| Calibration Certificate of Plain Plug Gauge                      |        | Certificate No. Date of Issue            | : Cal 2024-79<br>: 16-02-2024       |  |
|--|--------|--|-------------------------------------|--|
|  |        | Date of Calibration Next Calibration Due | : 16-02-2024<br>: 15-08-2024        |  |
| Name and Address of Cus  | tomer: | Description of Gauge                     | Description of Gauge / Instrument : |  |
| M/s. Sri Balaji Castings Pvt. Ltd.<br>Unit-2 - Ambattur, Chennai |        | Range/Size                               | : 8.001/8.125 mm                    |  |
|  |        | Identification No.                       | : SBC2/PG/304/2A                    |  |
|  |        | SI No.                                   | :-                                  |  |
|  |        | Make                                     | : -                                 |  |
| Environmental Condition  |        |  |                                     |  |
| Temperature  | 20±2°C | Humidity                                 | 30% to 75%                          |  |

| Temperature | 20±2°C       | Humidity   | 30% to 75%  |  |
|-------------|--------------|------------|-------------|--|
| Standard Ro | ef / SOP No. | IS 3455-19 | 971 / WI-05 |  |

## **Master Used for Calibration**

| SiNo | IMTE No.    | Item Description | Certificate No. | Valid Upto | Traceability        |
|------|-------------|------------------|-----------------|------------|---------------------|
| 1    | SBC/2DHG/01 | 2D Height Gauge  | TMM-23/24-0740  | 12-10-2024 | Trimaster Metrology |

## **Calibration results**

| Parameter | Nominal Size | Permissible Size (mm) |            | Observed Size (mm) | Cal Status |
|-----------|--------------|-----------------------|------------|--------------------|------------|
| Parameter | Nominal Size | Min/Max               | Wear Limit | Observed Size (mm) | Cai Status |
| Go Size   | 8.001        | 8.002/8.01            | 8.001      | 8.001              | ok         |
| Nogo Size | 8.125        | 8.125/8.135           | -          | 8.127              | ok         |

## Remarks:

- Acceptance Remarks : accepted
- The Expanded uncertainty is ± 0.002 mm at 95.45% confidence level with coverage factor k=2.
- This certificate is digitally signed and does not require any seal or signature

★★★ END OF THE CERTIFICATE ★★★

Metric
Calibrated By
CALMMT 01 03-01-2024