

LIGHT EMITTING DIODE SPECIFICATION

CUSTOMER NAME:

DESCRIPTION: E6C0603UYAC1UDA

REVISION: V2.2

ISSUE DATE: 2022-03-25

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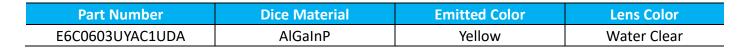


Features:

- Long operating life
- •Low Power Consumption
- Wide Viewing Angle
- •Low voltage DC operated
- ●RoHS Compliant
- Moisture sensitivity level: 3

Application:

- Backlight
- Decoration lighting
- motormeter
- Indicator



Electro-Optical Characteristics(Ta=25°C, @20mA)

| Parameter | Symbol | Min. | Тур. | Max. | Unit |
|---------------------|--------|------|------|------|------|
| Luminous Intensity | IV | 70 | 100 | 150 | mcd |
| Radiation Bandwidth | Δλ | - | 35 | - | nm |
| Forward Voltage | VF | 1.90 | 2.00 | 2.40 | V |
| Peak Wavelength | λр | - | 591 | - | nm |
| Dominant Wavelength | λd | 587 | 590 | 595 | nm |
| CIE Coordinates CIE | x,y | - | - | - | - |
| Color Temperature | Тс | - | - | - | k |
| Viewing Angle | 2θ1/2 | - | 120 | - | deg |
| Reverse Current | IR | - | - | 10 | uA |

Absolute Maximum Ratings(Ta=25℃)

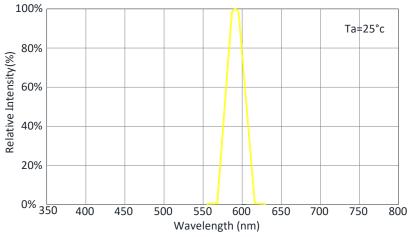
| Parameter Parame | Symbol | Max. | Unit |
|--|--------|------------------|------|
| Power Dissipation | Pd | 60 | mW |
| Peak Forward Current(1/10 Duty Cycle, 0.1ms Pulse Width) | IFP | 100 | mA |
| Forward Current | IF | 25 | mA |
| Reverse Voltage | VR | 5 | V |
| Electrostatic Discharge | ESD | 2000 | v |
| Operating Temperature Range | Topr | -40to+85 | °C |
| Storage Temperature Range | Tstg | -40to+90 | °C |
| Reflow Soldering | Tsld | 260°C for 10secs | |

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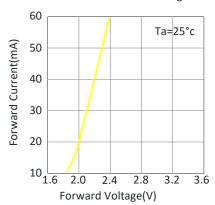
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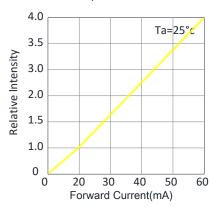
Optical & Electrical Characteristics



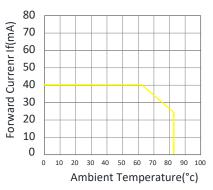
Forward Current vs.Forward Voltage



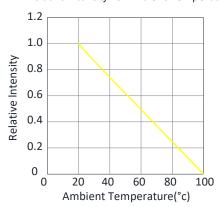
Relative Intensity vs. Forward Currenr



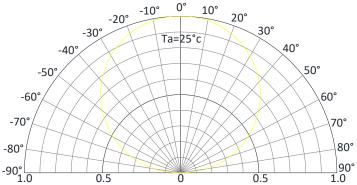
Maximum Driving Forward DC Current vs.Ambient Temperature(De-rating based on Tj max.=115°c)



Relative Intensity vs.Ambient Temperature



Radiation Pattern



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Bin Limits

Bin Range Of Luminous Intensity (Unit:mcd)

| Bin Code | Min | Max | Condition |
|----------|-----|-----|-----------|
| L1 | 70 | 110 | |
| L2 | 110 | 150 | IF=20mA |
| L3 | - | - | |

Bin Range Of Forward Voltage (Unit:V)

| Bin Code | Min | Max | Condition |
|----------|-----|-----|-----------|
| V1 | 1.9 | 2.0 | |
| V2 | 2.0 | 2.1 | |
| V3 | 2.1 | 2.2 | IF=20mA |
| V4 | 2.2 | 2.3 | |
| V5 | 2.3 | 2.4 | |

Bin Range Of Wavelength (Unit:nm)

| Bin Code | Min | Max | Condition |
|----------|-----|-----|-----------|
| Y1 | 587 | 589 | |
| Y2 | 589 | 591 | |
| Y3 | 591 | 593 | IF=20mA |
| Y4 | 593 | 595 | |
| Y5 | - | - | |

Notes:

1.Tolerance of Luminous Intensity ±10%

2.Tolerance of Forward Voltage ±0.1V



Reliability Test Items And Conditions

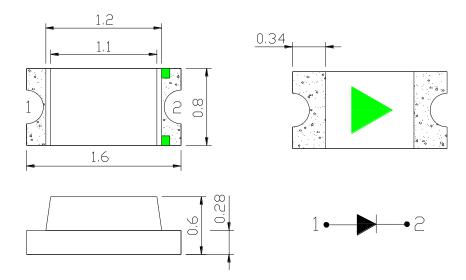
| Test Items | Reference | Test Conditions | Time | Quantity | Criterion |
|---|----------------------------|---------------------------------|---------------|----------|-----------|
| Thermal Shock | MIL-STD-202G | -40°C (30min) -100°C (30min) | 100 Cycles | 22 | 0/22 |
| Temperature And Humidity Cyclic | JEITA ED-4701 200 203 | -10℃~65℃; 0%~90%RH | 10cycles | 22 | 0/22 |
| High Temperature Storage | JEITA ED -4071 200 201 | Ta=100°C | 1000H | 22 | 0/22 |
| Low Temperature Storage | JEITA ED -4071 200 202 | Ta=-40°C | 1000H | 22 | 0/22 |
| High Temperature High Humidity Storage | JEITA ED -4071 100 103 | Ta=60°C ; RH=90% | 1000H | 22 | 0/22 |
| High Temperature Life Test | JESD22-A108D | Ta=80°C | 1000H | 22 | 0/22 |
| Life Test | JESD22-A108D | Ta=25 ℃ IF=20mA | 1000H | 22 | 0/22 |
| Resistance to Sodering Heat | GB/T 4937, II , 2.2&2.3 | Tsol*=(240±5) ℃10secs | 2 times | 22 | 0/22 |

Criteria For Judging Damage

| Test Items | Symbol | Test Conditions | Criteria For Judging Damage |
|---------------------------------|----------------|---------------------------------|---|
| Forward Voltage | V_{F} | I _F =I _{FT} | Initial Data±10% |
| Recerse Current | I _R | V _R =5V | I _R ≤10uA |
| Luminous Intensity | IV | I _F =I _{FT} | Average I _V degradation≤30%; Single LED I _V degradation≤50% |
| Resistance to Soldering Heat | - | - | Meterial without internal cracks,no meterial between stripped,no deaded light |



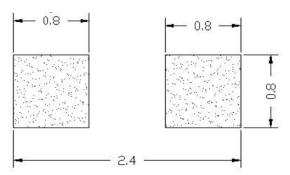
Product size (Unit:mm)



NOTES:

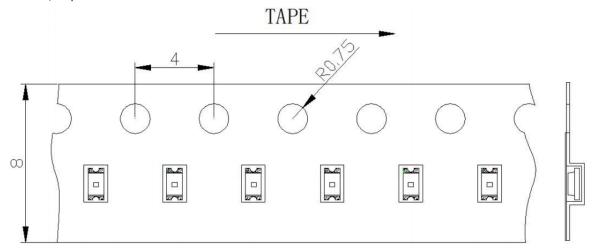
- 1. All dimensions are in millimeters (inches)
- 2. Tolerances are ± 0.2 mm (0.008inch) unless otherwise noted

Recommended Soldering Pad Design (Unit:mm)



Taping and package Spec

•Tape Specification:4,000pcs Per Reel

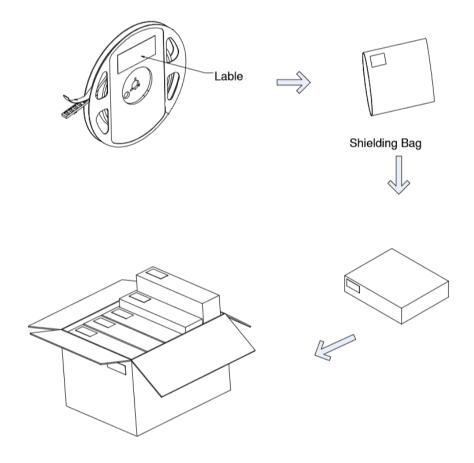


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Packaging



LabelStyle



TEL:86 21 59909181

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Emitting Color: XXXX

HUE: XXX-XXX nm

ROHS PARTIES COMPLIANT

IV: XXX-XXX mcd **example**

VF: XX-XX V BIN Code: XX

QTY: XX PCS DATE: XXXX/XX/XX

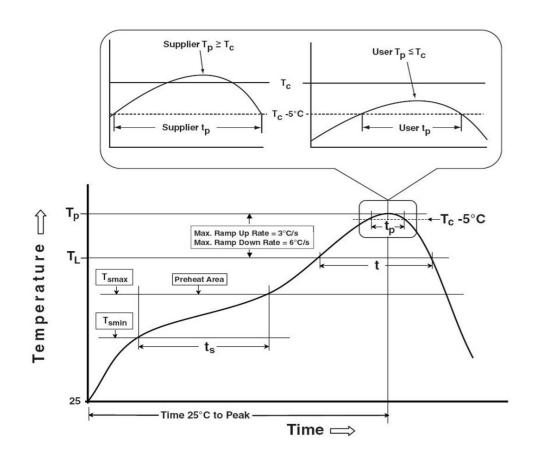
LOT NO:XXXXXXX



Table of Classification Reflow Profiles

| Profile Feature | Sn-Pb Eutectic Assembly | Pb-Free Assembly |
|--|-------------------------|------------------|
| Preheat & Soak | 100 °C | 150 °C |
| Temperature min (Tsmin) | 150°C | 200 °C |
| Temperature max (Tsmax) | 60-120 seconds | 60-120 seconds |
| Time (Tsmin to Tsmax) (ts) | | |
| Average ramp-up rate (Tsmax to Tp) | 3 °C/second max | 3 °C/second max |
| Liquidous temperature (TL) | 183 °C | 217 °C |
| Time at liquidous (tL) | 60-150 seconds | 60-150 seconds |
| Peak package body temperature (Tp)* | 230 °C ~235 °C | 255 °C ~260 °C |
| Classification temperature (Tc) | 235 °C | 260 °C |
| Time (tp) within 5 °C of the specified | 20 seconds | 30 seconds |
| Classification temperature (Tc) | | |
| Average ramp-down rate (Tp to Tsmax) | 6 °C/second max | 6 °C/second max |
| Time 25 °C to peak temperature | 6 minutes max | 8 minutes max |

- 1. Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.
- 2. Tolerance for time at peak profile temperature (tp) is defined as a supplier minimum and a user maximum.



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Precautions

1. Storage:

- •Moisture proof and anti-electrostatic package with moisture absorbent material is used, to keep moisture to aminimum.
- ullet Before opening the package, the product should be kept at 30 $^{\circ}$ C or less and humidity less than 60% RH, and beused within a year.
- •After opening the package, the product should be stored at 30° C or less and humidity less than 10%RH. It is recommended that the product be operated at the workshop condition of 30° C or less and humidity less than 60%RH.
- •If the moisture absorbent material has fade away or the LEDs have exceeded the storage time, baking treatment should be performed based on the following condition: (70±5)°C for 24 hours.

2. Static Electricity:

Static electricity or surge voltage damages the LEDs. Damaged LEDs will show some unusual characteristic such as the forward voltage becomes lower, or the LEDs do not light at the low current. even not light.

All devices, equipment and machinery must be properly grounded. At the same time, it is recommended that wrist bands or anti-electrostatic gloves, anti-electrostatic containers be used when dealing with the LEDs.

3. Vulcanization:

LED curing is due to sulfur being in bracket and the +1 price of silver in the chemical reaction generated Ag2S in the process. It will lead to the capacity of reflecting of silver layer reducing, light color temperature drift and serious decline ,seriously affecting the performance of the product. So we should take corresponding measures to avioding vulcanization, such as to avoid using sulphur volatile substances and keeping away from high sulphur content of the material.