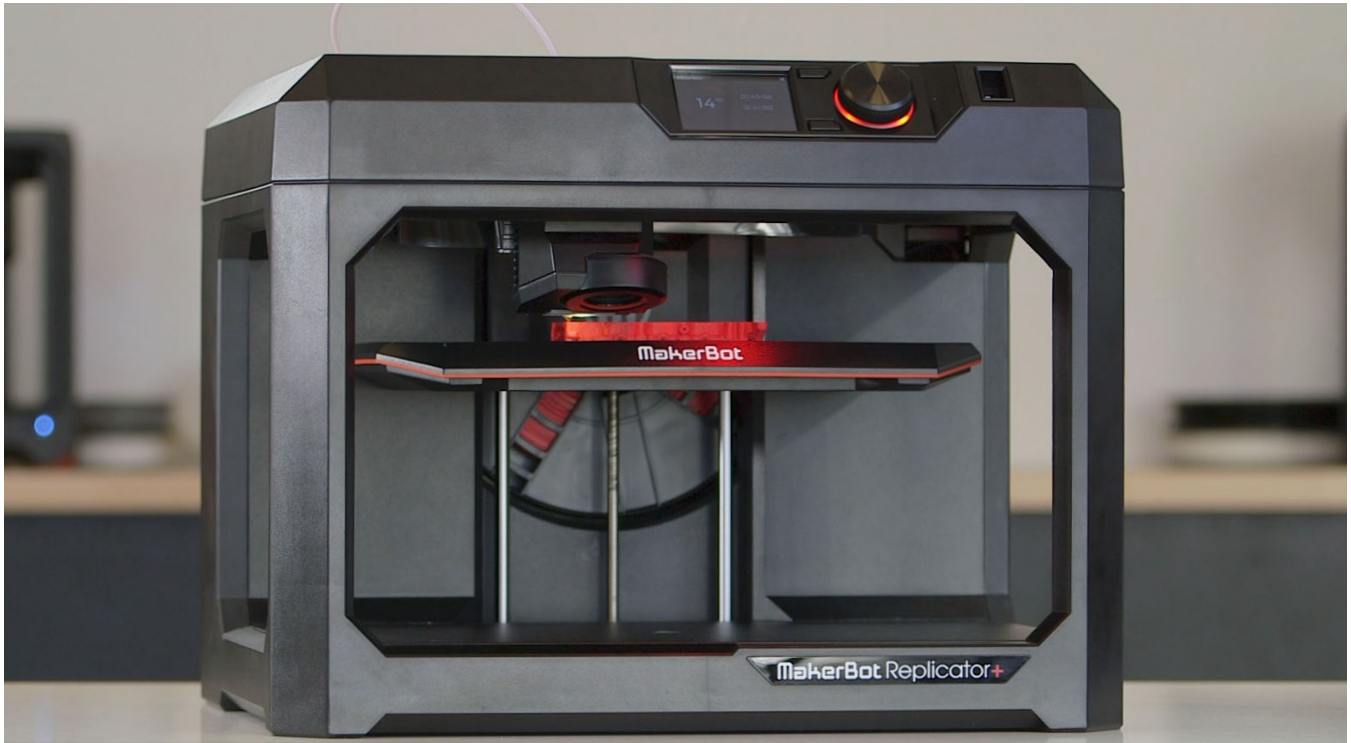


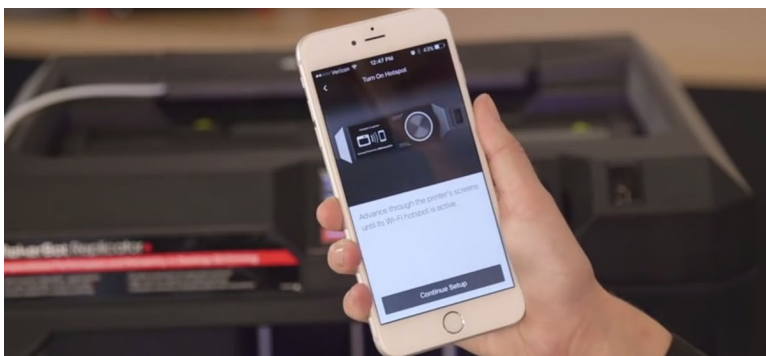


PRINTER UNBOXING AND SETUP



When your printer arrives, the first thing you'll need to do is unbox it and begin the setup. You'll be guided to connect to WiFi, attach your Smart Extruder+, calibrate, load filament, and begin a test print. The setup process should take 15-20 minutes and then you're ready to set off your first 3D Print!

For a comprehensive guide on how to unbox your MakerBot 3D printer, visit makerbot.com/getstarted



WiFi and Remote Monitoring

During the setup you'll be asked to connect your printer to a WiFi network. Connecting to WiFi allows you to start and monitor prints remotely from your printer's on-board camera.

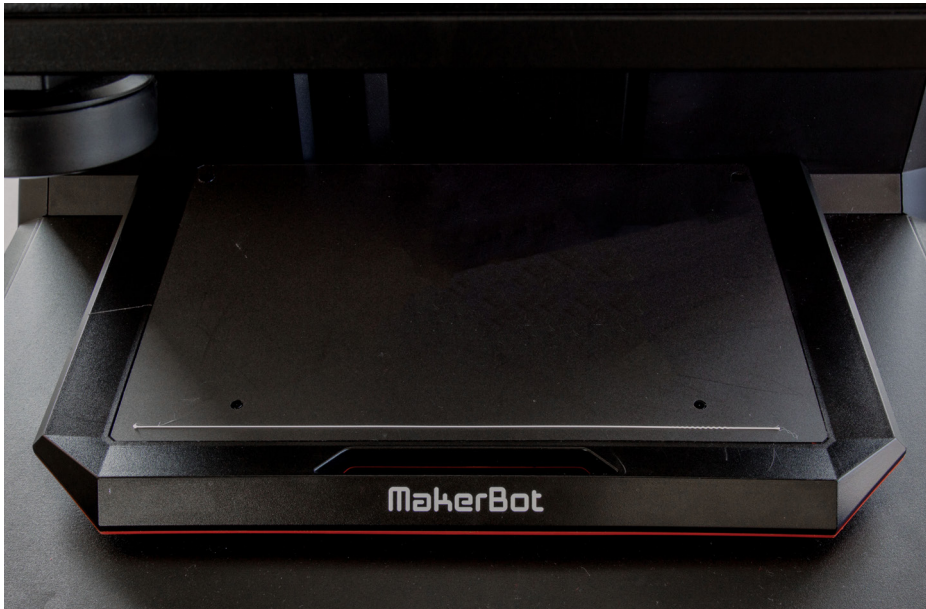
If your school has restricted or inconsistent WiFi access, you can skip this step. You'll still be able to connect to the printer via USB cable, USB stick, or Ethernet cable.



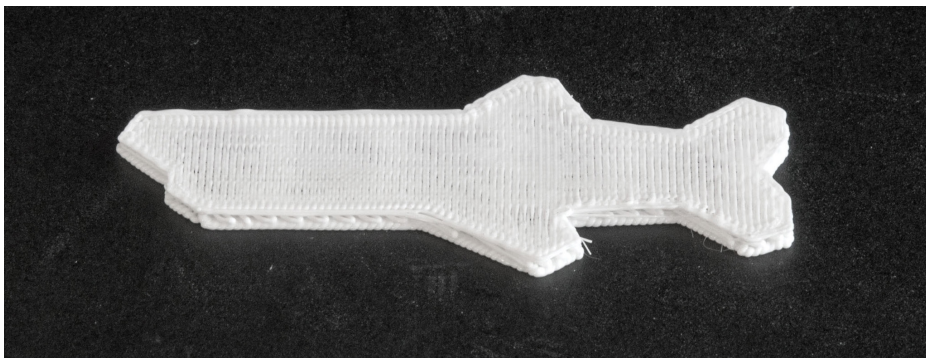
TIP: Save all your packing materials. You might need to move or ship your printer at a later date.

RUNNING A TEST PRINT

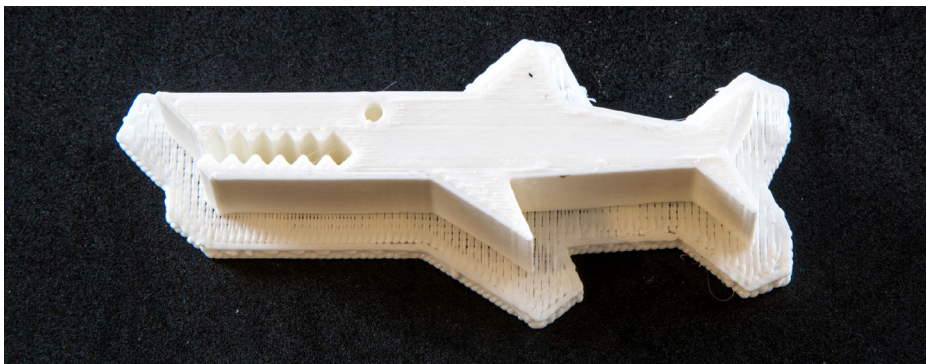
The last step in the guided setup process is to select a test print from the printer's internal storage. Here are some things to look for when printing:



Purge line: Your MakerBot Replicator+ draws a straight line across the front of the build plate at the start of every print. If you have a MakerBot Replicator Mini+, this will be on the side.



First layer: The first layer of your print is the most important. If you notice that parts of the first layer are not adhering to the build plate, cancel the print and consider leveling your build plate.



Test Print: Each of the test prints on your printer take between 20-45 minutes to print. Once the test is complete, you're ready to move on and begin printing!