



Zibo City, Shandong Province

Project description	I.S Machines Control system-JETTER
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Project number 3DQJT-SC

Manufacturer (company) Shandong Sanjin Glass Machinery Co. LTD

Path JETTER

Project name 3DQJT-SC-V2. 241001-UGC

Make

Place of installation

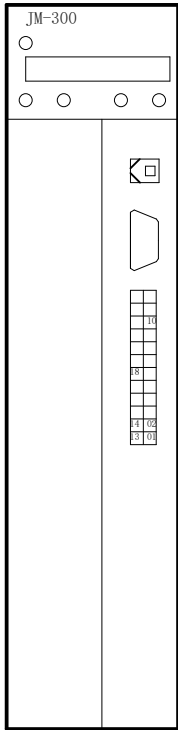
Responsible for project

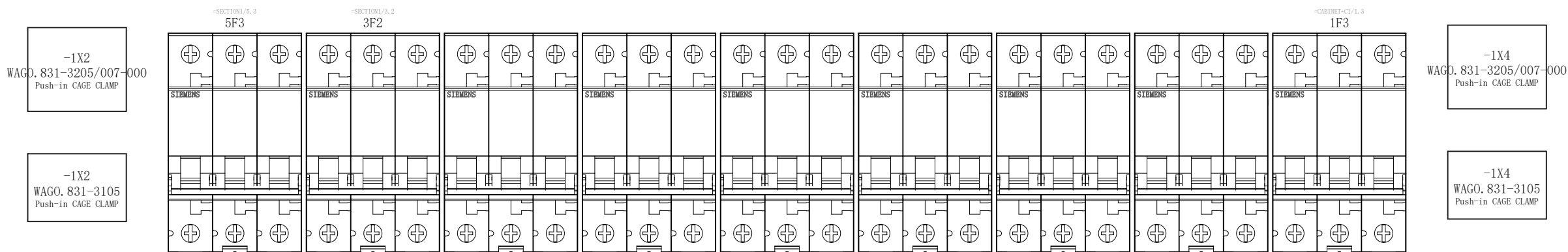
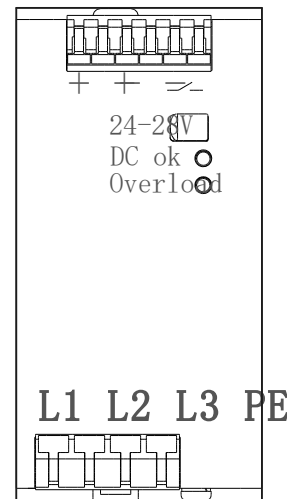
Created on 2022/11/9

Edit date 2025/1/24 From (abbreviation) ZHYU

Number of pages 51

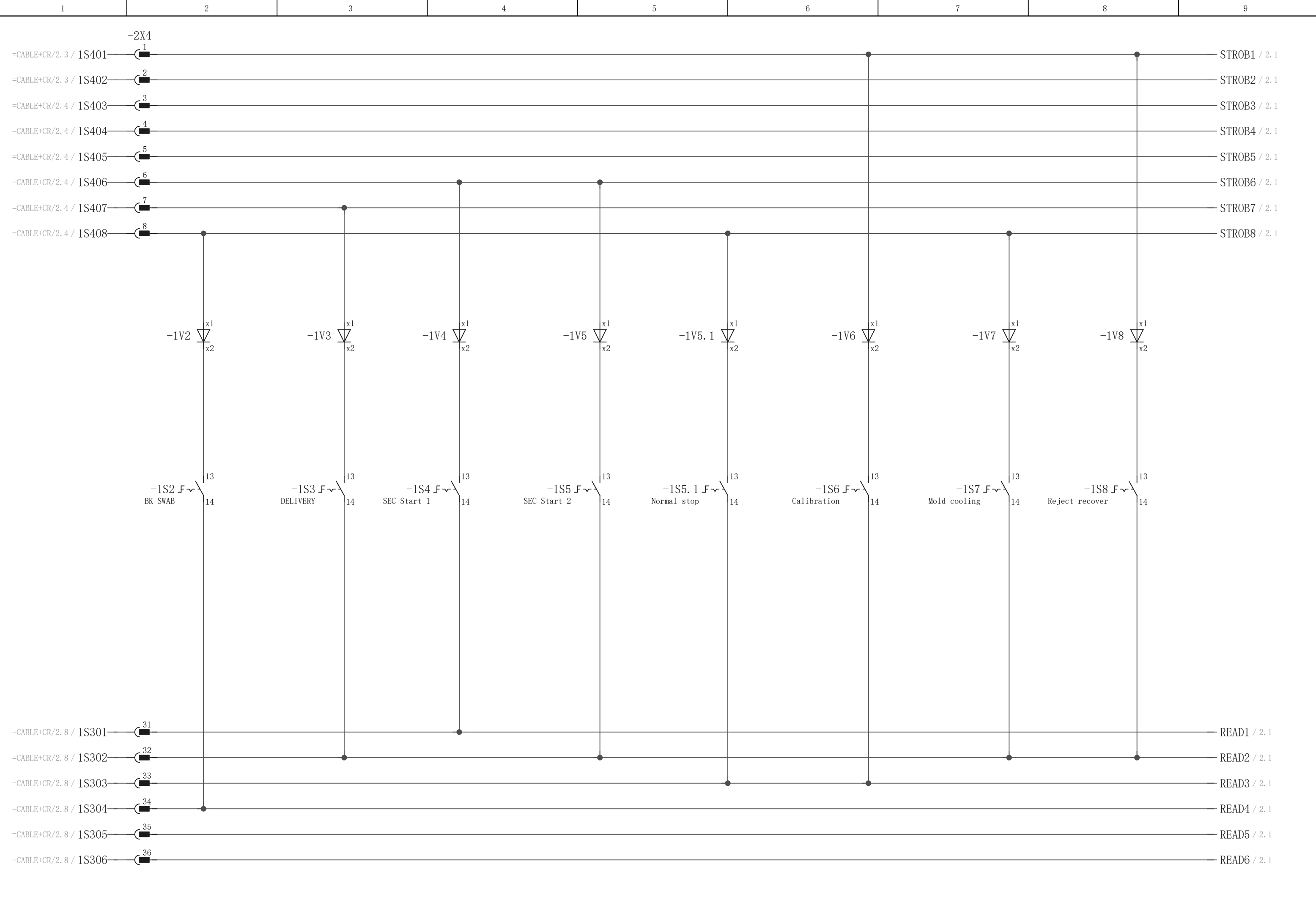
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			I.S Machines Control system-JETTER		Drawing number				Place of installation	+
									Version	page 1
			Founder ZHYU	Created on 2022/11/9	Approver			Chkd ZHYU	Modification date 2024/11/28	pages 1 Total 51





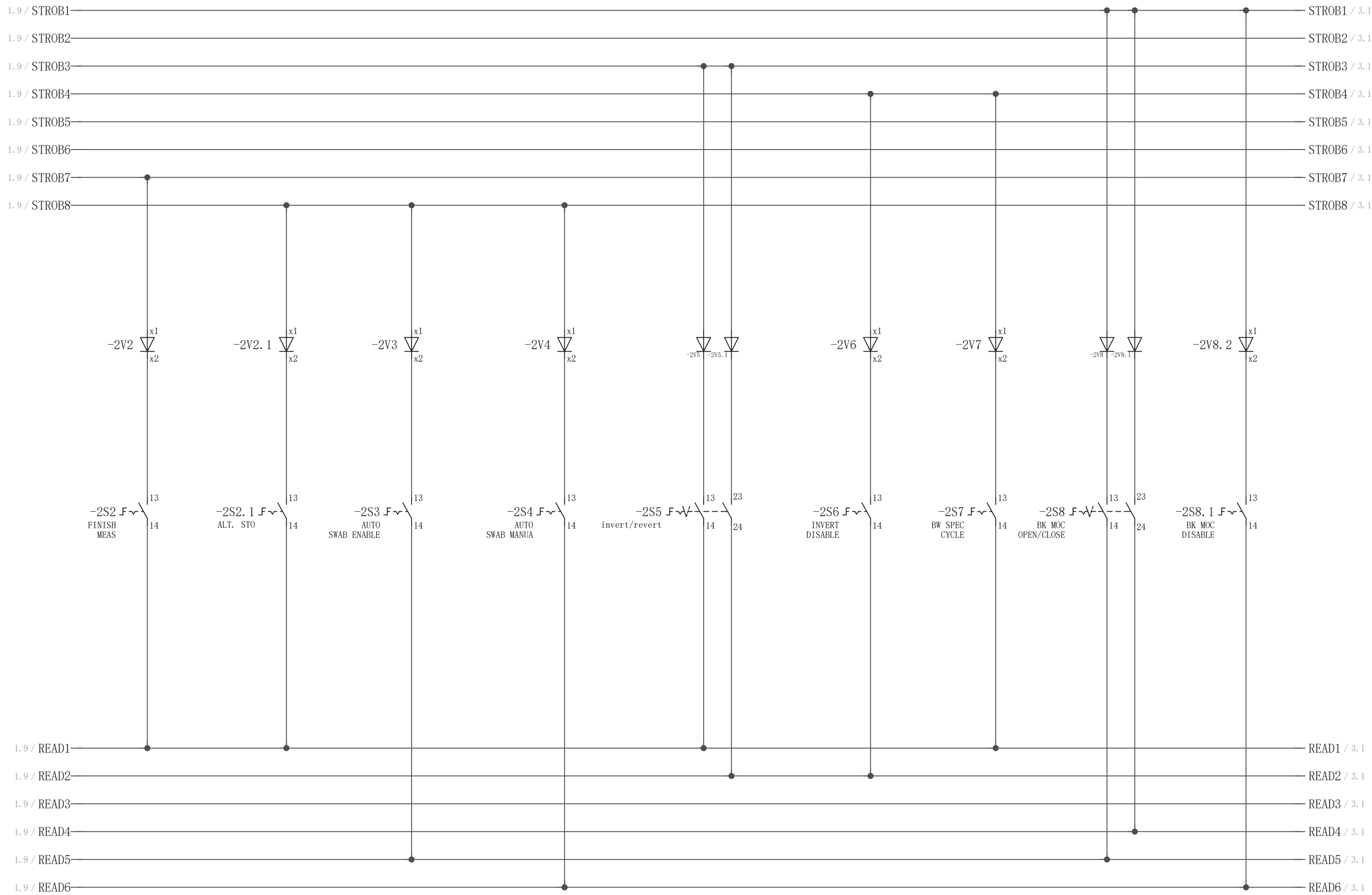
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			I. S Machines Control system-JETTER		Drawing number			Place of installation		+C2	
								Version		page 3	
			Founder ZHYU	Created on 2022/11/9	Approver			Chkd ZHYU	Modification date 2024/11/28	pages 4 Total 51	

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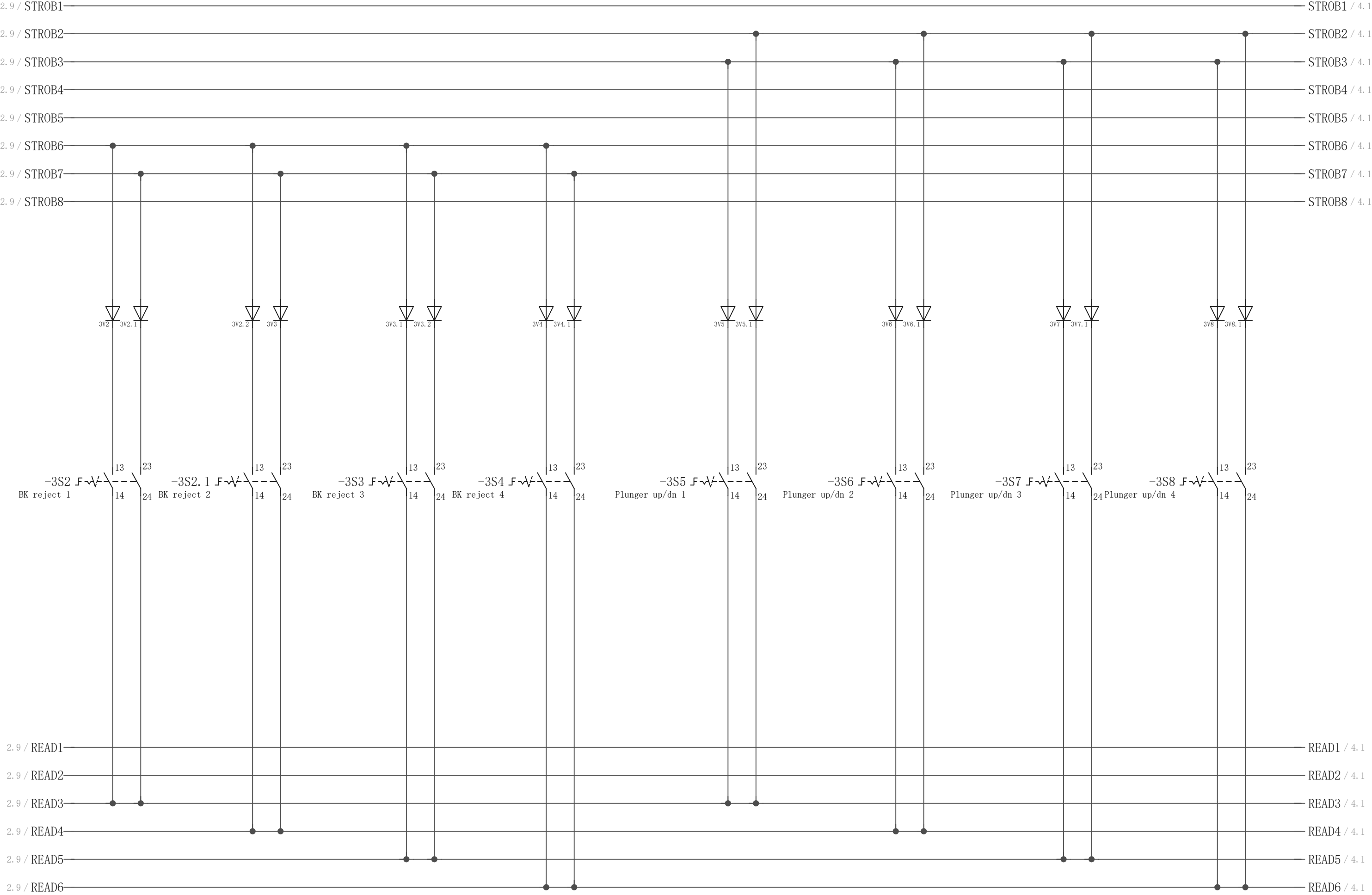
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			I.S Machines Control system-JETTER	Drawing number				Place of installation	+BK_PANEL
				Approver				Version	page 1
			Founder ZHYU	Created on 2022/11/9		Chkd ZHYU	Modification date 2025/1/24		pages 5 Total 51

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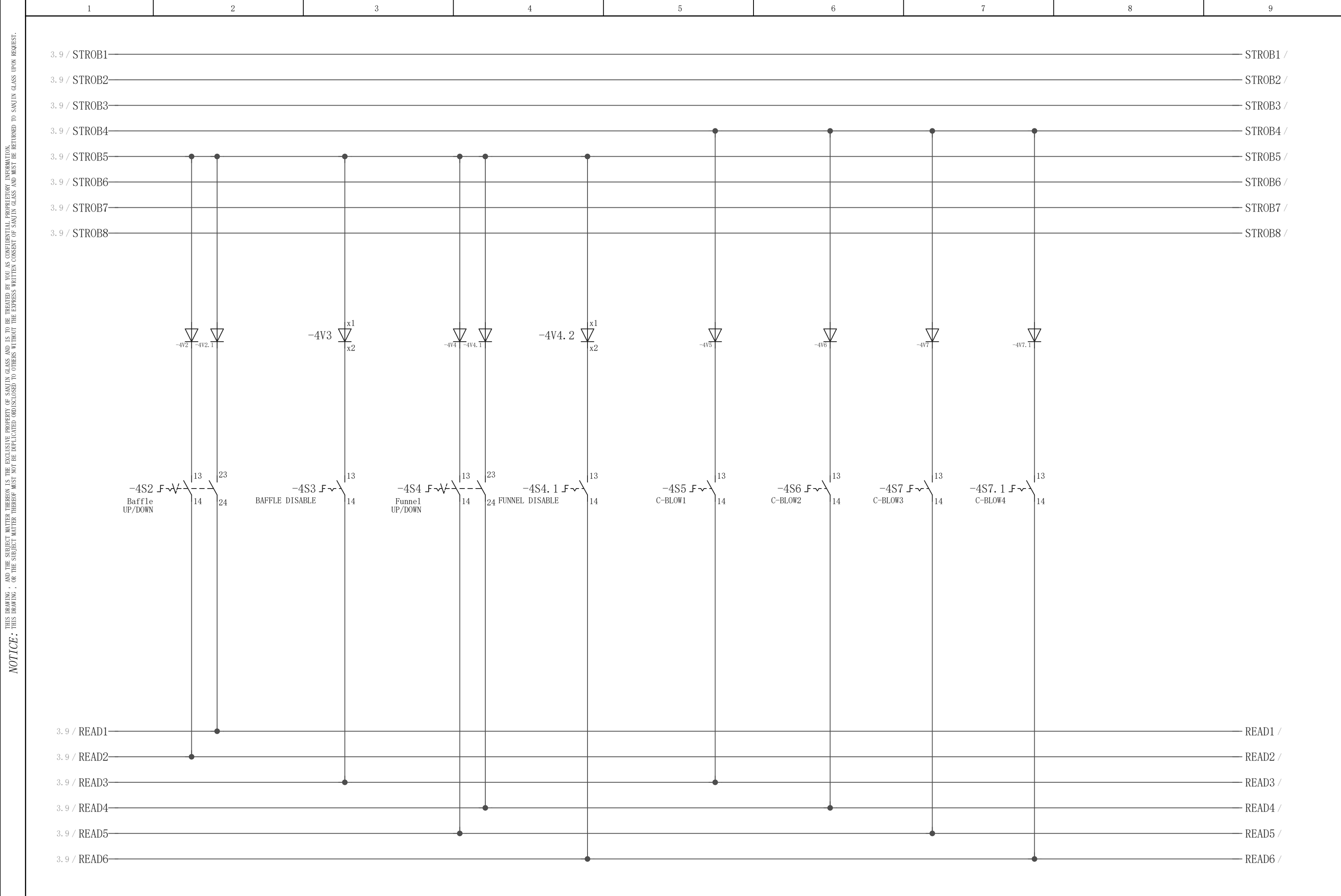


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			I.S Machines Control system-JETTER		Drawing number				Place of installation	+BK_PANEL
									Version	page 2
			Founder ZHYU	Created on 2022/11/9	Approver		Chkd ZHYU	Modification date 2024/11/28		pages 6 Total 51

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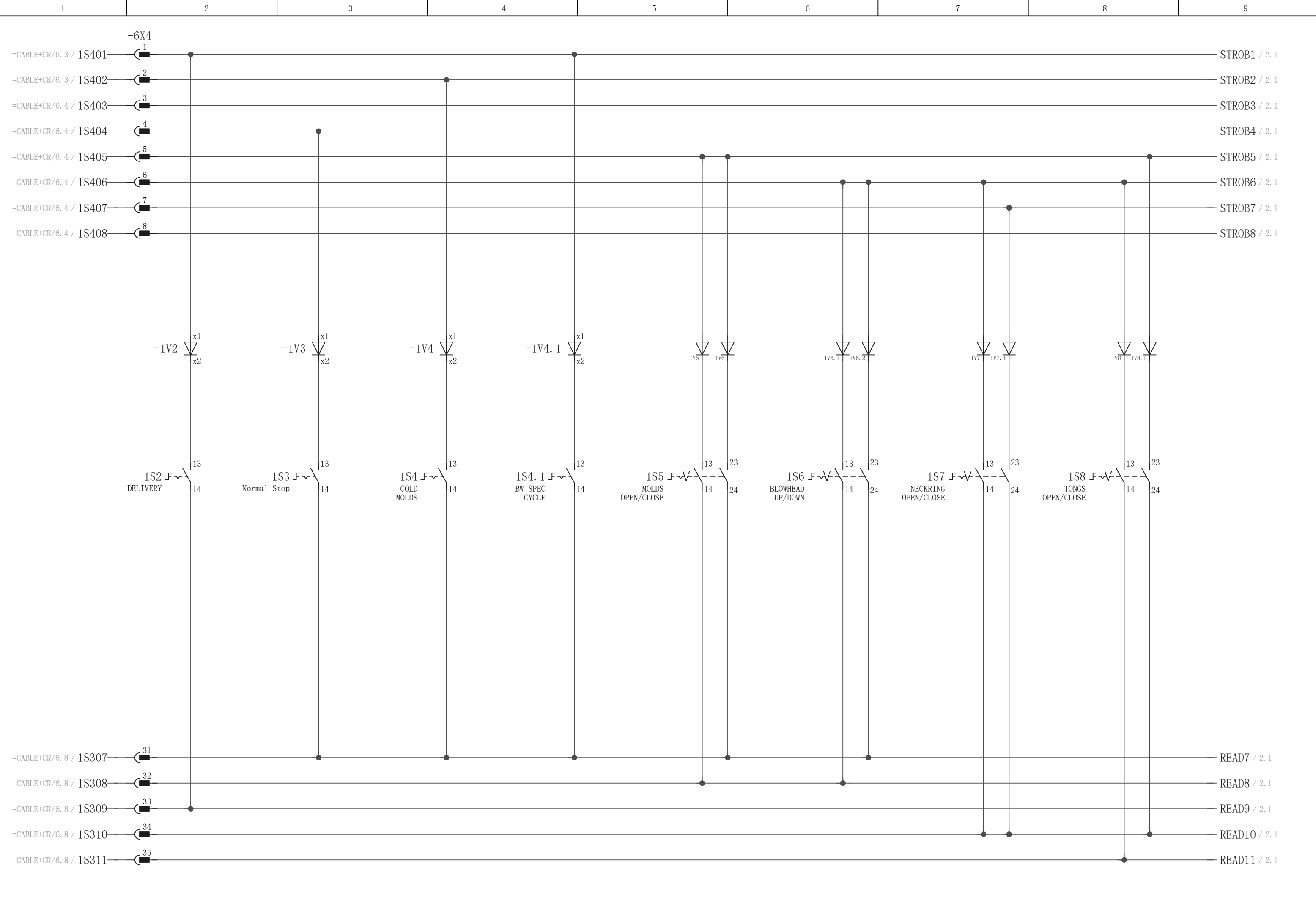


Modification	Date	Name	Project name 3DQJT-SC-V2.24I001-UGC	Project number 3DQJT-SC	SANJIN Bucher Emhart Glass	BK PANEL3		Functional assignment	=WIRING_BK
			I.S Machines Control system-JETTER	Drawing number				Place of installation	+BK_PANEL
								Version	page 3
			Founder ZHYU	Created on 2022/11/9	Approver	Chkd ZHYU	Modification date 2024/11/28		pages 7 Total 51



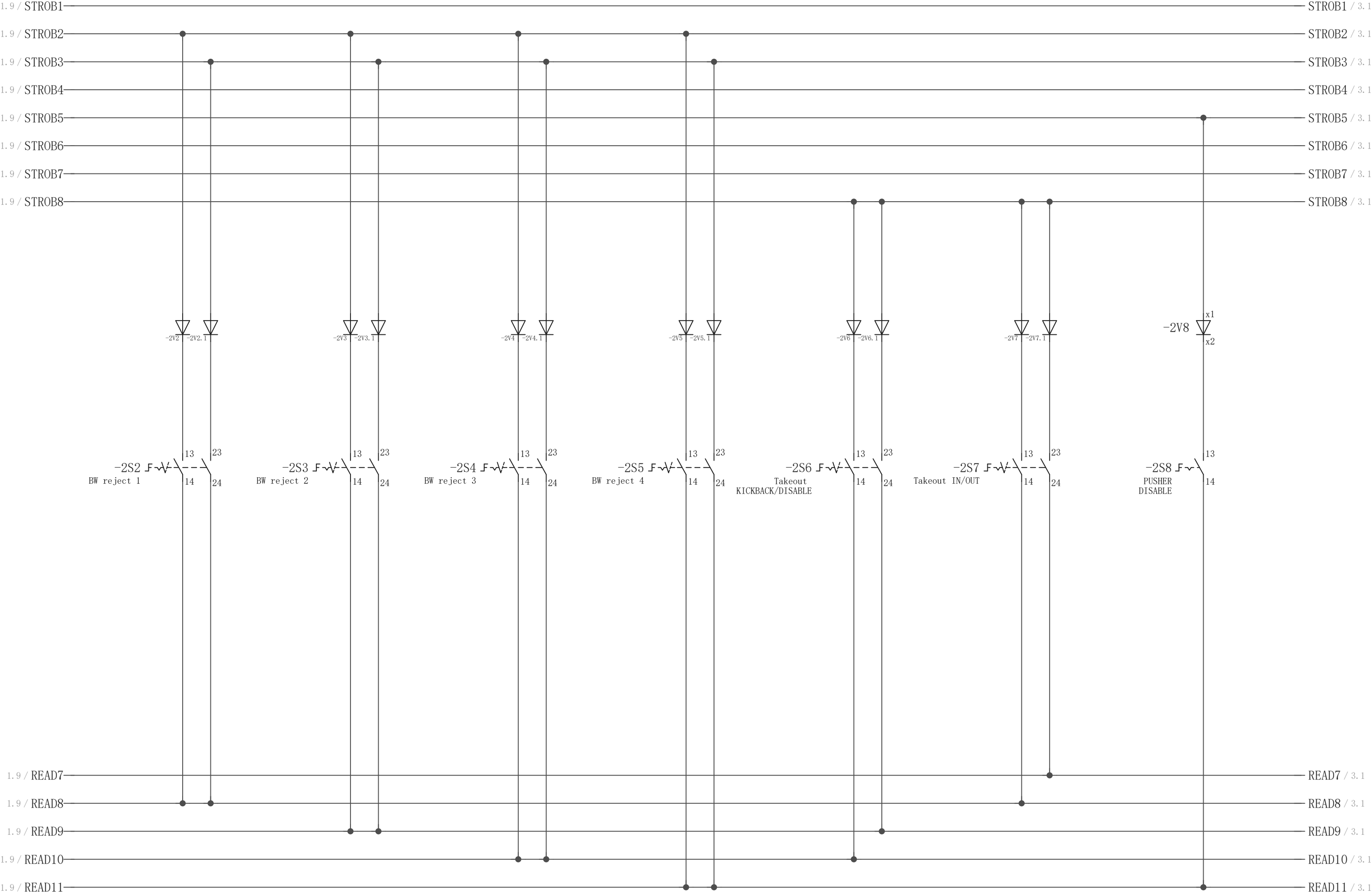
Modification	Date	Name	Project name 3DQJT-SC-V2.241001-UGC		Project number 3DQJT-SC	<div><div>SANJIN</div><div>Bucher Emhart Glass</div></div>	BK PANEL4		Functional assignment		=WIRING_BK
			I.S Machines Control system-JETTER		Drawing number			Place of installation		+BK_PANEL	
								Version		page 4	
			Founder ZHYU	Created on 2022/11/9	Approver		Chkd ZHYU	Modification date 2024/11/28	pages 8 Total 51		

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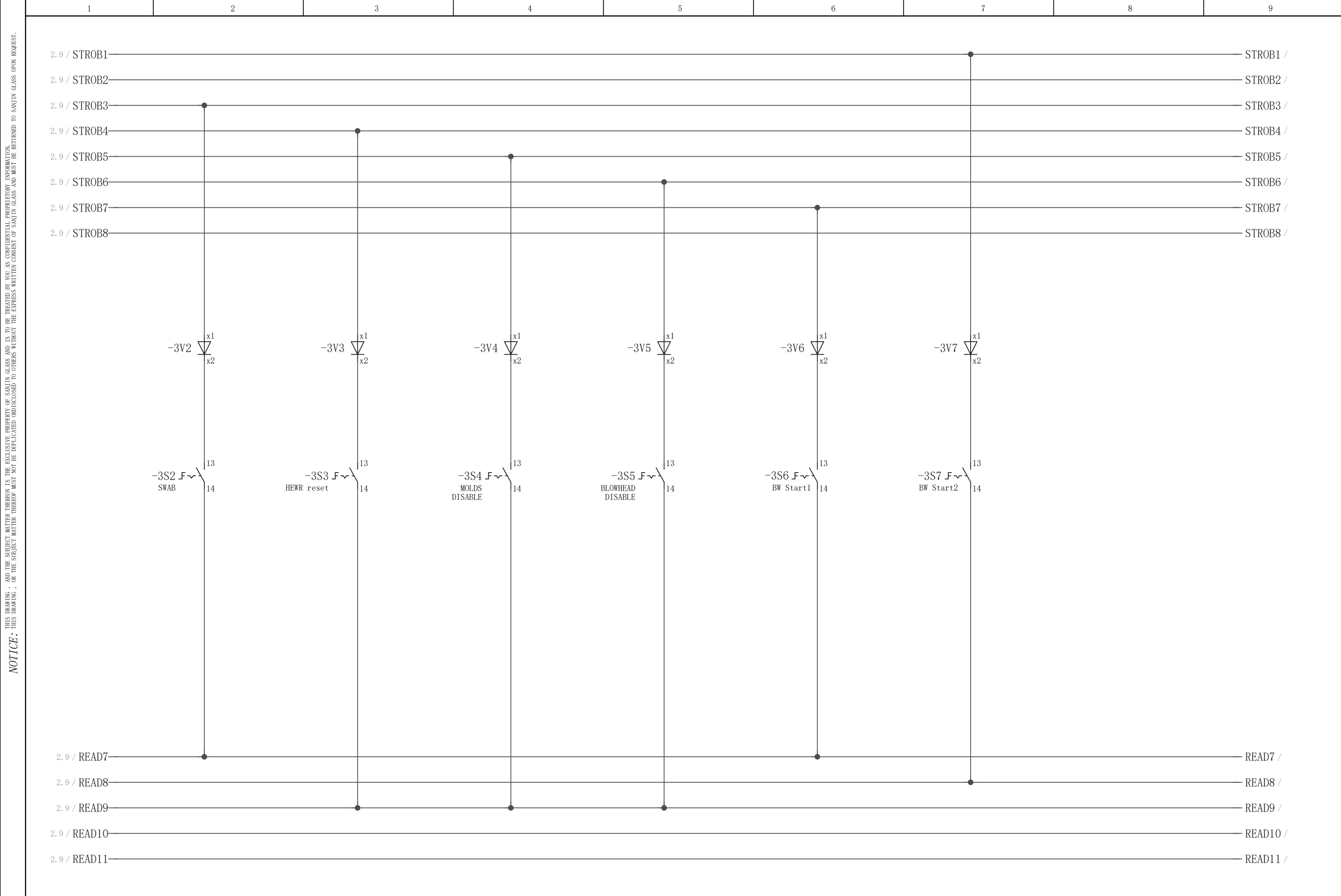


Modification	Date	Name	Project name 3DQJT-SC-V2.241001-UGC		Project number 3DQJT-SC		BW PANEL1		Functional assignment		=WIRING_BW
			I.S Machines Control system-JETTER		Drawing number			Place of installation		+BW_PANEL	
								Version		page 1	
			Founder ZHYU	Created on 2022/11/9	Approver		Chkd ZHYU	Modification date 2025/1/24		pages 9	Total 51

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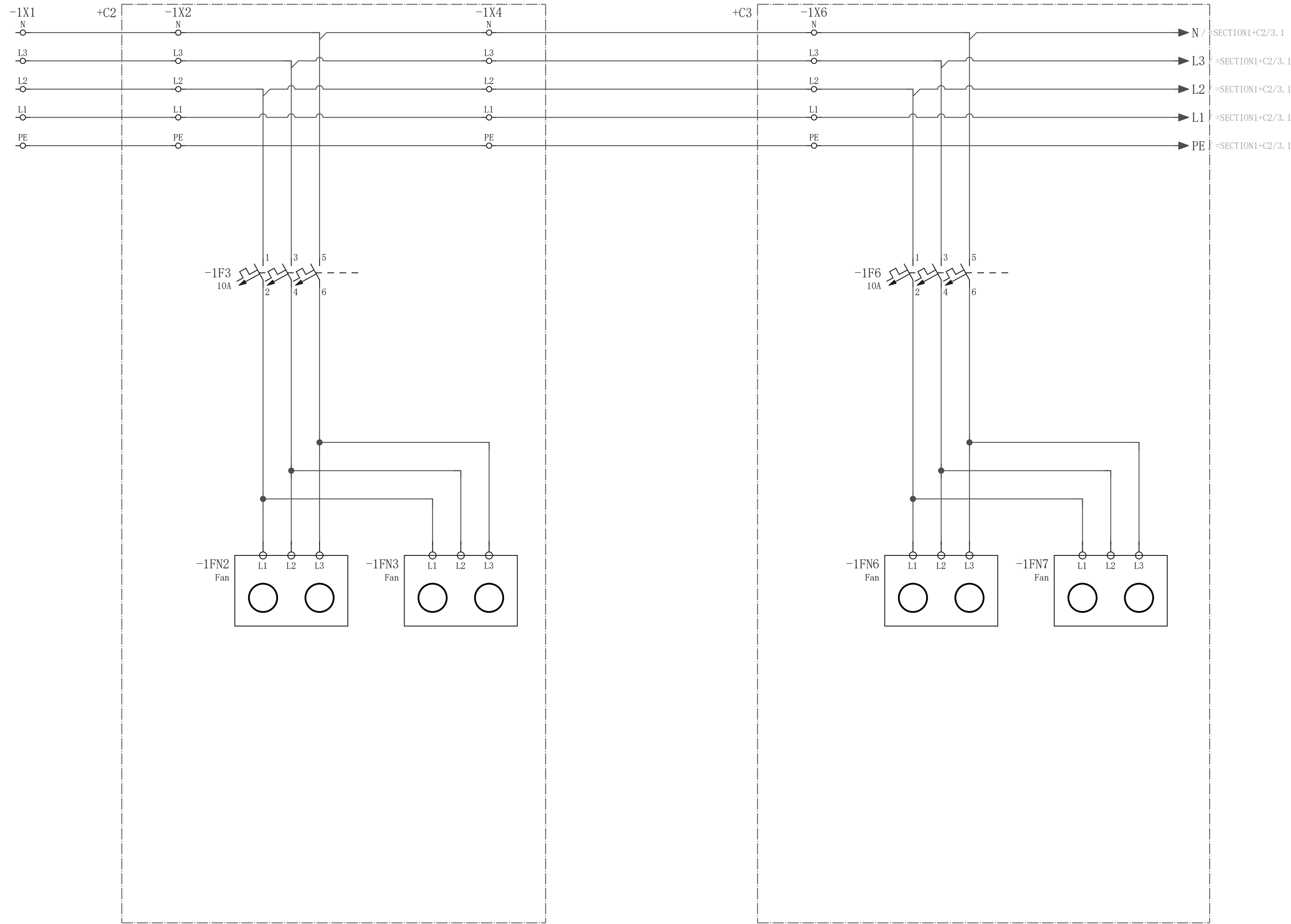


Modification	Date	Name	Project name 3DQJT-SC-V2.24I001-UGC	Project number 3DQJT-SC	<div><div>SANJIN</div><div>Bucher Emhart Glass</div></div>	BW PANEL2		Function assignment	=WIRING_BW
			I.S Machines Control system-JETTER	Drawing number				Place of installation	+BW_PANEL
								Version	page 2
			Founder ZHYU	Created on 2022/11/9	Approver	Chkd ZHYU	Modification date 2024/11/28		pages 10 Total 51



Modification	Date	Name	Project name 3DQJT-SC-V2.24I001-UGC	Project number 3DQJT-SC	SANJIN Bucher Emhart Glass	BW PANEL3		Functional assignment	=WIRING_BW
			I.S Machines Control system-JETTER	Drawing number				Place of installation	+BW_PANEL
								Version	page 3
			Founder ZHYU	Created on 2022/11/9	Approver	Chkd	ZHYU	Modification date 2024/11/28	pages 11 Total 51

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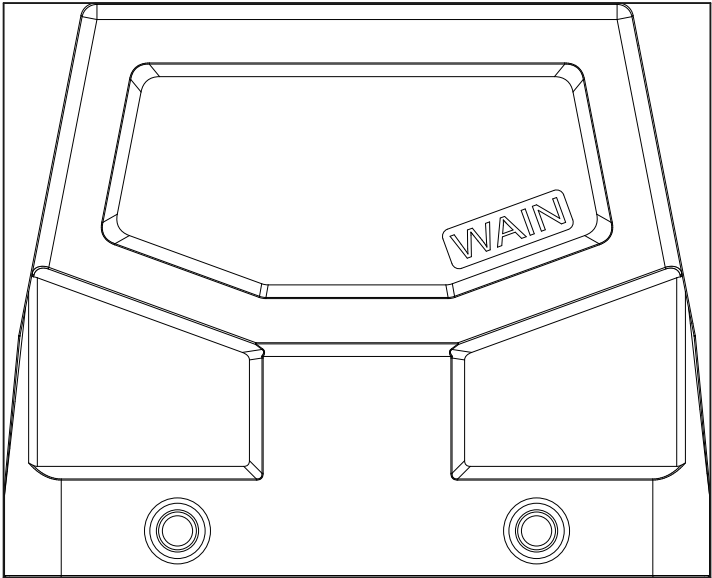


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			I.S Machines Control system-JETTER	Drawing number			Place of installation	+C1
			Founder ZHYU	Created on 2022/11/9	Approver	Chkd ZHYU	Version	page 1
						Modification date 2024/11/28		pages 12 Total 51



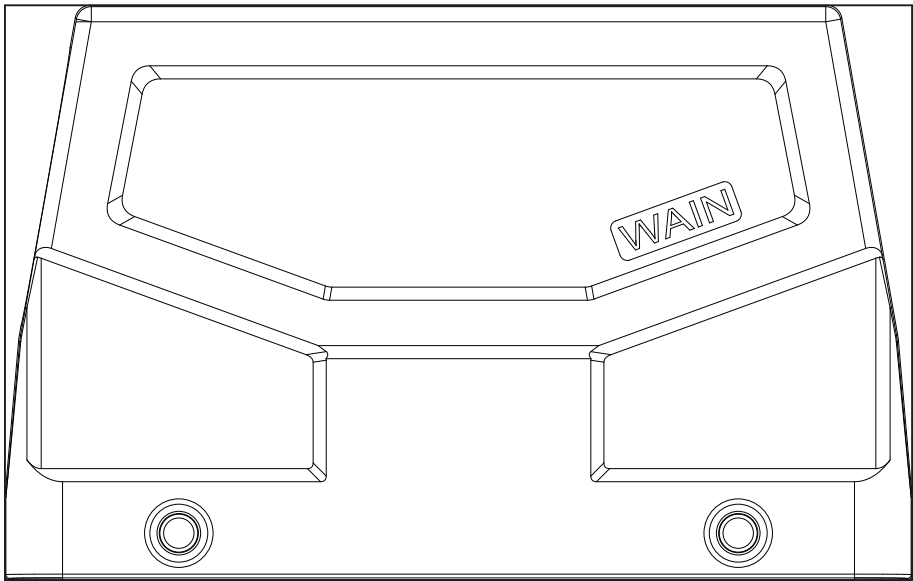
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=SECTION1+C2



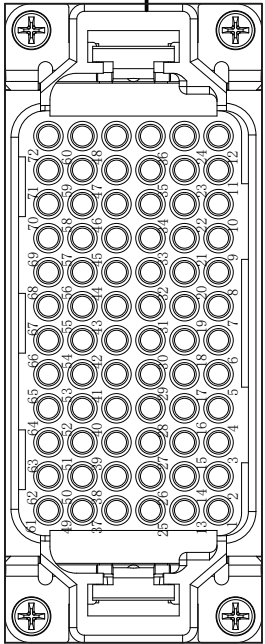
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=MECH+BK_PANEL



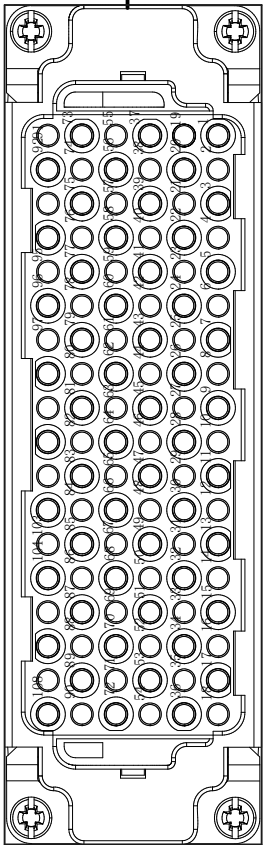
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-W1
RVVP 72*0.4



C146 10A072 000 9

6

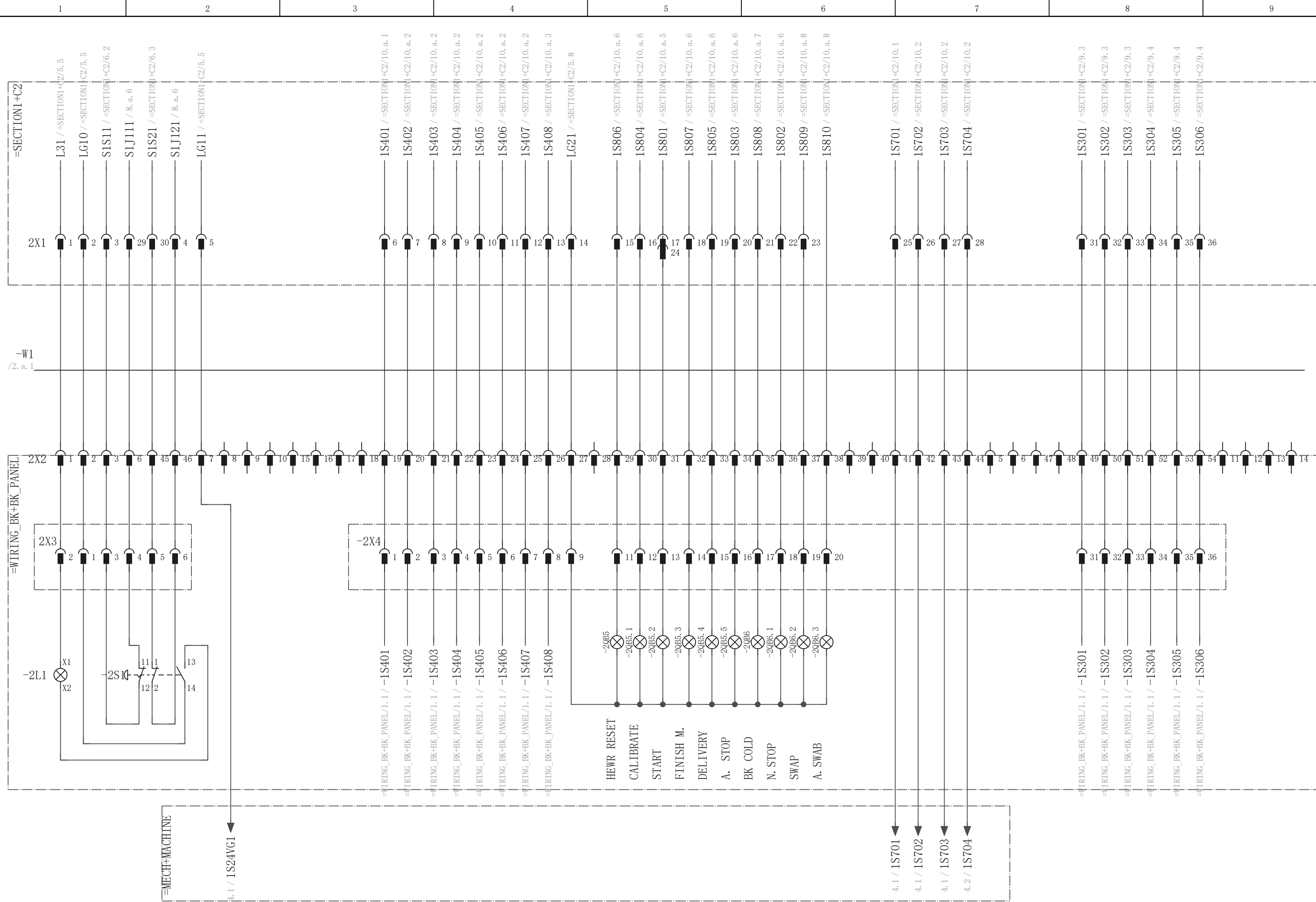


C146 10B0108 000 9

9

Modification	Date	Name	Project name 3DQJT-SC-V2.24I001-UGC	Project number 3DQJT-SC	SANJIN Bucher Emhart Glass	BK CABLE		Functional assignment	=CABLE
			I.S Machines Control system-JETTER	Drawing number				Place of installation	+CR
			Founder ZHYU	Created on 2022/11/9		Chkd ZHYU	Modification date 2024/11/28	Version	page 1
				Approver					pages 13 Total 51

ON. RE



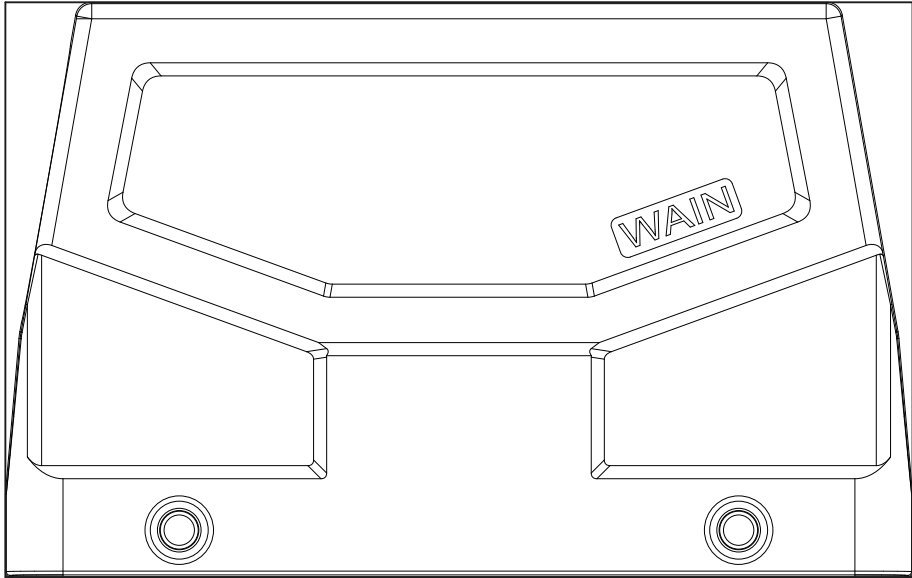
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			I.S Machines Control system-JETTER		Drawing number				Place of installation	+CR
									Version	page 2
			Founder ZHYU	Created on 2022/11/9	Approver			Chkd ZHYU	Modification date 2025/1/24	pages 14 Total 51



SANJIN
Bucher Emhart Glass

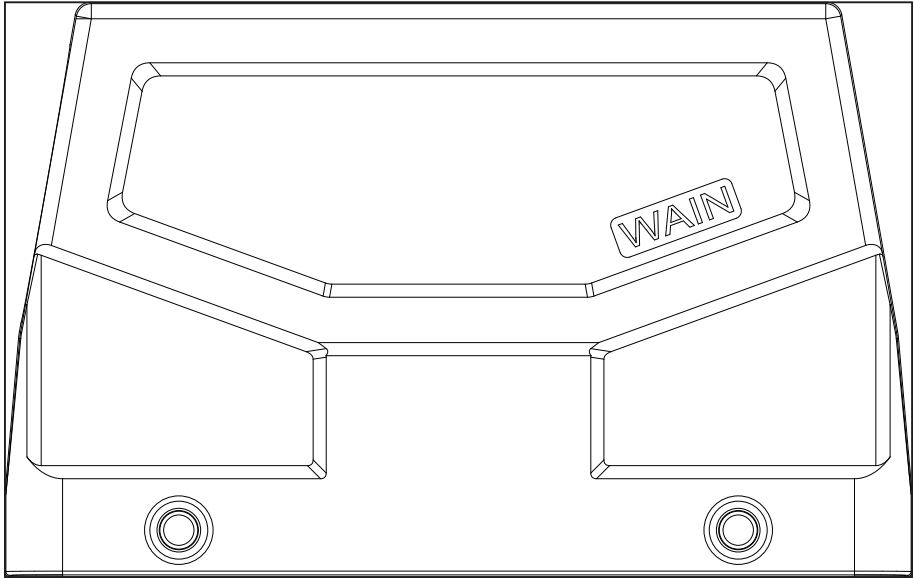
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=MECH+BK_PANEL



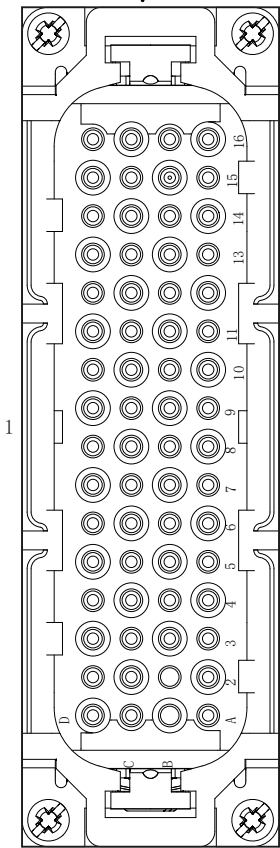
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=MECH+MACHINE

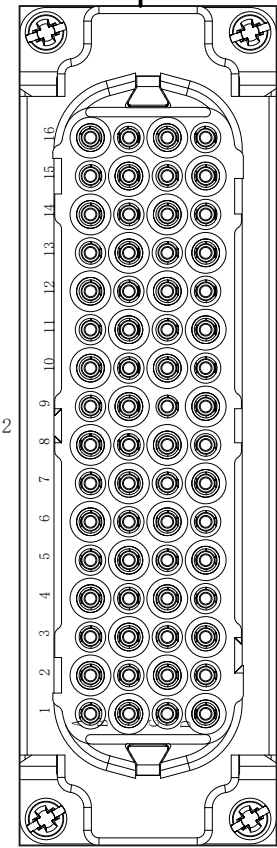


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-W2
KYJVR 64*0.4



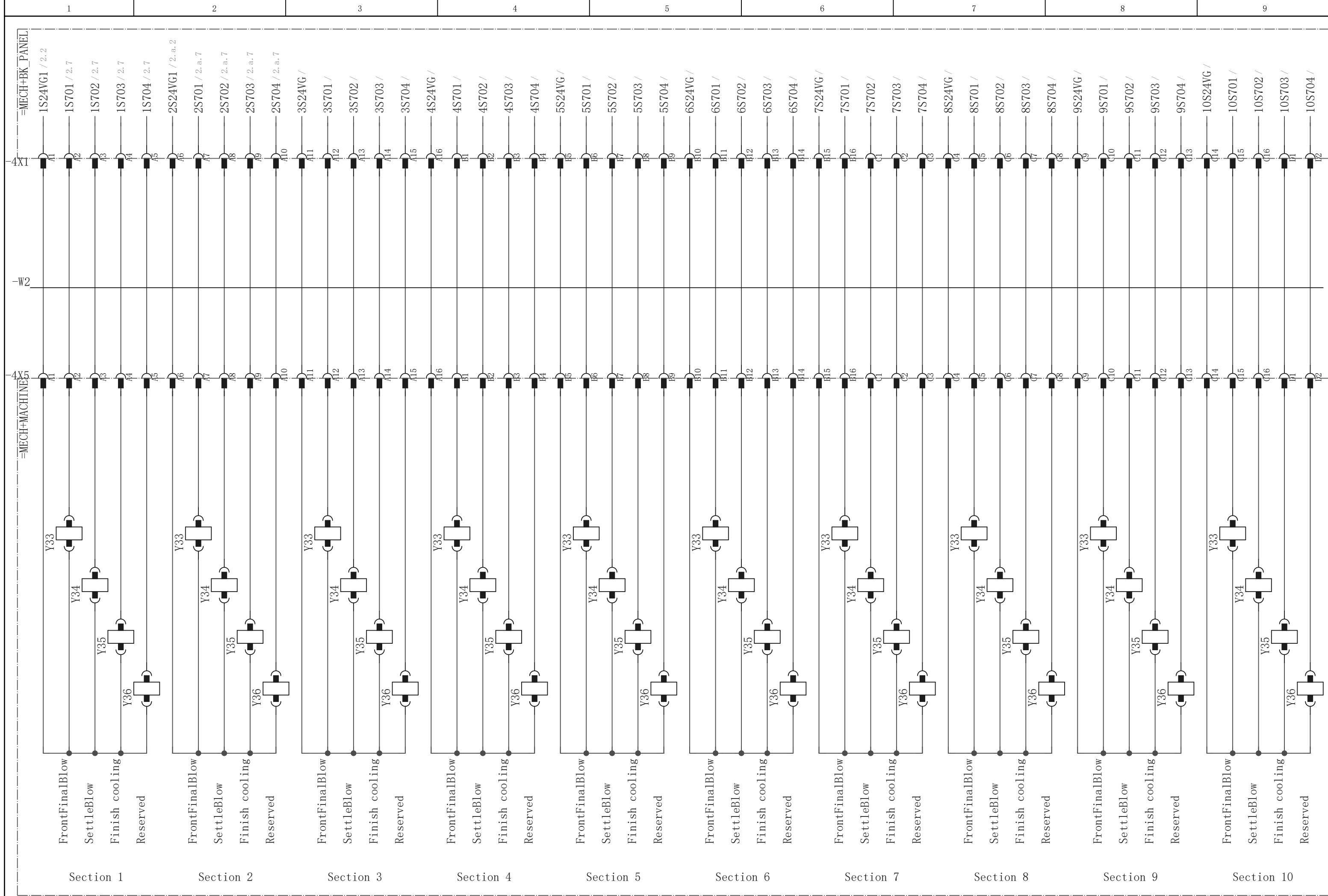
C146 10A064 500 2



C146 10B064 500 2

Modification	Date	Name	Project name 3DQJT-SC-V2.241001-UGC	Project number 3DQJT-SC	EVENT BK CABLE			Functional assignment	=CABLE
			I.S Machines Control system-JETTER	Drawing number				Place of installation	+CR
			Founder ZHYU	Created on 2022/11/9	Approver	Chkd ZHYU	Modification date 2024/11/28	Version	page 3
									pages 16 Total 51

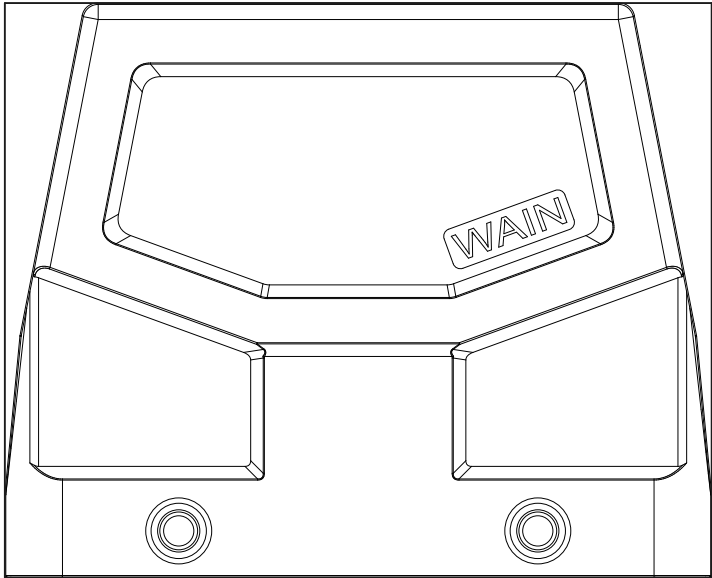
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Modification	Date	Name	Project name 3DQJT-SC-V2. 241001-UGC		Project number 3DQJT-SC		BK EVENTS			Functional assignment	=CABLE
			I.S Machines Control system-JETTER		Drawing number		Place of installation			+CR	
							Version			page 4	
			Founder ZHYU	Created on 2022/11/9	Approver		Chkd ZHYU	Modification date 2025/1/23		pages 17 Total 51	

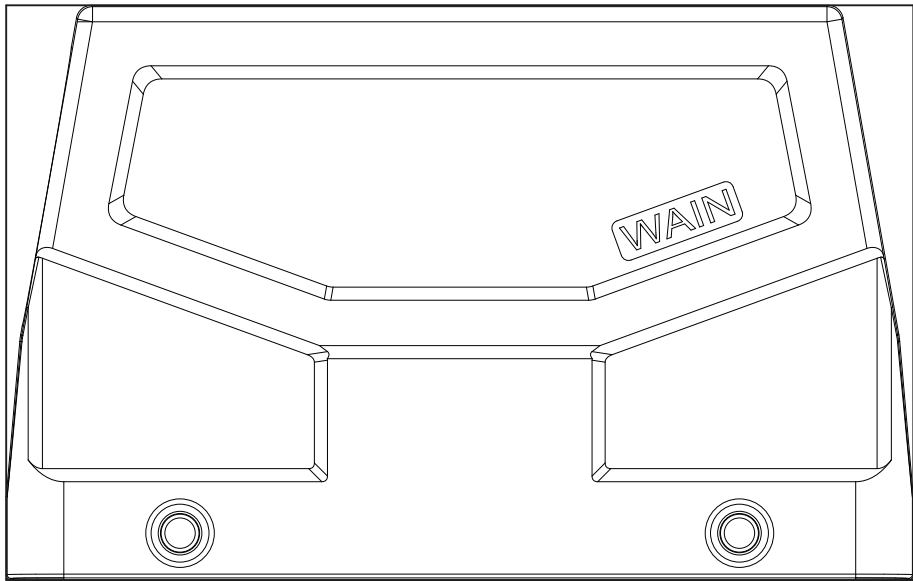
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=SECTION1+C2



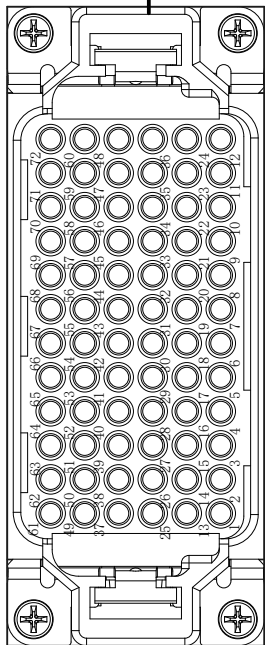
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=MECH+BW_PANEL

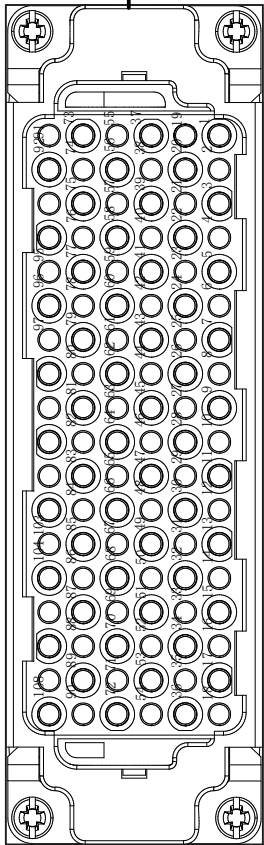


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-W3
RVVP 72*0.4



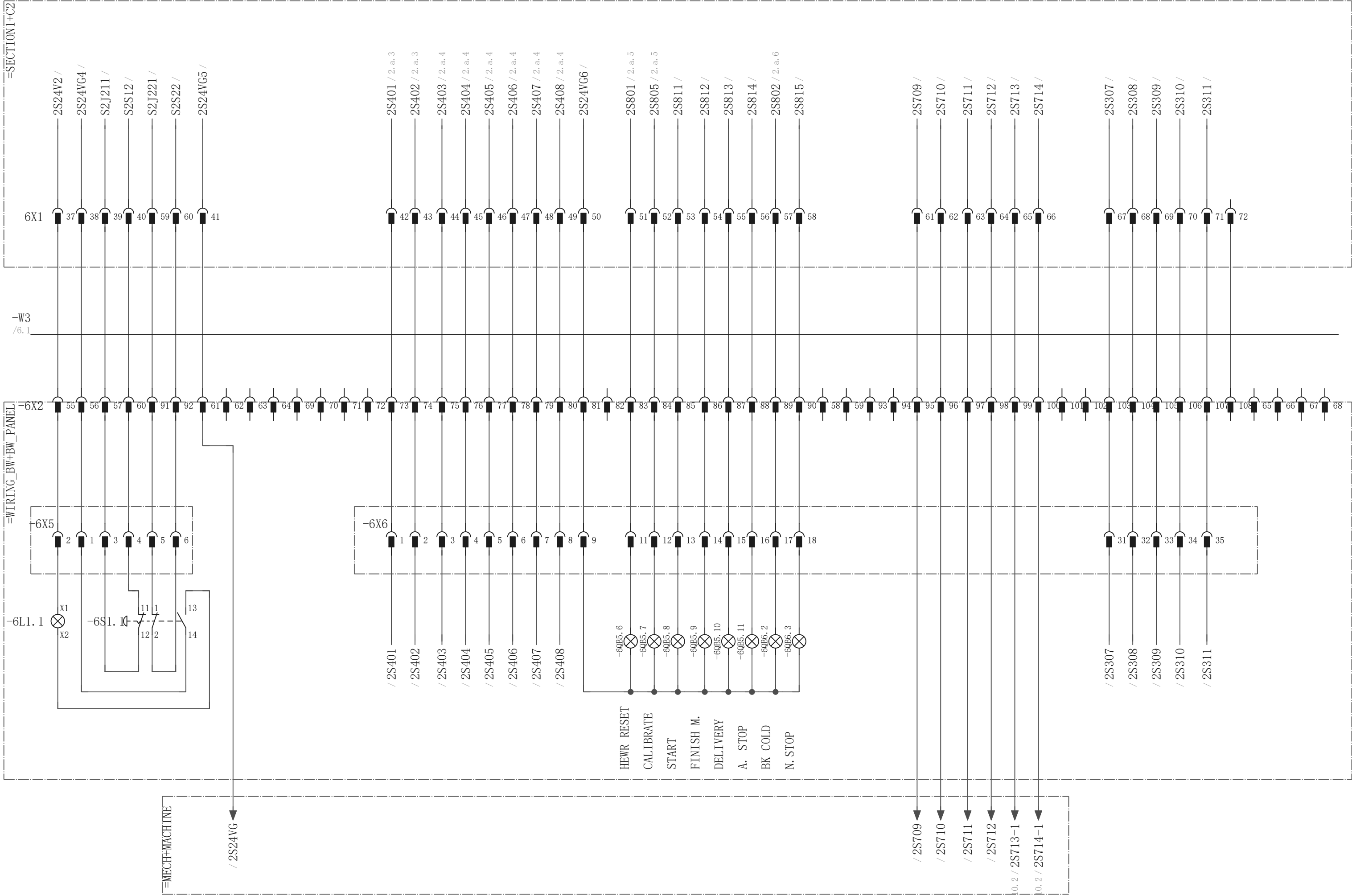
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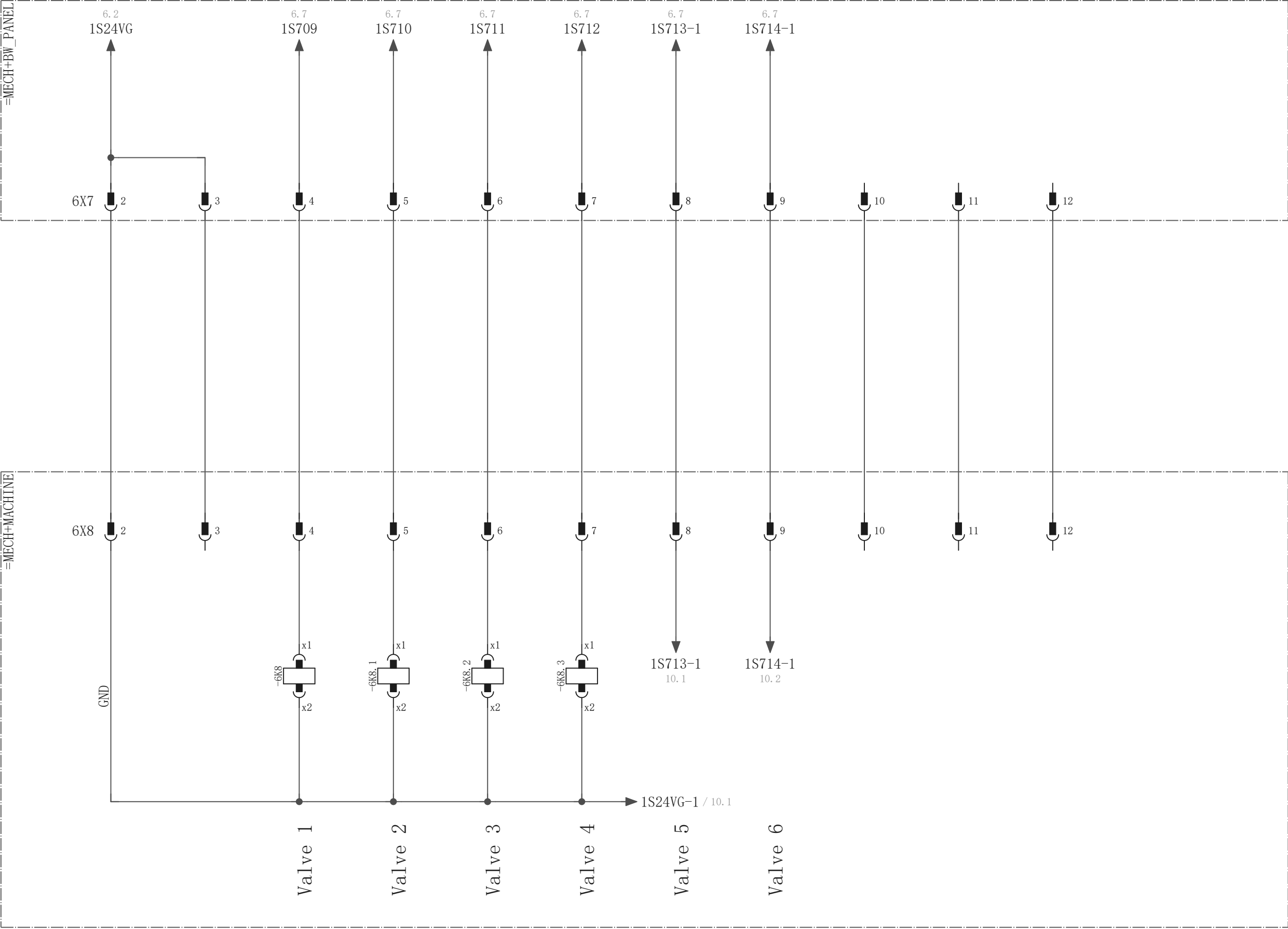
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			I.S Machines Control system-JETTER	Drawing number					Place of installation	+CR
			Founder ZHYU	Created on 2022/11/9		Chkd	ZHYU	Modification date 2024/11/28	Version	page 5
				Approver						pages 18 Total 51

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Modification	Date	Name	Project name 3DQJT-SC-V2.241001-UGC	Project number 3DQJT-SC	<div><div>SANJIN</div><div>Bucher Emhart Glass</div></div>	BW PANEL JETCONTROL2		Functional assignment	=CABLE
			I.S Machines Control system-JETTER	Drawing number				Place of installation	+CR
			Founder ZHYU	Created on 2022/11/9		Chkd	ZHYU	Version	page 6. a
				Approver			Modification date	2025/1/23	pages 20 Total 51

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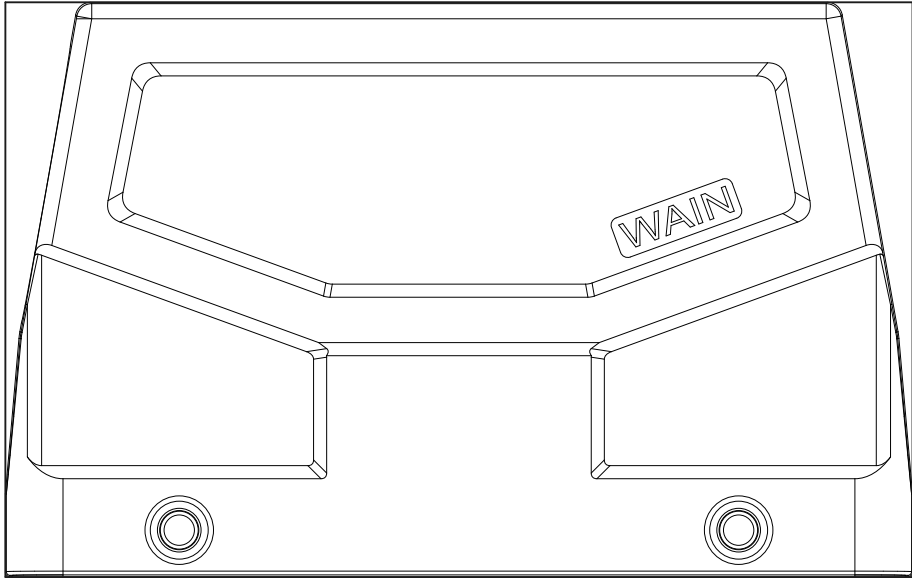


Modification	Date	Name	Project name 3DQJT-SC-V2.24I001-UGC	Project number 3DQJT-SC	<div><div>SANJIN</div><div>Bucher Emhart Glass</div></div>	BW EXTERNAL VALVE		Functional assignment	=CABLE
			I.S Machines Control system-JETTER	Drawing number				Place of installation	+CR
				Approver				Version	page 6. b
		Founder ZHYU	Created on 2022/11/9			Chkd ZHYU	Modification date 2025/1/23		pages 21 Total 51

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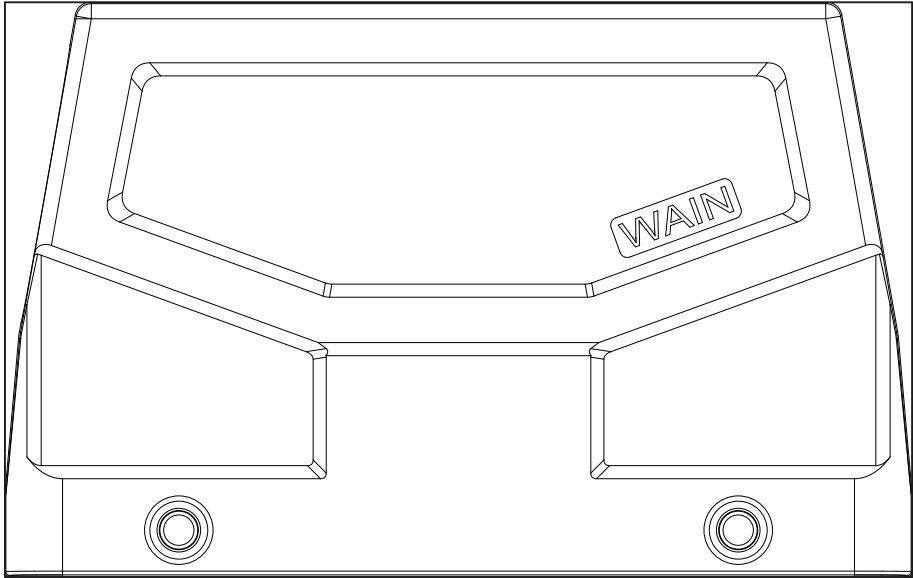
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=SECTION1+C2



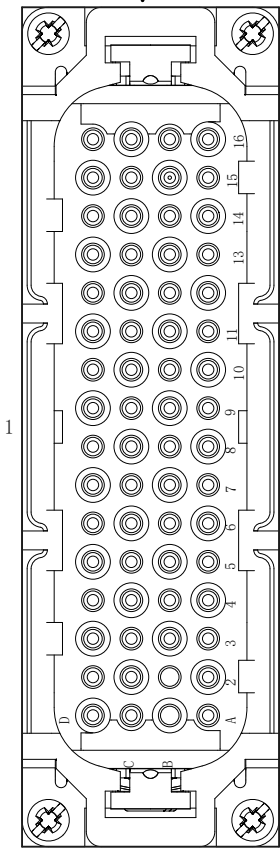
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=MECH+MACHINE

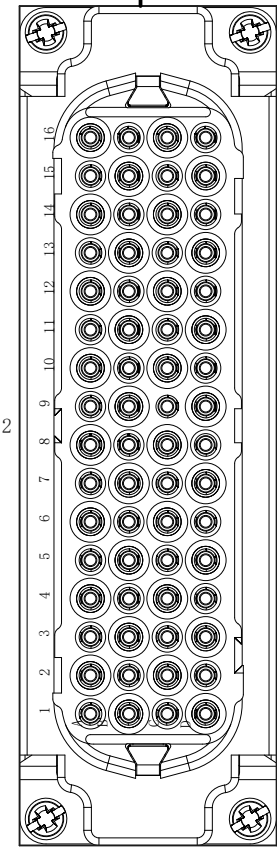


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-W4
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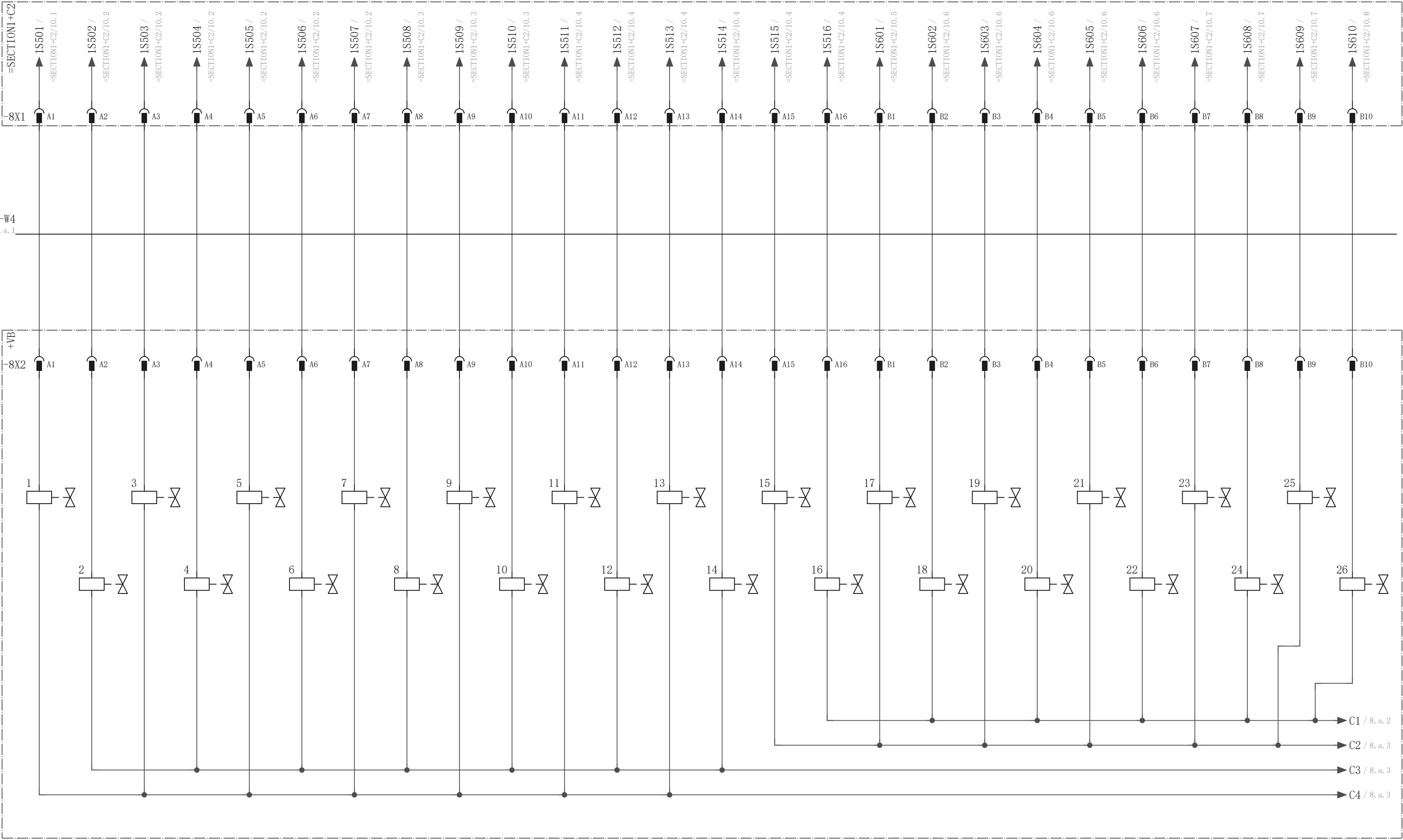
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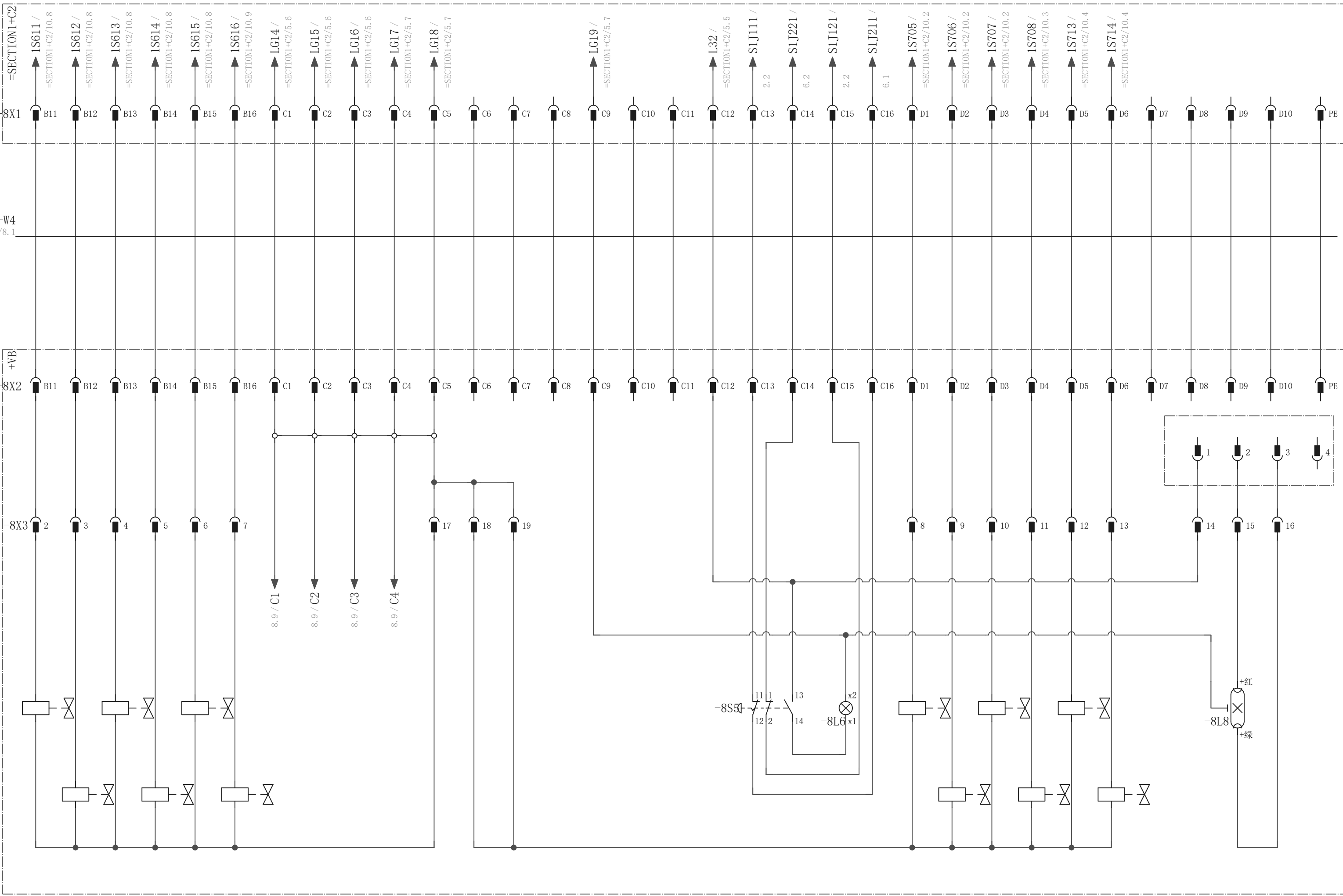
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			I.S Machines Control system-JETTER		Drawing number			Place of installation	+CR	
								Version	page 7	
			Founder ZHYU	Created on 2022/11/9	Approver		Chkd ZHYU	Modification date 2024/11/28	pages 22 Total 51	

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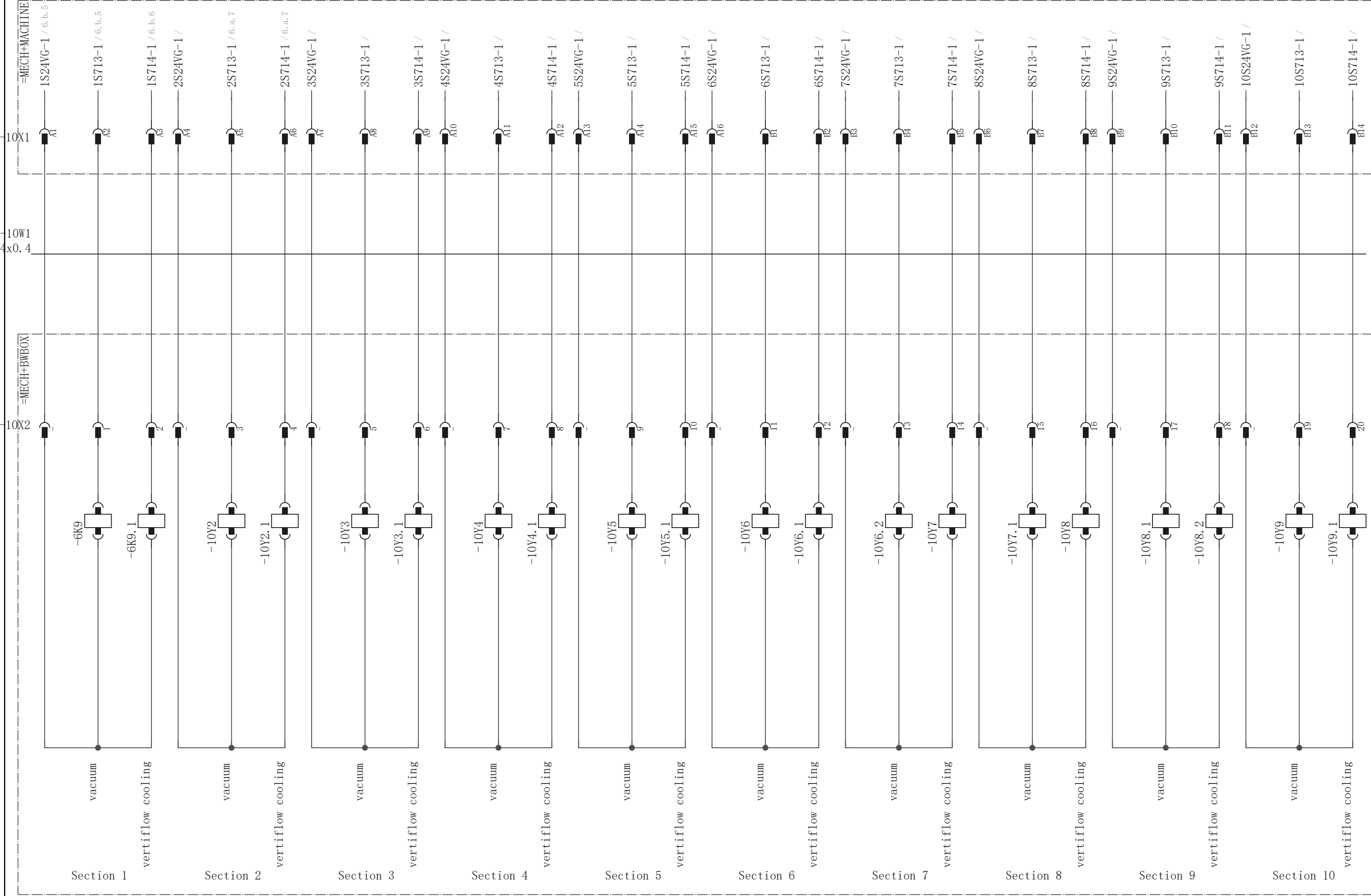
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			I.S Machines Control system-JETTER	Drawing number				Place of installation	+CR
				Approver				Version	page 8
			Founder ZHYU	Created on 2022/11/9		Chkd ZHYU	Modification date 2025/1/23		pages 23 Total 51

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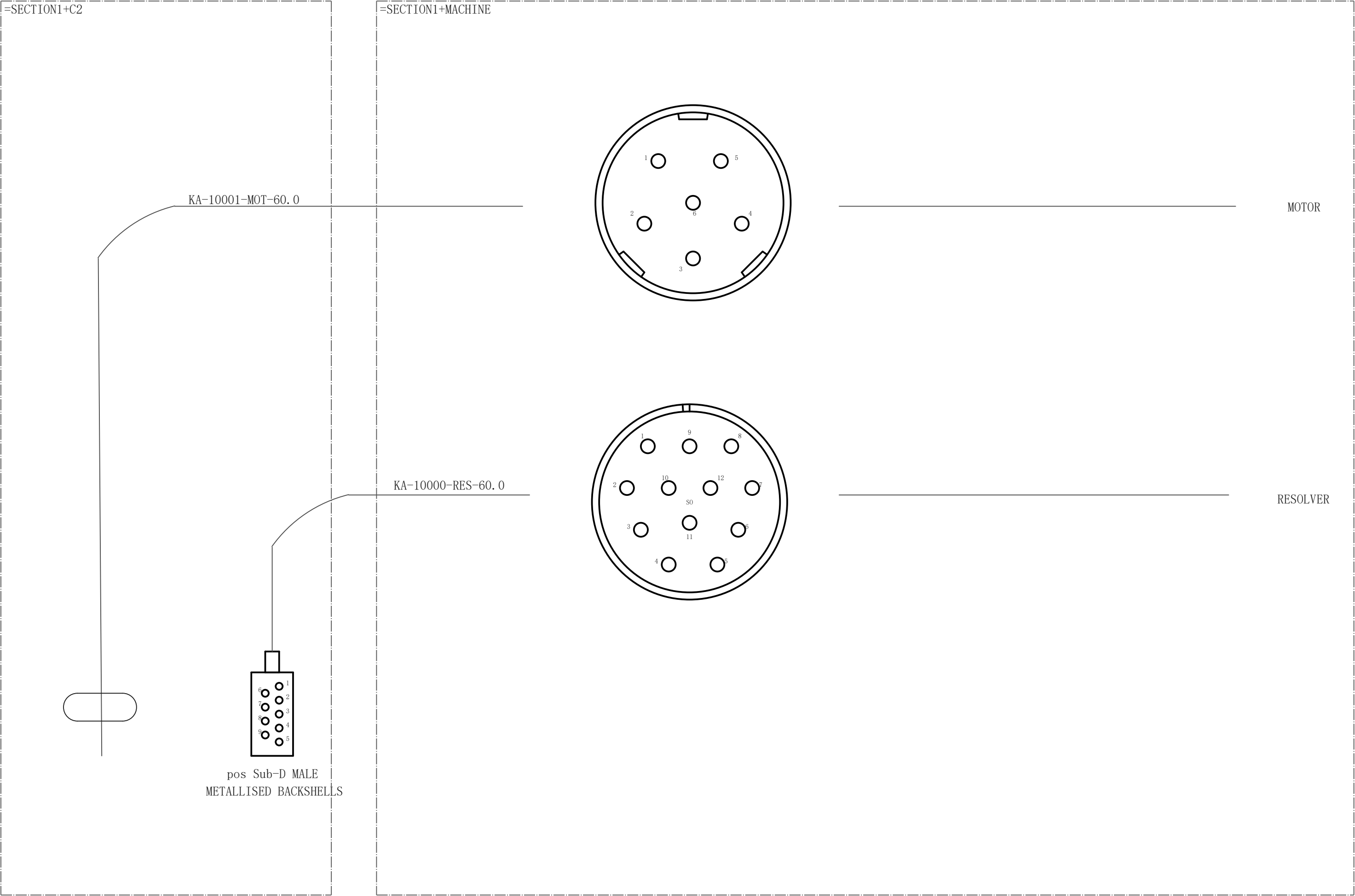
Modification	Date	Name	Project name 3DQJT-SC-V2.241001-UGC		Project number 3DQJT-SC	<div><div>SANJIN</div><div>Bucher Emhart Glass</div></div>	VB - JETCONTROL		Functional assignment	=CABLE
			I.S Machines Control system-JETTER		Drawing number			Place of installation	+CR	
								Version	page 8. a	
			Founder ZHYU	Created on 2022/11/9	Approver		Chkd ZHYU	Modification date 2025/1/24	pages 24 Total 51	

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Modification	Date	Name	Project name 3DQJT-SC-V2.241001-UGC		Project number 3DQJT-SC		BW vacuum&vertiflow cooling BOX		Functional assignment		=CABLE	
			I.S Machines Control system=JETTER		Drawing number				Place of installation		+CR	
									Version		page 10	
			Founder ZHYU	Created on 2022/11/9	Approver		Chkd ZHYU	Modification date 2025/1/23	pages 26 Total 51			

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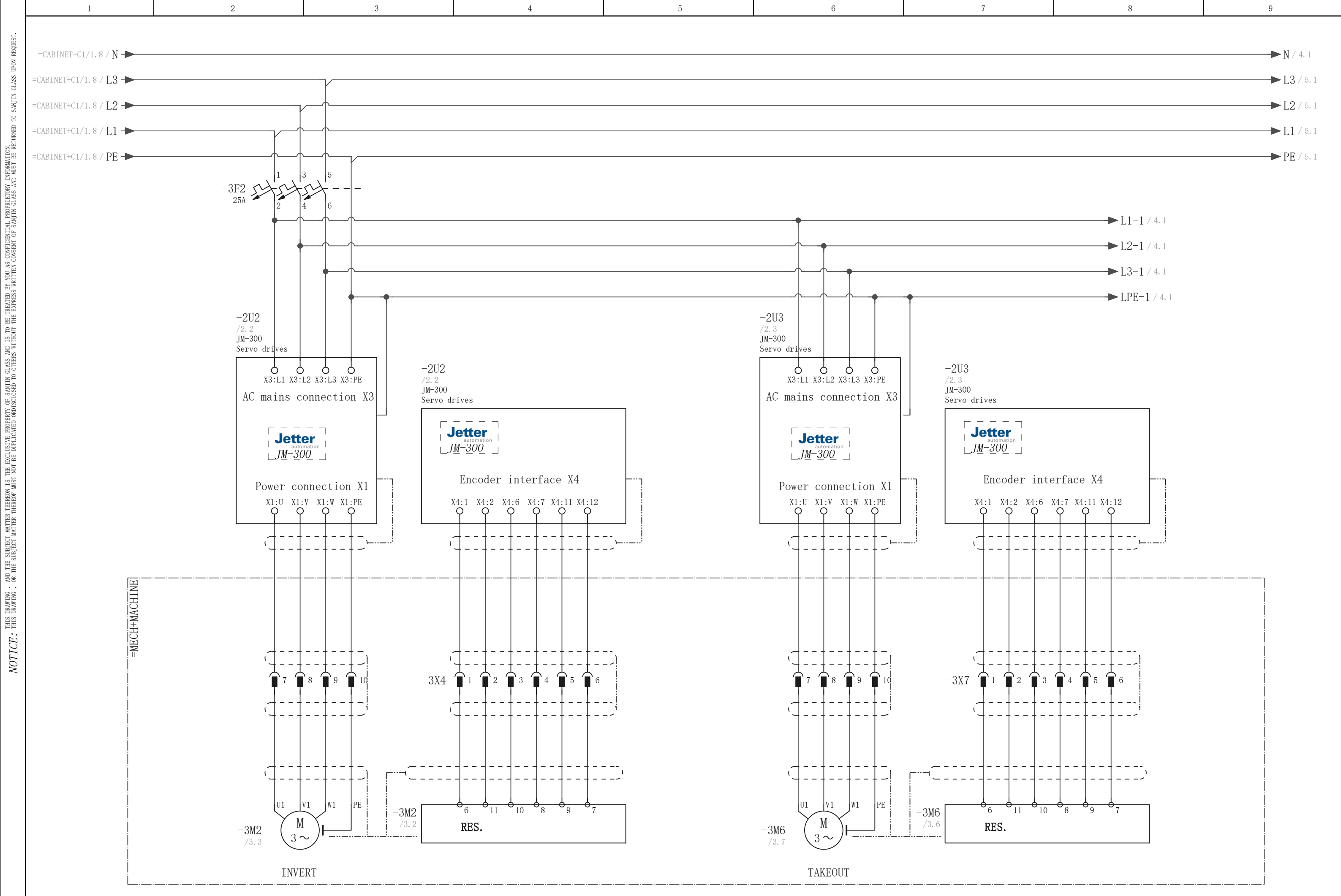
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			I. S Machines Control system-JETTER		Drawing number			Place of installation		+CR	
								Version		page 11	
			Founder ZHYU	Created on 2022/11/9	Approver		Chkd ZHYU	Modification date 2024/11/28		pages 27 Total 51	





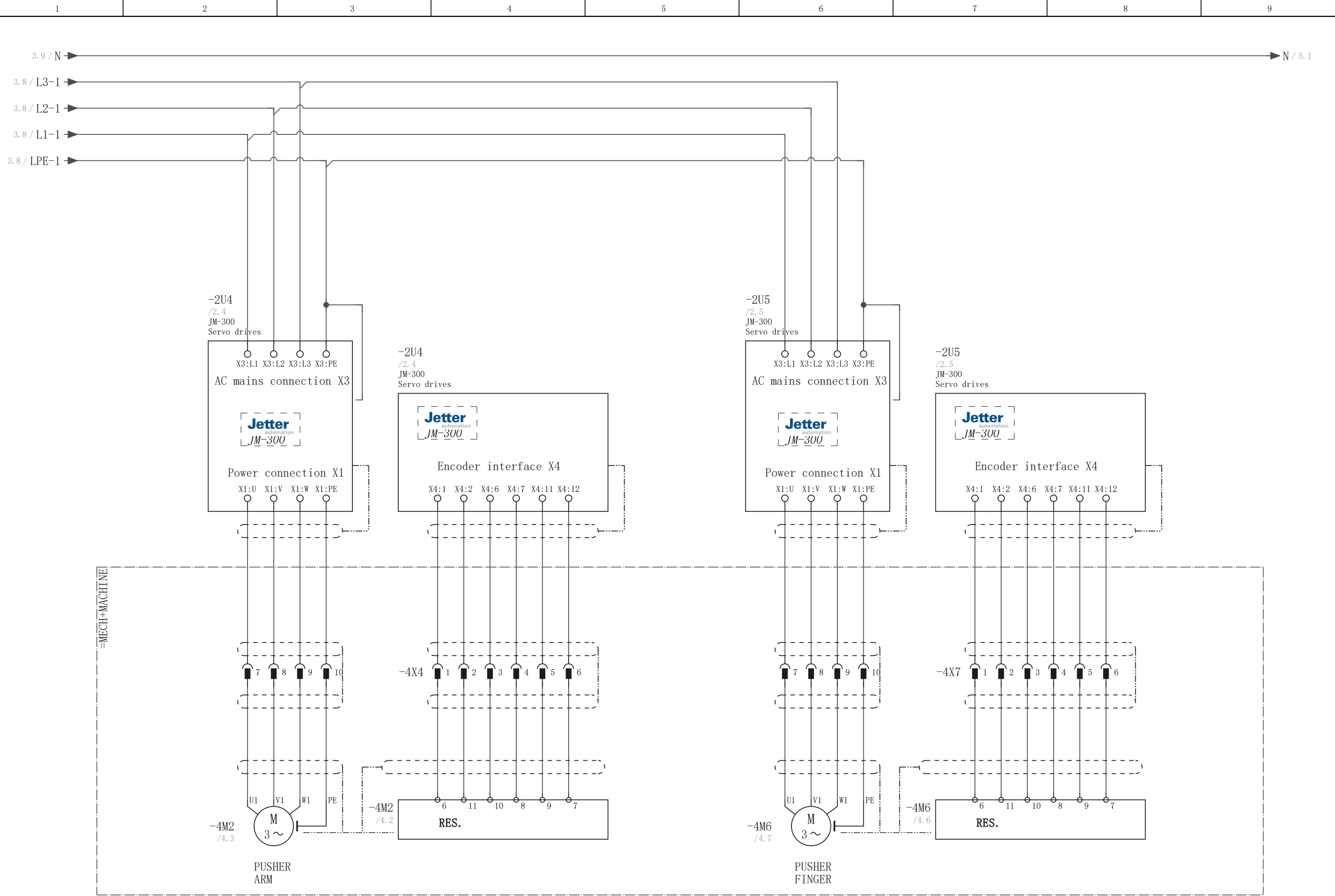


	1	2	3	4	5	6	7	8	9			
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Modification	Date	Name	Project name 3DQJT-SC-V2.241001-UGC		Project number 3DQJT-SC		JM-300 OVERALL VIEW AXIS1-4		Functional assignment		=SECTION1	
			I. S Machines Control system-JETTER		Drawing number					Place of installation		+C2
			Founder ZHYU		Created on 2022/11/9				Version		page 2	
					Approver			Chkd	ZHYU	Modification date	2024/11/28	pages 31 Total 51
						<div><div>SANJIN</div><div>Bucher Emhart Glass</div></div>						



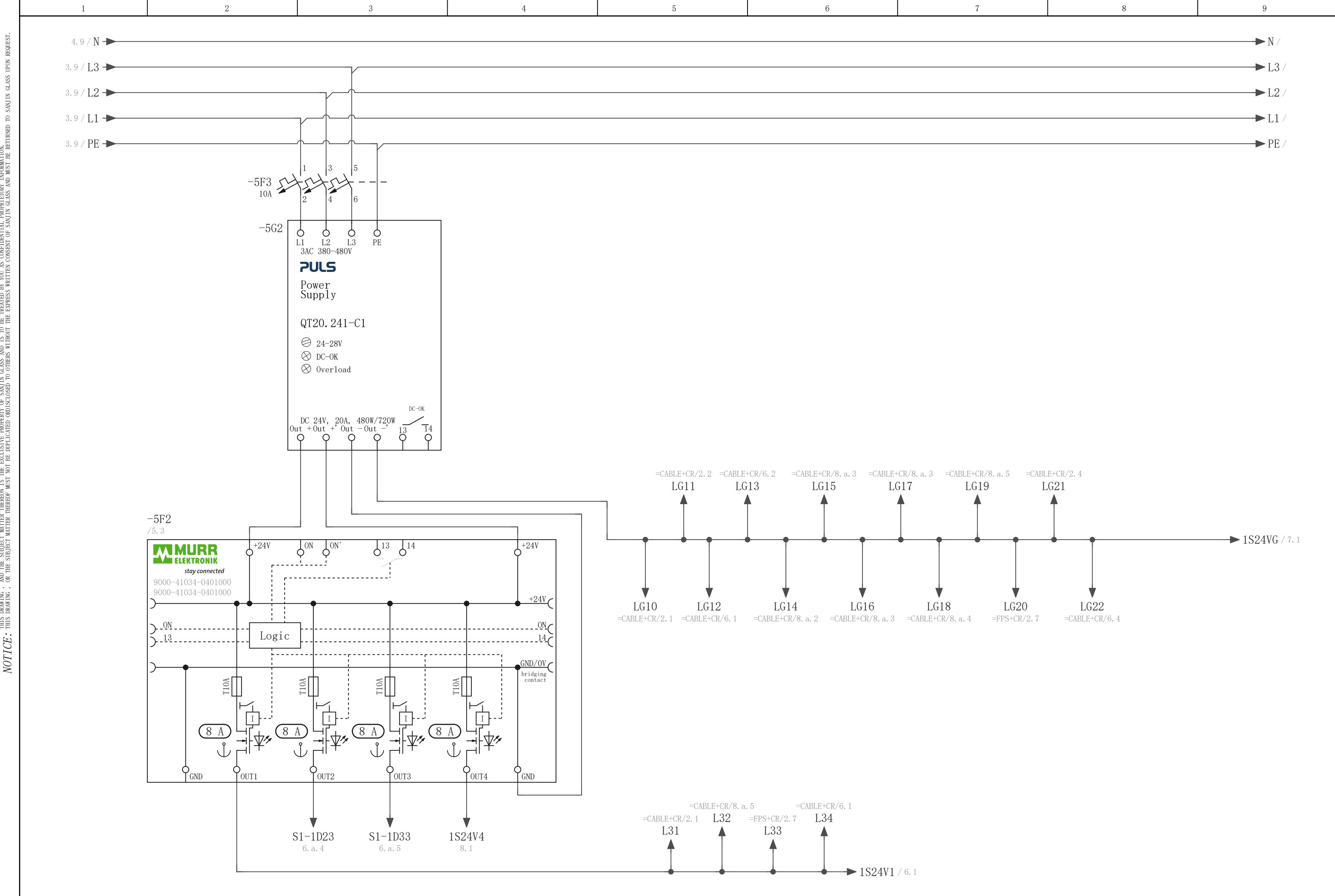
Modification	Date	Name	Project name 3DQJT-SC-V2.241001-UGC	Project number 3DQJT-SC	SANJIN Bucher Emhart Glass	AXIS 1,2		Functional assignment	=SECTION1
			I.S Machines Control system-JETTER	Drawing number				Place of installation	+C2
			Founder ZHYU	Created on 2022/11/9		Chkd	ZHYU	Version	page 3
				Approver		Modification date	2025/1/24		pages 32 Total 51

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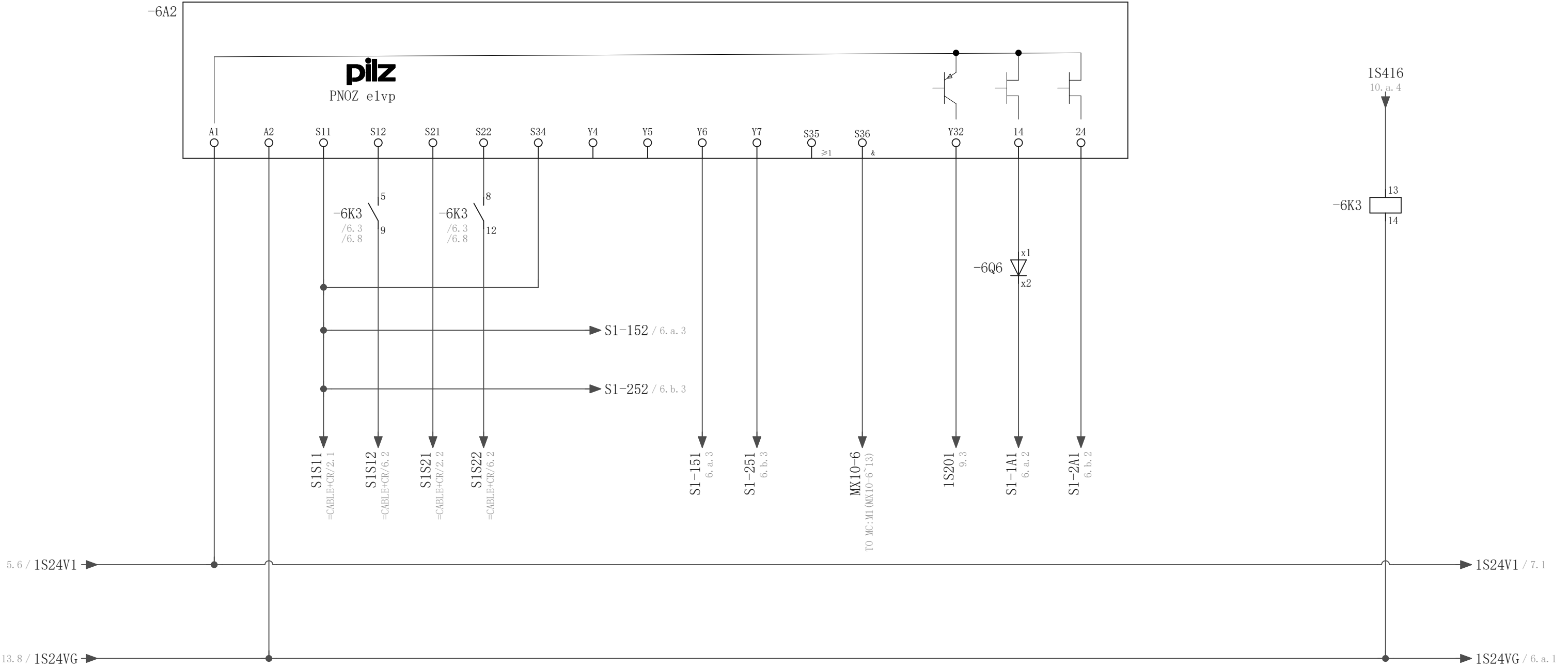
Modification	Date	Name	Project name 3DQJT-SC-V2.241001-UGC	Project number 3DQJT-SC	SANJIN Bucher Emhart Glass	AXIS 3, 4		Functional assignment	=SECTION1
			I. S Machines Control system-JETTER	Drawing number				Place of installation	+C2
				Approver				Version	page 4
		Founder ZHYU	Created on 2022/11/9			Chkd ZHYU	Modification date 2024/11/28		pages 33 Total 51

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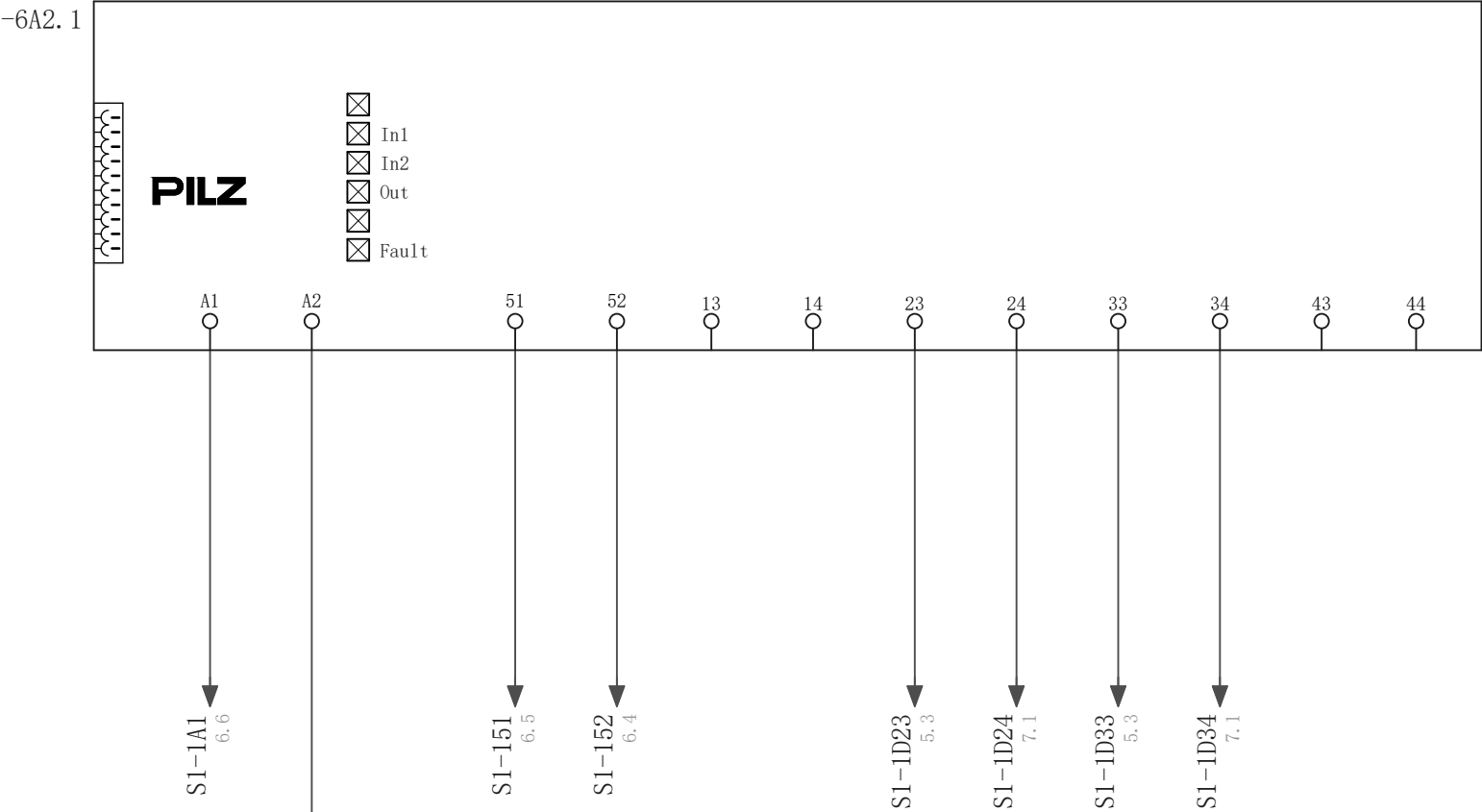
Modification	Date	Name	Project name 3DQJT-SC-V2.241001-UGC	Project number 3DQJT-SC	<div>SANJIN</div> <div>Bucher Emhart Glass</div>	POWER SUPPLY UNIT		Functional assignment	=SECTION1
			I. S Machines Control system-JETTER	Drawing number				Place of installation	+C2
			Founder ZHYU	Created on 2022/11/9				Version	page 5
				Approver		Chkd ZHYU	Modification date 2025/1/24		pages 34 Total 51

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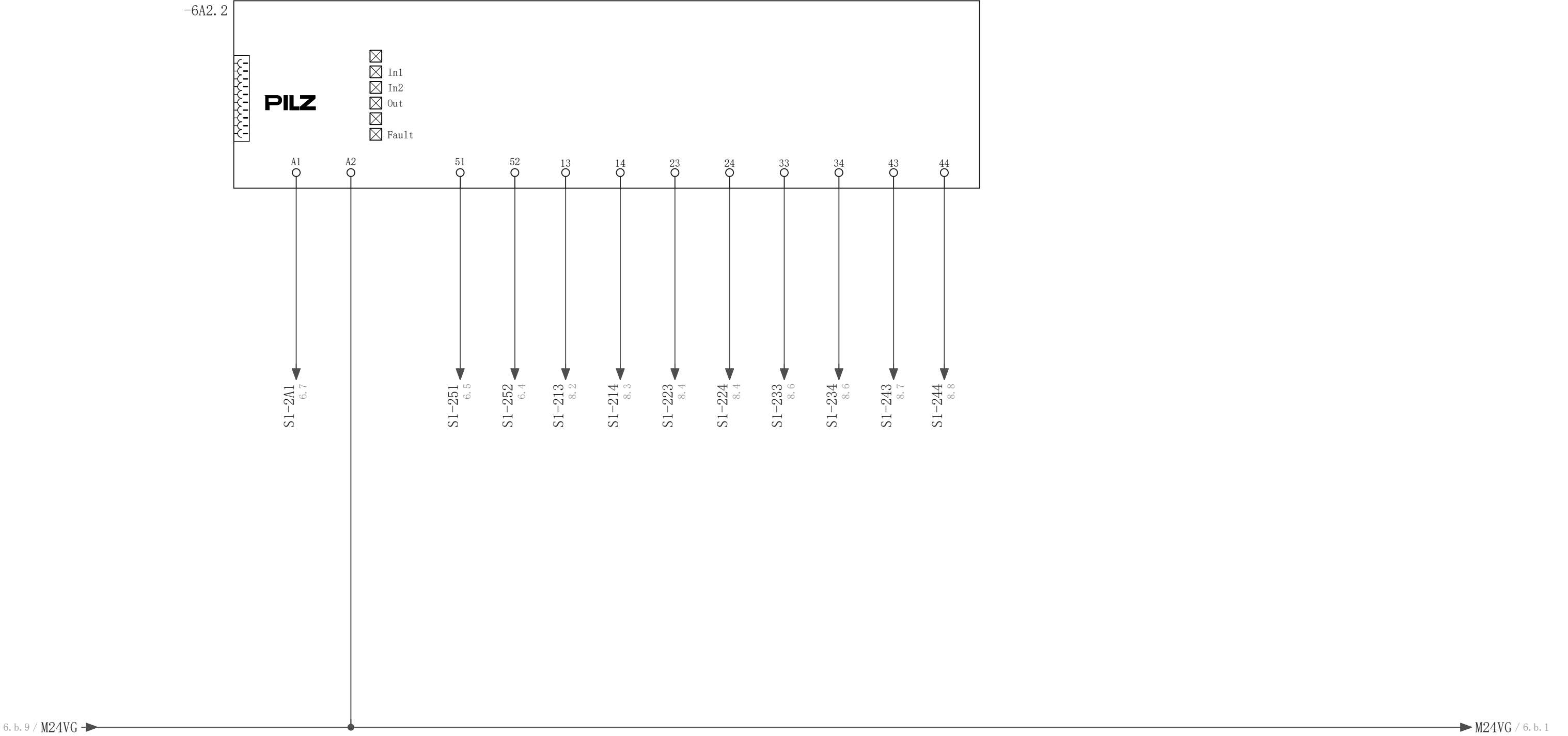
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6.9 / 1S24VG → 1S24VG /



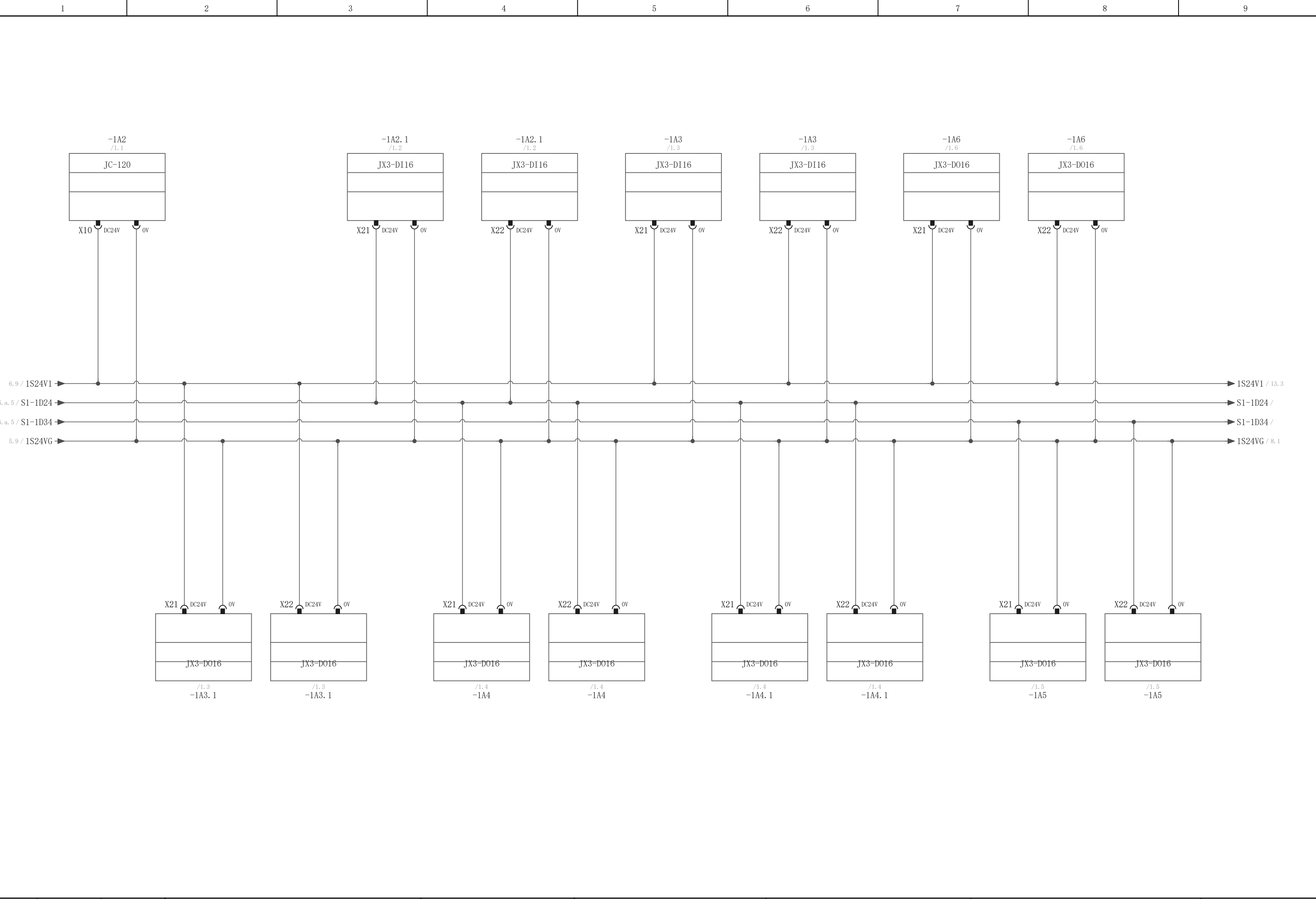
Modification	Date	Name	Project name 3DQJT-SC-V2.24I001-UGC		Project number	<div><div>SANJIN</div><div>Bucher Emhart Glass</div></div>	PNOZ s7 S1-1		Functional assignment	=SECTION1
			I.S Machines Control system-JETTER		3DQJT-SC			Place of installation	+C2	
					Drawing number			Version	page 6. a	
			Founder ZHYU	Created on 2025/1/24	Approver		Chkd ZHYU	Modification date 2025/1/24		
									pages 36	Total 51

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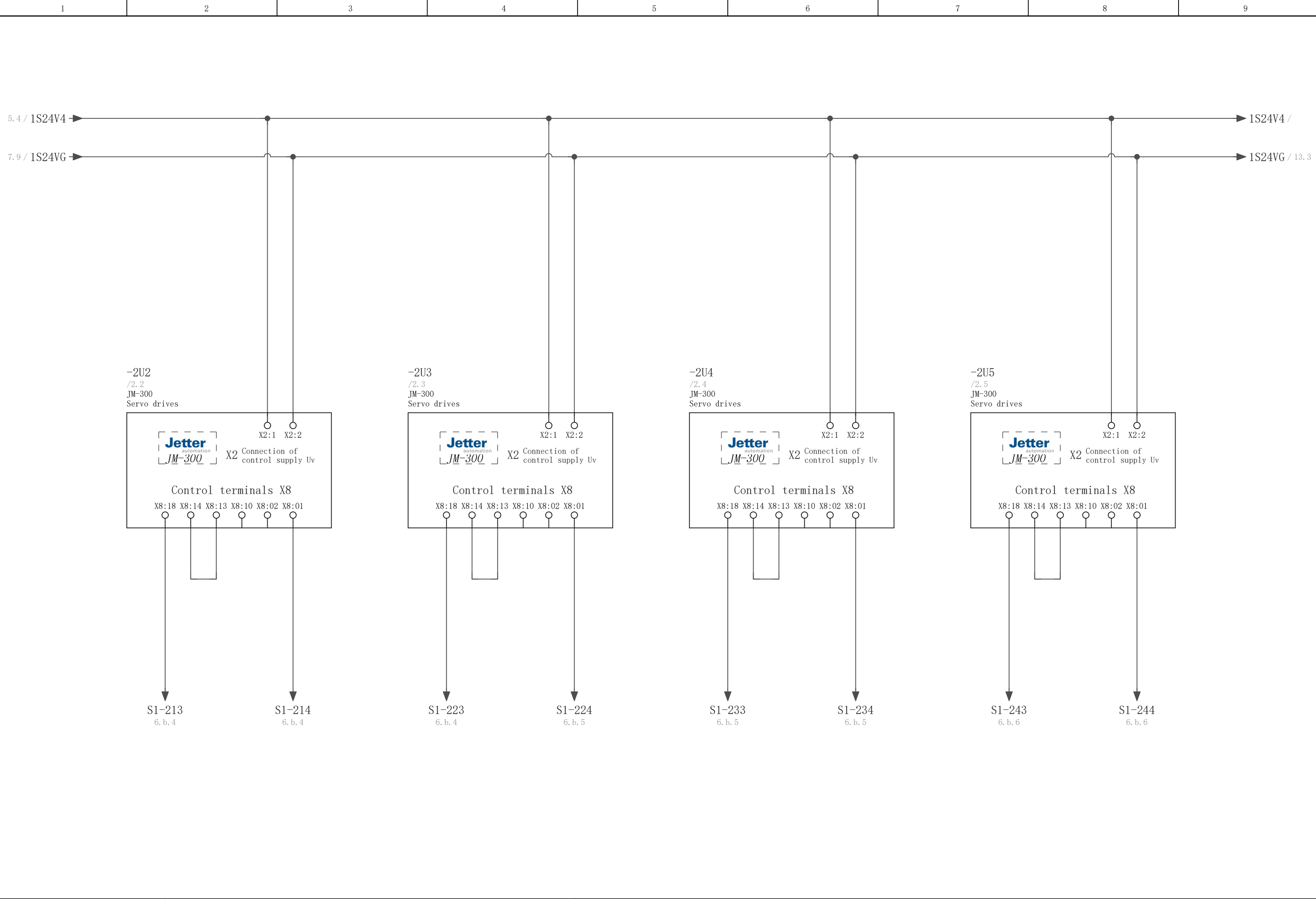
Modification	Date	Name	Project name 3DQJT-SC-V2.24I001-UGC		Project number	<div><div>SANJIN</div><div>Bucher Emhart Glass</div></div>	PNOZ s7 S1-2		Functional assignment	=SECTION1
			I.S Machines Control system-JETTER		3DQJT-SC				Place of installation	+C2
					Drawing number				Version	page 6. b
			Founder ZHYU	Created on 2025/1/24	Approver		Chkd ZHYU	Modification date 2025/1/24		pages 37 Total 51

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Modification	Date	Name	Project name 3DQJT-SC-V2.24I001-UGC	Project number 3DQJT-SC	<div><div>SANJIN</div><div>Bucher Emhart Glass</div></div>	24VDC CONTROL		Functional assignment	=SECTION1
			I.S Machines Control system-JETTER	Drawing number				Place of installation	+C2
				Approver				Version	page 7
			Founder ZHYU	Created on 2022/11/9		Chkd ZHYU	Modification date 2025/1/24		pages 38 Total 51

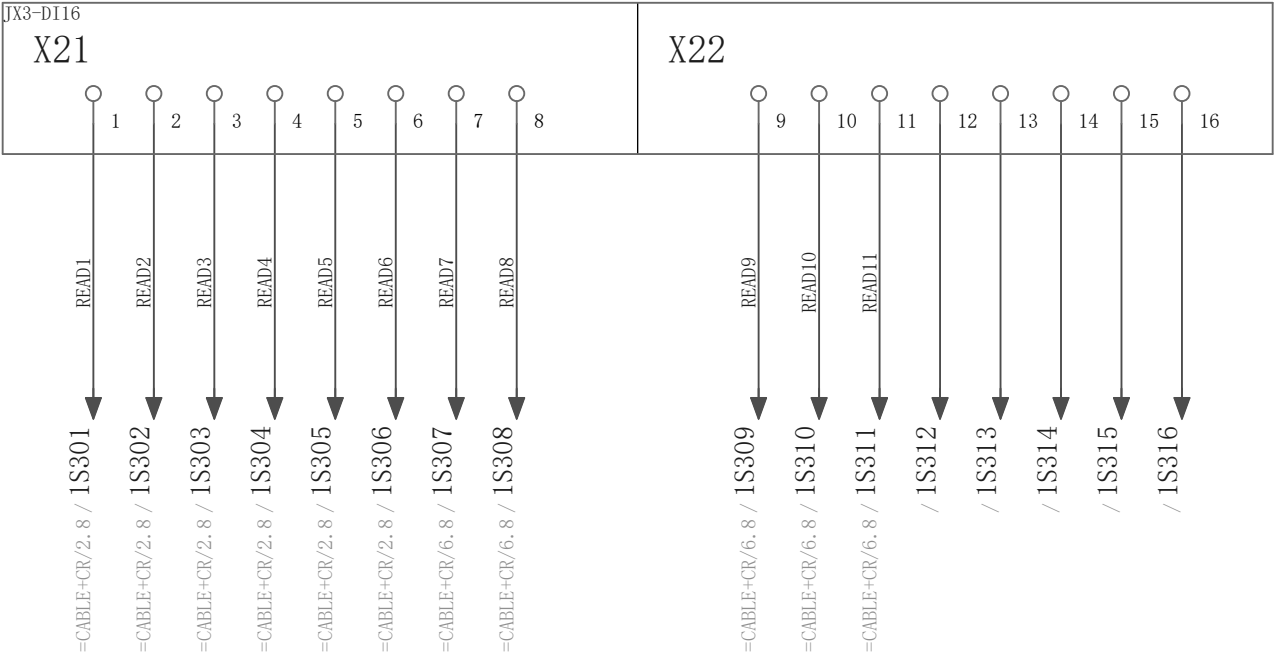
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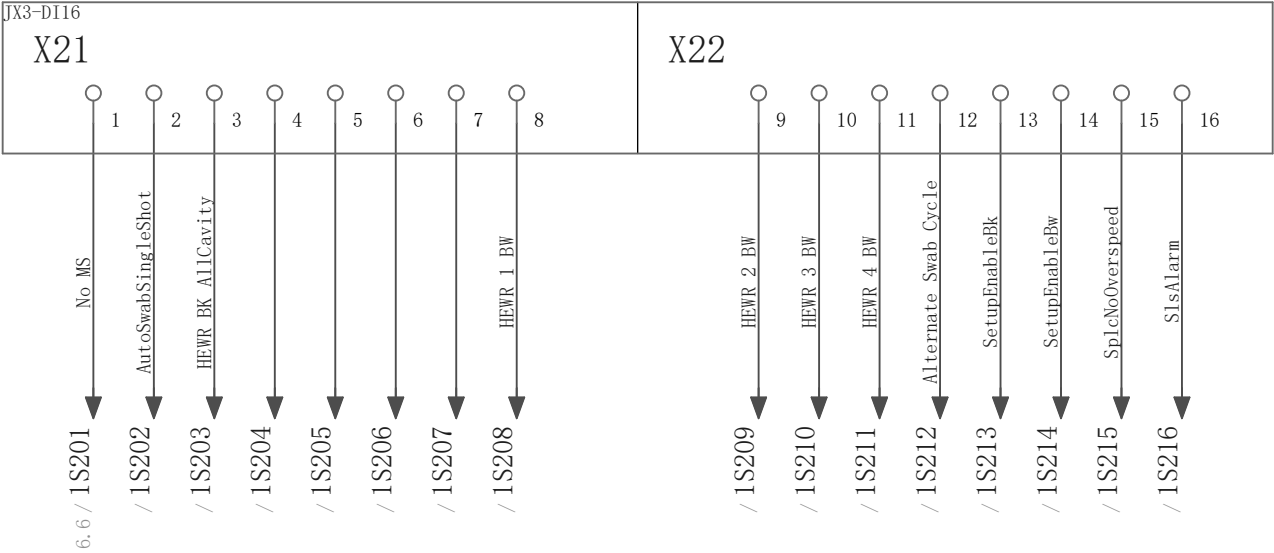
Modification	Date	Name	Project name 3DQJT-SC-V2.24I001-UGC	Project number 3DQJT-SC	<div><div>SANJIN</div><div>Bucher Emhart Glass</div></div>	DRIVER CONTROL 1-4		Functional assignment	=SECTION1
			I. S Machines Control system-JETTER	Drawing number				Place of installation	+C2
				Approver				Version	page 8
			Founder ZHYU	Created on 2022/11/9		Chkd ZHYU	Modification date 2025/1/24		pages 39 Total 51

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-1A3
/1.3
JX3-DI16
Input Module

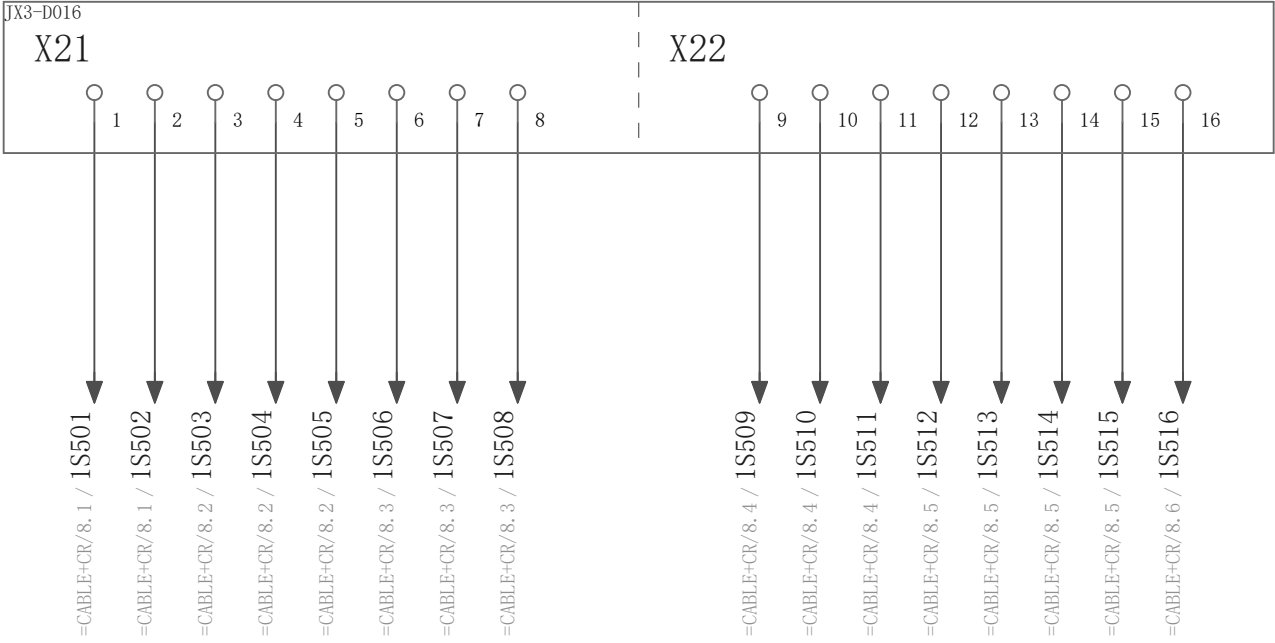


-1A2.1
/1.2
JX3-DI16
Input Module

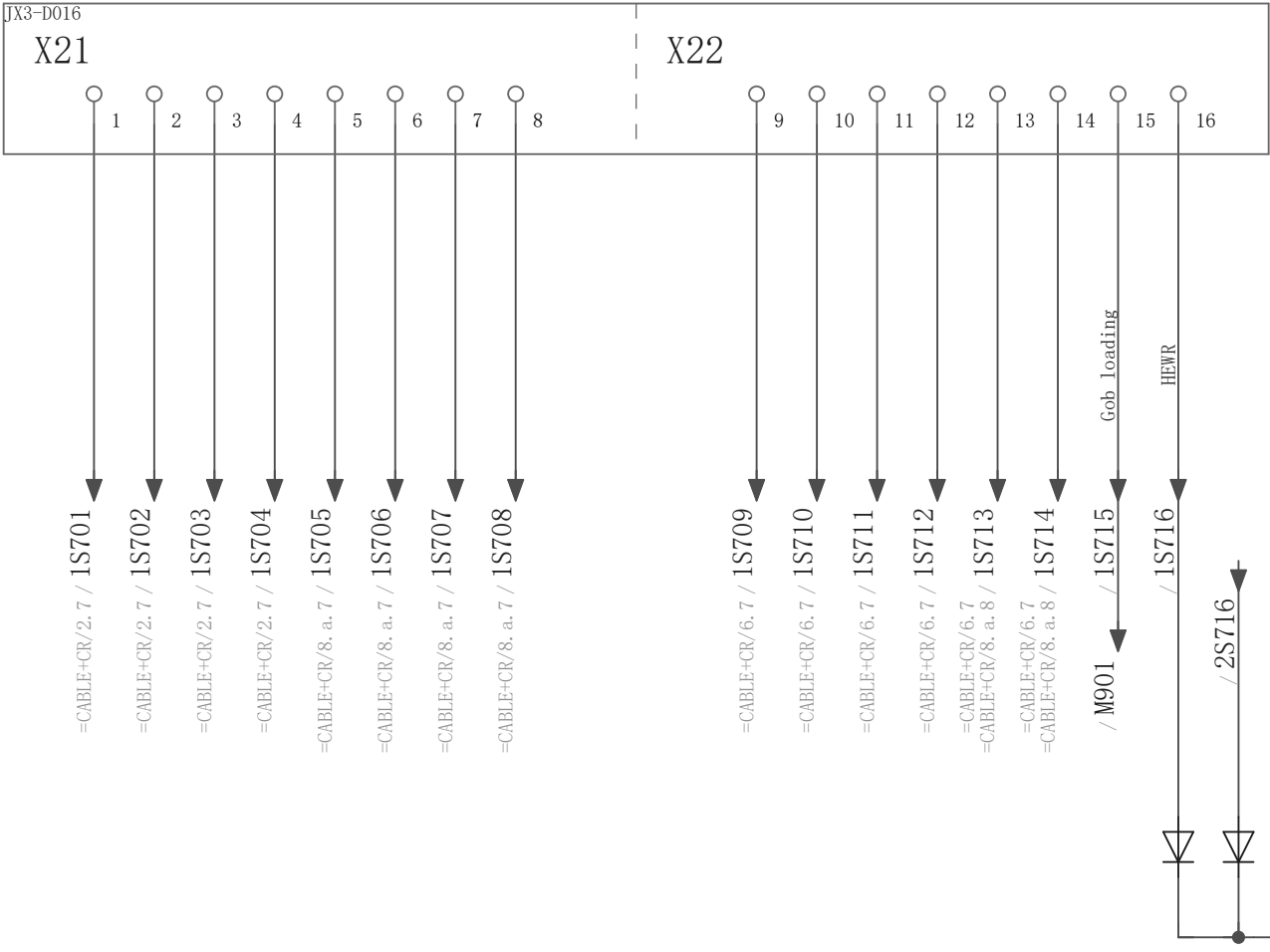


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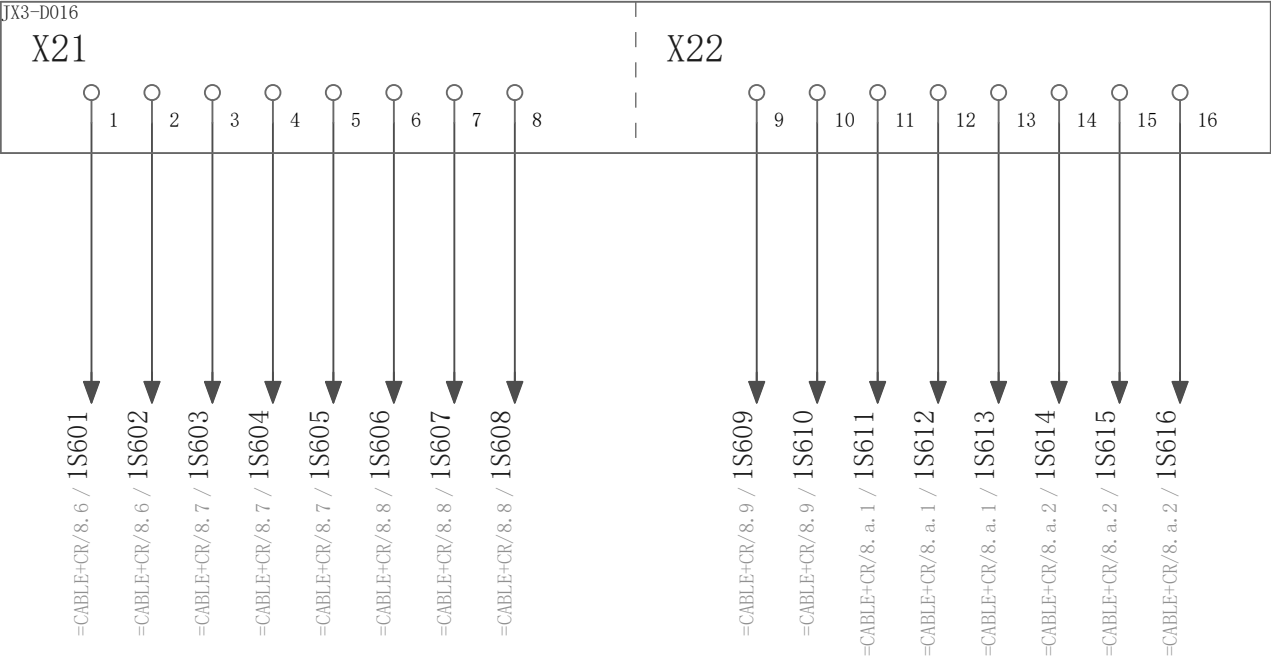
-1A4
/1.4
JX3-D016
Output Module



-1A5
/1.5
JX3-D016
Output Module



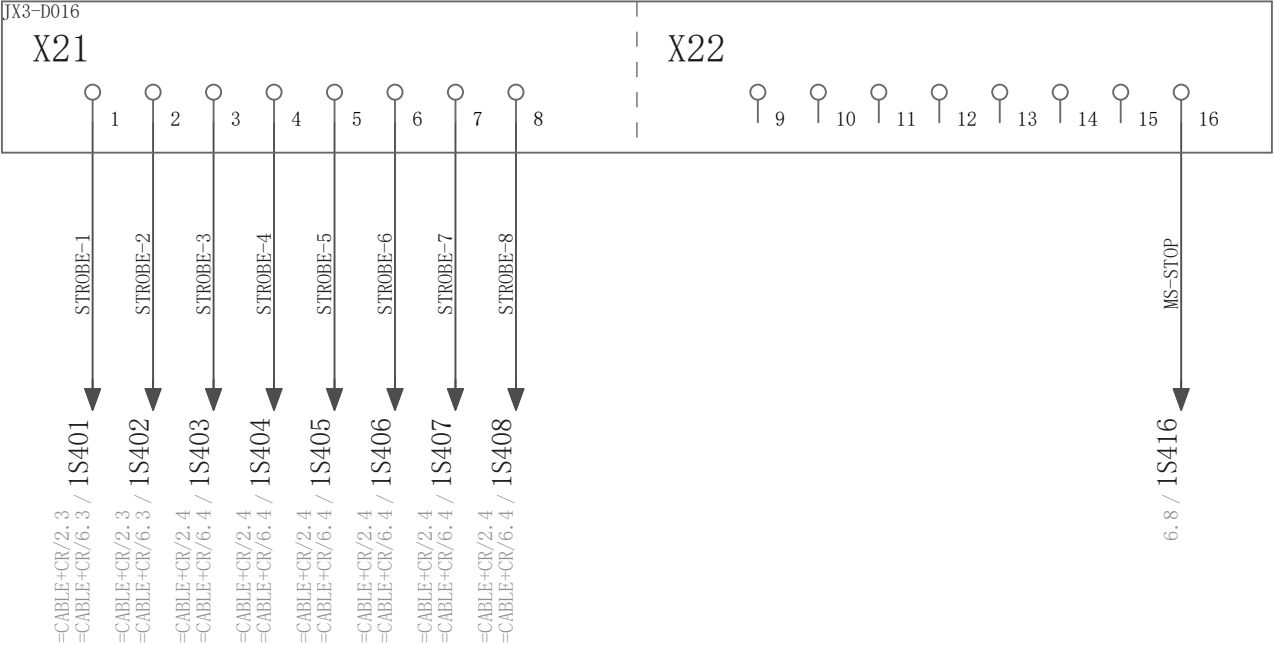
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/1.4
JX3-D016
Output Module



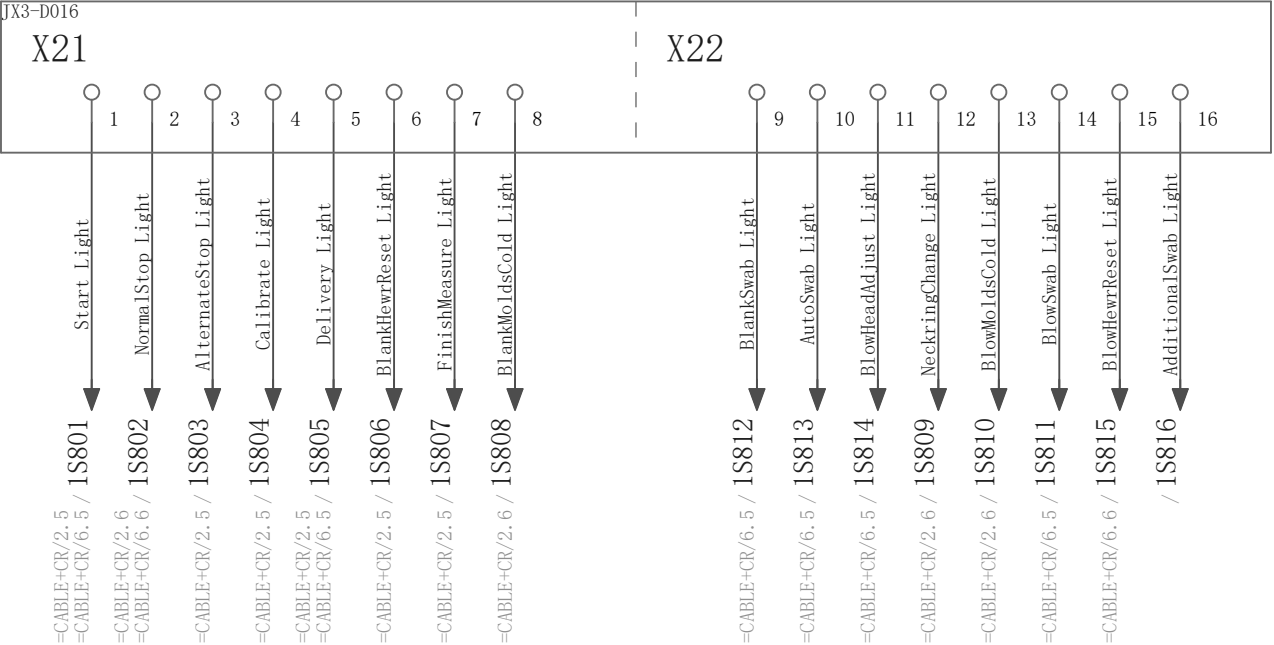
Modification	Date	Name	Project name 3DQJT-SC-V2.24I001-UGC		Project number	<div><div>SANJIN</div><div>Bucher Emhart Glass</div></div>	OUTPUTS		Functional assignment	=SECTION1
			I.S Machines Control system-JETTER		3DQJT-SC			Place of installation	+C2	
					Drawing number			Version	page	10
			Founder ZHYU	Created on 2022/11/9	Approver		Chkd ZHYU	Modification date 2025/1/24		pages 41 Total 51

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-1A3. 1
/1. 3
JX3-D016
Output Module



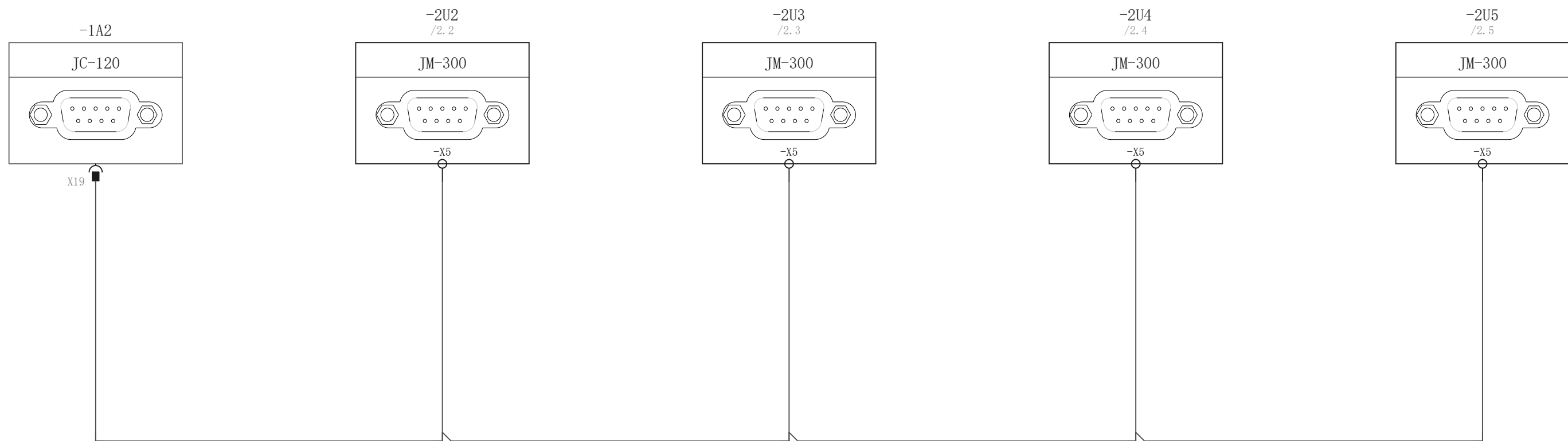
-1A6
/1. 6
JX3-D016
Output Module





Modification	Date	Name	Project name 3DQJT-SC-V2. 241001-UGC		Project number 3DQJT-SC		RAIL SWITCH		Functional assignment	=SECTION1
			I.S Machines Control system-JETTER		Drawing number				Place of installation	+C2
									Version	page 11
			Founder ZHYU	Created on 2022/11/9	Approver		Chkd ZHYU	Modification date 2025/1/11		pages 43 Total 51

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Modification	Date	Name	Project name 3DQJT-SC-V2. 241001-UGC		Project number 3DQJT-SC		CAN communication line		Functional assignment	=SECTION1
			I.S Machines Control system-JETTER		Drawing number				Place of installation	+C2
									Version	page 12
			Founder ZHYU	Created on 2022/11/9	Approver			Chkd ZHYU	Modification date 2025/1/11	pages 44 Total 51

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