



FAURECIA SISTEMAS AUTOMOTRICES DE MEXICO  
S.A. de C.V.  
Parque Industrial Finsa  
Km 117 Autopista Mexico-Puebla Nave 17  
72710 SAN LORENZO ALMECATLA  
MEXICO  
FSA980318AL3

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## Purchase order

Information		Vendor Address
Document Number	4100070516	AGGRESIVE TOOLING INC 608 INDUSTRIAL RD GREENVILLE MI 48838 USA
Doc. created on	04/28/2016	
Vendor No.	136063	
Currency	USD	
Buyer	T&E Buyer	
Name of Buyer	PRITCHETT ROBERT	
Phone	812-341-2094	
Fax	812-341-2110	
Email	robert.pritchett@faurecia.com	
Return address	950 WEST 450 South Columbus IN 47201	
Delivery Date	08/12/2016	

Invoicing Address	Faurecia Sistemas Automotrices de México S.A. de C.V. Edificio Atrium, Piso 4 Reserva Territorial Atlixcayotl 4º Retorno Osa Menor #2 72810 San Andrés Cholula MEXICO FSA980318AL3
Delivery Address	473 BU-FECT-ENA-PR-Silao 813007101 Av. Libre Comercio, Recinto Fiscalizado Estratégico 101 Puerto Interior 36275 SILAO MEXICO
Consignment Address	AGGRESIVE TOOLING INC 608 INDUSTRIAL RD GREENVILLE MI 48838
Terms of payment :	45 days due net
Terms of delivery :	FCA GREENVILLE

Item	Material/Description	Quantity	UM	Unit Price	Net Amount
10		0.50	EA	34,650.00 / EA	17,325.00
	Text: For Theta-2i 2nd line final gage				
	Quotation no. 14954-r3				10240B
	Description:				
	Duplicate Final Assembly Check Gage for the Hyundai Theta-3 TGDI and GDI Assemblies				



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Item	Material/Description	Quantity	UM	Unit Price	Net Amount
	*010 Final Assembly Check Gage Tooling ** Copy of AGG# 10240 ** Part# M28950-2G763 2015 Assembly Part# M28950-2G773 same as 2G763 different shell Part# M28950-2GAC3 2015 Assembly Part# M28950-2GAD3 same as 2GAC3 different supporter/catalyst Part# M28950-2GAC7 2015 Assembly Part# M28950-2GAD7 same as 2GAC7 different supporter/catalyst Reference Agg# 8601/9582 Hyundai Theta To include: - Aluminum Gage plate with welded steel base. - Welded steel gage cart with casters and floor lock. - Inlet Flange Assembly. This assembly will be rigid mounted with a quick change cartridge system to accommodate the 2 different assemblies. * Hardened tool steel plate to net the assembly at the flange face and pierce holes. (2 required) * Pneumatic clamp (2 required) These clamps will be made common for the 2 different flanges. ** Safety Switch (2 required) * 4 Mitutoyo indicators with transfer pins to contact at the flange face and to provide variable data of the flange flatness and angularity. - Pneumatic driven and slide mounted gaging details to check the position and rotation of the heat shield. * Regulated to 20 P.S.I. - Sensor to pokeok the presence of the heat shield. - Saddle to gage the position of the converter body. - Rough locator to position the assemblies near the outlet. - Pneumatic driven and slide mounted plug at the outlet. * Quick change plug mounting details. (2 required) * Linear ball bearing slide assembly. * Pneumatic cylinder to advance and retract the slide. ** Safety switch * Quick change plug assemblies to net and gage the outlets. * Indicator to measure the overall length of the assembly. * Proximity sensor for proper setup - All required valves, plumbing and wiring. - Tooling Prints * DXF Format,BOM - Gage instructions - CMM report - 3rd party gage certification  Total ammount: \$ 78,750.00 USD				



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<b>20</b>		0.50	EA	34,650.00 / EA	17,325.00
	Text: For Theta-2i 2nd line final gage				
	Quotation no. 14954-r3				<b>10240B</b>
	Description:				
	Duplicate Final Assembly Check Gage for the Hyundai Theta-3 TGDI and GDI Assemblies				
	*010 Final Assembly Check Gage Tooling				
	** Copy of AGG# 10240 **				
	Part# M28950-2G763 2015 Assembly				
	Part# M28950-2G773 same as 2G763 different shell				
	Part# M28950-2GAC3 2015 Assembly				
	Part# M28950-2GAD3 same as 2GAC3 different supporter/catalyst				
	Part# M28950-2GAC7 2015 Assembly				
	Part# M28950-2GAD7 same as 2GAC7 different supporter/catalyst				
	Reference Agg# 8601/9582 Hyundai Theta				
	To include:				
	- Aluminum Gage plate with welded steel base.				
	- Welded steel gage cart with casters and floor lock.				
	- Inlet Flange Assembly. This assembly will be rigid mounted with a quick change cartridge system to accommodate the 2 different assemblies.				
	* Hardened tool steel plate to net the assembly at the flange face and pierce holes. (2 required)				
	* Pneumatic clamp (2 required) These clamps will be made common for the 2 different flanges.				
	** Safety Switch (2 required)				
	* 4 Mitutoyo indicators with transfer pins to contact at the flange face and to provide variable data of the flange flatness and angularity.				
	- Pneumatic driven and slide mounted gaging details to check the position and rotation of the heat shield.				
	* Regulated to 20 P.S.I.				
	- Sensor to pokeok the presence of the heat shield.				
	- Saddle to gage the position of the converter body.				
	- Rough locator to position the assemblies near the outlet.				
	- Pneumatic driven and slide mounted plug at the outlet.				
	* Quick change plug mounting details. (2 required)				
	* Linear ball bearing slide assembly.				
	* Pneumatic cylinder to advance and retract the slide.				
	** Safety switch				
	* Quick change plug assemblies to net and gage the outlets.				
	* Indicator to measure the overall length of the assembly.				



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Item	Material/Description	Quantity	UM	Unit Price	Net Amount
	<ul style="list-style-type: none"><li>* Proximity sensor for proper setup</li><li>- All required valves, plumbing and wiring.</li><li>- Tooling Prints</li><li>* DXF Format,BOM</li><li>- Gage instructions</li><li>- CMM report</li><li>- 3rd party gage certification</li></ul>				
	Total ammount: \$ 78,750.00 USD				
<b>30</b>	Text: For Theta-2i 2nd line final gage Quotation no. 14954-r3	0.50	EA	35,650.00 / EA	17,825.00
	Description:  020 Automated Final Assembly <b>Check Gage Capital</b> Booth To include: <ul style="list-style-type: none"><li>- Welded steel cart with casters. This booth will allow for integration of future gages.</li><li>- Caging and guarding on fixture side and back</li><li>- Light Curtains and guarding at fixture front</li><li>- 10" HMI Panelview Plus to allow for display of the test results and to allow for manual operation of the gage.</li><li>* Electrical Enclosure 16 x 16</li><li>* Data Collection of 2D Bar code and Variable data on HMI.</li><li>- Fixed 2D Bar code scanner. This scanner will read the incoming bar code.</li><li>* Ram Mount Arm for scanner.</li><li>- Biometrics Fingerprint recognition to allow authorized operator to unload failed assembly.</li><li>* ZK Model F6, F18 or similar</li><li>- Electrical panel</li><li>* PLC.</li><li>* Volt meter(s)</li><li>* PLC programming</li><li>* External Programming Port</li><li>* Safety Relays</li><li>- Pneumatics</li><li>* Shut off valve</li><li>* Regulator</li><li>* Pressure gage</li><li>* Dump valve</li></ul>				

**10240B-CAP**



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Item	Material/Description	Quantity	UM	Unit Price	Net Amount
	<ul style="list-style-type: none"><li>* Quick disconnect</li><li>- Quick disconnect electrical and pneumatic.</li><li>- All required valves, plumbing and wiring</li><li>- Overhead LED light for operator visibility</li></ul>				
	Total ammount: \$ 78,750.00 USD				
<b>40</b>		0.50	EA	35,650.00 / EA	17,825.00
	Text: For Theta-2i 2nd line final gage				
	Quotation no. 14954-r3				
	Description:				
	020 Automated Final Assembly Check Gage Capital Booth				
	To include:				
	<ul style="list-style-type: none"><li>- Welded steel cart with casters. This booth will allow for integration of future gages.</li><li>- Caging and guarding on fixture side and back</li><li>- Light Curtains and guarding at fixture front</li><li>- 10" HMI Panelview Plus to allow for display of the test results and to allow for manual operation of the gage.</li></ul>				
	* Electrical Enclosure 16 x 16				
	* Data Collection of 2D Bar code and Variable data on HMI.				
	- Fixed 2D Bar code scanner. This scanner will read the incoming bar code.				
	* Ram Mount Arm for scanner.				
	- Biometrics Fingerprint recognition to allow authorized operator to unload failed assembly.				
	* ZK Model F6, F18 or similar				
	- Electrical panel				
	* PLC.				
	* Volt meter(s)				
	* PLC programming				
	* External Programming Port				
	* Safety Relays				
	- Pneumatics				
	* Shut off valve				
	* Regulator				
	* Pressure gage				
	* Dump valve				
	* Quick disconnect				
	- Quick disconnect electrical and pneumatic.				
	- All required valves, plumbing and wiring				

**10240B-CAP**



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Item	Material/Description	Quantity	UM	Unit Price	Net Amount
	- Overhead LED light for operator visibility				
	Total ammount: \$ 78,750.00 USD				
<b>50</b>		0.50	EA	8,450.00 / EA	4,225.00
	Text: For Theta-2i 2nd line final gage				
	Quotation no. 14954-r3				
	Description:				
	030 Option of auto-unloader for the Final Gage.				
	This unloader will remove the assembly once the final gage has passed to allow the operator to load next piece without interruption.				
	To Include:				
	This unloader will remove the assembly once the gaging has passed to allow the operator to load next piece without interruption.				
	- Pneumatic driven auto-unloader assembly to remove the passed test converter from the gaging position into an upload position, approximately 16 inches above the gaging position				
	* Unloader weldment assembly				
	* Rodless cylinder				
	* Safety Switches				
	* Swing mounted half round details to locate and unload part				
	* Proximity sensor to ensure part is in unload position				
	- All required plumbing, valves, and wiring				
	Total ammount: \$ 78,750.00 USD				
<b>60</b>		0.50	EA	8,450.00 / EA	4,225.00
	Text: For Theta-2i 2nd line final gage				
	Quotation no. 14954-r3				
	Description:				
	030 Option of auto-unloader for the Final Gage.				
	This unloader will remove the assembly once the final gage has passed to allow the operator to load next piece without interruption.				
	To Include:				
	This unloader will remove the assembly				

10240B

10240B



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once the gaging has passed to allow the operator to load next piece without interruption.

- Pneumatic driven auto-unloader assembly to remove the passed test converter from the gaging position into an upload position, approximately 16 inches above the gaging position

\* Unloader weldment assembly

\* Rodless cylinder

\* Safety Switches

\* Swing mounted half round details to locate and unload part

\* Proximity sensor to ensure part is in unload position

- All required plumbing, valves, and wiring

Total ammount: \$ 78,750.00 USD

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LEE LUKE

THIS PURCHASE ORDER IS SUBJECT TO AND SHALL BE GOVERNED BY THE TERMS AND CONDITIONS OF PURCHASING OF FAURECIA USA HOLDINGS INC. ITS SUBSIDIARIES AND AFFILIATES. THESE TERMS ARE AVAILABLE AT FAURECIA.COM OR FROM YOUR BUYER.

[http://www.faurecia.com/files/media/site\\_com\\_corporate/Suppliers/GCP/GCP-USA-en.pdf](http://www.faurecia.com/files/media/site_com_corporate/Suppliers/GCP/GCP-USA-en.pdf)

ALL SUPPLIERS ARE REQUIRED TO HAVE A SINGLE SIGNED ACKNOWLEDGEMENT COPY OF THESE TERMS AND CONDITIONS ON RECORD WITH THE FAURECIA PURCHASING DEPARTMENT.

IT IS EXPRESSLY ACKNOWLEDGED BY SUPPLIER THAT THE TOOLING IS THE SOLE PROPERTY OF FAURECIA AND/OR ITS CUSTOMERS AND WILL NOT BE USED TO PRODUCE PARTS FOR OTHER FIRMS WITHOUT WRITTEN CONSENT. MAINTENANCE OF TOOLING TO PRODUCE PARTS WHICH MEET PRINT SPECIFICATIONS, WITH NO EXCEPTION, IS INCLUDED IN THE PRICE AND IS THE RESPONSIBILITY OF THE VENDOR.

PROPER IDENTIFICATION OF TOOLING IS REQUIRED IN ACCORDANCE WITH FAURECIA AND OEM REQUIREMENTS.

TOOLING AND EQUIPMENT DESIGNS MUST BE APPROVED BY FAURECIA PURCHASING AND ENGINEERING DEPARTMENTS PRIOR TO BUILD. GAUGE DESIGNS MUST BE APPROVED BY FAURECIA QUALITY CONTROL DEPARTMENT PRIOR TO BUILD.

THE SELLER UNDERTAKES THAT THEY WILL MEET REPLACEMENT PARTS REQUIREMENTS FOR 15 YEARS FOLLOWING THE END OF THE PRODUCTION CYCLE. THE SELLER IS RESPONSIBLE FOR MAINTAINING ALL TOOLS TO DRAWING SPECIFICATIONS AND PROVIDING SERVICE PARTS UNTIL RECEIVING WRITTEN AUTHORIZATION TO MOVE OR SCRAP TOOL.

MONTHLY CAPABILITY IS REQUIRED ON EACH SIGNIFICANT CHARACTERISTIC WITH 1.33 CPK MINIMUM OF 100% DOCUMENTED INSPECTION.



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SUPPLIER IS RESPONSIBLE FOR LOADING TRUCK AT POINT OF ORIGIN.

UNLESS OTHERWISE SPECIFIED FREIGHT TERMS ARE PREPAID 3RD PARTY TO THE FAURECIA DESIGNATED LOCATION. SUPPLIER HAS THE RESPONSIBILITY TO PRODUCE AND SHIP VIA NORMAL MEANS. EXPEDITED FREIGHT NOT COVERED UNLESS AGREED UPON WITH BUYER PLANT PC&L MANAGER OR DESIGNATED PERSONNEL.

TOOLING IS SUBJECT TO REMOVAL FROM YOUR PLANT AT THE DISCRETION OF FAURECIA AND SUPPLIER ACKNOWLEDGES THAT IT HAS NO RIGHT TO HINDER THIS RIGHT. CONTINUED SOURCING IS CONTINGENT ON THE SUPPLIER REMAINING COMPETITIVE IN QUALITY, DELIVERY, PRICING AND PRODUCT PERFORMANCE.

TOOLING PAYMENT TERMS ARE 50% (NET 45) AT TIME OF PPAP APPROVAL FROM FAURECIA AND 50% (NET 45) AT TIME OF PPAP APPROVAL FROM OEM CUSTOMER. SUPPLIER MUST INVOICE FAURECIA WITHIN 60 DAYS AFTER EACH EVENT.

CAPITAL EQUIPMENT PAYMENT TERMS ARE 33% (NET 45) AFTER DESIGN APPROVAL FROM FAURECIA, 33% (NET 45) AFTER RUN-OFF AND ACCEPTANCE AT SUPPLIER'S LOCATION, AND 34% (NET 45) AFTER RUN-OFF AND ACCEPTANCE AT FAURECIA'S LOCATION. SUPPLIER MUST INVOICE FAURECIA WITHIN 60 DAYS AFTER EACH EVENT.

NOTE THAT SCHEDULE AGREEMENT DOCUMENT NUMBER, PURCHASE ORDER NUMBER AND BILL OF LADING NUMBER MUST BE ON ALL SUBMITTED INVOICING.

BUYER SHALL REIMBURSE SELLER THE LESSER OF (i) THE AMOUNT SPECIFIED IN THIS CONTRACT, OR (ii) SELLER'S ACTUAL COSTS FOR PURCHASED MATERIALS AND SERVICES (INCLUDING PURCHASED TOOLING OR PORTIONS THEREOF), PLUS SELLER'S ACTUAL DIRECT COST FOR LABOR AND OVERHEAD TYPICALLY ASSOCIATED WITH TOOL CONSTRUCTION. SELLER SHALL ESTABLISH A REASONABLE ACCOUNTING SYSTEM THAT READILY ENABLES THE IDENTIFICATION OF SELLER'S COST. BUYER OR ITS AGENTS SHALL HAVE THE RIGHT TO AUDIT AND EXAMINE ALL BOOKS, RECORDS, FACILITIES, WORK, MATERIAL INVENTORIES AND OTHER ITEMS RELATING TO ANY CLAIM OF SELLER FOR TOOLING.

FOR ALL STAMPING TOOLS # STRIP LAYOUT OR STAMPING PROCESS TO BE APPROVED BY FAURECIA BEFORE DIE DESIGNS ARE TO BE STARTED. DIE DESIGNS TO BE APPROVED BY FAURECIA BEFORE DIE BUILD IS TO BE STARTED. SUBMIT YOUR DWG FORMATTED FILES TO [james.pollauf@faurecia.com](mailto:james.pollauf@faurecia.com) INCLUDE PROGRAM NAME, PART NUMBERS AND BUYER.

EQUIPMENT AND TOOLING MUST BE PROPERLY SIGNED-OFF PRIOR TO RECEIVING. ALL RECEIPTS ARE SUBJECT TO FAURECIA RECEIVING AND PROCESS INSPECTION. ZERO DEFECTS ARE REQUIRED.

QUALITY REQUIREMENT REFERENCE ISO/TS 16949 (OR ISO 9001 WHERE APPLICABLE).

ALL SUPPLIERS MUST FULFILL ALL ENVIRONMENTAL EFFECTIVE LAWS IN THE COUNTRY APPLICABLE TO ISSUANCE DATE OF THIS PURCHASE ORDER.





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PLEASE SIGN, DATE AND RETURN AN ACKNOWLEDGEMENT COPY OF THIS PURCHASE ORDER TO THE FAURECIA PURCHASING DEPARTMENT.

PLEASE SEND ALL INVOICES AS FOLLOWS:

All US & Canada invoices should be uploaded via the elnvoice portal.

For Mexico invoices, please use the SIVS system.

THIS PURCHASE ORDER IS EXPRESSLY CONDITIONAL ON THE INCLUSION OF ALL EXPRESS AND IMPLIED WARRANTIES AND ALL REMEDIES UNDER THE UNIFORM COMMERCIAL CODE. ANY DISPUTE ARISING UNDER THIS CONTRACT SHALL BE ADJUDICATED ACCORDANCE WITH THE APPLICABLE TERMS AND CONDITION, RATHER THAN IN AN ARBITRATION OR OTHER ALTERNATIVE DISPUTE RESOLUTION PROCEEDING.

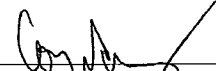
Electronic signatures are the legal equivalent of manual signatures on this Agreement.

Subtotal	78,750.00
IVA	0.00
<b>Total</b>	<b>78,750.00</b>

### Conditions of Purchase

This document is subject to Faurecia's General Conditions of Purchase and/or to the Particular conditions negotiated between the parties, if any.  
The General Conditions of Purchase are available on (a paper copy can be sent on demand): <http://www.faurecia.com/en/supplier>

  
(Buyer Signature)

  
(Approver Signature)

**APPROVED**  
By Luke Langdon at 3:33 pm, May 04, 2016

(Supplier Signature)