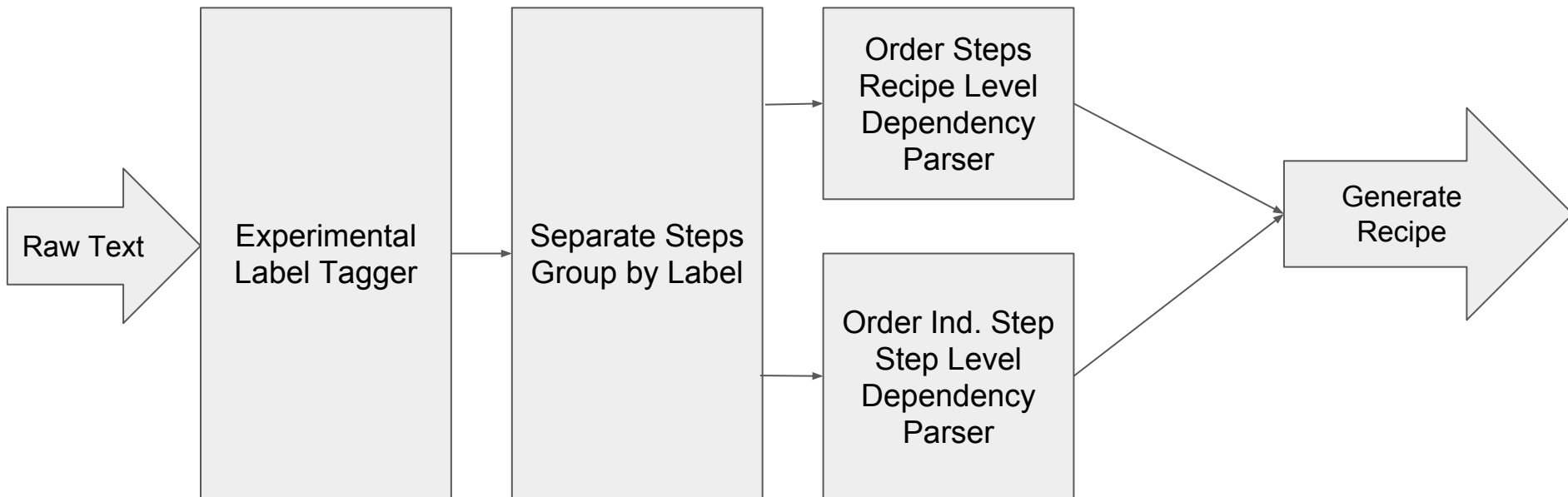


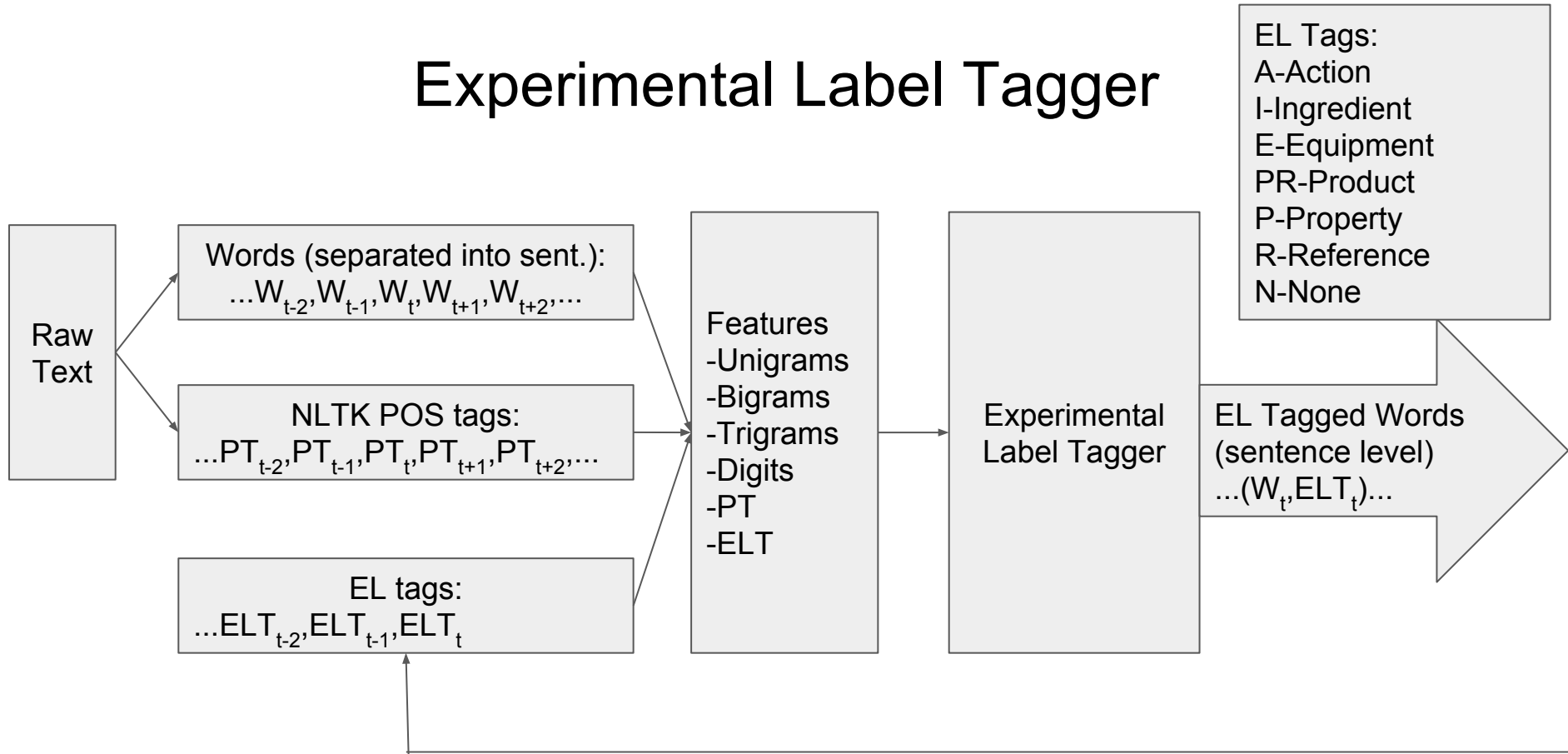
Turning Experimental Procedures into Machine- Readable Recipes

William Spitzer, Menghsuan Sam, Iveel Tsogsuren

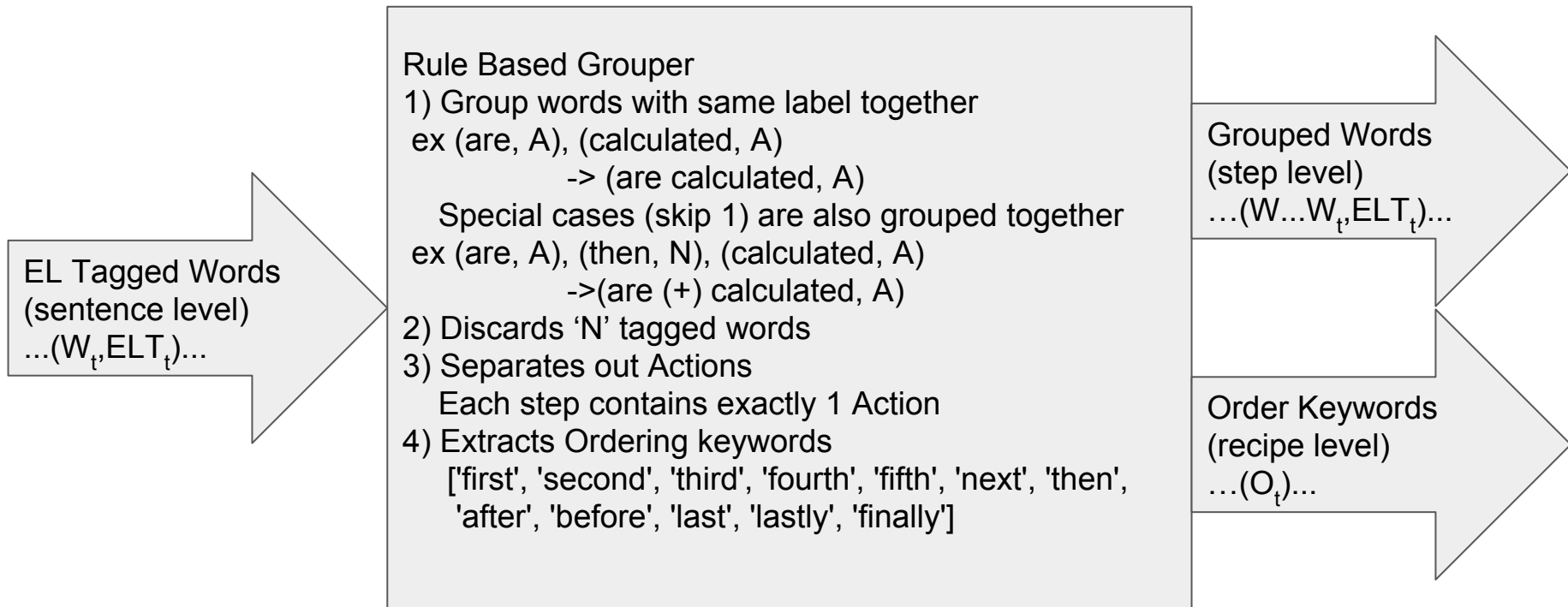
Process



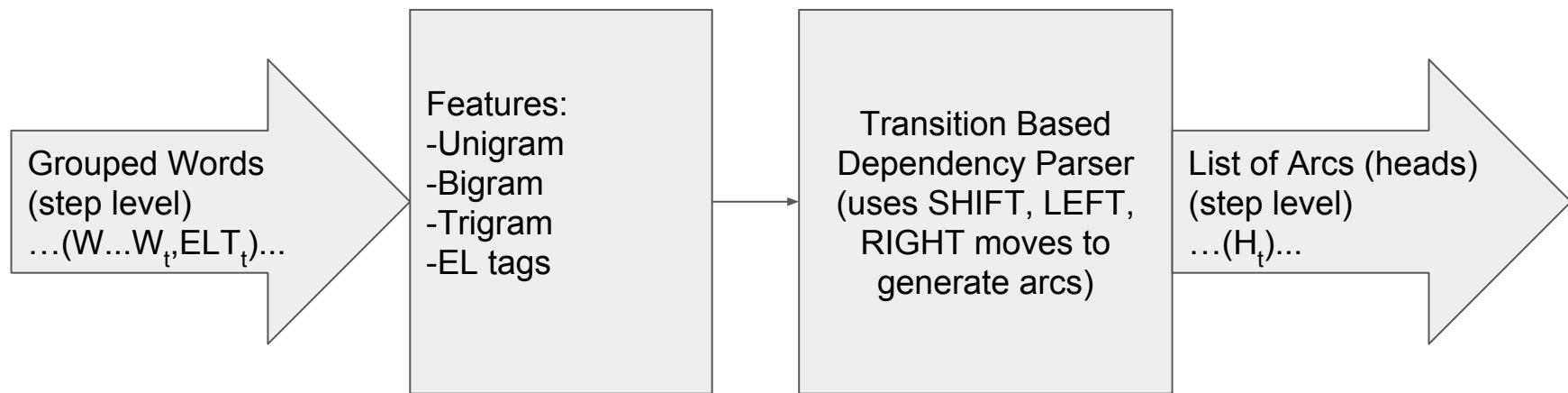
Experimental Label Tagger



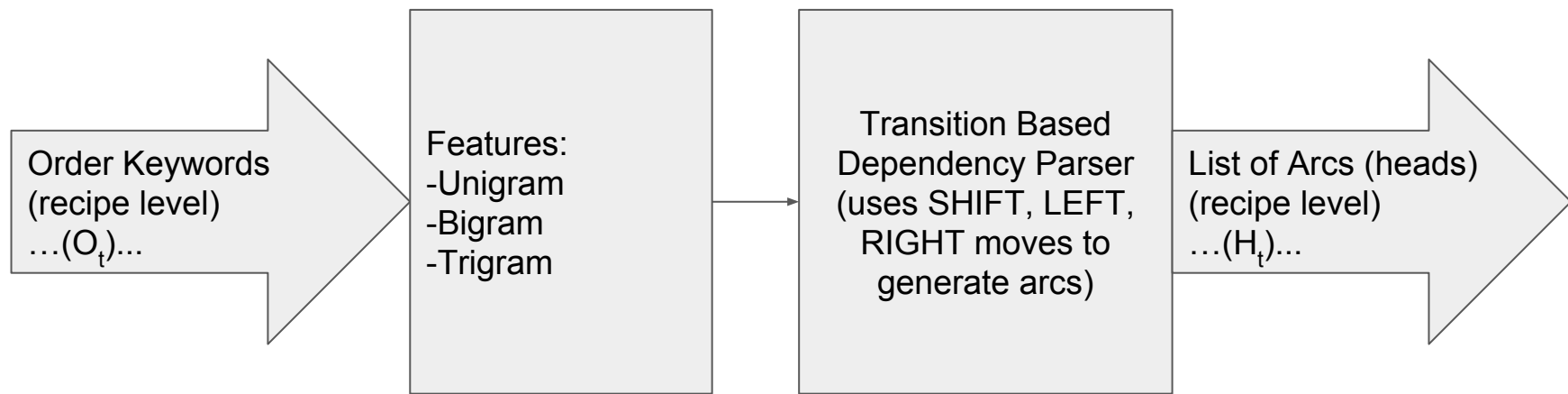
Experimental Label Grouper and Step Sorter



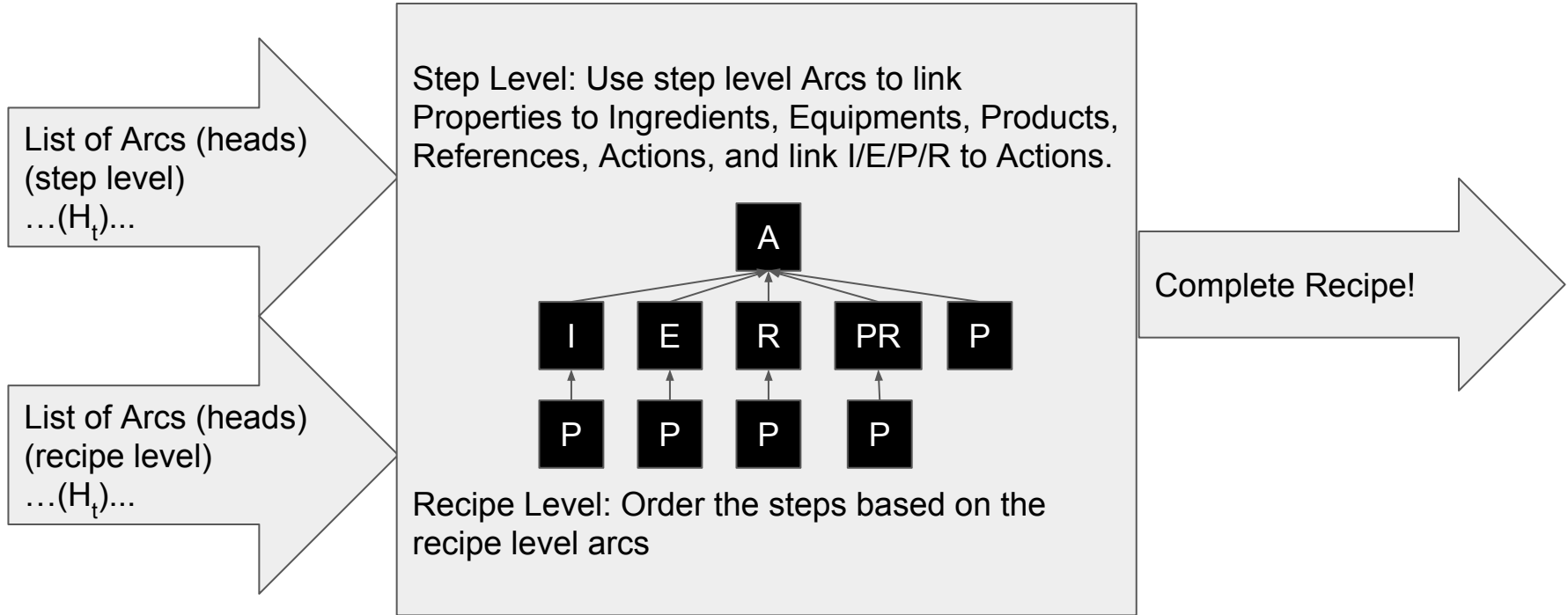
Dependency Parser for Grouped Words



Dependency Parser for Recipe Steps



Generating Complete Recipe



Sample Input/Output

The N S/C_PR composites_PR were_A pulverized_A using_N a_N ball_E mill_E and_N sieved_A through_N a_N 25_P μ m_P opening_P stainless_I steel_I sieve_I .N
Slurries_PR were_A prepared_A using_N the_N S/C_R composites_R and_N a_N solution_N of_N 1_P wt_P %_P poly(vinylidene_N fluoride)_I (PVDF)_I in_N anhydrou
The_N slurries_R were_A applied_A to_N 10_P mm_P diameter_P aluminum_I current_N collectors_N and_N dried_A at_N 120_P C_P for_N 4_P h_P .N
For_N the_N purpose_N of_N comparison_N ,_N the_N original_N mesoporous_I carbon_I (MPC)_I with_N 24.1_P wt_P %_P sulfur_I loading_N and_N WVA-1500_I (Mec
The_N batteries_PR were_A assembled_A as_N Swagelok_E cells_E by_N using_N the_N S/C_R composite_R coated_R aluminum_R foil_R (10_P mm_P diameter_P ,_N 7
The_N organic_PR electrolytes_PR were_A solutions_N of_N N Bis-_I (trifluoromethane)sulfonimide_I lithium_I (LiTFSI)_I (99.95%_P trace_P metals_P basis)_P i
The_N organic_R electrolyte_R filled_A the_N pores_P of_N the_N cathode_R and_N separator_R .N
The_N cathode_R ,_N separator_R ,_N and_N anode_R were_A pressed_A by_N a_N spring_I to_N ensure_N tight_P contact_P .N
A_N typical_N cell_N contained_N about_N 0.2_N mg_N of_N sulfur_N .N
No_N excess_N of_N electrolyte_N was_N left_N in_N the_N assembled_N cell_N .N
The_N batteries_R were_A tested_A in_N a_N Maccor_E 4000_E series_E battery_E tester_E .N
Each_N cycle_N was_N started_N with_N the_N discharge_N half-cycle_N .N
The_N batteries_R were_A cycled_A between_P 1.0_P to_P 3.6_P V_P .N
Unless_N specified_N ,_N all_N batteries_R were_A tested_A at_N the_N same_N current_P of_P 0.5_P mA_P for_N both_N charging_P and_P discharging_P .N
An_N average_N current_P density_P of_P 2.5_P A/g_P was_A used_A for_N all_N cells_R .N
The_N cutoff_PR current_PR for_N the_N charge_E cycle_E was_A set_A to_N 0.05_P mA_P .N
The_N calculation_N of_N specific_PR discharge_PR capacities_PR is_A based_A on_N the_N mass_P of_P elemental_P sulfur_P .N

Evaluation	Averaged over 10 shuffled runs		
	EL Tagger	Step Level Dependency Parser	Recipe Level Dependency Parser
Independently	0.4744	0.8441	0.8807
Pipeline	0.474	0.4287	0.2322

```
Python 2.7.10 Shell
File Edit Shell Debug Options Window Help
Step 1:
{'A': [{'were pulverized', {'E': [{'S/C composites', {}}, {'ball mill', {}]}]}]}
Step 2:
{'A': [{'sieved', {'P': [{'25 m opening stainless steel sieve .', {}]}]}]}
Step 3:
{'A': [{'were prepared', {'I': [{'anhydrous N-methyl-2-pyrrolidinone (NMP)', {'P': ['1 wt %']}]}], 'P': [{'ratio of 1:5', {}}, {'E': [{'S/C composites', {}}, {'solution', {}]}]}]}
Step 4:
{'A': [{'were applied', {'PR': [{'slurries', {}}, {'P': [{'10', {}}, {'120 C (+ 4 h', {}]}]}]}]}
Step 5:
{'A': [{'prepared', {'P': [{'24.1 wt % sulfur loading', {'P': ['25.2 wt % were']}]}], 'E': [{'identical procedure', {}]}]}]}
Step 6:
{'A': [{'was used', {'E': [{'S/C', {}]}]}]}
Step 7:
{'A': [{'were assembled', {'PR': [{'batteries', {}}, {'P': [{'Swagelok', {}}, {'7', {}}, {'10 mm diameter', {}}, {'E': [{'S/C composite coated aluminum foil (10 mm diameter', {}}, {'lithium foil (7 mm thickness', {}}, {'organic', {}}, {'I': [{'Celgard 3225 separator (10.3 mm diameter)', {}]}]}]}]}]}
Step 8:
{'A': [{'were', {'PR': [{'organic electrolytes', {}}, {'I': [{'(trifluoromethane)sulfonimide lithium (LiTFSI) (99.95% trace', {}}, {'(DOL)', {}}, {'P': [{'55: 40', {}]}]}]}]}]}
Step 9:
{'PR': [{'organic electrolyte', {'A': [{'filled', {}]}]}]}
Step 10:
{'A': [{'were pressed', {'E': [{'spring', {}]}]}]}
Step 11:
{'A': [{'were tested', {'PR': [{'batteries', {}}, {'E': [{'Maccor 4000 series battery tester', {}]}]}]}]}
Step 12:
{'A': [{'were cycled', {'PR': [{'batteries', {}}, {'P': [{'between 1.0 to 3.6 V', {}]}]}]}]}
Step 13:
{'A': [{'was started', {}]}]}
Step 14:
{'A': [{'were tested', {'P': [{'0.5 mA', {}}, {'R': [{'batteries', {}]}]}]}]}
Step 15:
{'A': [{'was set', {'P': [{'0.05', {}]}]}]}
Step 16:
{'A': [{'is', {'I': [{'discharge', {}}, {'sulfur', {}]}]}]}
>>>
```