

SAW filter
GPS + COMPASS + GLONASS

Series/type: B8813

Ordering code: B39162B8813P810

Date: August 24, 2017

Version: 2.3

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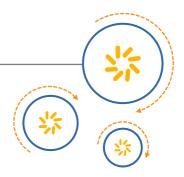
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RF360 Europe GmbH
A Qualcomm – TDK Joint Venture



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SAW filter 1582.47 MHz

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1582.47 MHz

SAW components B8813

1 Application

SAW filter

- Low-loss GPS + COMPASS + GLONASS filter
- Simultaneous usage of GPS, COMPASS and GLONASS bands
- Usable passbands: 2.0 MHz for GPS, 4.092 MHz for COMPASS and 8.34 MHz for GLONASS
- Very low insertion attenuation
- High out of band selectivity
- Filter impedance 50 Ω
- Unbalanced to unbalanced operation
- No matching network required for operation at 50 o

2 Features

- Package size 1.1 mm × 0.9 mm
- Package height 0.45 mm (max.)
- Approximate weight 0.0012 g
- RoHS compatible
- Package for Surface Mount Technology (SMT)
- Ni/Au-plated terminals
- Electrostatic Sensitive Device (ESD)
- Moisture Sensitivity Level 3 (MSL3)

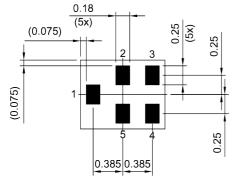


Figure 1: Picture of component with example of product marking.

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3 Package

BOTTOM VIEW



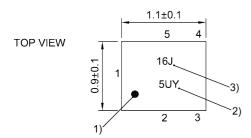
Pad and pitch tolerance ±0.05

4 Pin configuration

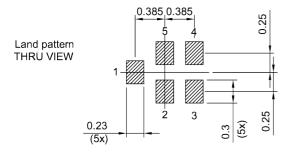
- ı 1 Input
- 4 Output
- 2, 3, 5 Ground

SIDE VIEW





- 1) Marking for pad number 1
- 2) Example of encoded lot number
- 3) Example of encoded filter type number



Landing pad tolerance -0.02

Figure 2: Drawing of package with package height A = 0.45 mm (max.). See Sec. Package information (p. 18).



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5 Matching circuit

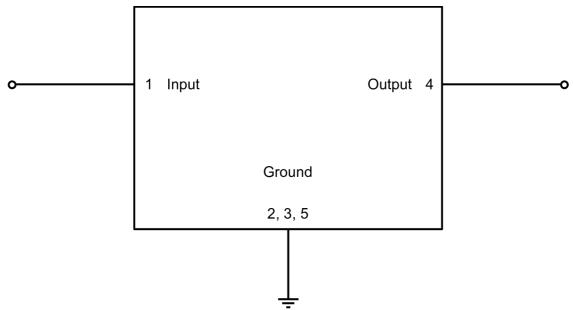


Figure 3: Schematic of matching circuit. No external matching components required.



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6 Characteristics

Temperature range for specification $T_{\text{SDEC}} = -30 \,^{\circ}\text{C} \dots +85 \,^{\circ}\text{C}$

Input terminating impedance $Z_{\text{IN}} = 50 \ \Omega$ Output terminating impedance $Z_{\text{OUT}} = 50 \ \Omega$

Characteristics			$\begin{array}{c} \text{min.} \\ \text{for } T_{\text{SPEC}} \end{array}$	typ. @ +25 °C	$\begin{array}{c} \text{max.} \\ \text{for } T_{\text{\tiny SPEC}} \end{array}$	
Center frequency		f _C	_	1582.47	_	MHz
Maximum insertion attenuation		$\boldsymbol{\alpha}_{\text{max}}$				
	1559.052 1563.144 MHz		_	1.0	1.9	dB
	1573.42 1575.50 MHz		_	0.85	1.4	dB
	1574.42 1576.42 MHz		_	0.85	1.4	dB
	1597.55 1605.89 MHz		_	1.2	1.9	dB
Maximum VSWR		VSWR _{max}				
@ input port	1559.052 1563.144 MHz		_	1.5	1.9	
	1573.42 1575.50 MHz		_	1.25	1.8	
	1574.42 1576.42 MHz		_	1.25	1.8	
	1597.55 1605.89 MHz		_	1.55	1.9	
@ output port	1559.052 1563.144 MHz		_	1.5	1.9	
	1573.42 1575.50 MHz		_	1.25	1.8	
	1574.42 1576.42 MHz		_	1.25	1.8	
	1597.55 1605.89 MHz		_	1.55	1.9	
Group delay ripple ¹⁾ (p-p)		Δau				
	1597.55 1605.89 MHz		_	3	12	ns
Minimum attenuation		$\boldsymbol{\alpha}_{\text{min}}$				
	10 960 MHz		47	50	_	dB
	960 1463 MHz		36	40	_	dB
	1710 1785 MHz		37	39	_	dB
	1785 1990 MHz		37	39	_	dB
	1990 2280 MHz		35	39	_	dB
	2280 2400 MHz		35	39	_	dB
	2400 2500 MHz		33	38	_	dB
	2500 2700 MHz		32	36	_	dB
	2700 3000 MHz		28	33	_	dB
	3000 6000 MHz		15	32	_	dB

¹⁾ Measured with an aperture of 2 MHz.



effective power in the on-

state

SAW components		B8813
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7 Maximum ratings		
Operable temperature range	T = −30 °C +85 °C	
Storage temperature	T _{STG} = −40 °C +85 °C	
DC voltage	$ V_{DC} = 5.0 \text{ V}^{1)}$	
ESD voltage	V _{ESD} = 50 V ²⁾	Machine model.
Input power (10000 h, 55°C)		
777 to 915 MHz	P _{IN} = 28 dBm	1/8 duty cycle, effective power in the on- state
1710 to 2200 MHz	P _{IN} = 28 dBm	1/8 duty cycle,

¹⁶⁸h Damp Heat Steady State acc. IEC 60068-2-67 Cy.
According to JESD22-A115B (MM – Machine Model), 10 negative & 10 positive pulses.



SAW components B8813 SAW filter 1582.47 MHz 8 **Transmission coefficient** 0.0 1.0 \prod 2.0 3.0 4.0 5.0 1560 1600 1620 1580 1540 1640 f/MHz 0.0 20.0 40.0 60.0 80.0 | . 1400 1450 1500 1550 1600 1650 1700 1750 1800 f/MHz 0.0 20.0 40.0 60.0 80.0

1000

2000

3000

6000

4000

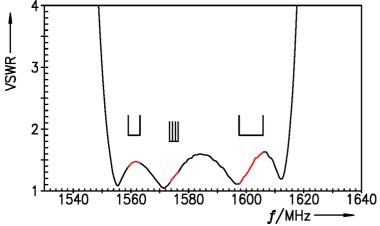
5000

f/MHz



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9 Reflection coefficients



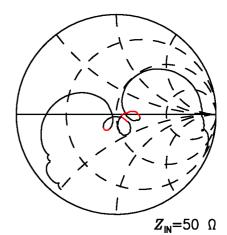
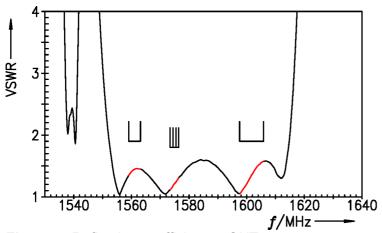


Figure 4: Reflection coefficient at IN port.



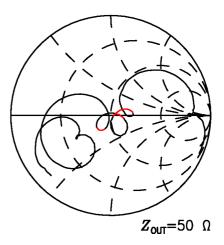


Figure 5: Reflection coefficient at OUT port.



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10 Packing material

10.1 Tape

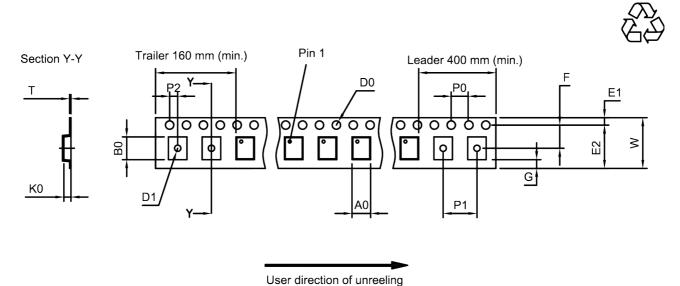


Figure 6: Drawing of tape (first-angle projection) with tape dimensions according to Table 1.

A ₀	1.02±0.05 mm	_	E ₂	6.25 mm (min.)	-	P ₁	2.0±0.1 mm
B ₀	1.22±0.05 mm		F	3.5±0.05 mm		P ₂	2.0±0.05 mm
D ₀	1.55±0.05 mm		G	_		Т	0.25±0.03 mm
D ₁	0.55±0.1 mm		K_0	0.6±0.05 mm		W	8.0+0.3/-0.1 mm
E ₁	1.75±0.1 mm		P ₀	4.0±0.1 mm	-		

Table 1: Tape dimensions.

10.2 Reel with diameter of 180 mm

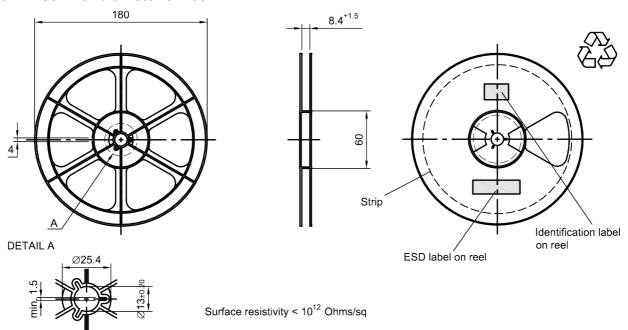


Figure 7: Drawing of reel (first-angle projection) with diameter of 180 mm.

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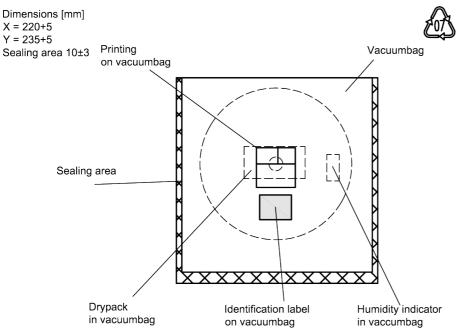


Figure 8: Drawing of moisture barrier bag (MBB) for reel with diameter of 180 mm.

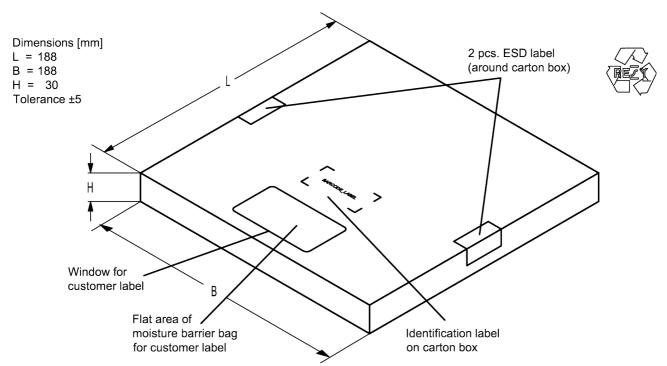


Figure 9: Drawing of folding box for reel with diameter of 180 mm.



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10.3 Reel with diameter of 330 mm

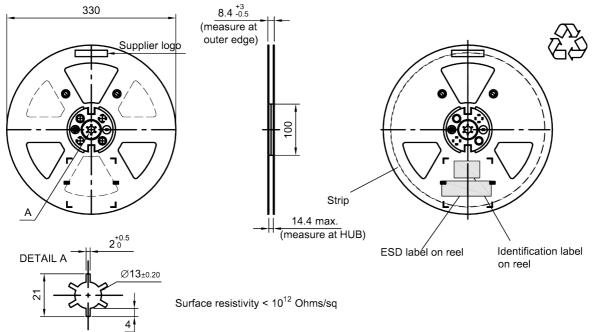


Figure 10: Drawing of reel (first-angle projection) with diameter of 330 mm.

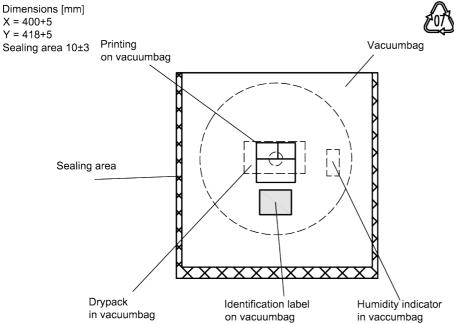


Figure 11: Drawing of moisture barrier bag (MBB) for reel with diameter of 330 mm.



SAW components B8813 SAW filter 1582.47 MHz Dimensions [mm] 2 pcs. ESD label L = 335(around carton box) B = 33836 (for 8 mm tape width) 40 (for 12 mm tape width) Tolerance ±5 In case of modules with Window for additional printing customer label for badge number on the upper right side Flat area of on the top of the carton box. Identification label moisture barrier bag for customer label on carton box

Figure 12: Drawing of folding box for reel with diameter of 330 mm.



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11 Marking

Products are marked with product type number and lot number encoded according to Table 2:

■ Type number:

The 4 digit type number of the ordering code, e.g., B3xxxxB1234xxxx, is encoded by a special BASE32 code into a 3 digit marking.

Example of decoding type number marking on device in decimal code.

16J => 1234 1 x 32^2 + 6 x 32^1 + 18 (=J) x 32^0 = 1234

The BASE32 code for product type B8813 is 8KD.

■ Lot number:

The last 5 digits of the lot number, e.g., are encoded based on a special BASE47 code into a 3 digit marking.

Example of decoding lot number marking on device in decimal code.

5UY => 12345 5 x 47² + 27 (=U) x 47¹ + 31 (=Y) x 47⁰ = 12345

Adopted BASE32 code for type number			
Decimal	Base32	Decimal	Base32
value	code	value	code
0	0	16	G
1	1	17	Н
2	2	18	J
3	3	19	K
4	4	20	M
5	5	21	N
6	6	22	Р
7	7	23	Q
8	8	24	R
9	9	25	S
10	Α	26	Т
11	В	27	V
12	С	28	W
13	D	29	Х
14	E	30	Y
15	F	31	Z

Adopted BASE47 code for lot number			
Decimal	Base47	Decimal	Base47
value	code	value	code
0	0	24	R
1	1	25	S
2	2	26	Т
3	3	27	U
4	4	28	V
5	5	29	W
6	6	30	X
7	7	31	Y
8	8	32	Z
9	9	33	b
10	Α	34	d
11	В	35	f
12	C	36	h
13	D	37	n
14	E	38	r
15	F	39	t
16	G	40	V
17	Н	41	\
18	J	42	?
19	K	43	{
20	L	44	}
21	М	45	<
22	N	46	>
23	Р		

Table 2: Lists for encoding and decoding of marking.



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12 Soldering profile

The recommended soldering process is in accordance with IEC $60068-2-58-3^{rd}$ edit and IPC/JEDEC J-STD-020B.

ramp rate	≤ 3 K/s
preheat	125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s
T > 220 °C	30 s to 70 s
T > 230 °C	min. 10 s
T > 245 °C	max. 20 s
<i>T</i> ≥ 255 °C	-
peak temperature T_{peak}	250 °C +0/-5 °C
wetting temperature T_{\min}	230 °C +5/-0 °C for 10 s ± 1 s
cooling rate	≤ 3 K/s
soldering temperature T	measured at solder pads

Table 3: Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).

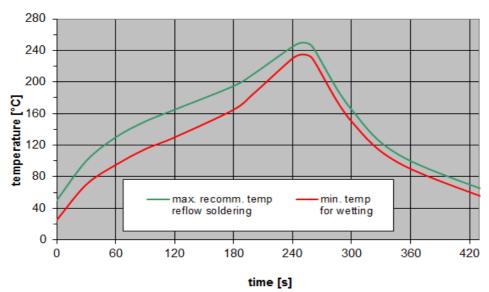


Figure 13: Recommended reflow profile for convection and infrared soldering – lead-free solder.



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13 Annotations

13.1 Matching coils

See TDK inductor pdf-catalog http://www.tdk.co.jp/tefe02/coil.htm#aname1 and Data Library for circuit simulation http://www.tdk.co.jp/etvcl/index.htm.

13.2 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

13.3 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local RF360 sales office.

13.4 Ordering codes and packing units

Ordering code	Packing unit
B39162B8813P810	15000pcs
B39162B8813P810S 5	5000pcs

Table 4: Ordering codes and packing units.



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14 Cautions and warnings

14.1 Display of ordering codes for RF360 products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of RF360, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under www.rf360jv.com/orderingcodes.

14.2 Material information

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.

For information on recycling of tapes and reels please contact one of our sales offices.

14.3 Moldability

Before using in overmolding environment, please contact your local RF360 sales office.

14.4 Package information

Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on RF360 internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of RF360, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

Dimensions

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

Projection method

Unless otherwise specified first-angle projection is applied.



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