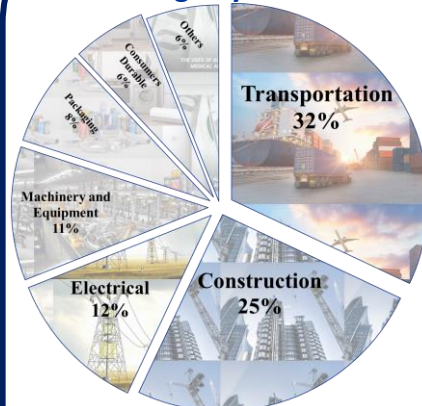


## The challenge

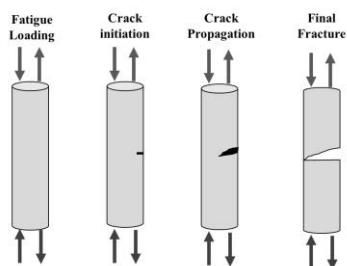
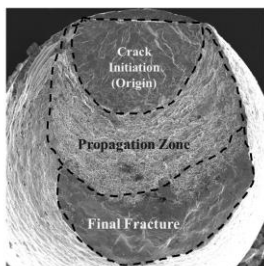
Al usage by 2022



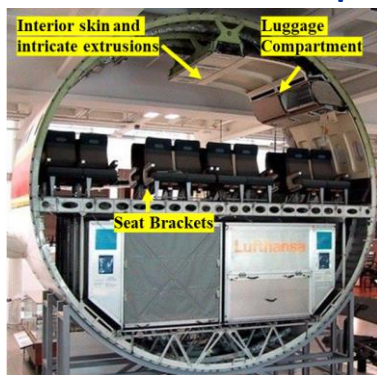
**Al Requ.**  
**89.3 MMT (2022)**  
↓  
**120 MMT (2030)**

**Al prod. - 3% of total CO<sub>2</sub> Emission**

Stages of Fatigue failure



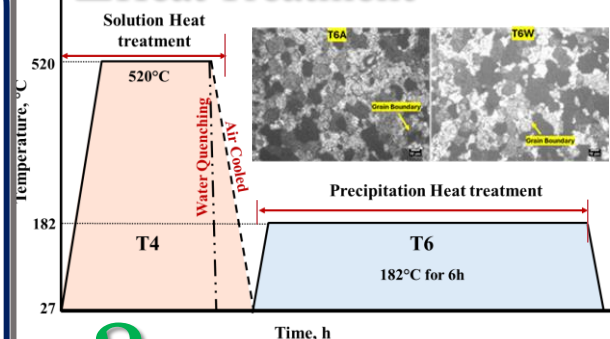
Al 6063 as Non-critical parts



**55% of total failures in aircraft are caused by fatigue**

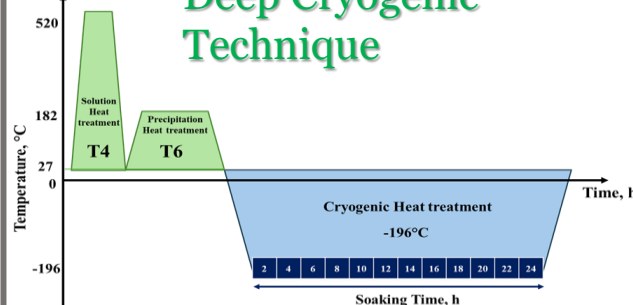
## The Approach

### 1 Heat Treatment

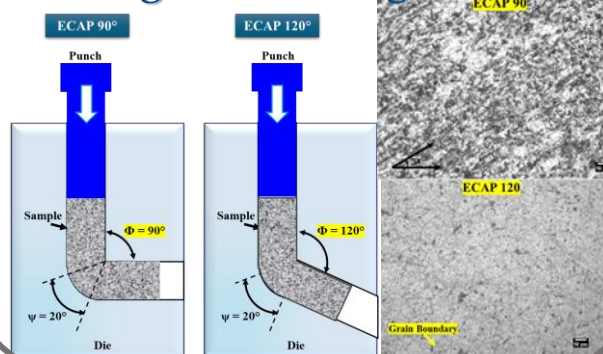


### 2

### Deep Cryogenic Technique



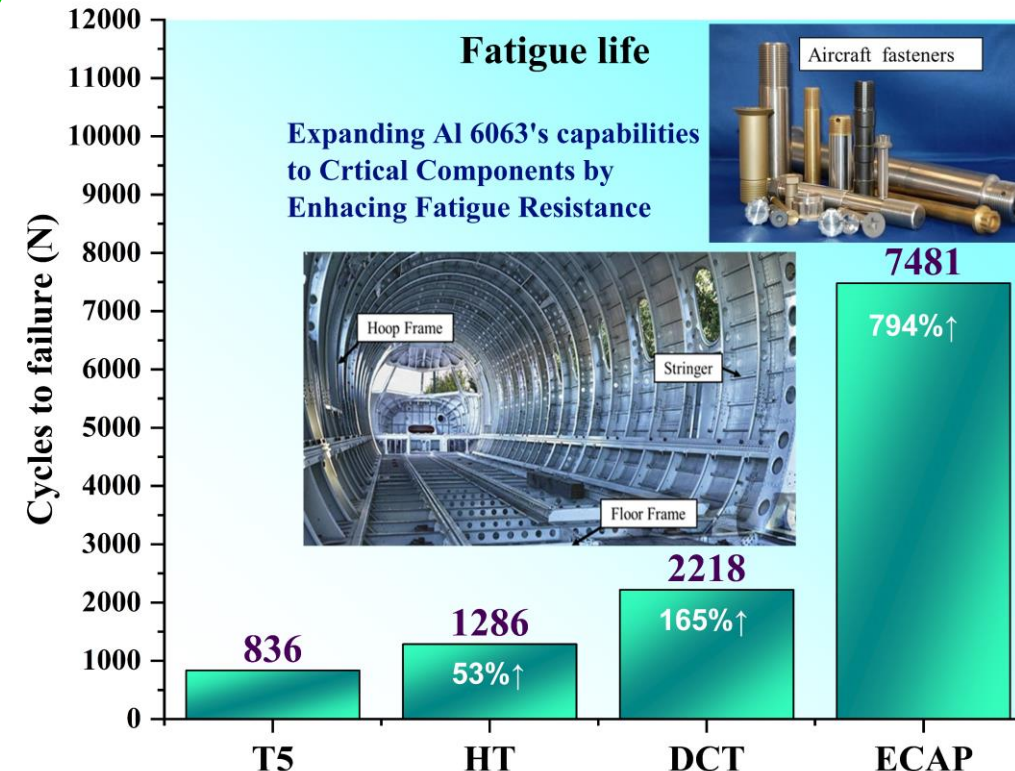
### 3 Equal Channel Angular Pressing



## The Result and the future

### Fatigue life

Expanding Al 6063's capabilities to Critical Components by Enhancing Fatigue Resistance



- ECAP significantly enhances fatigue life but is limited by size constraints.
- Selecting the appropriate processing technique depends on the specific stress environment of the component

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