



Zibo City, Shandong Province

| | |
|---------------------|------------------------------------|
| Project description | I.S Machines Control system-JETTER |
|---------------------|------------------------------------|

Project number 3DQJT-SC

Manufacturer (company) Shandong Sanjin Glass Machinery Co. LTD

Path JETTER

Project name 3DQJT-SC-V2. 241001-UGC

Make

Place of installation

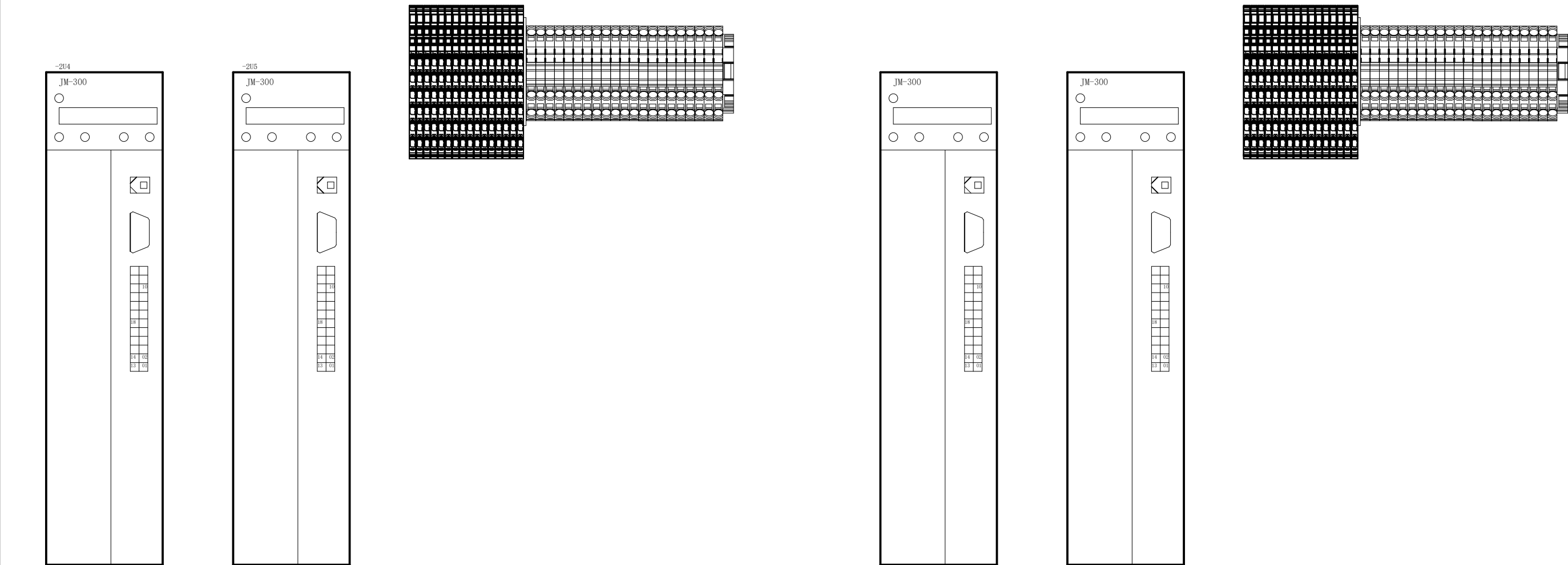
Responsible for project

Created on 2022/11/9

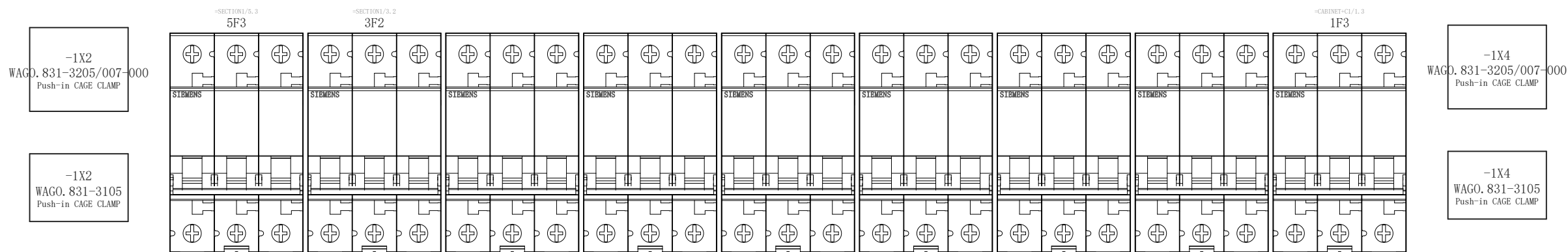
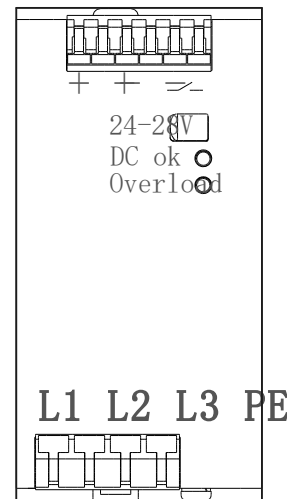
Edit date 2025/4/25 From (abbreviation) ZHYU

Number of pages 51

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|--------------|------|------|-------------------------------------|----------------------|-------------------------|---|-----------|--|------------------------------|------------------|--------|
| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | | Project number 3DQJT-SC |  | Home page | | Functional assignment | | = |
| | | | I.S Machines Control system-JETTER | | Drawing number | | | | Place of installation | | + |
| | | | | | | | | | Version | | page 1 |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | | Modification date 2024/11/28 | pages 1 Total 51 | |

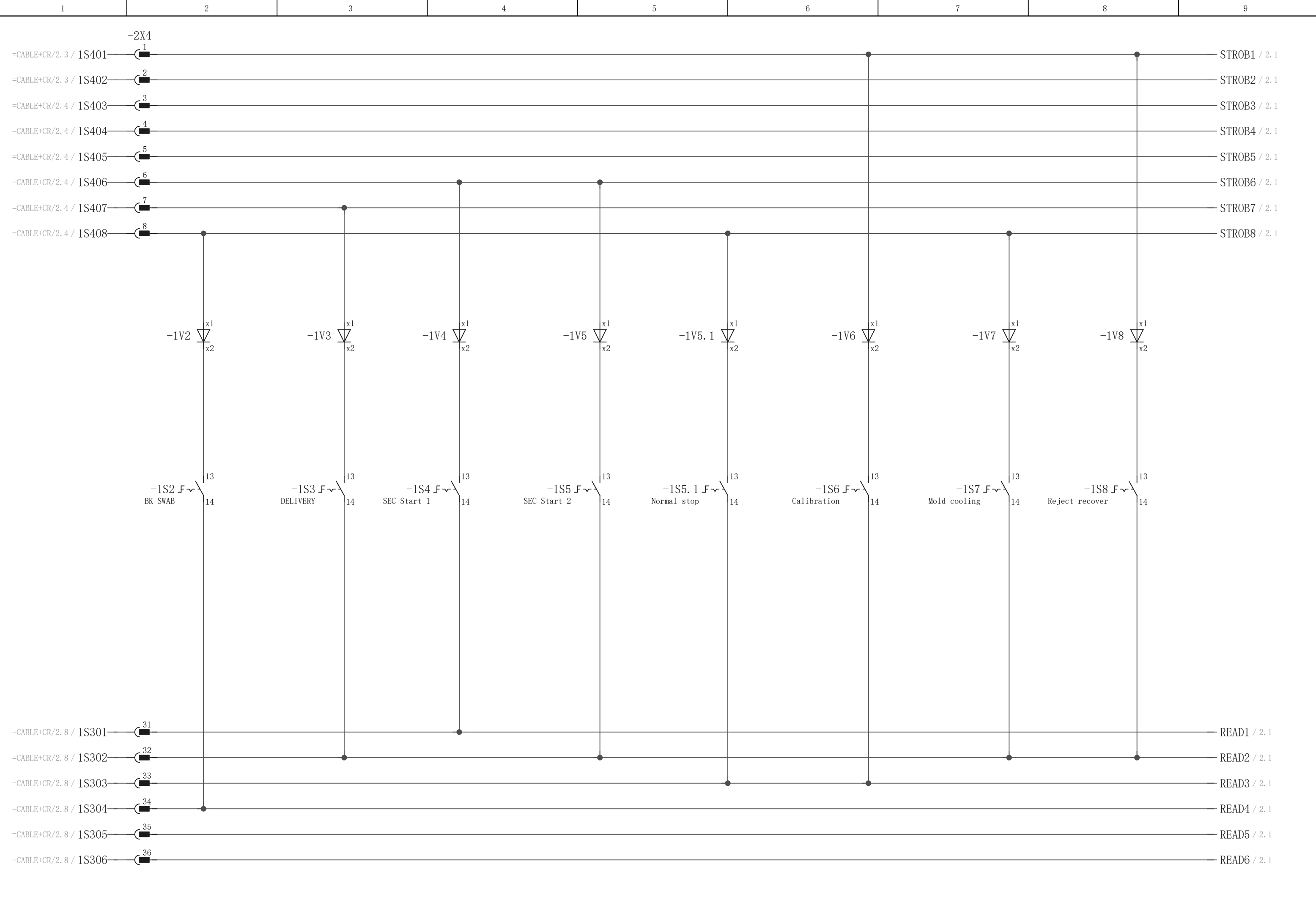


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| Modification | Date | Name | Project name 3DQJT-SC-V2. 241001-UGC | | Project number 3DQJT-SC |  | SECTION1 CABINET | | Functional assignment | | =ASSEMBLY |
| | | | I. S Machines Control system-JETTER | | Drawing number | | | Place of installation | | +C2 | |
| | | | | | | | | Version | | page 2 | |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | Modification date 2025/4/25 | pages 3 Total 51 | | |



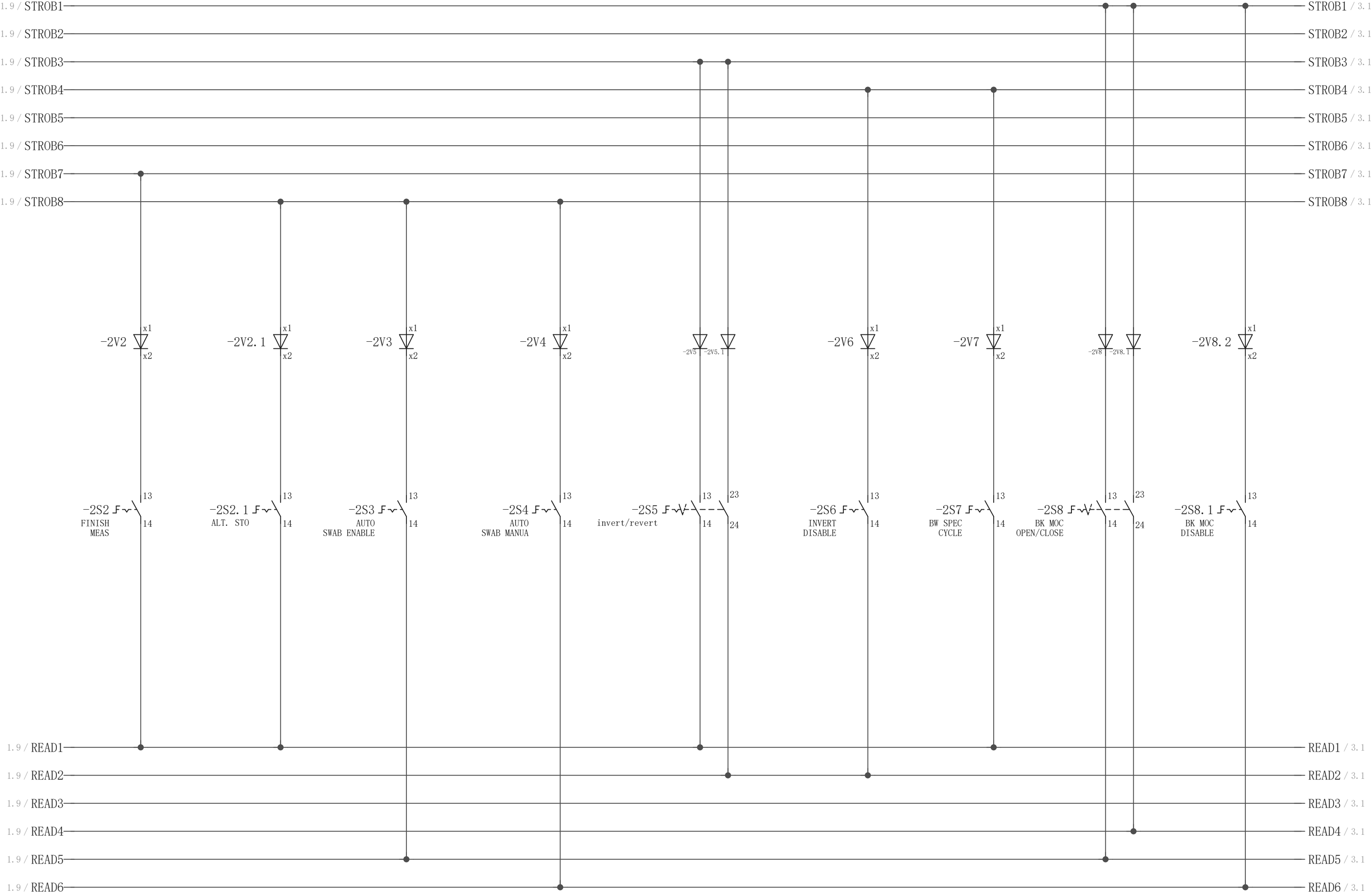
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| Modification | Date | Name | Project name 3DQJT-SC-V2. 241001-UGC | | Project number 3DQJT-SC |  | POWER SUPPLY UNIT CIRCUIT BREAKER | | Functional assignment | | =ASSEMBLY |
| | | | I.S Machines Control system-JETTER | | Drawing number | | | Place of installation | | +C2 | |
| | | | | | | | | Version | | page 3 | |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | | Chkd ZHYU | Modification date 2024/11/28 | pages 4 Total 51 | |

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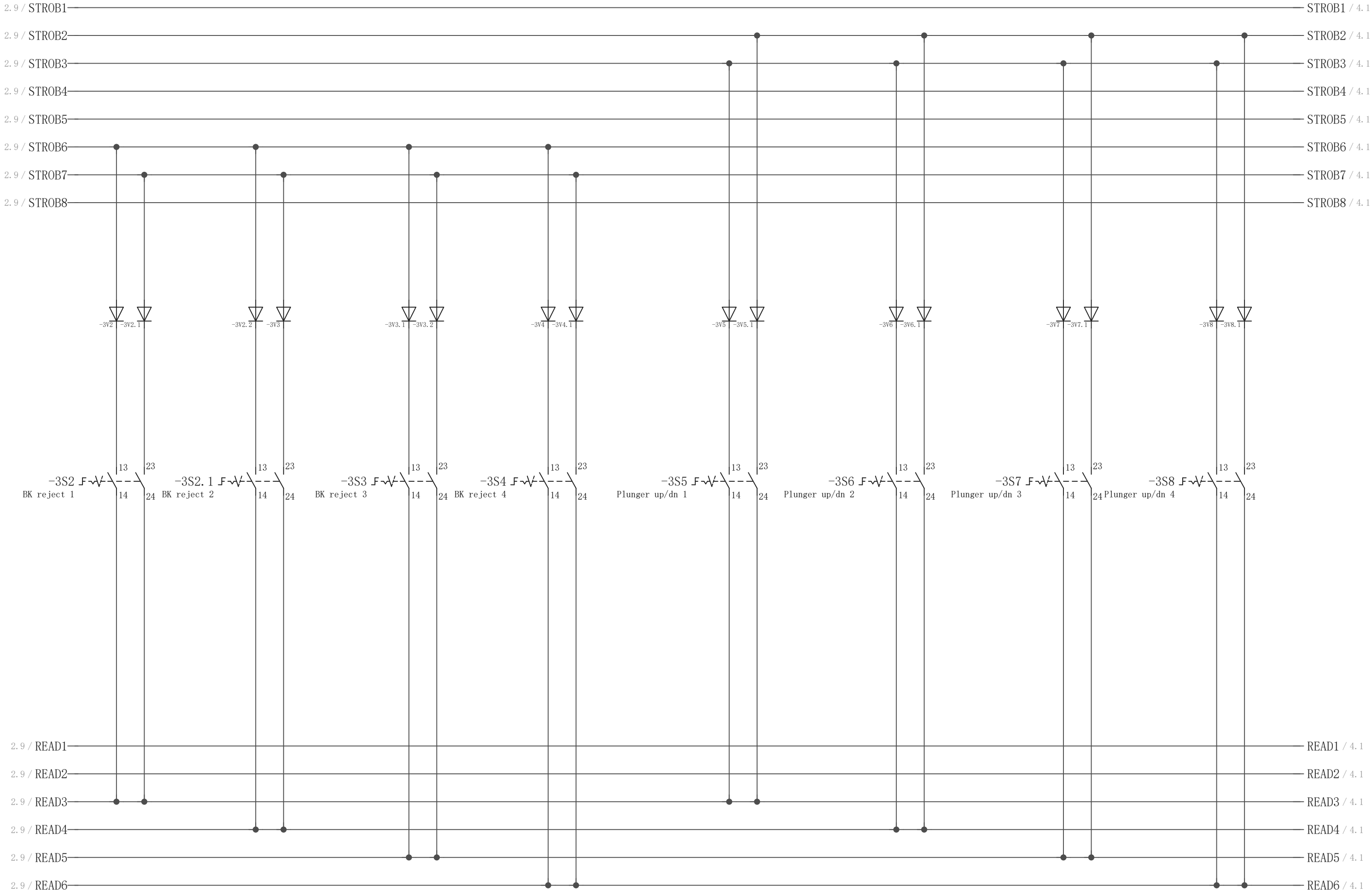
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|--------------|------|------|-------------------------------------|-------------------------|-------------------------------|-----------|-----------------------------|-----------------------|------------------|
| Modification | Date | Name | Project name 3DQJT-SC-V2.24I001-UGC | Project number 3DQJT-SC | SANJIN Bucher Emhart Glass | BK PANEL1 | | Functional assignment | =WIRING_BK |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +BK_PANEL |
| | | | | Approver | | | | Version | page 1 |
| | | | Founder ZHYU | Created on 2022/11/9 | | Chkd ZHYU | Modification date 2025/1/24 | | pages 5 Total 51 |

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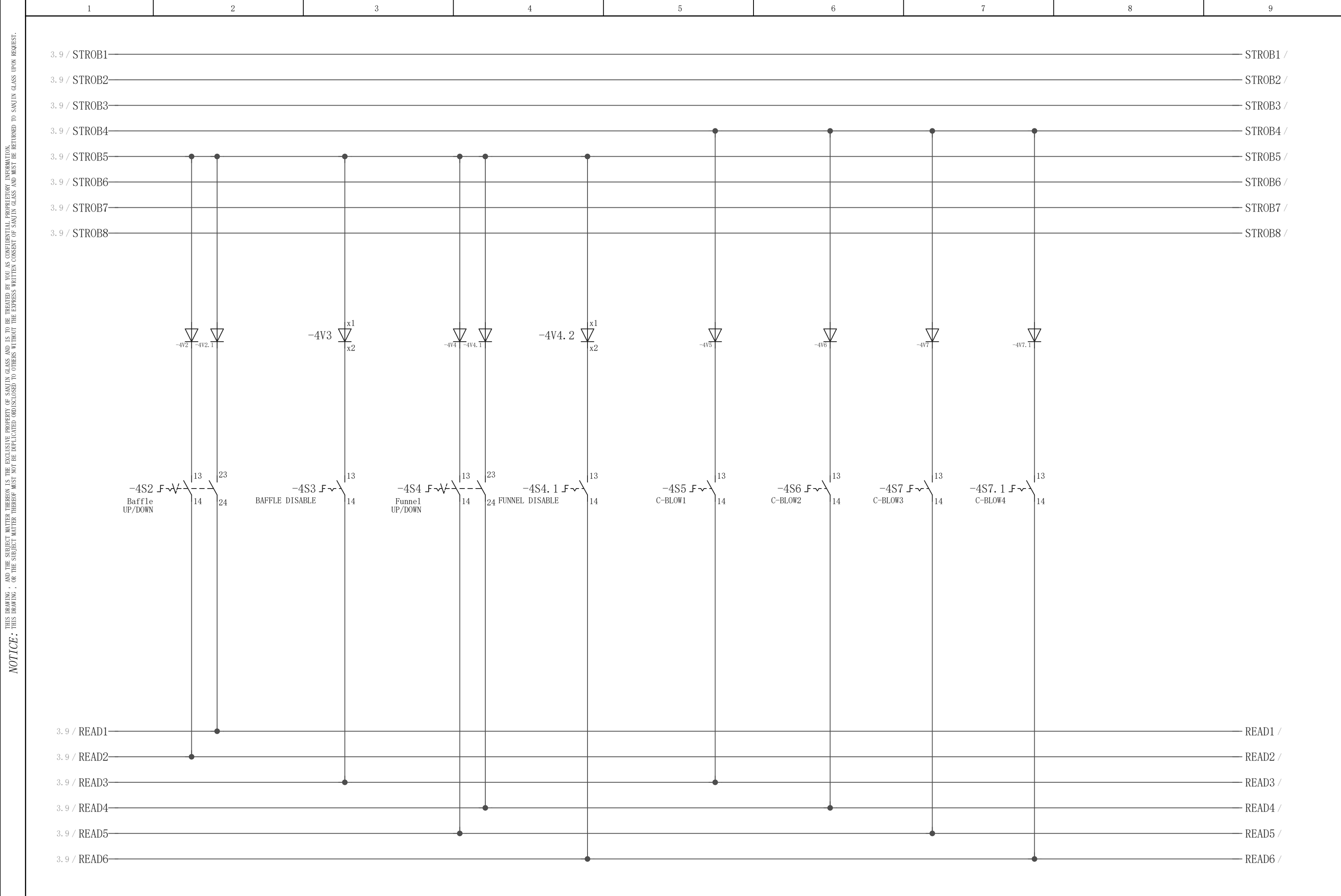


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| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | Project number 3DQJT-SC | SANJIN Bucher Emhart Glass | BK PANEL2 | | Function assignment | =WIRING_BK |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +BK_PANEL |
| | | | | | | | | Version | page 2 |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | Chkd ZHYU | Modification date 2024/11/28 | | pages 6 Total 51 |

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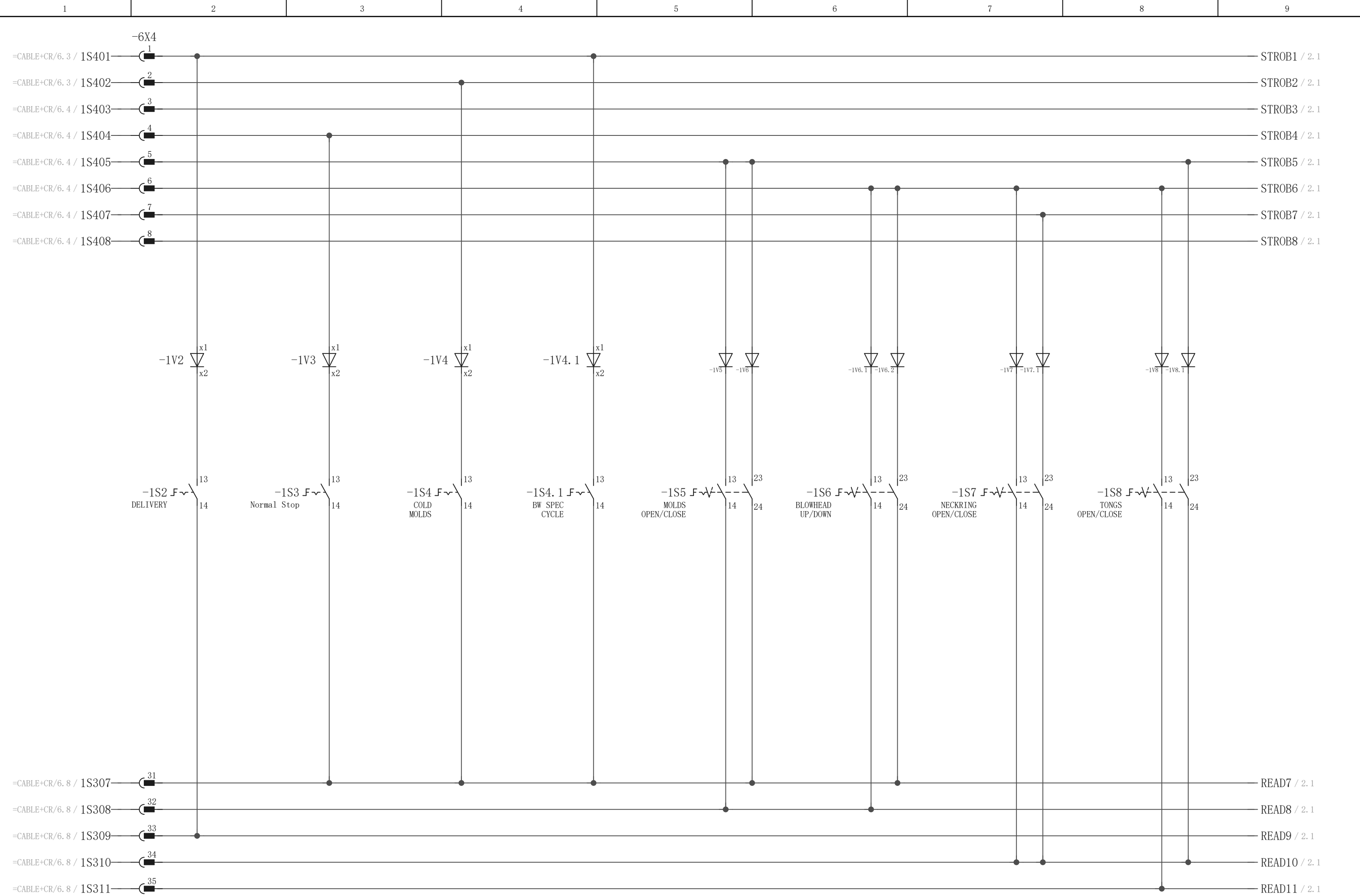


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| Modification | Date | Name | Project name 3DQJT-SC-V2.24I001-UGC | Project number 3DQJT-SC | SANJIN Bucher Emhart Glass | BK PANEL3 | | Functional assignment | =WIRING_BK |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +BK_PANEL |
| | | | | Approver | | | | Version | page 3 |
| | | | Founder ZHYU | Created on 2022/11/9 | | Chkd ZHYU | Modification date 2024/11/28 | | pages 7 Total 51 |



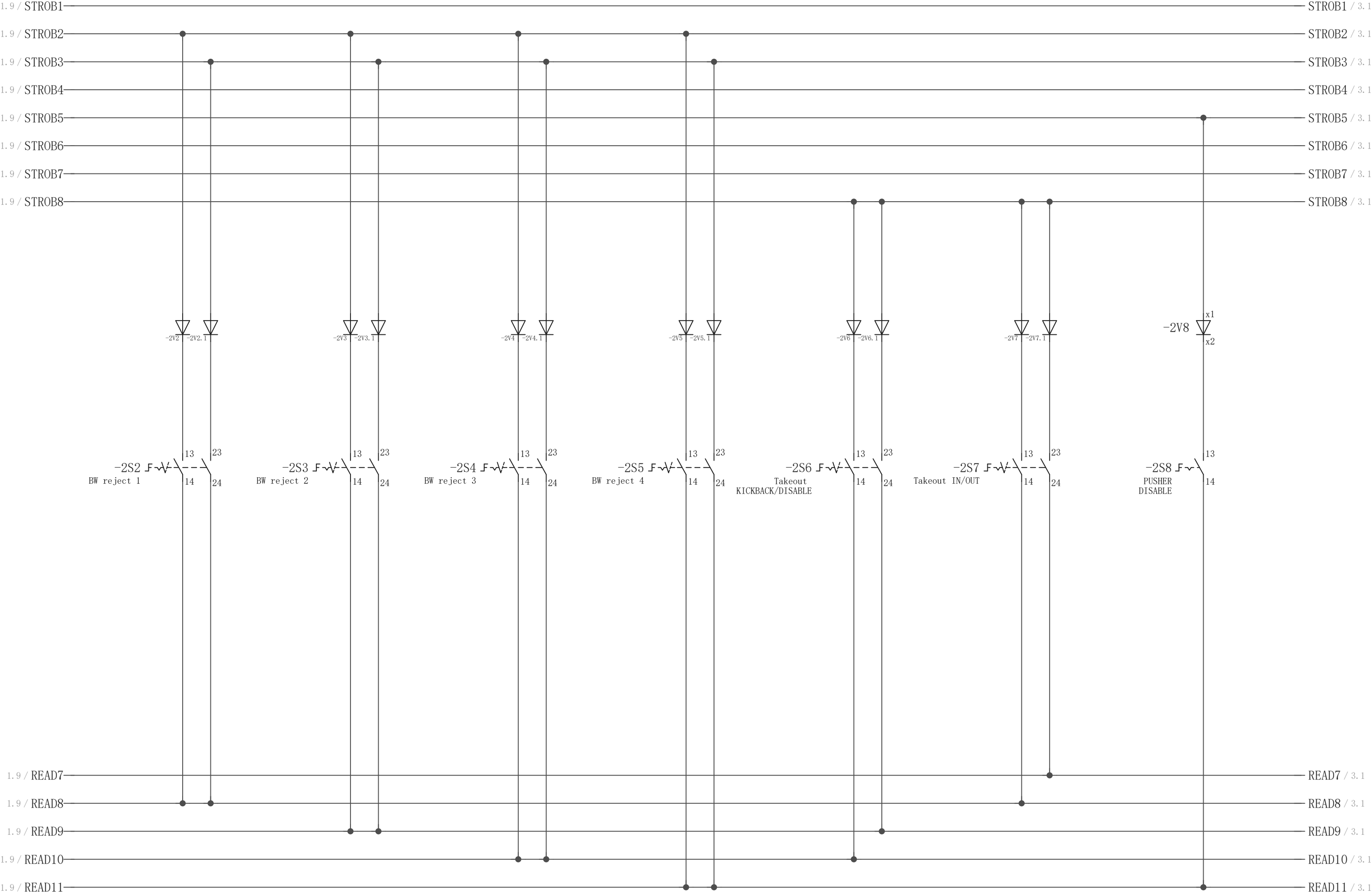
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| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | | Project number 3DQJT-SC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | BK PANEL4 | | Functional assignment | | =WIRING_BK |
| | | | I.S Machines Control system-JETTER | | Drawing number | | | Place of installation | | +BK_PANEL | |
| | | | | | | | | Version | | page 4 | |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | Modification date 2024/11/28 | | pages 8 Total 51 | |

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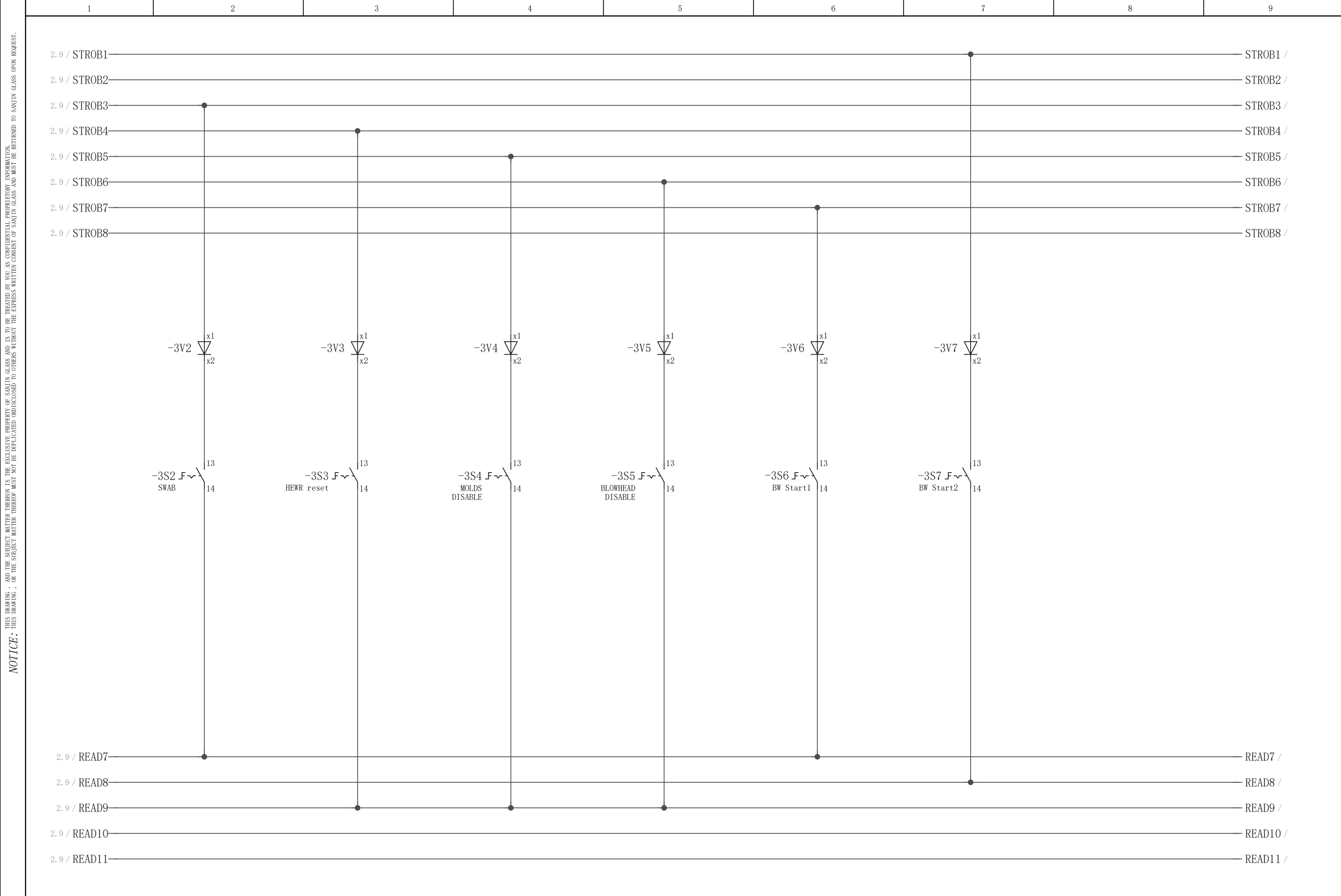


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| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | | Project number 3DQJT-SC |  | BW PANEL1 | | Functional assignment | | =WIRING_BW |
| | | | I.S Machines Control system-JETTER | | Drawing number | | | Place of installation | | +BW_PANEL | |
| | | | | | | | | Version | | page 1 | |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | Modification date 2025/1/24 | pages 9 Total 51 | | |

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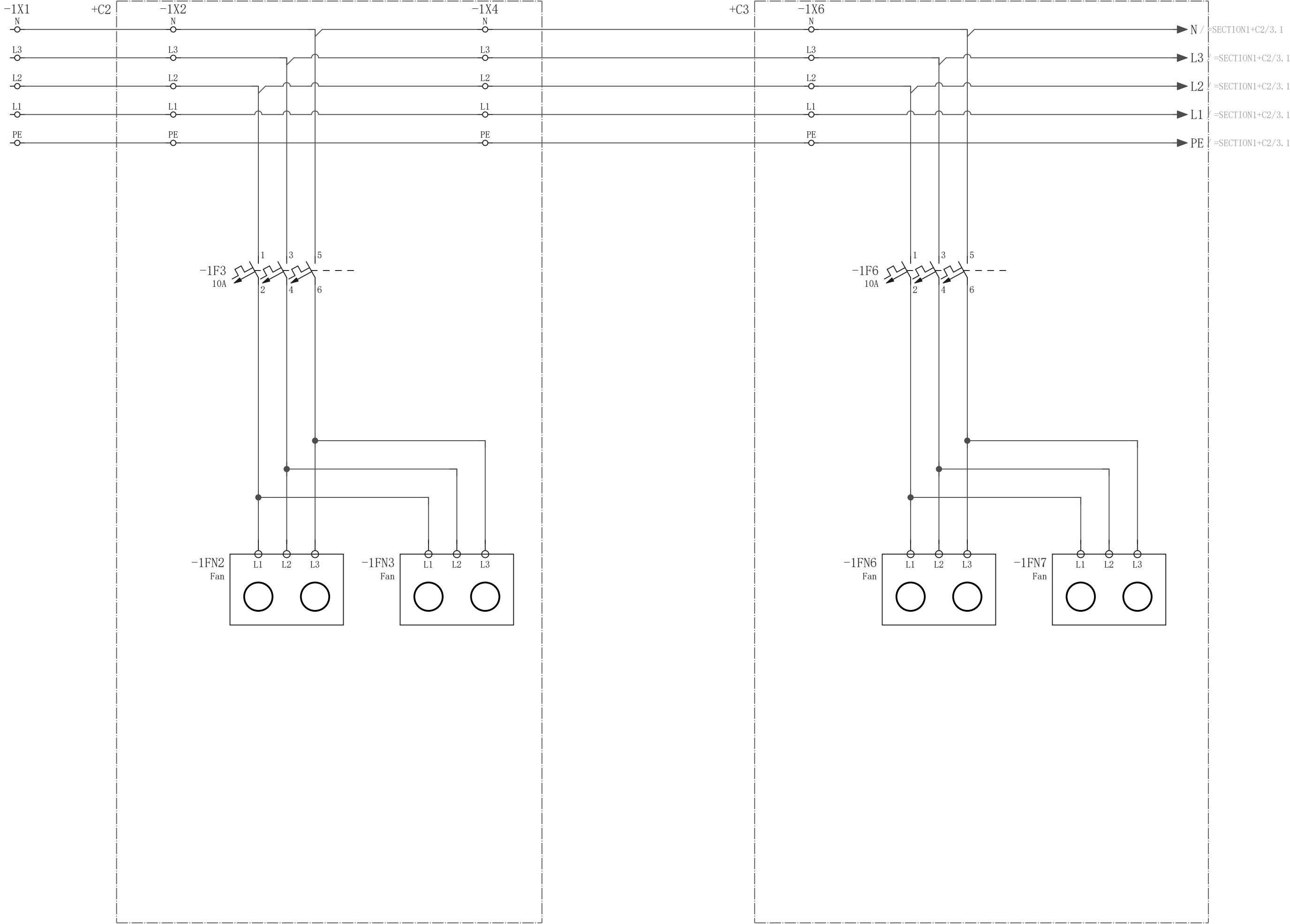


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| Modification | Date | Name | Project name 3DQJT-SC-V2.24I001-UGC | | Project number 3DQJT-SC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | BW PANEL2 | | Functional assignment | =WIRING_BW |
| | | | I.S Machines Control system-JETTER | | Drawing number | | Place of installation | | +BW_PANEL | |
| | | | | | | | Version | | page 2 | |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | Modification date 2024/11/28 | pages 10 Total 51 | |



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| Modification | Date | Name | Project name 3DQJT-SC-V2.24I001-UGC | Project number 3DQJT-SC | <div>SANJIN</div> <div>Bucher Emhart Glass</div> | BW PANEL3 | | Functional assignment | | =WIRING_BW |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | | +BW_PANEL |
| | | | | | | | | Version | | page 3 |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | Chkd | ZHYU | Modification date | 2024/11/28 | pages 11 Total 51 |

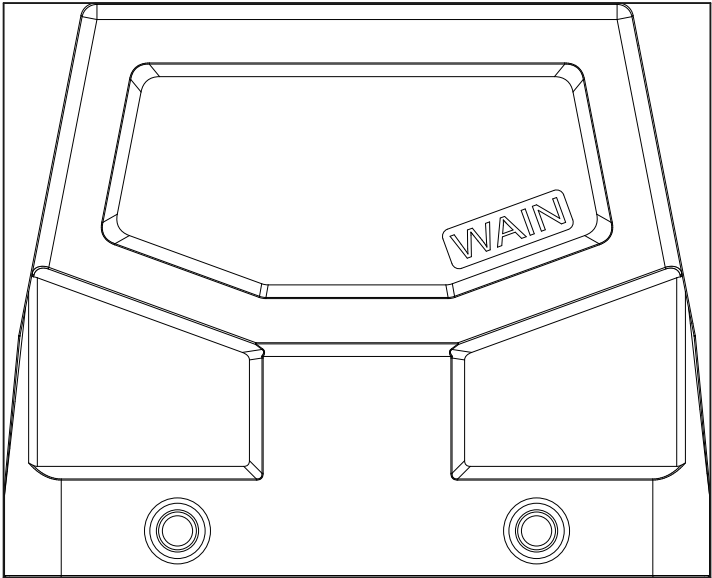
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| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | Project number 3DQJT-SC | SANJIN Bucher Emhart Glass | | MAINS | | Functional assignment | | =CABINET | |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | | Place of installation | | +C1 | |
| | | | | Approver | | | | | Version | | page 1 | |
| | | | Founder ZHYU | Created on 2022/11/9 | | | Chkd ZHYU | Modification date 2024/11/28 | | | pages 12 | Total 51 |

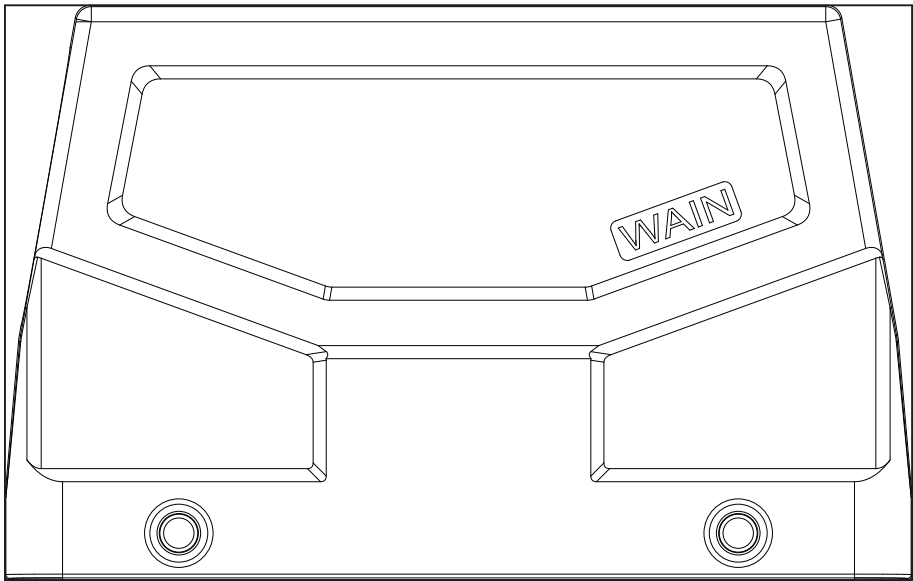
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=SECTION1+C2



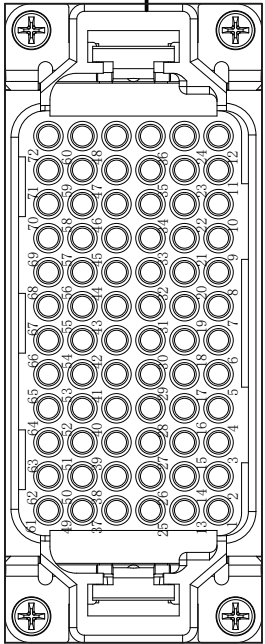
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=MECH+BK_PANEL



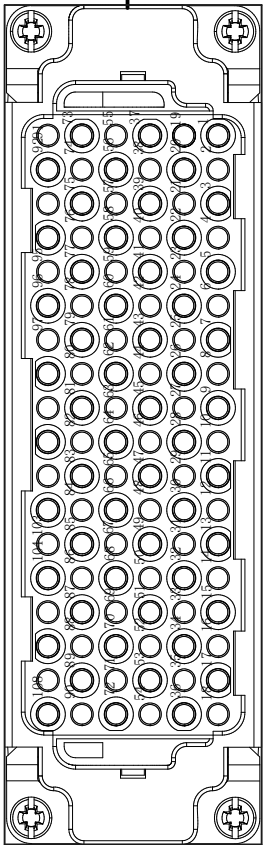
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-W1
RVVP 72*0.4



C146 10A072 000 9

6

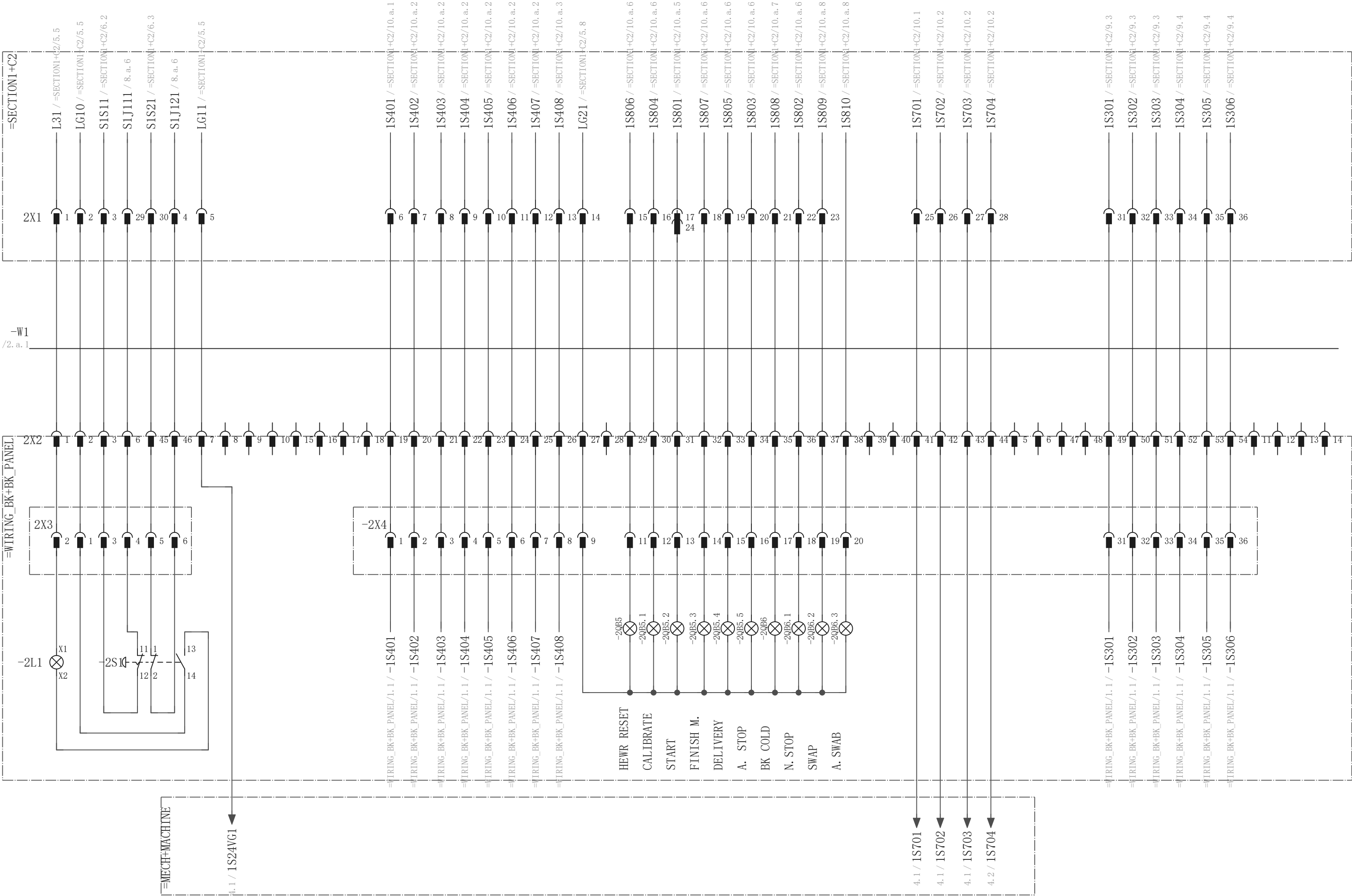


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| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | Project number 3DQJT-SC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | BK CABLE | | Functional assignment | =CABLE |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +CR |
| | | | Founder ZHYU | Created on 2022/11/9 | | Chkd ZHYU | Modification date 2024/11/28 | Version | page 1 |
| | | | | Approver | | | | | pages 13 Total 51 |

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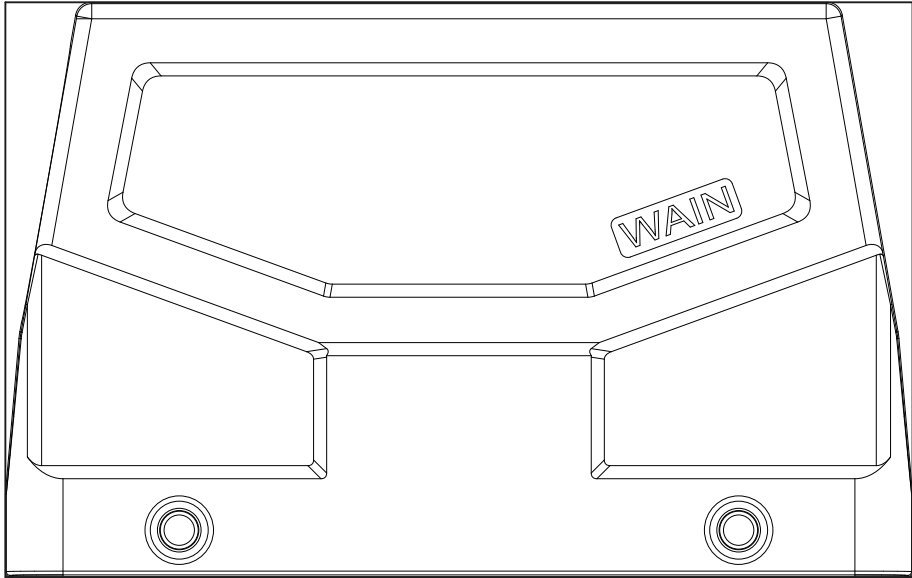
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| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | | Project number 3DQJT-SC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | BK PANEL JETCONTROL1 | | Functional assignment | =CABLE |
| | | | I.S Machines Control system-JETTER | | Drawing number | | Place of installation | | +CR | |
| | | | | | | | Version | | page 2 | |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | Modification date 2025/1/24 | pages 14 Total 51 | |



SANJIN
Bucher Emhart Glass

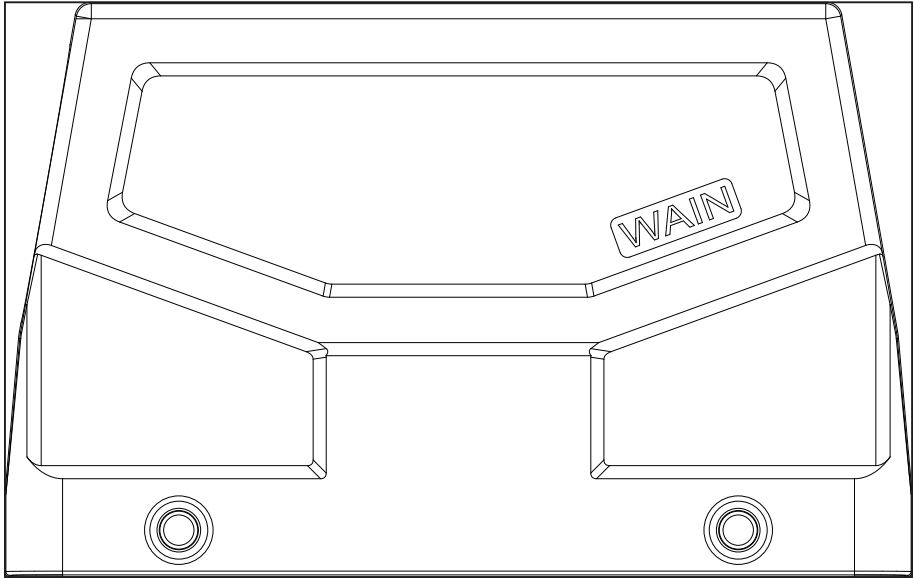
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=MECH+BK_PANEL



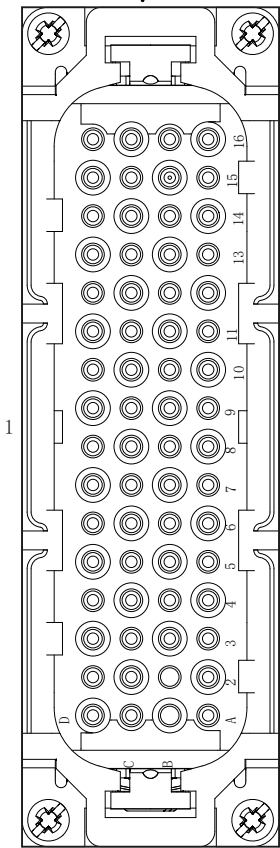
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=MECH+MACHINE

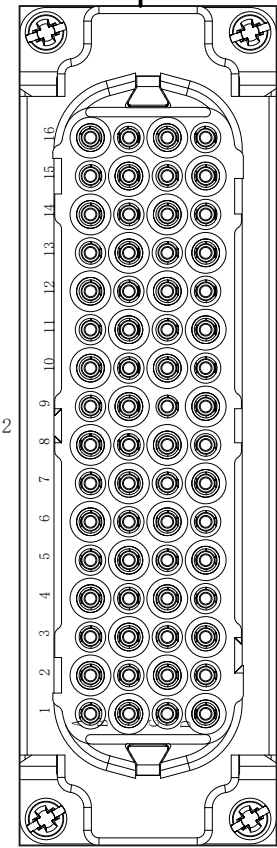


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C146 10A064 500 2

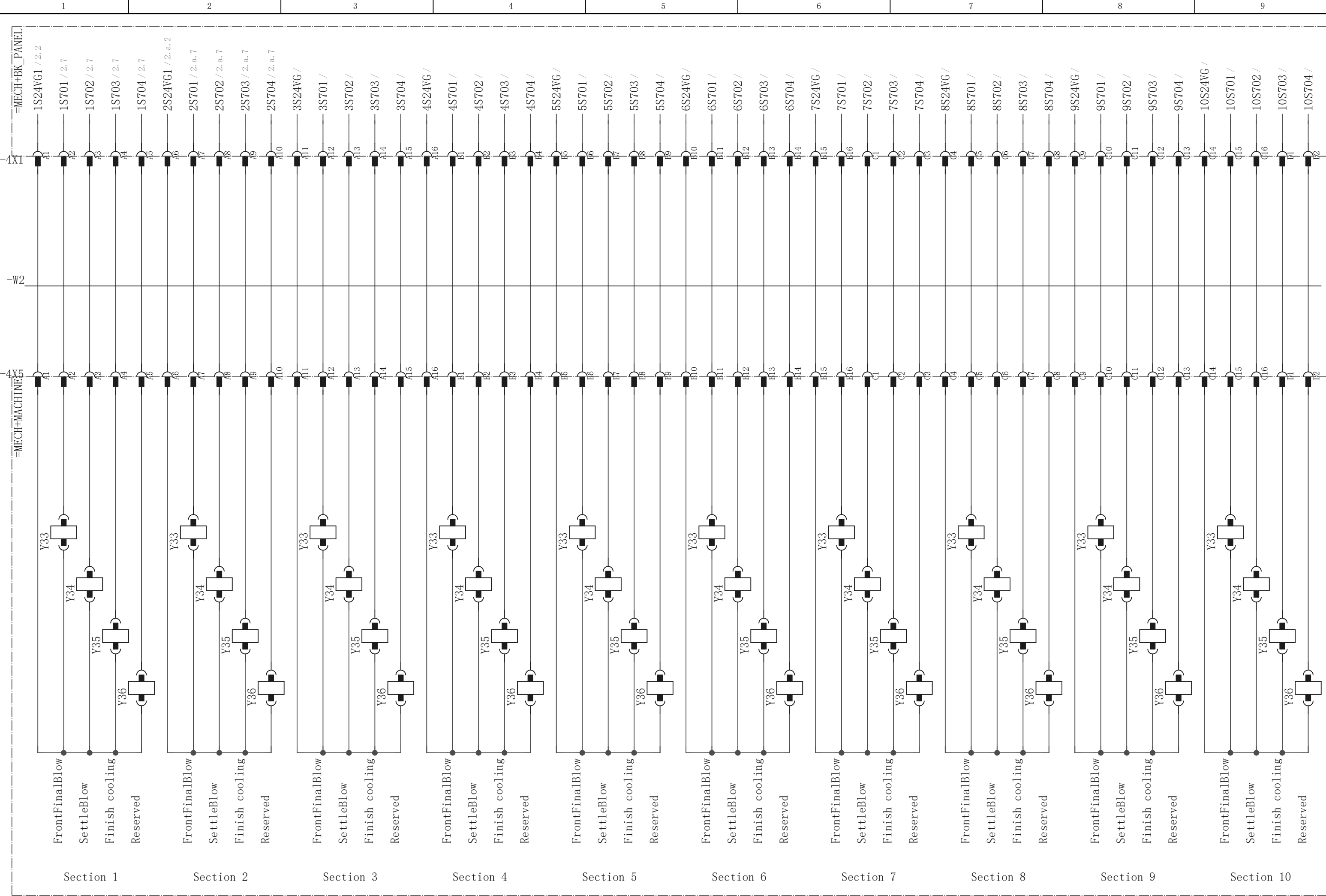


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| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | Project number 3DQJT-SC | EVENT BK CABLE | | | Functional assignment | =CABLE |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +CR |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | Chkd ZHYU | Modification date 2024/11/28 | Version | page 3 |
| | | | | | | | | | pages 16 Total 51 |

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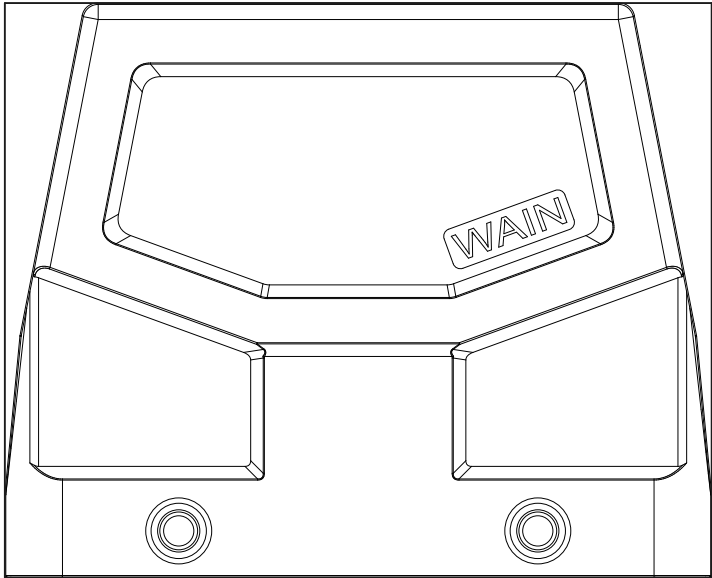
NOTICE:



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| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | | Project number 3DQJT-SC |  | BK EVENTS | | Functional assignment | =CABLE |
| | | | I.S Machines Control system=JETTER | | Drawing number | | | Place of installation | +CR | |
| | | | | | | | | Version | page 4 | |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | Modification date 2025/1/23 | pages 17 Total 51 | |

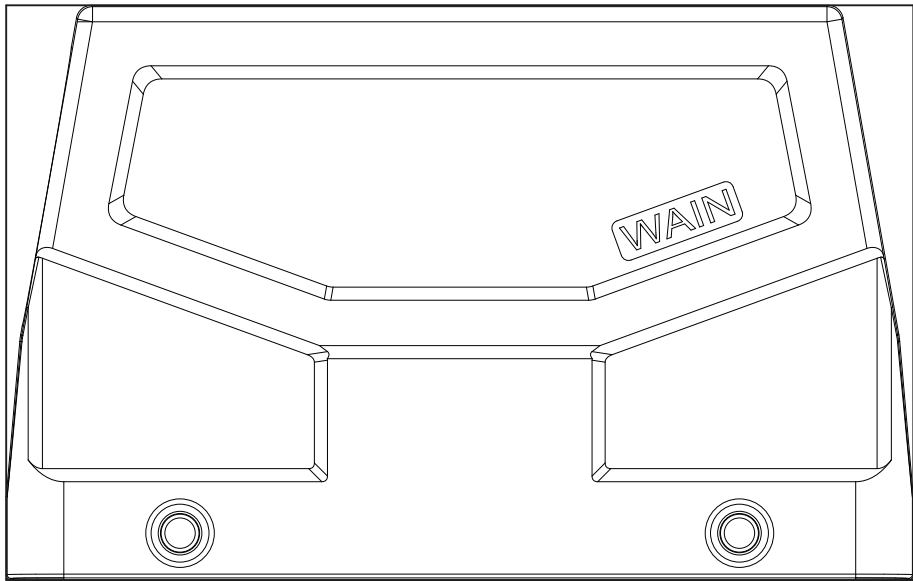
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=SECTION1+C2



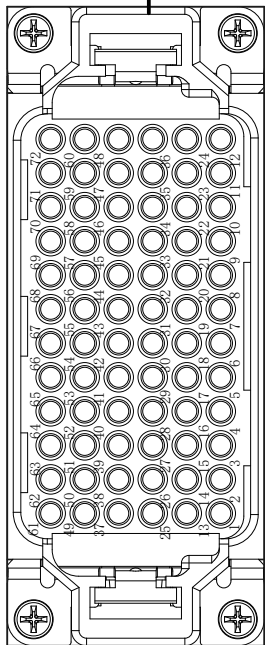
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=MECH+BW_PANEL

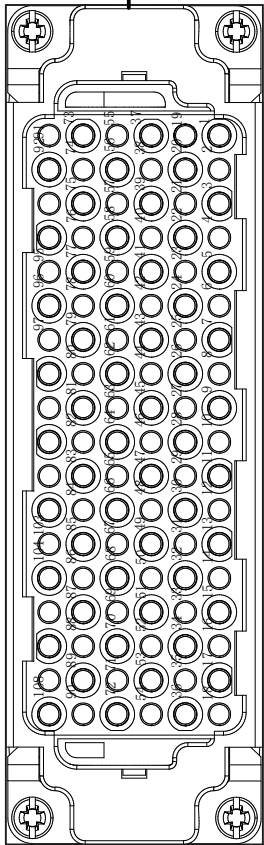


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-W3
RVVP 72*0.4



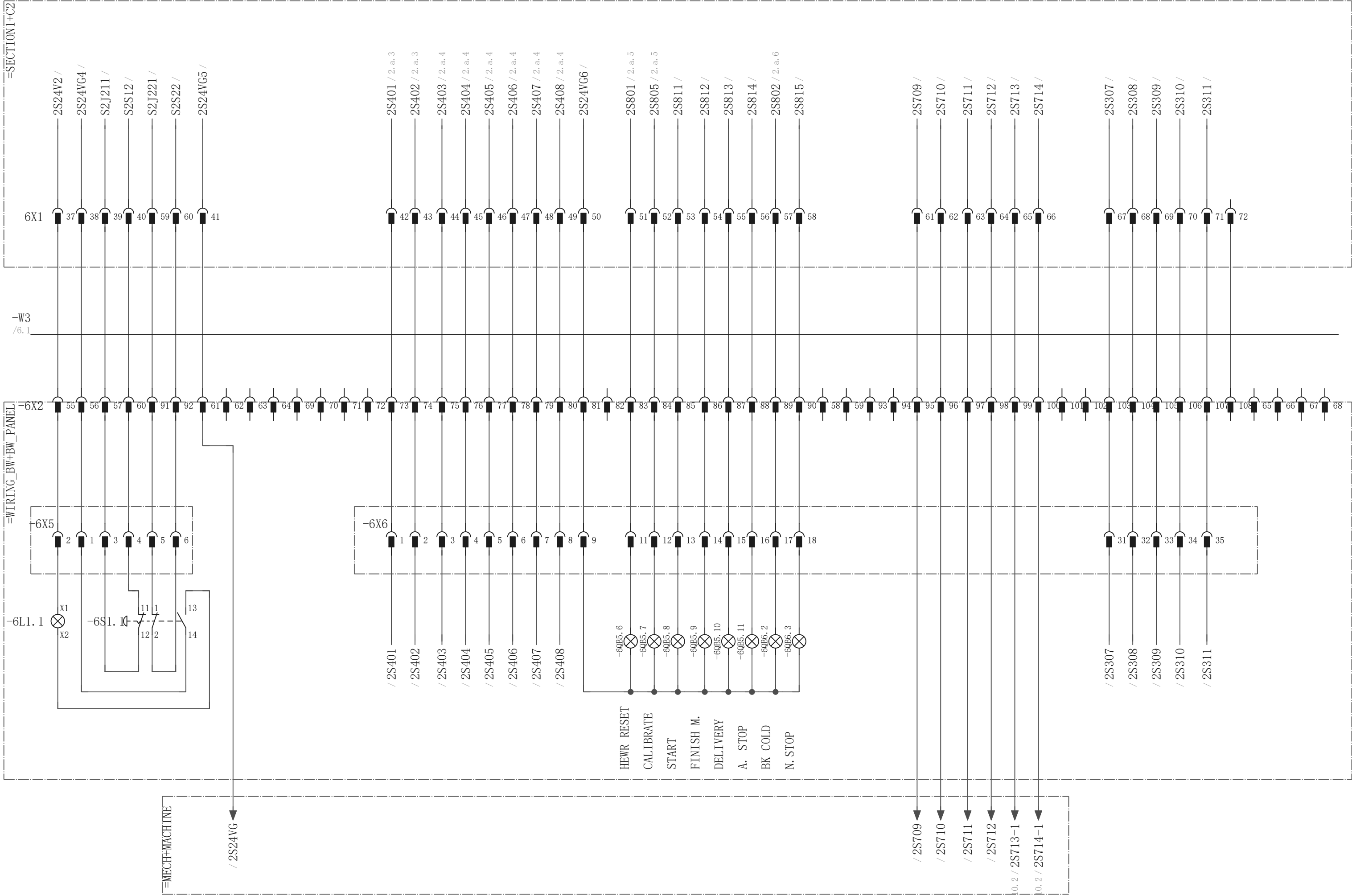
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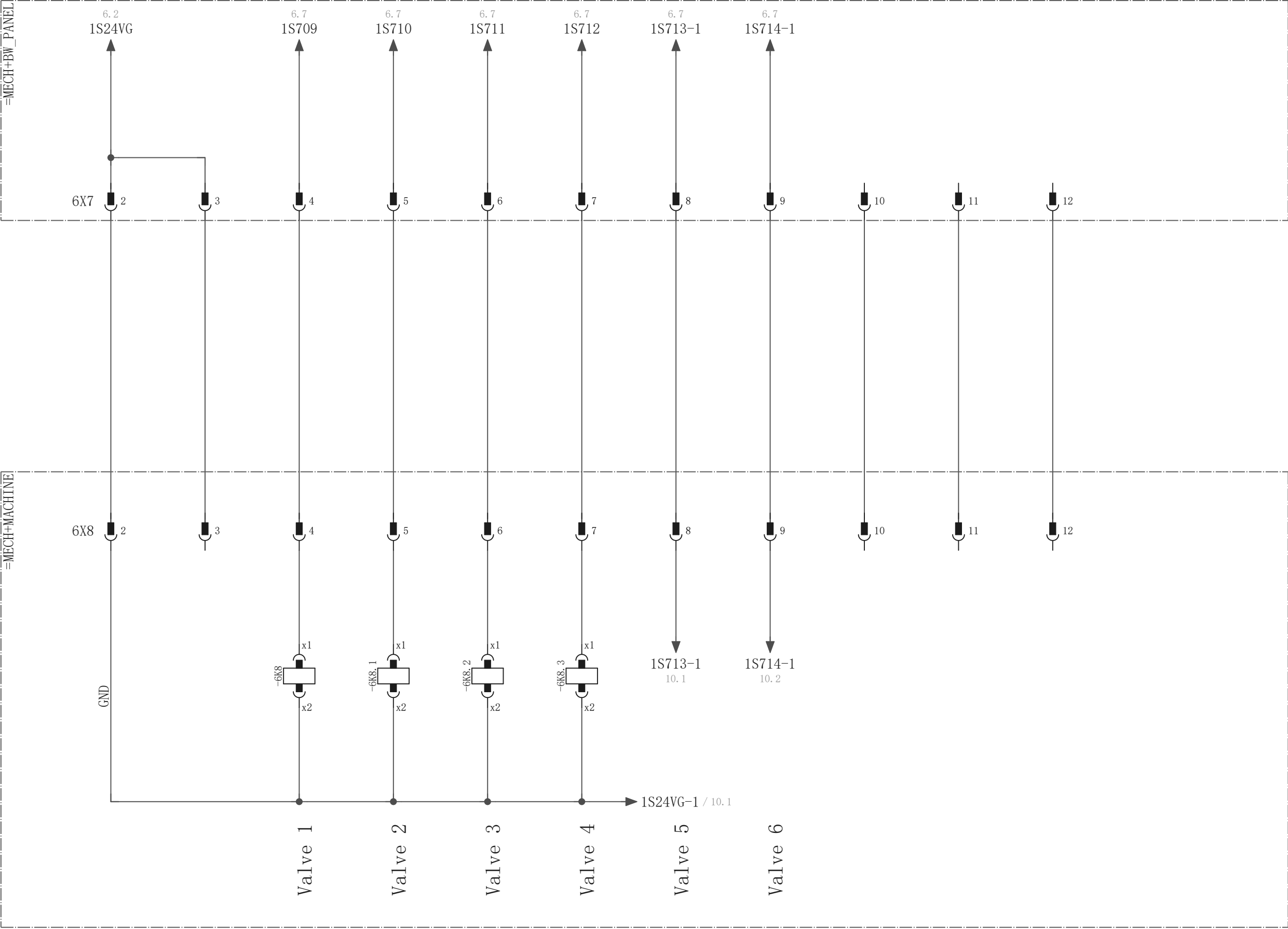
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| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | Project number 3DQJT-SC | SANJIN Bucher Emhart Glass | BW CABLE | | | Functional assignment | =CABLE |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | | Place of installation | +CR |
| | | | | Approver | | Chkd | ZHYU | Modification date 2024/11/28 | Version | page 5 |
| | | | Founder ZHYU | Created on 2022/11/9 | | | | | | pages 18 Total 51 |

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|--------------|------|------|-------------------------------------|-------------------------|--|----------------------|-------------------|-----------------------|-------------------|
| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | Project number 3DQJT-SC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | BW PANEL JETCONTROL2 | | Functional assignment | =CABLE |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +CR |
| | | | Founder ZHYU | Created on 2022/11/9 | | Chkd | ZHYU | Version | page 6. a |
| | | | | Approver | | | Modification date | 2025/1/23 | pages 20 Total 51 |

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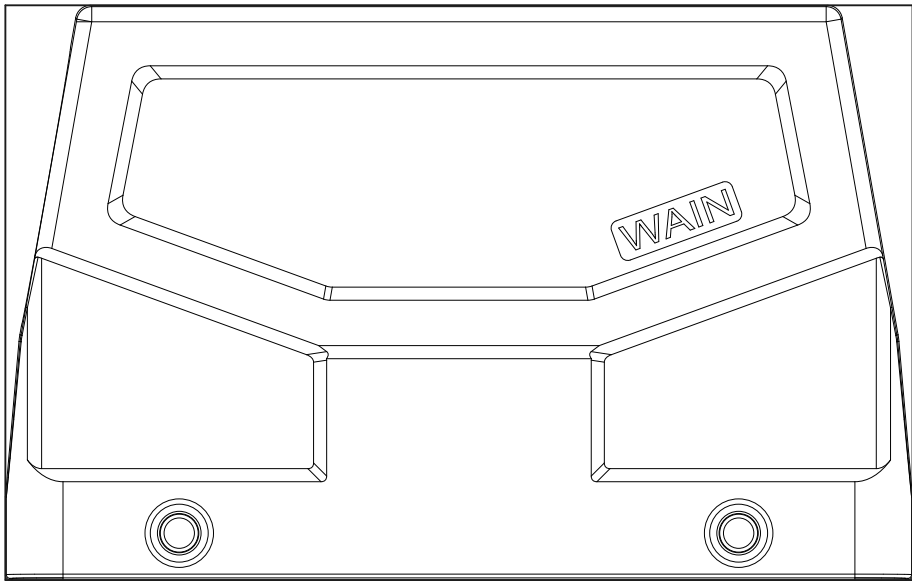


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| Modification | Date | Name | Project name 3DQJT-SC-V2.24I001-UGC | | Project number 3DQJT-SC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | BW EXTERNAL VALVE | | Functional assignment | | =CABLE |
| | | | I.S Machines Control system-JETTER | | Drawing number | | | Place of installation | | +CR | |
| | | | | | | | | Version | | page 6. b | |
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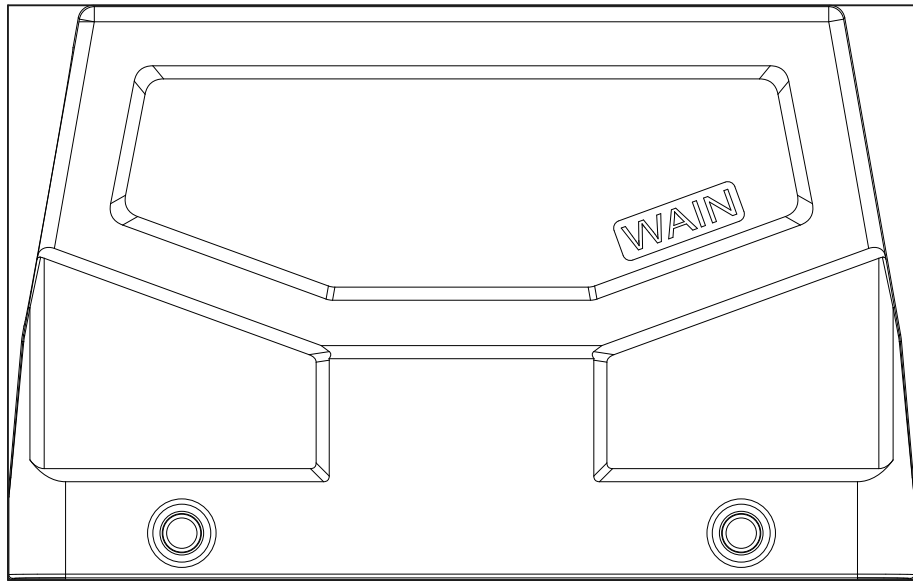
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=SECTION1+C2



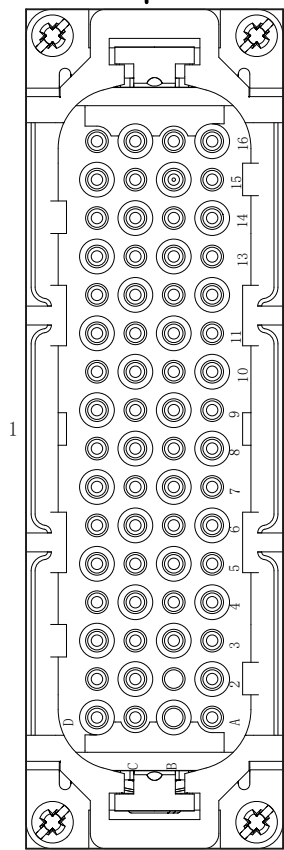
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=MECH+MACHINE

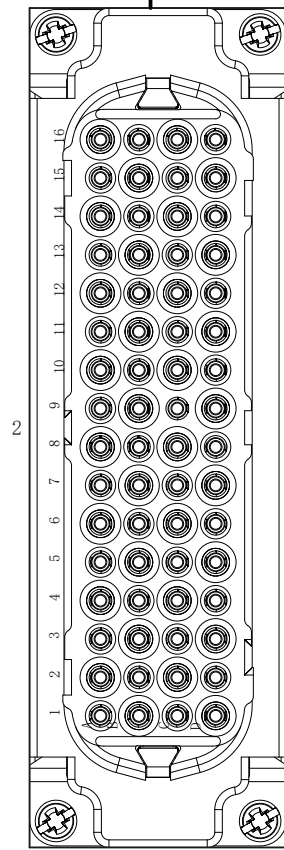


C146 21R024 600 8

-W4
KYJVR 64*0.4



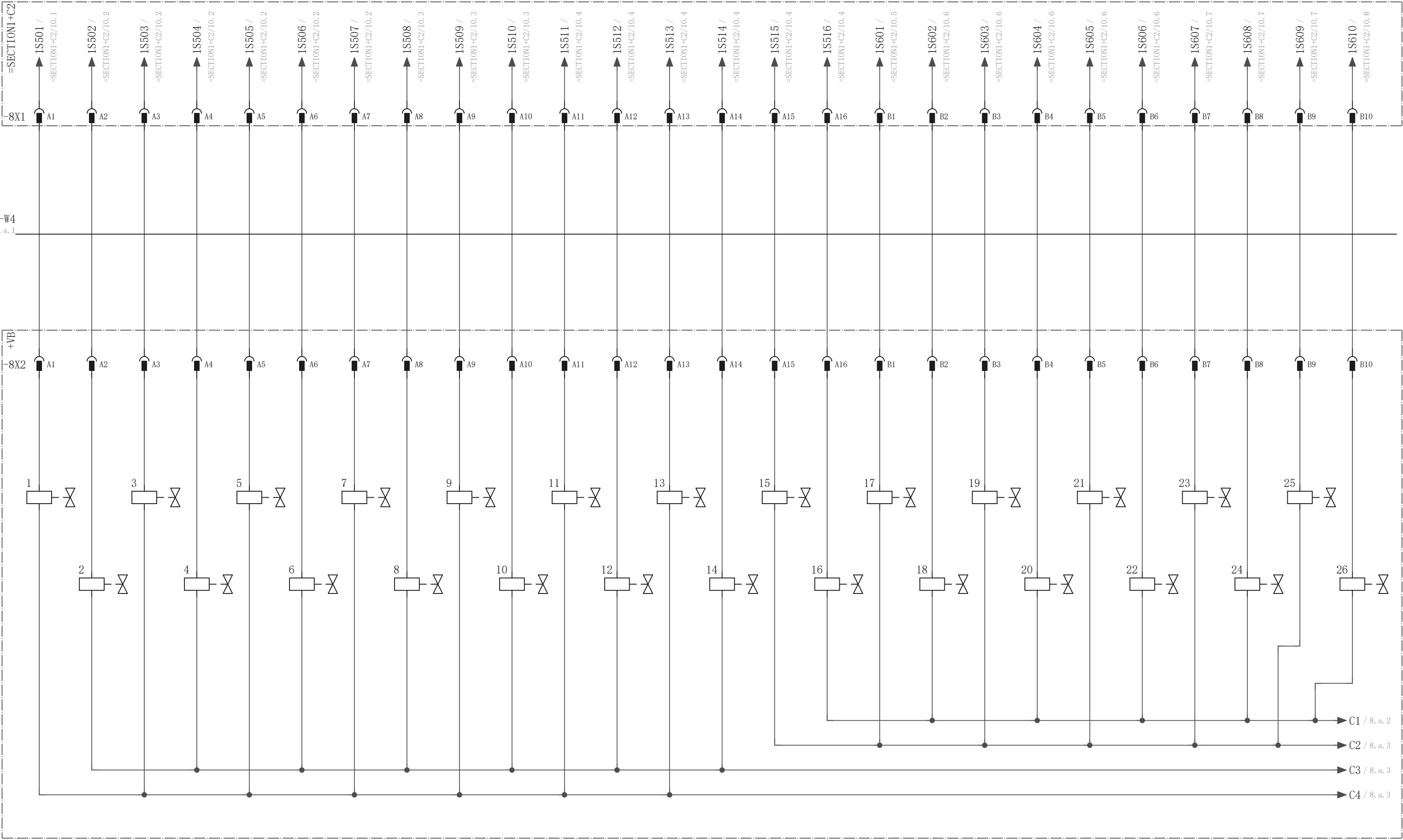
C146 10A064 500 2



C146 10B064 500 2

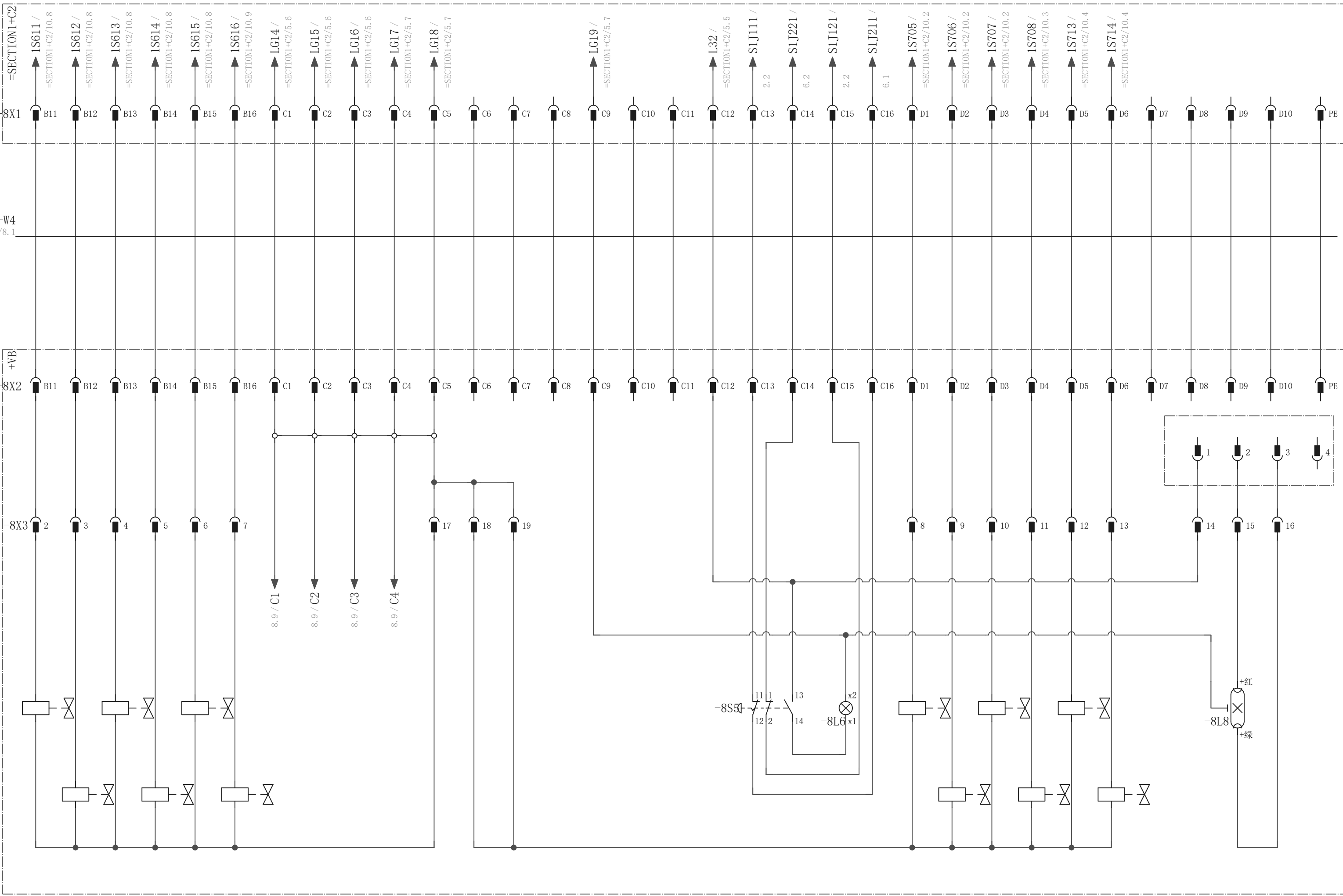
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| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | | Project number 3DQJT-SC | <div>SANJIN</div> <div>Bucher Emhart Glass</div> | VB CABLE | | Functional assignment | =CABLE |
| | | | I.S Machines Control system-JETTER | | Drawing number | | | Place of installation | +CR | |
| | | | | | | | | Version | page 7 | |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | Modification date 2024/11/28 | pages 22 Total 51 | |

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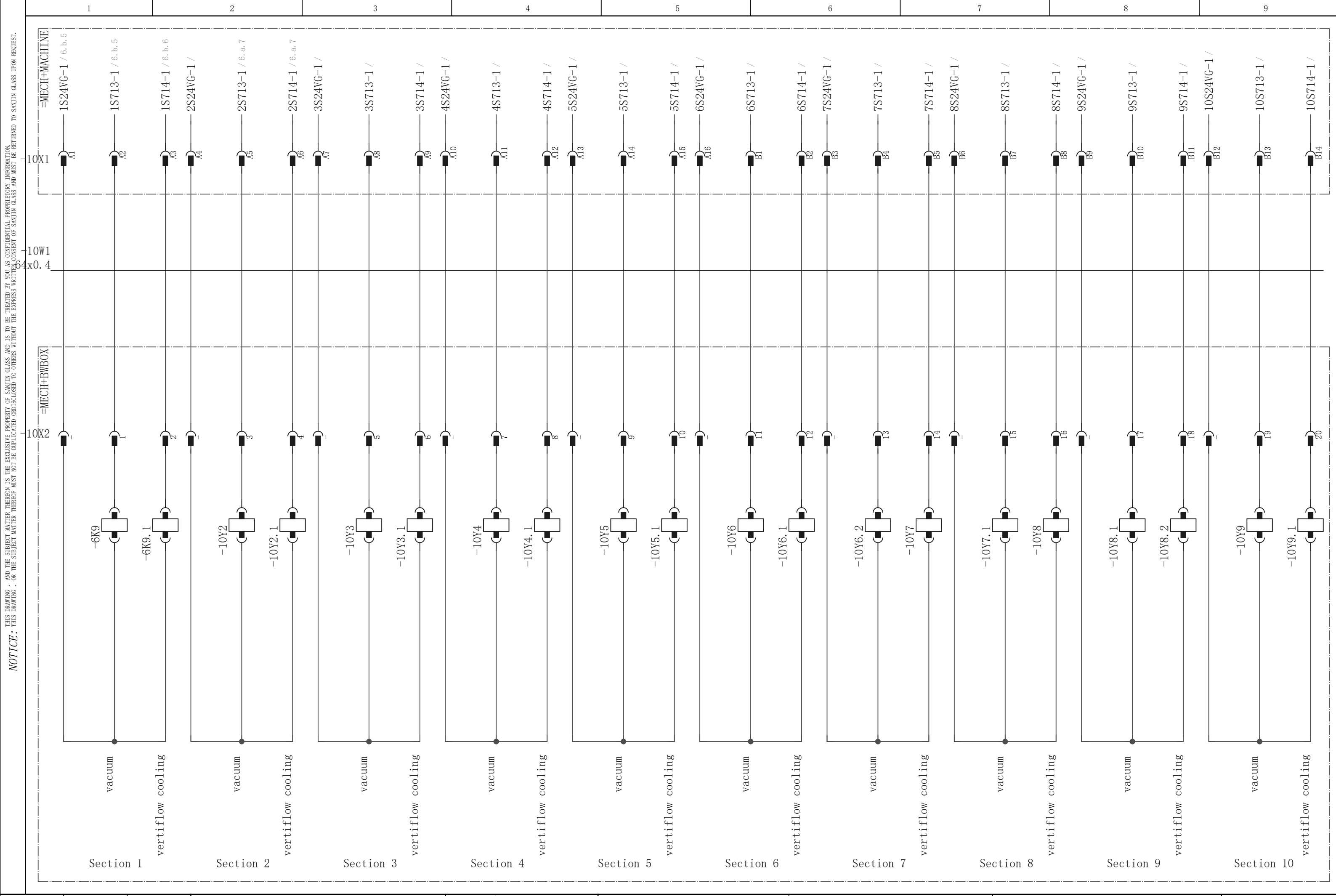


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| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | | Project number | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | VB - JETCONTROL | | Functional assignment | =CABLE |
| | | | I.S Machines Control system=JETTER | | 3DQJT-SC | | Place of installation | | +CR | |
| | | | | | Drawing number | | Version | | page | 8 |
| | | | | | | | | | | |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | Modification date 2025/1/23 | | pages 23 Total 51 |

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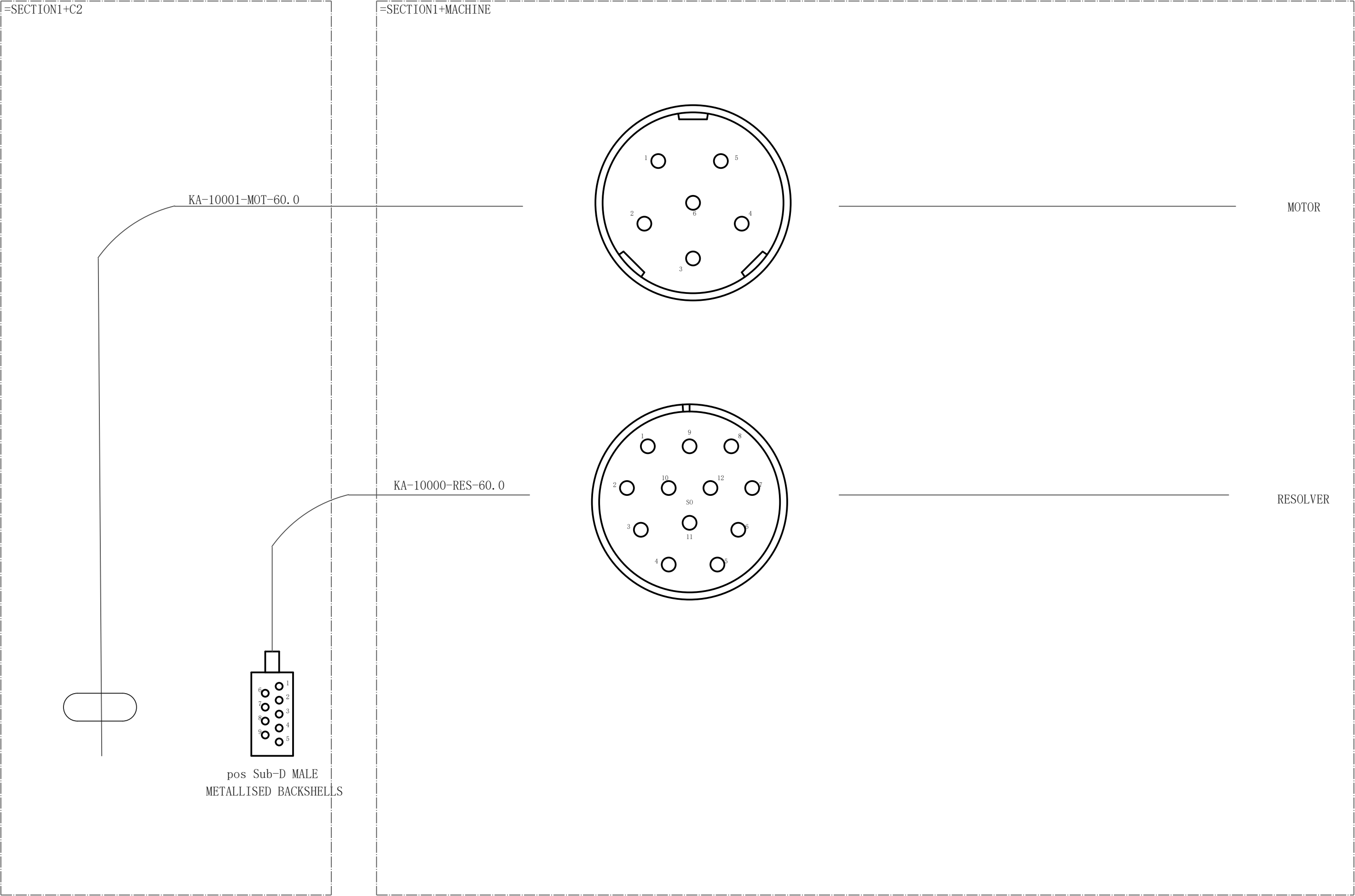
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| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | | Project number | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | VB - JETCONTROL | | Functional assignment | =CABLE |
| | | | I.S Machines Control system=JETTER | | 3DQJT-SC | | | Place of installation | +CR | |
| | | | | | Drawing number | | | Version | page 8. a | |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | Modification date 2025/1/24 | pages 24 Total 51 | |



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|--------------|------|------|-------------------------------------|----------------------|-------------------------|---|---------------------------------|-----------------------------|-----------------------|--|--------|
| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | | Project number 3DQJT-SC | <div><div></div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | BW vacuum&vertiflow cooling BOX | | Functional assignment | | =CABLE |
| | | | I. S Machines Control system-JETTER | | Drawing number | | Place of installation | | +CR | | |
| | | | | | | | Version | | page 10 | | |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | Modification date 2025/1/23 | pages 26 Total 51 | | |



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|--------------|------|------|-------------------------------------|----------------------|-------------------------|---|-----------------------|------------------------------|-----------------------|---------|--------|
| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | | Project number 3DQJT-SC |  | MOT-RES CABLE TAKEOUT | | Functional assignment | | =CABLE |
| | | | I. S Machines Control system-JETTER | | Drawing number | | | Place of installation | | +CR | |
| | | | | | | | | Version | | page 12 | |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | Modification date 2024/11/28 | pages 28 Total 51 | | |



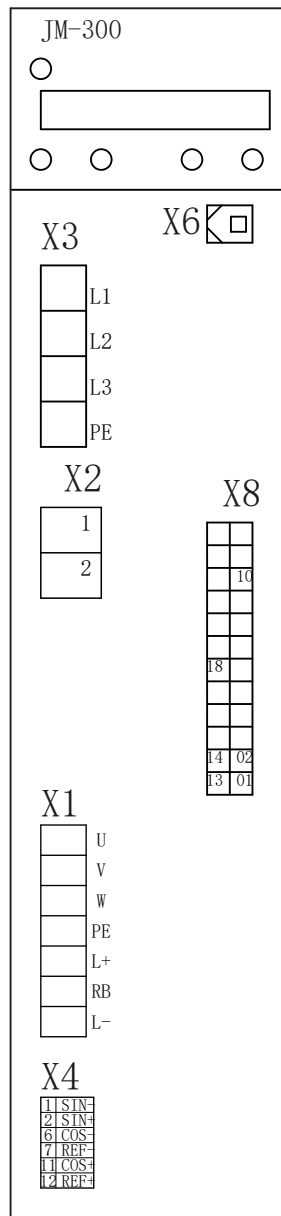


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- /3.2
- /3.3
- /8.2
- /12.3
- /13.3

JM-300

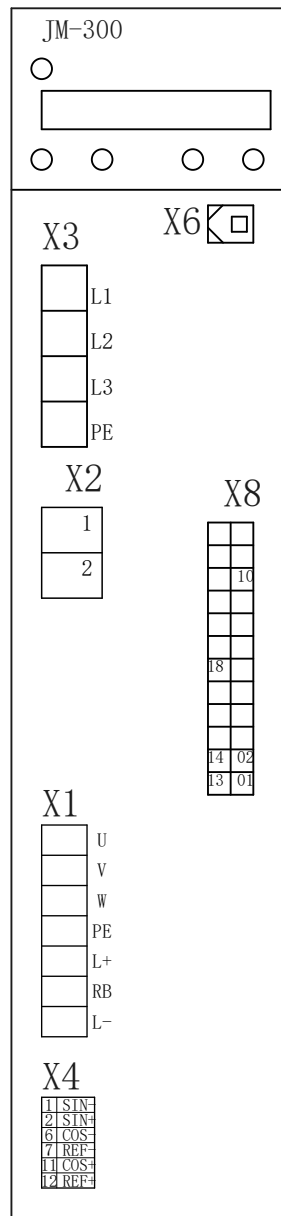


INVERT



/3.6
/3.7
/8.3
/12.4
/13.5

JM-300



TAKEOUT

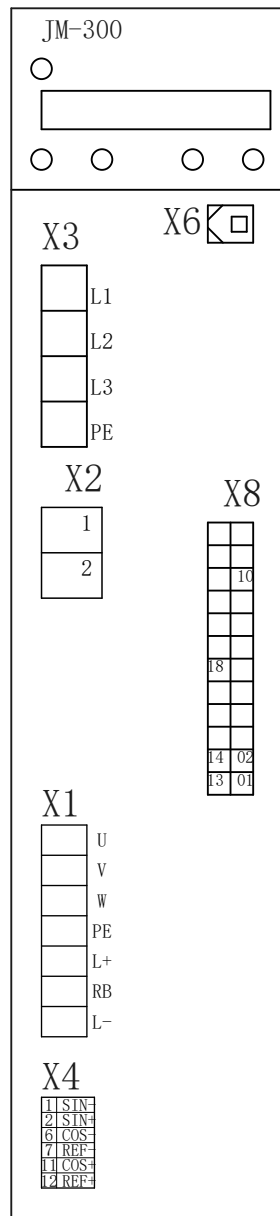


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/4.2
/4.3
/8.5
/12.6
/13.6
=ASSEM

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JM-300

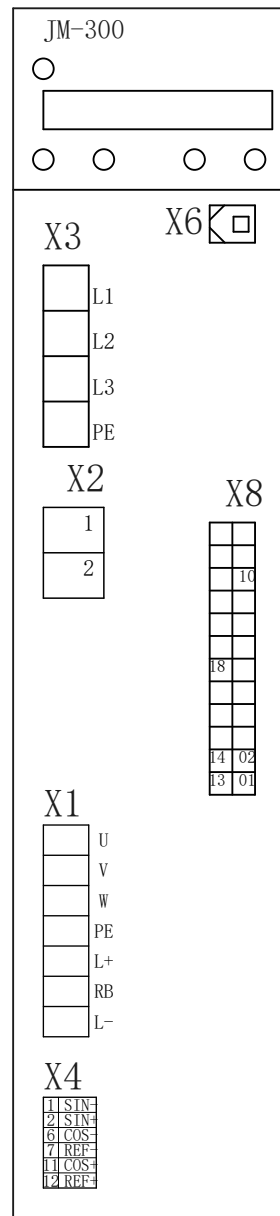
PUSHER
ARM

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/4.6
/4.7
/8.7
/12.8
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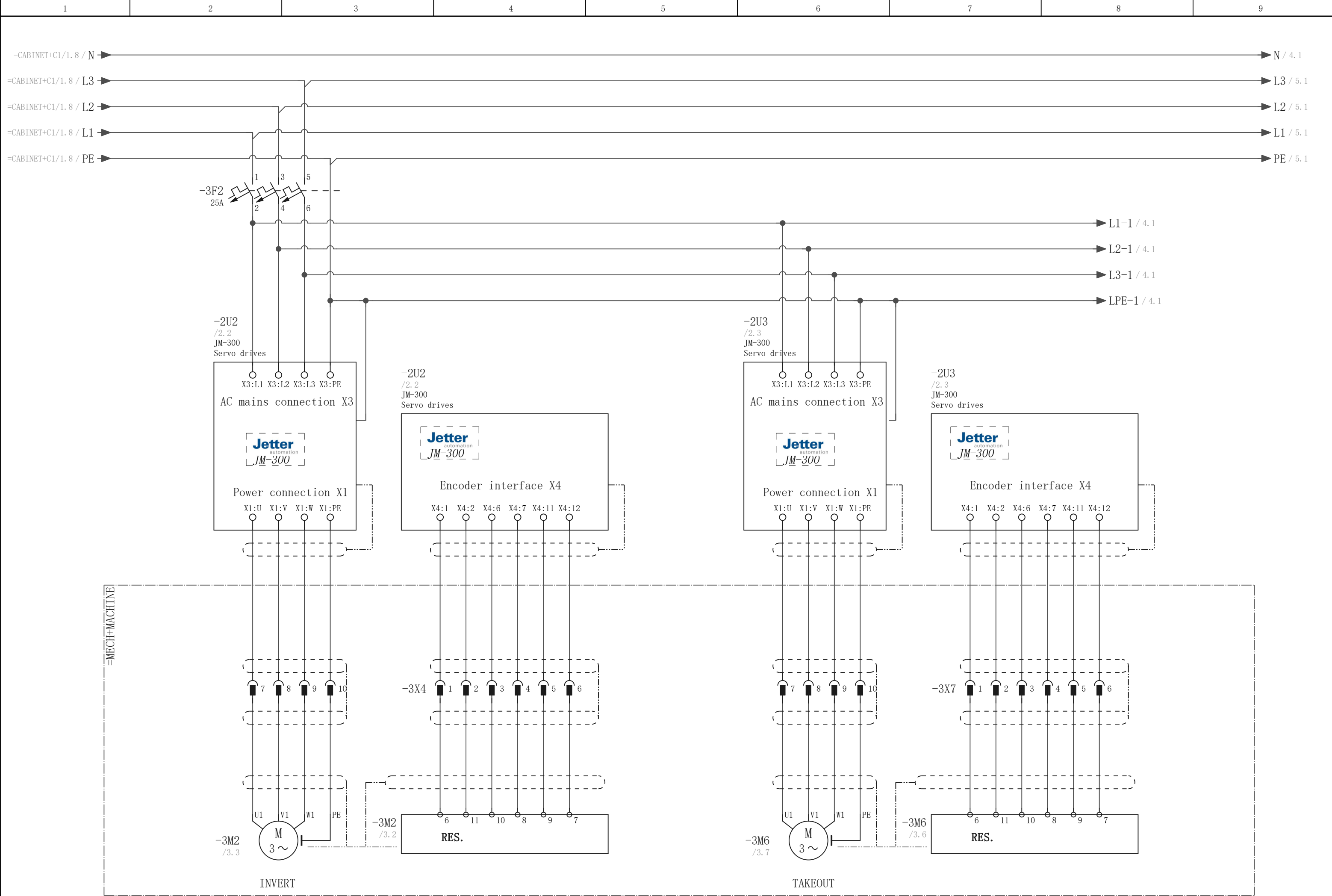
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JM-30C

PUSHER
FINGER

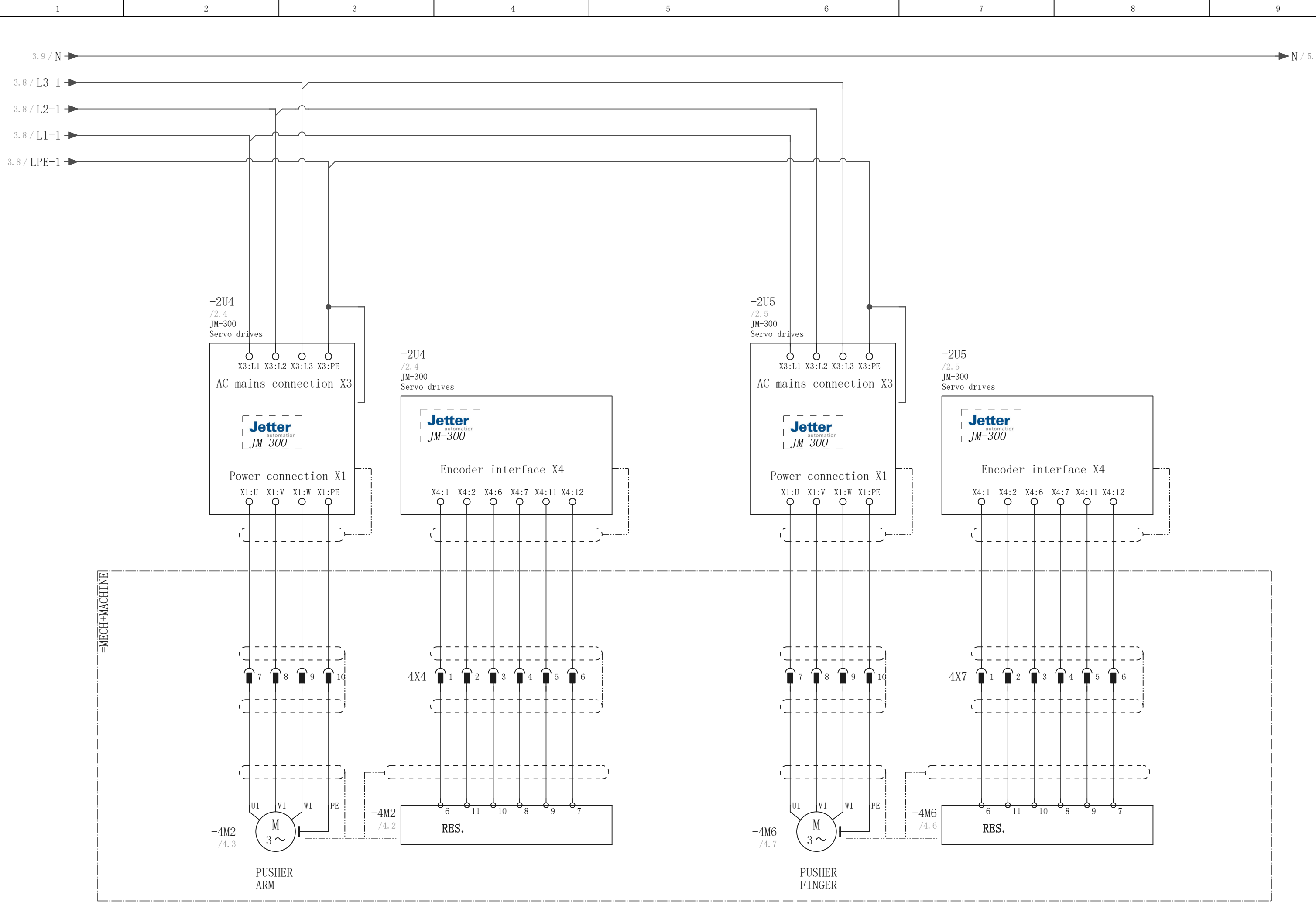
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| Modification | Date | Name | Project name 3DQJT-SC-V2. 241001-UGC | | Project number 3DQJT-SC |  | JM-300 OVERALL VIEW AXIS1-4 | | Functional assignment | =SECTION1 |
| | | | I.S Machines Control system-JETTER | | Drawing number | | | | Place of installation | +C2 |
| | | | | | | | | | Version | page 2 |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | Modification date 2024/11/28 | | pages 31 Total 51 |

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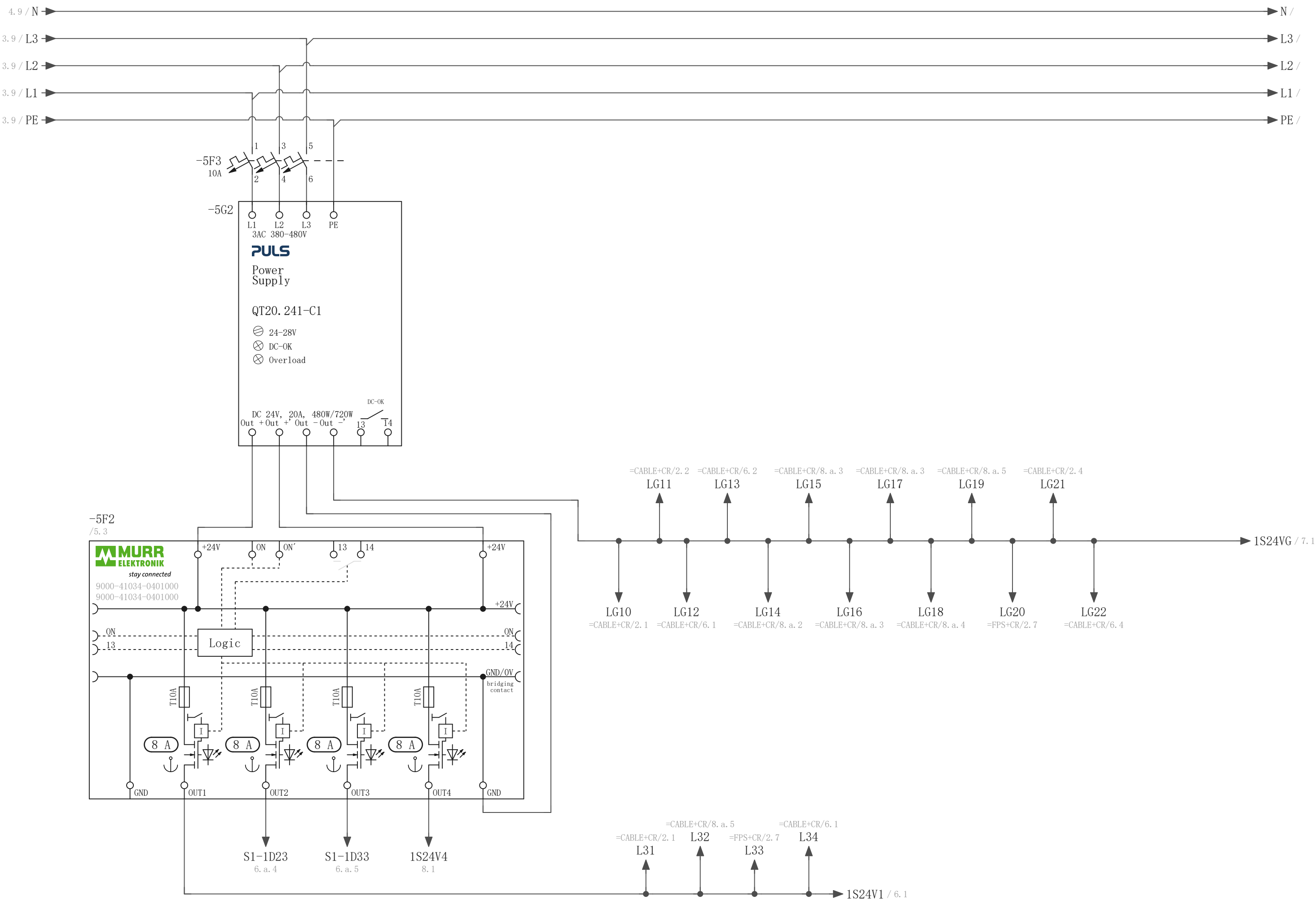
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|--------------|------|------|-------------------------------------|-------------------------|-------------------------------|----------|------|-----------------------------|-------------------|
| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | Project number 3DQJT-SC | SANJIN Bucher Emhart Glass | AXIS 1,2 | | Functional assignment | =SECTION1 |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +C2 |
| | | | Founder ZHYU | Created on 2022/11/9 | | Chkd | ZHYU | Modification date 2025/1/24 | page 3 |
| | | | | Approver | | | | | pages 32 Total 51 |

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|--------------|------|------|-------------------------------------|----------------------|-------------------------|---|-----------|------------------------------|-----------------------|-------------------|
| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | | Project number 3DQJT-SC |  | AXIS 3,4 | | Functional assignment | =SECTION1 |
| | | | I. S Machines Control system-JETTER | | Drawing number | | | | Place of installation | +C2 |
| | | | | | | | | | Version | page 4 |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | Modification date 2024/11/28 | | pages 33 Total 51 |

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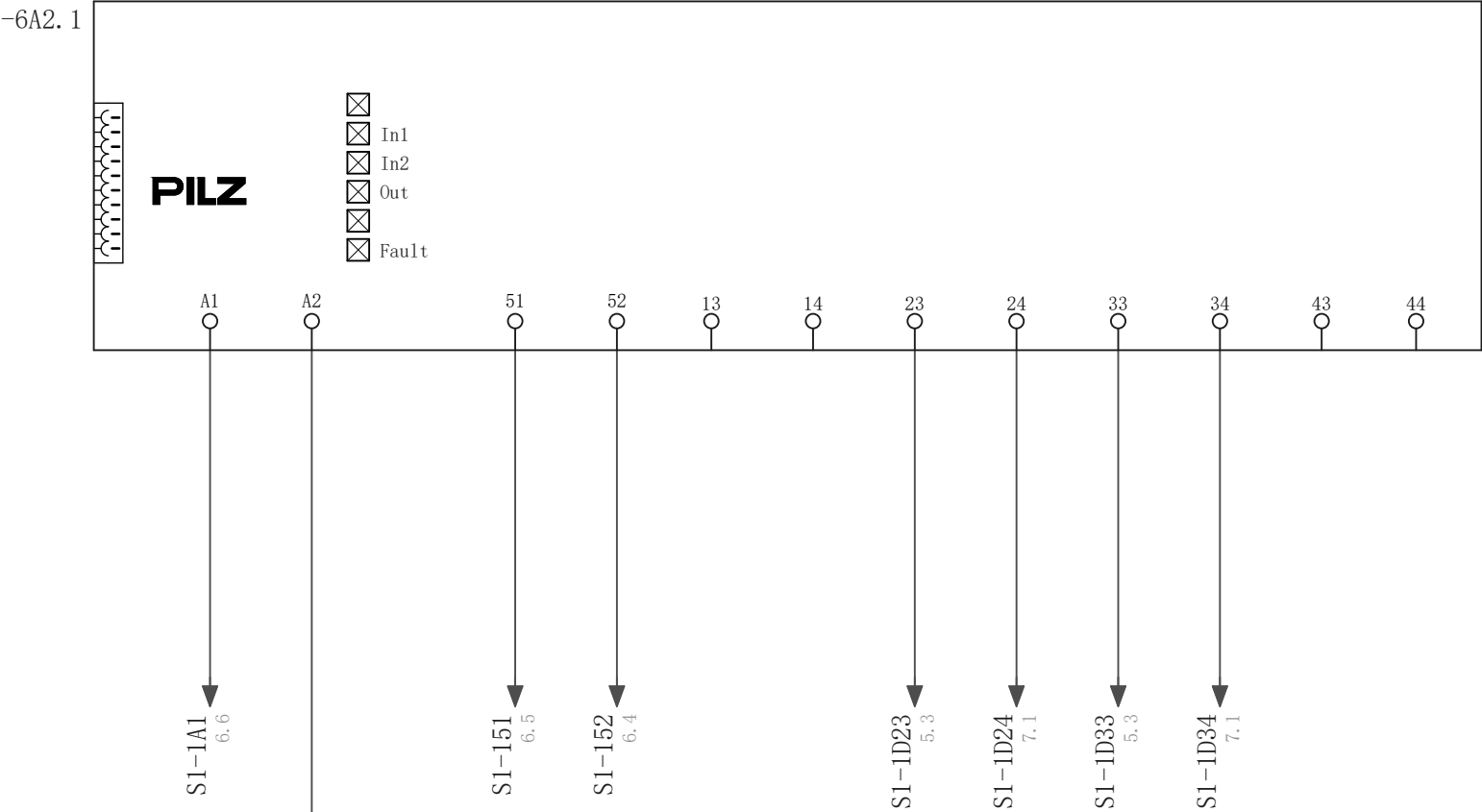


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|--------------|------|------|-------------------------------------|-------------------------|--|-------------------|-----------|-----------------------|-------------------|
| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | Project number 3DQJT-SC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | POWER SUPPLY UNIT | | Functional assignment | =SECTION1 |
| | | | I. S Machines Control system-JETTER | Drawing number | | | | Place of installation | +C2 |
| | | | Founder ZHYU | Created on 2022/11/9 | | Chkd | ZHYU | Version | page 5 |
| | | | | Approver | | Modification date | 2025/1/24 | | pages 34 Total 51 |



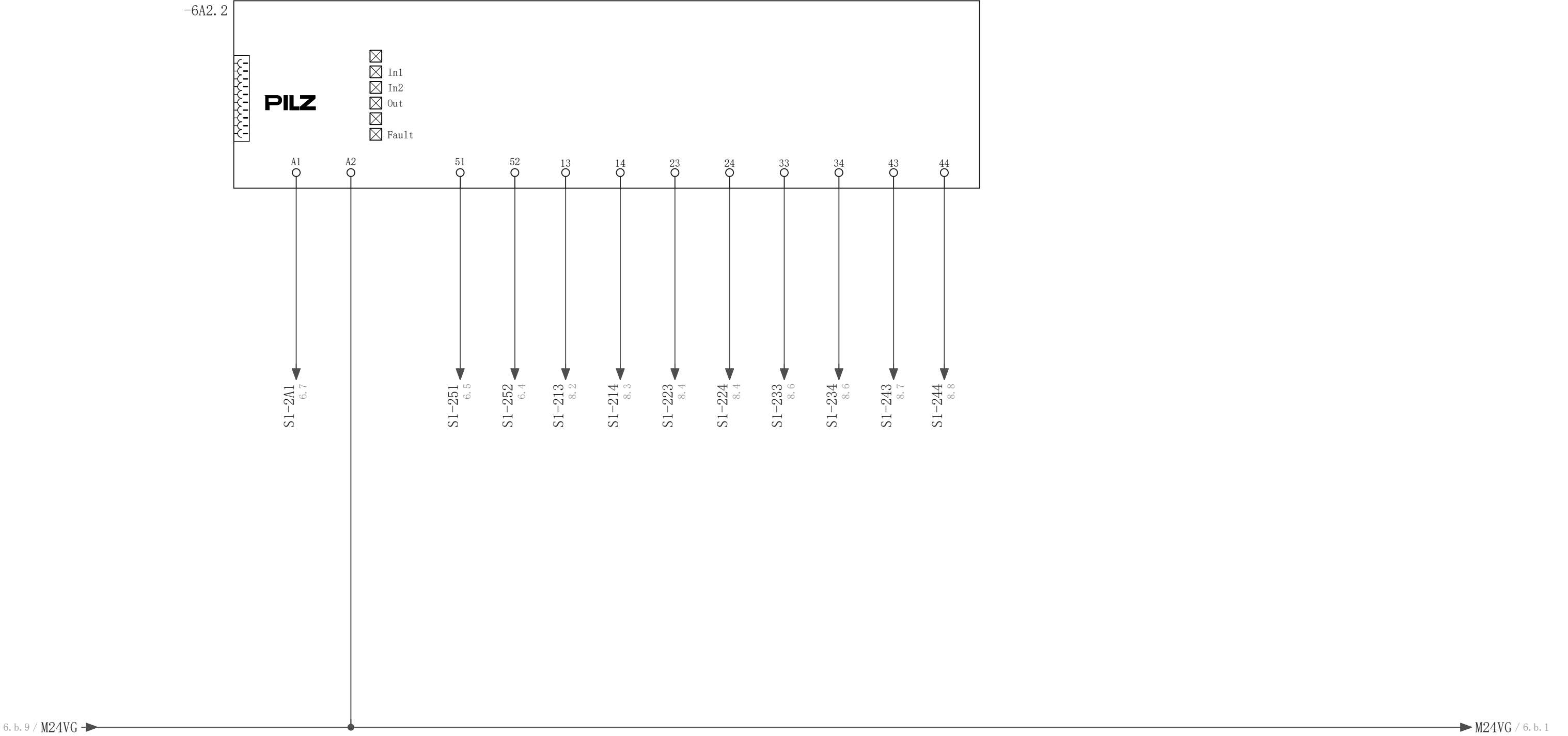
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6.9 / 1S24VG → 1S24VG /



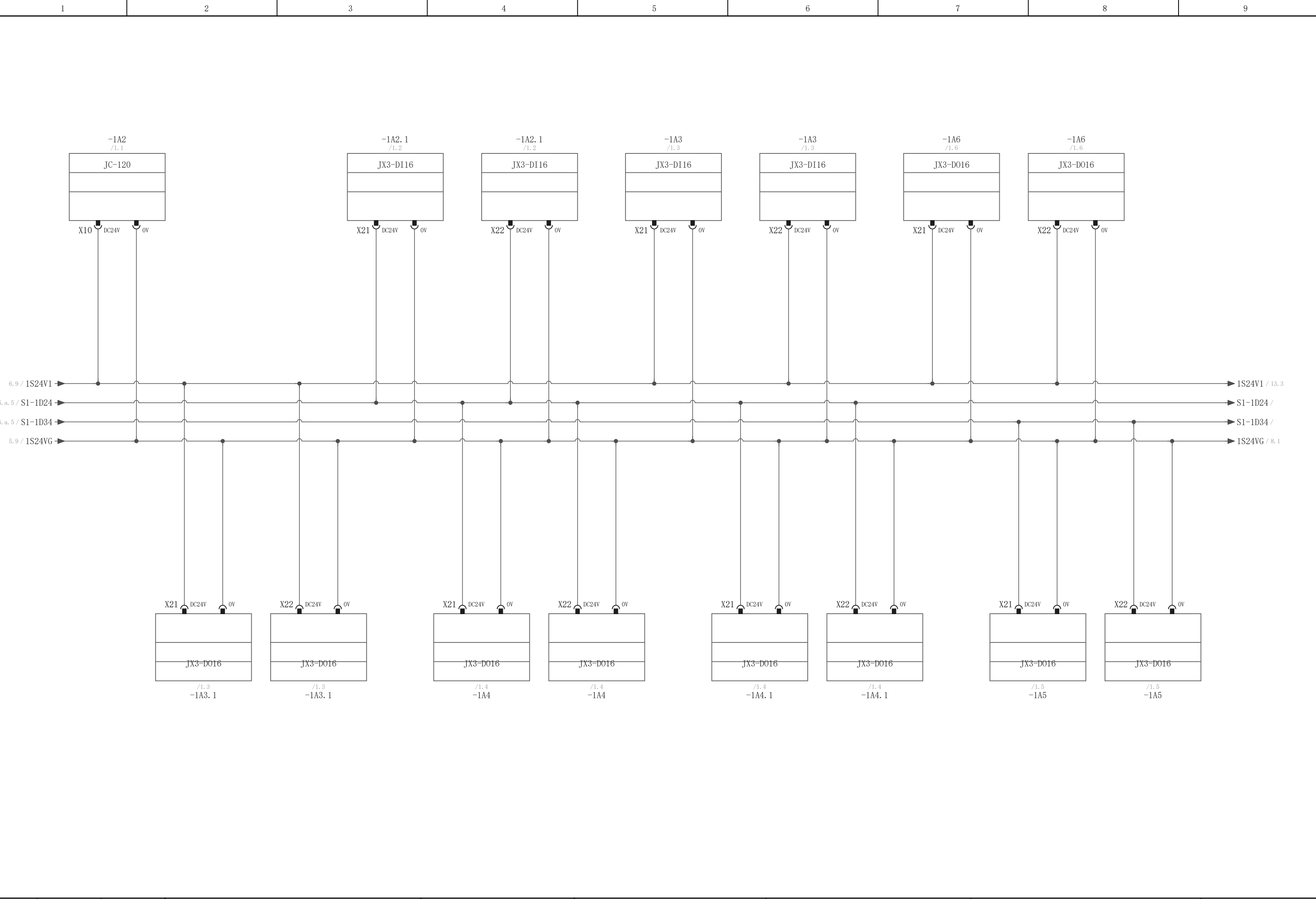
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| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | Project number 3DQJT-SC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | PNOZ s7 S1-1 | | Functional assignment | =SECTION1 |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +C2 |
| | | | Founder ZHYU | Created on 2025/1/24 | | | | Version | page 6. a |
| | | | | Approver | | Chkd ZHYU | Modification date 2025/1/24 | | pages 36 Total 51 |

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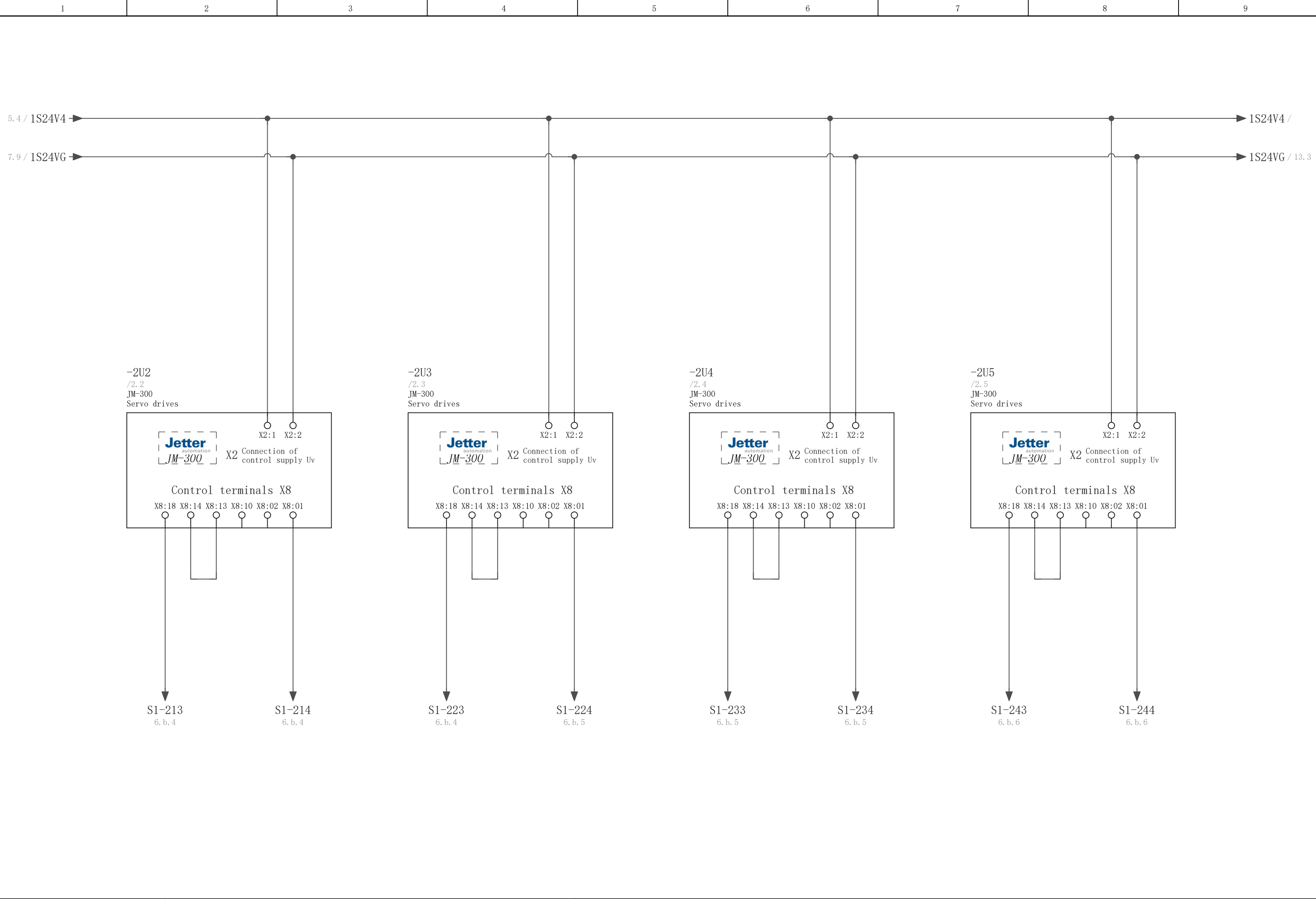
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| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | | Project number | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | PNOZ s7 S1-2 | | Functional assignment | =SECTION1 |
| | | | I.S Machines Control system-JETTER | | 3DQJT-SC | | | Place of installation | +C2 | |
| | | | | | Drawing number | | | Version | page 6. b | |
| | | | Founder ZHYU | Created on 2025/1/24 | Approver | | Chkd ZHYU | Modification date 2025/1/24 | | |
| | | | | | | | | | pages 37 | Total 51 |

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|--------------|------|------|-------------------------------------|-------------------------|--|---------------|-----------------------------|-----------------------|-------------------|
| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | Project number 3DQJT-SC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | 24VDC CONTROL | | Functional assignment | =SECTION1 |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +C2 |
| | | | | Approver | | | | Version | page 7 |
| | | | Founder ZHYU | Created on 2022/11/9 | | Chkd ZHYU | Modification date 2025/1/24 | | pages 38 Total 51 |

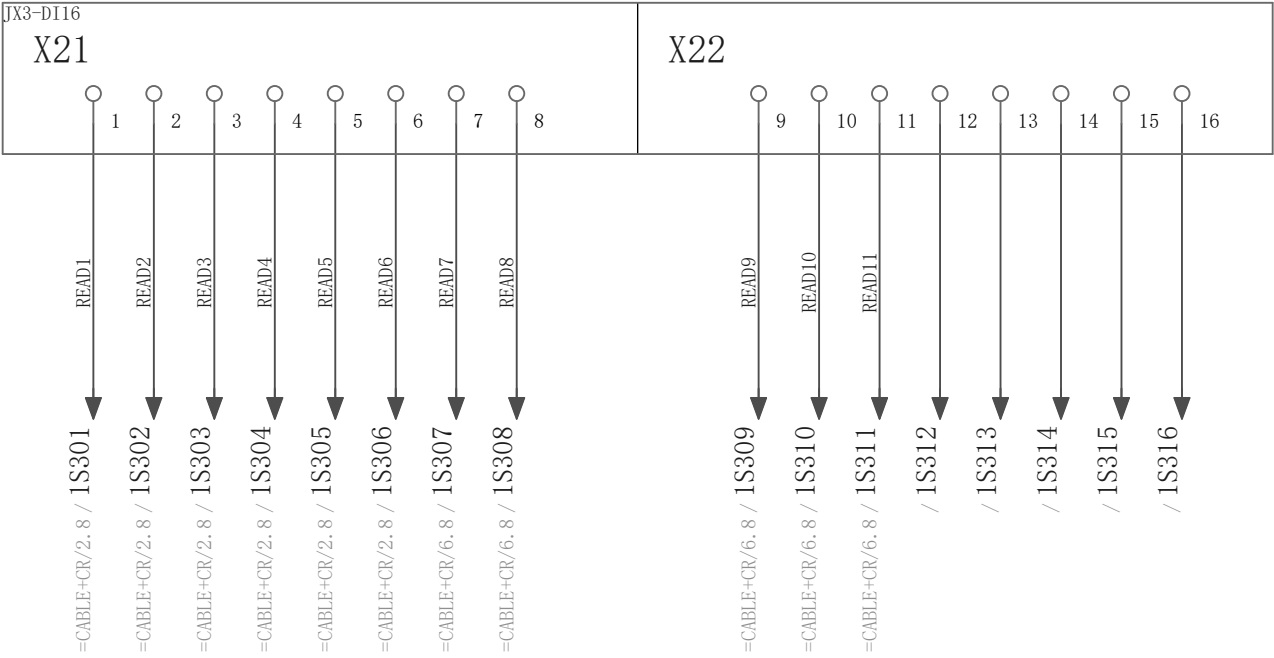
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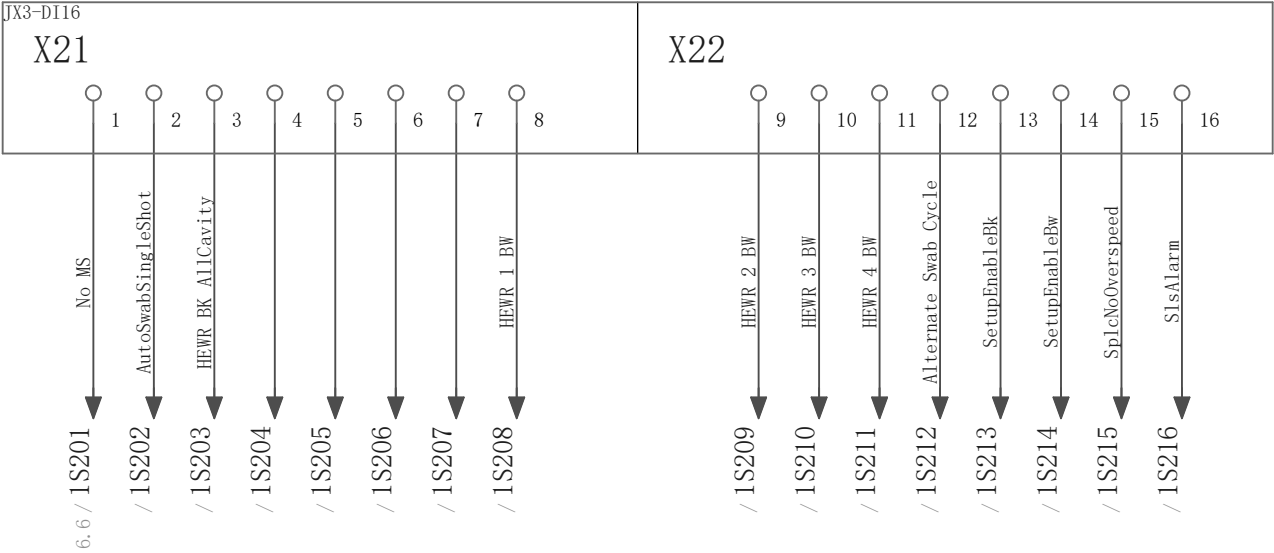
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| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +C2 |
| | | | | Approver | | | | Version | page 8 |
| | | | Founder ZHYU | Created on 2022/11/9 | | Chkd ZHYU | Modification date 2025/1/24 | | pages 39 Total 51 |

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-1A3
/1.3
JX3-DI16
Input Module

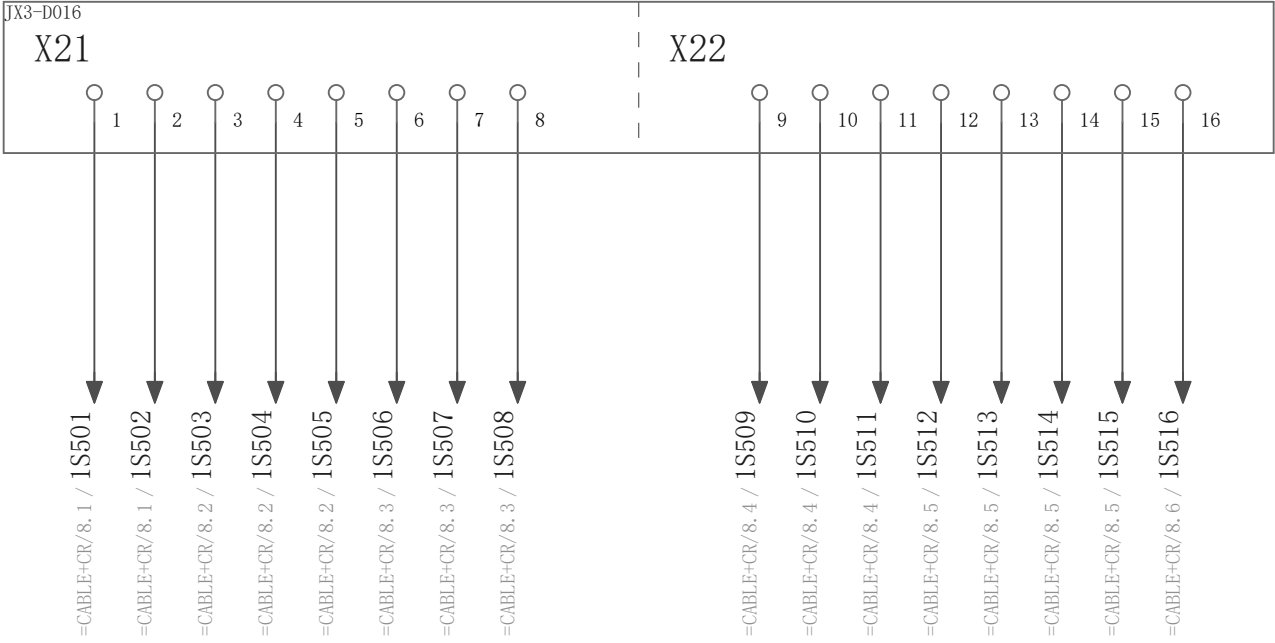


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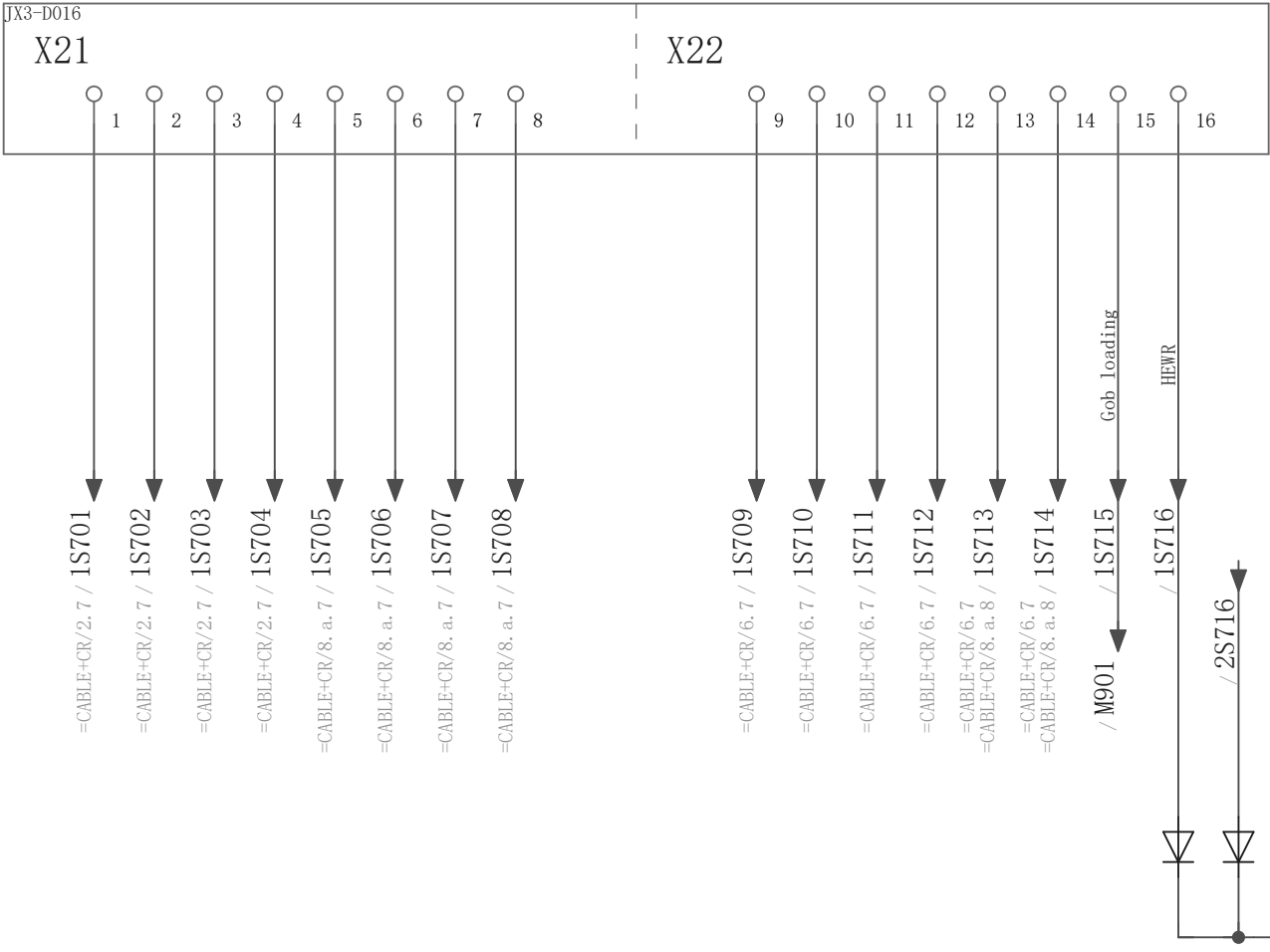


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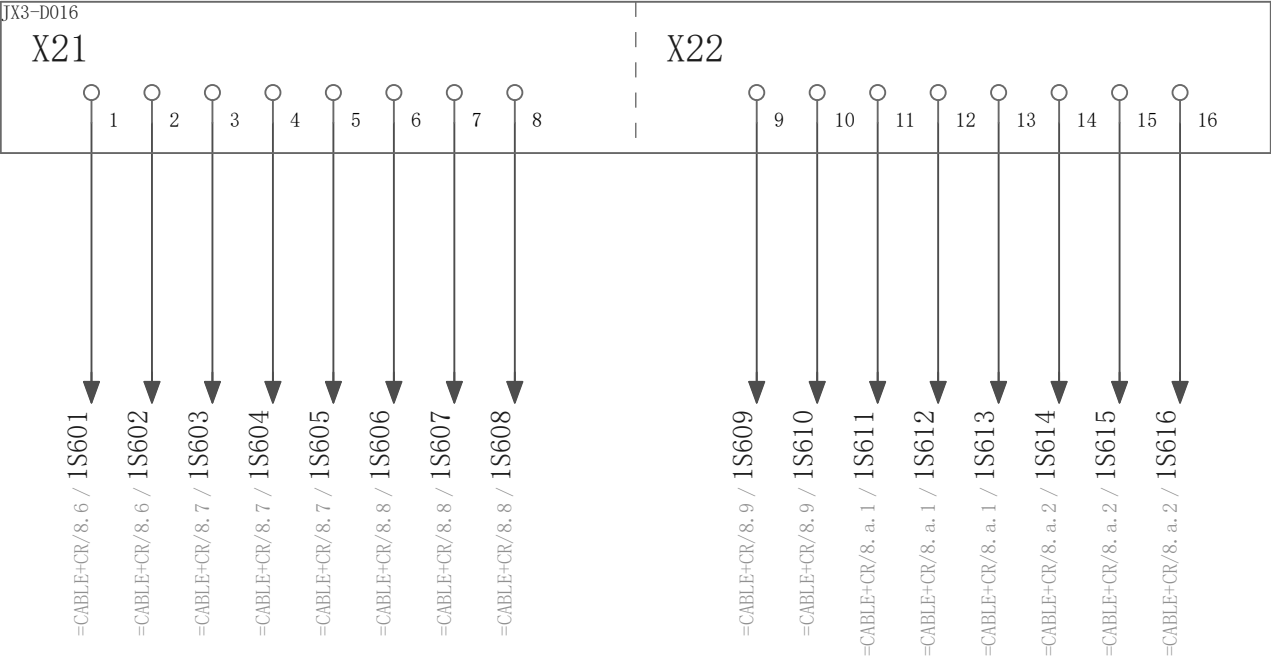
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JX3-D016
Output Module



-1A5
/1.5
JX3-D016
Output Module



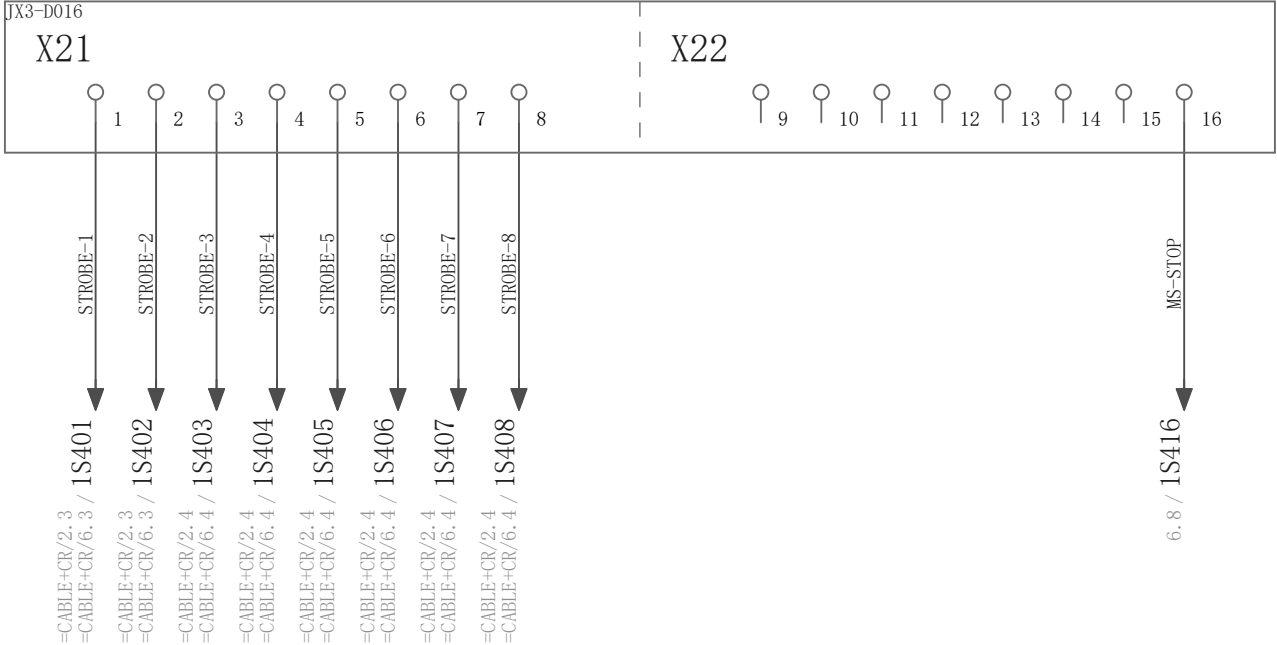
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Output Module



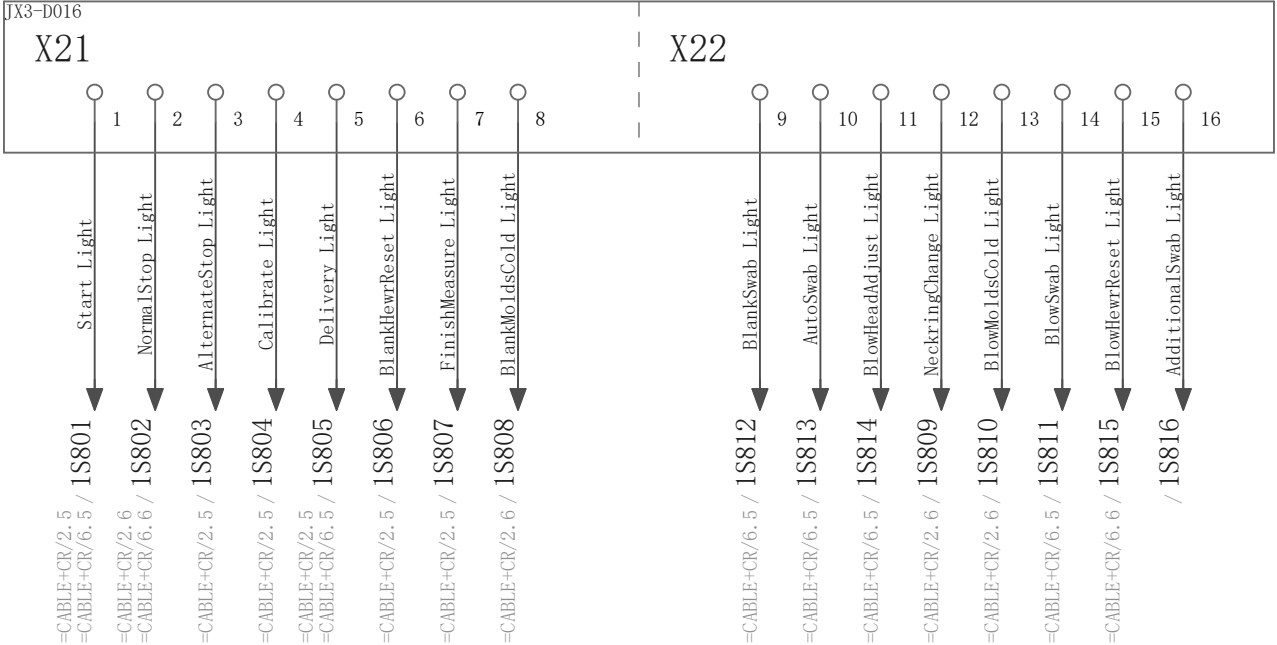
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| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | | Project number 3DQJT-SC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | OUTPUTS | | | Functional assignment | | =SECTION1 |
| | | | I.S Machines Control system-JETTER | | Drawing number | | Place of installation | | | +C2 | | |
| | | | | | | | Version | | | page 10 | | |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | Modification date 2025/1/24 | pages 41 Total 51 | | | |

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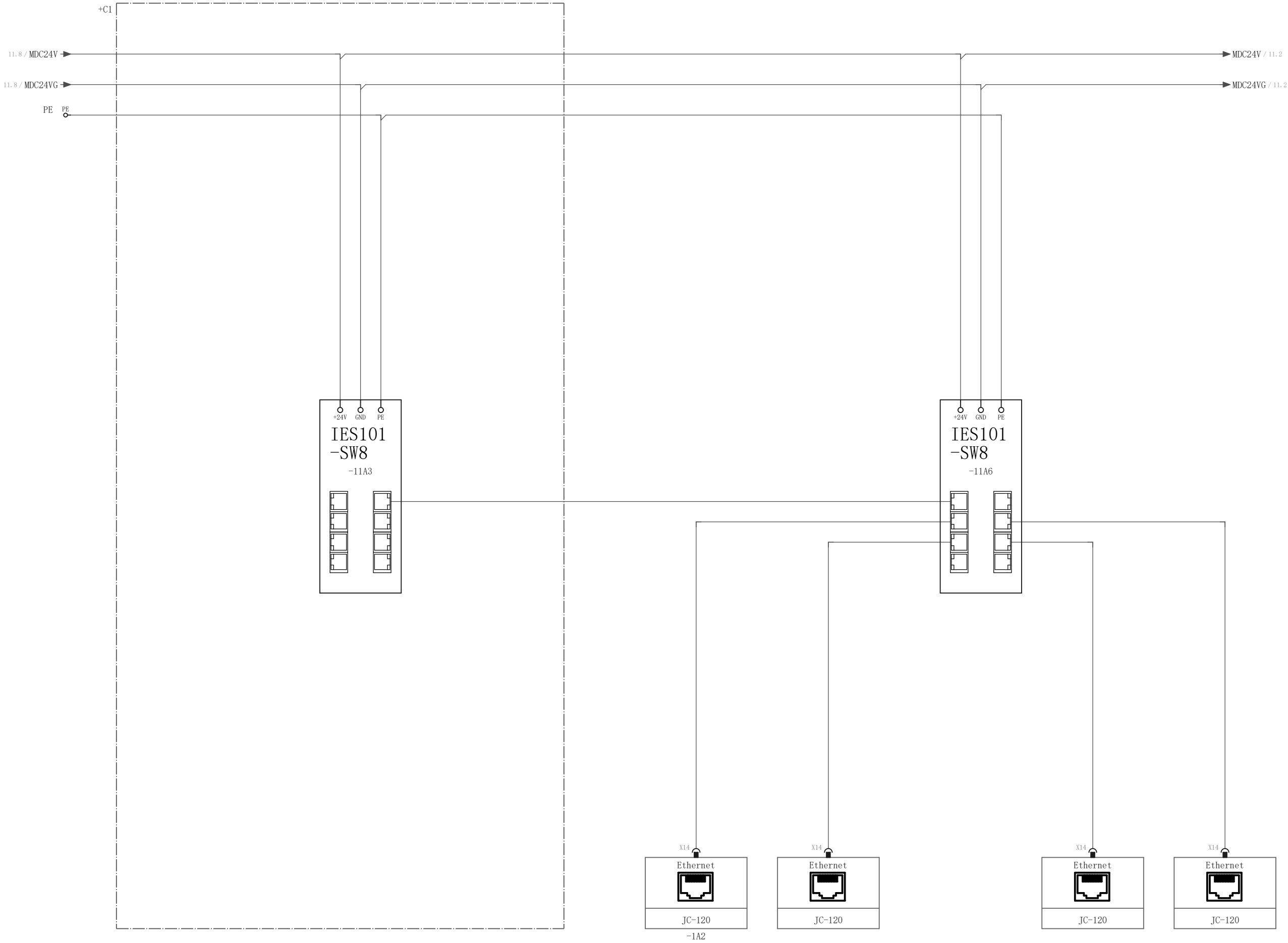
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JX3-D016
Output Module



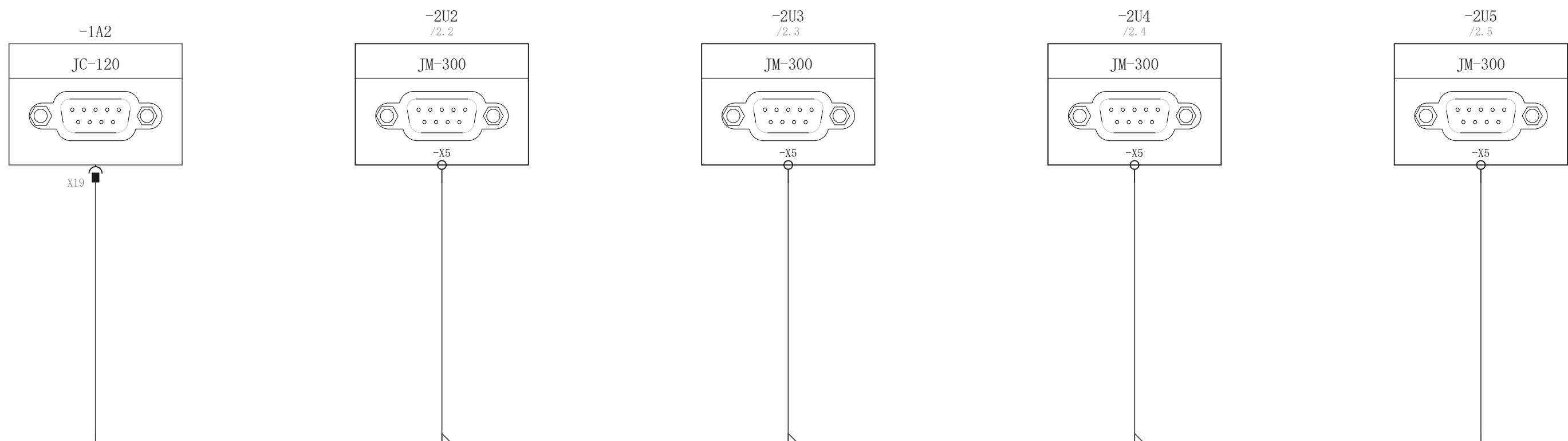
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Output Module



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|--------------|------|------|-------------------------------------|-------------------------|--|-------------|-----------------------------|-----------------------|-------------------|
| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | Project number 3DQJT-SC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | RAIL SWITCH | | Functional assignment | =SECTION1 |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +C2 |
| | | | Founder ZHYU | Created on 2022/11/9 | | | | Version | page 11 |
| | | | | Approver | | Chkd ZHYU | Modification date 2025/1/11 | | pages 43 Total 51 |



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|--------------|------|------|--------------------------------------|----------------------|-------------------------|---|------------------------|-----------|-----------------------------|-------------------|
| Modification | Date | Name | Project name 3DQJT-SC-V2. 241001-UGC | | Project number 3DQJT-SC |  | CAN communication line | | Functional assignment | =SECTION1 |
| | | | I.S Machines Control system-JETTER | | Drawing number | | | | Place of installation | +C2 |
| | | | | | | | | | Version | page 12 |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | | Chkd ZHYU | Modification date 2025/1/11 | pages 44 Total 51 |



| | | | | | | | | | | | |
|--------------|------|------|-------------------------------------|----------------------|-------------------------|---|-------------------------|-----------------------------|-----------------------|---------|-----------|
| Modification | Date | Name | Project name 3DQJT-SC-V2.241001-UGC | | Project number 3DQJT-SC |  | CAN communication CABLE | | Functional assignment | | =SECTION1 |
| | | | I. S Machines Control system-JETTER | | Drawing number | | | Place of installation | | +C2 | |
| | | | | | | | | Version | | page 13 | |
| | | | Founder ZHYU | Created on 2022/11/9 | Approver | | Chkd ZHYU | Modification date 2025/1/24 | pages 45 Total 51 | | |