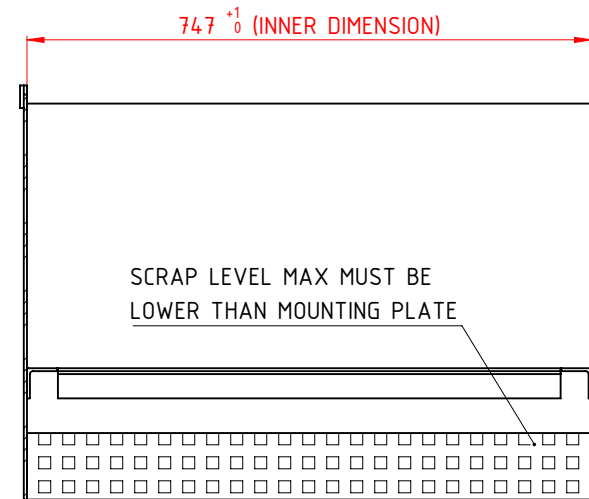
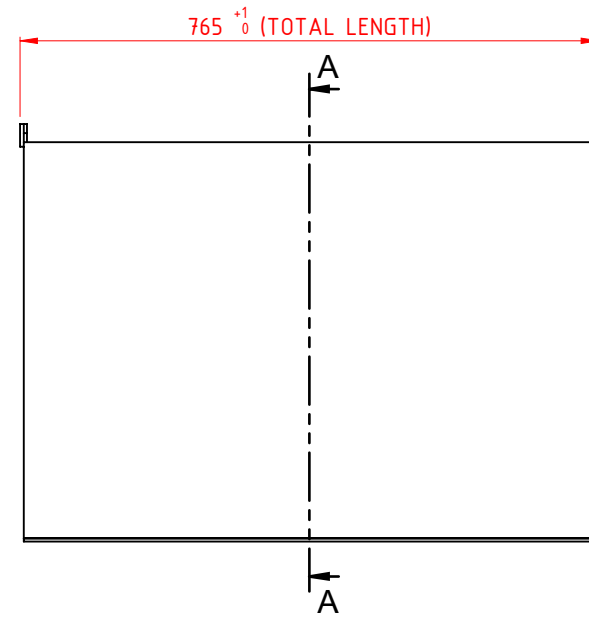
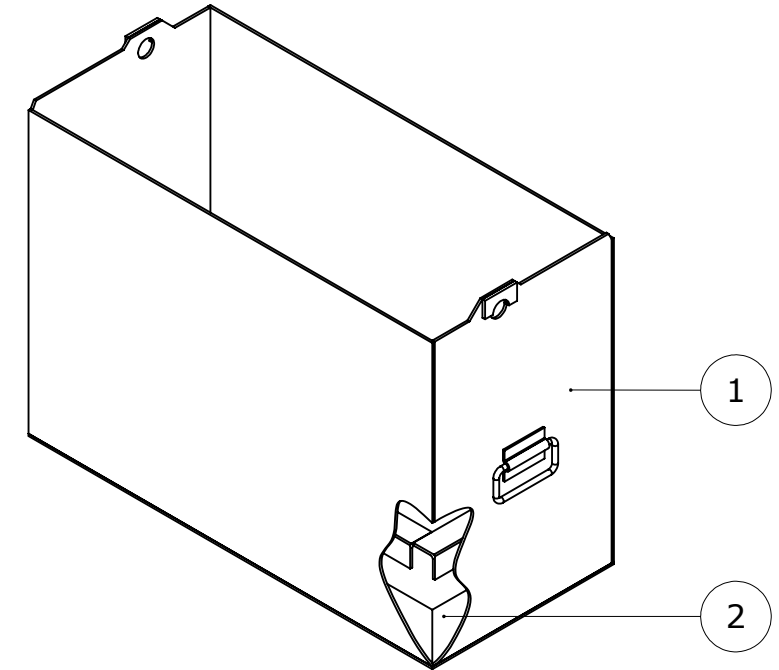
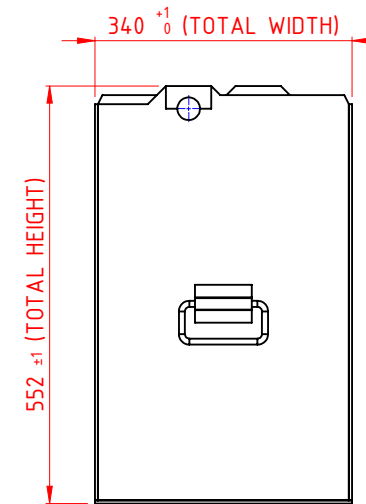


SECTION A-A



SECTION B-B



NOTE :

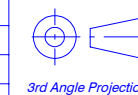
- TOTAL WEIGHT BOX + COUNTERWEIGHT SCRAP = 180 kg ± 5 kg
- SCRAP COUNTERWEIGHT IS WELDED TO FIX THE POSITION INSIDE THE BOX COUNTERWEIGHT
- TOP COATING COLOR BLUE PANTONE 2756C (ACCORDING TO CUSTOMER) , WITH THICKNESS 20-30 MICRON
- MARK (*) IS A NEW PART

*	2	COUNTERWEIGHT SCRAP	-	SCRAP STEEL	-	130.95 kg	1
*	1	OUTER TRAY ASSEMBLY COMPLETE	-	765x552x340	SS400	48.86 kg	1
MARK	NO	PART NAME	PART NO	DESCRIPTION	MATERIAL	WEIGHT	QTY
No. Code	Revision	Date	Issued				
THIS DESIGN IS PROPERTY OF PT Century Batteries Indonesia. AND MAY NOT BE USED OR COPIED WITHOUT PERMISSION				Scale: 1:10	Drawn: BAR	Page 1 Of 1	DRAWING No :
				Dimension: mm	Checked:	M/C:	CAD File:
				Date: 29/07/2024	Approved:	Parts:	Revisi: 0
				PT Century Batteries Indonesia		TITLE OUTER TRAY ASSEMBLY SET LITHIUM BATTERY 51.2V-210AH (4CBTY2)	

APPROVED

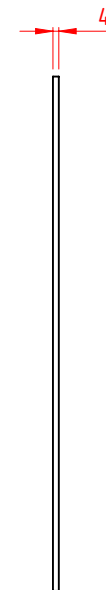
Engineering
Division Head

		TOLERANCE (mm) UNLESS OTHERWISE SPECIFIED			
		CLASS			
BEYOND	BELOW	A	B	C	
		±	±	±	
---	6	0.1	0.2	0.3	
6	30	0.2	0.5	1.0	
30	120	0.5	0.8	2.0	
120	315	1.0	1.2	4.0	
315	1,000	1.5	2.0	7.0	
1,000	2,000	2.0	3.0	11	
2,000	---	3.0	5.0	15	






A3

0
1
2
3
4
5
6
7
8
9
10



NOTE :
- MARK (*) IS A NEW PART

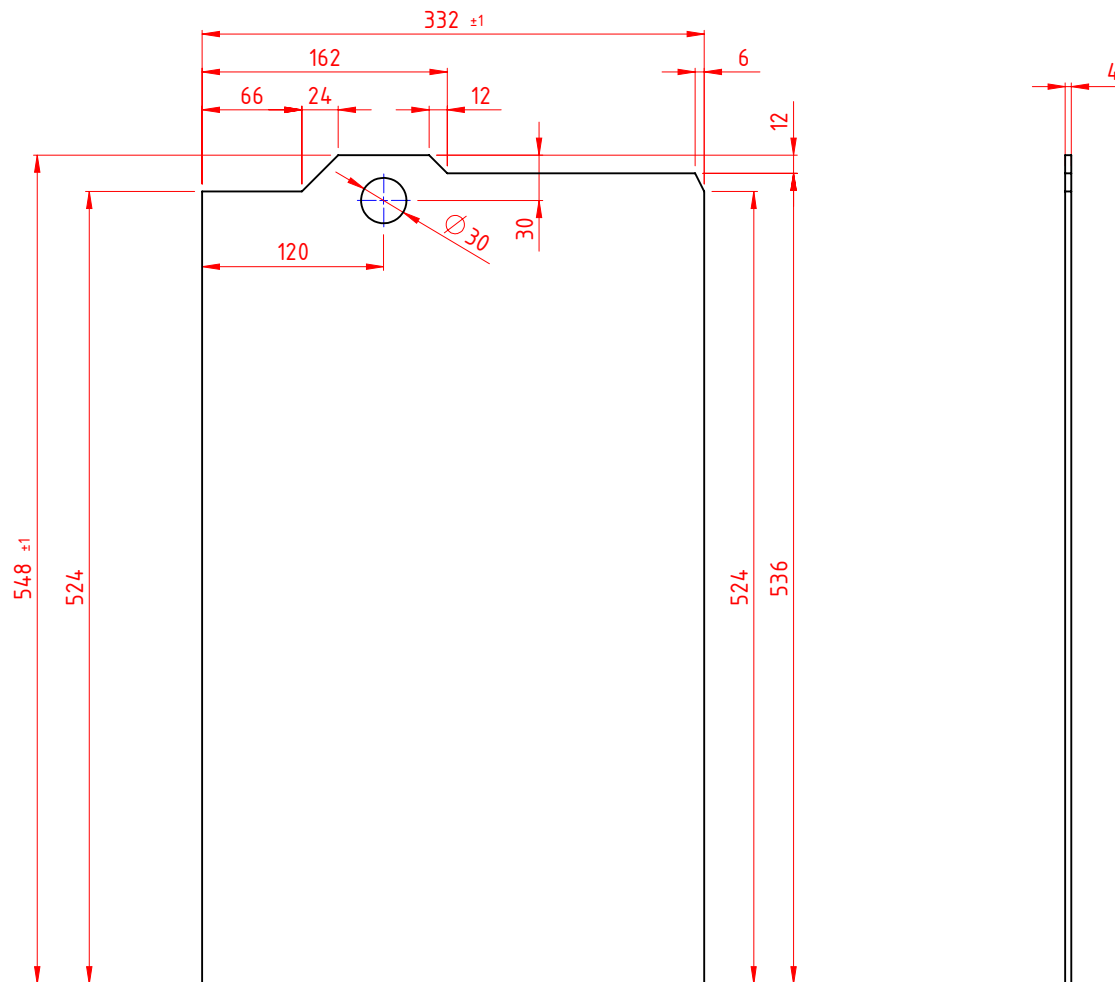
APPROVED	TOLERANCE (mm) UNLESS OTHERWISE SPECIFIED					*	1	BASE PLATE	-		755x340x4	SS400	8.01 kg	1	
	BEYOND	BELOW	CLASS			MARK	NO	PART NAME	PART NO	DESCRIPTION	MATERIAL	WEIGHT	QTY		
			A	B	C										
			±	±	±										
	---	6	0.1	0.2	0.3										
	6	30	0.2	0.5	1.6										
	30	120	0.3	0.6	2.5										
	120	315	0.5	1.2	4										
	315	1,000	0.6	2	7										
	1,000	2,000	1.2	3	11										
Engineering Division Head	2,000	---	2	5	15										
						No. Code	Revision		Date	Issued					
						THIS DESIGN IS PROPERTY OF PT Century Batteries Indonesia. AND MAY NOT BE USED OR COPIED WITHOUT PERMISSION									
											Scale: 1:5	Drawn: BAR	Page 2 Of 9	DRAWING No :	
											Dimension: mm	Checked:	M/C:	CAD File:	
											Date: 29/07/2024	Approved:	Parts:	Revisi: 0	
											PT Century Batteries Indonesia		TITLE BASE PLATE OUTER TRAY ASSEMBLY COMPLETE		A4



NOTE :
- MARK (*) IS A NEW PART







*	2	LONG SIDE PLATE		-	755x524x4	SS400	12.34 kg	2
MARK	NO	PART NAME		PART NO	DESCRIPTION	MATERIAL	WEIGHT	QTY
No. Code	Revision	Date	Issued	Scale: 1:5		Drawn: BAR	Page 3 Of 9	DRAWING No :
				Dimension: mm		Checked:	M/C:	CAD File:
				Date: 29/07/2024		Approved:	Parts:	Revisi: 0
PT Century Batteries Indonesia					TITLE LONG SIDE PLATE OUTER TRAY ASSEMBLY COMPLETE			A4

APPROVED	TOLERANCE (mm) UNLESS OTHERWISE SPECIFIED				
	BEYOND	BELOW	CLASS		
			A	B	C
			±	±	±
	---	6	0.1	0.2	0.3
	6	30	0.2	0.5	1.6
	30	120	0.3	0.6	2.5
Engineering Division Head	120	315	0.5	1.2	4
	315	1,000	0.6	2	7
	1,000	2,000	1.2	3	11
	2,000	---	2	5	15



NOTE :

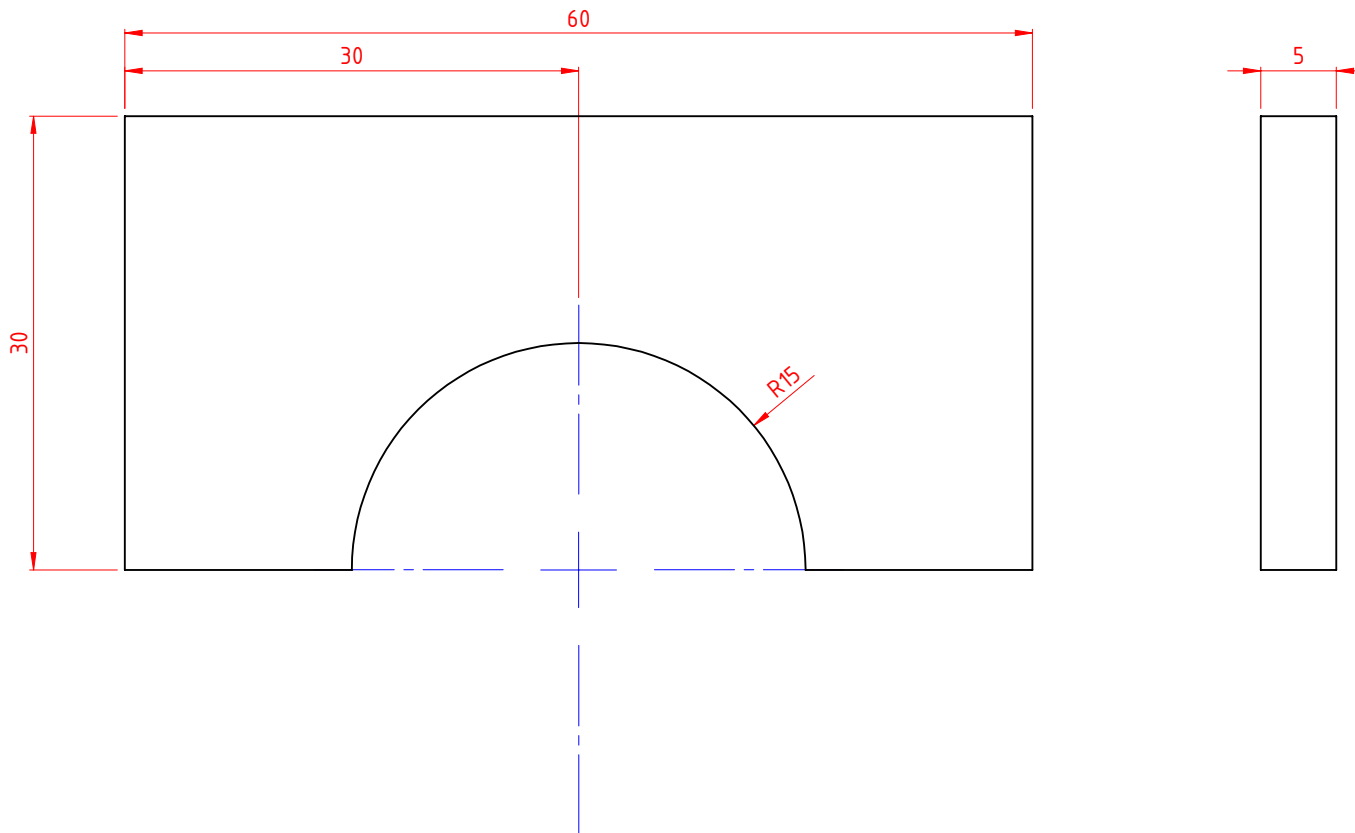
- MARK (*) IS A NEW PART

*	3	SHORT SIDE PLATE		-	548x332x4	SS400	5.53 kg	2	
MARK	NO	PART NAME		PART NO	DESCRIPTION	MATERIAL	WEIGHT	QTY	
				 3rd Angle Projection	Scale: 1:5	Drawn: BAR	Page 4 Of 9	DRAWING No :	
					Dimension: mm	Checked:	M/C:	CAD File:	
					Date: 29/07/2024	Approved:	Parts:	Revisi: 0	
No.	Code	Revision	Date	Issued	 PT Century Batteries Indonesia		TITLE SHORT SIDE PLATE OUTER TRAY ASSEMBLY COMPLETE		
THIS DESIGN IS PROPERTY OF PT Century Batteries Indonesia. AND MAY NOT BE USED OR COPIED WITHOUT PERMISSION									

APPROVED

Engineering
Division Head

TOLERANCE (mm) UNLESS OTHERWISE SPECIFIED				
BEYOND	BELOW	CLASS		
		A	B	C
—	6	± 0.1	± 0.2	± 0.3
6	30	± 0.2	± 0.5	± 1.0
30	120	± 0.3	± 0.8	± 1.5
120	315	± 0.5	± 1.2	± 2.0
315	1,000	± 0.6	± 2	± 3
1,000	2,000	± 1.2	± 3	± 5
2,000	—	± 2	± 5	± 15



NOTE :

- MARK (*) IS A NEW PART

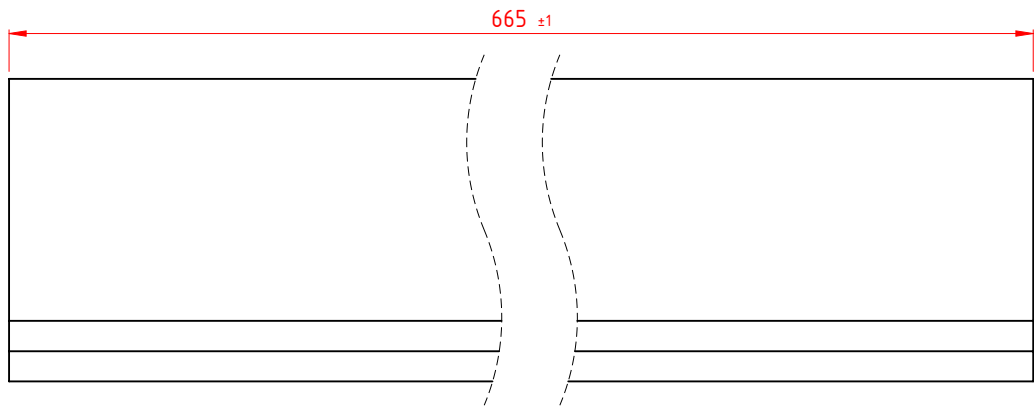
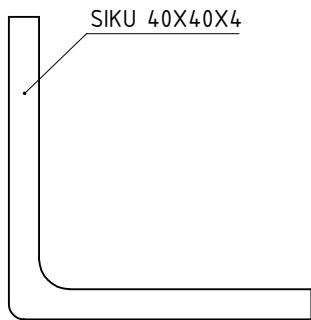
*	4	RIGGING PLATE	-	60x30x5	SS400	0.06 kg	2
MARK	NO	PART NAME	PART NO	DESCRIPTION	MATERIAL	WEIGHT	QTY
				Scale: 2:1	Drawn: BAR	Page 5 Of 9	DRAWING No :
				Dimension: mm	Checked:	M/C:	CAD File:
				Date: 29/07/2024	Approved:	Parts:	Revisi: 0
No. Code	Revision	Date	Issued	PT Century Batteries Indonesia			
THIS DESIGN IS PROPERTY OF PT Century Batteries Indonesia. AND MAY NOT BE USED OR COPIED WITHOUT PERMISSION				TITLE RIGGING PLATE OUTER TRAY ASSEMBLY COMPLETE			

TOLERANCE (mm) UNLESS OTHERWISE SPECIFIED					
BEYOND	BELOW	CLASS			
		A	B	C	
		±	±	±	
—	6	0.1	0.2	0.3	
6	30	0.2	0.5	1.6	
30	120	0.3	0.6	2.5	
120	315	0.5	1.2	4	
315	1,000	0.6	2	7	
1,000	2,000	1.2	3	11	
2,000	—	2	5	15	






Engineering
Division Head

APPROVED

A4



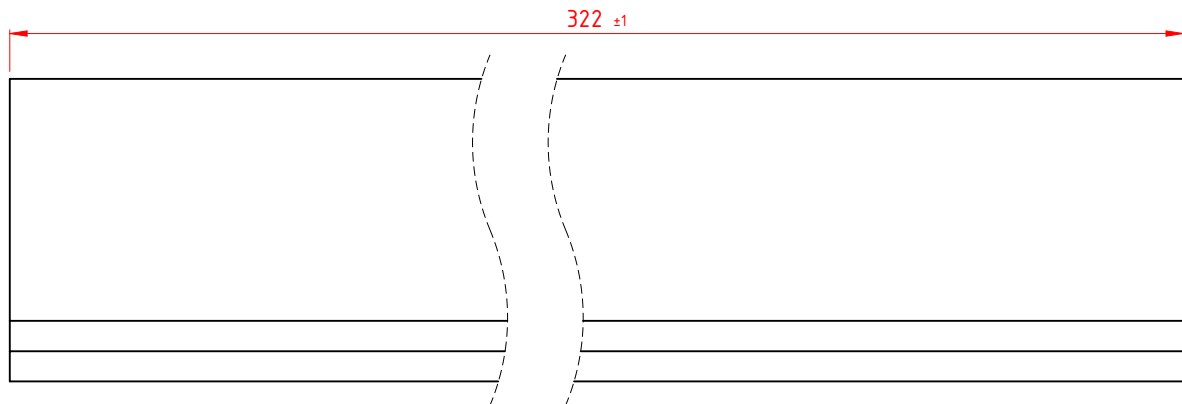
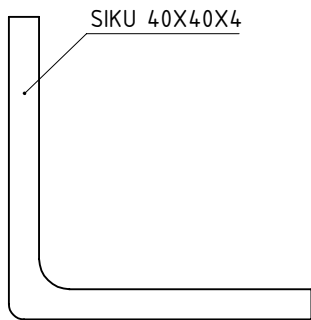
NOTE :
- MARK (*) IS A NEW PART

*	5	LONG SIDE MOUNTING PLATE			-		655x40x40		STANDARD		1.59 kg		2									
MARK		NO		PART NAME			PART NO			DESCRIPTION		MATERIAL		WEIGHT		QTY						
													Scale: 1:1		Drawn: BAR		Page 6 Of 9		DRAWING No :			
													Dimension: mm		Checked:		M/C:		CAD File:			
													Date: 29/07/2024		Approved:		Parts:		Revisi: 0			
No. Code		Revision			Date			Issued						PT Century Batteries Indonesia			TITLE LONG SIDE MOUNTING PLATE OUTER TRAY ASSEMBLY COMPLETE				A4	
THIS DESIGN IS PROPERTY OF PT Century Batteries Indonesia. AND MAY NOT BE USED OR COPIED WITHOUT PERMISSION																						

TOLERANCE (mm) UNLESS OTHERWISE SPECIFIED					
BEYOND	BELOW	CLASS			
		A	B	C	
		±	±	±	
---	6	0.1	0.2	0.3	
6	30	0.2	0.5	1.6	
30	120	0.3	0.6	2.5	
120	315	0.5	1.2	4	
315	1,000	0.6	2	7	
1,000	2,000	1.2	3	11	
2,000	---	2	5	15	

Engineering
Division Head

APPROVED



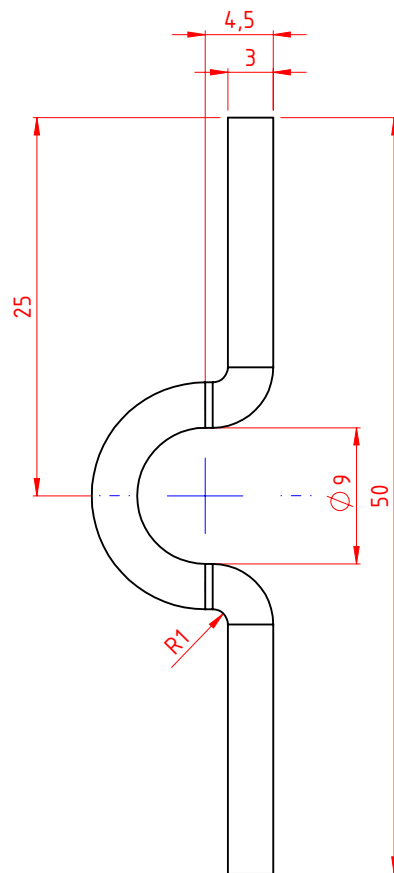
NOTE :
- MARK (*) IS A NEW PART

*	6	SHORT SIDE MOUNTING PLATE			-	322x40x40	STANDARD	0.77 kg	2
MARK	NO	PART NAME			PART NO	DESCRIPTION	MATERIAL	WEIGHT	QTY
					 3rd Angle Projection	Scale: 1:1	Drawn: BAR	Page 7 Of 9	DRAWING No :
						Dimension: mm	Checked:	M/C:	CAD File:
						Date: 29/07/2024	Approved:	Parts:	Revisi: 0
No.	Code	Revision		Date	Issued	PT Century Batteries Indonesia		TITLE	
THIS DESIGN IS PROPERTY OF PT Century Batteries Indonesia. AND MAY NOT BE USED OR COPIED WITHOUT PERMISSION						SHORT SIDE MOUNTING PLATE OUTER TRAY ASSEMBLY COMPLETE		A4	



TOLERANCE (mm) UNLESS OTHERWISE SPECIFIED					
BEYOND	BELOW	CLASS			
		A	B	C	
		±	±	±	
---	6	0.1	0.2	0.3	
6	30	0.2	0.5	1.6	
30	120	0.3	0.6	2.5	
120	315	0.5	1.2	4	
315	1,000	0.6	2	7	
1,000	2,000	1.2	3	11	
2,000	---	2	5	15	

Engineering Division Head

APPROVED



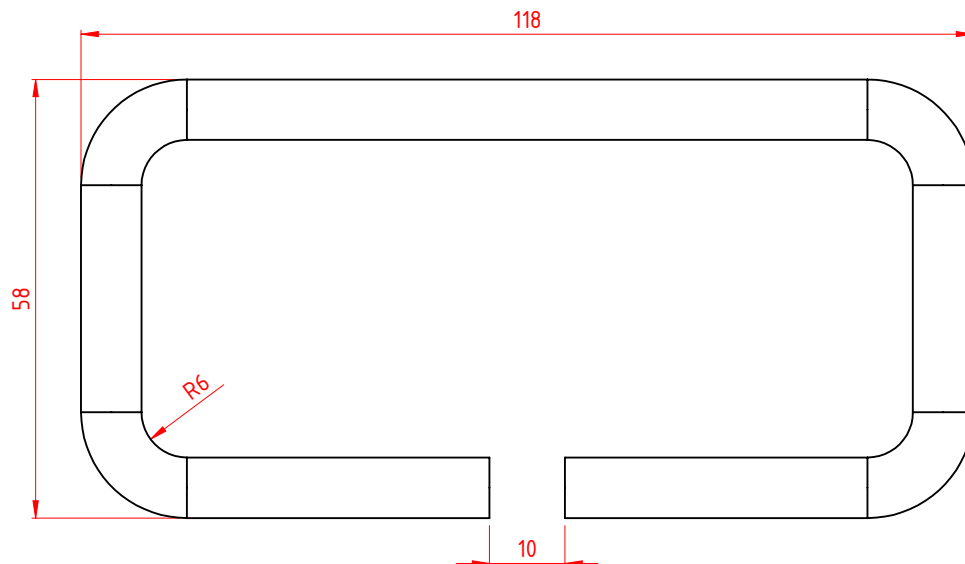
NOTE :
- MARK (*) IS A NEW PART

*	7	HANDLE CLAMP			-	75x50x3	SS400	0.11 kg	1	
MARK	NO	PART NAME			PART NO	DESCRIPTION	MATERIAL	WEIGHT	QTY	
					 3rd Angle Projection	Scale: 2:1	Drawn: BAR	Page 8 Of 9	DRAWING No :	
						Dimension: mm	Checked:	M/C:	CAD File:	
						Date: 29/07/2024	Approved:	Parts:	Revisi: 0	
No.	Code	Revision		Date	Issued	 PT Century Batteries Indonesia		TITLE		A4
THIS DESIGN IS PROPERTY OF PT Century Batteries Indonesia. AND MAY NOT BE USED OR COPIED WITHOUT PERMISSION								HANDLE CLAMP OUTER TRAY ASSEMBLY COMPLETE		

TOLERANCE (mm) UNLESS OTHERWISE SPECIFIED					
BEYOND	BELOW	CLASS			
		A	B	C	
		±	±	±	
---	6	0.1	0.2	0.3	
6	30	0.2	0.5	1.6	
30	120	0.3	0.6	2.5	
120	315	0.5	1.2	4	
315	1.000	0.6	2	7	
1.000	2.000	1.2	3	11	
2.000	---	2	5	15	

Engineering
Division Head

APPROVED



NOTE :

- MARK (*) IS A NEW PART

*	8	HANDLE			-	118x58x Ø 8	SS400	0.11 kg	1
MARK	NO	PART NAME			PART NO	DESCRIPTION	MATERIAL	WEIGHT	QTY
						Scale: 1:1	Drawn: BAR	Page 9 Of 9	DRAWING No :
						Dimension: mm	Checked:	M/C:	CAD File:
						Date: 29/07/2024	Approved:	Parts:	Revisi: 0
No.	Code	Revision		Date	Issued	PT Century Batteries Indonesia		TITLE	
THIS DESIGN IS PROPERTY OF PT Century Batteries Indonesia. AND MAY NOT BE USED OR COPIED WITHOUT PERMISSION								HANDLE	
								OUTER TRAY ASSEMBLY COMPLETE	
								A4	

TOLERANCE (mm) UNLESS OTHERWISE SPECIFIED					
BEYOND	BELOW	CLASS			
		A	B	C	
		±	±	±	
---	6	0.1	0.2	0.3	
6	30	0.2	0.5	1.6	
30	120	0.3	0.6	2.5	
120	315	0.5	1.2	4	
315	1.000	0.6	2	7	
1.000	2.000	1.2	3	11	
2.000	---	2	5	15	

APPROVED

Engineering
Division Head

A4