



Presentation to :

Formosa Prosonic

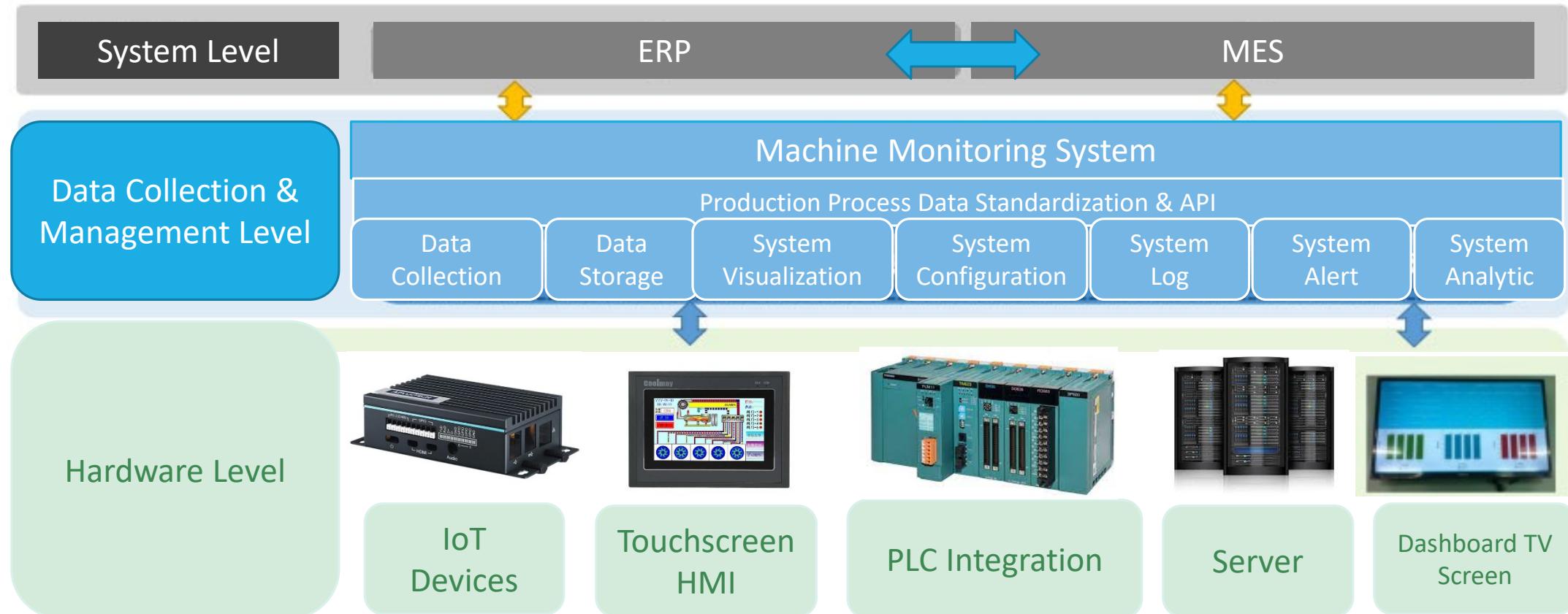


Prepared by:
DQ IT Solutions Sdn. Bhd.
Date: 10 July 2024

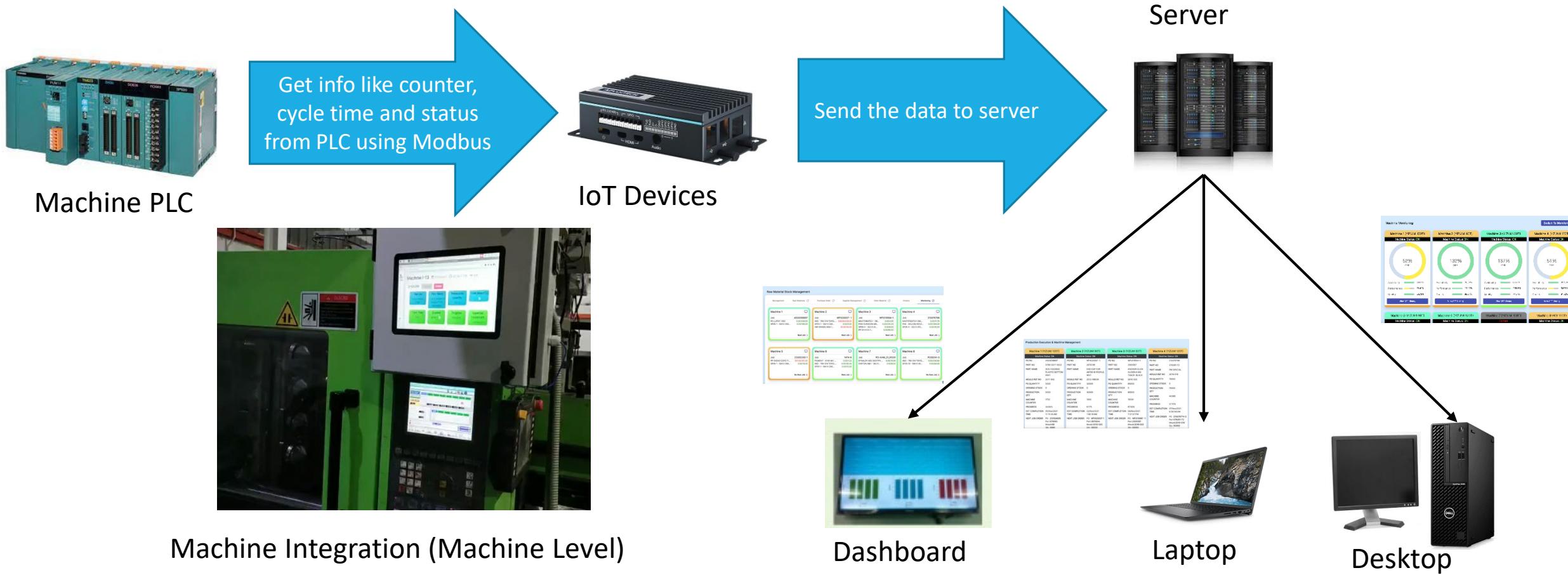
Manufacturing Execution System Solutions:

Machine Integration, Product Execution & Machine Performance Monitoring

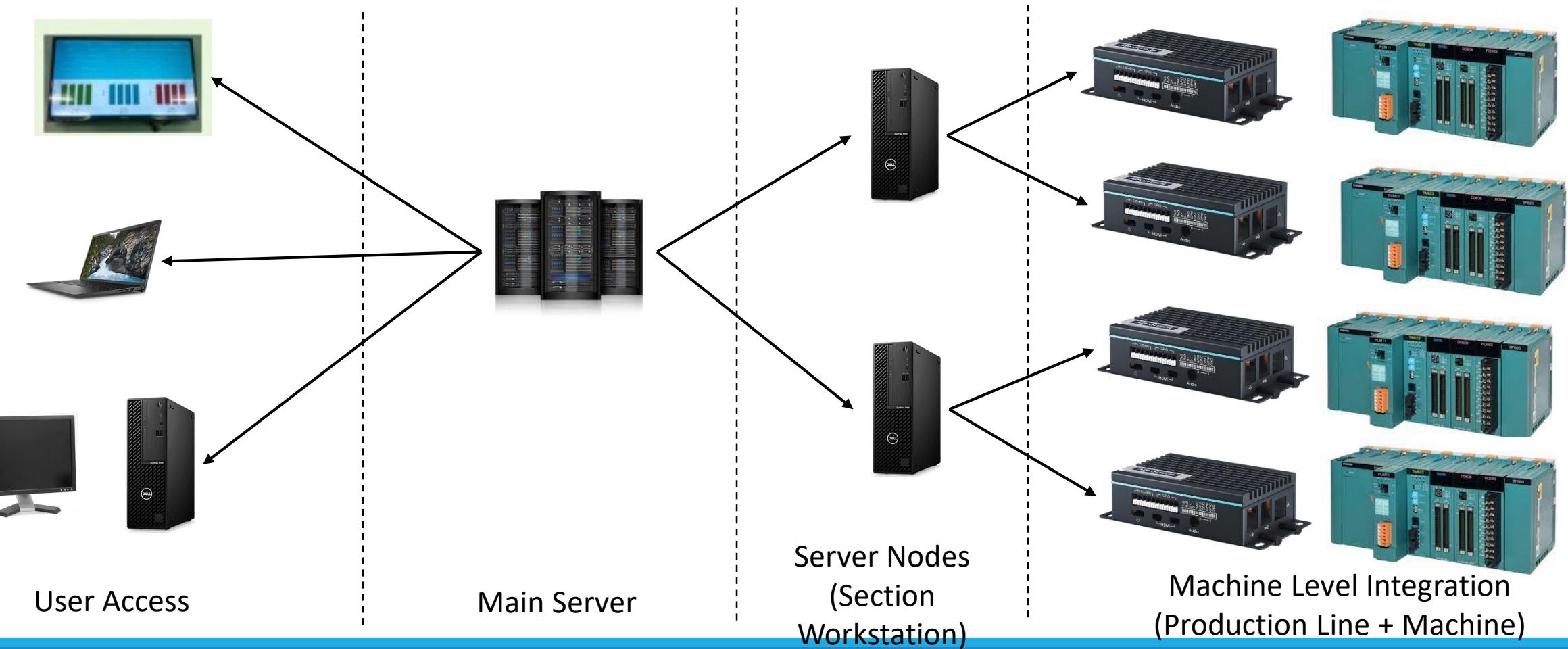
MES Solution: Machine Monitoring System



Machine integration & Monitoring



Machince Integration Expansion (Hardware Level), multiple production lines



Machine Integration: (previous project)



LET'S ACHIEVE INDUSTRY 4.0 TOGETHER



Our Solution: Manufacturing Execution System

- Create a web application to allow user to access anywhere, anytime
- Integrate the machine PLC with IoT Devices (eg: Raspberry Pi) or Industrial PC with communication protocol to get machine data (Cycle time, quantity, & etc.)
- Using node to divide the data collection progress into sections
- Synchronize the data in each nodes to main server after a period of times.
- Make the data transferring process in hierarchicle mode to avoid data conflict or running issues

Part & Product Management: Key Functions

Part & Product Management

Within The MES System, we will create a Part/Product database for managing the product manufacturing process.

- ▶ By Preparing the part/production management, we have customer related info to tie with production batch with high transparency.
- ▶ Able to identify to relate customer order to actual production situation.
- ▶ Enable the product execution and machine performance to reflect actual production situation vs production plan



Product List

Parts & Product management: Part List

Parts Management 

Search for Part Number / Mould			Add Part	Export To Excel
Part No	Part Name	Cycle Time	Cavities	Actions
B-LL-PP PCR005	PP PLASTIC NABAIJI CONTAINER *PCR 005* 1 CTN X 400 PCS	21	2	
C2T WHI	PP PLASTIC COVER PP 2T ROUND COVER *WHITE* 1 BAG X 1000 PCS	25	8	
CBC1101-NBLK	PP PLASTIC COVER BC.1101-N *BLACK* 1 BAG X 500 PCS	24	4	
CBC1101-NGLD	PP PLASTIC COVER BC.1101-N *GOLD* 1 BAG X 500 PCS	24	4	
CBC1101-NLBLU	PP PLASTIC COVER BC.1101-N *LIGHT BLUE* 1 BAG X 500 PCS	24	4	
CBC1101-NPEA PNK	PP PLASTIC COVER BC.1101-N *PEARL PINK* 1 BAG X 500 PCS	24	4	
CBC1101-NPPL *4555P*	PP PLASTIC COVER BC.1101-N *PURPLE* NPG4555P 1 BAG X 500 PCS	24	4	
CBC1101-NRED	PP PLASTIC COVER BC.1101-N *RED* 1 BAG X 500 PCS	24	4	
CBC1101-NTRS	PP PLASTIC COVER BC.1101-N *TRANSPARENT* 1 BAG X 500 PCS	24	4	

Items per page: 10  1 – 10 of 133  

Parts & Product management: adding Part

Parts & Product Warehouse Management

Add Part Form

Part Name:

Part Number: *

Cycle Time:

Machine Number To Run:

Cavities:

Part Weight:

Wastage:

Material Code:

Colour Code:

Colour Ratio (%):

Packing Quantity:

Packing quantity/ctn:

Product Weight:

Product Width:

Cancel

Export To Excel

Actions

B-LL-P
C2T W
CBC11
CBC11
CBC11
CBC11
CBC11
CBC11
CBC11
CBC11
CBC11

Order Management: Key Functions

Order Management

Within The MES System, we are able to create a Customer database to record the sales order or job order number. With this order manage we are able to create job traveller for further production process. (with bar code)

Add Sales Order Form

SO Number:	<input type="text"/>
PO Number:	<input type="text"/>
Customer:	<input type="text"/>
Person In Charge:	<input type="text"/>
Assign To:	<input type="text"/>
Add Multiple JOS	<input type="button" value="Add More"/>
-1	
Product Number:	<input type="text"/>
Product Description:	<input type="text"/>
Quantity:	<input type="text"/>
Start Date *	<input type="text"/> 7/1/2024
Customer Due Date *	<input type="text"/> 7/1/2024
	<input type="button" value="Print"/>

DESCRIPTION	DOCUMENT HOLDER	SALES ORDER	-1
PART NO.	22N090-RC-DCH-A01	PO NO	-
QUANTITY	7	DATE RELEASED	12/09/2022
PROJECT OWNER	Tan Chai Heng	ETD	12/09/2022

JOB TRAVELER

#	WORK PROCESS	CHECKING ITEM	STATUS	CHECKED BY	COMPLETION DATE	REMARKS
1	DRAWING REVIEW	*				
2	MATERIAL PLANNING	*				
3	LASER CUTTING	DIMENSION APPEARANCE				
4	MACHINING	DIMENSION APPEARANCE				
5	PIPE CUTTING	DIMENSION THICKNESS APPEARANCE				
6	TAPPING/DRILLING	DIMENSION				THRFAN



On the other hand, if customer does not required details order management, we are able to allow customer to key order related info at machine level.

Product Execution & Machine Monitoring: Key Functions

Product Execution

The MES System will display the real time production data of a products and machine status of all machines.

- ▶ Able to know the machine defect like breakdown immediately
- ▶ Able to identify the machine performance and predict the cycle time to produce one product
- ▶ Able to integrate with machine PLC and communicate using certain protocols like Modbus, RS232, RS485 and so on



Automated
Distribution



Machine
Management

Real Time Product Execution

Production Execution & Machine Management

Machine 1 (YIZUMI 120T)		Machine 2 (YIZUMI 90T)		Machine 3 (YIZUMI 60T)		Machine 4 (YIZUMI 120T)	
Machine Status: ON		Machine Status: ON		Machine Status: ON		Machine Status: ON	
PO NO	4500058897	PO NO	WFI020007-1	PO NO	WFI019594-1	PO NO	210076798
PART NO	5790-0017-0022	PART NO	2670139	PART NO	2500067	PART NO	579291-T2
PART NAME	SCN HOUSING PLASTIC BOTTOM PART	PART NAME	END CAP FOR A6780-B PROFILE, WHT	PART NAME	ANCHOR CLICK GLIDER:4 MM TRACK- BLACK	PART NAME	PIN SPECIAL
MOULD REF NO	2011-002	MOULD REF NO	2012-NB006	MOULD REF NO	2016-020	PO QUANTITY	70000
PO QUANTITY	5000	PO QUANTITY	30000	PO QUANTITY	80000	OPENING STOCK	0
OPENING STOCK	0	OPENING STOCK	0	OPENING STOCK	0	PRODUCTION QTY	70000
PRODUCTION QTY	5000	PRODUCTION QTY	30000	PRODUCTION QTY	80000	MACHINE COUNTER	40389
MACHINE COUNTER	1732	MACHINE COUNTER	1850	MACHINE COUNTER	70341	PROGRESS	57.70%
PROGRESS	34.64%	PROGRESS	6.17%	PROGRESS	87.93%	EST COMPLETION TIME	07/Nov/2021 6:34:54:AM
EST COMPLETION TIME	05/Nov/2021 11:14:35:AM	EST COMPLETION TIME	22/Nov/2021 1:58:18:AM	EST COMPLETION TIME	04/Nov/2021 7:37:37:PM	NEXT JOB ORDER	PO :210076774-3 Part:579291-T2 Mould:2019-016 Qty :80000 QTY :50000
NEXT JOB ORDER	PO :210104895 Part:679093 Mould:68 Qty :4860	NEXT JOB ORDER	PO :WFI020007-1 Part:2670044 Mould:2010-020 Qty :20000	NEXT JOB ORDER	PO :WFI019987 -1 Part:2500067 Mould:2016-020 Qty :50000		

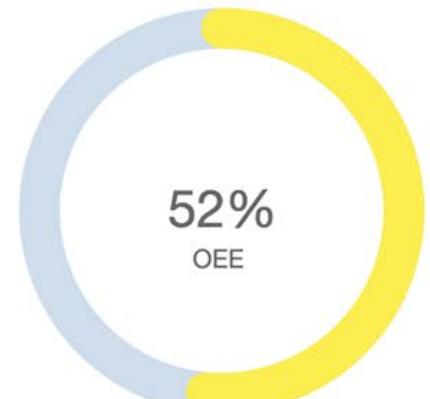
Real Time Machine Monitoring: OEE

Machine Monitoring

[Switch To Monitoring](#)

Machine 1 (YIZUMI 120T)

Machine Status: ON



Availability 99.01%

Performance 58.42%

Quality 88.79%

[View OEE History](#)

Machine 2 (YIZUMI 90T)

Machine Status: ON



Availability 98.54%

Performance 151.27%

Quality 88.04%

[View OEE History](#)

Machine 3 (YIZUMI 60T)

Machine Status: ON



Availability 68.61%

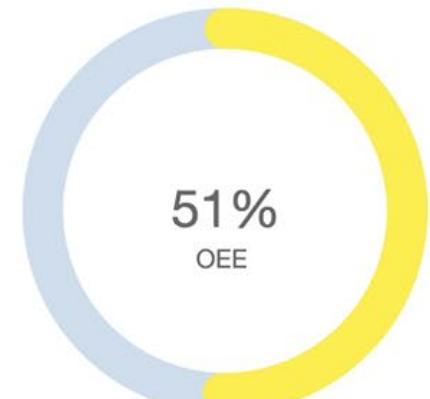
Performance 265.35%

Quality 74.84%

[View OEE History](#)

Machine 4 (YIZUMI 120T)

Machine Status: ON



Availability 99.98%

Performance 54.78%

Quality 91.62%

[View OEE History](#)

Machine 5 (YIZUMI 90T)

Machine Status: ON

Machine 6 (YIZUMI 120T)

Machine Status: ON

Machine 7 (YIZUMI 120T)

Others

Machine 8 (WY 160T)

Machine Status: ON

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Completed Job Log Management:

Machines' Completed Job 

Search for job(PO)



[Export To Excel](#)

Items per page: 10  1 - 10 of 742  

Purchase Order	Machine	Part No	Part Name	Cycle Time	Start Time	End Time	Presetting Time	Downtime Time
2310220	Machine I-13	P40GX72MM-N (1X8CAV)	40G X 72MMDia X 8CAV PET PREFORM	25	20/Oct/2023 4:05:24:PM	21/Oct/2023 6:18:13:PM	00:00:07	00:00:56 
2207174	Machine I-13	P40GX72MM-N (1X8CAV)	40G X 72MMDia X 8CAV PET PREFORM	25	20/Jul/2022 6:06:51:AM	21/Jul/2022 4:13:24:PM	00:00:03	12:02:19 
2305028	Machine I-13	P50G*96MM (1X4CAV)	50G X 96MMDia X 4CAV PET PREFORM	31	04/May/2023 9:21:33:AM	05/May/2023 8:48:18:AM	00:00:01	00:00:03 
2302437	Machine I-13	P50G*110MM	50G X 110MMDia X 4CAV PET PREFORM	23	20/Feb/2023 11:02:49:AM	21/Feb/2023 9:50:16:PM	00:00:07	00:00:06 
2212352	Machine I-13	P60G*96MM	60G X 96MMDia X 4CAV PET PREFORM	33	31/Dec/2022 3:53:44:AM	02/Jan/2023 2:01:53:AM	00:00:01	00:00:16 
2212285	Machine I-13	P50G*96MM (1X4CAV)	50G X 96MMDia X 4CAV PET PREFORM	31	04/Jan/2023 12:43:52:PM	08/Jan/2023 8:44:41:PM	00:00:02	0 
2207107	Machine I-13	P40GX72MM-N (1X8CAV)	40G X 72MMDia X 8CAV PET PREFORM	25	13/Jul/2022 11:28:09:AM	15/Jul/2022 3:53:47:PM	00:00:10	00:00:14 
2205022	Machine I-13	P50G*96MM (1X4CAV)	50G X 96MMDia X 4CAV PET PREFORM	31	10/May/2022 9:08:17:PM	13/May/2022 1:08:42:AM	00:00:02	00:00:04 
2212001	Machine I-13	P40GX72MM-N (1X8CAV)	40G X 72MMDia X 8CAV PET PREFORM	25	05/Dec/2022 11:20:24:AM	06/Dec/2022 1:33:06:PM	00:00:01	00:00:04 

Our Customers:



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SHARING EXPERTISE



Penang
Adventist
Hospital



BINSEN
P
®

KAYEL
®



Ongoing Project: Prolife – Warehouse Management System (WMS)



The screenshot shows the PRO LIFE WMS web application. On the left, a sidebar menu lists categories such as Home, Profile, Role, User, Supplier, Customer, Unit Measurement, Product, Inbound, Picking List, Good Return Note, Purchase Goods Return, and Location. The main area features a "Quick Navigation" grid with 12 items:

- PROFILE (orange)
- LIST CUSTOMER (green)
- CREATE USER (purple)
- LIST USER (orange)
- CREATE UNIT MEASUREMENT (teal)
- LIST UNIT MEASUREMENT (red)
- LIST PRODUCT INVENTORY (blue)
- LIST PRODUCT (pink)
- STOCK CHECK (green)
- PURCHASE ORDER (purple)
- RECEIVING INBOUND (teal)
- COMPLETE INBOUND (green)

The top right corner shows an "ADMIN" user profile.

The screenshot shows the PRO LIFE WMS mobile application. It starts with a "Welcome Back!" message for "MOBILEUSER". The login form includes fields for "MOBILEUSER", a password, and a "Remember Me" checkbox. Below the form is a "LOGIN" button and a "Forgot your Password ?" link. The background shows icons for Inbound, Picking, Approve Delivery, Checking Stock, Stock Transfer, and Breakbulk.

The screenshot shows a "Sales Order" screen with a "READY FOR PICKING" section. It lists three sales orders:

- CASH SALES I-0124/206259 February 17, 2024 12:03 PM ready for picking
- CYK NEW CARE PHARMACY I-0124/206261 February 17, 2024 12:03 PM ready for picking
- MERIT PHARMACY SDN. BHD. I-0124/206263 February 17, 2024 12:03 PM ready for picking

For each order, there are "ARRIVE" and "VIEW" buttons.

The screenshot shows an "Inbound List" screen. It displays a search bar and a list of inbound entries:

- PO-0321/009 IDEAL HEALTHCARE SDN. BHD. PURCHASE ORDER available
- PO-0321/025 M. I. MEDICAL SUPPLIES SDN. BHD. PURCHASE ORDER available
- PO-0321/001 FORESIGHT INDUSTRIES SDN. BHD. PURCHASE ORDER available

For each entry, there are "ARRIVE" and "VIEW" buttons.

The screenshot shows a "Stock Checking" screen with a search bar and a list of items:

- Item Code: Search
- Name: Scan
- List of Stock

Web app and mobile app interactive WMS

Ongoing Project: RC Engineering – Manufacturing Execution System



Sales Order Management

SO Monitoring Sales Order Customer Management Production Schedule Delivery Schedule Daily Meeting Report

Search for SO Number/Customer Name Status Select Status Print Delete Import From Excel Add Sales Order

Items per page: 10 1 - 10 of 4138

SO No.	Customer	JO No.	Part No	Quantity	Status	Due Date	Action
	CASH CUSTOMER	-1	22N090-RC-DCH-A01	7	Complete	12-Sep-22	Print JTs
		-2	22N090-RC-DCH-A01	2	Complete	12-Sep-22	
		-3	22N090-RC-DCH-A01	4	Complete	27-Oct-22	
S2108-0199	B. BRAUN MEDICAL INDUSTRIES SDN. BHD.						
S2109-0019	SMITH AND NEPHEW OPERATIONS SDN BHD C/O S&N GLOBAL BUSINESS SERVICES	S2109-0019-1	21D112-S21-MGFPSCBWAH-A01	1	Complete	13-Nov-22	Print JTs
S2111-0087	B. BRAUN MEDICAL INDUSTRIES SDN. BHD.	S2111-0087-1	21D124-B02-HTTPWP-A01	1		09-Sep-22	Print JTs
S2112-0047	SMITH AND NEPHEW OPERATIONS SDN BHD C/O S&N GLOBAL BUSINESS SERVICES						
S2112-0081	SMITH AND NEPHEW OPERATIONS SDN BHD C/O S&N GLOBAL BUSINESS SERVICES	S2112-0081-1	22D025-S21-TDM-P47	1	Complete	02-Jul-22	Print JTs

Sales Order Management

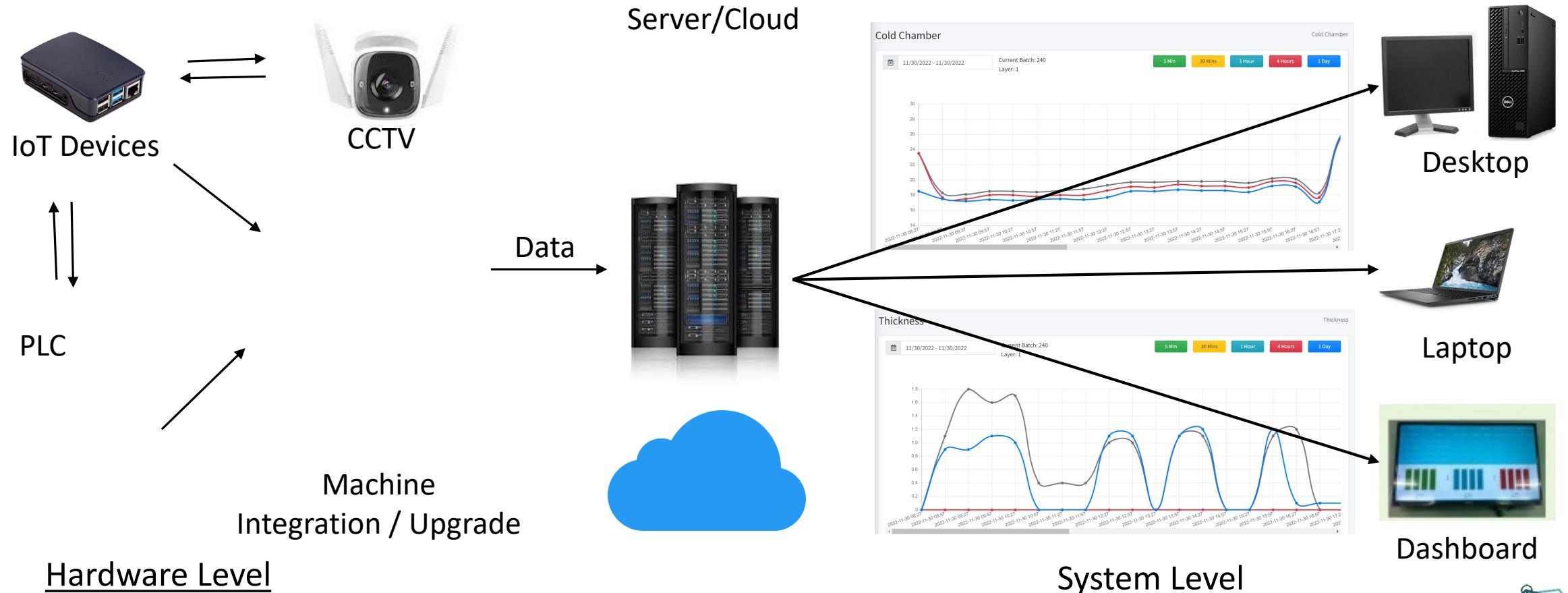
SO Monitoring Sales Order Customer Management Production Schedule Delivery Schedule Daily Meeting Report

8/Jul/2024 31/Jul/2024 Export To Excel Items per page: 10 0 of 0

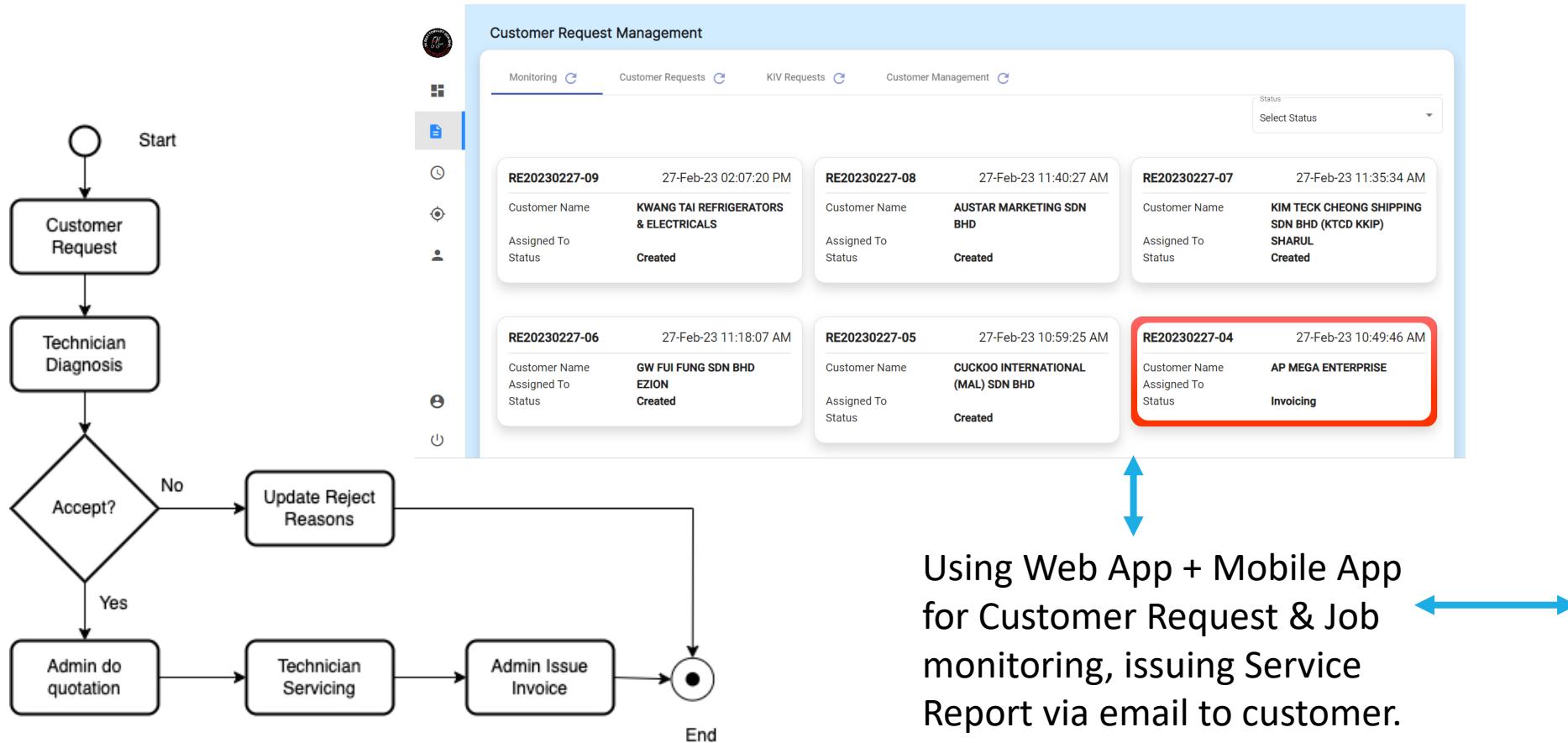
SO No.	Part No	Description	Qty	Status	ETD	Remaining Time
S2404-0213	GI040-1048-X12077-1	FENCING NET	3	Outsourcing	08-Jul-24	0
S2405-0110	24D041-B02-PMC-A01	PUR MATERIAL CONTAINER FOR BA S04 (1 CHANNEL)	1	Processing	08-Jul-24	0
S2405-0125	24D042-B02-PMC-A01	PUR MATERIAL CONTAINER FOR RG68 / 724 (2CHANNEL)	1	Processing	08-Jul-24	0
S2405-0162	HSP00055215	DOOR PLATE GR-047	2	Processing	08-Jul-24	0
S2406-0102	23Q002-S21-TTWH-A01 (1 PCS PO) 23Q002-S21-TTWH-A01 (1 PCS REPLACEMENT)	TOOL TAMPLATE WITH HOOK TOOL TAMPLATE WITH HOOK	1	Processing	08-Jul-24	0
S2406-0134	24Q053-B02-HDMSP1400-A01	HEAVY DUTY MOULD SAFETY PALLET (1400)	5	Drawing Released	08-Jul-24	0
S2406-0183	2021010C0	BRKT, ALIGN, COARSE, DIB, -800	12	Outsourcing	08-Jul-24	0
S2406-0078	GI040-1047-X08042-02	EXPLOSION PROOF BOX STAND	2	Outsourcing	08-Jul-24	0

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Completed Project: Kayel Hot Calendering Monitoring System



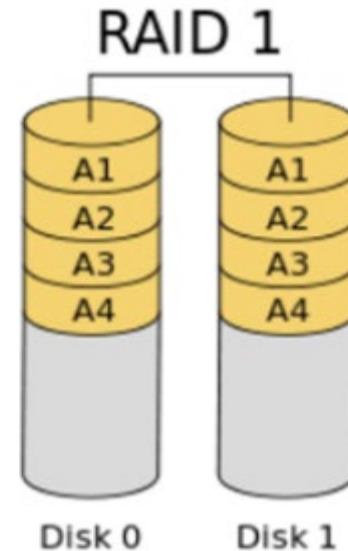
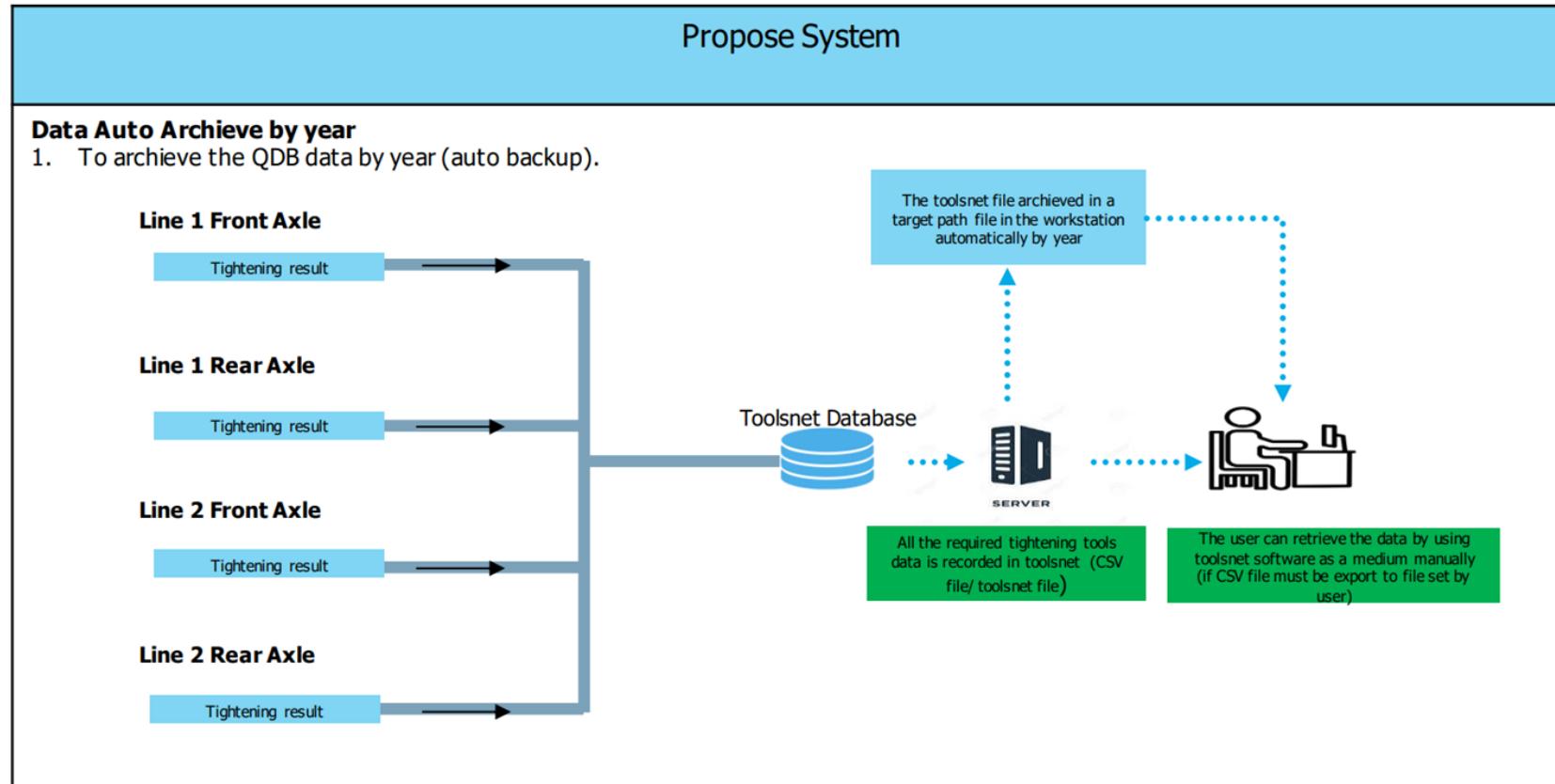
Completed Project: HL Best Job Management System



Using Web App + Mobile App
for Customer Request & Job
monitoring, issuing Service
Report via email to customer.



Completed Project: ZF Data Mirror & Archiving

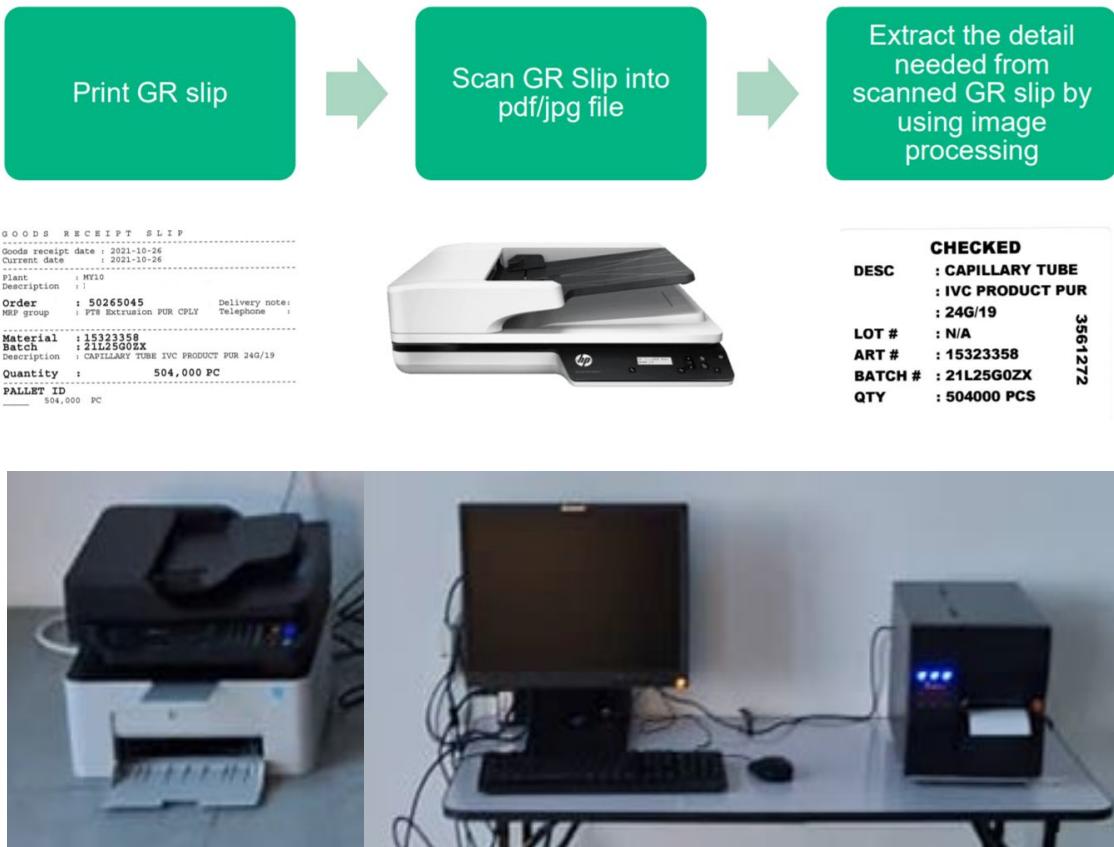


Raid 1 mirroring concept



Completed Project: B Braun OCR System

B|BRAUN
SHARING EXPERTISE



B-Braun

SIGN IN

OCR SYSTEM

Employee No.:

Password:

Login

XAMPP Control Panel v3.5.0 | Compiled: Apr 01 2021

Module	Service	Module	Port(s)	Actions
Apache	Apache	14924	80, 443	Stop Admin Config Logs
		15236		
MySQL	MySQL	10144	3306	Stop Admin Config Logs
FileZilla				Start Admin Config Logs
Mercury				Start Admin Config Logs
Tomcat				Start Admin Config Logs

9:08:05 AM [main] All prerequisites found
9:08:05 AM [main] Initializing Modules
9:08:05 AM [main] Starting Check-Timer
9:08:05 AM [main] Control Panel Ready
9:08:05 AM [Apache] Attempting to start Apache app...
9:08:05 AM [Apache] Status change detected: running
9:08:05 AM [mysql] Attempting to start MySQL app...
9:08:05 AM [mysql] Status change detected: running

Upload GR Import Excel Export Excel Print All

No.	Quantity	Created By	Created Date	Printed	Edit	Delete	
ZS	138000 PC	Kho Soo Ch...	1/18/2022 7:44:24 PM	1	Print	Edit	Delete
ZK	126000 PC	Abdul Waha...	1/18/2022 7:53:03 PM	0	Print	Edit	Delete
ZK	11000 PC	Kho Soo Ch...	1/18/2022 7:44:18 PM	1	Print	Edit	Delete
ZG	2000 PC	Abdul Waha...	1/18/2022 7:53:19 PM	0	Print	Edit	Delete
ZG	2000 PC	Abdul Waha...	1/18/2022 7:52:36 PM	0	Print	Edit	Delete
ZG	200 PC	Abdul Waha...	1/18/2022 7:52:50 PM	0	Print	Edit	Delete
ZS	18000 PC	Abdul Waha...	1/18/2022 7:53:32 PM	0	Print	Edit	Delete
ZK	1400000 M	Kho Soo Ch...	1/18/2022 7:43:59 PM	1	Print	Edit	Delete
ZK	4000000 M	Kho Soo Ch...	1/18/2022 7:44:05 PM	1	Print	Edit	Delete
ZG	1000000 M	Kho Soo Ch...	1/18/2022 7:44:12 PM	1	Print	Edit	Delete
ZG	198000 PC	Kho Soo Ch...	1/18/2022 7:43:53 PM	1	Print	Edit	Delete
ZG	450000 M	Kho Soo Ch...	1/18/2022 7:43:09 PM	1	Print	Edit	Delete
ZG	600000 M	Kho Soo Ch...	1/18/2022 7:43:16 PM	1	Print	Edit	Delete
ZG	1050000 M	Kho Soo Ch...	1/18/2022 7:43:22 PM	1	Print	Edit	Delete
ZG	198000 PC	Kho Soo Ch...	1/18/2022 7:43:47 PM	1	Print	Edit	Delete
ZG	390000 M	Kho Soo Ch...	1/18/2022 7:43:29 PM	2	Print	Edit	Delete
ZG	520000 M	Kho Soo Ch...	1/18/2022 7:43:35 PM	1	Print	Edit	Delete
ZG	910000 M	Kho Soo Ch...	1/18/2022 7:43:41 PM	1	Print	Edit	Delete

Completed Project: Spen & Binsen

13:38 43%

Machine Monitoring

I-13 / 120T Status: ON

Interrupt: -

76864 / 83849

0.0% 0.0% 0.0% 0.0%

Availability Performance Quality OEE

Stopped Task
PO: 2111240
Part No: P34G*96MM (1X8)

Task Information

Start At:
Expect Finish At:
Last Update At: 04-Dec-21 17:14:11

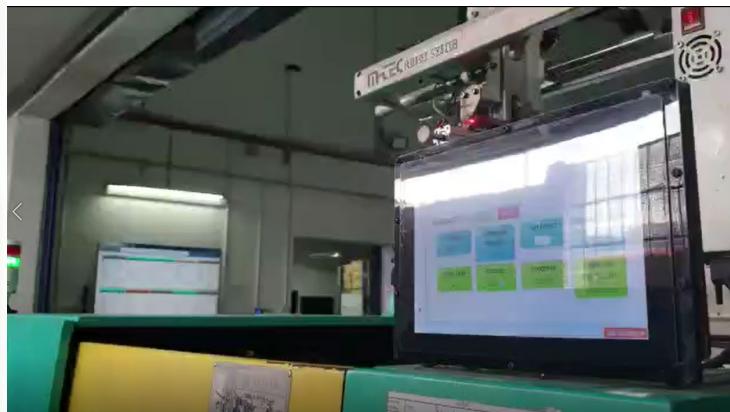
I-14 / 120T Status: ON

Interrupt: NP

0 / 1000

0.0% 0.0% 0.0% 0.0%

Availability Performance Quality OEE



1. Connect IoT devices to PLC of plastic injection molding machines to get cycle time, counter, and machine status
2. Displayed the info capture and display in web-app based Manufacturing Execution System (MES)

Machine WY160 24/01/2022 11:38:20 AM ON

2201164

Restart

Finish

Part No

P50GX72MM-N

Part Name

50G X 72MMDia X
4CAV PET PREFORM
(NORMAL)

Production
Quantity

23454

Total Reject(0)



Cycle Time

31.3

Counter

1068

Progress

4.55%

Expected Hours
Left

48.66 hours

Web App Record



Completed Project: EHP & A.Warner

QC Monitoring Machines' PO / Job

Machine 9

PO Number	20220122-2
Part Name	FJT 16µm x 30 x 53 x G3 TRANS
Production Qty	2000
Total Weight (kg)	501.29 kg
Total Tubing Weight (kg)	391.50
Quantity Difference	21.90 %

Total Weight	Total Tubing Weight
22/Jan 10:39:06:PM 103.70	22/Jan 11:26:55:PM 34.30
22/Jan 9:01:14:PM 70.23	22/Jan 10:40:50:PM 71.70
22/Jan 7:24:15:PM 70.23	22/Jan 7:27:19:PM 71.30
22/Jan 5:48:23:PM 70.23	22/Jan 5:50:42:PM 70.80
22/Jan 4:14:47:PM 70.23	22/Jan 4:18:24:PM 72.20
22/Jan 2:44:10:PM 70.23	22/Jan 2:48:20:PM 71.20
22/Jan 1:15:28:PM 46.45	

Machine 10

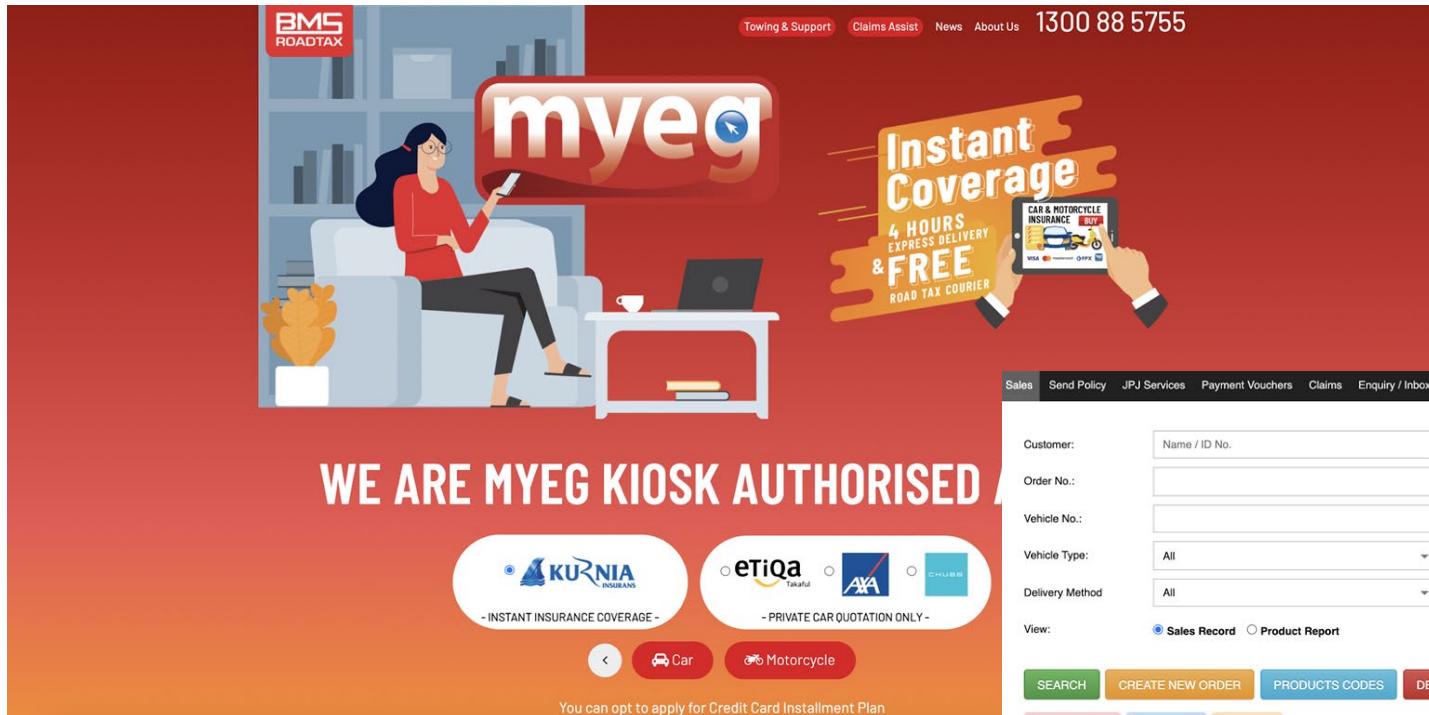
PO Number	20220119-2
Part Name	USA 248 x 63.5 ZIPLOCK
Production Qty	500
Total Weight (kg)	236.34 kg
Total Tubing Weight (kg)	68.50
Quantity Difference	71.02 %

Total Weight	Total Tubing Weight
21/Jan 6:51:01:PM 17.49	21/Jan 6:56:09:PM 14.60
21/Jan 6:11:45:PM 17.52	21/Jan 6:14:50:PM 13.40
21/Jan 5:32:08:PM 17.49	21/Jan 10:55:19:AM 13.40
21/Jan 4:52:24:PM 17.52	20/Jan 3:22:28:PM 13.10
21/Jan 4:12:25:PM 18.04	19/Jan 12:13:31:PM 14.00
21/Jan 3:31:21:PM 17.52	
21/Jan 2:51:26:PM 17.52	



1. Connect IoT devices to ADAM devices of plastic blowing machines to get cycle time, counter, and machine status by Modbus
2. Displayed the info capture and display in web-app based Manufacturing Execution System (MES)

Completed Project: BMS Roadtax



1. Order Management System (OMS) to manage orders status.

The screenshot shows the BMS Order Management System (OMS) interface. At the top, there is a search bar and various navigation links: Sales, Send Policy, JPJ Services, Payment Vouchers, Claims, Enquiry / Inbox, Forms, News, Branches, Contents, and Accounts. Below the search bar, there are several input fields for filtering orders: Customer (Name / ID No., Contact No.), Order No., Vehicle No., Vehicle Type (All), Delivery Method (All), View (Sales Record, Product Report), and Product Code. To the right of these filters are dropdown menus for Start Date (2021-12-24), End Date (2022-01-24), Status (All), Created By, and Sales List (Get All). Below the filters, there are buttons for SEARCH, CREATE NEW ORDER, PRODUCTS CODES, DELIVERY QUOTATION, and EXPORT SUMMARY. Underneath these buttons, there are three status indicators: 37 PENDING, 7 MOTOR, and 14 PAID. A legend below the status indicators defines the colors: yellow for Sent / MCP Processed / MCP Submitted, orange for Paid / MCP Request / MCP Signed, light blue for Processing / KIV Pending, pink for Cancelled, grey for Quotation Expired, light blue for Shipped, and green for Completed. At the bottom, there is a navigation bar with Prev, Next, and page numbers (1, 2, 3, 4, 5, ..., 470, 471). The main table displays order details for BMS2201240045, including policy information (WGQ4255 Axa Insurance (Policy)), branch (BMS JPJ Bandar Permaisuri (Cheras)), customer details (Customer / Vehicle Owner: 601202-10-6705 CHANG KAM FONG), contact number (60182308278), gross amount (400.90), promotion (- 0.00), total (RM 400.90), and expiration date (24/01/2023). The table also includes Notes (Internal) and Notes to customer sections. On the right side of the table, there is a column for Dates / Status / Actions, which shows the order was handled by Liza on Jan 24, 2022, at 11:08 AM. It also lists Created: Jan 24, 2022, 11:08 AM; Expire At: Jan 24, 2023; Quoted At: Jan 24, 2022, 11:08 AM; Sent: Jan 24, 2022, 11:08 AM; and Last updated: Jan 24, 2022, 11:08 AM. A small circular diagram is visible in the bottom right corner of the OMS interface.

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Thank you very much.

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