

Predictive Maintenance - Classification approach

Task 1 - build a model to answer a question

question: Model the err, and errf columns for individual 'scanners' to show a expected failure rate of the encoder component. Scanners identified into two groups, based on the following criteria and grouping: never fail: scanners whom never reach the 12 % range for err routinely fail: scanners whom reach the 12% range for err on a routine basis err and errf are both float values, they are loosely tied to each other, and are not a 1 for 1 relationship, e.g. a rising err value doesn't mean a errf value will rise, nor the opposite.

Failure is defined as a err that is above 12 % and/or a errf that is above 0.5 %

background: err and errf represent a encoder error rate at which a led light is pulsating into a window barrier. This barrier, and subsequent calculation, represent the rate of rotation of a component, and the compensated ERRor and ERRor Filtered value.

task 2 - explain why the model was chosen to answer the question asked

task 3- explain the performance of the model, and of other models that would prove the same question.

task 4 -: Build documentation and share it across.

```
from google.colab import files
```

```
uploaded = files.upload()
```

```
Choose Files | encoders (1).csv
• encoders (1).csv(text/csv) - 176919 bytes, last modified: 5/1/2022 - 100% done
Saving encoders (1).csv to encoders (1) (2).csv
```

```
import pandas as pd
import numpy as np
import matplotlib
import matplotlib.pyplot as plt
from pandas import read_csv
import math
import warnings
warnings.filterwarnings("ignore")
import seaborn as sns
import statsmodels.api as sm

from plotly.subplots import make_subplots
import plotly.graph_objects as go
import plotly.express as px
import plotly.io as pio
pio.templates
```

```
Templates configuration
-----
Default template: 'plotly'
Available templates:
['ggplot2', 'seaborn', 'simple_white', 'plotly',
'plotly_white', 'plotly_dark', 'presentation', 'xgridoff',
'ygridoff', 'gridon', 'none']
```

```
from sklearn.preprocessing import MinMaxScaler
from statsmodels.tools.eval_measures import rmse
from sklearn.metrics import mean_squared_error
from sklearn.metrics import mean_absolute_error
```

```
plt.rcParams["figure.figsize"] = (15,4)
matplotlib.rcParams['axes.labelsize'] = 14
matplotlib.rcParams['xtick.labelsize'] = 12
matplotlib.rcParams['ytick.labelsize'] = 12
matplotlib.rcParams['text.color'] = 'k'
```

```
df = pd.read_csv('encoders (1).csv', parse_dates=['date'], infer_datetime_format= True)
```

```
df.head(3)
```

	id	date	scanner	min	max	err	pixels	minf	maxf	errf	created_at	updated_at
0	12	2017-12-17	K219	35435	35933	1.40	6	35681	35688	0.02	NaN	26:16.5
1	30	2017-12-18	H161	35155	36382	3.43	14	35731	35761	0.08	NaN	26:16.9
2	47	2017-12-18	K211	35305	36042	2.07	43	35692	35739	0.13	NaN	10:57.5

```
df.drop(['created_at','id'], axis=1, inplace= True)
```

```
print(df.info())
df.head(3)
```

```
<class 'pandas.core.frame.DataFrame'>
RangeIndex: 2752 entries, 0 to 2751
Data columns (total 10 columns):
#   Column      Non-Null Count  Dtype  
---  -
0   date        2752 non-null   datetime64[ns]
1   scanner     2752 non-null   object  
2   min         2752 non-null   int64   
3   max         2752 non-null   int64   
4   err         2752 non-null   float64  
5   pixels      2752 non-null   int64   
6   minf        2752 non-null   int64   
7   maxf        2752 non-null   int64   
8   errf        2752 non-null   float64  
9   updated_at  1921 non-null   object  
dtypes: datetime64[ns](1), float64(2), int64(5), object(2)
memory usage: 215.1+ KB
None
```

	date	scanner	min	max	err	pixels	minf	maxf	errf	updated_at
0	2017-12-17	K219	35435	35933	1.40	6	35681	35688	0.02	26:16.5
1	2017-12-18	H161	35155	36382	3.43	14	35731	35761	0.08	26:16.9
2	2017-12-18	K211	35305	36042	2.07	43	35692	35739	0.13	10:57.5

In 'Updated at' column we have nan values, so we need to impute those nan values for analysis. But as there are some information missing in that column (i.e:Date) so we can take the approach of forward fill to fill those na value.

```
df['updated_at'].fillna(method = 'ffill', inplace = True)
```

```
df.isnull().sum()
```

```
date      0
scanner   0
min       0
max       0
err       0
pixels    0
minf      0
maxf      0
errf      0
updated_at 0
dtype: int64
```

```
df = df.drop(['date'],axis= 1)
```

```
df.info()
```

```
<class 'pandas.core.frame.DataFrame'>
RangeIndex: 2752 entries, 0 to 2751
Data columns (total 9 columns):
#   Column      Non-Null Count  Dtype
---  -
0   scanner     2752 non-null   object
1   min         2752 non-null   int64
2   max         2752 non-null   int64
3   err         2752 non-null   float64
4   pixels      2752 non-null   int64
5   minf        2752 non-null   int64
6   maxf        2752 non-null   int64
7   errf        2752 non-null   float64
8   updated_at  2752 non-null   object
dtypes: float64(2), int64(5), object(2)
memory usage: 193.6+ KB
```

Data Clean-up: Removing rows which is not having any recorded value

```
df = df.loc[~((df['min']<=0) & (df['max'] <= 0) & (df['err']<=0))]
```

```
df.info()
```

```
<class 'pandas.core.frame.DataFrame'>
Int64Index: 2603 entries, 0 to 2751
Data columns (total 9 columns):
#   Column      Non-Null Count  Dtype
---  -
0   scanner     2603 non-null   object
1   min         2603 non-null   int64
2   max         2603 non-null   int64
3   err         2603 non-null   float64
4   pixels      2603 non-null   int64
5   minf        2603 non-null   int64
6   maxf        2603 non-null   int64
7   errf        2603 non-null   float64
8   updated_at  2603 non-null   object
dtypes: float64(2), int64(5), object(2)
memory usage: 203.4+ KB
```

```
df.head()
```

	scanner	min	max	err	pixels	minf	maxf	errf	updated_at
0	K219	35435	35933	1.40	6	35681	35688	0.02	26:16.5
1	H161	35155	36382	3.43	14	35731	35761	0.08	26:16.9
2	K211	35305	36042	2.07	43	35692	35739	0.13	10:57.5
3	K212	35216	36225	2.82	61	35686	35726	0.11	10:57.5
4	K220	35196	36259	2.98	11	35709	35724	0.04	10:57.5

We can find out the difference between Max and min, minf and maxf for better analysis

```
df['MaxMinDiff'] = df['max'] - df['min']
df['MaxfMinfDiff'] = df['maxf'] - df['minf']
```

```
df.head(3)
```

	scanner	min	max	err	pixels	minf	maxf	errf	updated_at	MaxMinDiff	MaxfMinfDiff
0	K219	35435	35933	1.40	6	35681	35688	0.02	26:16.5	498	7
1	H161	35155	36382	3.43	14	35731	35761	0.08	26:16.9	1227	30
2	K211	35305	36042	2.07	43	35692	35739	0.13	10:57.5	737	47

Let's check the relation of 'err' and 'errf' values with 'MaxMinDiff' and 'MaxfMinfDiff' columns

```
# sns.scatterplot(x = df.err, y = df.MaxMinDiff, hue = df.scanner, legend = False)
# plt.title('err vs MaxMindiff')
# plt.xlabel('err')
# plt.ylabel('MaxMinDiff')
# plt.show()

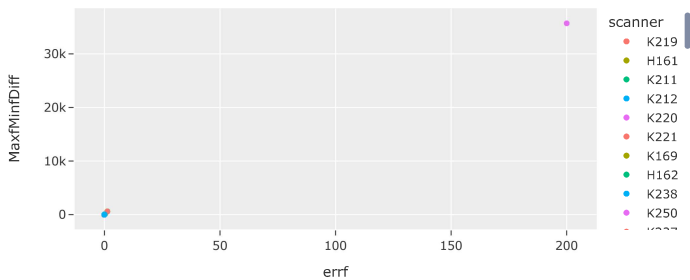
scat1 = px.scatter(df, x = 'err', y = 'MaxMinDiff', color = 'scanner',
                  template = 'ggplot2', title= 'err vs MaxMindiff', width=700, height=400)
scat1.show()
```

err vs MaxMindiff



```
scat2 = px.scatter(df, x = 'errf', y = 'MaxfMinDiff', color = 'scanner',
                  template = 'ggplot2', title= 'errf vs MaxfMinfdiff', width=700, height=400)
scat2.show()
```

errf vs MaxfMinfdiff



```
print(df[['MaxMinDiff', 'err']].corr(),'\n')
print(df[['MaxfMinDiff', 'errf']].corr())
```

```
MaxMinDiff    MaxMinDiff    err
MaxMinDiff    1.000000    0.945239
err            0.945239    1.000000
```

```
MaxfMinDiff    MaxfMinDiff    errf
MaxfMinDiff    1.000000    0.999725
errf           0.999725    1.000000
```

So we can clearly say that err and errf are highly correlated with the MaxMindiff and MaxfMinfdiff values.

Err and Errf values are dependent on Max min difference of their respective parameters.

- Err value goes beyond 12% after approximate MaxMinDiff threshold value of 4283, which is failure of the device.
- Errf value goes beyond 0.5% after approximate MaxMinDiff threshold value of 200, which is failure of the device.

```
## Adding 'Failure' column which will be our output column & categorized failed and non-failed data as 2 and 1
```

```
df['Failure'] = np.where((df['err'] >= 12.0) | (df['errf'] >=0.5),2, 1)
```

```
df.Failure.unique()
```

```
array([1, 2])
```

```
df['Failure'].value_counts()
```

```
1    2591
2      12
Name: Failure, dtype: int64
```

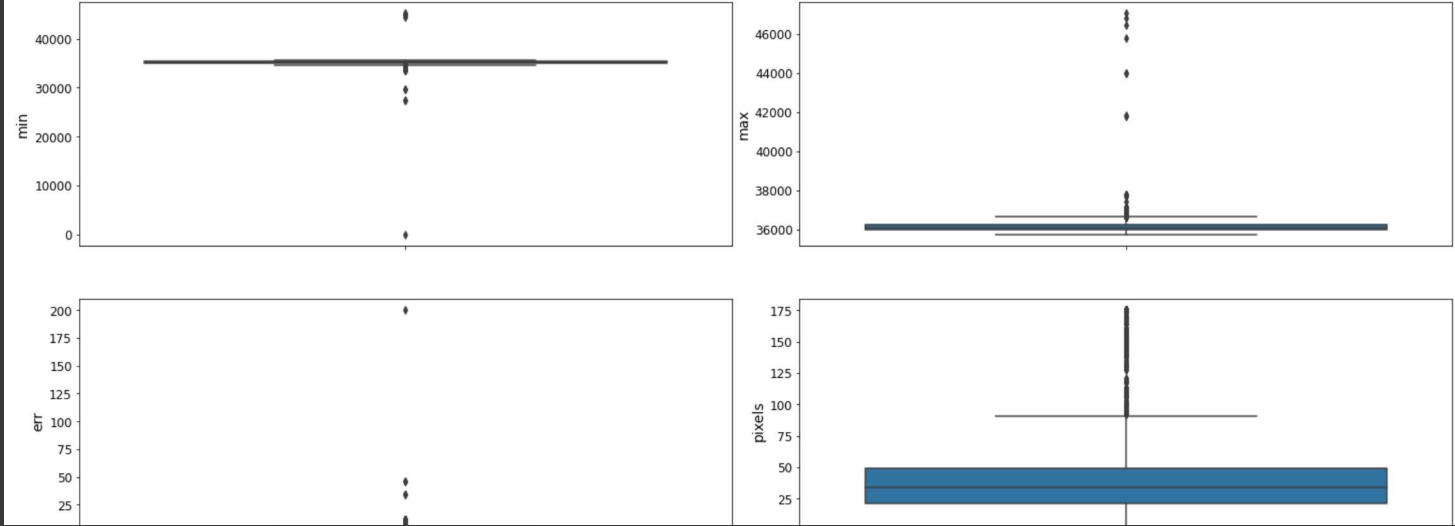
Above here, we can see our Failure data is imbalanced. In the dataset, we have only 12 rows which has failure scanner data value available. That means we have data of very less amount of scanners' failure compared to the rest of the dataset. But this is the nature of the data. We should deal with this kind of data for further analysis.

```
df.columns
```

```
Index(['scanner', 'min', 'max', 'err', 'pixels', 'minf', 'maxf', 'errf',
      'updated_at', 'MaxMinDiff', 'MaxfMinDiff', 'Failure'],
      dtype='object')
```

```
df_copy = df.drop(['scanner','updated_at'],axis =1)
```

```
fig, axs = plt.subplots(ncols=2, nrows=5, figsize=(20, 20))
index = 0
axs = axs.flatten()
for k,v in df_copy.items():
    sns.boxplot(y=k, data=df_copy, ax=axs[index])
    index += 1
plt.tight_layout(pad=0.4, w_pad=0.5, h_pad=5.0)
```



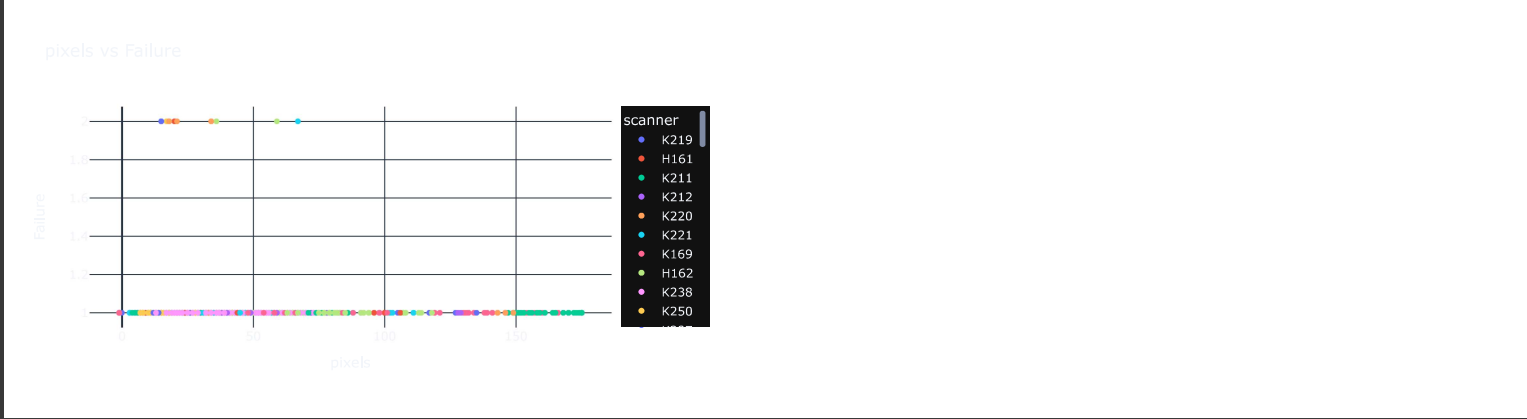
NOTE: We can see that many columns data are not distributed properly, and they have many outliers, but we should not handle these outliers as they are failure cases and they are natural in this data.

```
df_copy.columns

Index(['min', 'max', 'err', 'pixels', 'minf', 'maxf', 'errf', 'MaxMinDiff',
      'MaxfMinfDiff', 'Failure'],
      dtype='object')
```

Now, let's see the relationship between Pixels and Failure data

```
scat3 = px.scatter(df, x = 'pixels', y = 'Failure', color = 'scanner',
                  template = 'plotly_dark', title= 'pixels vs Failure', width=700, height=400)
scat3.show()
```

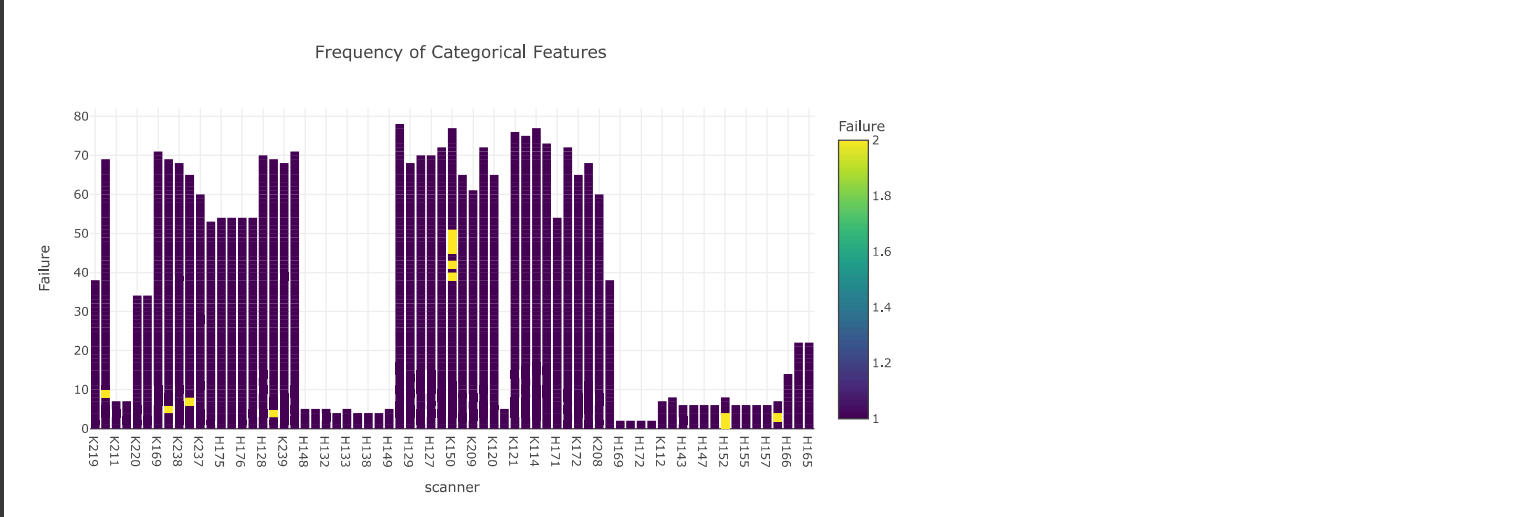


NOTE: Pixels values does not impact Failure data.

Now let's check relationship between categorical data(Scanner) and Failure data.

```
#
# f, axes = plt.subplots(1, 1, figsize=(50, 35), facecolor='white')
# f.suptitle('Frequency of Categorical Features')
# sns.countplot(x="scanner", hue="Failure", data=df, palette="Blues")

bar = px.bar(df, x= 'scanner', y = 'Failure', color = 'Failure', template = 'gridon',
            title = 'Frequency of Categorical Features',
            width=900, height=500)
bar.show()
```



NOTE: From above, we can also determine that the dataset is not having all the failure cases of the scanners or only few of the scanners fail.

```
# Creating a new dataframe with categorical variables
```

```
at_dummy = pd.get_dummies(df['scanner'], prefix='scanner', drop_first=False)
```

```
cat_dummy
```

	scanner_H127	scanner_H128	scanner_H129	scanner_H130	scanner_H131	scanner_H132	scanner_H133	scanner_H134	scanner_H135	scanner_H138	...	scanner_K211	scanner_K212	scanner_K218	scanner_K219
0	0	0	0	0	0	0	0	0	0	0	...	0	0	0	0
1	0	0	0	0	0	0	0	0	0	0	...	0	0	0	0
2	0	0	0	0	0	0	0	0	0	0	...	1	0	0	0
3	0	0	0	0	0	0	0	0	0	0	...	0	1	0	0
4	0	0	0	0	0	0	0	0	0	0	...	0	0	0	0
...
2745	0	0	0	0	0	0	0	0	0	0	...	0	0	0	0
2746	0	0	0	0	0	0	0	0	0	0	...	0	0	0	0
2747	0	0	0	0	0	0	0	0	0	0	...	0	0	0	0
2750	0	0	0	0	0	0	0	0	0	0	...	0	0	0	0
2751	0	0	0	0	0	0	0	0	0	0	...	0	0	0	0

2603 rows × 69 columns

```
df_copy1 = pd.concat([df, cat_dummy], axis=1).drop(['scanner', 'updated_at'], axis=1)
```

```
df_copy1.head()
```

	min	max	err	pixels	minf	maxf	errf	MaxMinDiff	MaxfMinfDiff	Failure	...	scanner_K211	scanner_K212	scanner_K218	scanner_K219	scanner_K220	scanner_K221	scanner_K237	scanner_K238
0	35435	35933	1.40	6	35681	35688	0.02	498	7	1	...	0	0	0	1	0	0	0	0
1	35155	36382	3.43	14	35731	35761	0.08	1227	30	1	...	0	0	0	0	0	0	0	0
2	35305	36042	2.07	43	35692	35739	0.13	737	47	1	...	1	0	0	0	0	0	0	0
3	35216	36225	2.82	61	35686	35726	0.11	1009	40	1	...	0	1	0	0	0	0	0	0
4	35196	36259	2.98	11	35709	35724	0.04	1063	15	1	...	0	0	0	0	1	0	0	0

5 rows × 79 columns

```
df_copy1.info()
```

```
<class 'pandas.core.frame.DataFrame'>
Int64Index: 2603 entries, 0 to 2751
Data columns (total 79 columns):
#   Column      Non-Null Count  Dtype
---  -
0   min         2603 non-null   int64
1   max         2603 non-null   int64
2   err         2603 non-null   float64
3   pixels      2603 non-null   int64
4   minf        2603 non-null   int64
5   maxf        2603 non-null   int64
6   errf        2603 non-null   float64
7   MaxMinDiff  2603 non-null   int64
8   MaxfMinfDiff 2603 non-null   int64
9   Failure     2603 non-null   int64
10  scanner_H127 2603 non-null   uint8
11  scanner_H128 2603 non-null   uint8
12  scanner_H129 2603 non-null   uint8
13  scanner_H130 2603 non-null   uint8
14  scanner_H131 2603 non-null   uint8
15  scanner_H132 2603 non-null   uint8
16  scanner_H133 2603 non-null   uint8
17  scanner_H134 2603 non-null   uint8
18  scanner_H135 2603 non-null   uint8
19  scanner_H138 2603 non-null   uint8
20  scanner_H139 2603 non-null   uint8
21  scanner_H142 2603 non-null   uint8
22  scanner_H143 2603 non-null   uint8
23  scanner_H147 2603 non-null   uint8
24  scanner_H148 2603 non-null   uint8
25  scanner_H149 2603 non-null   uint8
26  scanner_H150 2603 non-null   uint8
27  scanner_H151 2603 non-null   uint8
28  scanner_H152 2603 non-null   uint8
29  scanner_H153 2603 non-null   uint8
30  scanner_H154 2603 non-null   uint8
31  scanner_H155 2603 non-null   uint8
32  scanner_H156 2603 non-null   uint8
33  scanner_H157 2603 non-null   uint8
34  scanner_H161 2603 non-null   uint8
35  scanner_H162 2603 non-null   uint8
36  scanner_H163 2603 non-null   uint8
37  scanner_H165 2603 non-null   uint8
38  scanner_H166 2603 non-null   uint8
39  scanner_H167 2603 non-null   uint8
40  scanner_H168 2603 non-null   uint8
41  scanner_H169 2603 non-null   uint8
42  scanner_H170 2603 non-null   uint8
43  scanner_H171 2603 non-null   uint8
44  scanner_H172 2603 non-null   uint8
45  scanner_H173 2603 non-null   uint8
46  scanner_H174 2603 non-null   uint8
47  scanner_H175 2603 non-null   uint8
48  scanner_H176 2603 non-null   uint8
49  scanner_H177 2603 non-null   uint8
50  scanner_K112 2603 non-null   uint8
51  scanner_K113 2603 non-null   uint8
52  scanner_K114 2603 non-null   uint8
```

```
print(df_copy1['min'].min())
print(df_copy1['max'].min())
print(df_copy1['minf'].min())
print(df_copy1['maxf'].min())
```

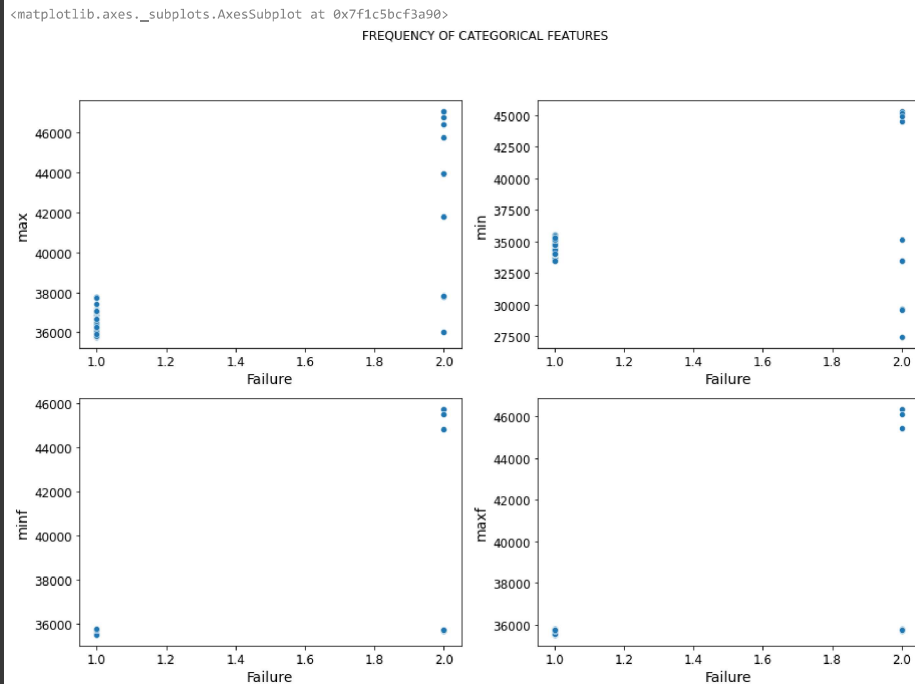
```
-1
35761
-1
35527
```

NOTE: We need to replace those negative values as those are not helpful for analysis and model building.

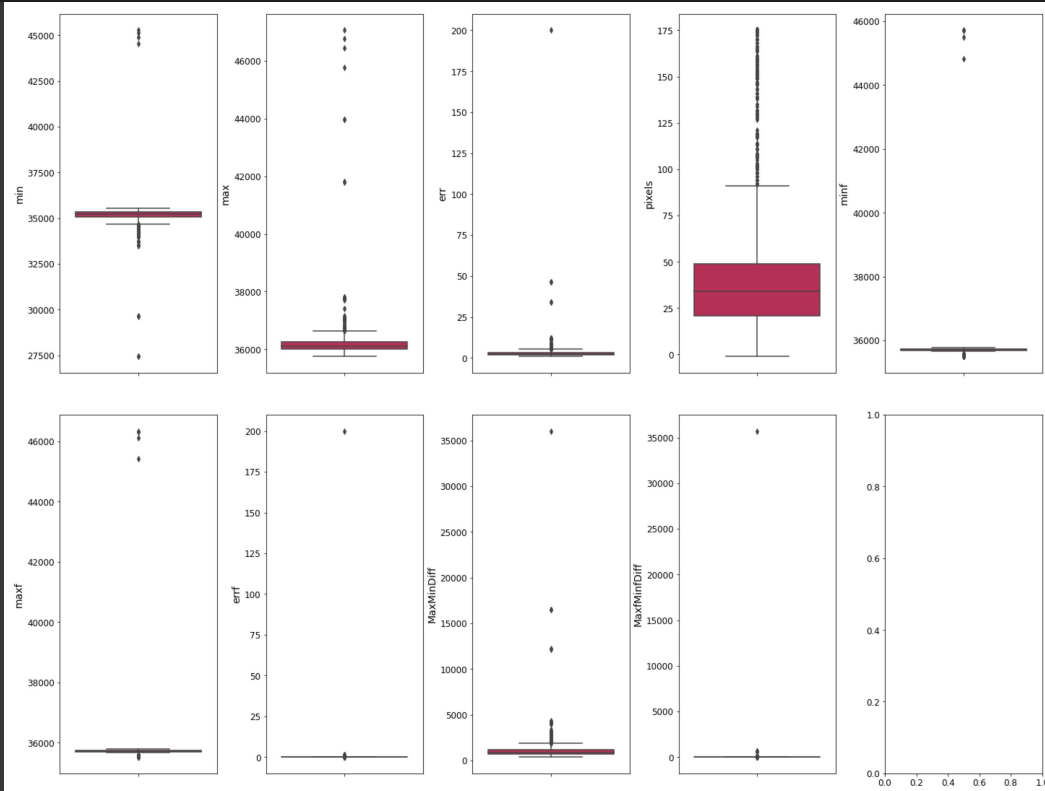
```
df_copy1['min'] = np.where(df_copy1['min']== -1, df_copy1['min'].mean(), df_copy1['min'])
```

```
df_copy1['minf'] = np.where(df_copy1['minf']== -1, df_copy1['minf'].mean(), df_copy1['minf'])
```

```
f, axes = plt.subplots(2,2, figsize=(15, 10))
f.suptitle('FREQUENCY OF CATEGORICAL FEATURES')
fig1 = sns.scatterplot(x=df_copy1['Failure'],y=df_copy1['max'],palette = "flare",ax=axes[0,0])
sns.scatterplot(x=df_copy1['Failure'],y=df_copy1['min'],palette = "crest", ax=axes[0,1])
sns.scatterplot(x=df_copy1['Failure'],y=df_copy1['minf'],palette = "rocket", ax=axes[1,0])
sns.scatterplot(x=df_copy1['Failure'],y=df_copy1['maxf'],palette = "cubehelix", ax=axes[1,1])
```



```
fig, axs = plt.subplots(ncols=5, nrows=2, figsize=(20, 15))
index = 0
axs = axs.flatten()
for k,v in df_copy1.items():
    if k == 'updated_at':
        continue
    elif k == 'Failure':
        break
    sns.boxplot(y=k, hue= 'Failure', palette = 'rocket',data=df_copy1, ax=axs[index])
    index += 1
plt.tight_layout(pad=0.4, w_pad=0.5, h_pad=5.0)
```



```
df_copy1.columns.size
```

- Err value goes beyond 12% after approximate MaxMinDiff threshold value of 4283, which is failure of the device.
- Errf value goes beyond 0.5% after approximate MaxMinDiff threshold value of 200, which is failure of the device.

Let's define an extra category of failure

Failure category:

- Never fail : Failure = 1
- Routinely fail: Failure = 2
- Expected to fail/Failing faster: Failure = 3

```
df_model = df_copy1.copy()
```

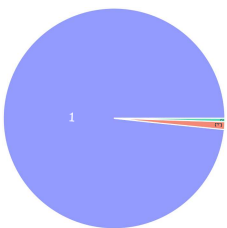
```
df_copy1['Failure'] = np.where(((df_copy1['MaxMinDiff'] >= 4000) & (df_copy1['MaxMinDiff'] <= 4280)) |
                               ((df_copy1['MaxfMinfDiff'] >= 90) & (df_copy1['MaxfMinfDiff'] <= 120)),3, df_copy1['Failure'])
```

```
df_copy1.Failure.value_counts()
```

```
1    2565
3      27
2      11
Name: Failure, dtype: int64
```

```
sun = px.sunburst(df_copy1, path= ['Failure'], title = 'Number of different failure categories',
                  width = 400, height = 400)
sun.show()
```

Number of different failure categories



▼ Data Splitting & importing Libraries

```
from sklearn.model_selection import train_test_split
from sklearn.model_selection import KFold
from sklearn.model_selection import GridSearchCV
from sklearn.model_selection import RandomizedSearchCV
from sklearn.preprocessing import StandardScaler
from sklearn.model_selection import cross_val_score
from sklearn.metrics import classification_report
from sklearn.metrics import confusion_matrix
from sklearn.feature_selection import SelectFromModel
```

```
from sklearn.ensemble import RandomForestClassifier
from sklearn.ensemble import GradientBoostingClassifier
import lightgbm
from sklearn.model_selection import GridSearchCV
```

```
from sklearn import metrics
```

```
x = df_copy1.drop('Failure', axis = 1)
y = df_copy1['Failure']
```

```
x_train,x_test,y_train,y_test = train_test_split(x,y, test_size = 0.3, stratify = y, random_state = 45)
```

▼ Model Generation and Prediction

```
def model_classifier(model):
    brk_str = '=='*50
    parameters = {'n_estimators': [50, 150, 250], 'max_depth': [4, 8, 16, 32, 64, None]}
    print(brk_str)
    cv = GridSearchCV(model, param_grid=parameters, cv=10, n_jobs=-1)
    cv.fit(x_train, y_train)
    print(brk_str)
    print(cv.best_params_)
    print(brk_str)
    y_pred= cv.predict(x_test)
    print('Accuracy:', metrics.accuracy_score(y_pred,y_test))

    cv_scores =cross_val_score(cv, x, y, cv=5)
    print(brk_str)
    print(' Print the 5-fold cross-validation scores')
    print(brk_str)
    print(classification_report(y_test, y_pred))
    print()
    print("Average 5-Fold CV Score: {}".format(round(np.mean(cv_scores),4))),", Standard deviation: {}".format(round(np.std(cv_scores),4)))
    ConfMatrix = confusion_matrix(y_test,cv.predict(x_test))
    print()
    print(ConfMatrix)
    print()
    print(brk_str)

    print('Sample Test check')
    sample_test = df_copy1.loc[(df_copy1['scanner_K150'] == 1) & (df_copy1['Failure'] == 3)]
    ypred_sample = cv.predict(sample_test.drop(['Failure'],axis = 1))
    print(ypred_sample)
    print(brk_str)
```

Random Forest Classifier

```
model_classifier(RandomForestClassifier())
```

```
=====
{'max_depth': 8, 'n_estimators': 250}
=====
Accuracy: 0.9974391805377721
=====
Print the 5-fold cross-validation scores
=====
      precision    recall  f1-score   support

     1         1.00      1.00      1.00       770
     2         1.00      1.00      1.00         3
     3         0.80      1.00      0.89         8

 accuracy          1.00      1.00      1.00       781
 macro avg          0.93      1.00      0.96       781
weighted avg          1.00      1.00      1.00       781

Average 5-Fold CV Score: 0.9969 , Standard deviation: 0.0026

[[768  0  2]
 [  0  3  0]
 [  0  0  8]]

=====
Sample Test check
[3 3 3]
=====
```

Gradient Boosting Classifier

```
model_classifier(GradientBoostingClassifier())
```

```
=====
{'max_depth': 4, 'n_estimators': 50}
=====
Accuracy: 0.9974391805377721
=====
Print the 5-fold cross-validation scores
=====
      precision    recall  f1-score   support

     1         1.00      1.00      1.00       770
     2         1.00      1.00      1.00         3
     3         0.80      1.00      0.89         8

 accuracy          1.00      1.00      1.00       781
 macro avg          0.93      1.00      0.96       781
weighted avg          1.00      1.00      1.00       781

Average 5-Fold CV Score: 0.9977 , Standard deviation: 0.0022

[[768  0  2]
 [  0  3  0]
 [  0  0  8]]

=====
Sample Test check
[3 3 3]
=====
```

Light Gbm Classifier

```
lgbmc = lightgbm.LGBMClassifier()
model_classifier(lgbmc)
```

```
=====
{'max_depth': 4, 'n_estimators': 150}
=====
Accuracy: 0.9974391805377721
=====
Print the 5-fold cross-validation scores
=====
      precision    recall  f1-score   support

     1         1.00      1.00      1.00       770
     2         0.75      1.00      0.86         3
     3         1.00      0.75      0.86         8

 accuracy          1.00      1.00      1.00       781
 macro avg          0.92      0.92      0.90       781
weighted avg          1.00      1.00      1.00       781

Average 5-Fold CV Score: 0.9958 , Standard deviation: 0.0026

[[770  0  0]
 [  0  3  0]
 [  1  1  6]]

=====
Sample Test check
[2 2 3]
=====
```

Conclusion

1. Based on the model estimation each model's accuracy and precision and recall values are satisfactory along with cross-validation scores
2. LightGBM model gives results faster than Random Forest and Gradient Boosting.

✓ 11s completed at 11:19 PM

