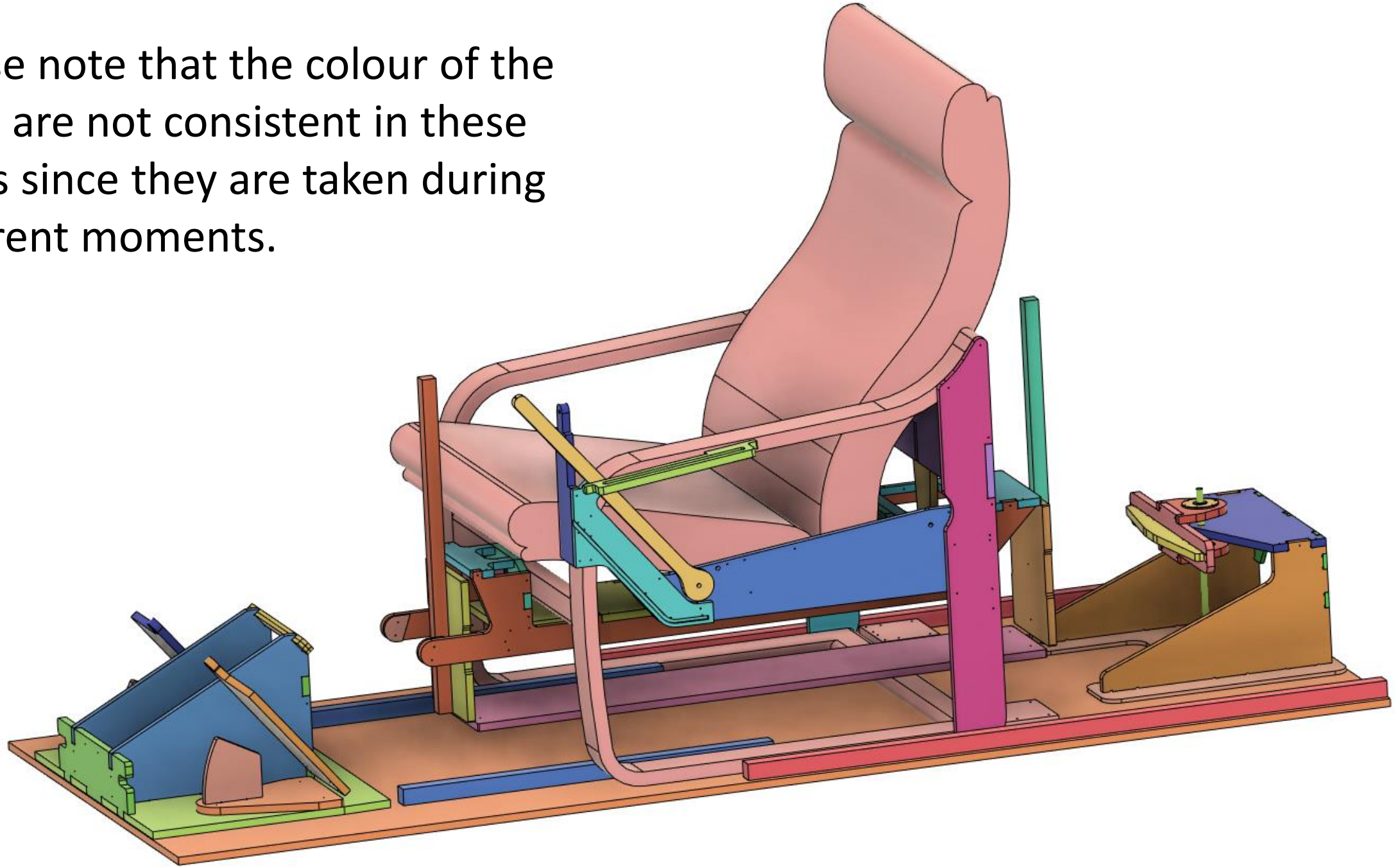
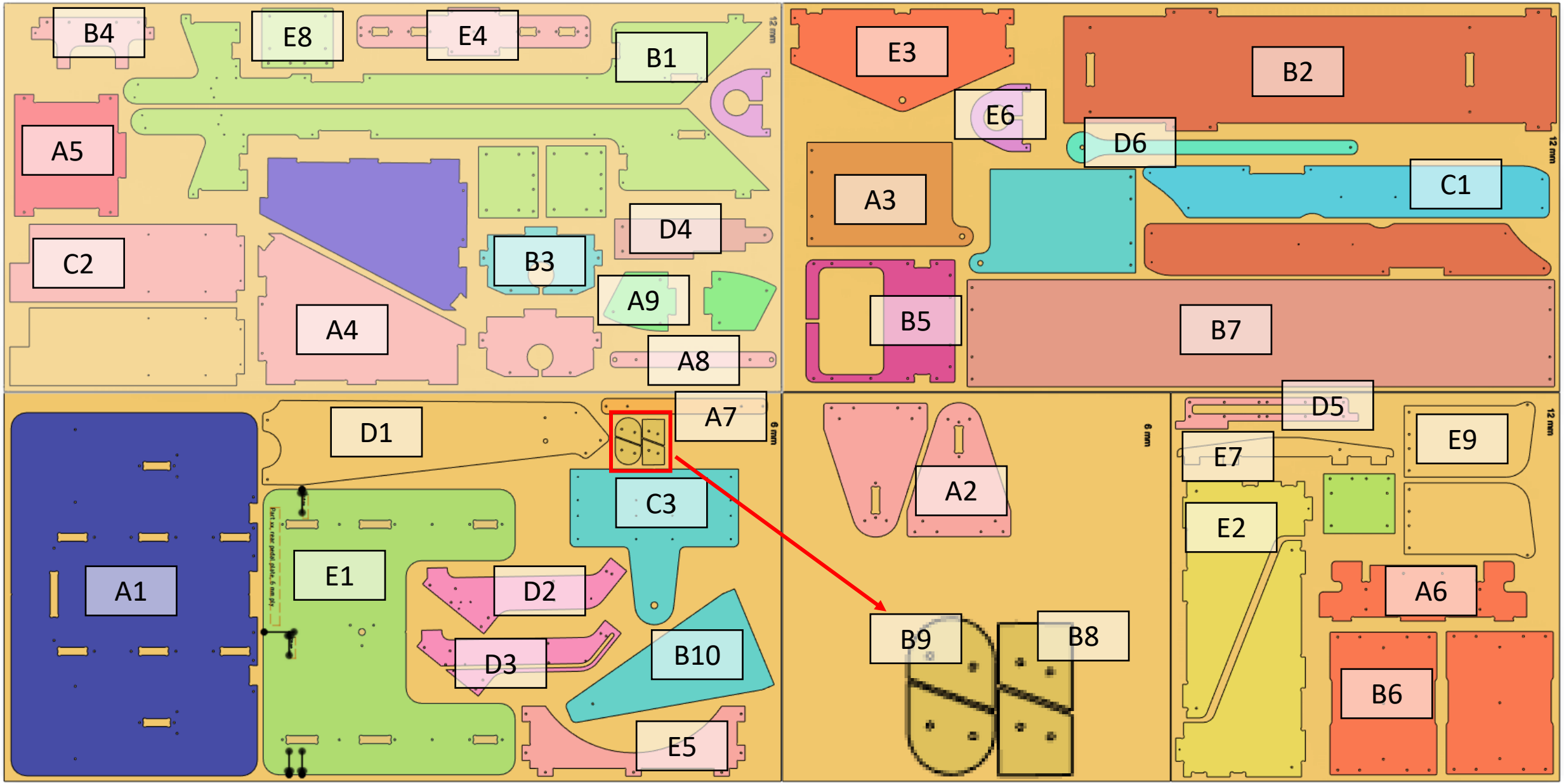
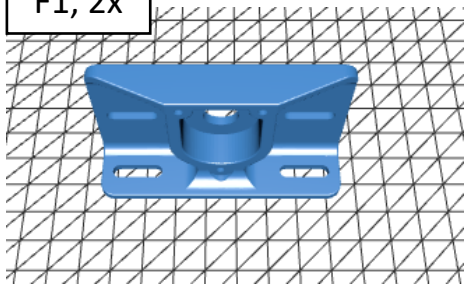
Please note that the colour of the parts are not consistent in these slides since they are taken during different moments.

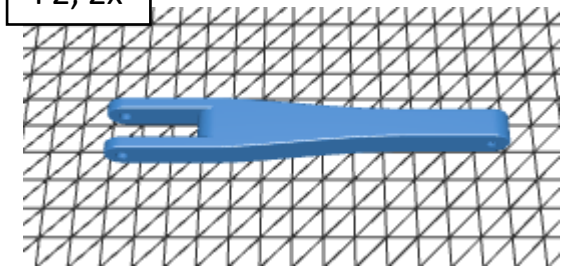



B4
E8
E4
B1
12 mm
A5
C2
A4
B3
D4
A9
A8
E3
E6
B2
D6
C1
12 mm
A3
B5
B7
A7
6 mm
D1
C3
A1
E1
D2
D3
B10
E5
A2
6 mm
B9
B8
D5
E9
12 mm
E7
E2
A6
B6

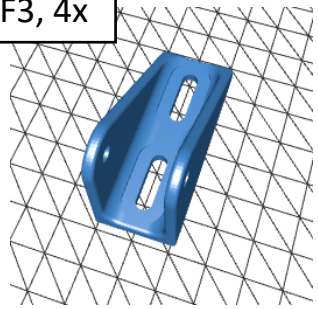
F1, 2x



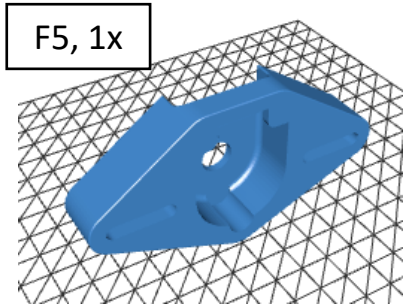
F2, 2x



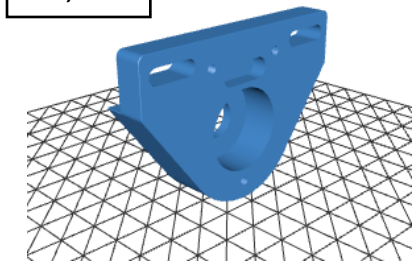
F3, 4x



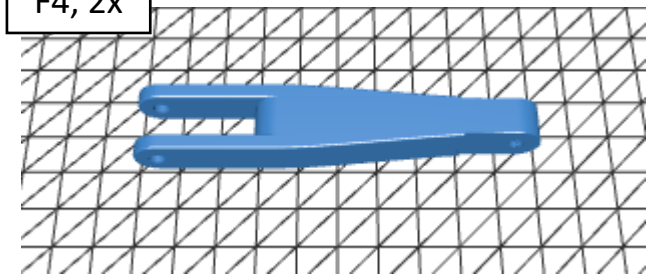
F5, 1x



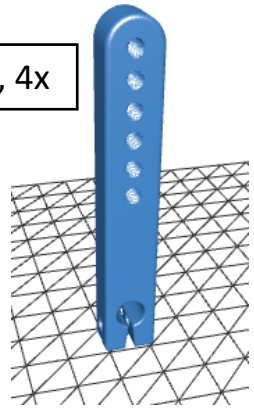
F6, 1 x



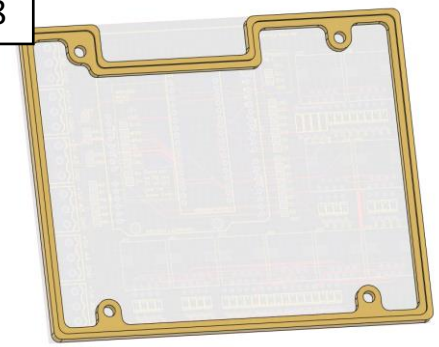
F4, 2x



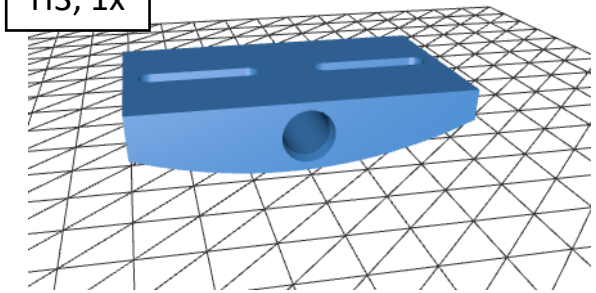
F7, 4x



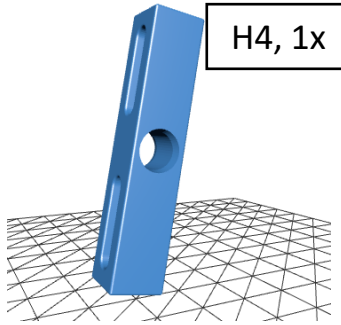
F8



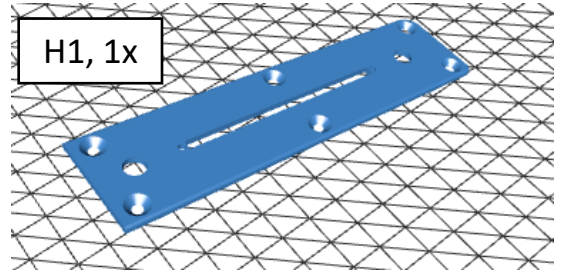
H3, 1x



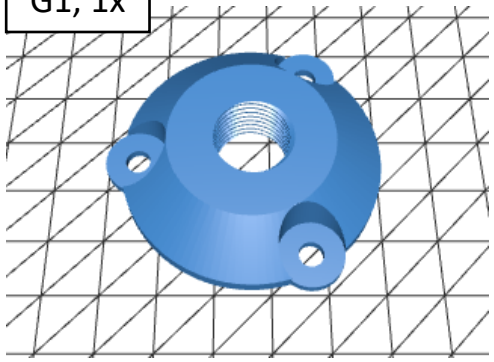
H4, 1x



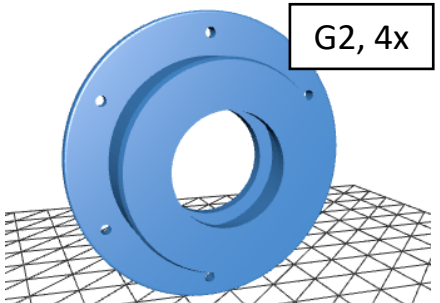
H1, 1x



G1, 1x

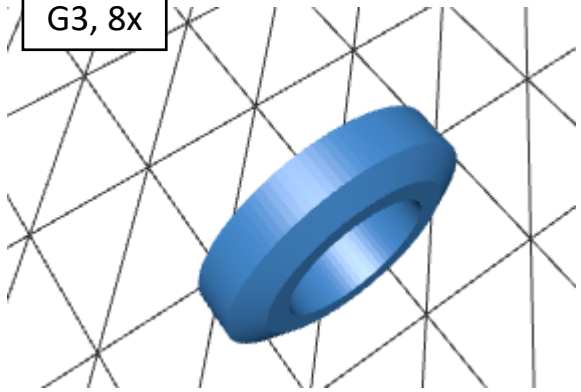


G2, 4x

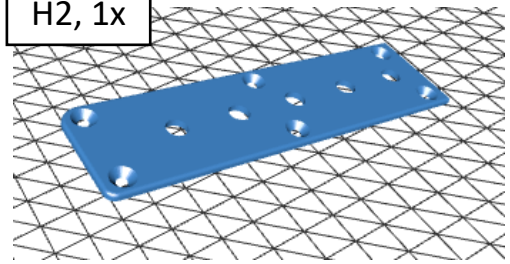


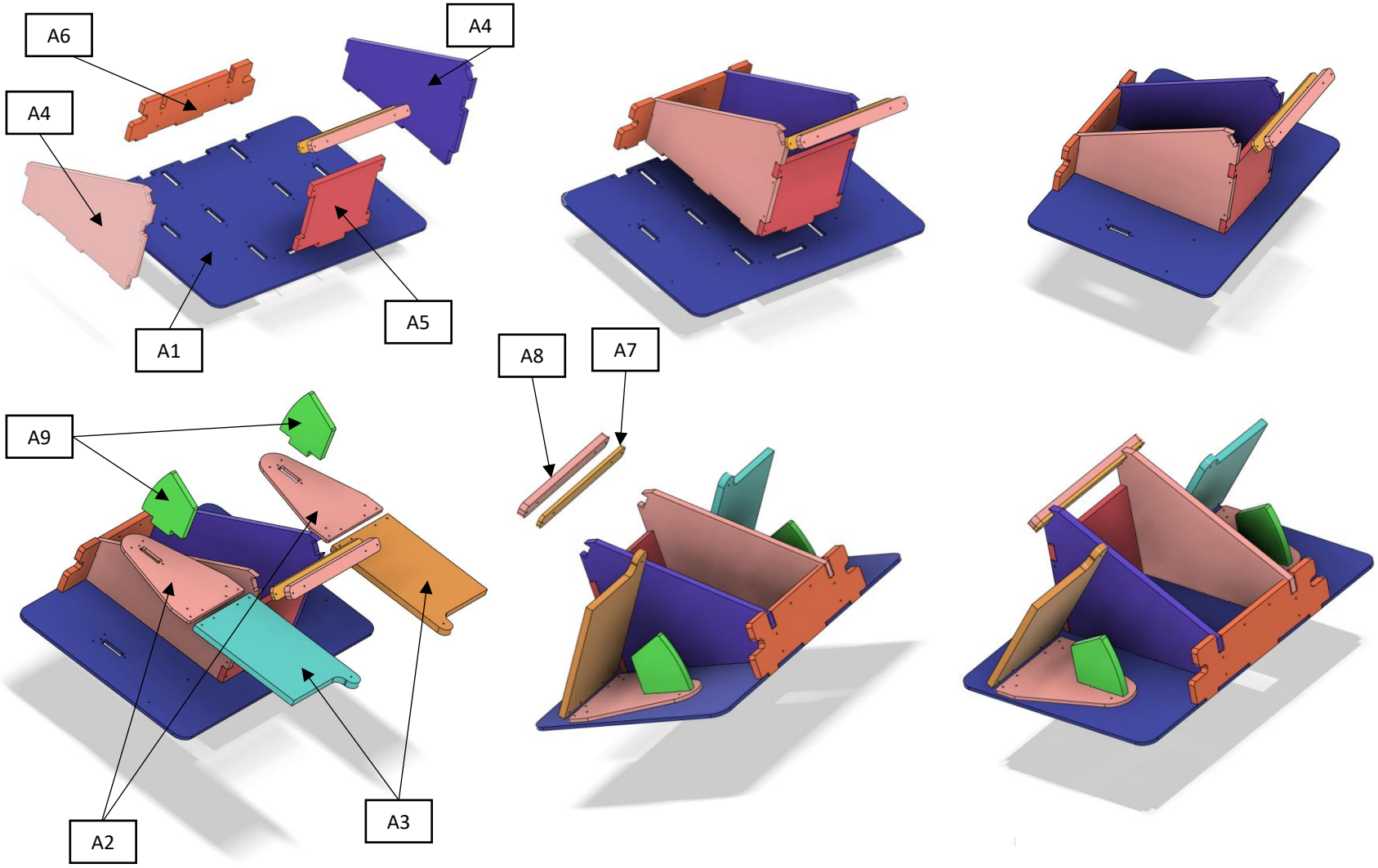
Note, pause at level 56(?) to insert roll bearing

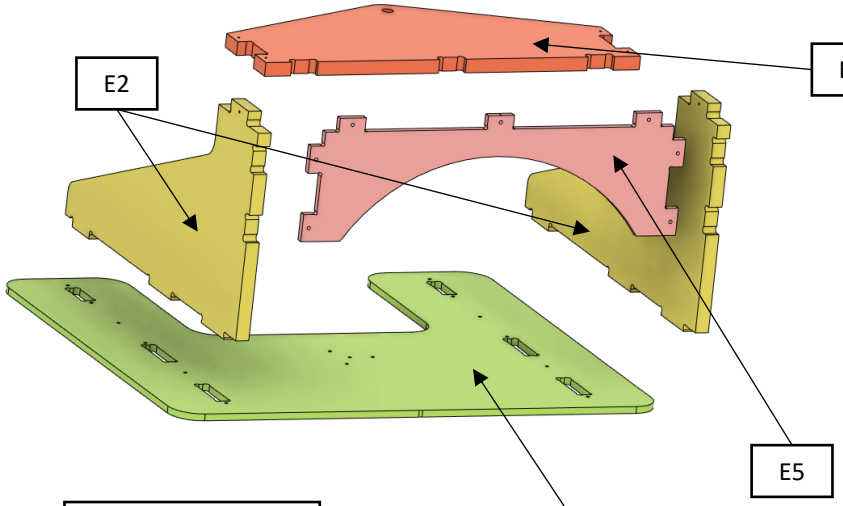
G3, 8x

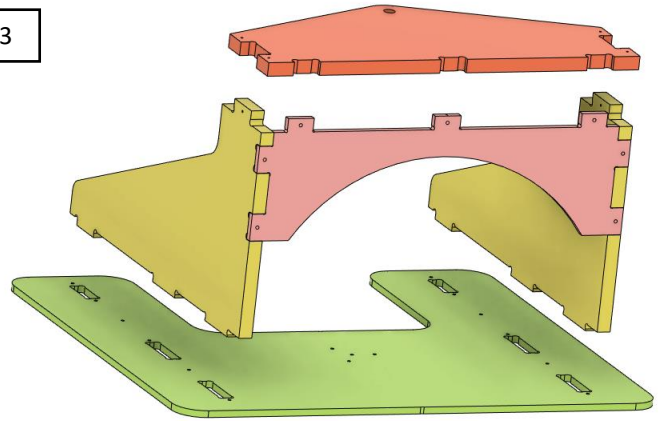


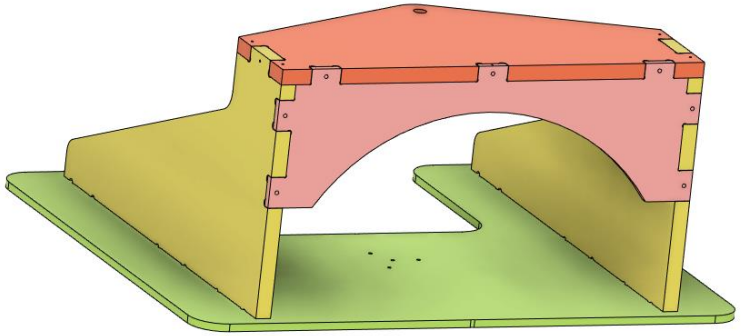
H2, 1x

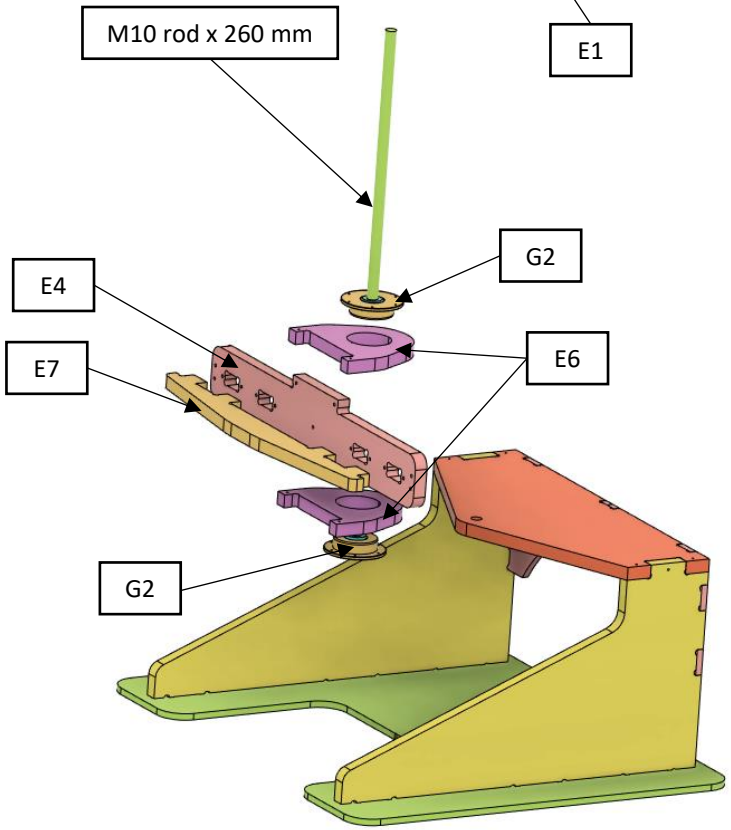


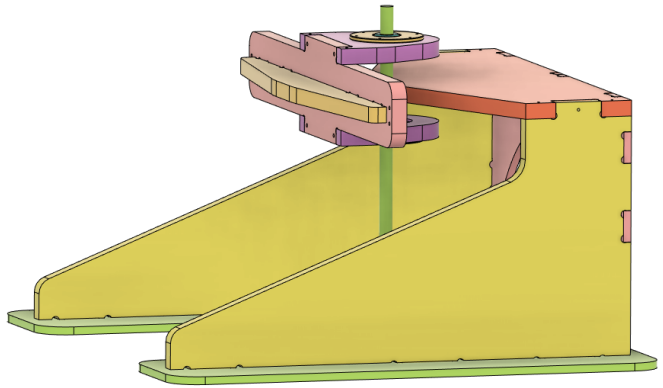

A6
A4
A4
A1
A5
A8
A7
A9
A2
A3

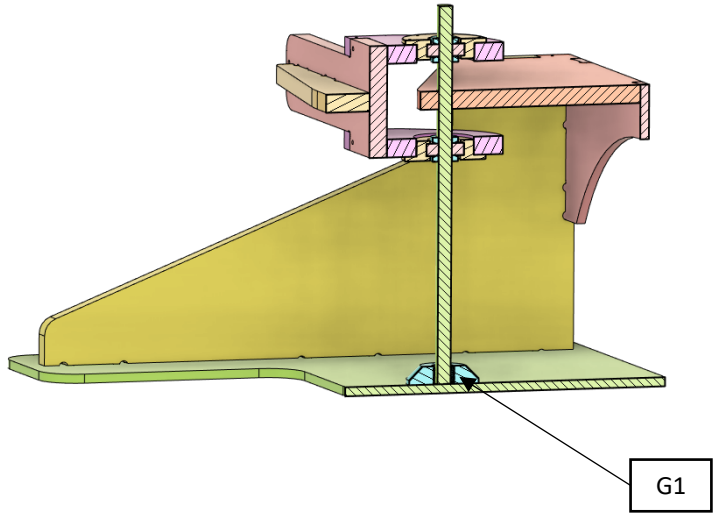

E2
E3
E5
E1

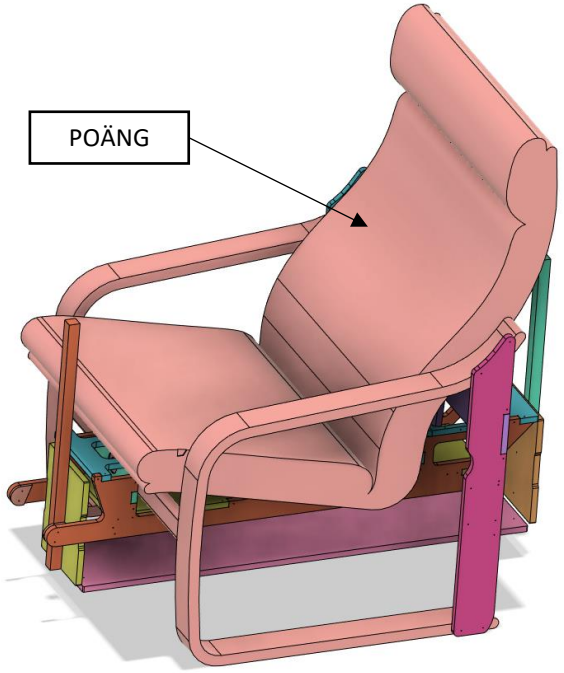


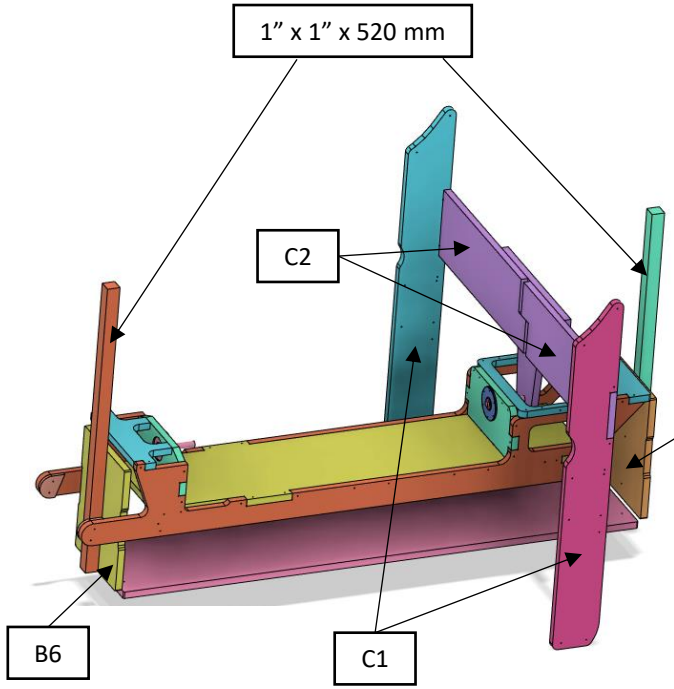


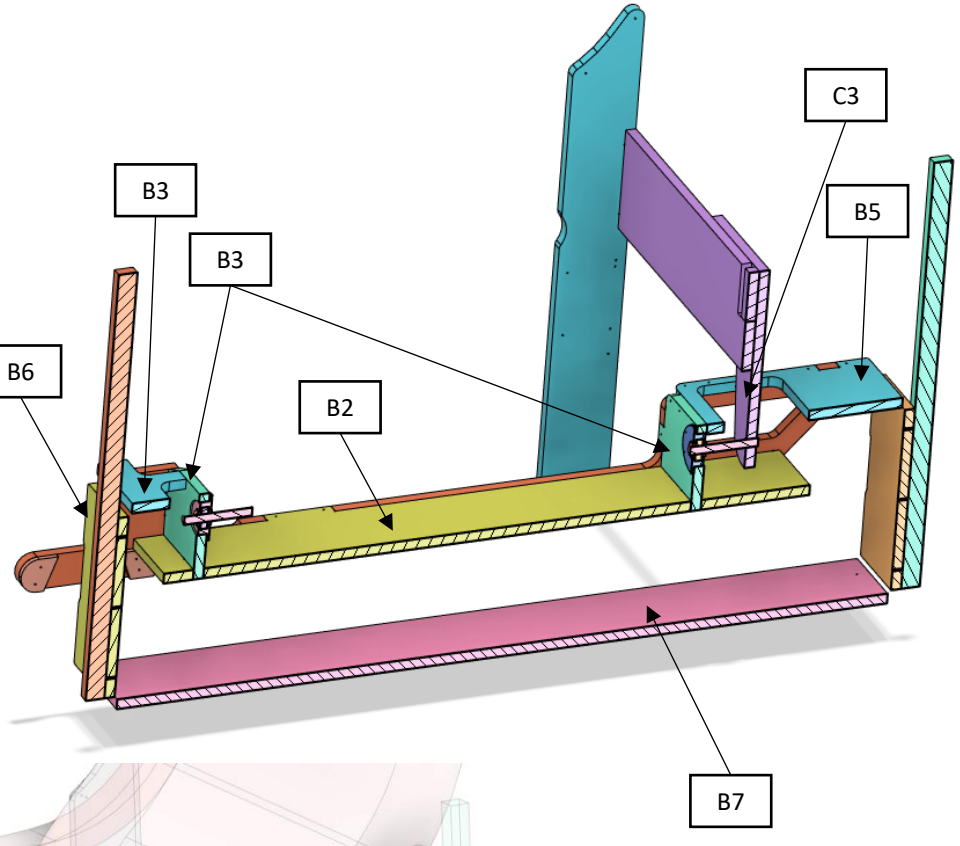

M10 rod x 260 mm
G2
E4
E6
E7
G2

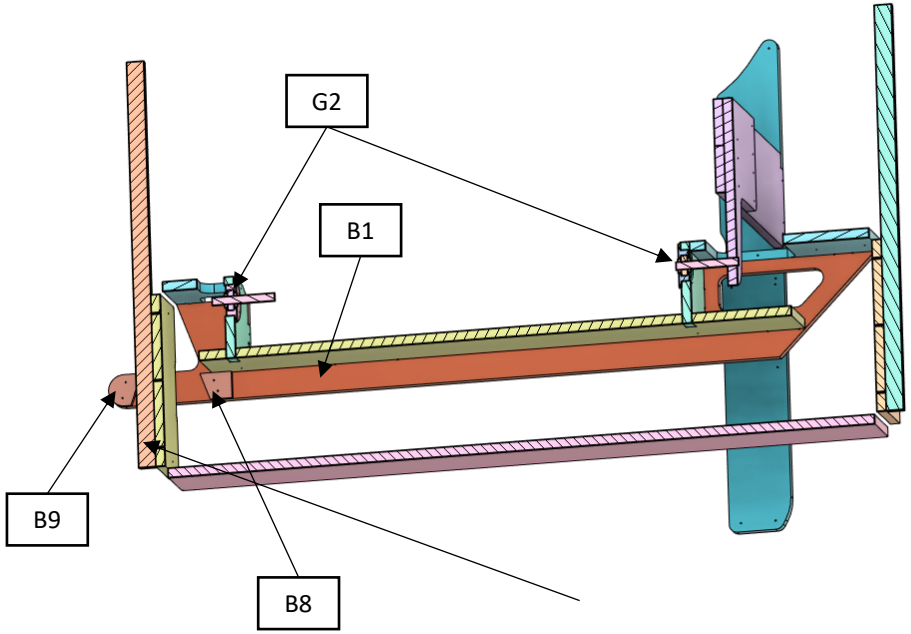


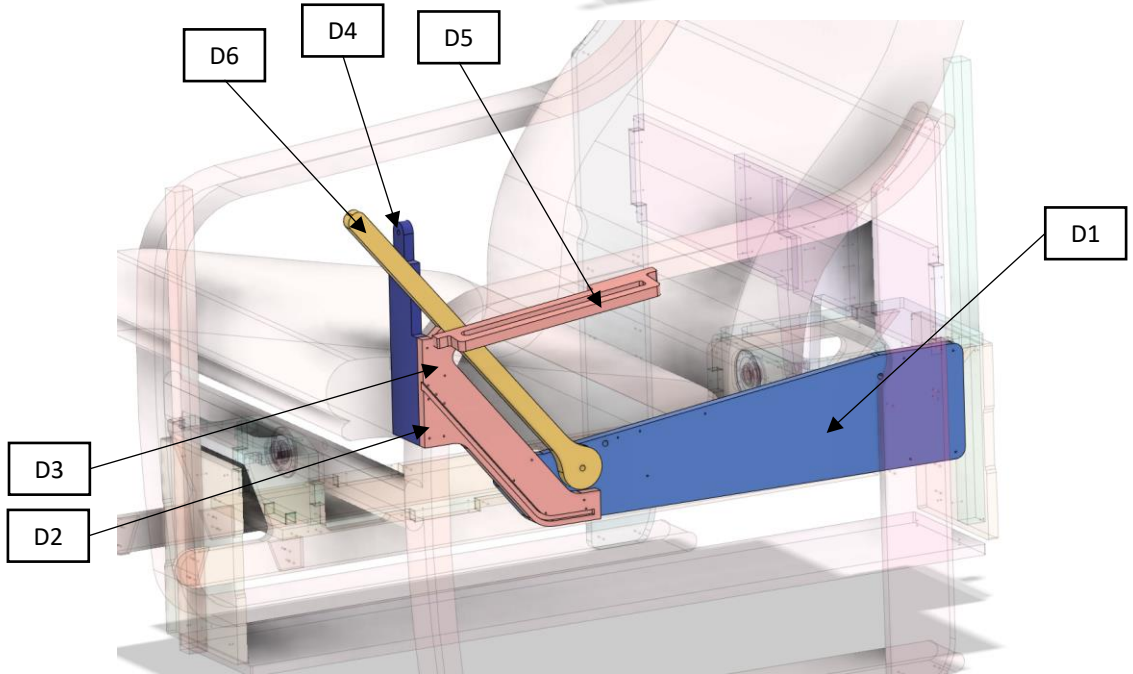

G1


POÄNG

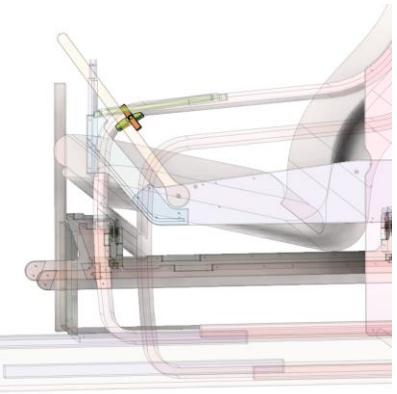

1” x 1” x 520 mm
C2
B6
C1

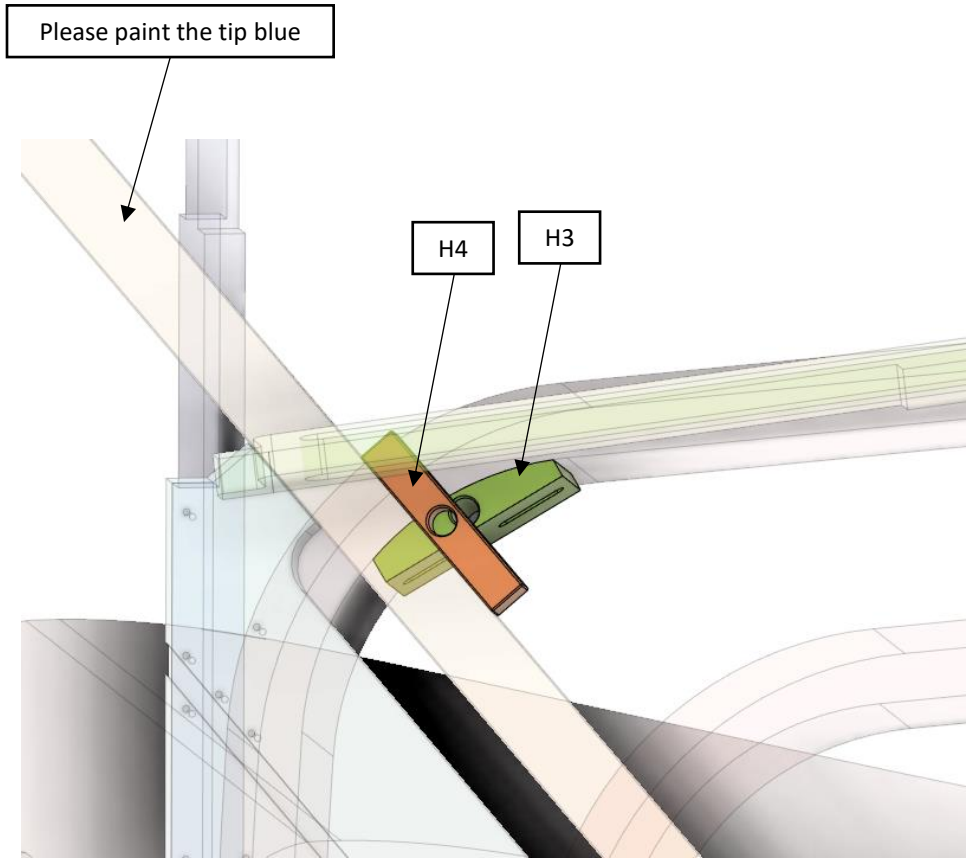

C3
B3
B3
B5
B6
B2
B7

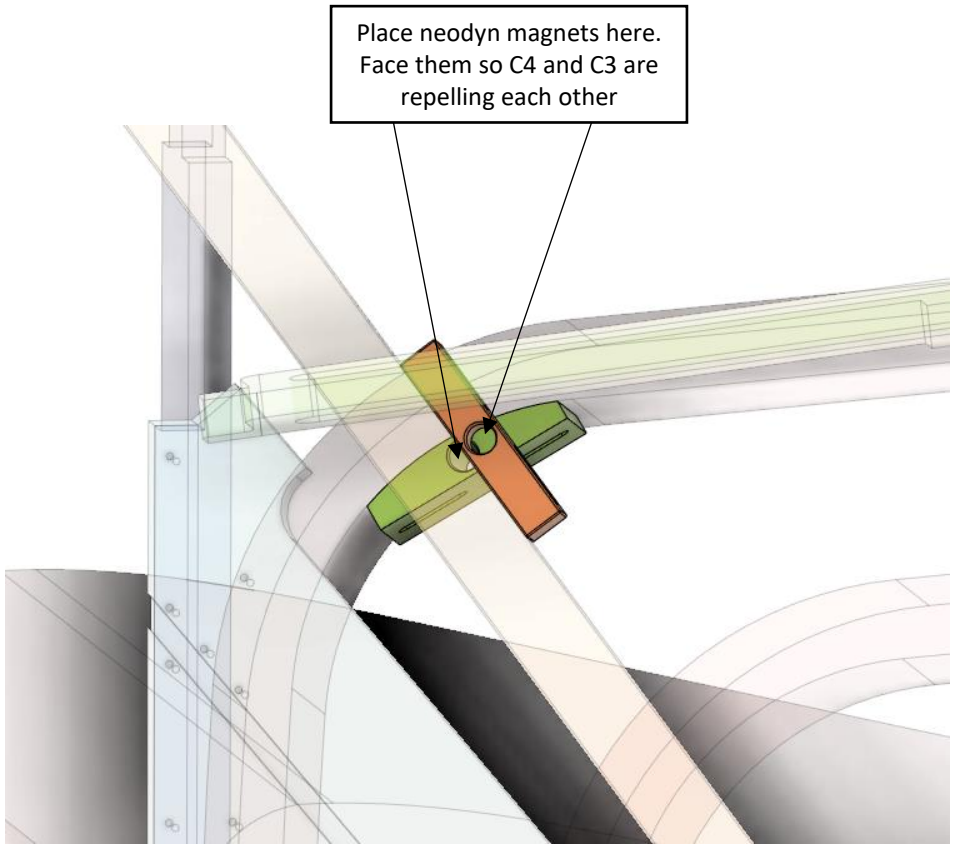

G2
B1
B9
B8


D6
D4
D5
D1
D3
D2

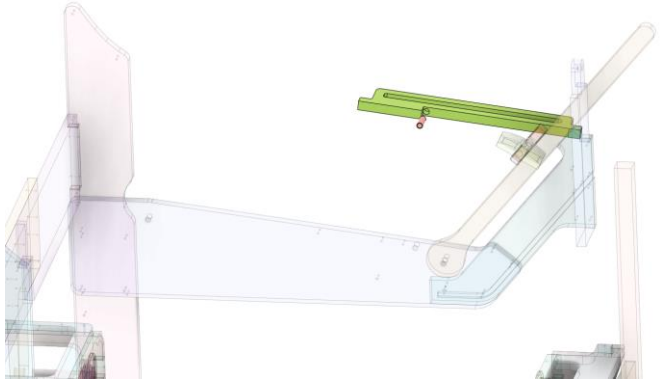
This is to simulate the air brake leaver lock.

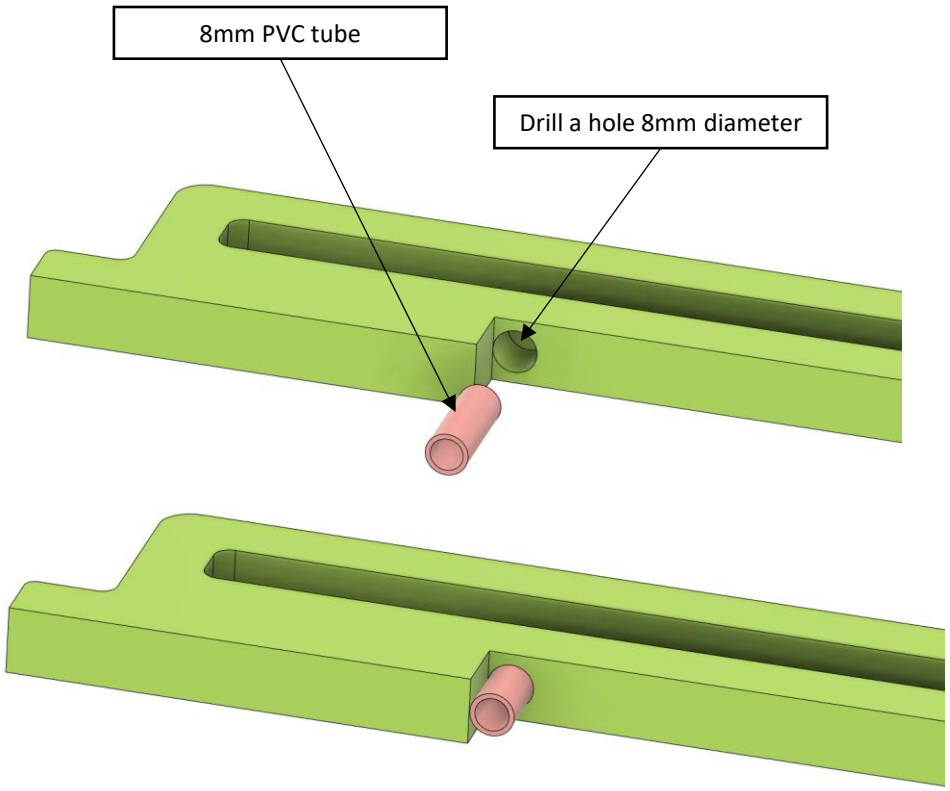


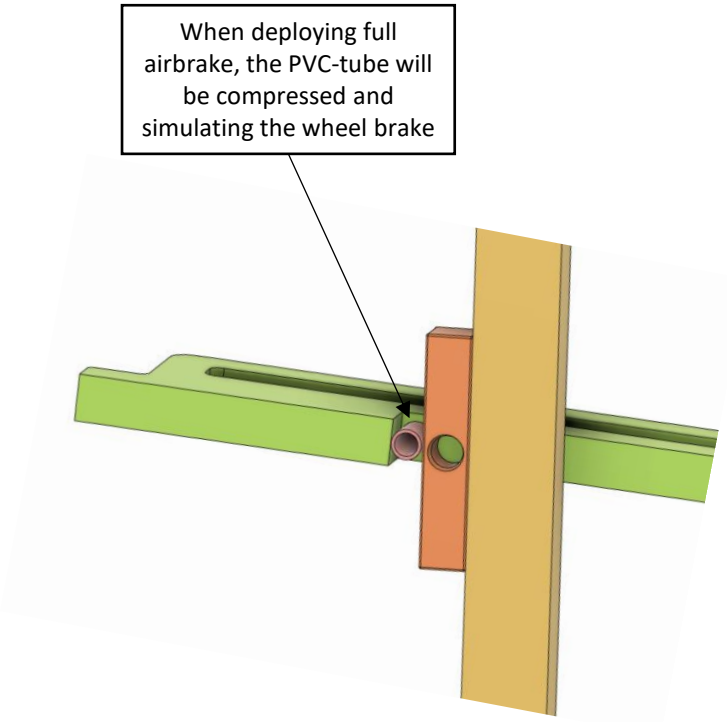


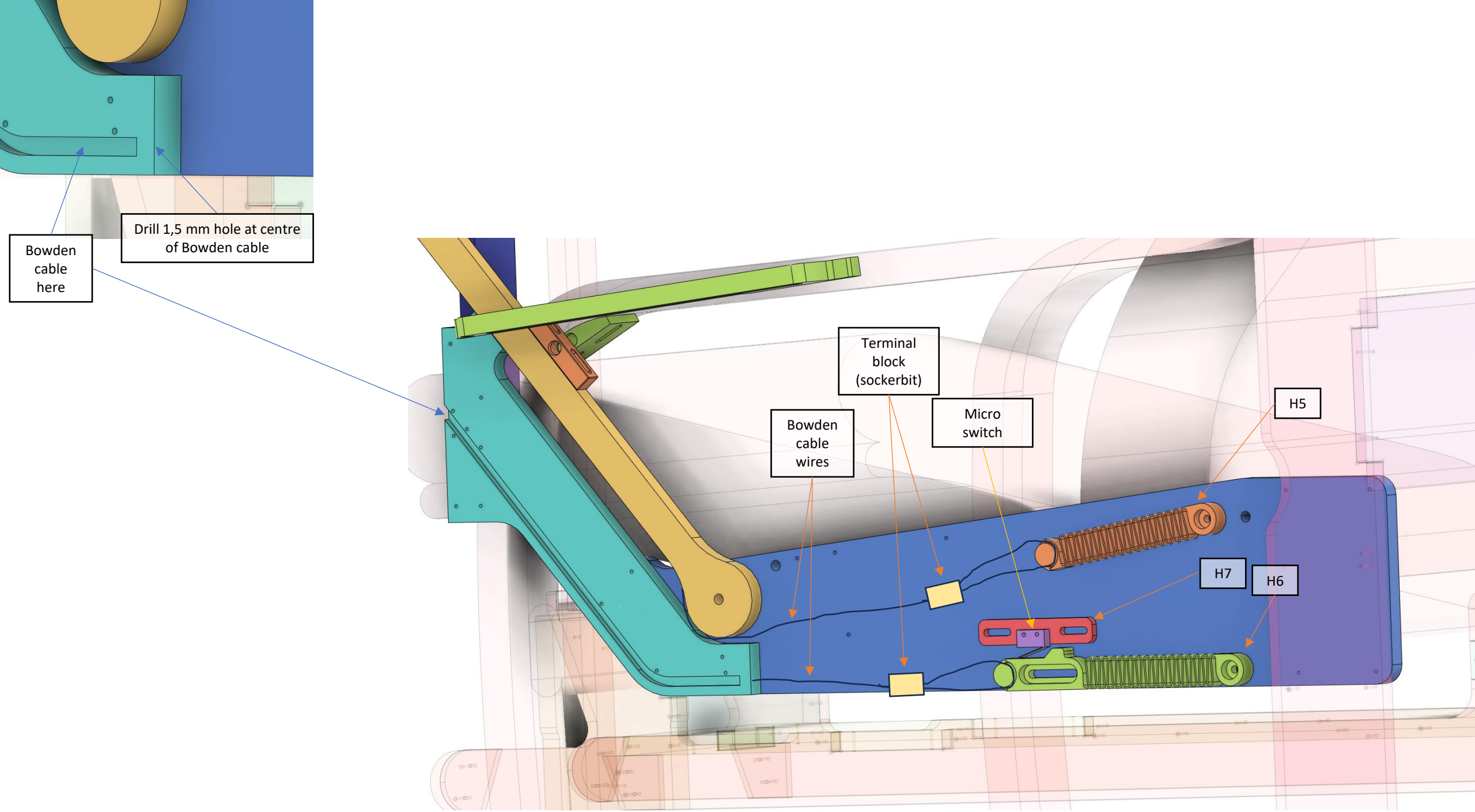


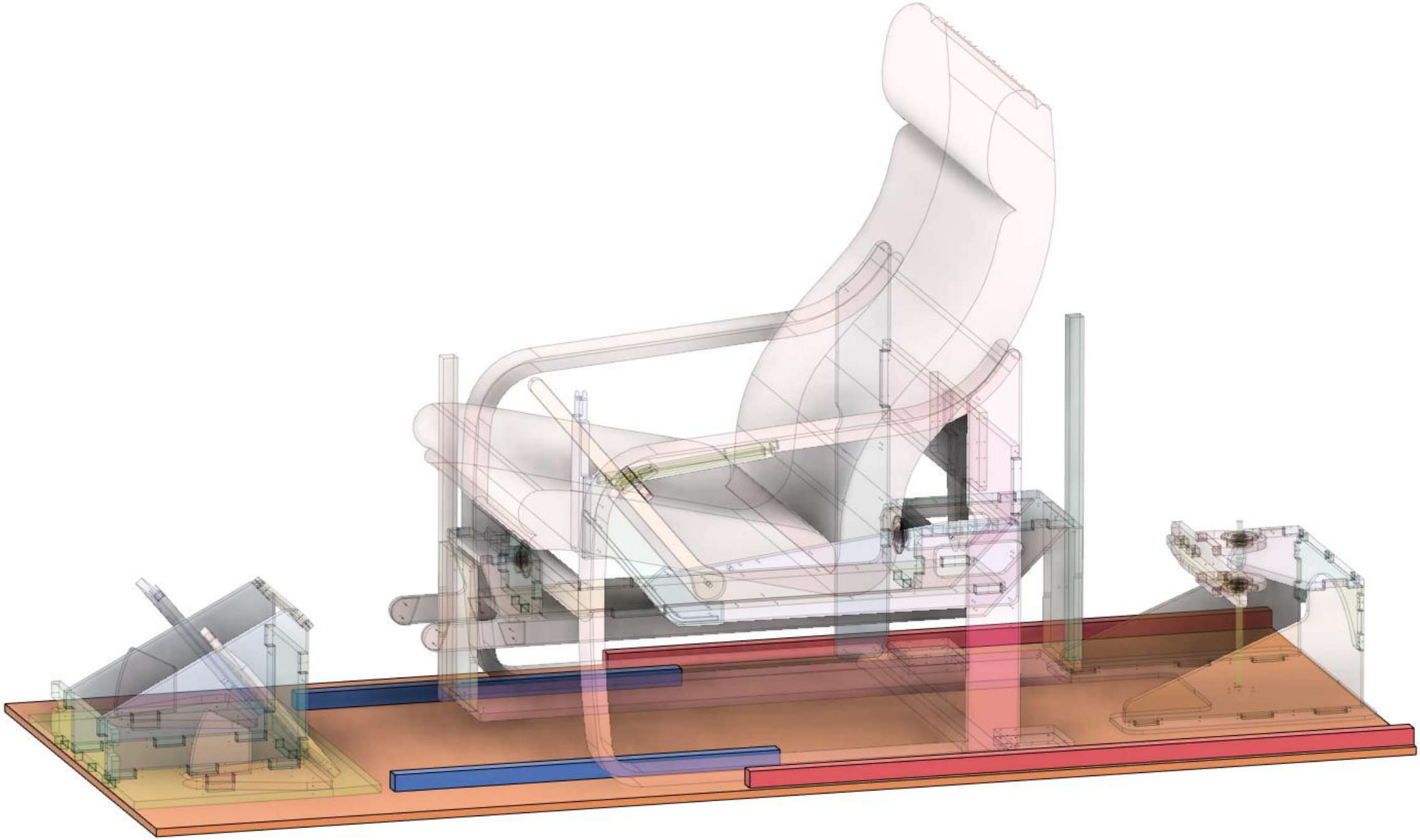
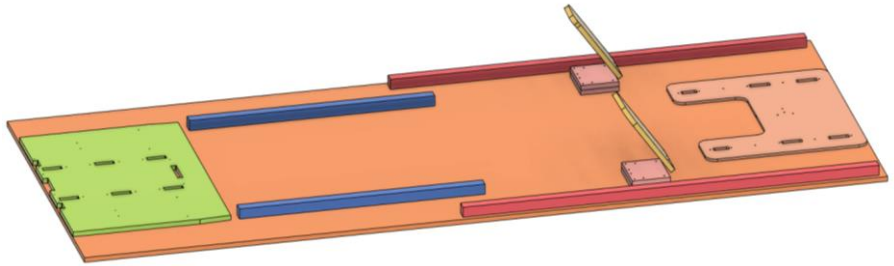
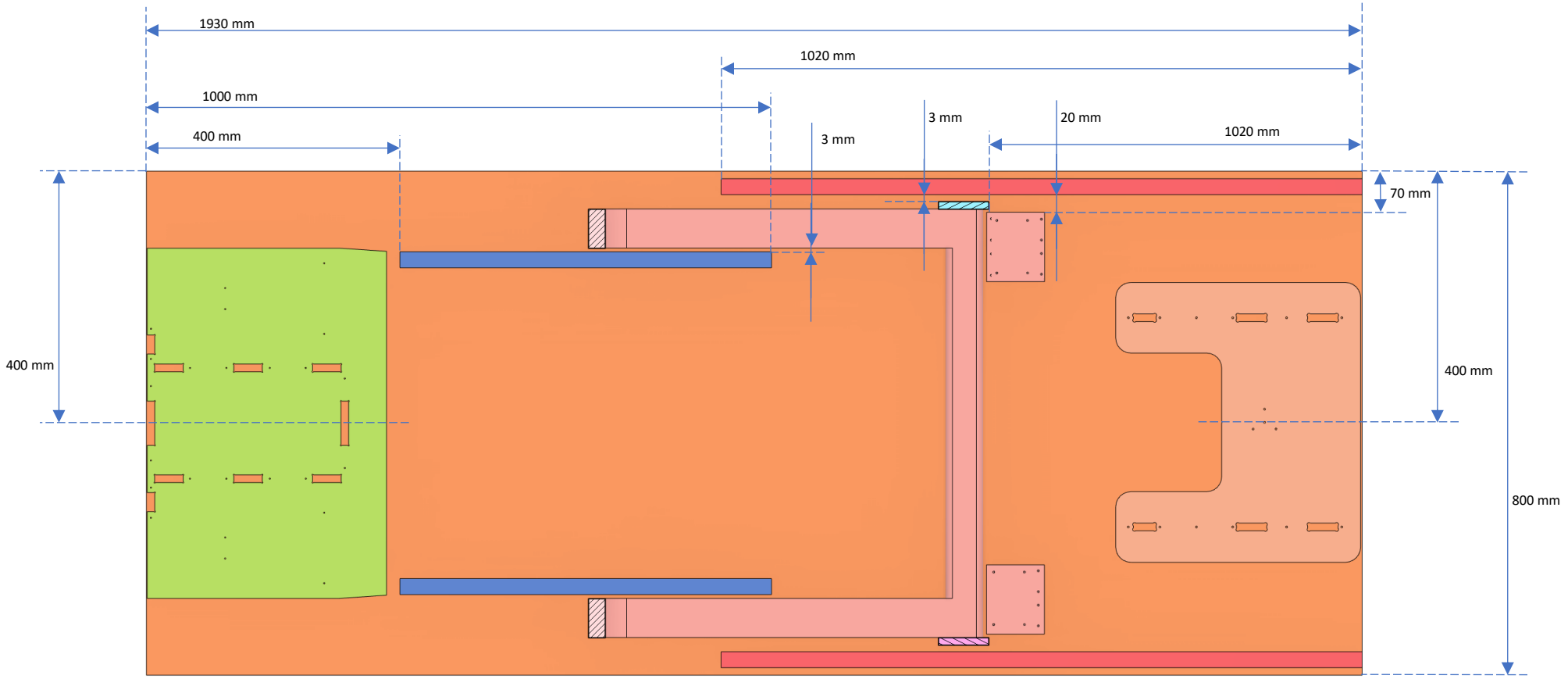
Simulating wheel brake








Drill 1,5 mm hole at centre of Bowden cable
Bowden cable here
Terminal block (sockerbit)
Micro switch
Bowden cable wires
H5
H7
H6



Dimensions are to be verified …