

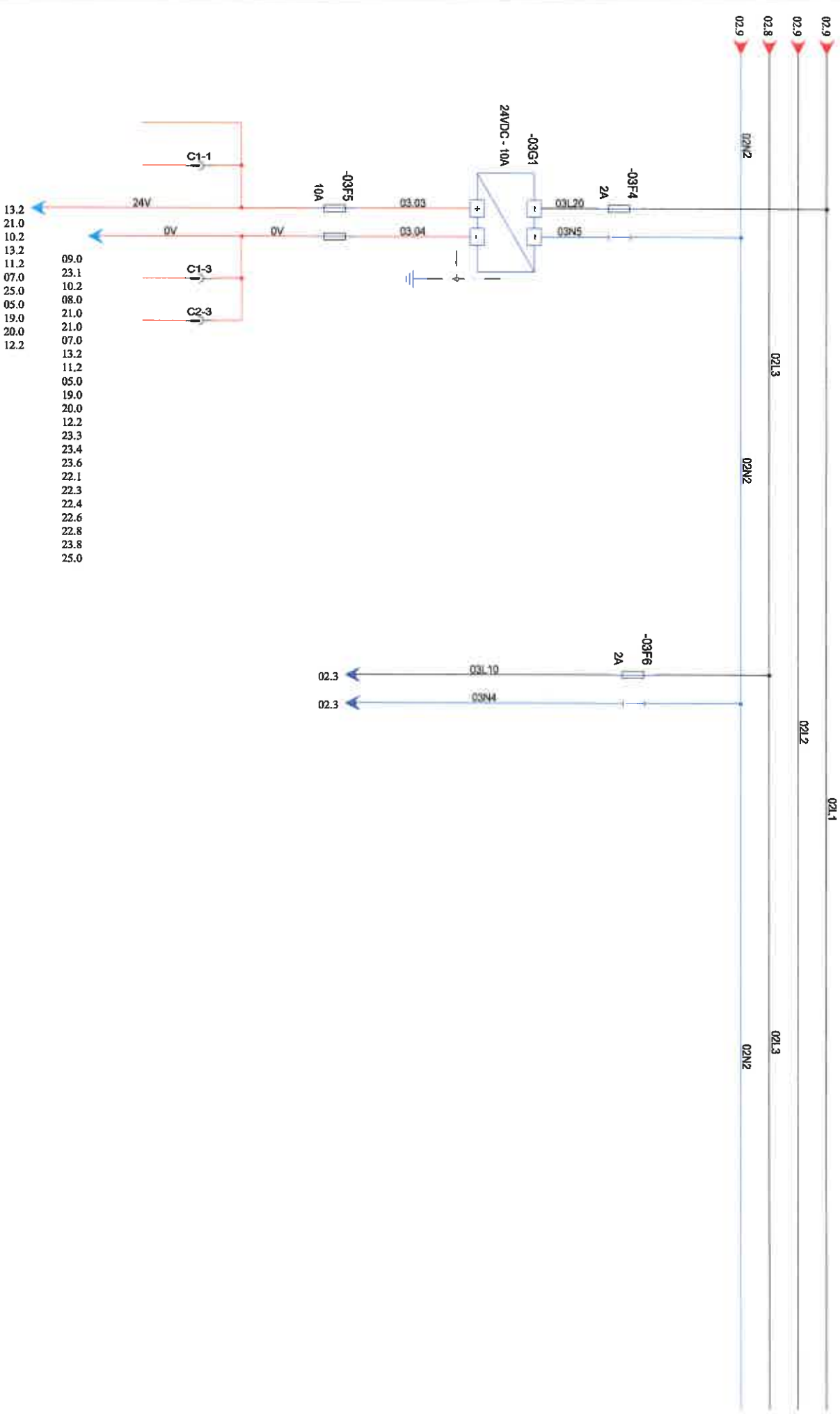
Exercise tension:	400V+N+PE
Auxiliary tension	24AC/DC
Frequency	50HZ
Rated current	30A
Total power:	20KW
Degree of protection	IP54

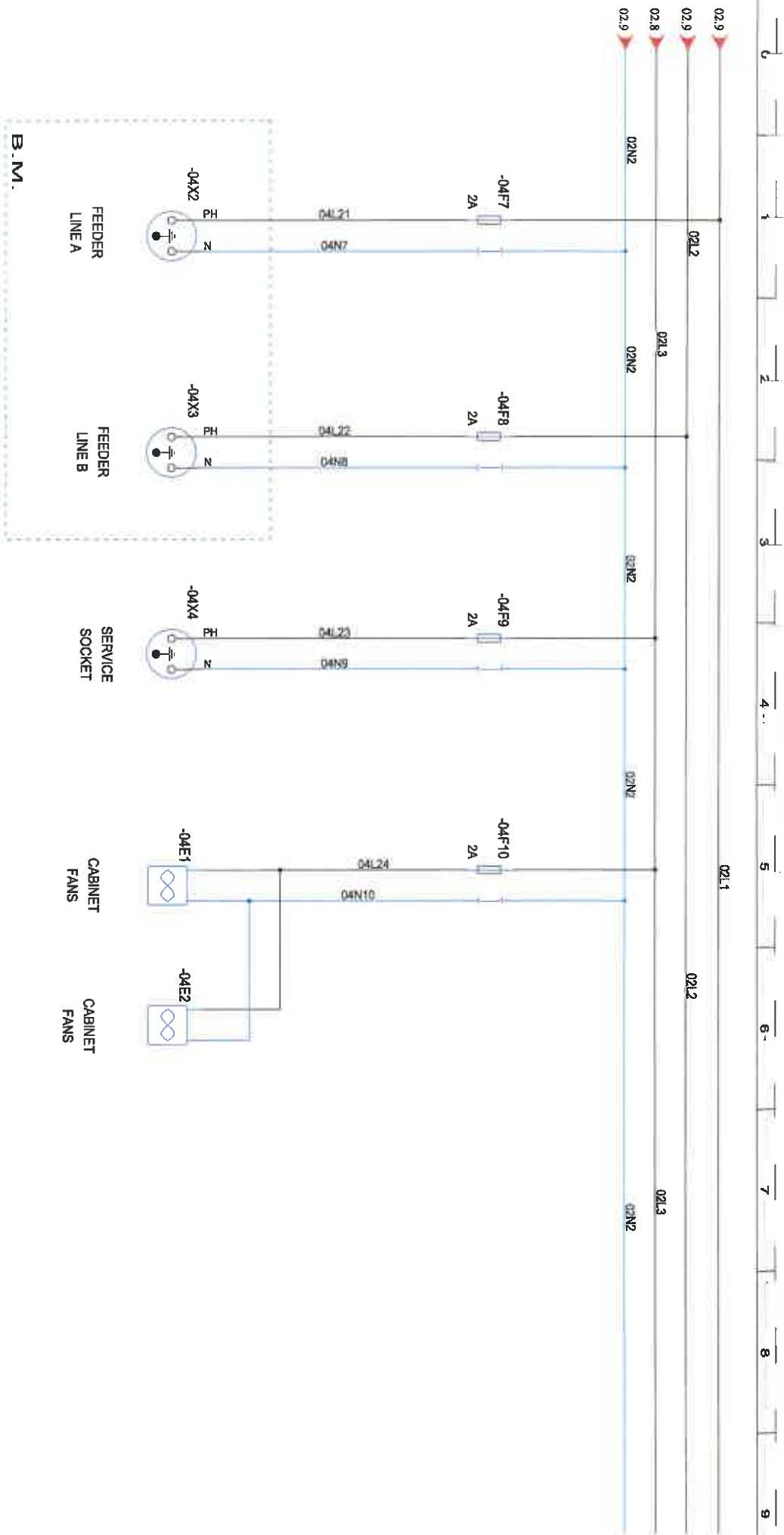
Tel.: +39 0331 827633
Tel.: +39 329 8227633
Fax.: +39 0332 1840222
e-mail: info@eurexma.com - web: www.eurexma.com

[illegible]

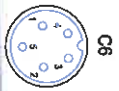
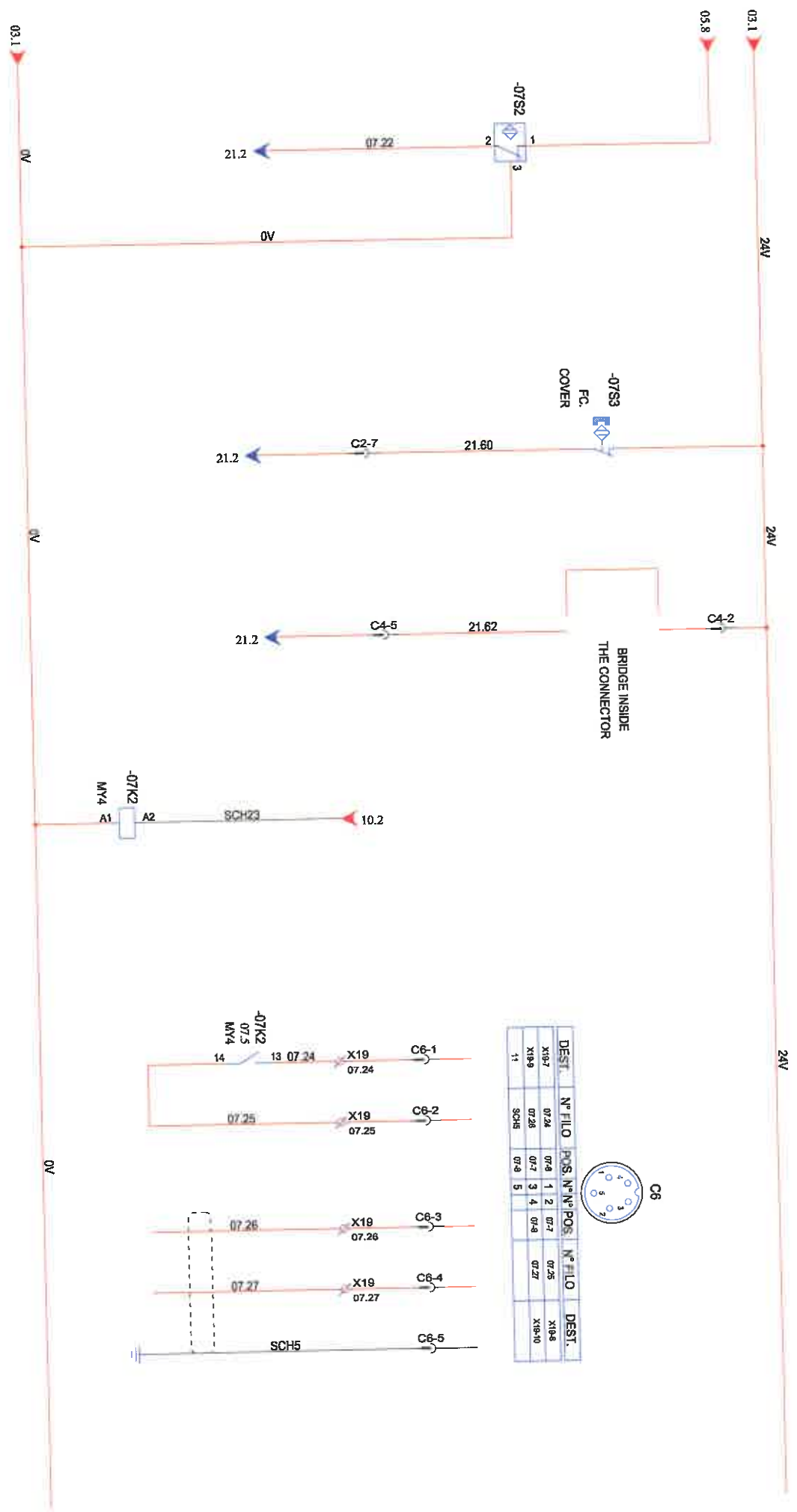
[illegible]

0	1	2	3	4	5	6	7	8	9
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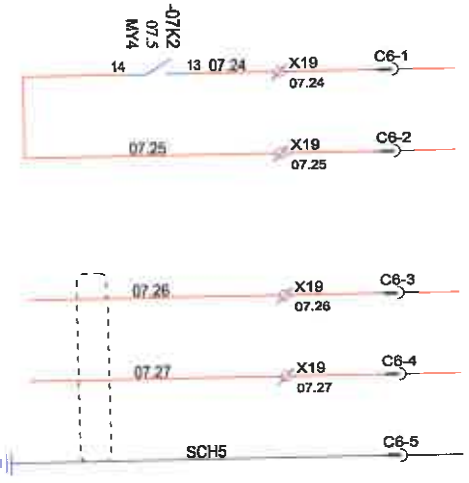




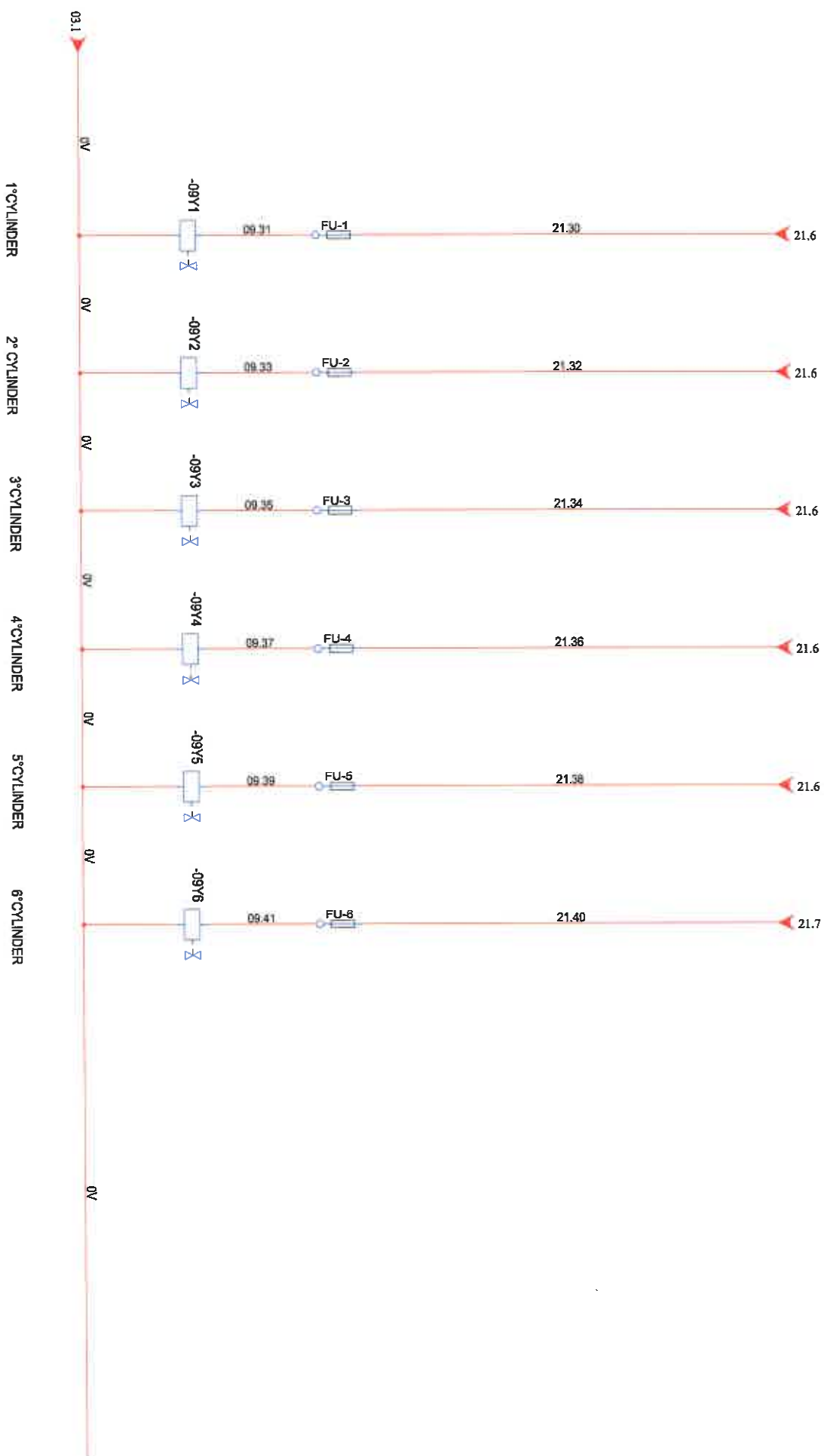
REV.	DATE	SIGNAT.	CHANGE	PROJECT	E-LAB22	SHEET	04
				CUSTOMER	AIT	OF	26
				OUR JOB	315		
				TITLE:	POWER SUPPLIES		
				DIS.: F.G.	DATE:	LOC.:	03 ◆◆ 05

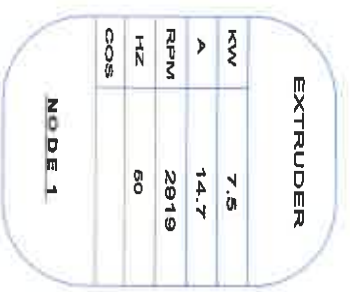


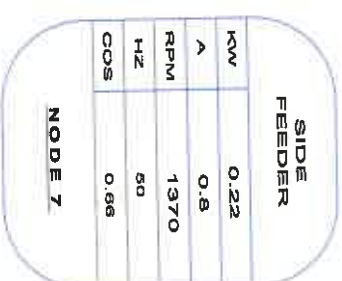
DEST.	N° FILO	POS. N° POS.	N° FILO	DEST.
X19-7	07.24	1	07.27	X19-8
X19-9	07.26	2	07.28	X19-10
		3		
		4		
		5		
		6		

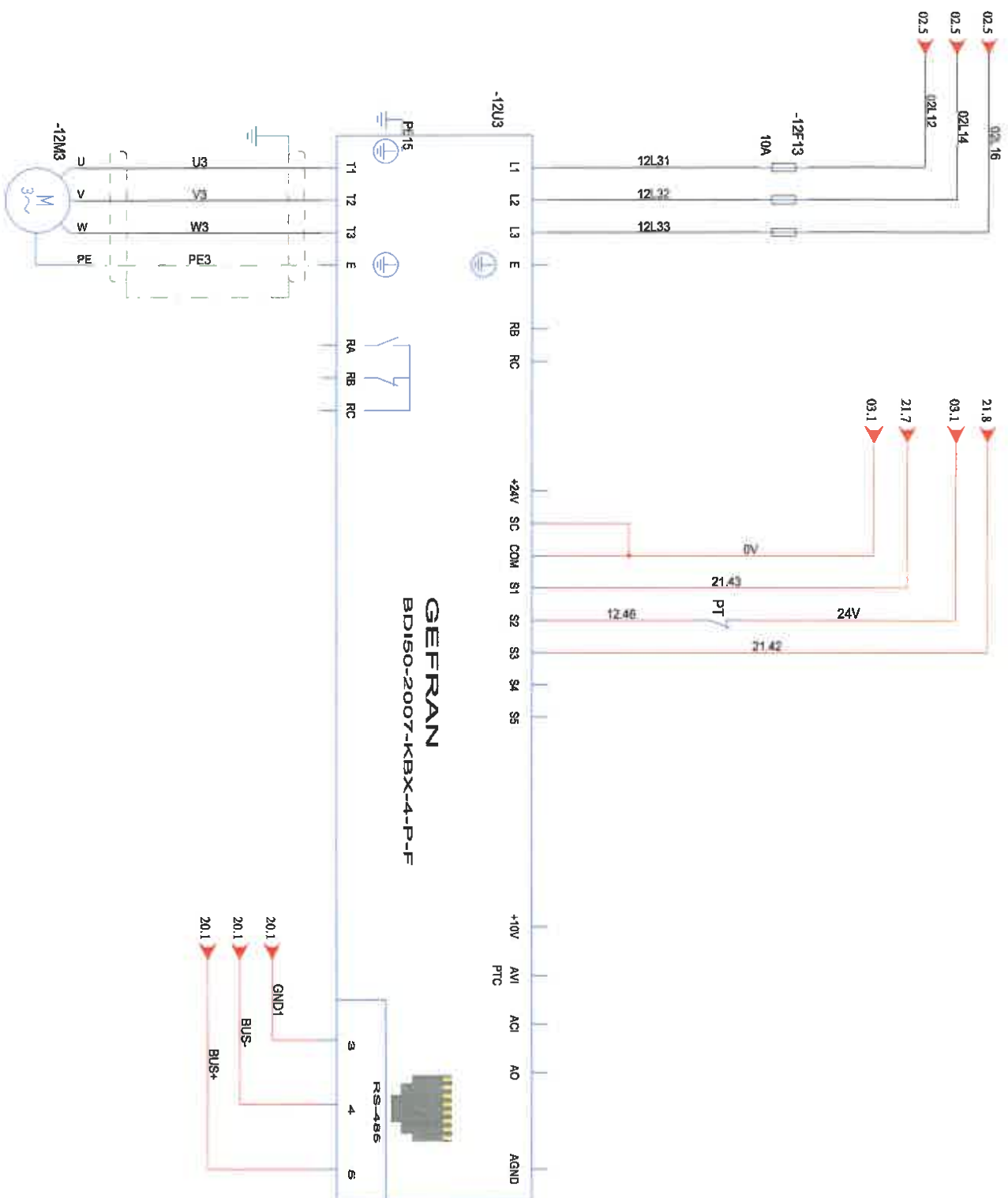












PUMP MELT	
KW	0.55
A	1.5
RPM	1390
HZ	60
COS	0.72

NODE 2

0
1
2
3
4
5
6
7
8
9



0
1
2
3
4
5
6
7
8
9

view LT104-20-E1-S1-C1



EXTRUDER
NODE 1



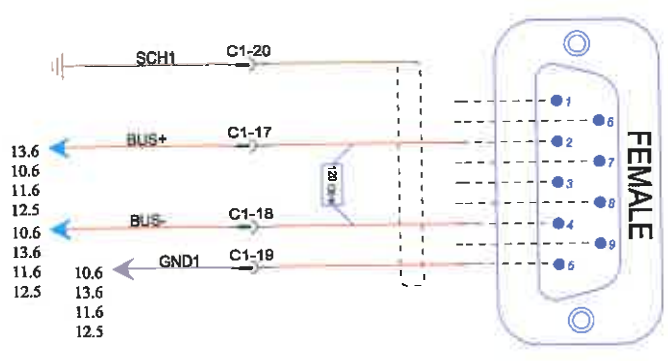
SIDE
FEEDER



PUMP
MELT

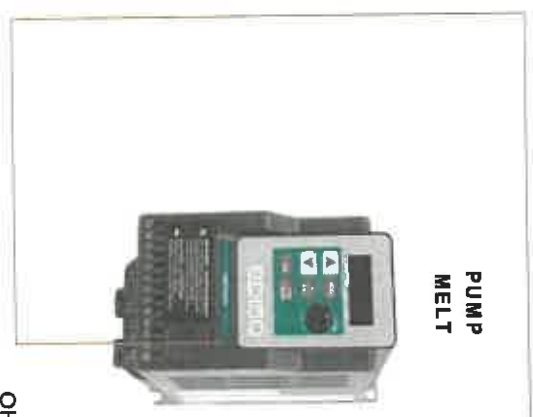


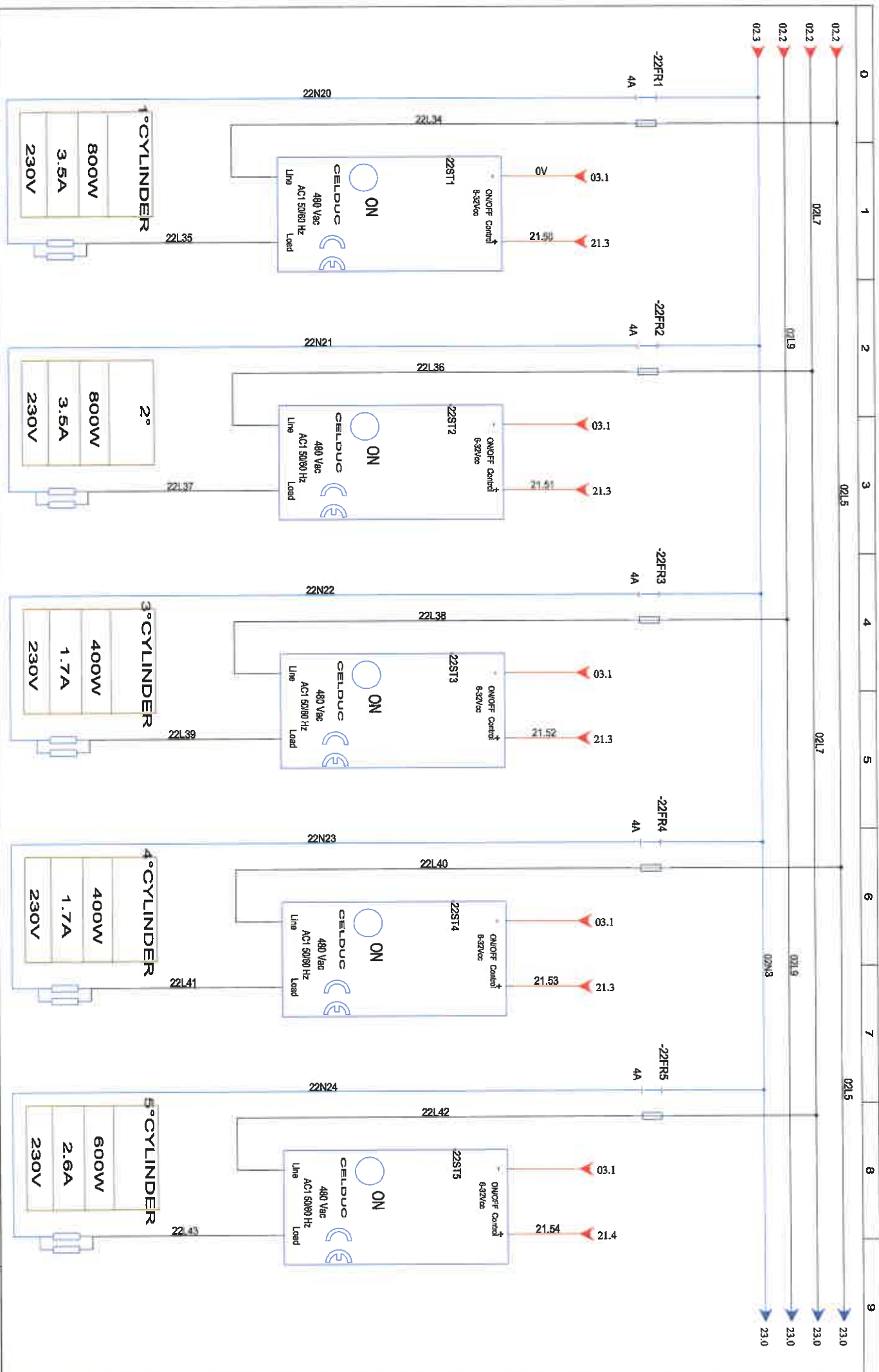
-20BUS1

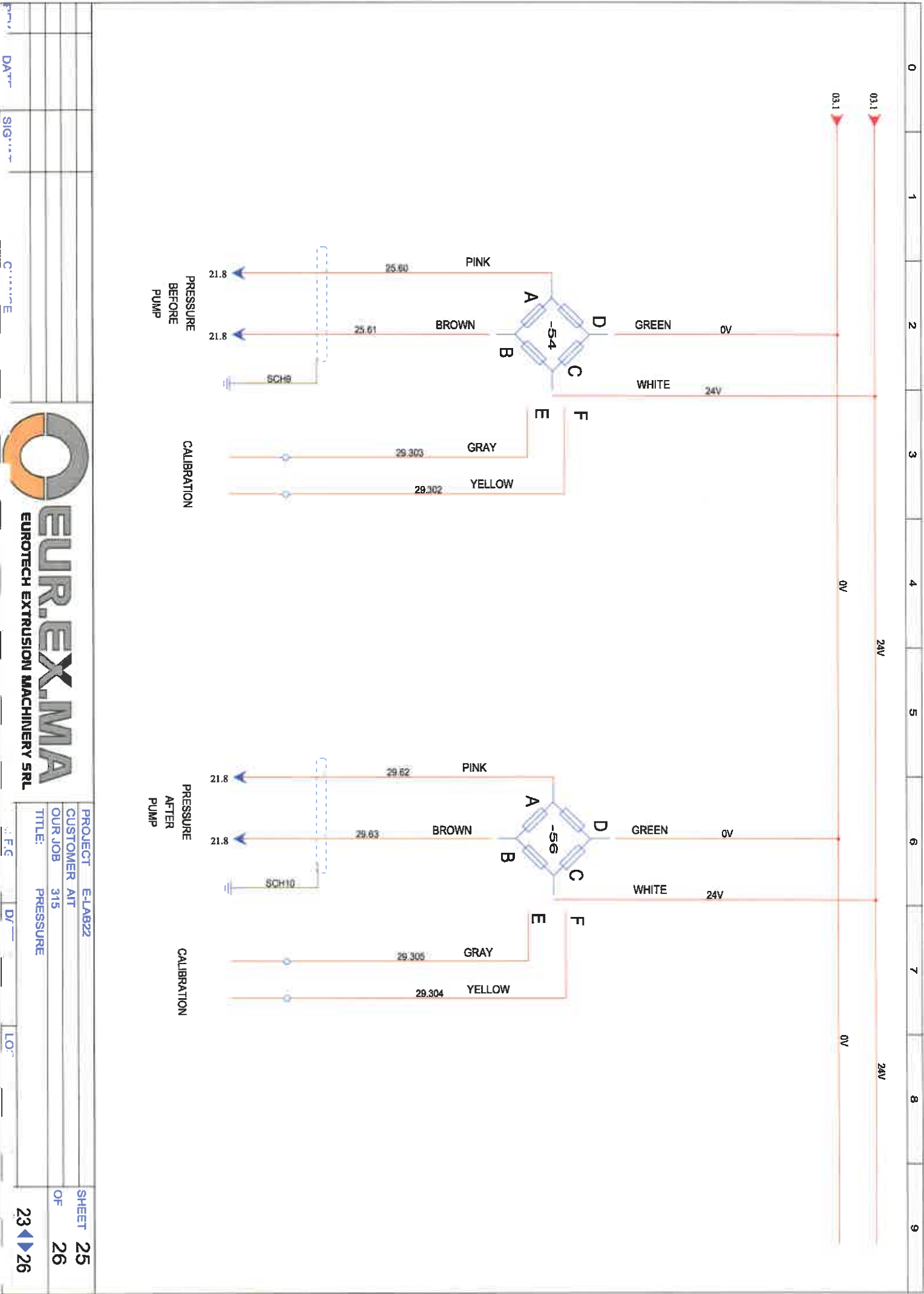


PUMP
MELT

OHM TERMINATION
120







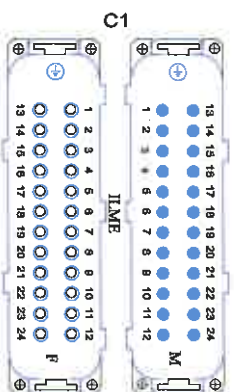
0 1 2 3 4 5 6 7 8 9

DESCRIZIONE

FU				
DESTIN.	FILO		MORSETTO	ORIGINE
	PIASTRA TERMINALE			
Y1	55	1	KV1	
Y2	56	2	KV2	
Y3	57	3	KV3	
Y4	58	4	KV4	
Y5	59	5	KV5	
Y6	60	6	KV6	
	PIASTRA TERMINALE			

DESCRIZIONE

Polarità (vista lato contatti)

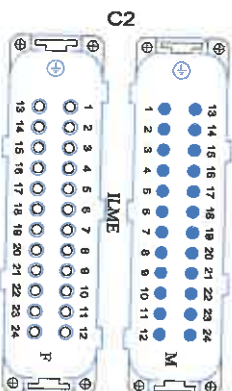


N° Pin	Loc.orig.	Origine	N° Filo	Pag./Col.	Destinazione	Loc. dest.
-----------	-----------	---------	---------	-----------	--------------	------------

24V	1	DETHM
24V	2	
0V	3	
0V	4	06EN2:11
06:16	5	X13:86
06:17	6	06EN2:21
06:18	7	X13:87
06:19	8	06K1:S33
06:1	9	06K1:
06:13	10	06SR1:1
21:29	11	
	12	21P1:1CAN L
L	13	21P1:1CAN H
H	14	21P1:1CAN GND
GND	15	
CAN SCH	16	
BUS+	17	
BUS-	18	
GND1	19	
SCH1	20	



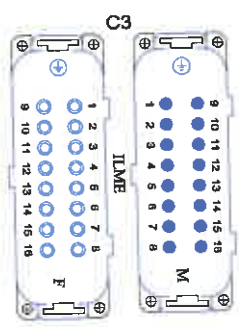
Polarità (vista lato contatti)



N° Pin	Loc.Orig.	Origine	N° Fila	Pag./Col.	Destinazione	Loc. dest.
24V	1					
24V1	2					
0V	3	13A4S5				
13A48	4					
SPARE	5	13A4S2				
13A45	6	21PL1D14				
21.60	7					
SPARE	8	09K1S2Z				
06.05	9	09K1S12				
06.07	10	09EM111				
06.17	11	09EM121				
06.19	12	13W2U				
U4	13	13W2V				
W4	14	13M2V				
W4	15	13M2W				
PE01	16	13M2PE				
SCH4	17					



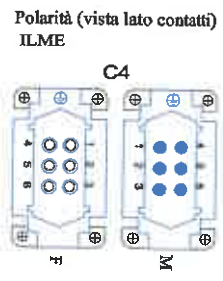
Polarità (vista lato contatti)



N° Pin	Loc. orig.	Origine	N° Filo	Pag./Col.	Destinazione	Loc. dest.
1	23R21					
2	23R22					
3	23R23					
4	23R24					
5	23R25					
6	23R26					
7	23R27					
8	23R28					
9	23R29					
10	23R30					
11	23R31					
12	23R32					
13	23R33					
14	23R34					
15	23R35					
16	23R36					



PROJECT	E-LAB22	SHEET	29
CUSTOMER	AIT	OF	26
OUR JOB	315		
TITLE:	Connector: C3		
	C3 - 1/1		
D.F.C.	D.	LO	



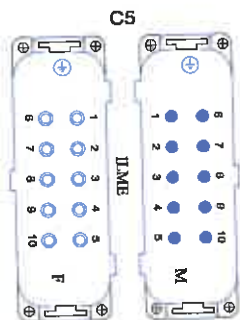
Connector to enable
the 8 temperature
control zones configuration

N°	Loc.orig.	Origine	N° Filo	Pag./Col.	Destinazione	Loc. dest.
Pin						

22L49	1
24V	2
TC8+	3
22V27	4
21.62	5
TC8	6



Polarità (vista lato contatti)



N° Pin	Loc.orig.	Origine	N° Filo	Pag./Col.	Destinazione	Loc. dest.
--------	-----------	---------	---------	-----------	--------------	------------

23N26	1					
23N26	2					
23N26	3					
SPARE	4					
TC/+	5					
23R13:1	6					
23R15:1	7					
23R14:1	8					
SPARE	9					
TC/-	10					



PROJECT E-LAB22 SHEET 31

CUSTOMER AIT OF 26

OUR JOB 315

TITLE: Connector: C5

DATE: 05-11/1

LOC: 30