

# EVALUATION OF MEASUREMENT UNCERTAINTY

1. COMPANY NAME : Sri Balaji Castings Pvt. Ltd.

DATE : 17-02-2024

2. DEVICE UNDER CALIBRATION : Plain Plug GAUGE

Range (mm) : 100	Resolution (mm) :	Coefficient of Thermal Expansion (DUC)-(αD)(mm/m°C) : 0.0115
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3. STANDARDS / EQUIPMENT USED FOR CALIBRATION :

Sr.No	Master Name	Range/Size (mm)	L.C. (mm)	Uncertainty (mm)	Accuracy (mm)	Material
Master 1	2D Height Gauge - UM-700-YE-112	0-700	0.0005	0.001	0.002	Glass

4. ENVIRONMENTAL PARAMETERS

Start Temp T1 (°C)	End Temp T2 (°C)	Mean Temp (TA= (T1+T2)/2)	Ref. Temp (TR)	Thermal Expansion of master (mm/m°C)(αM)	Thermal Expansion of DUC (mm/m°C)(αD)	Uncertainty of Temperature Indicator (°C) UT (±)
20.5	20.8	20.65	20	0.008	0.0115	0.3

5. REPEATABILITY (mm)

R1	R2	R3	R4	R5	R6	R7	R8	R9	R10	Standard Deviation	n
99.99	99.992	99.991	99.992	99.990	-	-	-	-	-	0.0010	5

6. UNCERTAINTY BUDGET

Source of uncertainty Xi		Estimates (Xi)	Probability Distribution	Type	Factor (x)	Standard Uncertainty u = (Xi / x)	Sensitivity Coefficient (y)	Uncertainty contribution ui = (x * y)	Degree of freedom vi = (n - 1)
U1	Uncertainty due to Calibration of Master 1 mentioned in the certificate	0.0010	Normal	Type B	2	0.0005	1	0.0005	∞
U2	Uncertainty due to accuracy of Master 1	0.0020	Rect	Type B	√3	0.0012	1	0.0012	∞
U3	Standard Unc due to deviation from reference temperature	0.6500	Rect	Type B	√3	0.3753	0.0010	0.0004	∞
U4	Uncertainty due to Least count of Master 1	0.0003	Rect	Type B	√3	0.0002	1	0.0002	∞
U5	Standard Unc due to temperature difference between DUC and Master	0.1300	Rect	Type B	√3	0.0751	0.0010	0.0001	∞
U6	Standard Unc due to difference in thermal expansion coefficient of Master (10%)	0.0008	Rect	Type B	√3	0.0005	0.0650	0.0000	∞
U7	Standard Unc due to difference in thermal expansion coefficient of DUC (10%)	0.0011	Rect	Type B	√3	0.0006	0.0650	0.0000	∞
U8	Standard Unc due to uncertainty of temperature monitoring System	0.3	Normal	Type B	2	0.1500	0.0010	0.0001	∞
U9	Standard Unc due to repeatability	0.0010	Normal	Type A	√5	0.0004	1	0.0004	4

Combined Uncertainty (Uc) : 0.0014 mm

Coverge Factor (k) : 2

Degree of freedom (veff): 601

Expanded Uncertainty (U): ± 0.0028 mm

Metric Metric  
Prepared By