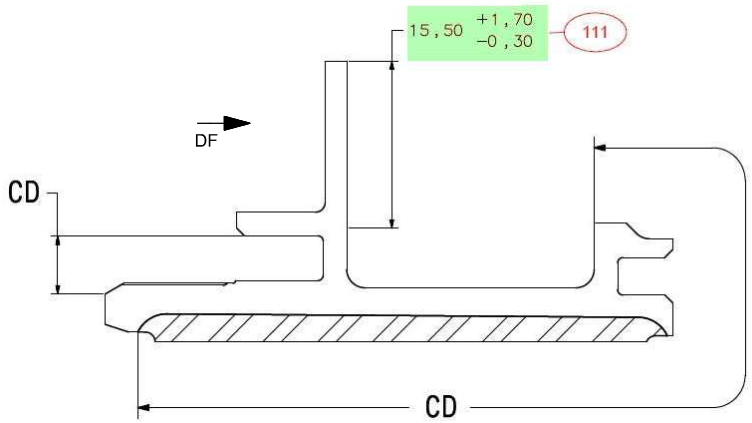
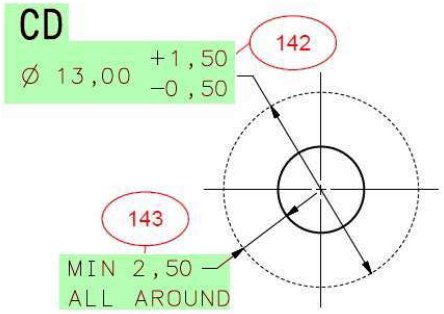


MASK AREA MARKED "CD" (32)
MASK ALL HOLES

- SERMETEL 'W'-

RPS N°	666/1 TYPE (B) (31)
MATERIAL APPLIED	MSRR 9140 (30)
COLOUR	GRAY
FINAL THICKNESS	0.04-0.075mm NOTE :LOCALISED AREAS (0.025 TO 0.1)mm (TP3-1)
MASKING METHOD	STOKVIS Adhesive Paper Tape & Patch
FIXTURE N°	N/A
FIXTURE LOAD	N/A
AIR PRESSURE	40-80 PSI
WORKPIECE/GUN DISTANCE	150-600MM (6-24 INCHES)
TOUCH-UP (TP3-2)	
RPS N°	666/1
MATERIAL APPLIED	MSRR 9141 (PL177)



TYP 55 POSITIONS

IMPORTANT :-

CARE MUST BE TAKEN NOT TO DAMAGE METAL SPRAYED COATINGS BY BLASTING OR OTHER MEANS (TP3-3)

DRAWING NUMBER: FW71169
DRAWING NAME: CASE, ASSY, STAGE 1
DRAWING DESCRIPTION: PAINTING

ISSUE	AUTHOR
2	AKSHAY NAIR
ISSUE DATE: 23/02/2022	CHECKED BY: PRADEEP KUMAR
DOCUMENT CATEGORY: NA	APPROVED BY: SHRIDHAR CV

SPECIALIST ENDORSEMENTS: NA
SITE/LOCATION: BANGALORE
DRAWING PRACTICE AND TOLERANCE INTERPRETATION *: JES 160

MATERIAL CODE	MATERIAL SPECIFICATION
EAK	MSRR 6503

SCREW THREADS: NA

TRACEABILITY	RRES 90005-6
CLASSIFICATION CONTROL	UNCLASSIFIED
FIXED PROCESS & SOURCE & METHOD	NA

ISSUE	CHANGE NUMBER OR REASON FOR CHANGE	DATE	APPROVED
1	INITIAL ISSUE	10/06/2020	SHRIDHAR CV
2	MASKING METHOD UPDATED	23/02/2022	SHRIDHAR CV

STANDARD NOTES

UNLESS OTHERWISE SPECIFIED :-
ANGLES ARE IN DEGREES AND DECIMAL PARTS OF A DEGREE
MACHINE ALL OVER OR WHERE MARKED ✓
DIMENSIONS ARE IN MILLIMETRES

	JES 160 *
TOLERANCE ON DIMENSIONS	±0.3
TOLERANCES ON ANGLES	± 2°
BREAK SHARP EDGES TO	0.3±0.2
SURFACE ROUGHNESS	RA 3.2

* DELETE ACCORDING TO DRAFTING STANDARD

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DRAWING NUMBER: FW71169-TP3