









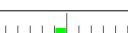









CMM Measurement Report

International Aerospace Manufacturing Pvt Ltd.,
(A JV of Rolls Royce & HAL)
Survey No 3/1, Plot No 2, 3 & 4 Elcot SEZ, Bagalur Road,
Vishwanathapuram, Hosur, Krishnagiri – TN – India – 635 109.



MACHINE NAME : 2A0324CMM02 Admin	MEASURED DATE / TIME : 31-05-2025 / 10:52 PM
PART NAME : CASE, ASSY, STAGE 1	PART NUMBER : FW71169
METHOD : HM00	DRAWING ISSUE : T
OPERATION : 4200 (INDEPENDENT)	SERIAL NUMBER : DD0050-1
CMM PROGRAM NO : FW71169 FINAL-1	TITLE :

Symbol	Datum & MMC Label	Element name	Characteristic	Nominal	+ Tol.	- Tol.	Actual	Deviation	Tol. Graphic	Out Of Tol	Feature No
		Datum Plane - A	Flatness		0.150	0.000	0.016	0.016			51
		Ø645.66 Datum - B	Diameter	645.660	0.060	-0.060	645.654	-0.006			62
		Ø645.66 Datum - B	Circularity		0.250	0.000	0.058	0.058			60
		Ø645.66 Datum-B Cylinder	Perpendicularity		0.150	0.000	0.024 0.000 0.000	0.024			61
		Dim 30.23	Position Z	30.230	0.050	-0.050	30.223	-0.007			48
		Dim 5.11	Position Z	5.110	0.150	-0.150	5.124	0.014			120
		Ø639.330	Diameter	639.330	0.080	-0.080	639.312	-0.018			117
		Ø639.330	Circular runout		0.150	0.000	0.139	0.139			118
		Ø639.330	Position X Y	0.000 0.000	0.100	0.000	0.006 0.003 0.000	0.006			119