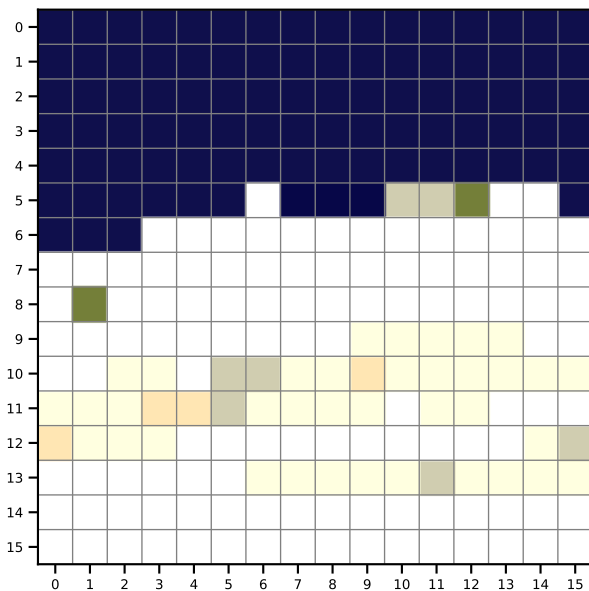Patch 48