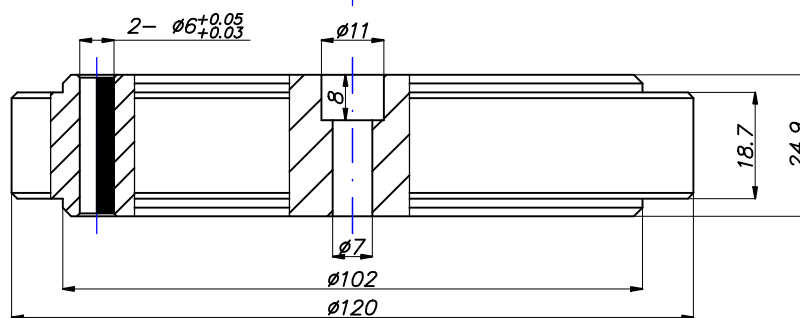
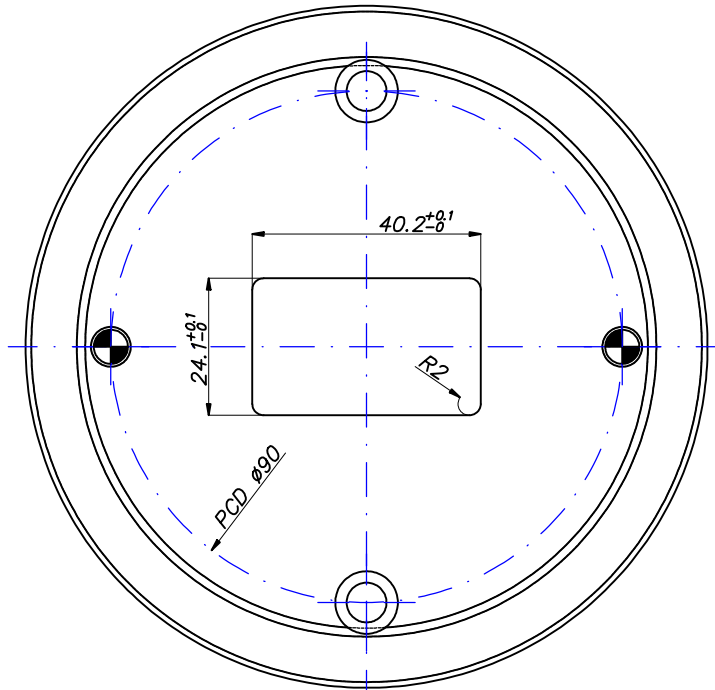
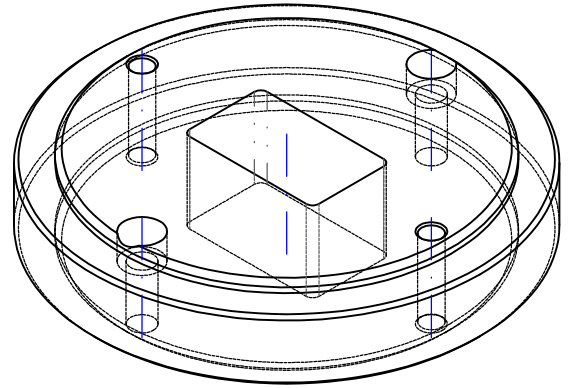


MARK	REVISION	REASONABLE	DATE	SIGN
△				
△				



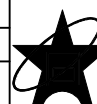
00	DIES BLANK	DC11	-	120 X 25	46~48	-
NO	DESCRIPTION	MATERIAL	Q/T	DIMENSION	HRC	REMARK
		DESIGNED BY	CHECKED BY	APPROVED BY	CUSTOMER	PT. SIMBA JAYA UTAMA
		ILHAM	JEFRY	RAGIL	PROJECT /MODEL	-
					NJO NO.	-
					PART NAME	DIES BLANK

TOLERANCES UNLESS OTHERWISE SPECIFIED

DIMENSION	MANUFACTURE	□	□	□	□	□	□
0 - 30	± 0.1	+0.02 -0	+0 -0.02	+0.02 -0	-0.01 -0.03	+0.02 -0	+0.02 +0.05
31 - 120	± 0.2	+0.04 -0	+0 -0.04	+0.04 -0	-0.02 -0.06	+0.04 -0	+0.04 +0.10
120 - 400	± 0.35	+0.06 -0	+0 -0.06	+0.06 -0	-0.03 -0.08	+0.06 -0	+0.06 +0.15
400 -	± 0.5	+0.08 -0	+0 -0.08	+0.08 -0	-0.05 -0.10	+0.08 -0	+0.08 +0.20

Mark	⊕	⊗	⊙
HOLE /X,Y,Z	±0.01	+0.01/-0.01	+0.02/0
File name			

UNITS	THIRD ANGLE
mm	⊕
TOLERANCE LIMITS	0. ±0.2 0.00 ±0.02 0.0 ±0.1 0.000 ±0.01



PT ASTRA DAIDO STELL INDONESIA
Daidu Steel -Parts-Machining-Heat Treatment-TD Process