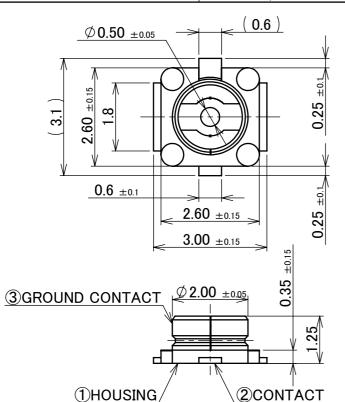
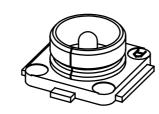
|--|

| PART NO. | PACKING REEL | QUANTITY IN 1 REEL |
|---------------|-----------------------|--------------------|
| 00070 0015 01 | PLASTIC REEL | 2,500 |
| 20279-001E-01 | CORRUGATED PAPER REEL | 2,500 |
| 20279-001E-03 | PLASTIC REEL | 5,000 |
| 20279-001E-05 | PLASTIC REEL | 10,000 |









NOTES

1. APPLICABLE CONNECTOR PART NO.

MHF I PLUG

20278-11*R-**

20351-***R-37

20631-***R-**

20670-001R-**

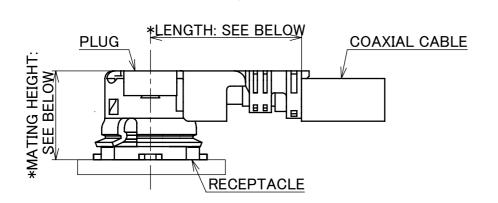
20767-001R-20

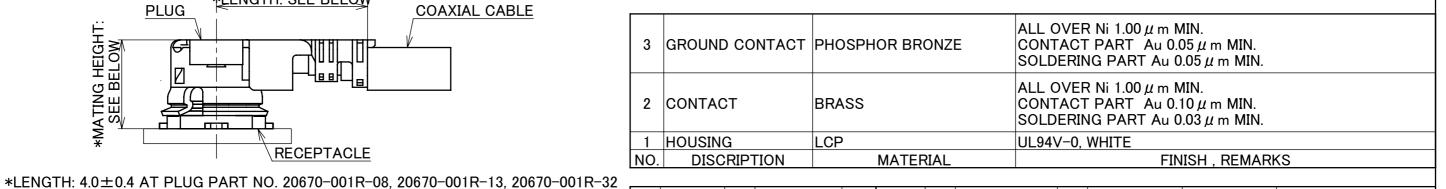
MHF II PLUG

20311-011R-**

20686-001R-08

- 2. COPLANARITY: 0.1mm MAX.
- 3. THIS IS "Pb-FREE" CONNECTOR.





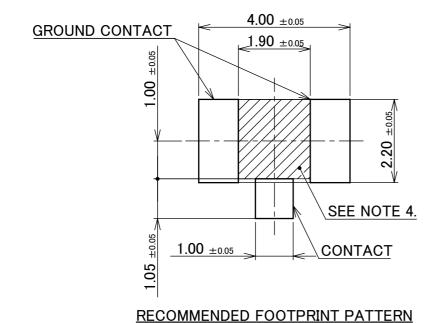
4.7±0.4 AT PLUG PART NO. 20670-001R-18, 20670-001R-37 5.6 AT PLUG PART NO. 20767-001R-20 (REFERENCE DIMENSION) 3.8 ± 0.3 AT PLUG PART NO. 20686-001R-08, 20311-011R-** *MATING HEIGHT: 2.5 MAX. AT PLUG PART NO. 20670-001R-** 3.0 MAX. AT PLUG PART NO. 20767-001R-20 2.0±0.1 AT PLUG PART NO. 20686-001R-08, 20311-011R-** **MATING CONDITION**

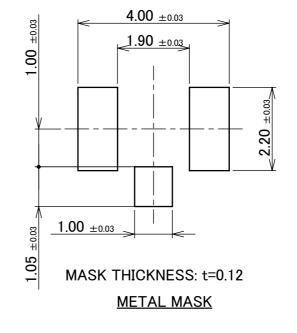
| 26 | Z200434 | TOI | 2020/04/20 | Y.H | ANGLE ±2° 6 OVER | 30 MAX. ±0.3 | PROJECTION | SERIES No. | | JSTOMER COPY |
|------|---------|--------|------------|------|-----------------------|--------------------|--------------|------------|-------|-------------------|
| 25 | Z200262 | TOI | 2020/03/05 | Y.H | 6 MAX. ±0.2 30 OVE | R 120 MAX. ±0.5 | igotharpoons | R9 | 60 | 1310MER GOPT |
| 24 | Z191405 | Y.F | 2019/10/23 | Y.S | GENERAL TOLI | ERANCE. | TITLE | | SCALE | |
| 23 | Z181523 | M.N | 2018/11/20 | Ken | | DATE | MHF® I/II | _ | 10:1 | |
| 22 | Z180765 | M.N | 2018/10/30 | Ken | K.Oobayashi | 2001/06/07 DATE | RECEPTACL | E | UNIT | I-PEX |
| 21 | Z171163 | M.N | 2017/10/10 | Ken | E.Kawabe | 2001/06/07 | | | mm | |
| REV. | ECN | BY | DATE | APP. | APP. | DATE | DWG. No. | | SIZE | |
| | RE\ | VISION | RECORD | | K.Katabuchi | 2001/06/07 | 202 | 79 | A3 | SHEET 1/7 REV. 26 |

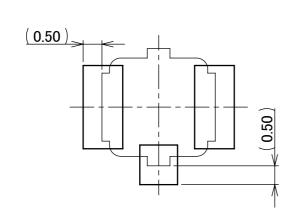
| ITEMS | S | SPECIFICATION | | | | | |
|---|---|------------------------------------|--|--|--|--|--|
| RECOMMENDED APPLICABLE CONNECTOR PART NO. | 20670-001R-** (MHF I PLUG Ni TOP 1.80, 1.37, 1.32, 1.13, 0.81) | 20767-001R-20 (MHF I PLUG 2.00) | 20686-001R-08 (MHF II PLUG Ni TOP 0.81) | | | | |
| RATING VOLTAGE | 6 | 60 V AC (R.M.S) | | | | | |
| RATING FREQUENCY | | DC~9GHz | | | | | |
| OPERATING TEMPERATURE | 233~3 | 363K (−40°C ~ +90°C) | | | | | |
| VSWR | RECEPTACLE: 1.3 MAX. AT 0.1∼3 G | GHz, 1.4 MAX. AT 3∼6 GHz, 1.8 MAX | | | | | |
| MAIN CONTACT RESISTANCE | INITIAL: 20 mohm MAX. / AFTER TEST: ⊿R 20 mohm MAX. | | | | | | |
| GROUND CONTACT RESISTANCE | INITIAL: 20 mohm MAX. / AFTER TEST: ⊿R 100 mohm MAX. | | | | | | |
| INSULATION RESISTANCE | INITIAL: 500 Mohm MIN. / AFTER TEST: 100 Mohm MIN. | | | | | | |
| DIELECTRIC WITHSTANDING VOLTAGE | 200 V AC, 1 MINUTE | | | | | | |
| DURABILITY | | 30 CYCLES | | | | | |
| UNMATING FORCE (INITIAL / AFTER TEST) | INITIAL: 5 N MIN. AFTER TEST: 3 N MI | IN. | INITIAL: 4 N MIN. AFTER TEST: 2 N MIN. | | | | |
| PRODUCT SPECIFICATION | PRS-2105 | PRS-2490 | PRS-2106 | | | | |
| TEST REPORT | TR-15059 | TR-18041 | TR-15060 | | | | |
| PACKING STANDARD | 20279-001E-01: 300-232 (CORRUGATED PAPER REEL) PST-12002 (ANTI-STATIC PLASTIC REEL) 20279-001E-03: 300-850 20279-001E-05: PST-13040 | | | | | | |
| INSTRUCTION MANUAL | HIM-10002 HIM-12010 | | | | | | |
| APPEARANCE CRITERIA No. | QLS-A*** | | | | | | |

**UNLESS OTHERWISE SPECIFIED, 20279-001E-01 WILL DERIVERED IN CORRUGATED PAPER REELS. CONTACT YOUR I-PEX SALES IF YOU WISH FOR PLASTIC REELS.

| ANGLE | ±2° | 6 OVER 30 MAX. | ±0.3 | PROJECTION | SERIES No. | | JSTOMER COPY |
|--------|------|------------------|------|-----------------------|------------|-------|-------------------|
| 6 MAX. | ±0.2 | 30 OVER 120 MAX. | ±0.5 | $\Theta \subseteq$ | R9 | 0 | JOI OWIER GOPT |
| | GENE | RAL TOLERANCE. | | TITLE | | SCALE | |
| DWG. | | DATE | | MHF [®] I/II | | 10:1 | |
| | | | | RECEPTACL | E | UNIT | I-PEX |
| CHK. | | | | | | mm | |
| APP. | | | | DWG. No. | | SIZE | _ |
| | | | | 202 | 279 | A3 | SHEET 2/7 REV. 26 |







220°C

RAMP UP RATE = 2~4°C/s

150°C

90±30sec.

PREHEAT AREA

25°C

CONNECTOR ON RECOMMENDED FOOTPRINT PATTERN

REFLOW TEMPERATURE PROFILE
SENJU METAL INDUSTRY CO., LTD.: M705-SHF(Sn96.5 Ag3.0 Cu0.5)

TIME (s)

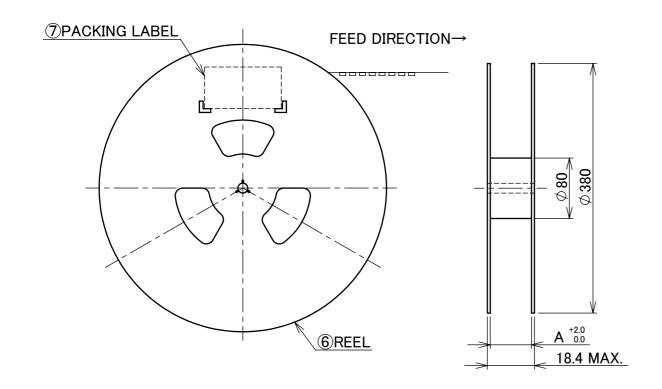
RAMP UP RATE = $2\sim3^{\circ}$ C/s

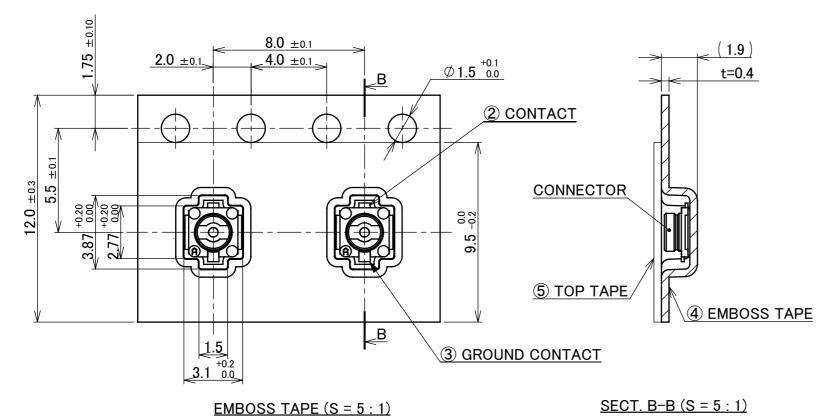
| ANGLE ±2° 6 OVER 30 MAX. ±0.3 6 MAX. ±0.2 30 OVER 120 MAX. ±0.5 | | SERIES No. | Cl | JSTOMER (| COPY |
|--|-----------------------|------------|-------|-----------|----------------|
| GENERAL TOLERANCE. | TITLE | | SCALE | | |
| DWG. DATE | MHF [®] I/II | _ | 10:1 | | |
| | RECEPTACL | .E | UNIT | I-PE | EX |
| CHK. | | | mm | | |
| APP. | DWG. No. | | SIZE | | |
| | 202 | :/9 | A3 | SHEET 3/7 | REV. 26 |

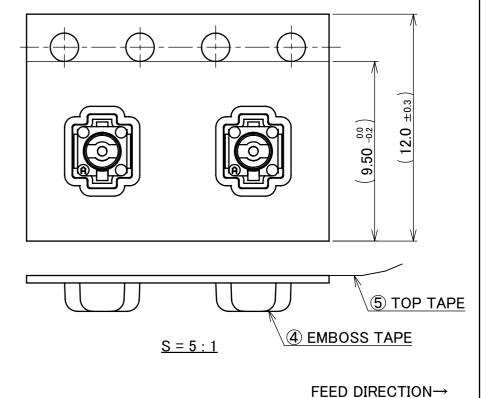
NOTES. 4. CUT OUT PROHIBITION AREA 250°C MAX.

| PART NO. | Α | QTY. PER EMBOSS REEL (PIECES / REEL) | QTY. PER PACKING CARTON (REELS / CARTON) |
|---------------|------|---|---|
| 20279-001E-01 | 12.4 | 2.500 / REEL | 8 REELS / CARTON = 20.000 PIECES |

XUNLESS OTHERWISE SPECIFIED, 20279-001E-01 WILL DERIVERED IN CORRUGATED PAPER REELS. CONTACT YOUR I-PEX SALES IF YOU WISH FOR PLASTIC REELS.







EMPTY SECTION (S = 1 : 1)

NOTES.

- 5. TAPING SPECIFICATION FOLLOWS JIS C 0806 (IEC 60286-3).
 6. MAKE EMPTY SECTION OF LEADER AND END ON EACH END OF THE TAPE.
- 7. TOP TAPE SHALL NOT STICK OUT FROM EMBOSSED TAPING.
- 8. TOP TAPE SHALL NOT COVER FEED HOLE.

110 MIN.

END SECTION

| 7 | PACKING LABEL | 1 | _ |
|-----|---------------|------------------|-----------------|
| 6 | REEL | CORRUGATED PAPER | _ |
| 5 | TOP TAPE | PET t=0.075 | _ |
| 4 | EMBOSS TAPE | PP t=0.4 | _ |
| NO. | DISCRIPTION | MATERIAL | FINISH, REMARKS |

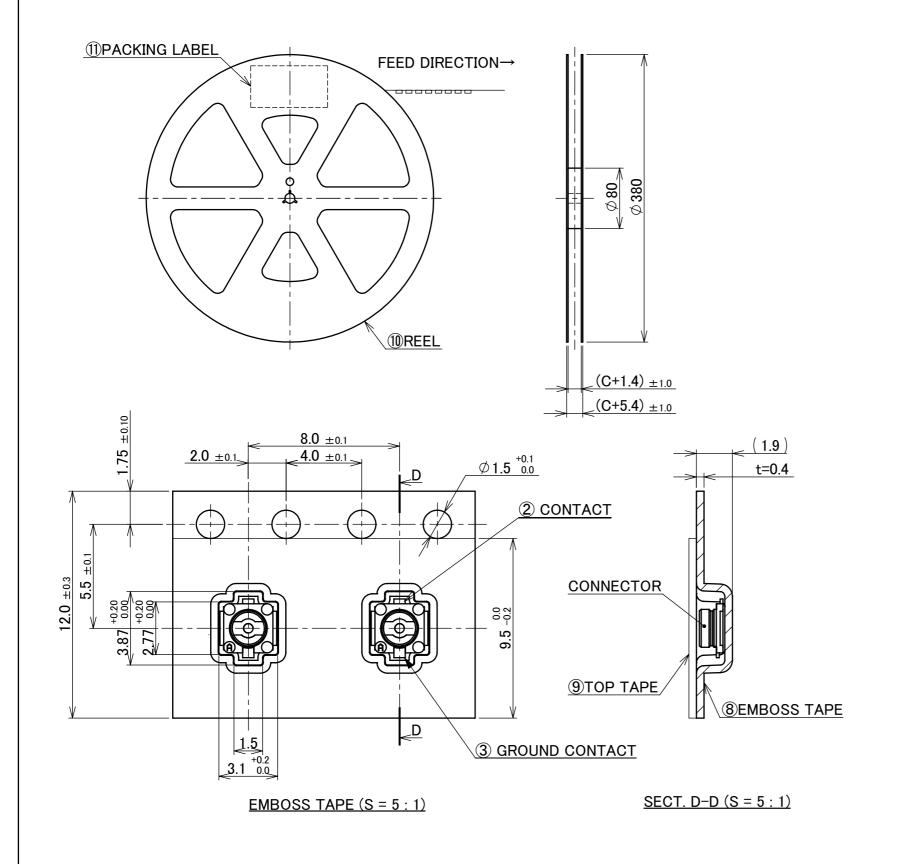
| ANGLE 6 MAX. | ±2° ±0.2 | 6 OVER 30 MAX. 30 OVER 120 MAX | ±0.3 ±0.5 | PROJECTION | SERIES No. | Cl | JSTOMER | COPY |
|-----------------|-------------|-----------------------------------|--------------|------------|------------|-------|-----------|----------------|
| | GENE | RAL TOLERANCE. | | TITLE | | SCALE | | |
| DWG. | | DATE | | MHF® I/II | | 10:1 | | |
| | | | | RECEPTACL | .E | UNIT | I-P | =X |
| CHK. | | | | | | mm | | |
| APP. | | | | DWG. No. | 170 | SIZE | | lan. |
| | | | | 202 | :/9 | A3 | SHEET 4/7 | REV. 26 |

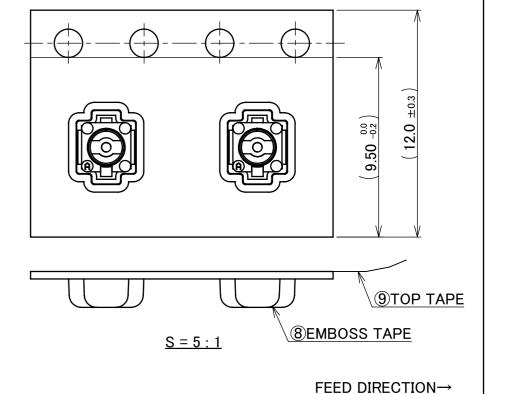
400 MIN.

DEVICE SPACE LEADER SECTION

| PART NO. | С | QTY. PER EMBOSS REEL (PIECES / REEL) | QTY. PER PACKING CARTON (REELS / CARTON) |
|---------------|------|---|---|
| 20279-001E-01 | 100 | 2,500 / REEL | 8 REELS / CARTON = 20,000 PIECES |
| 20279-001E-03 | 12.0 | 5,000 / REEL | 8 REELS / CARTON = 40,000 PIECES |

**UNLESS OTHERWISE SPECIFIED, 20279-001E-01 WILL DERIVERED IN CORRUGATED PAPER REELS. CONTACT YOUR I-PEX SALES IF YOU WISH FOR PLASTIC REELS.





110 MIN. END SECTION DEVICE SPACE LEADER SECTION

EMPTY SECTION (S = 1 : 1)

NOTES.

I-PEX Inc.

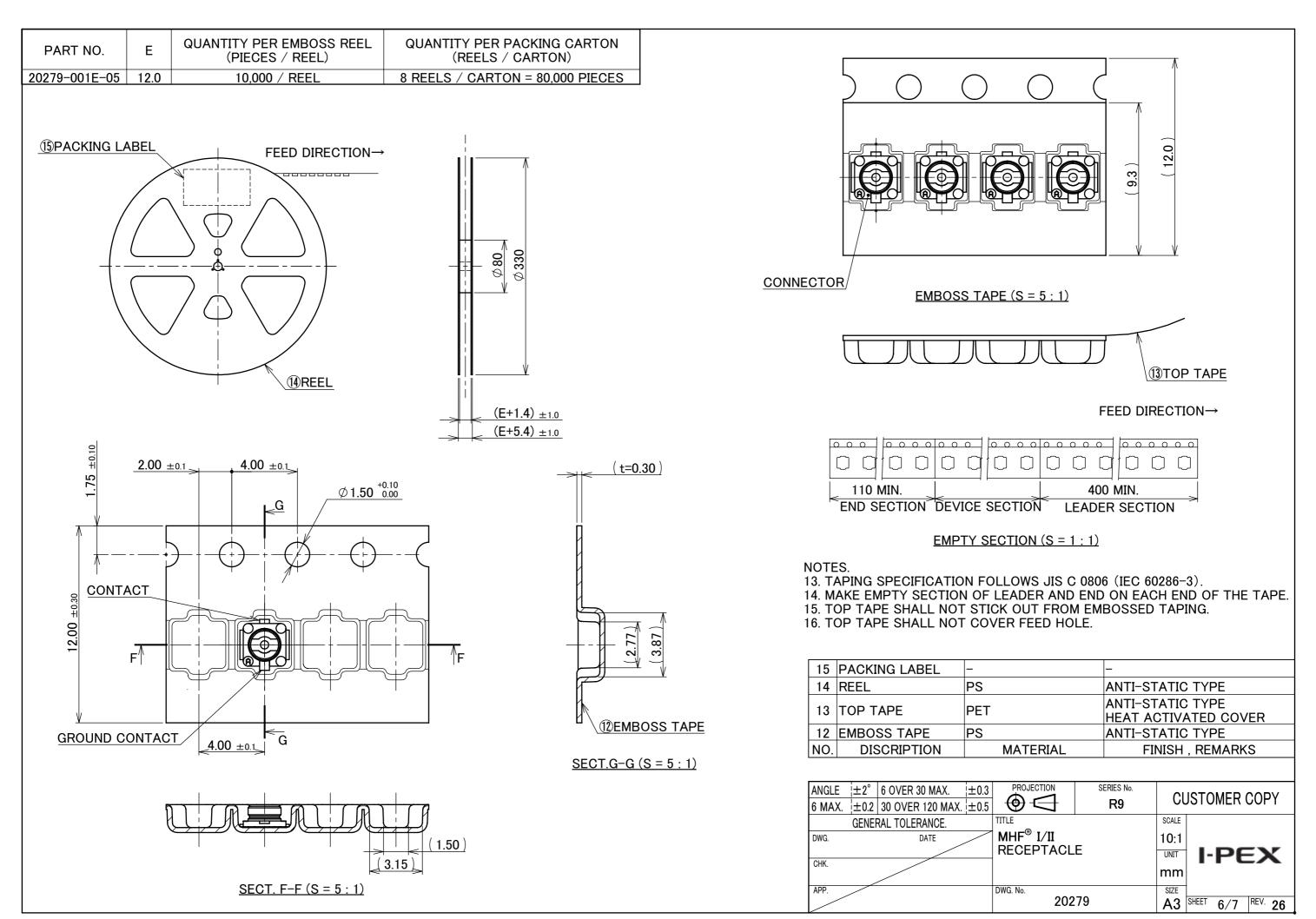
9. TAPING SPECIFICATION FOLLOWS JIS C 0806 (IEC 60286-3).

10. MAKE EMPTY SECTION OF LEADER AND END ON EACH END OF THE TAPE.
11. TOP TAPE SHALL NOT STICK OUT FROM EMBOSSED TAPING.

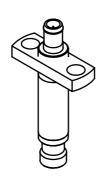
12. TOP TAPE SHALL NOT COVER FEED HOLE.

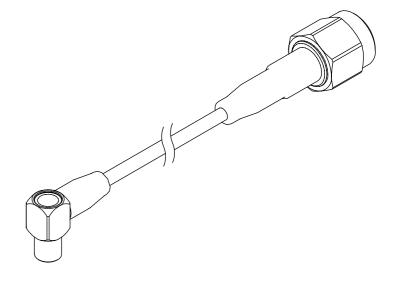
| 11 | PACKING LABEL | _ | _ |
|-----|---------------|------------------|-----------------|
| 10 | REEL | PS ESD SAFE TYPE | _ |
| 9 | TOP TAPE | PET t=0.075 | _ |
| 8 | EMBOSS TAPE | PP t=0.4 | _ |
| NO. | DISCRIPTION | MATERIAL | FINISH, REMARKS |

| ANGLE $\pm 2^{\circ}$ 6 OVER 30 MAX. ± 0.3 | | SERIES No. | CI. | JSTOMER COPY |
|--|--------------------------|------------|-------|-------------------|
| 6 MAX. ±0.2 30 OVER 120 MAX. ±0.5 | $\Theta \hookrightarrow$ | R9 | 60 | JOI OWIER GOPT |
| GENERAL TOLERANCE. | TITLE | | SCALE | |
| DWG. DATE | MHF [®] I/II | _ | 10:1 | |
| | RECEPTACL | E | UNIT | I-PEX |
| CHK. | | | mm | |
| APP. | DWG. No. | 70 | SIZE | |
| | 202 | /9 | A3 | SHEET 5/7 REV. 26 |









MHF I/II SMA ADAPTOR PART NO. 90193-002 4.5MM HIGH CYCLE TEST PROBE FOR MHF/MHF A
PART NO. 90575-0001

4.5MM HIGH CYCLE TEST PROBE CABLE ASS'Y
PART NO. 90577-****

* 90575-0001 AND 90577-**** SHOULD BE USED TOGETHER.

ANGLE ±2° 6 OVER 30 MAX. PROJECTION SERIES No. **CUSTOMER COPY** $\oplus \triangleleft$ 6 MAX. ±0.2 30 OVER 120 MAX. ±0.5 R9 GENERAL TOLERANCE. SCALE MHF® I/II RECEPTACLE UNIT **I-PEX** mm DWG. No. 20279 A3 SHEET 7/7 REV. 26

Confidential C

I-PEX Inc.

QKE-DFFDE06-02 REV.11