

EVALUATION OF MEASUREMENT UNCERTAINTY



1. COMPANY NAME : Super Auto Forge Private Limited

DATE : 20-02-2024

2. DEVICE UNDER CALIBRATION : 856

Range/Size (mm) : 36	Least Count (mm) : 63
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3. STANDARDS / EQUIPMENT USED FOR CALIBRATION :

Sr.No	Master Name	Range/Size (mm)	L.C. (mm)	Uncertainty (mm)	Accuracy (mm)	Material
Master 1	2D Height Gauge - I-DH-600-01	0-600	0.0001	58	76	Carbide

4. ENVIRONMENTAL PARAMETERS

Start Temp T1 (°C)	End Temp T2 (°C)	Mean Temp (TA= (T1+T2)/2)	Ref. Temp (TR)	Thermal Expansion of master (mm/m°C) (αM)	Thermal Expansion of DUC (mm/m°C) (αD)	Uncertainty of Temperature Indicator (°C) UT (±)
45	25	35.00	20	0.0047	0.0047	5

5. REPEATABILITY (mm)

R1	R2	R3	R4	R5	R6	R7	R8	R9	R10	Standard Deviation	n
1	2	5	3	5	6	3	6	5	5	1.7288	10

6. UNCERTAINTY BUDGET

Source of uncertainty Xi		Estimates (Xi)	Probability Distribution	Type	Factor (x)	Standard Uncertainty $u = (Xi / x)$	Sensitivity Coefficient (y)	Uncertainty contribution $ui = (x * y)$	Degree of freedom $vi = (n - 1)$
U1	Uncertainty due to Calibration of Master 1 mentioned in the certificate	58.0000	Normal	Type B	2	29.0000	1	29.0000	∞
U2	Uncertainty due to Calibration of Master 2 mentioned in the certificate		Normal	Type B	2		1		∞
U3	Uncertainty due to Calibration of Master 3 mentioned in the certificate		Rect	Type B	√3		1		∞
U4	Uncertainty due to accuracy of Master 1	76.0000	Rect	Type B	√3	43.8786	1	43.8786	∞

Combined Uncertainty (Uc) : 52.5959 mm

Coverage Factor (k) : -

Degree of freedom (veff): -

Expanded Uncertainty (U): ± 0.0000 mm

Metric Metric

Prepared By