



Zibo City, Shandong Province

| | |
|---------------------|------------------------------------|
| Project description | I.S Machines Control system-JETTER |
|---------------------|------------------------------------|

Project number 3DQJT-MC

Manufacturer (company) Shandong Sanjin Glass Machinery Co. LTD

Path .JETTER

Project name 3DQJT-MC-V2. 241001-UGC

Make

Place of installation

Responsible for project

Created on 2022/11/11

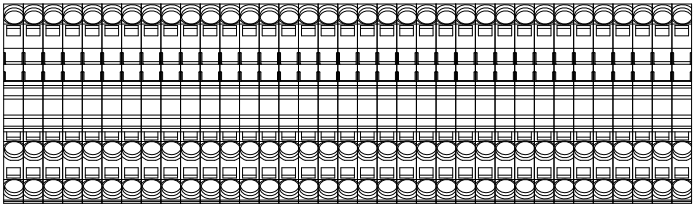
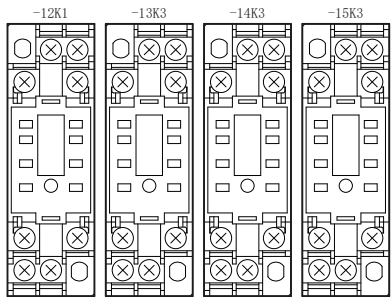
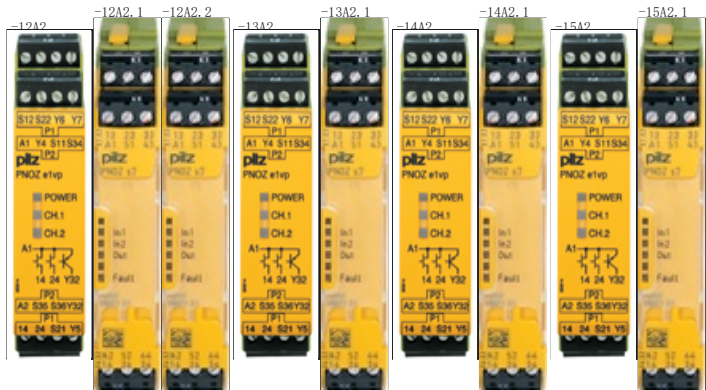
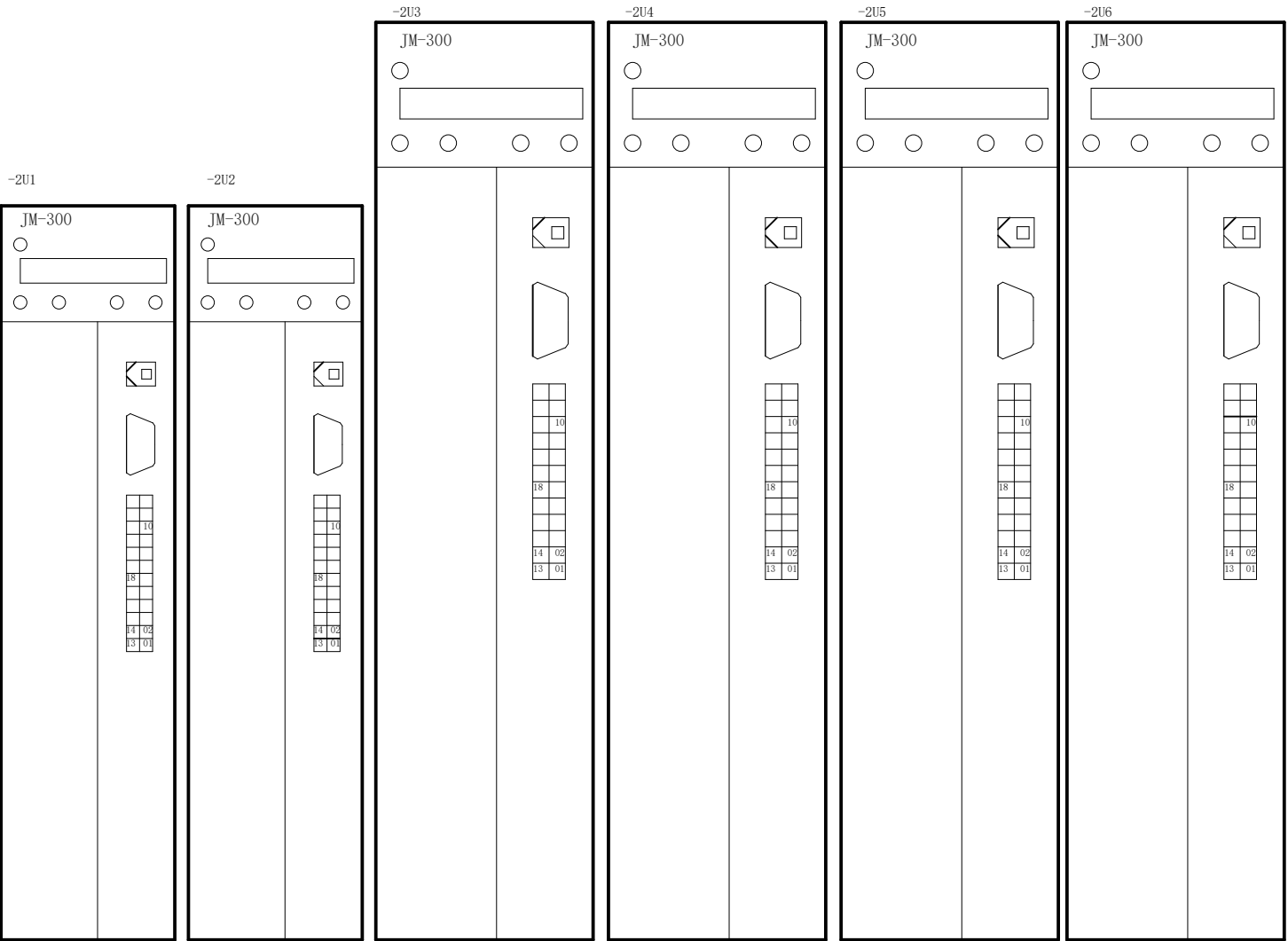
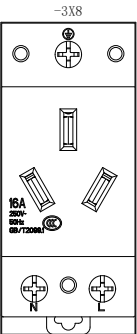
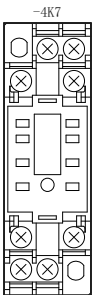
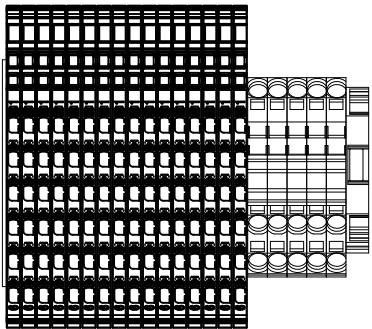
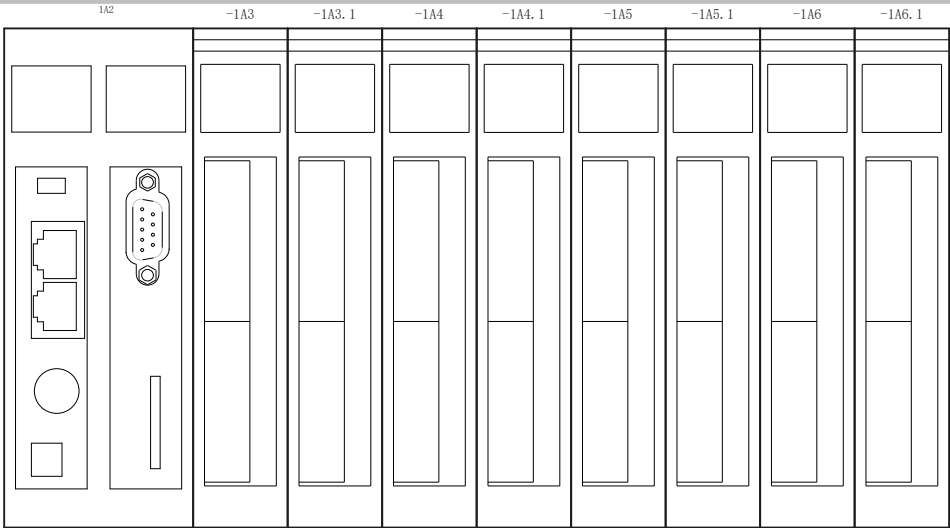
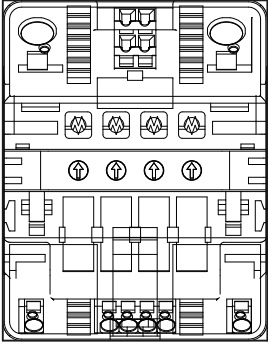
Edit date 2025/4/25 From (abbreviation) ZHYU

Number of pages 45

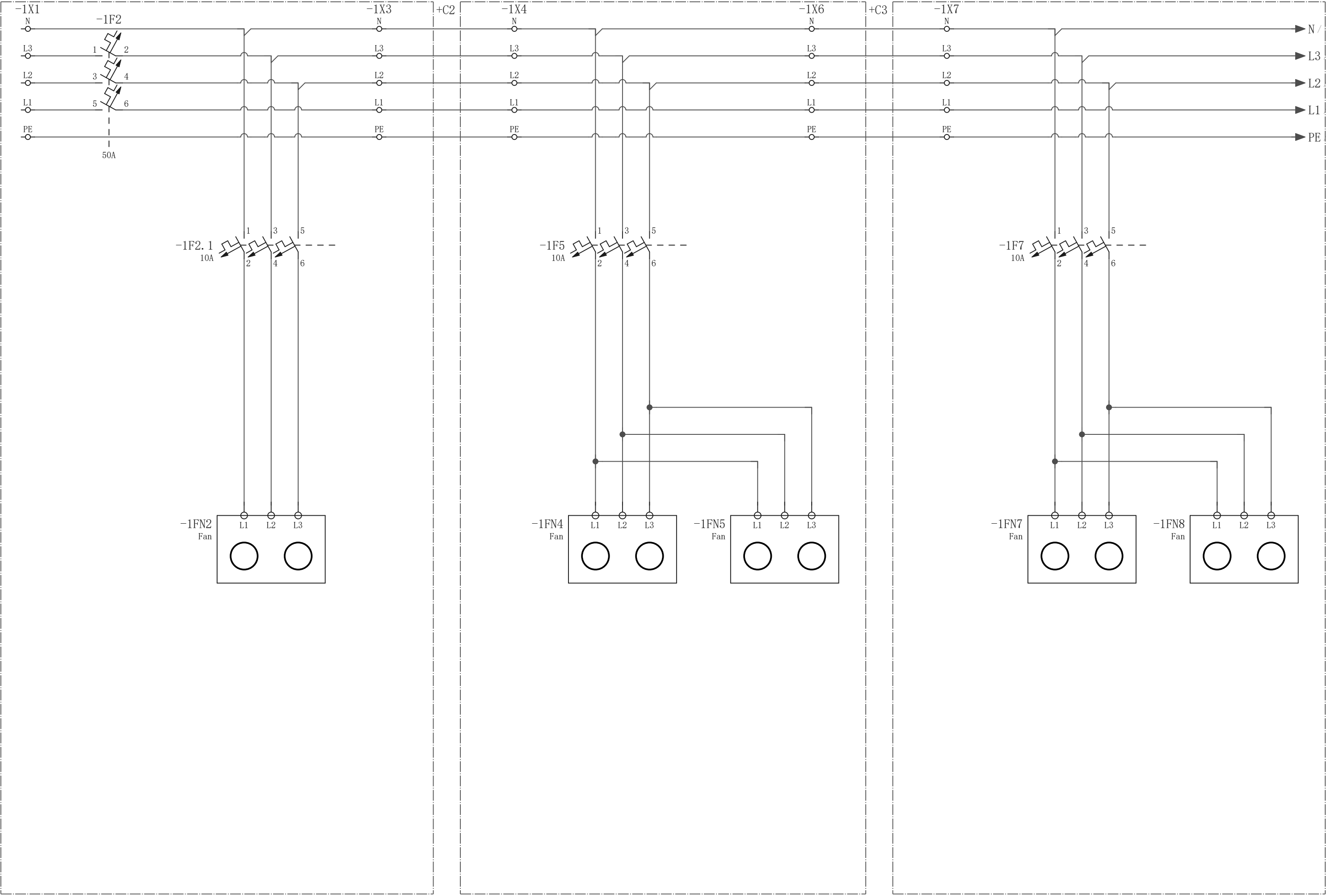
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|--------------|------|------|-------------------------------------|-----------------------|-------------------------|---|-----------|-----------|-----------------------------|------------------|
| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | | Project number 3DQJT-MC |  | Home page | | Functional assignment | = |
| | | | I.S Machines Control system-JETTER | | Drawing number | | | | Place of installation | + |
| | | | | | | | | | Version | page 1 |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | | | Chkd ZHYU | Modification date 2025/1/11 | pages 1 Total 45 |

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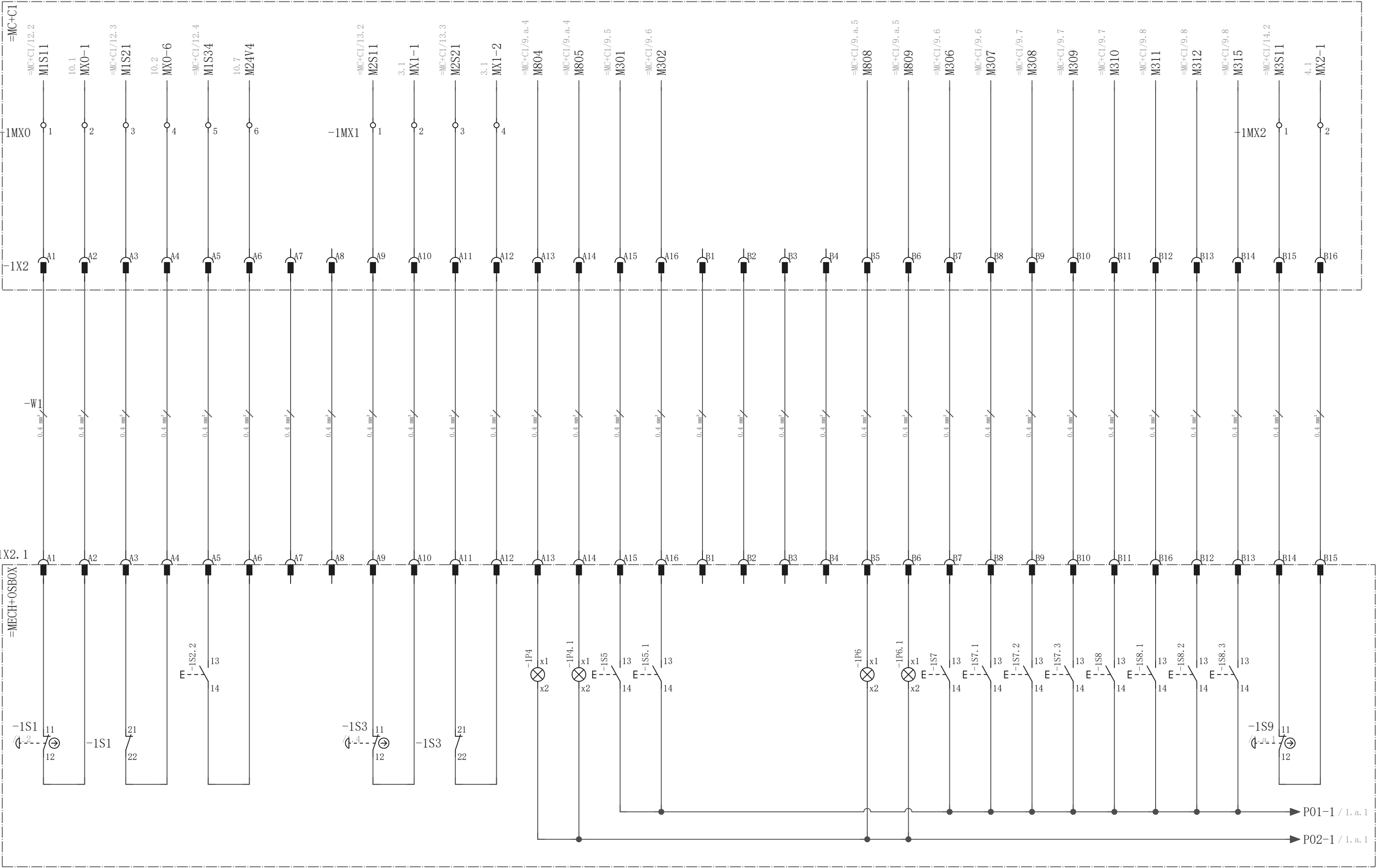


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|--------------|------|------|-------------------------------------|-----------------------|-------------------------|--|-----------|-----------------------------|-----------------------|------------------|
| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | | Project number 3DQJT-MC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | MAINS | | Functional assignment | =CABINET |
| | | | I.S Machines Control system-JETTER | | Drawing number | | | | Place of installation | +C1 |
| | | | | | | | | | Version | page 1 |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | | Chkd ZHYU | Modification date 2025/1/21 | | pages 5 Total 45 |

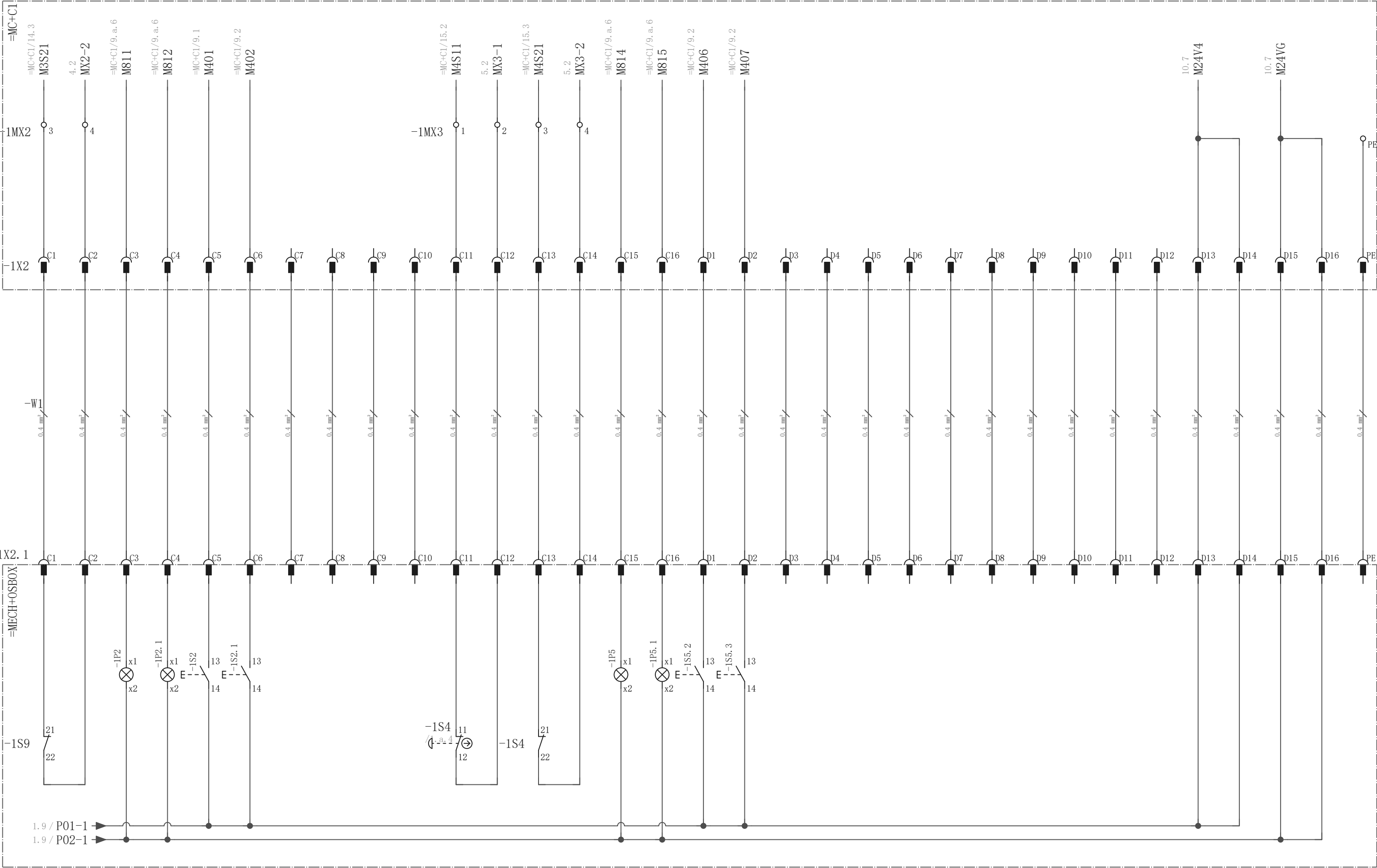
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|--------------|------|------|-------------------------------------|-------------------------|-----------|--|-----------------------------|------------------|
| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | Project number 3DQJT-MC | OS BOX1 | | Functional assignment | =CABLE |
| | | | I. S Machines Control system-JETTER | Drawing number | | | Place of installation | +CR |
| | | | Founder ZHYU | Created on 2022/11/11 | Chkd ZHYU | | Version | page 1 |
| | | | Approver | | | | Modification date 2025/1/22 | pages 6 Total 45 |



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| | | | I.S Machines Control system-JETTER | | 3DQJT-MC | | Place of installation | | +CR | |
| | | | | | Drawing number | | Version | | page 1. a | |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | | Chkd ZHYU | Modification date 2025/1/22 | pages 7 Total 45 | |

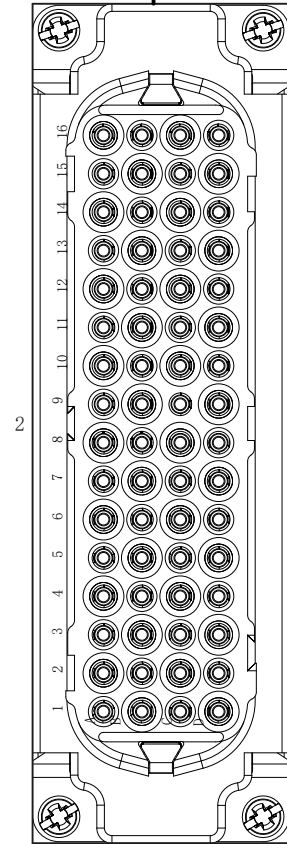
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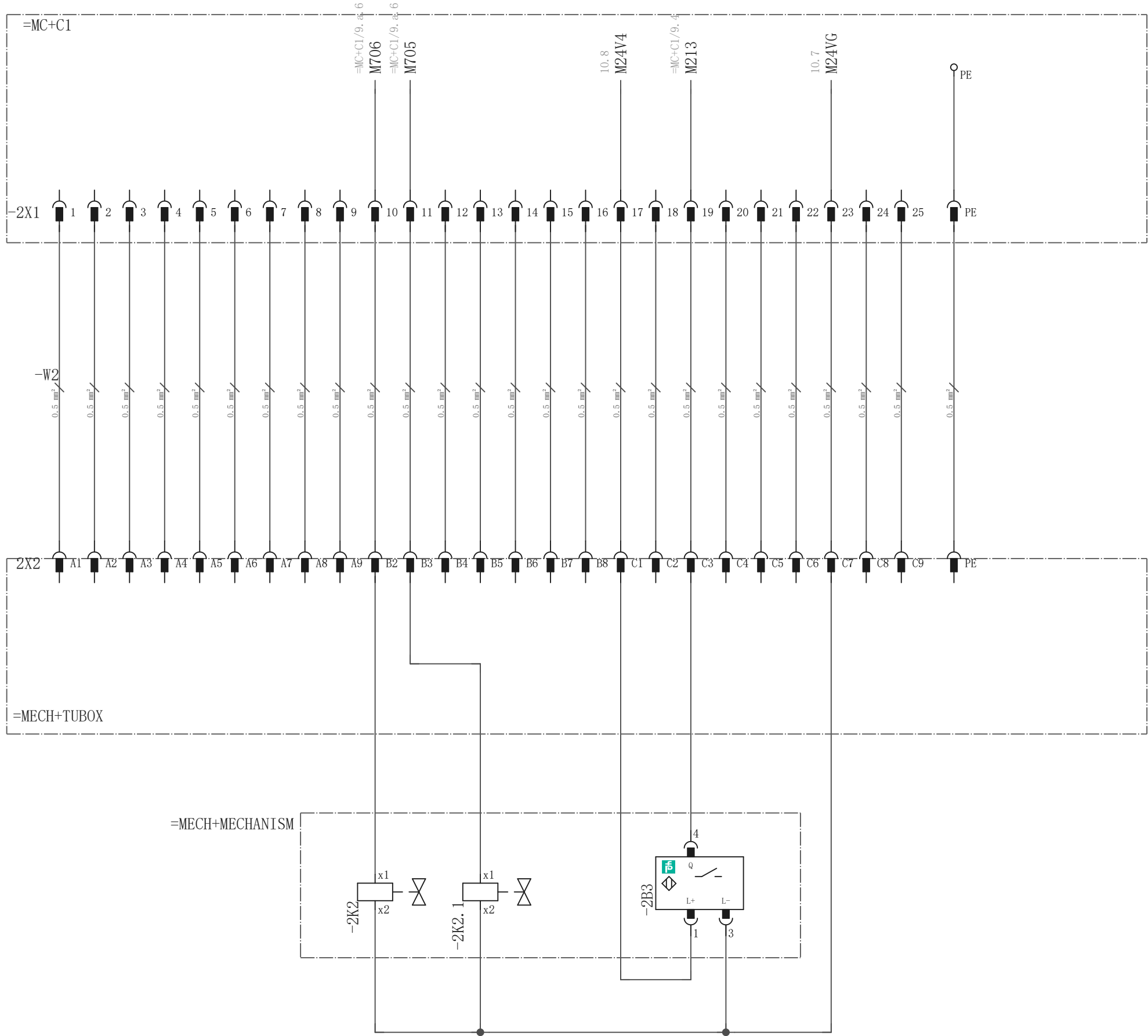
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| | | | I. S Machines Control system-JETTER | | 3DQJT-MC | | | | Place of installation | +CR |
| | | | | | Drawing number | | | | Version | page 1. b |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | | Chkd ZHYU | Modification date 2025/1/11 | | pages 8 Total 45 |

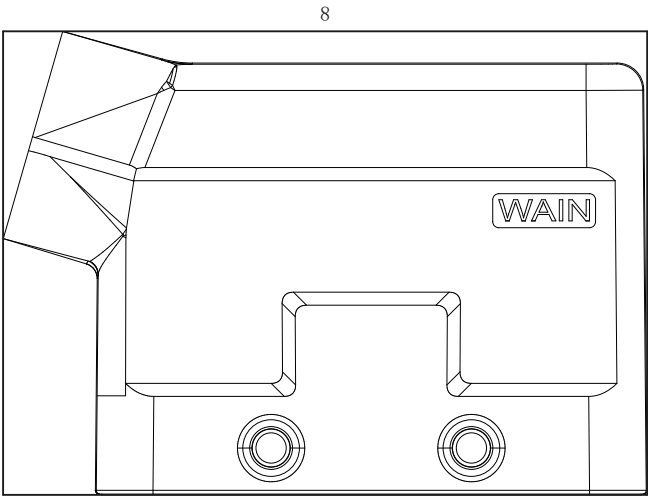
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| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | Project number 3DQJT-MC |  | TH JETCONTROL | | Functional assignment | =CABLE |
| | | | I. S Machines Control system-JETTER | Drawing number | | | Place of installation | | +CR |
| | | | | | | | Version | | page 2 |
| | | | Founder ZHYU | Created on 2022/11/11 | | Approver | Chkd ZHYU | Modification date 2025/1/22 | pages 9 Total 45 |

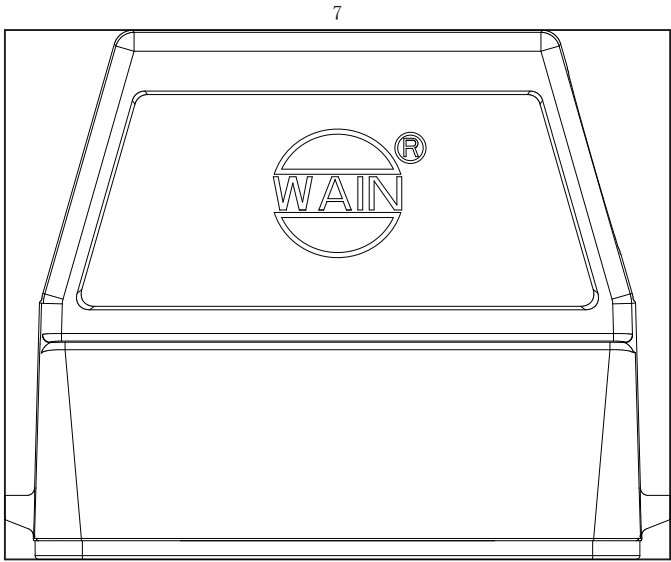
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=MC+C1



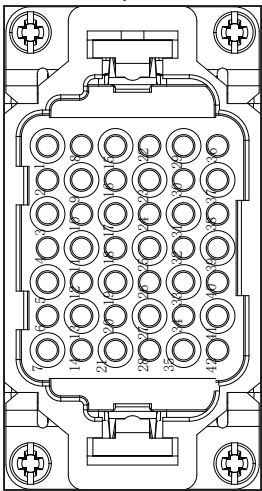
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=MECH+TUBOX

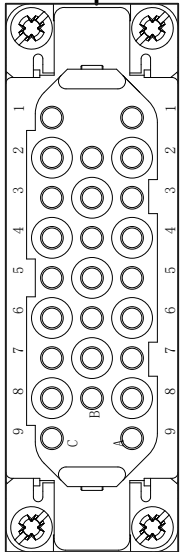


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RVVYP-PUR 25*0.5



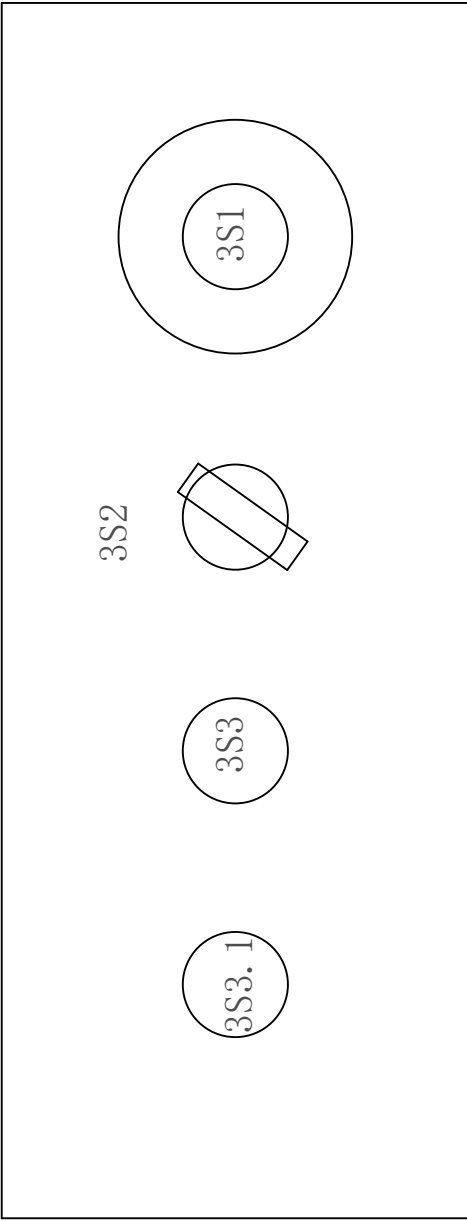
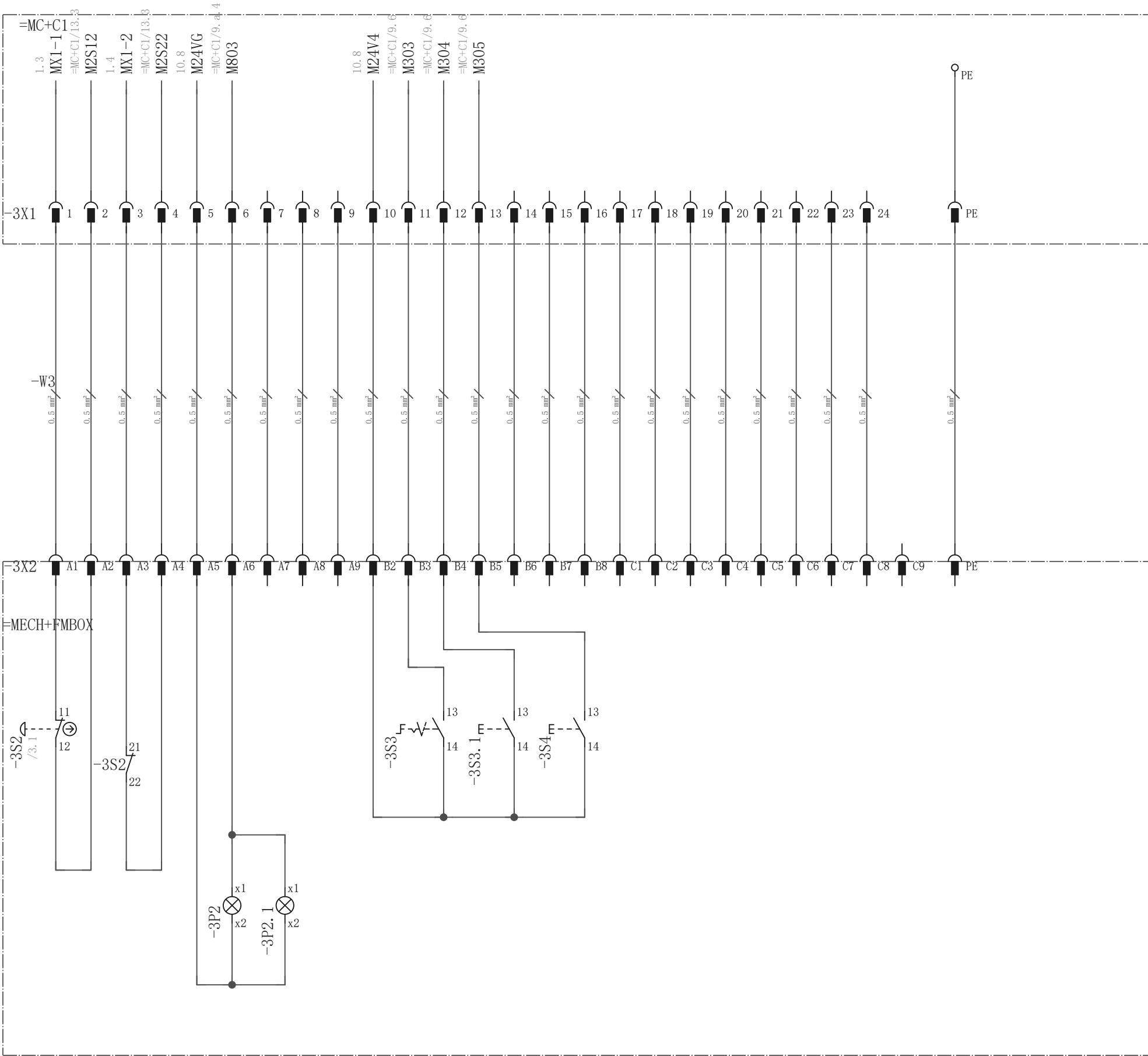
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| | | | I.S Machines Control system=JETTER | | 3DQJT-MC | | | Place of installation | +CR | |
| | | | | | Drawing number | | | Version | page | 2. a |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | | Chkd ZHYU | Modification date 2025/1/11 | | pages 10 Total 45 |
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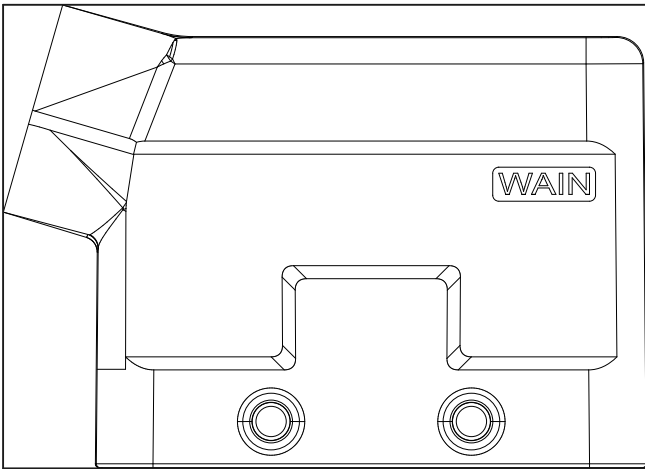
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| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | | Project number 3DQJT-MC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | FP JETCONTROL | | Functional assignment | =CABLE |
| | | | I.S Machines Control system=JETTER | | Drawing number | | | Place of installation | +CR | |
| | | | | | | | | Version | page | 3 |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | | Chkd ZHYU | Modification date 2025/1/22 | | pages 11 Total 45 |

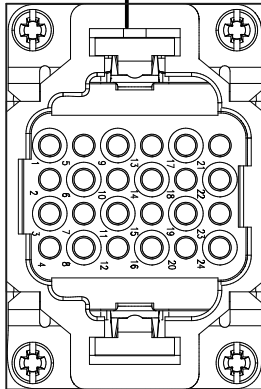
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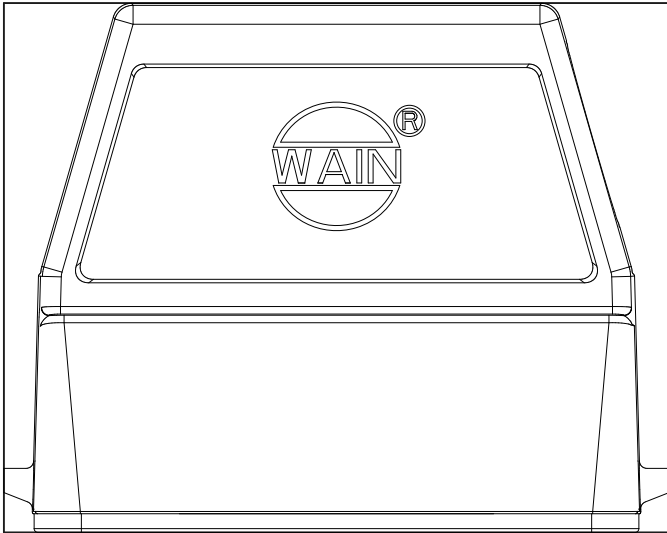
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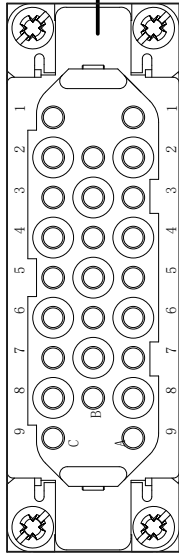


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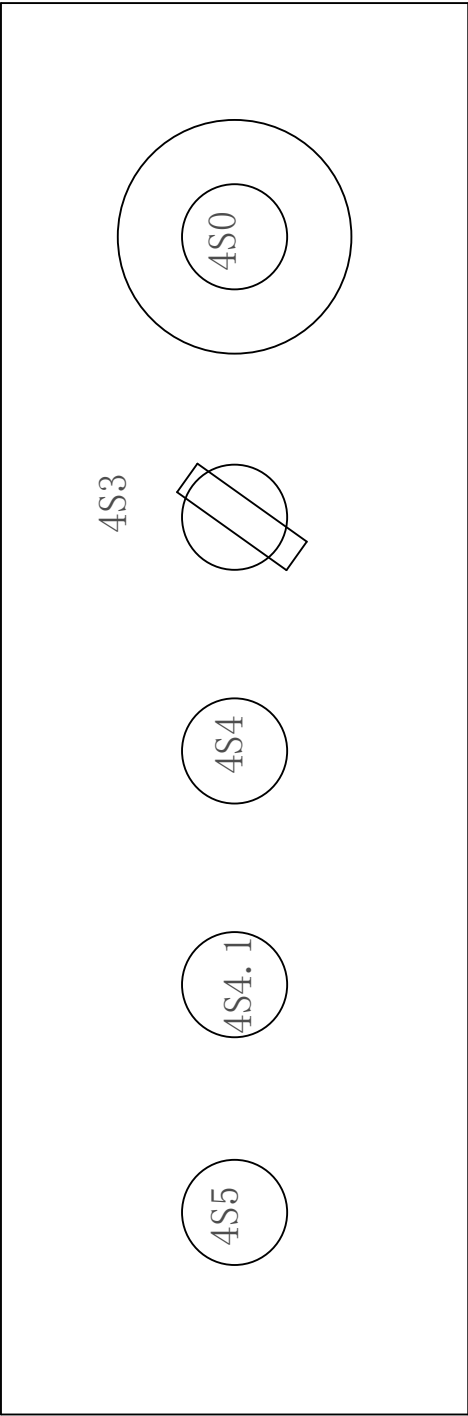
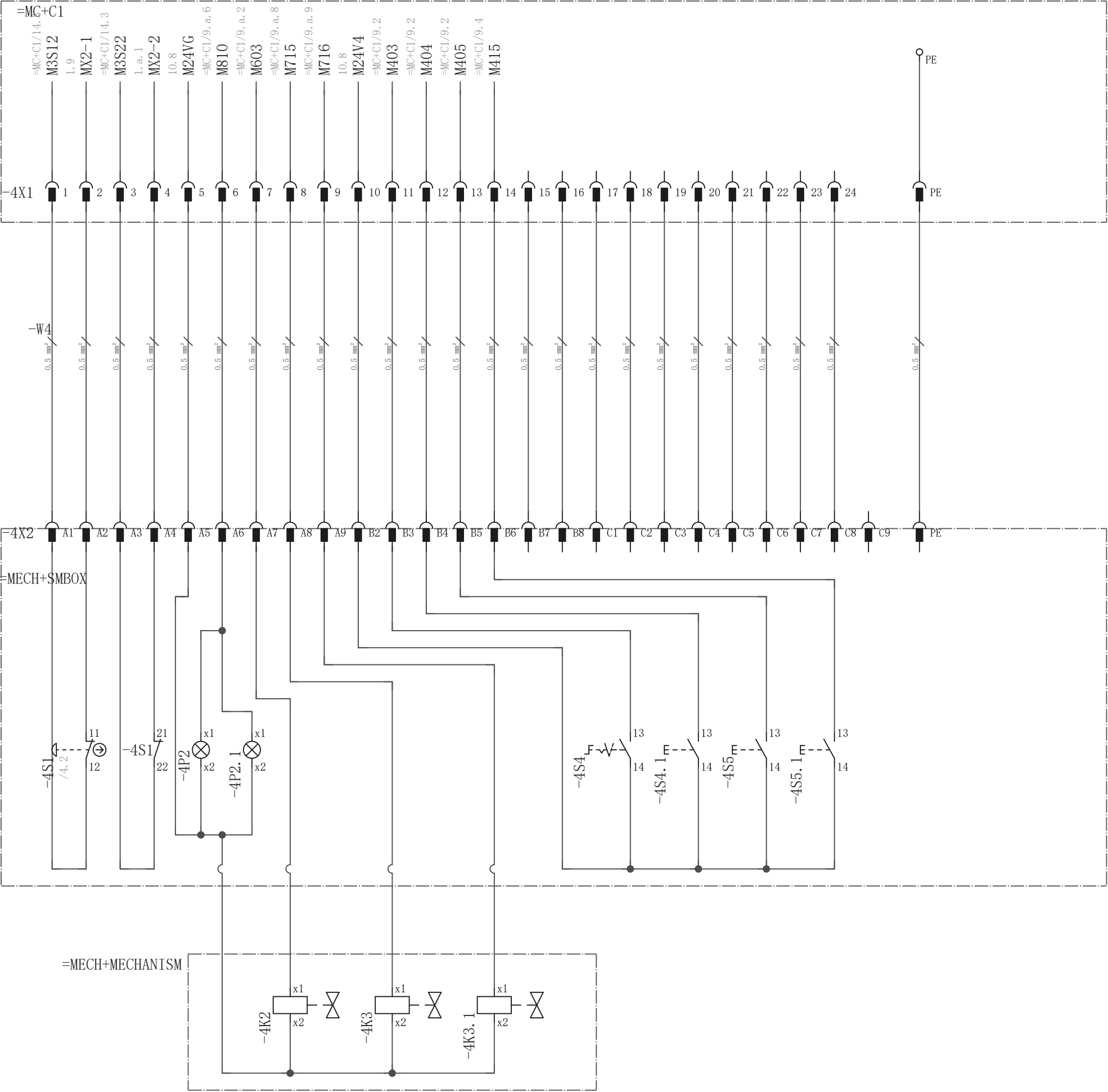
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| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | Project number 3DQJT-MC |  | FP CABLE | | Functional assignment | =CABLE |
| | | | I.S Machines Control system-JETTER | Drawing number | | | Place of installation | | +CR |
| | | | | | | | Version | | page 3. a |
| | | | Founder ZHYU | Created on 2022/11/11 | | Approver | Chkd ZHYU | Modification date 2025/1/11 | pages 12 Total 45 |

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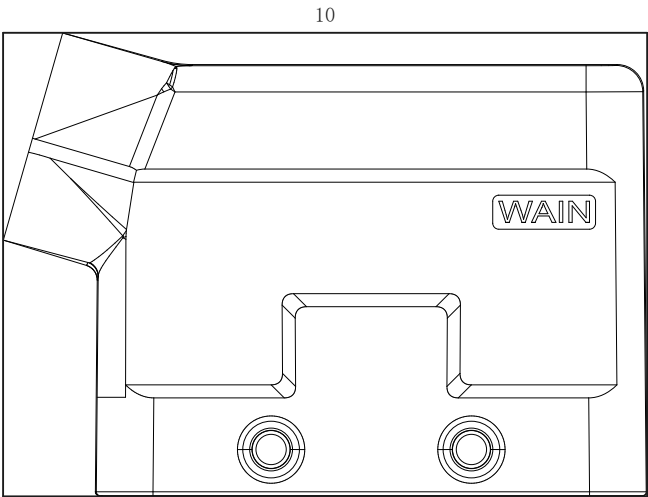


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| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | Project number 3DQJT-MC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | SH JETCONTROL | | Functional assignment | =CABLE |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +CR |
| | | | Founder ZHYU | Created on 2022/11/11 | | Chkd ZHYU | Modification date 2025/1/22 | Version | page 4 |
| | | | Approver | | | | | pages 13 | Total 45 |

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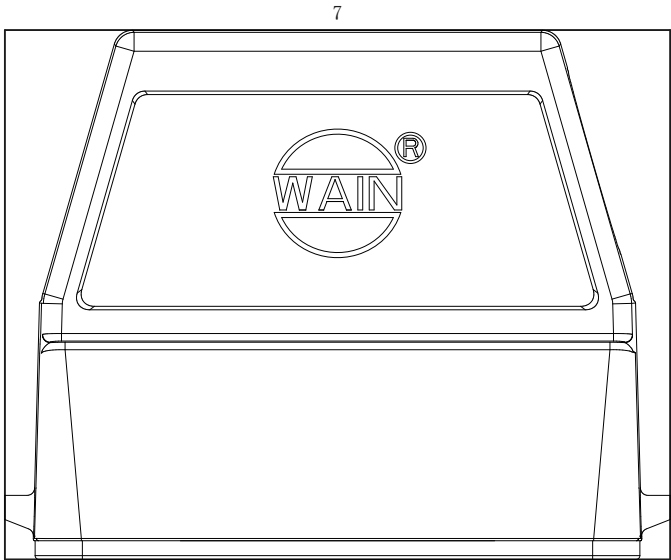
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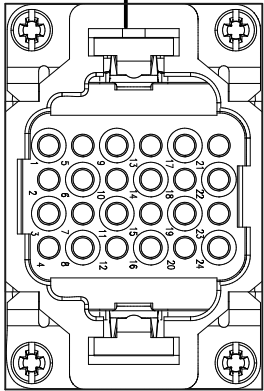
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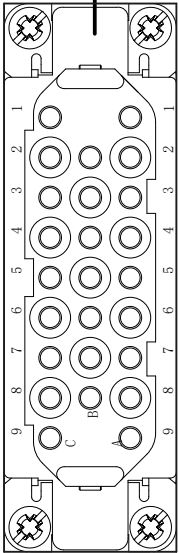


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-W4
RVVYP-PUR 25*0.5



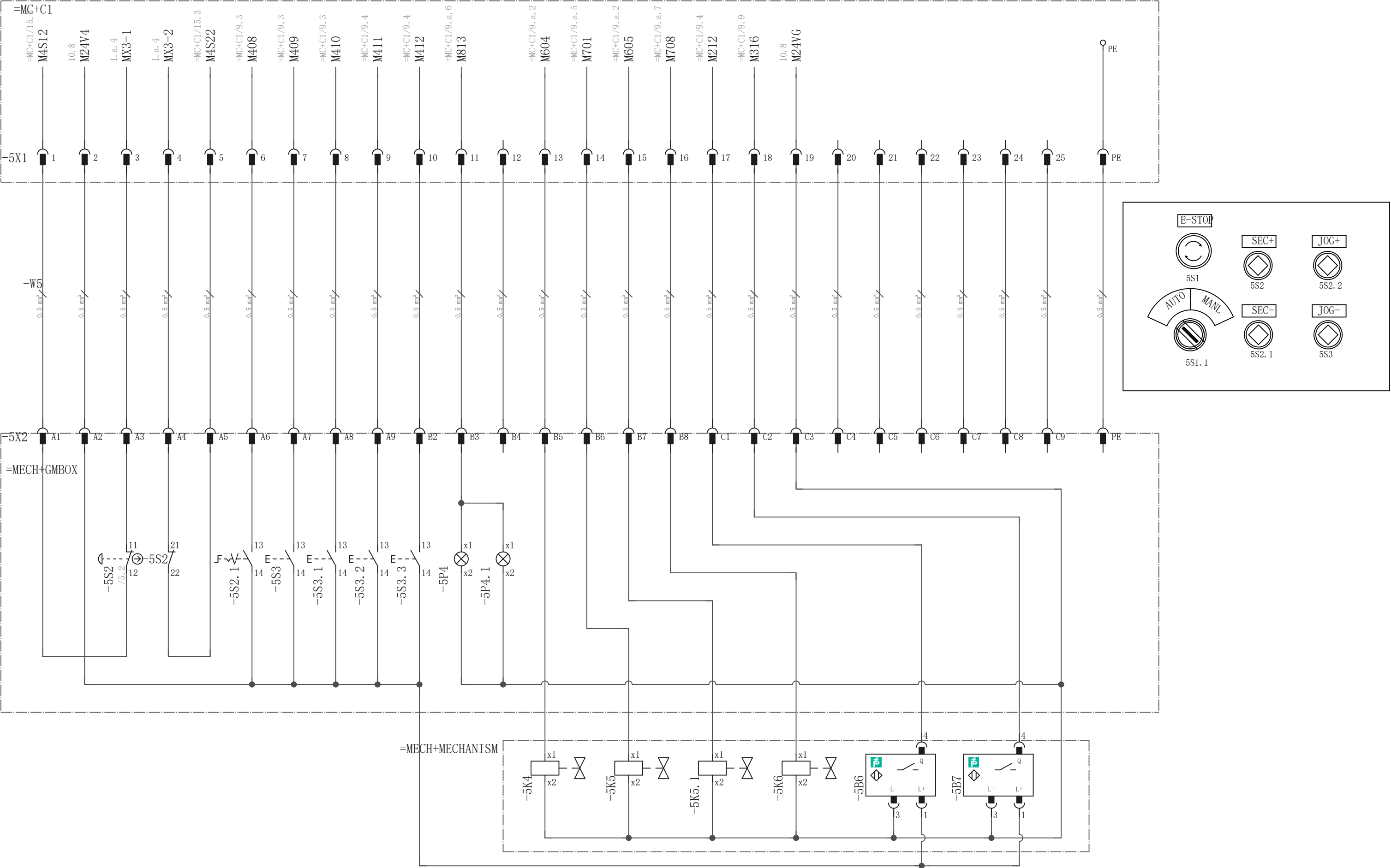
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| Modification | Date | Name | Project name 3DQJT-MC-V2.24I001-UGC | Project number 3DQJT-MC | SANJIN Bucher Emhart Glass | SH CABLE | | | Functional assignment | =CABLE |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | | Place of installation | +CR |
| | | | Founder ZHYU | Created on 2022/11/11 | | | | | Version | page 4. a |
| | | | | Approver | | Chkd | ZHYU | Modification date 2025/1/11 | | pages 14 Total 45 |

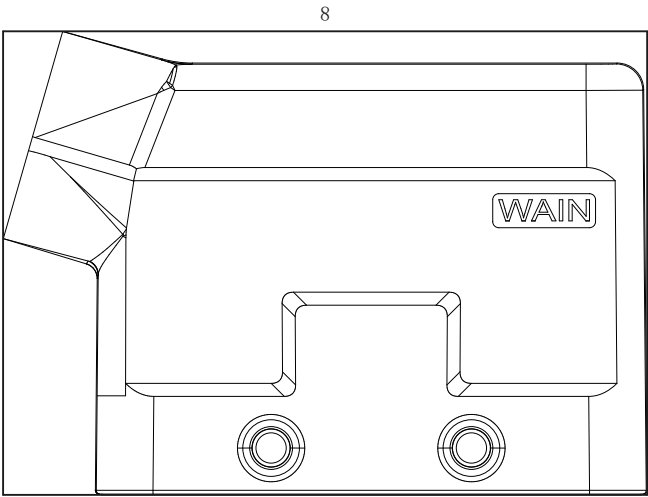
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|--------------|------|------|-------------------------------------|-----------------------|-------------------------|--|---------------|-----------------------------|-----------------------|----------|
| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | | Project number 3DQJT-MC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | GD JETCONTROL | | Functional assignment | =CABLE |
| | | | I.S Machines Control system-JETTER | | Drawing number | | | Place of installation | +CR | |
| | | | | | | | | Version | page | 5 |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | | Chkd ZHYU | Modification date 2025/1/22 | pages 15 | Total 45 |

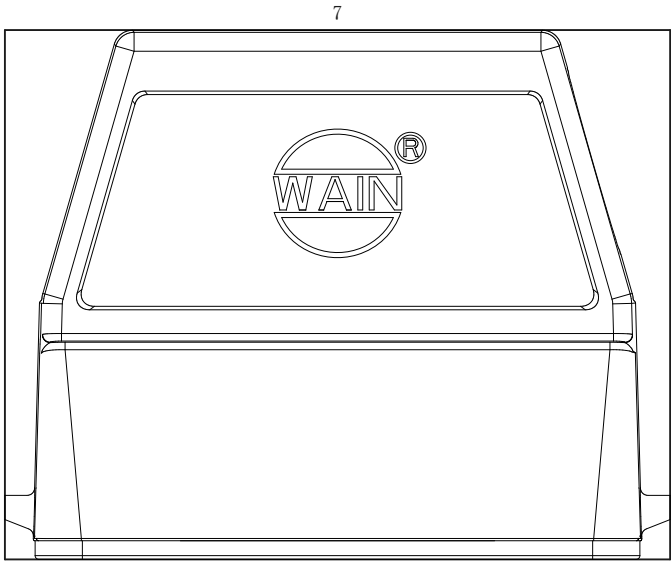
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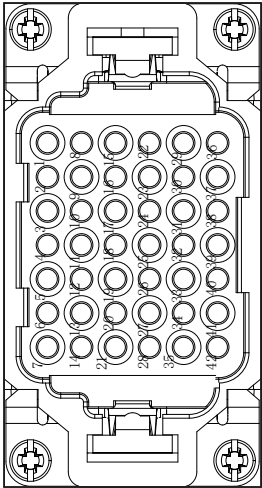
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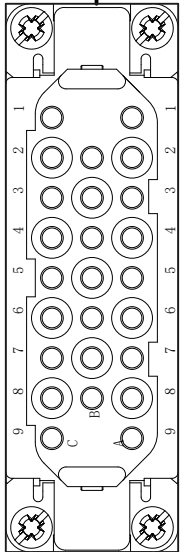


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RVVYP-PUR 25*0.5



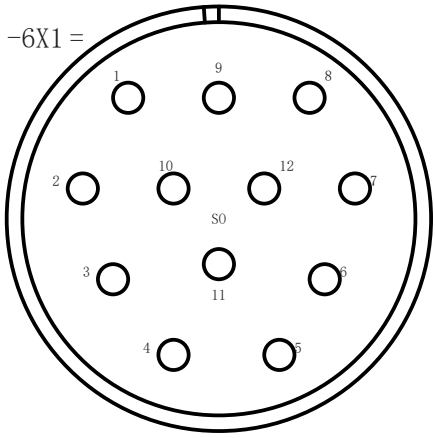
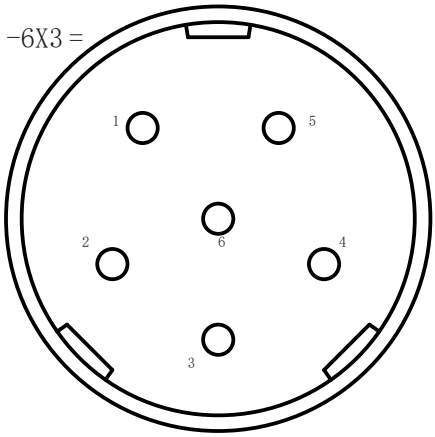
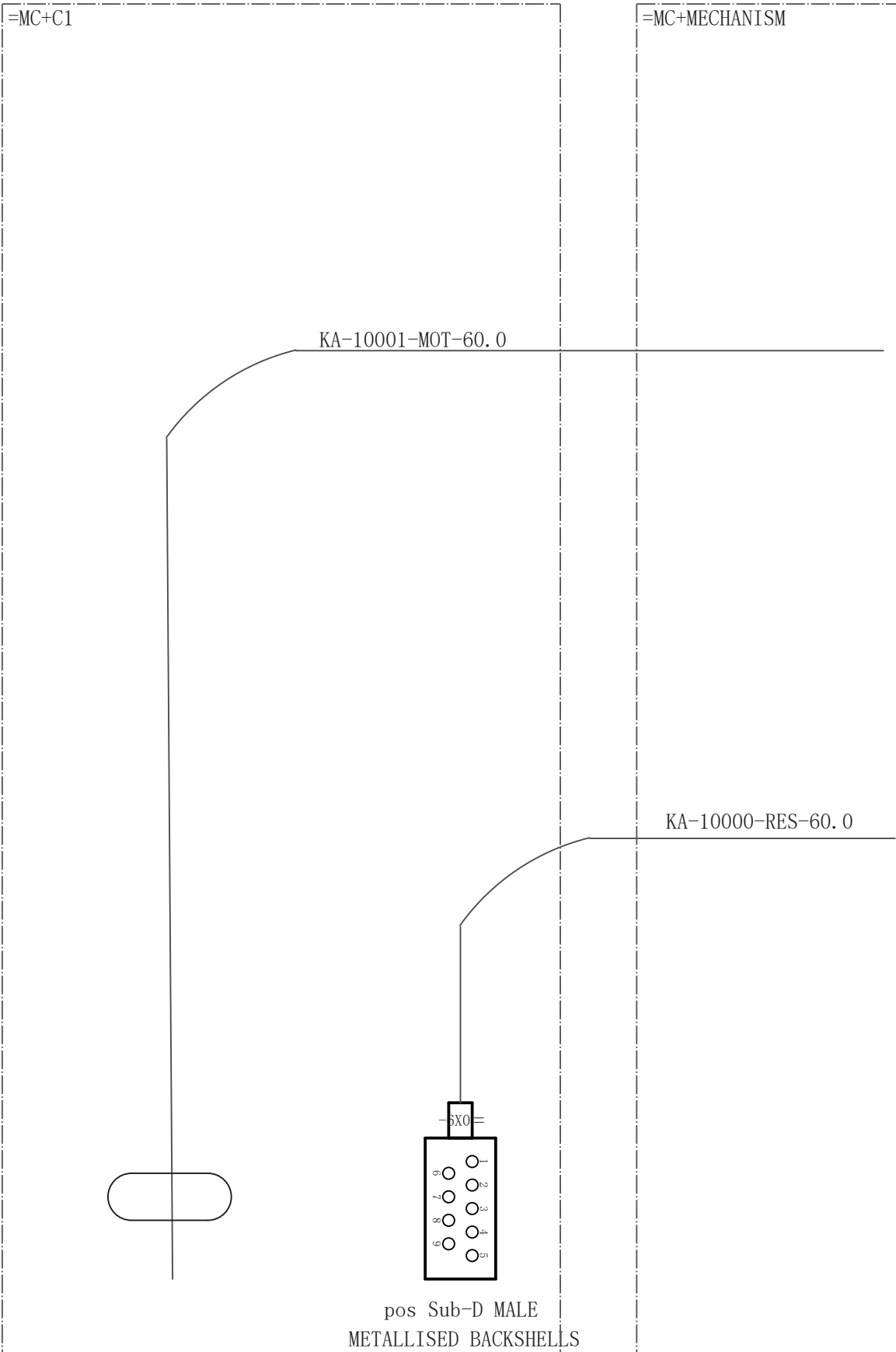
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| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | Project number 3DQJT-MC | SANJIN Bucher Emhart Glass | GD CABLE | | Functional assignment | =CABLE |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +CR |
| | | | Founder ZHYU | Created on 2022/11/11 | | Chkd | ZHYU | Version | page 5.a |
| | | | | Approver | | Modification date | 2025/1/11 | | pages 16 Total 45 |

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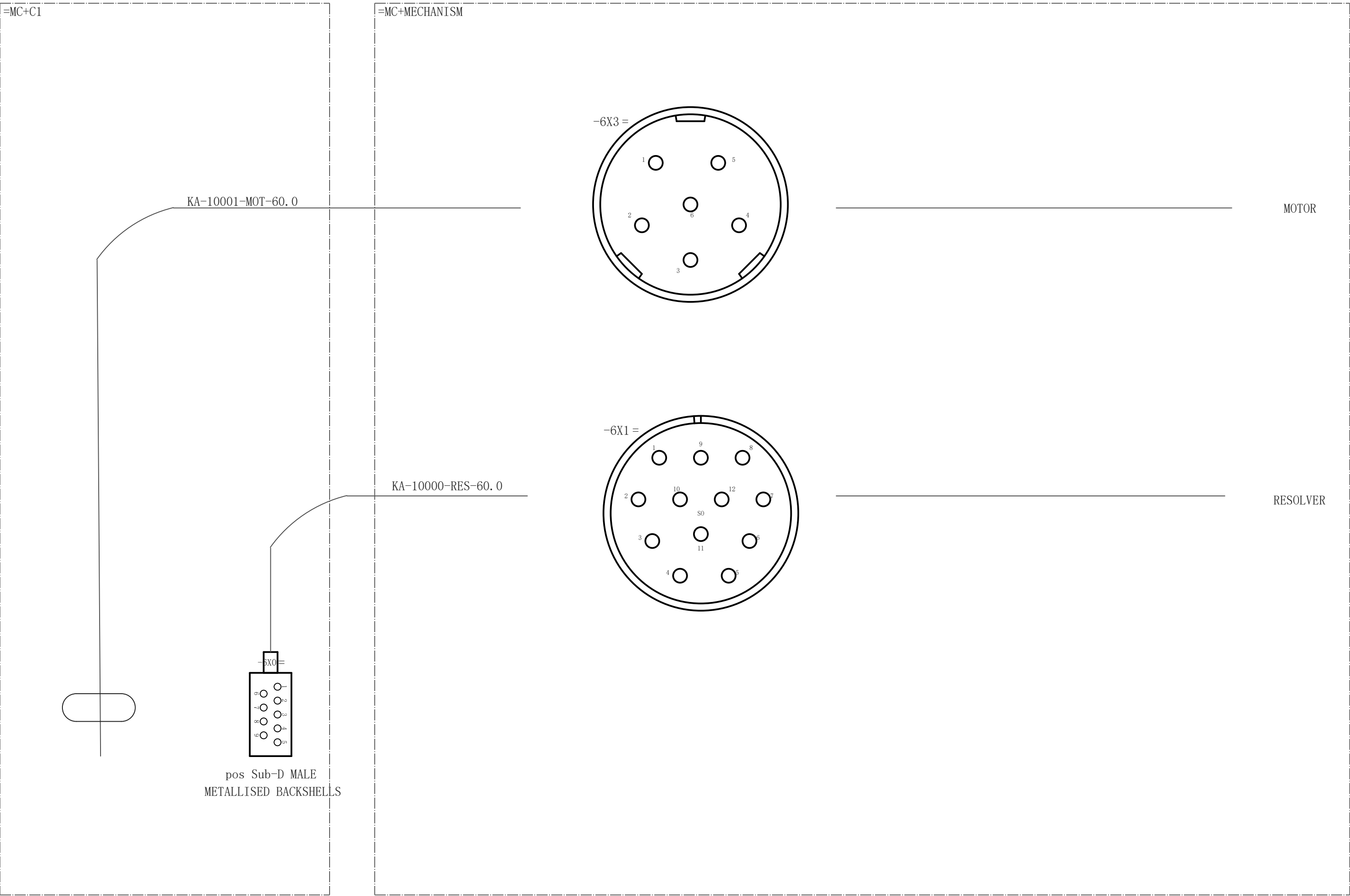


MOTOR

RESOLVER

| | | | | | | | | | |
|--------------|------|------|-------------------------------------|-------------------------|---|-----------------------------|-----------------------|-----------------------------|-------------------|
| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | Project number 3DQJT-MC |  | MOTOR - RESOLVER - CABLE TH | | Functional assignment | =CABLE |
| | | | I.S Machines Control system=JETTER | Drawing number | | | Place of installation | | +CR |
| | | | | | | | Version | | page 6 |
| | | | Founder ZHYU | Created on 2022/11/11 | | Approver | Chkd ZHYU | Modification date 2025/1/11 | pages 17 Total 45 |

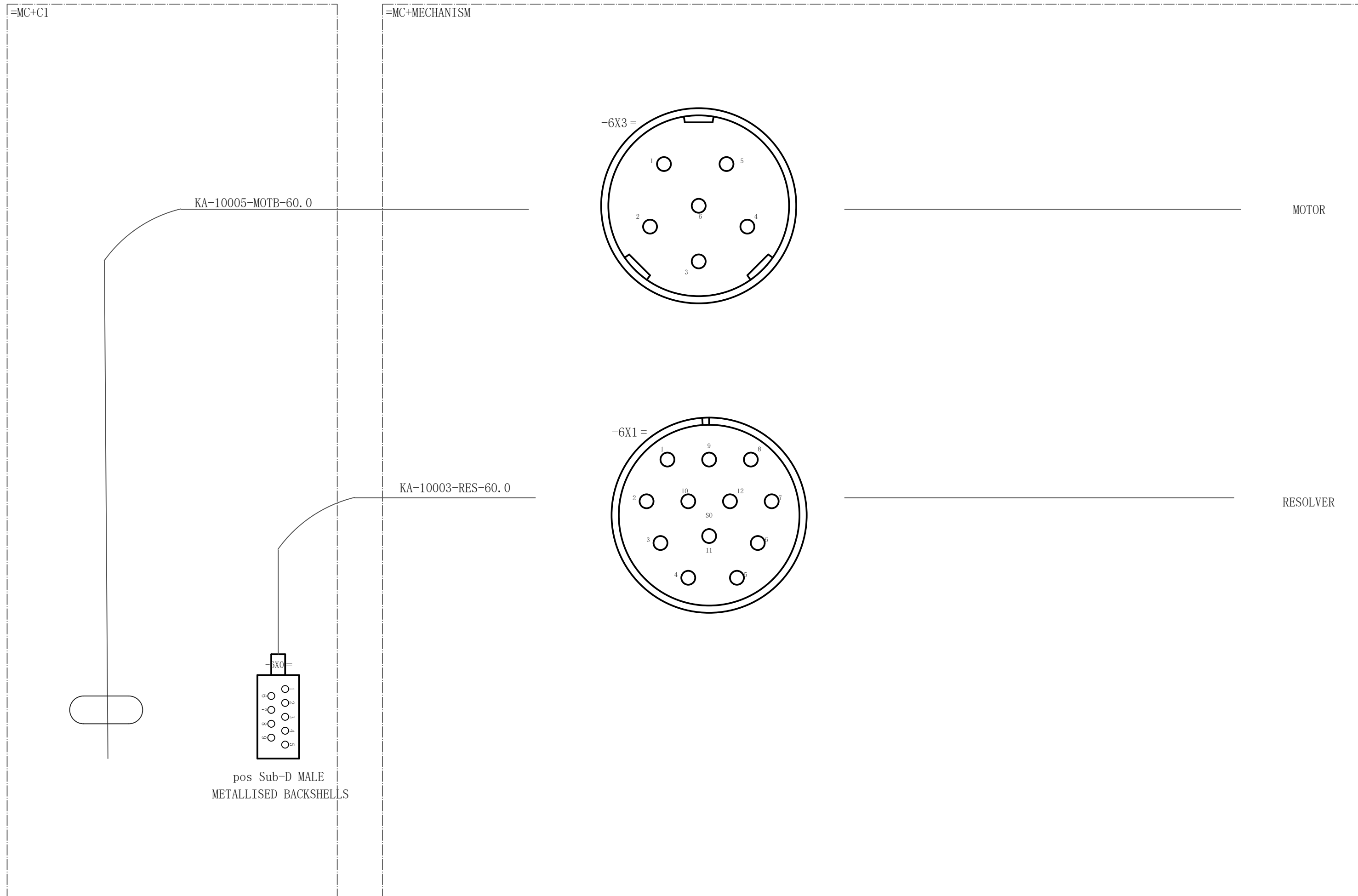
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| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | | Project number 3DQJT-MC |  | MOTOR - RESOLVER - CABLE TH 2 | | Functional assignment | | =CABLE | |
| | | | I. S Machines Control system-JETTER | | Drawing number | | | | | Place of installation | | +CR |
| | | | | | | | | | | Version | | page 6. a |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | | Chkd ZHYU | Modification date 2025/1/11 | | | | pages 18 Total 45 |

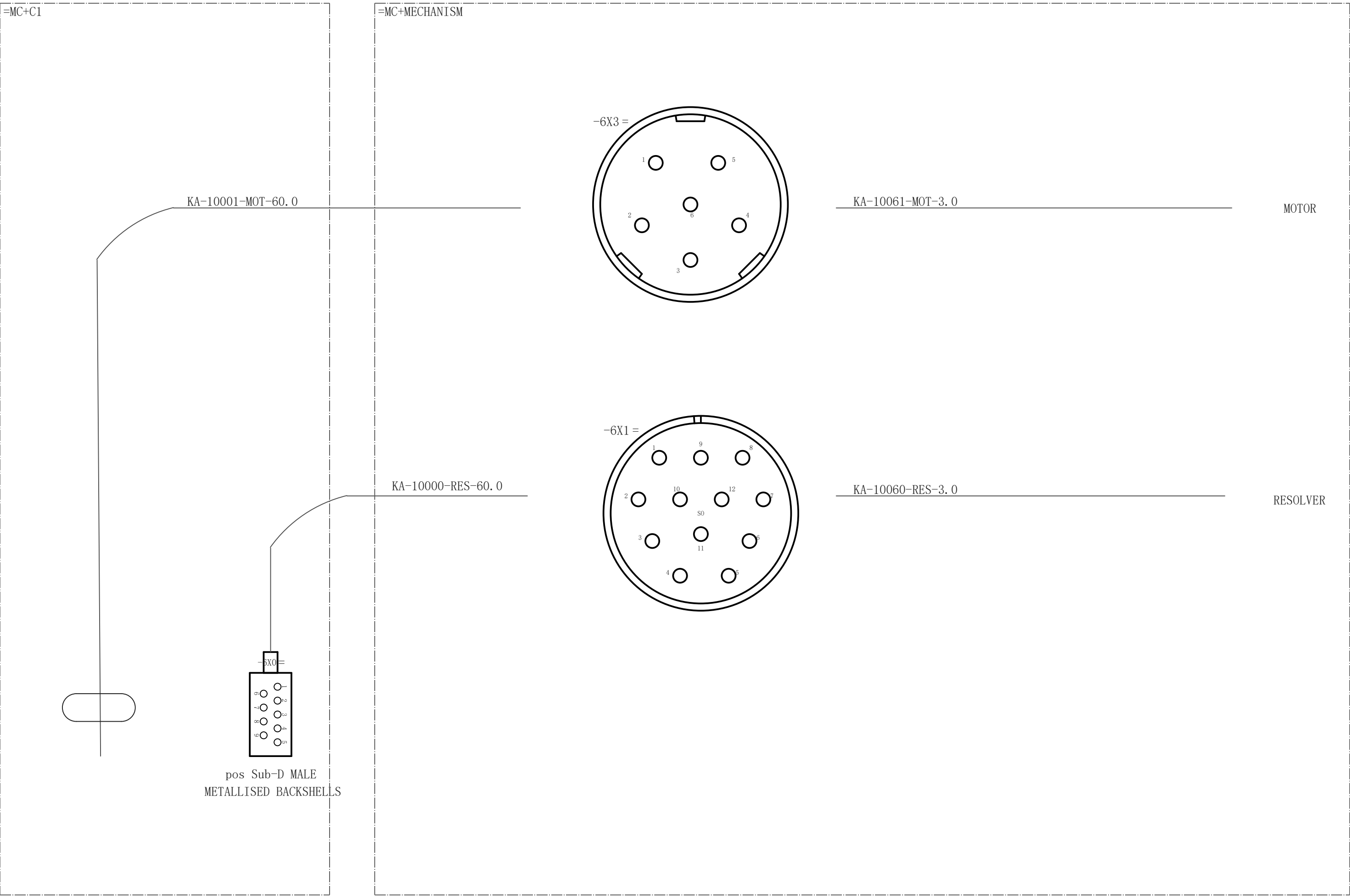
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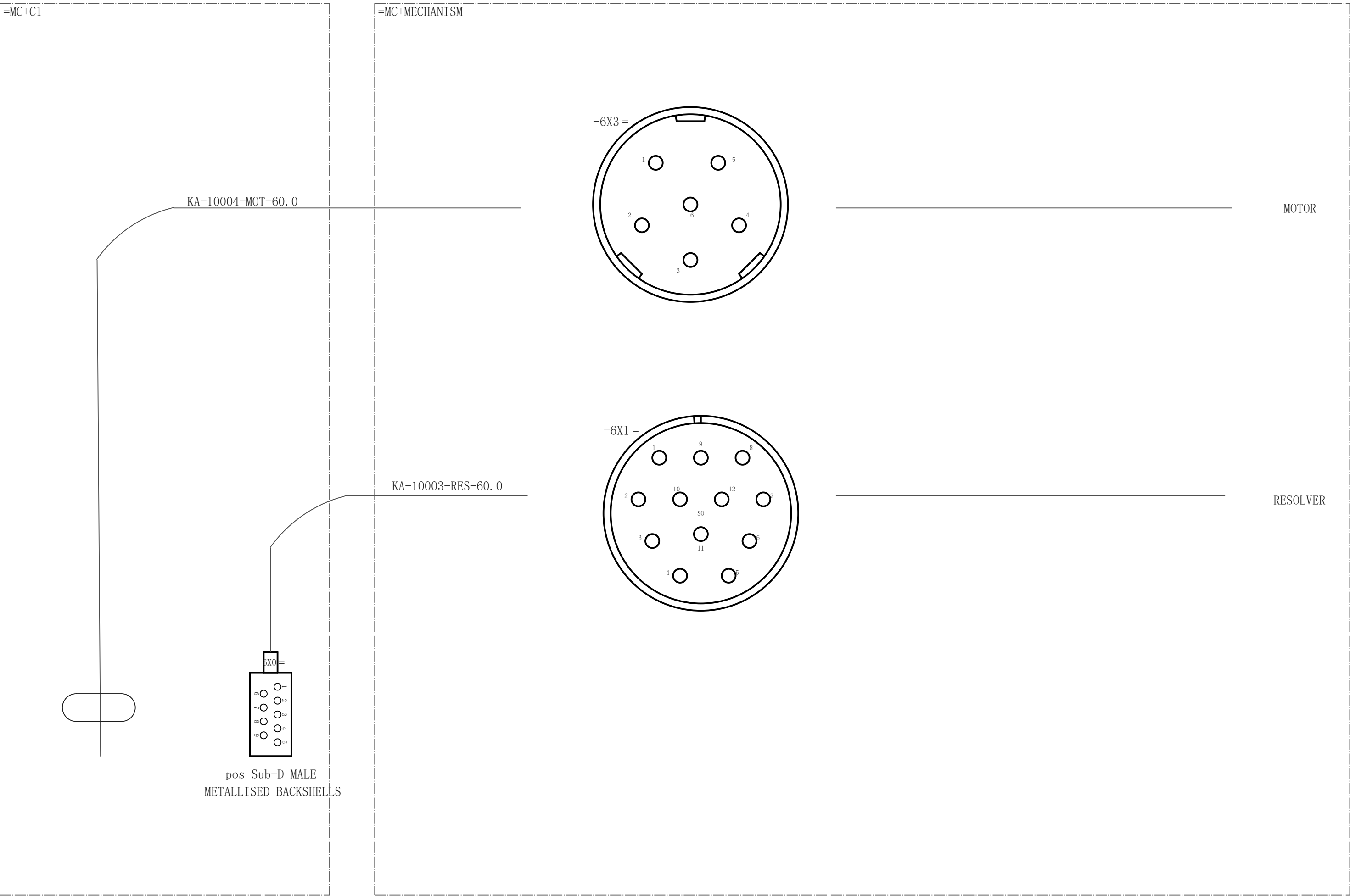
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| Modification | Date | Name | Project name 3DQJT-MC-V2. 241001-UGC | | Project number 3DQJT-MC |  | MOTOR - RESOLVER - CABLE FP | | Functional assignment | | =CABLE |
| | | | I.S Machines Control system-JETTER | | Drawing number | | | Place of installation | | +CR | |
| | | | | | | | | Version | | page 7 | |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | | | Chkd ZHYU | Modification date 2025/1/11 | pages 19 Total 45 | |

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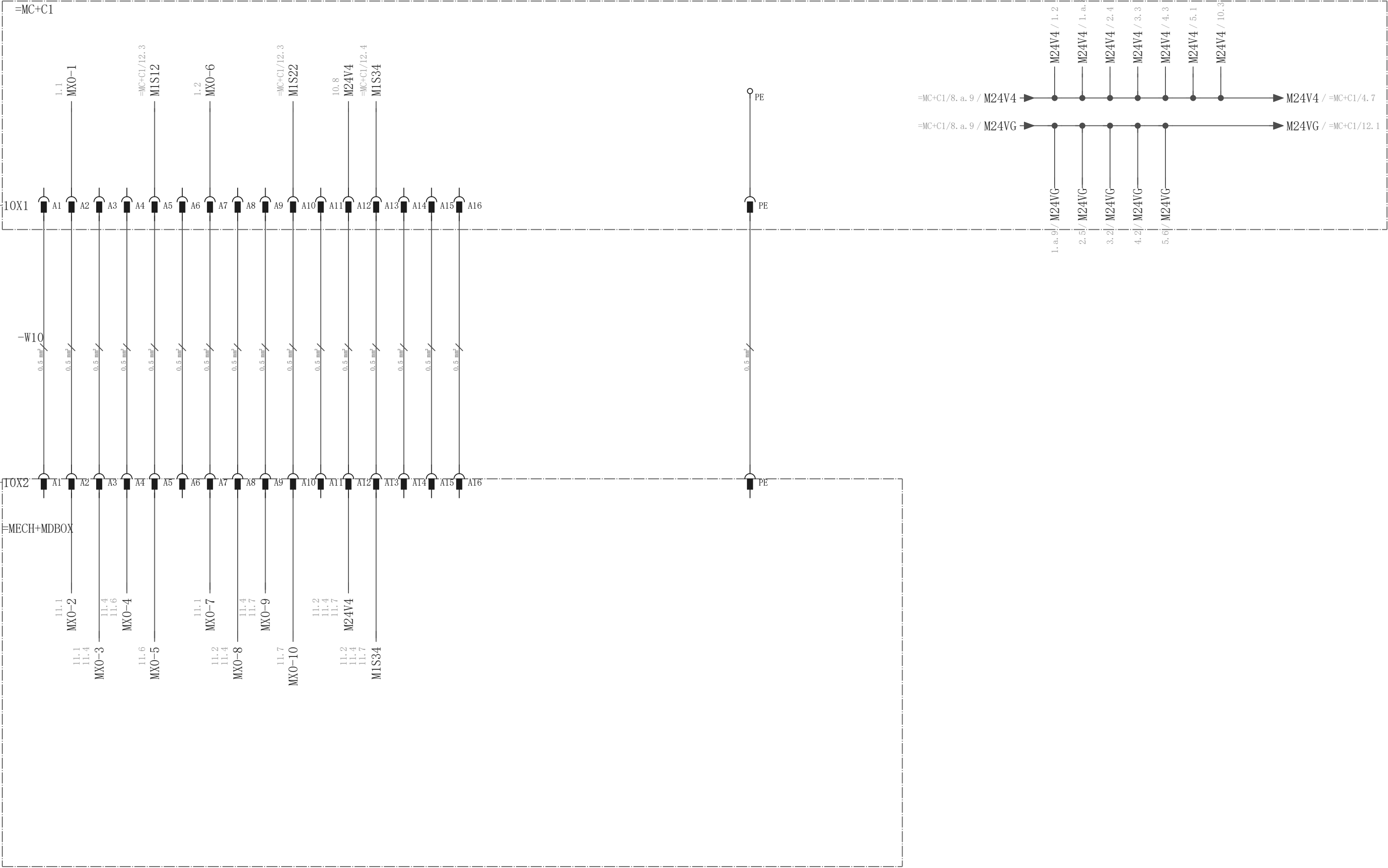
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| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | | Project number 3DQJT-MC |  | MOTOR - RESOLVER - CABLE SH | | Functional assignment | | =CABLE |
| | | | I. S Machines Control system-JETTER | | Drawing number | | | Place of installation | | +CR | |
| | | | | | | | | Version | | page 8 | |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | | Chkd ZHYU | Modification date 2025/1/11 | | | pages 20 Total 45 |

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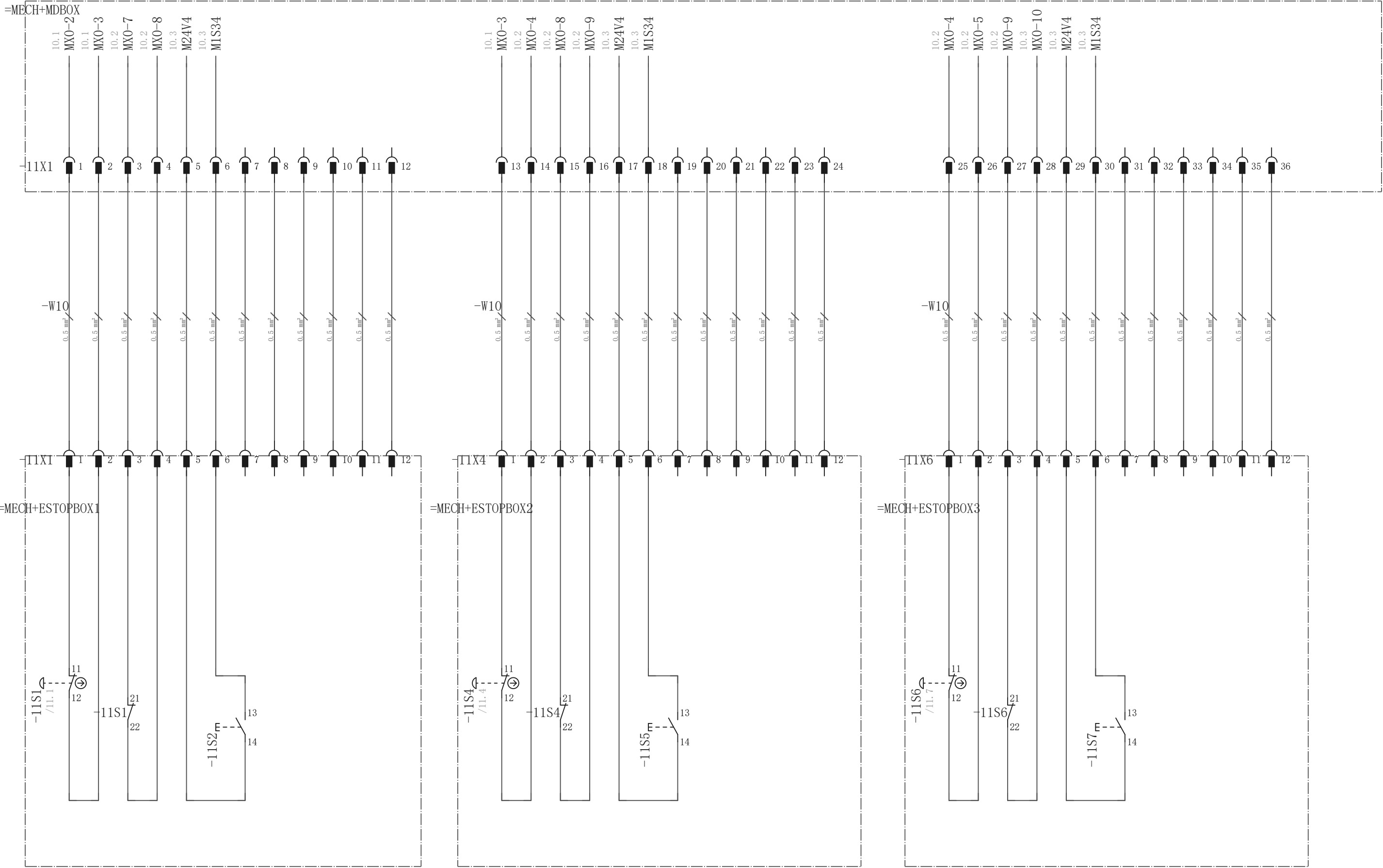
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| | | | I. S Machines Control system-JETTER | Drawing number | | | Place of installation | | +CR |
| | | | | | | | Version | | page 9 |
| | | | Founder ZHYU | Created on 2022/11/11 | | Approver | Chkd ZHYU | Modification date 2025/1/11 | pages 21 Total 45 |

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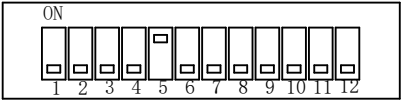
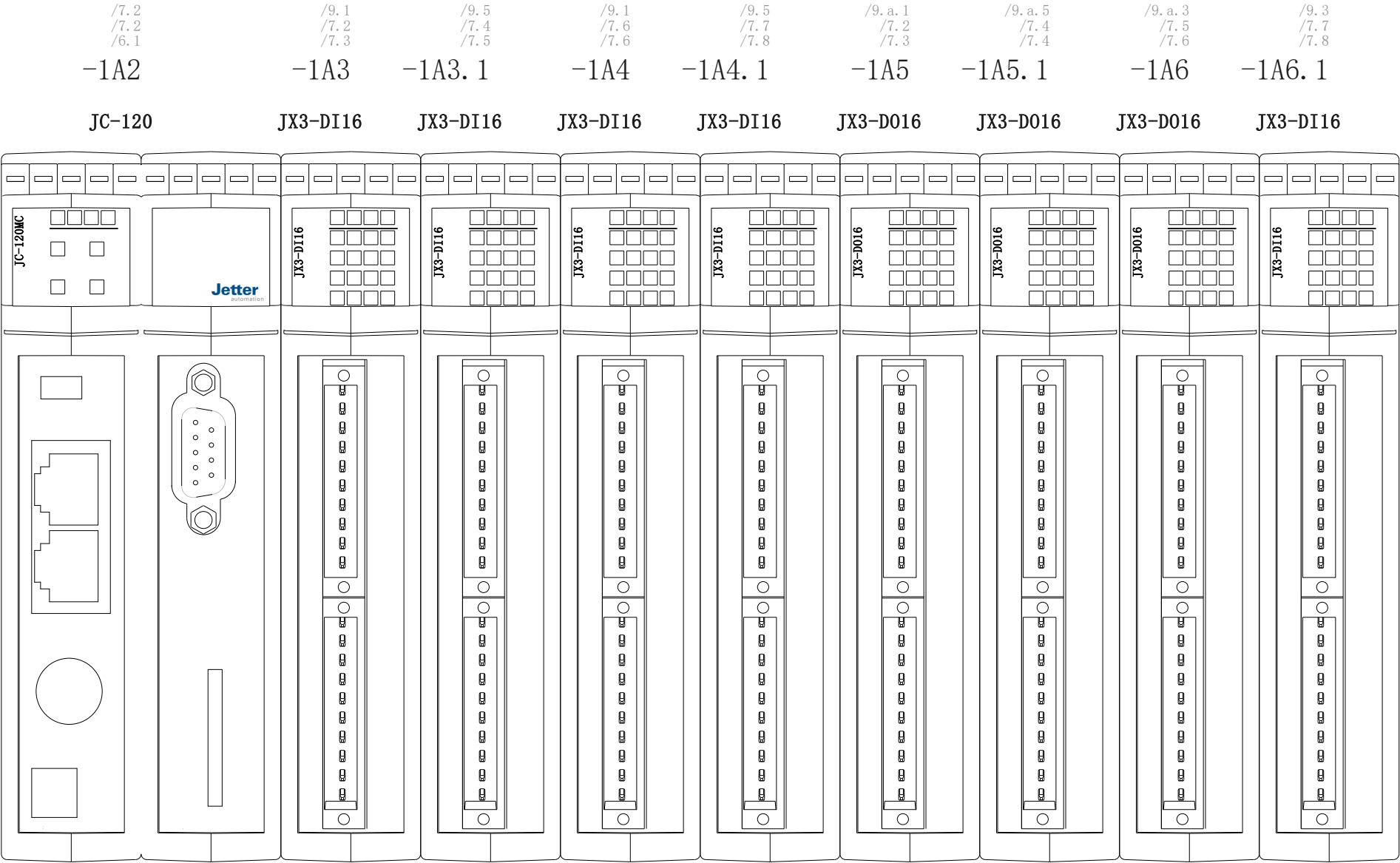
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| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | Project number 3DQJT-MC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | MD BOX | | Functional assignment | =CABLE |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +CR |
| | | | | Approver | | Chkd | ZHYU | Modification date 2025/1/22 | page 10 |
| | | | Founder ZHYU | Created on 2025/1/18 | | | | | pages 22 Total 45 |

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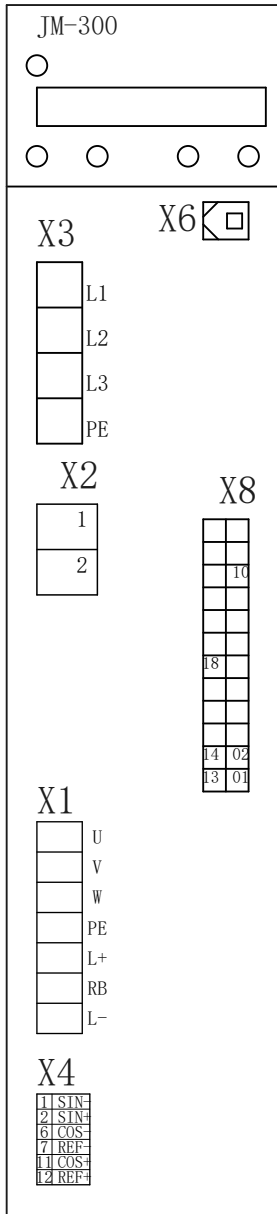


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| Modification | Date | Name | Project name 3DQJT-MC-V2.24I001-UGC | Project number 3DQJT-MC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | E-STOP BOX | | Functional assignment | =CABLE |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +CR |
| | | | Founder ZHYU | Created on 2025/1/18 | | Chkd | ZHYU | Version | page 11 |
| | | | | Approver | | Modification date | 2025/1/20 | | pages 23 Total 45 |

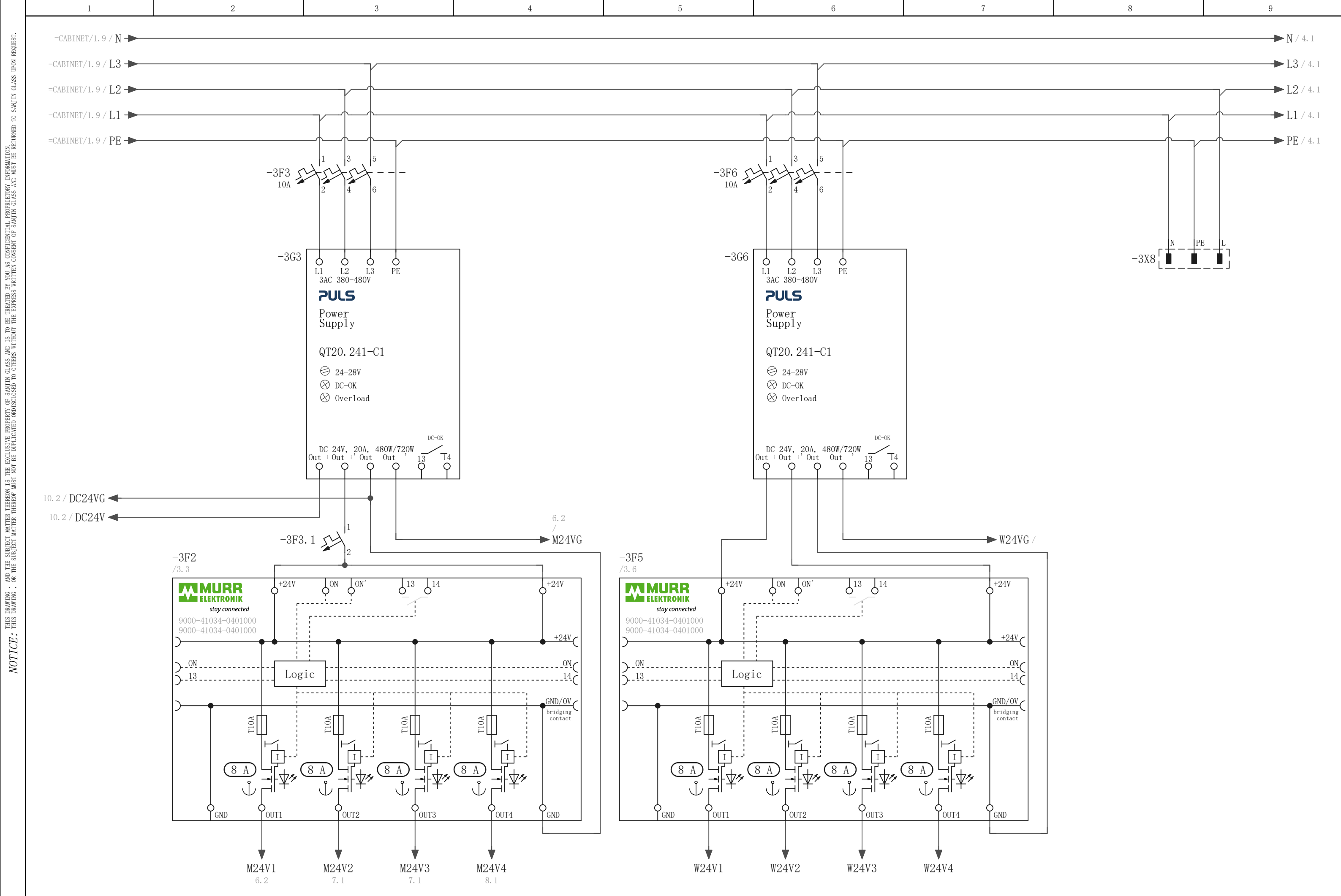
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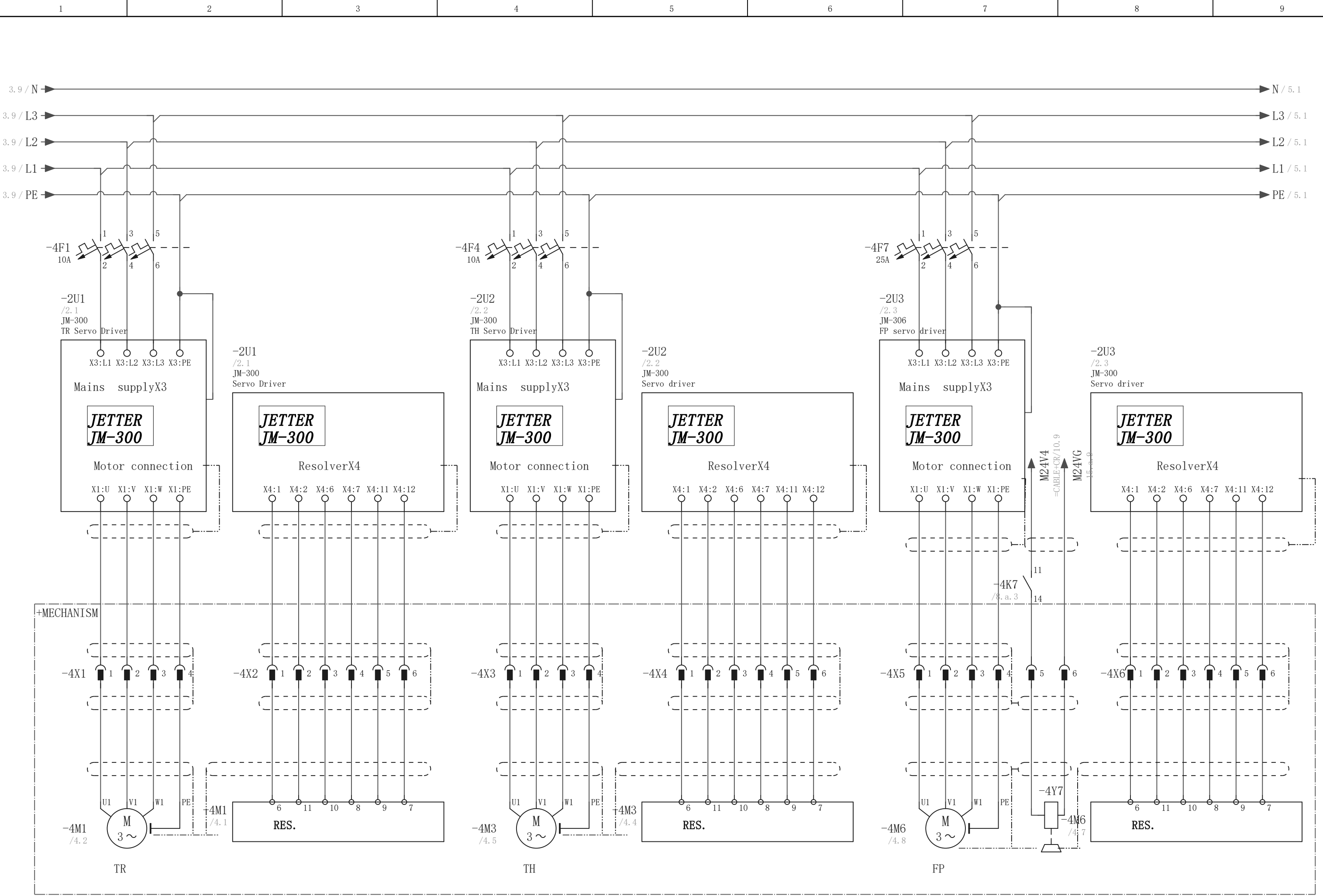


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| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | | Project number 3DQJT-MC |  | OVERALL VIEW AXIS 1-6 | | Functional assignment | | =MC |
| | | | I. S Machines Control system-JETTER | | Drawing number | | | | Place of installation | | +C1 |
| | | | | | | | | | Version | | page 2 |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | | Chkd ZHYU | Modification date 2025/1/11 | | | pages 25 Total 45 |

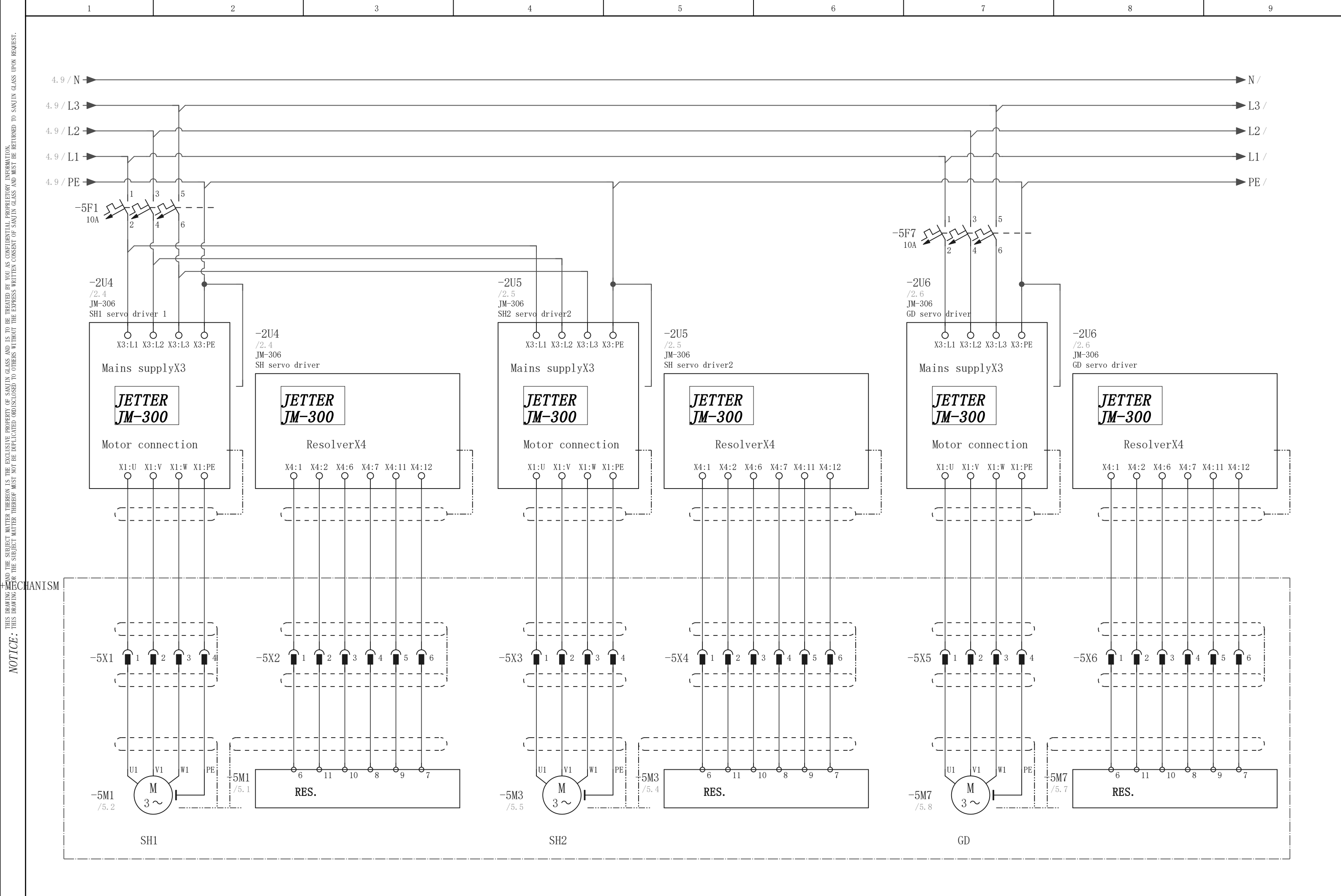


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| | | | I. S Machines Control system-JETTER | | Drawing number | | Place of installation | +C1 | | |
| | | | | | | | Version | page 3 | | |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | | Chkd ZHYU | Modification date 2025/1/22 | | pages 26 Total 45 |

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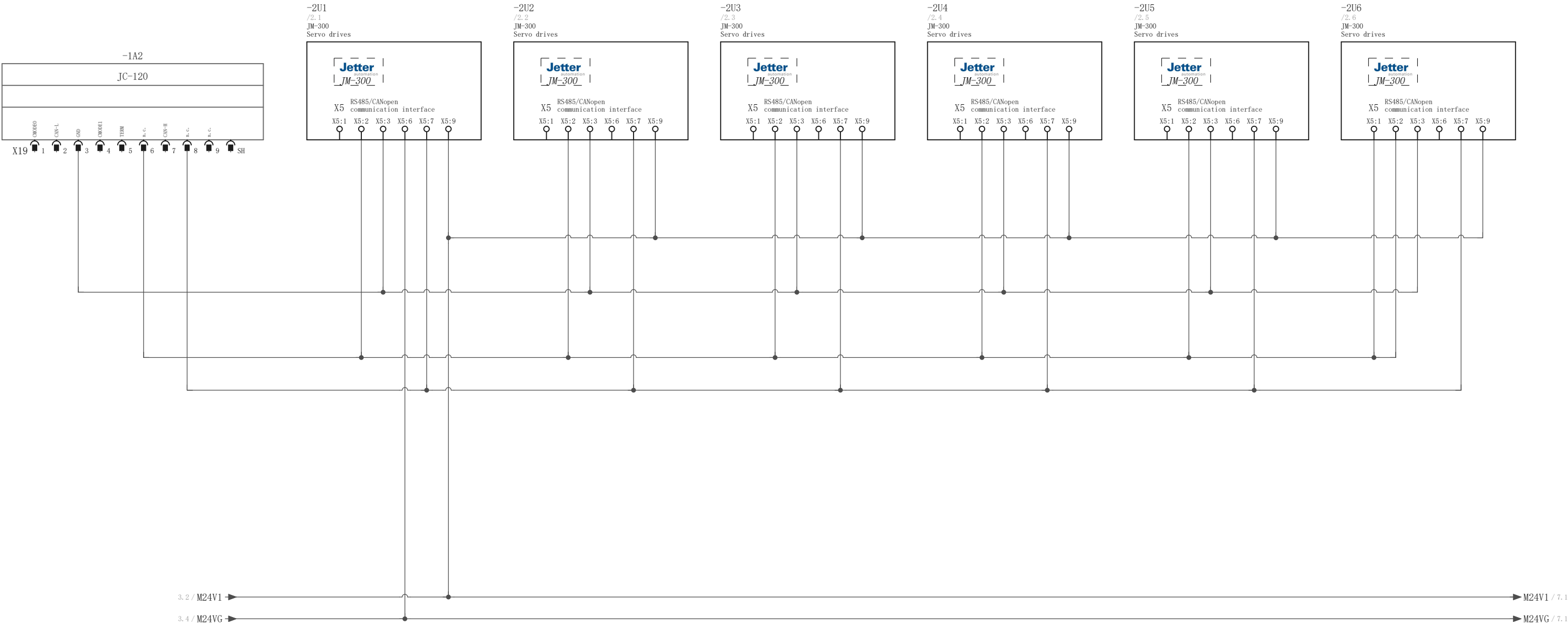


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| Modification | Date | Name | Project name 3DQJT-MC-V2.24I001-UGC | Project number 3DQJT-MC | SANJIN Bucher Emhart Glass | AXIS 1-3 | | Functional assignment | =MC |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +C1 |
| | | | Founder ZHYU | Created on 2022/11/11 | | Chkd | ZHYU | Modification date 2025/4/25 | page 4 |
| | | | | Approver | | | | | pages 27 Total 45 |

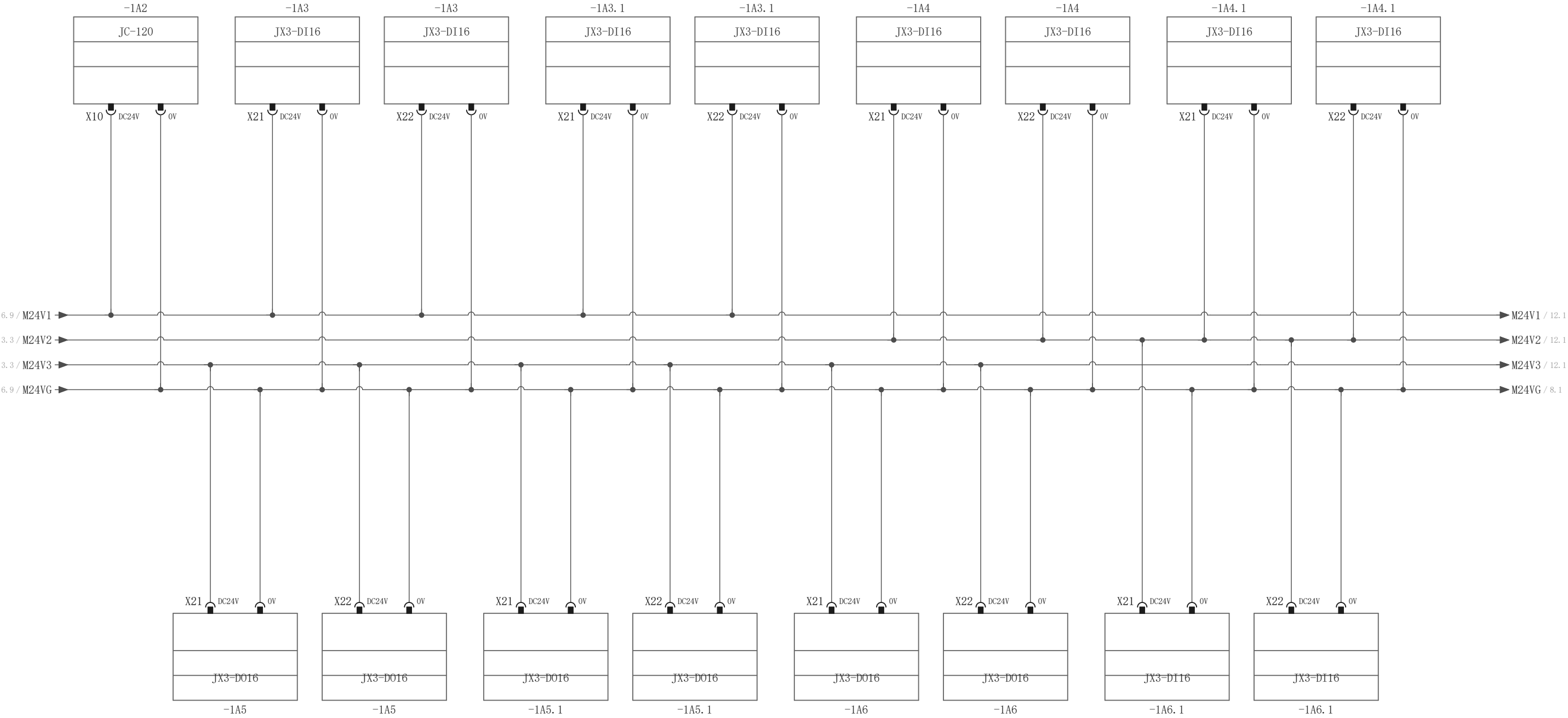


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| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | Project number 3DQJT-MC | SANJIN Bucher Emhart Glass | AXIS 4-6 | | Functional assignment | =MC |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +C1 |
| | | | Founder ZHYU | Created on 2022/11/11 | | | | Version | page 5 |
| | | | | Approver | | Chkd ZHYU | Modification date 2025/4/25 | | pages 28 Total 45 |

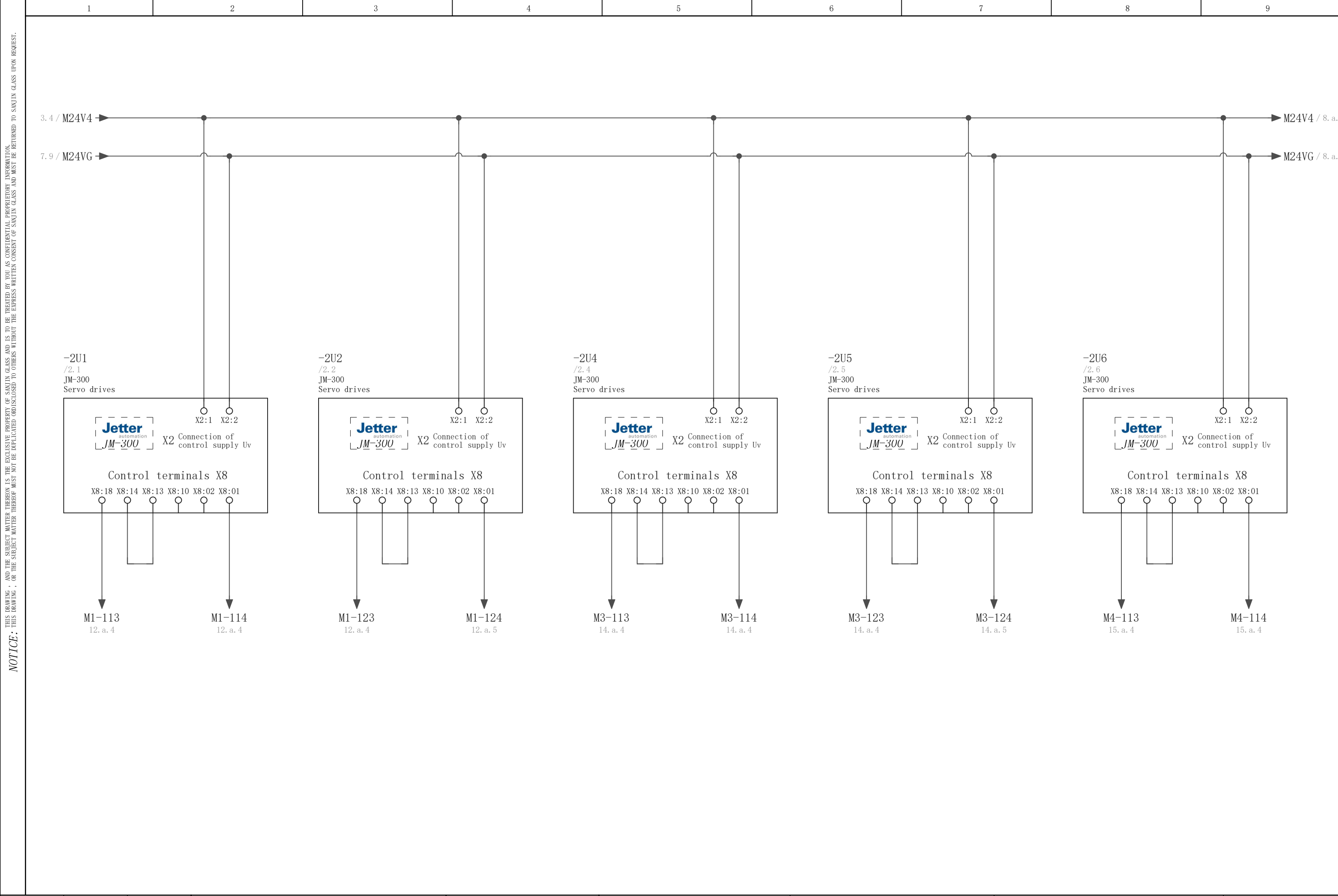
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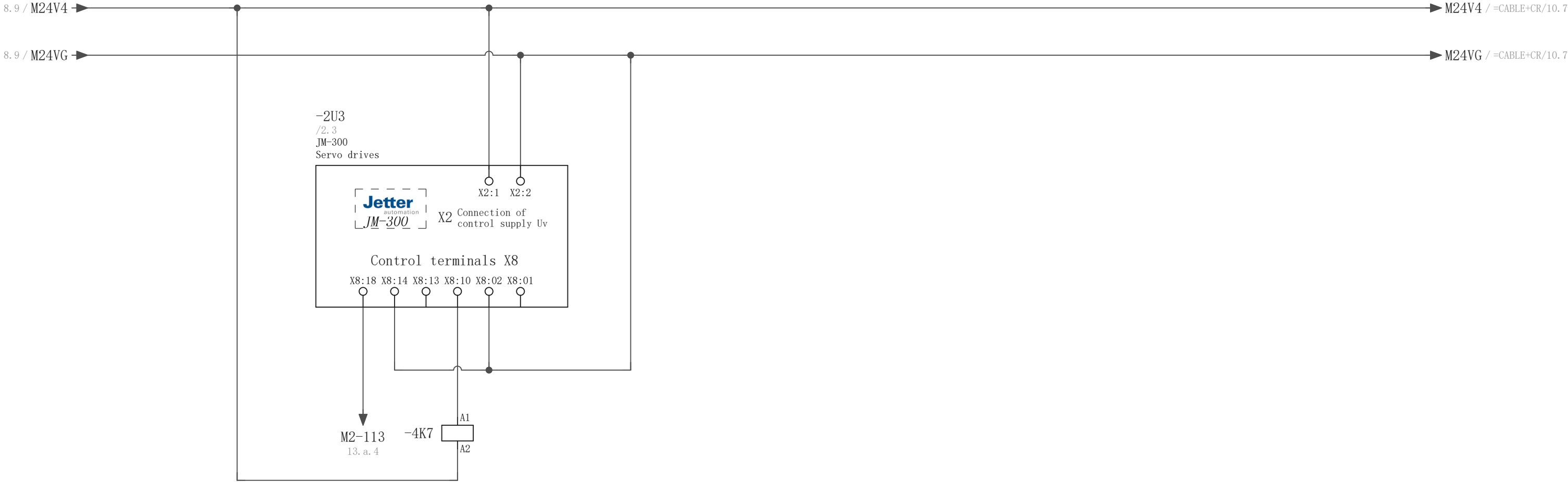
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| Modification | Date | Name | Project name 3DQJT-MC-V2.24I001-UGC | | Project number | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | 24VDC CONTROL | | Functional assignment | =MC |
| | | | I.S Machines Control system-JETTER | | 3DQJT-MC | | | Place of installation | +C1 | |
| | | | | | Drawing number | | | Version | page 7 | |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | | Chkd ZHYU | Modification date 2025/1/22 | pages 30 Total 45 | |



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|--------------|------|------|-------------------------------------|-------------------------|--|--------------------------|-----------------------------|-----------------------|-------------------|
| Modification | Date | Name | Project name 3DQJT-MC-V2.24I001-UGC | Project number 3DQJT-MC | <div>SANJIN</div> <div>Bucher Emhart Glass</div> | DRIVER CONTROL 1, 2, 4-6 | | Functional assignment | =MC |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +C1 |
| | | | | | | | | Version | page 8 |
| | | | Founder ZHYU | Created on 2022/11/11 | | Chkd ZHYU | Modification date 2025/1/22 | | pages 31 Total 45 |

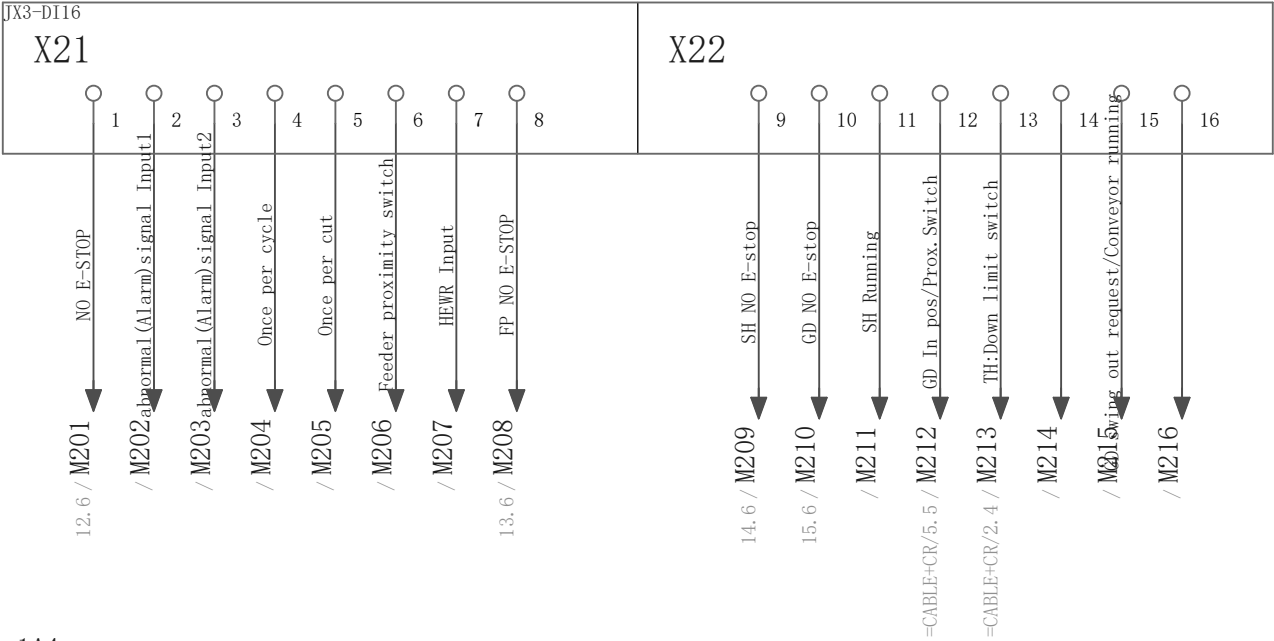
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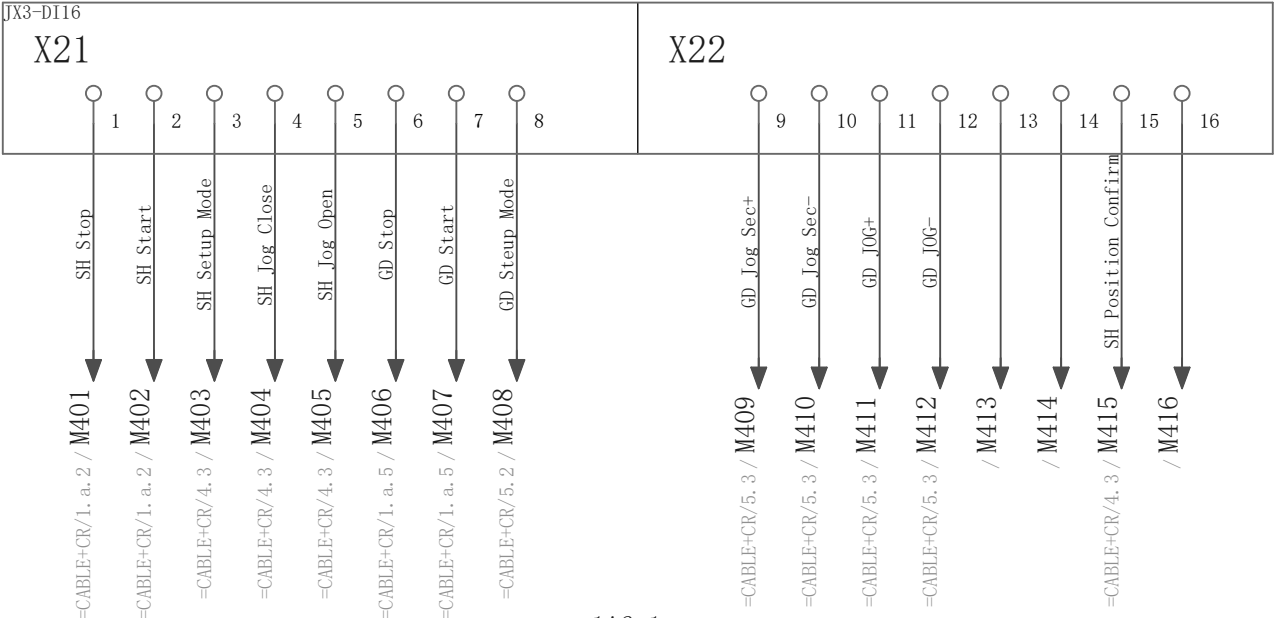
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|--------------|------|------|-------------------------------------|-------------------------|------------------|-----------------------|-----------------------------|-------------------|
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| | | | I.S Machines Control system-JETTER | Drawing number | | Place of installation | | +C1 |
| | | | | | | Version | | page 8. a |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | Chkd ZHYU | Modification date 2025/1/22 | pages 32 Total 45 |

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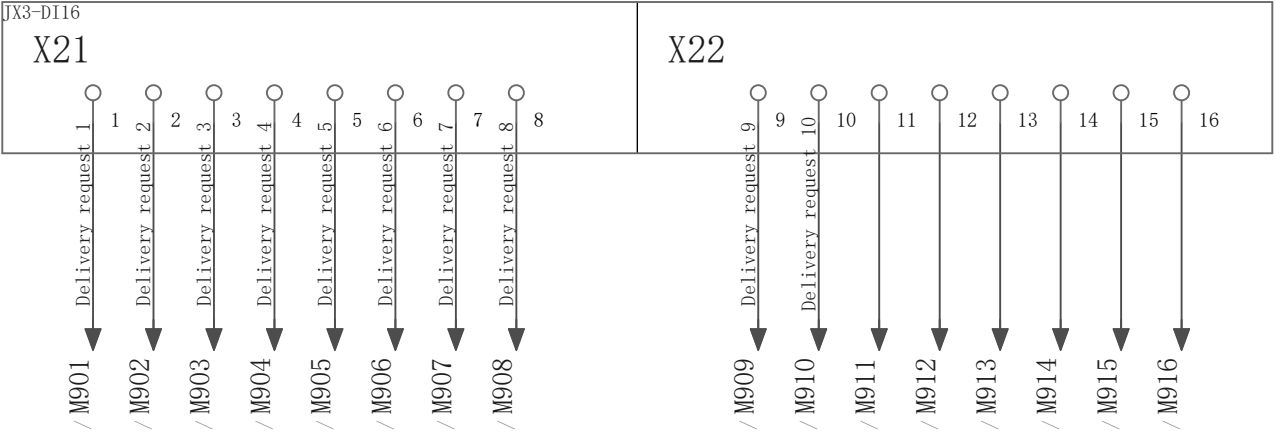
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JX3-DI16
Input module



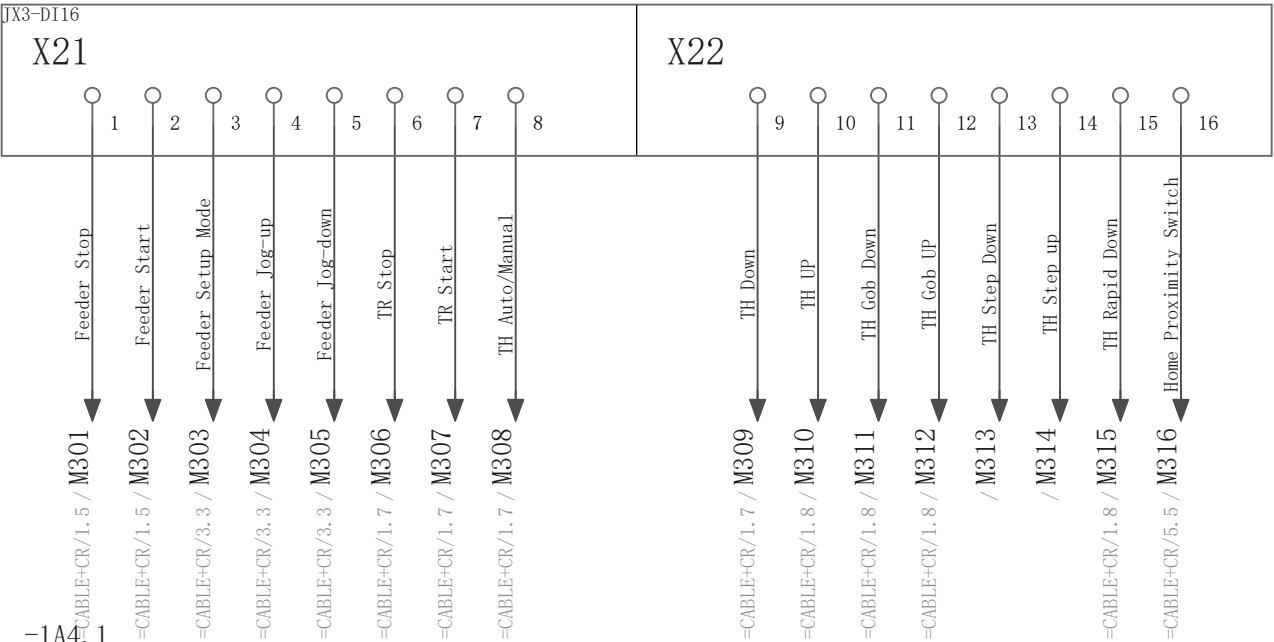
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Input module



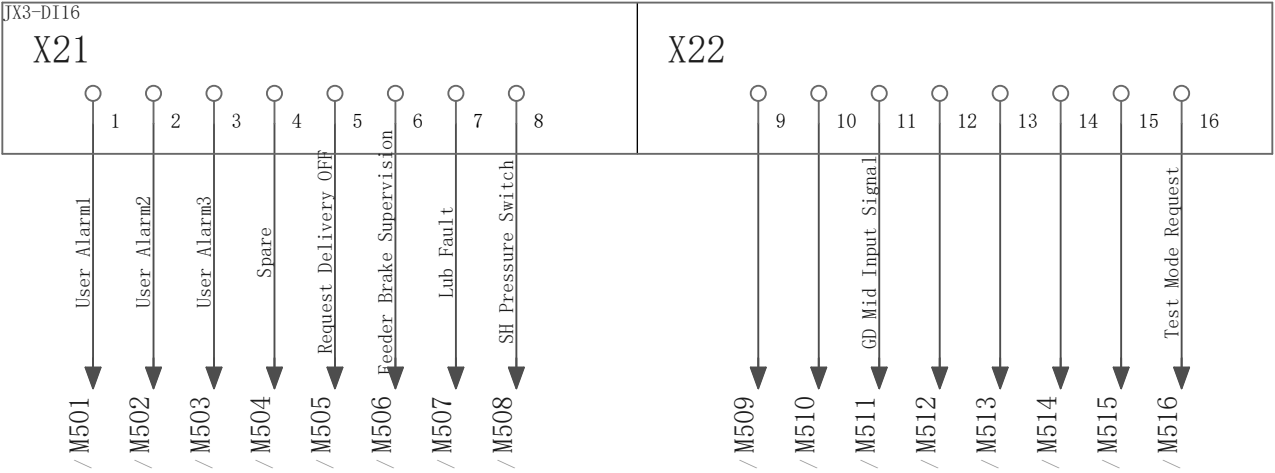
-1A6.1
/1.6
JX3-DI16
Input module



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/1.3
JX3-DI16
Input module



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JX3-DI16
Input module

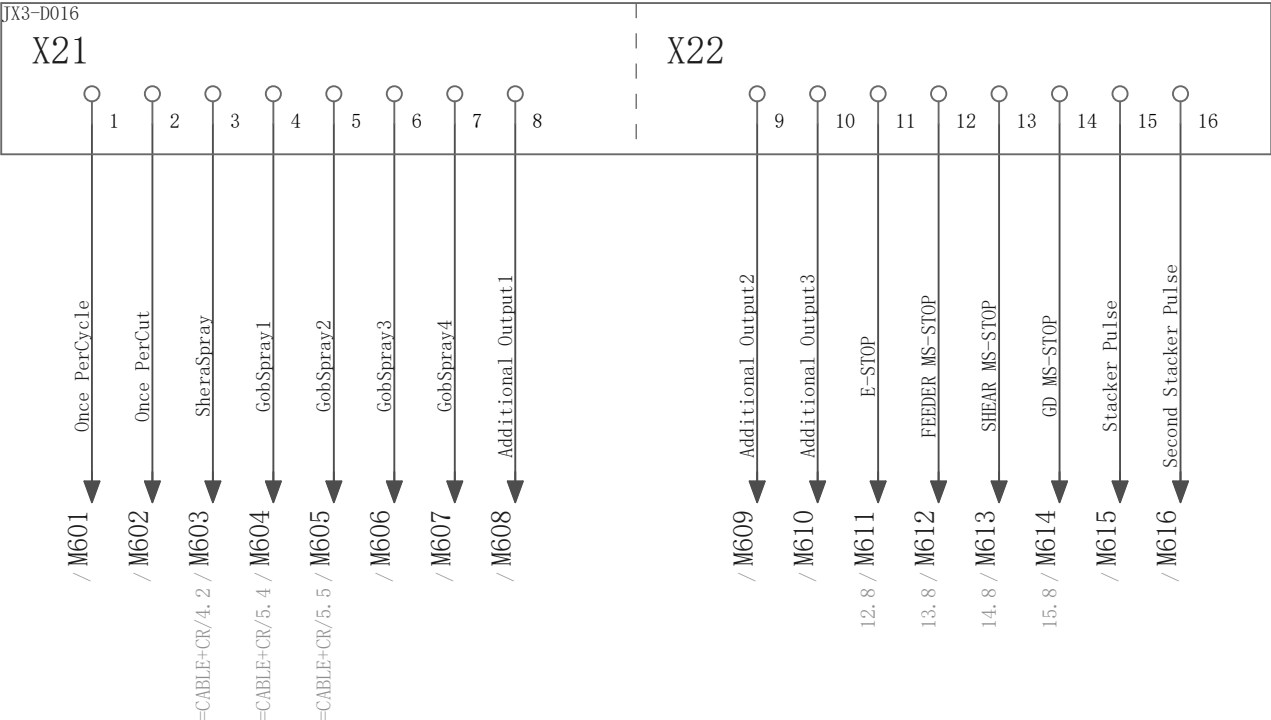


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| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | Project number 3DQJT-MC | PLC Input | Functional assignment | | =MC |
| | | | I.S Machines Control system-JETTER | Drawing number | | Place of installation | | +C1 |
| | | | Founder ZHYU | Created on 2022/11/11 | | Version | | page 9 |
| | | | | Approver | Chkd ZHYU | Modification date 2025/1/20 | pages 33 Total 45 | |

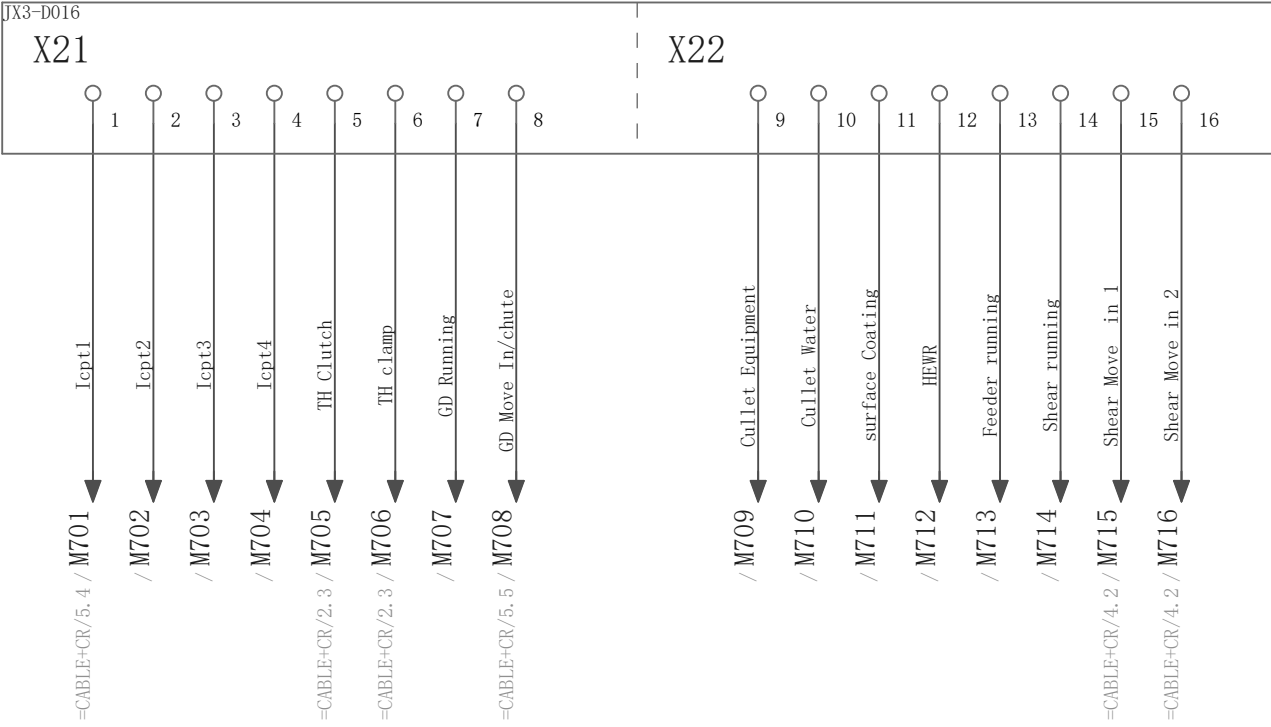


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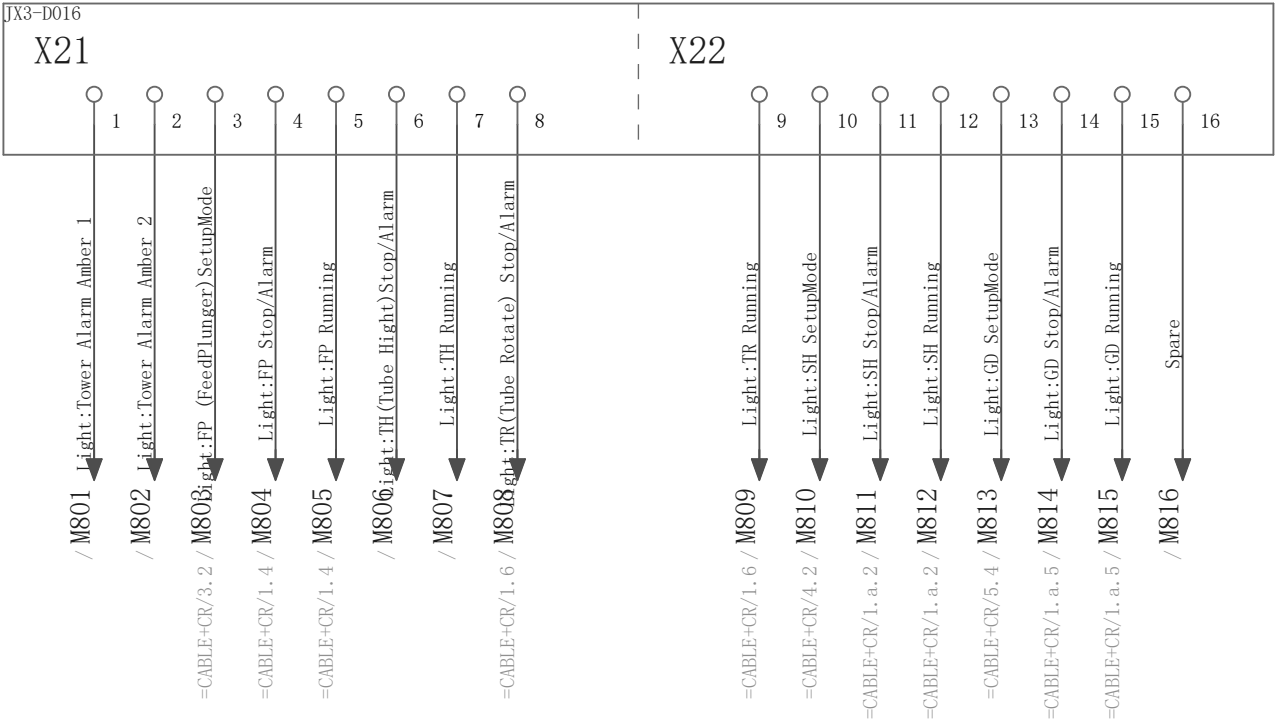
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JX3-D016
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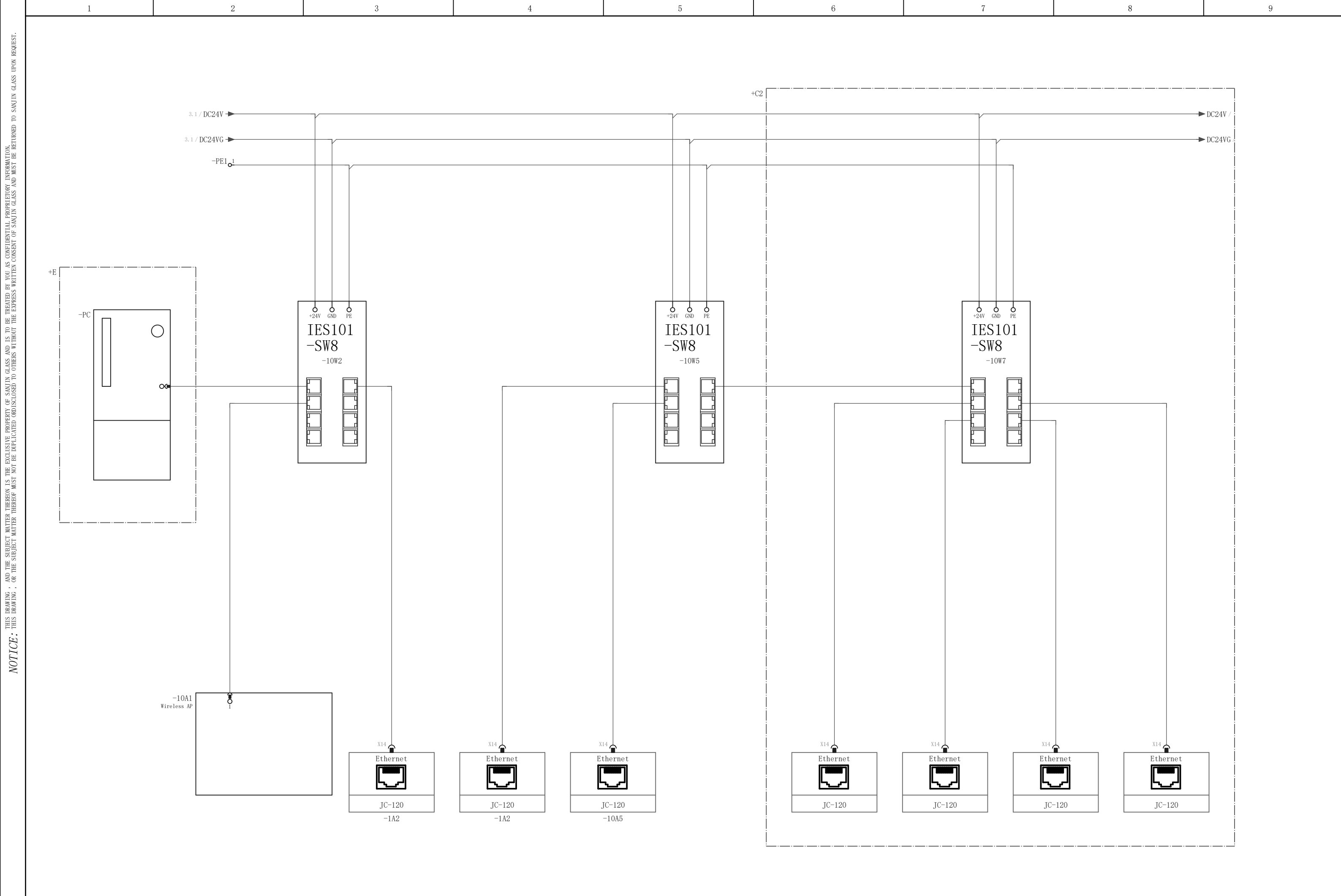


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JX3-D016
Output module



-1A6
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JX3-D016
Output module

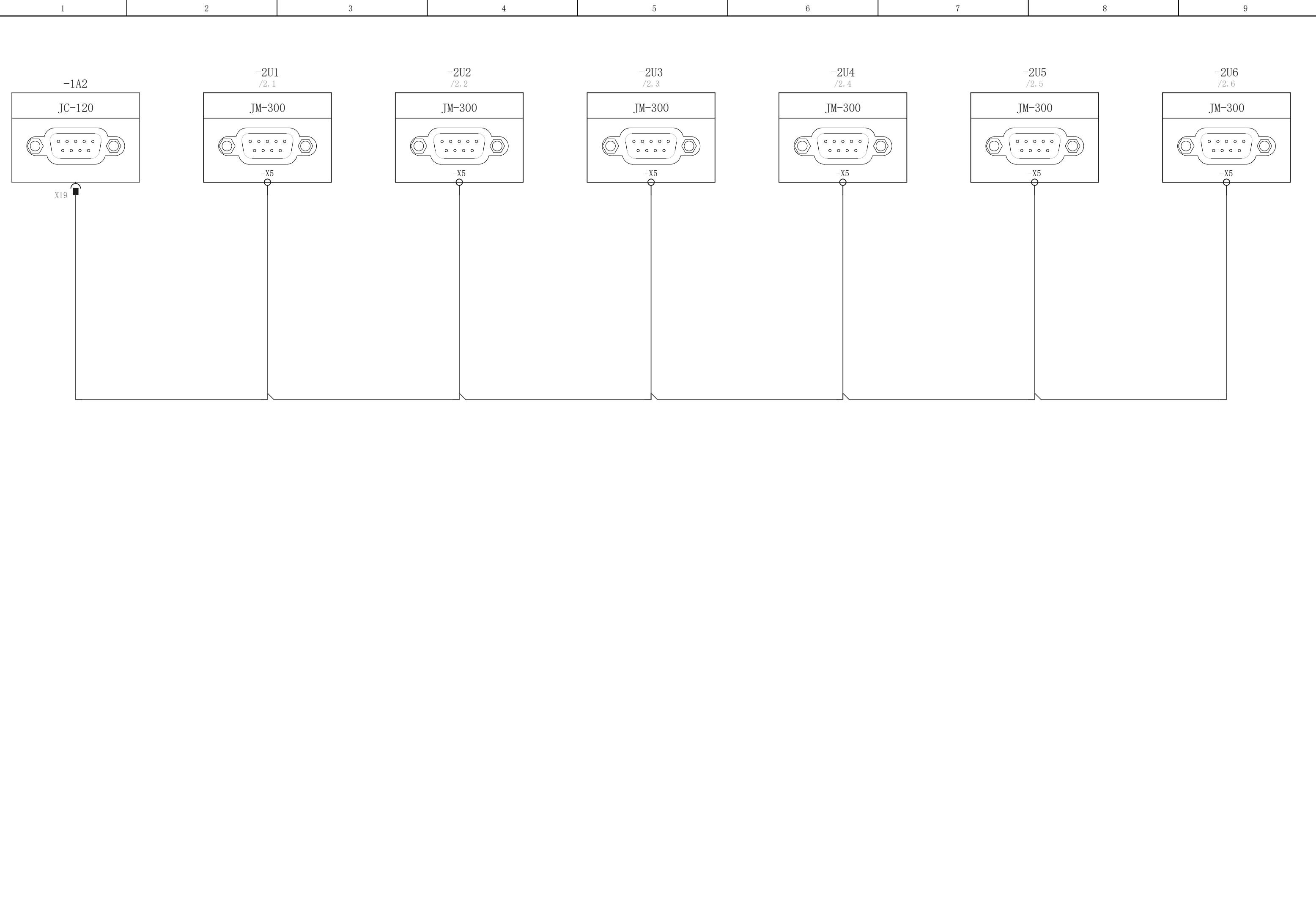




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|--------------|------|------|-------------------------------------|-----------------------|-------------------------|--|------------------|-----------------------------|-----------------------|-------------------|
| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | | Project number 3DQJT-MC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | RAIL SWITCH AXIS | | Functional assignment | =MC |
| | | | I. S Machines Control system-JETTER | | Drawing number | | | Place of installation | +C1 | |
| | | | | | | | | Version | page 10 | |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | | Chkd ZHYU | Modification date 2025/1/21 | | pages 35 Total 45 |

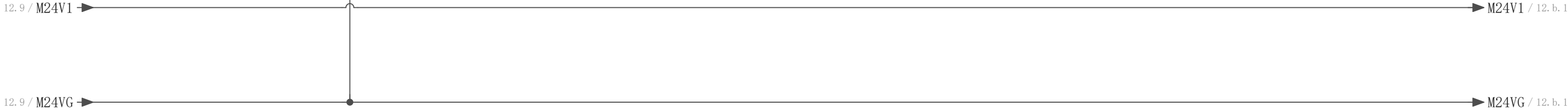
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|--------------|------|------|-------------------------------------|-------------------------|--|------------------------|-----------------------------|-----------------------|-------------------|
| Modification | Date | Name | Project name 3DQJT-MC-V2.24I001-UGC | Project number 3DQJT-MC | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | CAN communication line | | Functional assignment | =MC |
| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +C1 |
| | | | | | | | | Version | page 11 |
| | | | Founder ZHYU | Created on 2022/11/11 | Approver | Chkd ZHYU | Modification date 2025/1/11 | | pages 36 Total 45 |

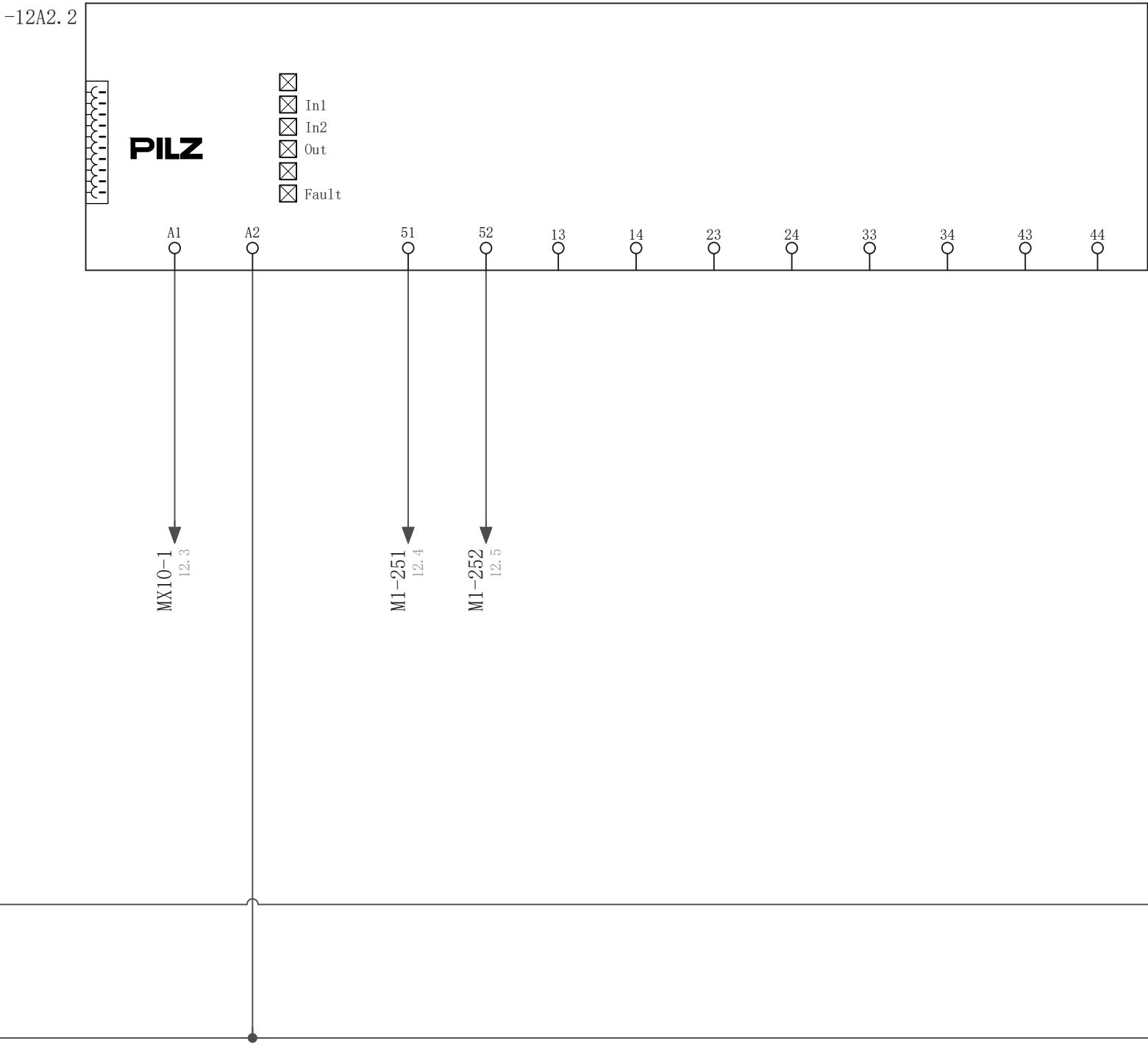


SANJIN
Bucher Emhart Glass

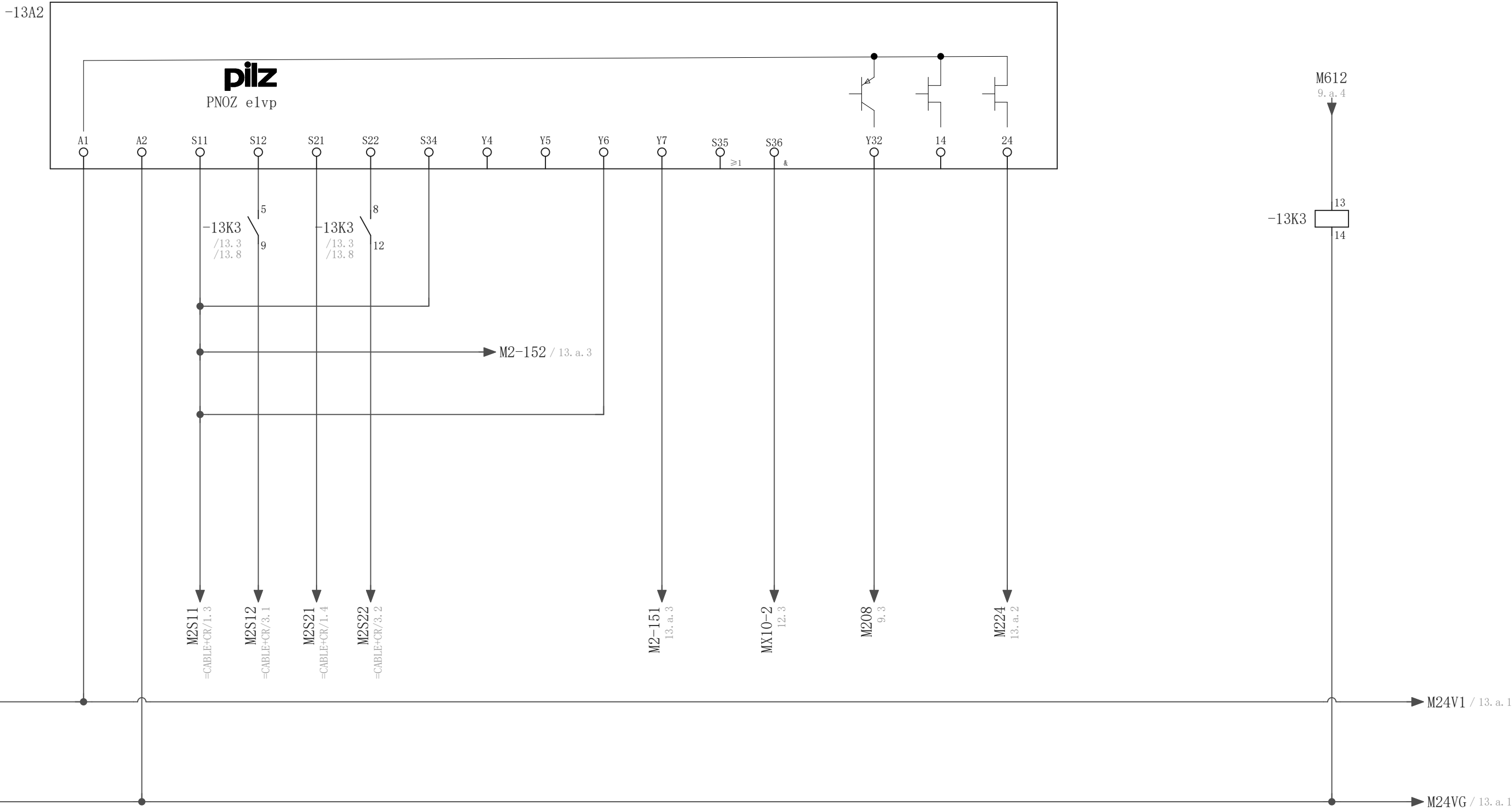


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| Modification | Date | Name | Project name 3DQJT-MC-V2. 241001-UGC | | Project number |  | PNOZ s7 M1-1 | | Functional assignment | | =MC | |
| | | | I. S Machines Control system-JETTER | | 3DQJT-MC | | | | | Place of installation | | +C1 |
| | | | | | Drawing number | | | | | Version | | page 12. a |
| | | | Founder ZHYU | Created on 2025/1/20 | Approver | | | Chkd ZHYU | Modification date 2025/1/22 | | pages 38 Total 45 | |

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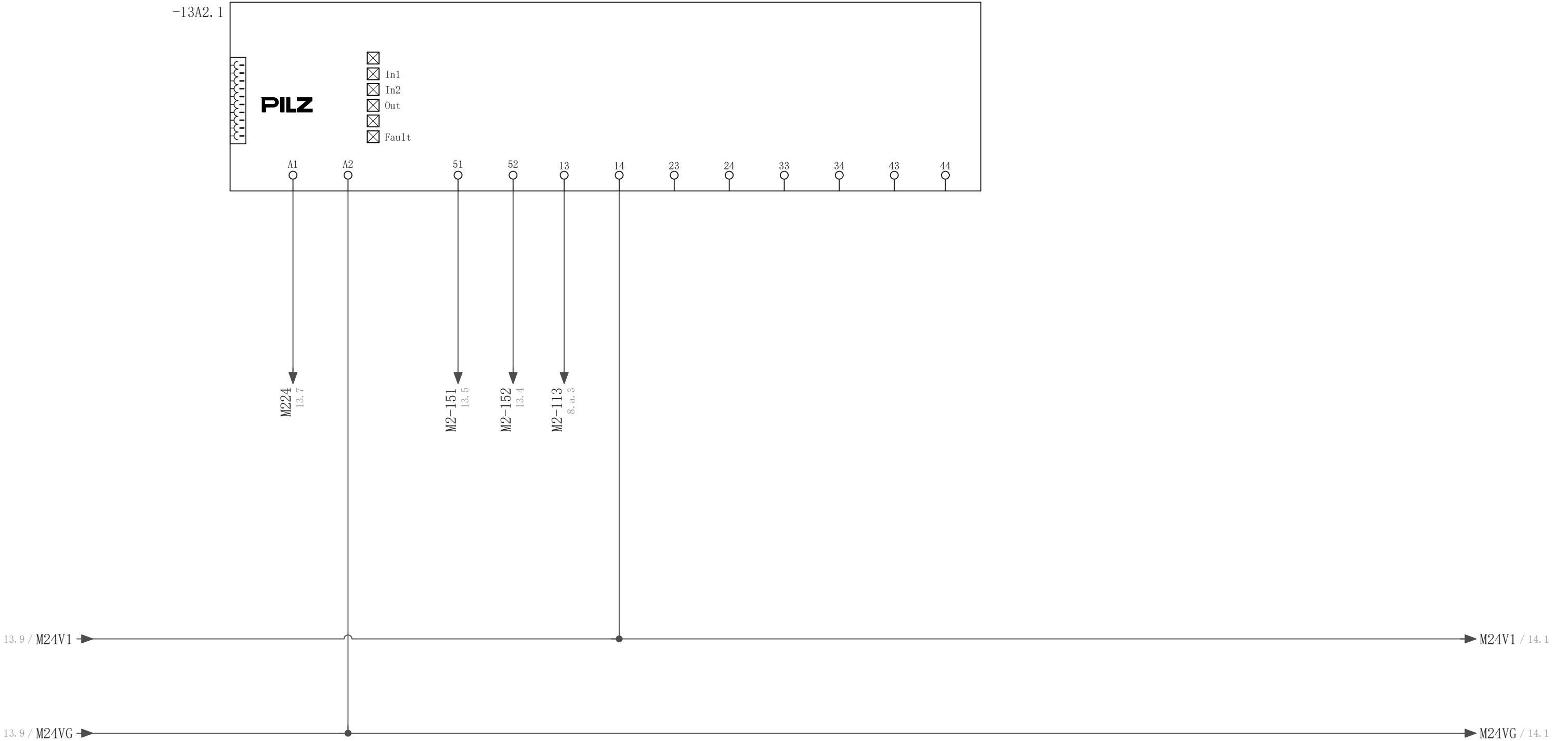


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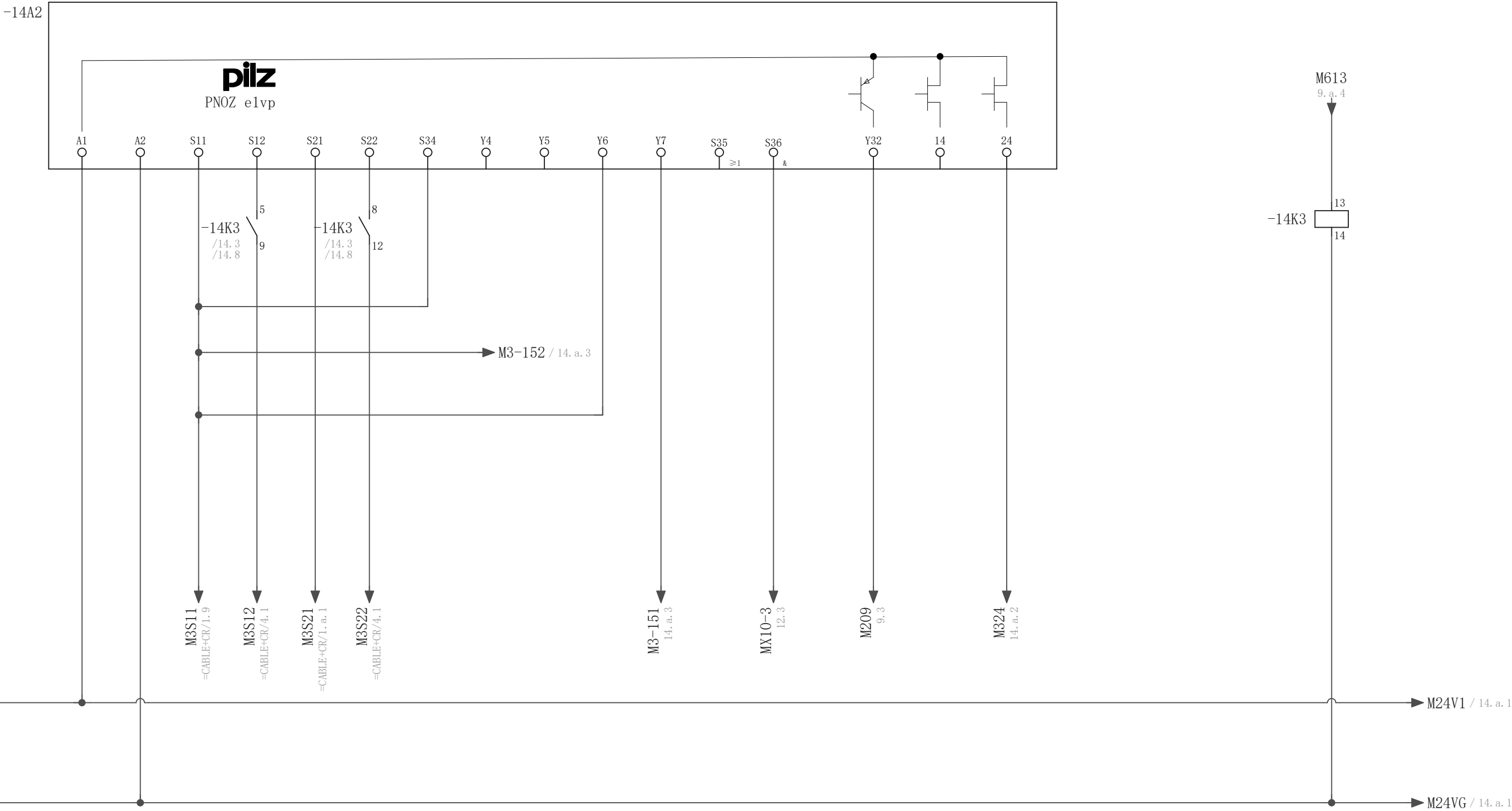
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| | | | I.S Machines Control system-JETTER | Drawing number | | | | Place of installation | +C1 |
| | | | | Approver | | | | Version | page 13 |
| | | | Founder ZHYU | Created on 2025/1/20 | | Chkd ZHYU | Modification date 2025/4/17 | | pages 40 Total 45 |

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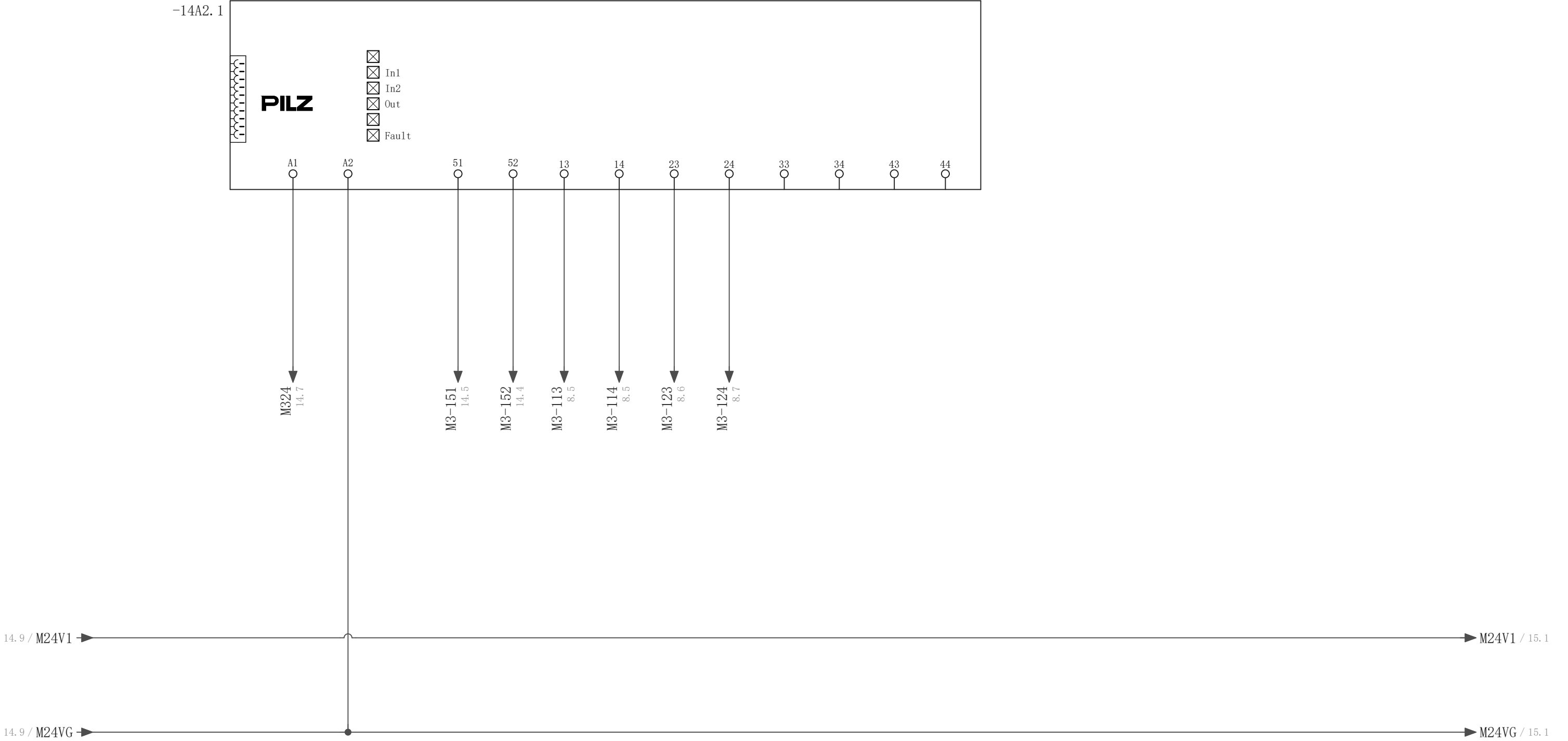


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|--------------|------|------|-------------------------------------|----------------------|----------------|--|--------------|-----------------------------|-----------------------|-------------------|
| Modification | Date | Name | Project name 3DQJT-MC-V2.24I001-UGC | | Project number | <div><div>SANJIN</div><div>Bucher Emhart Glass</div></div> | PNOZ s7 M2-1 | | Functional assignment | =MC |
| | | | I.S Machines Control system-JETTER | | 3DQJT-MC | | | Place of installation | +C1 | |
| | | | | | Drawing number | | | Version | page | 13. a |
| | | | Founder ZHYU | Created on 2025/1/21 | Approver | | Chkd ZHYU | Modification date 2025/4/17 | | pages 41 Total 45 |

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|--------------|------|------|-------------------------------------|----------------------|-------------------------|---|--------------|-----------------------------|-----------------------|-------------------|
| Modification | Date | Name | Project name 3DQJT-MC-V2.241001-UGC | | Project number 3DQJT-MC |  | PNOZ E1VP M4 | | Functional assignment | =MC |
| | | | I.S Machines Control system-JETTER | | Drawing number | | | | Place of installation | +C1 |
| | | | | | | | | | Version | page 15 |
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