

INTERNATIONAL AEROSPACE MANUFACTURING Pvt Ltd

BATCH CARD



Finish Part No	Rev No	Batch Card Number	Batch Qty	
FW71169	T	HSR1103096	1	
				HSR1103096\$FW71169\$1
Bill of Material	Rev No	Launch Date	Comp Date	Finish Part Serial No:
AS44803	3	18/04/2025	18/05/2025	DD0050 - /
IM-CTI-MDR-	0			
A053-	D			
NQF010948				
MPS No	Method No	Part Description		
MPSFW71169	HM00	CASE, ASSY, STAGE 1		
Classification		Forging SI Number		
NOT APPLICABLE		DD0050		
Component Configuration		Supplier Serial Number		
		C-7		
Remarks: FAIR				
PRR :				

Op. No	Resrc. Code	Operation Description	Expected Qty	Accepted Qty	Rejected Qty	Comp. Date	Operator No	Op. Cert	Remarks
1001	2001VALID	FORGING VALIDATION	1	01	—	19/4/25	IA-T145	QAD IAMPL-2 * 011 *	
1410	2010HTL8	ROUGH TURNING - T2	1	01	—	21/4/25	IA469	Prod IAMPL-2 * 010 *	
1610	2010HTL8	FINISH TURNING - T3	1	01	—	22/4/25	IA-403	Prod IAMPL-2 * 003 *	
1810	2010HTL8	FINISH TURNING - T4	1	01	—	23/4/25	IA-504	Prod IAMPL-2 * 067 *	

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Op. No	Resrc. Code	Operation Description	Expected Qty	Accepted Qty	Rejected Qty	Comp. Date	Operator No	Op. Cert	Remarks
2020	2020MILL5B	flange drilling- 5X B CONFIG	1	01	-	23/4/25	PA489	Prod IAMPL-2 * 060 *	
2077	2077CMM	CMM INSPECTION	1	01	-	23/4/25	IAT145 EAT145 Vellay	QAD IAMPL-2 * 011 *	
2102	2001VALID	Outsource NDT (MPI)	1	01	-	25/4/25 Vellay SATYU	214745	QAD IAMPL-2 * 018 *	
2185	2001VALID	EOL INSPECTION	1	—	N/A	—	214745 IAT-150		
2201	2001VALID	NDT Inward Inspection	1	01	-	10/5/25	IAT151	QAD IAMPL-2 * 012 *	
2215	2015CRTST	NDT Visual inspection	1	01	-	10/5/25	IA456	QAD IAMPL-2 * 008 *	
2285	2001VALID	EOL INSPECTION	1	01	-	10/5/25	IA457	QAD IAMPL-2 * 019 *	
2435	2035TSMSP	METAL SPRAY HARD COATING	1	01	-	14/5/25	IA476	Prod IAMPL-2 * 035 *	
2680	2080GRIND	GRINDING HARD COAT - T5	1	01	-	15-5-25	IA460	Prod IAMPL-2 * 014 *	
2821	2035TSMSP	METAL SPRAY PREPARATION	1	01	-	15/5/25 15-5-25	IA471	Prod IAMPL-2 * 041 *	
3035	2035TSMSP	METAL SPRAY SOFT COATING	1	01	-	15/5/25 15-5-25	IA471	Prod IAMPL-2 * 041 *	

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Op. No	Resrc. Code	Operation Description	Expected Qty	Accepted Qty	Rejected Qty	Comp. Date	Operator No	Op. Cert	Remarks
3210	2082MSPTU	METAL SPRAY TURNING -T6	1	01	-	15/5/25	IA-508	Prod IAMPL-2 * 068 *	
3385	2001VALID	EOL INSPECTION	1	01	-	15/5/25	IA-145	QAD IAMPL-2 * 011 *	
3470	2070PAINT	PAINT	1	01	-	17/5/25	IA-431	Prod IAMPL-2 * 025 *	
3675	2075EOVEN	STOVING	1	01	-	17/5/25	IA-431	Prod IAMPL-2 * 025 *	
3862	2075EOVEN	GLASS BEAD PEENING	1	01	-	17/5/25	IA-431	Prod IAMPL-2 * 025 *	
4025	2025FITNG	PIN FITTING	1	1	-	17/5/25	IA-134	Prod IAMPL-2 * 070 *	
4200	2100FINSP	FINAL INSPECTION	1	1	-	18/5/25	IA-145	QAD IAMPL-2 * 011 *	

18/5/25
IA-145

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