System Name	QMS	Measurement Date and Time	01-04-2019 13:16:46
Location	Bengaluru	Job Number	1
Department	Automation	Status	PASS
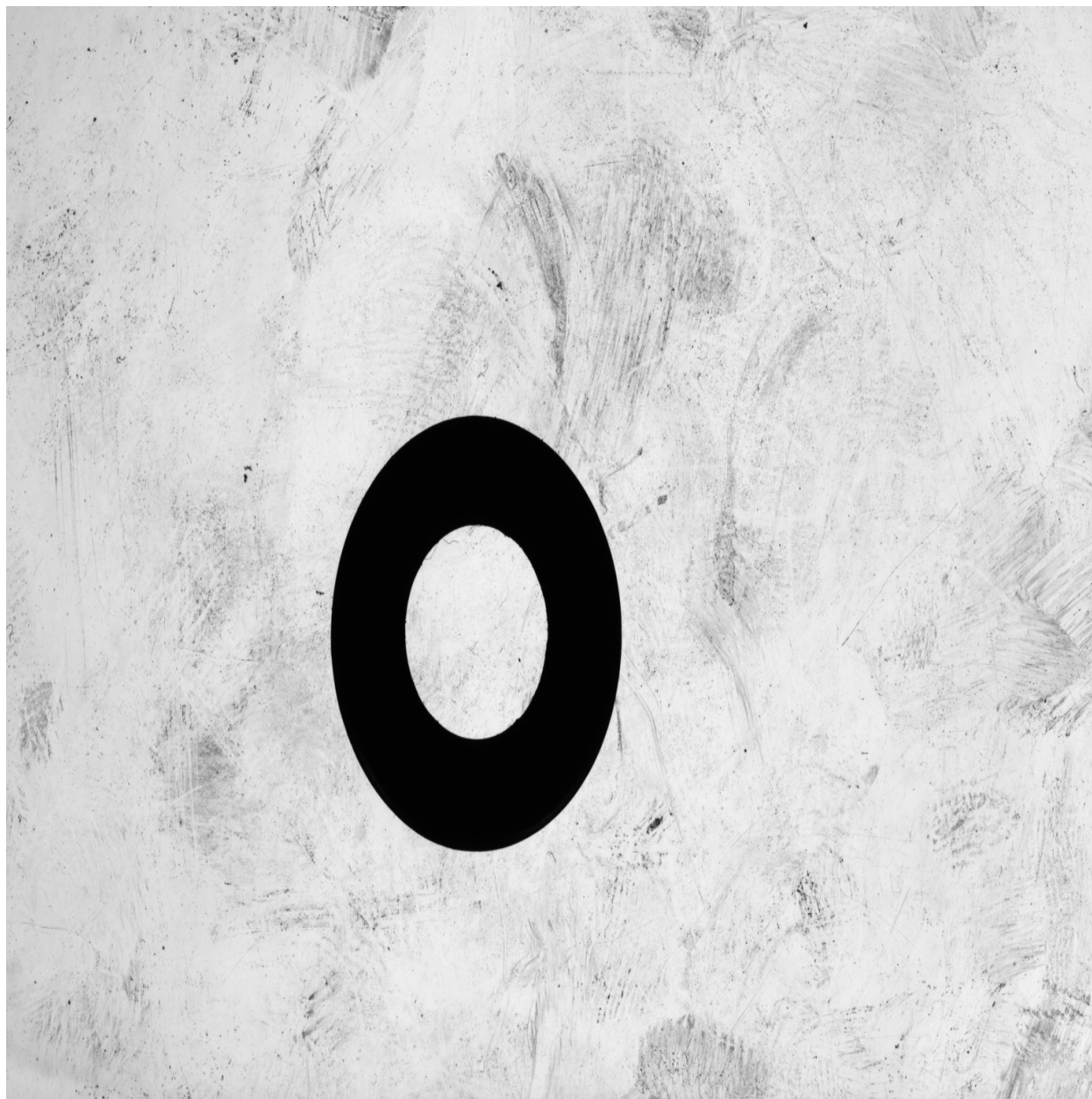
SL.NO	MEASUREMENTS	LSL	NOMINAL	USL	MEASURED	DEVIATION	STATUS
1	C1DIA	43.256	43.456	43.656	43.463	0.007	PASS
2	C2DIA	110.399	110.599	110.799	110.599	0.000	PASS
3	C1DIA	43.256	43.456	43.656	43.463	0.007	PASS
4	C2DIA	110.399	110.599	110.799	110.599	0.000	PASS
5	C1DIA	43.256	43.456	43.656	43.463	0.007	PASS
6	C2DIA	110.399	110.599	110.799	110.599	0.000	PASS
7	C1DIA	43.256	43.456	43.656	43.463	0.007	PASS
8	C2DIA	110.399	110.599	110.799	110.599	0.000	PASS

True Position dimensions

SL.NO	MEASUREMENTS	LSL	NOMINAL	USL	MEAS.	DEV.	BONUS	STATUS
1	X	19.5	20	20.5	20.1	0.1		
	Y	34.5	35	35.5	34.9	-0.1		
	FeatureDia	9.5	10	10.5	10.213	0.213	0.014	
	D1Dia	14.5	15	15.5	14.962	-0.038	0.007	
	D2Dia	14.5	15	15.5	15.092	0.092		
	TP		0.05	0.08	0.07	0.02	0.098	PASS
2	R	19.5	20	20.5	20.1	0.1		
	Theta	34.5	35	35.5	34.9	-0.1		
	FeatureDia	9.5	10	10.5	10.213	0.213	0.014	
	D1Dia	14.5	15	15.5	14.962	-0.038	0.007	
	TP		0.05	0.08	0.07	0.02	0.098	FAIL
3	X	19.5	20	20.5	20.1	0.1		
	Y	34.5	35	35.5	34.9	-0.1		
	FeatureDia	9.5	10	10.5	10.213	0.213		
	D1Length	14.5	15	15.5	14.962	-0.038		
	TP		0.05	0.08	0.07	0.02		PASS